

# vistagraphic

DR11W , DR11B ,  
DR11C, and DRV11B  
parallel interface users manual

H-84-0045B

 **CalComp**  
A Lockheed Company

**H-84-0045B**

**vistagraphic™**  
**DR11W, DR11B,**  
**DR11C, and DRV11B**  
**parallel interface users manual**

**March 1984**  
**Revised November 1984**

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WARNING

This equipment generates, uses, and can radiate radio frequency energy and if not installed and used in accordance with the instructions manual, may cause interference to radio communications. It has been tested and found to comply with the limits for a Class A computing device pursuant to Subpart J of Part 15 of FCC Rules, which are designed to provide reasonable protection against such interference when operated in a commercial environment. Operation of this equipment in a residential area is likely to cause interference in which case the user at his own expense will be required to take whatever measures may be required to correct the interference.

## RECORD OF CHANGES

CHANGE NO.	DATE	TITLE OR BRIEF DESCRIPTION	ENTERED BY
Original	MARCH 84		
A	NOV 85	Added DR11C and V4500 I/Fs.	
1	AUGUST 85	Clarify switch settings. Update.	
B	MARCH 87	Integrate TMC 1	



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## PREFACE

The DR11-W, DR11-B, DR11-C, and DRV11-B are direct memory access (DMA) parallel interfaces. The DR11-W, DR11-B, and DR11-C interfaces connect CalComp's Vistagraphic systems to Digital Equipment Corporation's UNIBUS.\*

The DRV11-B interface connects CalComp's Vistagraphic systems to Digital Equipment Corporation's LSI system bus.

This document contains hardware and software interface information including instructions for installing the necessary circuit board and cables, and a summary of the handshaking signals, register descriptions, and software characteristics.

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## SECTION 1

### INTRODUCTION

#### 1.1 GENERAL INFORMATION

The CalComp 24-bit Selectable Parallel Interface (24 bit SPI) is a multilayered parallel interface board that allows the host to access 24 address bits in Vistagraphic 4000 systems and 18 address bits in Vistagraphic 1000 and 3000 systems. The SPI has four modes of operation, which are factory set by switches and jumper plugs:

- DR11-B
- DR11-W
- DRV11-B
- DR11-C

Before you install the parallel interface, first determine which assembly pertains to your configuration according to the listings below.

#### DR11-B (Vistagraphic 1000 and 3000)

Model No. 5714

Assembly No. 5811614

- circuit card 5810058G1
- cable 5811454G2
- cable 5811454G3 (interconnect panel to card)
- cable 5811764G1 (panel to host - 25')
- or 5811764G2 (panel to host - 50')

#### DR11-B (Vistagraphic 4000)

Model No. 4023

Assembly No. 5811726

- circuit card 5810058G1
- cables (2) 5811454G1 (CCA to rear panel)
- cable 5811764G1 (rear panel to host - 25')
- or 5811764G2 (rear panel to host - 50')

DR11-W (Vistagraphic 1000 and 3000)

Model No. 5728

Assembly No. 5811615

- circuit card 5810015G1
- cable 5811454G2 (panel to card)
- cable 5811454G3 (panel to card)
- cables (2) 5810020G2 (25' card to host)
- or 5810020G5 (50' card to host)
- cables (2) 5811455G1 (25' panel to host)
- or 5811455G2 (50' panel to host)

DR11-W (Vistagraphic 4000)

Model No. 4024

Assembly No. 5811725

- circuit card 5810015G1
- cables (2) 5811454G1 (card to rear panel)
- cables (2) 5811455G1 (rear panel to host - 25')
- or 5811455G2 (rear panel to host - 50')

DR11-W (Vistagraphic 4500)

Model No. 4534

Assembly No. 6003132

- circuit card 5810015G1
- cable 6003249G2 (card to rear panel)
- cable 6003249G3 (card to rear panel)
- cables (2) 6003250G1 (rear panel to host - 25')
- or
- cables (2) 6003250G2 (rear panel to host - 50')

DRV11-B (Vistagraphic 1000 and 3000)

Model No. 5729

Assembly No. 5811613

- circuit card 5810056G1
- cable 5811454G2
- cable 5811454G3 (card to interconnect panel)
- cables (2) 5811455G1 (25' from panel to host)
- or 5811455G2 (50' panel to host)
- cables (2) 5810020G2 (25' card to host)
- or 5810020G5 (50' card to host)

DRV11-B (Vistagraphic 4000)

Model No. 4025

Assembly No. 5811724

- circuit card 5810056G1
- cables (2) 5811454G1 (card to rear panel)
- cables (2) 5811455G1 (rear panel to host - 25')
- or 5811455G2 (rear panel to host - 50')

DRV11-B (Vistagraphic 4500)

Model No. 4535

Assembly No. 6003133

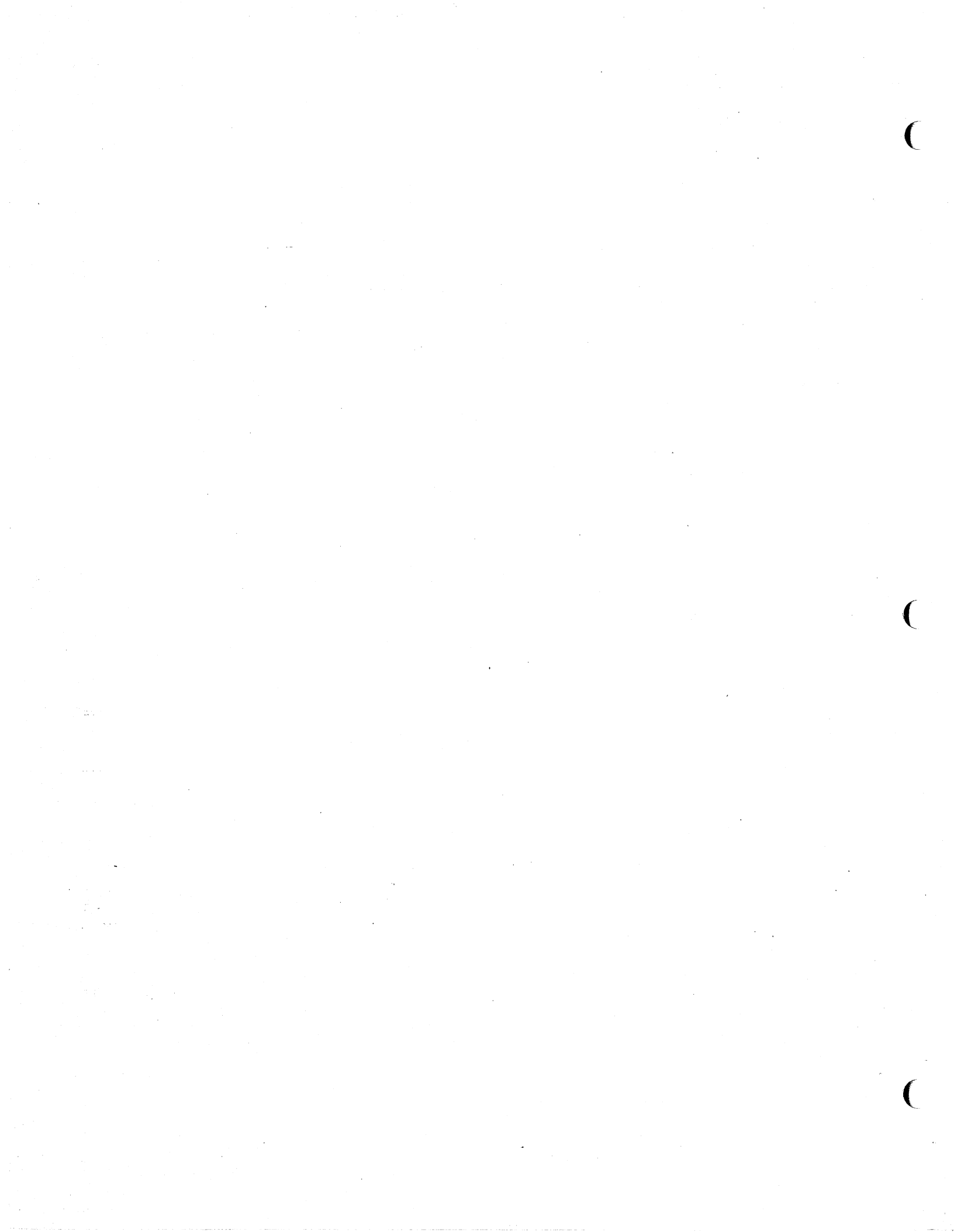
- circuit card 5810056G1
- cable 6003249G2 (card to rear panel)
- cable 6003249G3 (card to rear panel)
- cables (2) 6003250G1 (rear panel to host - 25')

DR11-C (Vistagraphic 1000 and 3000)

Model No. 5712

Assembly No. 5811334

- circuit card 5802528G2
- cable 1089756G5 (with interconnect panel)
- cable 5977207G5 (without interconnect panel)
- cable 1089623 (to system interconnect panel)



## 1.2 SPI INTERFACE REGISTERS

The SPI contains five registers. Tables 1-1 through 1-6 list the register addresses and bit descriptions.

Table 1-1. Register Addresses

REGISTER	ADDRESS <sub>(8)</sub>	ADDRESS <sub>(16)</sub>
Word count register (WCR)	172410	F508
Memory address register (MAR)	172412	F50A
Status register (STR)	172414	F50C
Data Registers (IDR and ODR)	172416	F50E
Upper memory address register (UMAR)*	172422	F512

\*The upper memory address register allows for 24 bits of addressing in Vistagraphic 4000 systems.

Table 1-2. Word Count Register Bit Descriptions

BIT	NAME	DESCRIPTION
00-15	Word count	Program read/write cleared by bus reset. To initiate DMA mode, the program writes the twos complement of the number of 16-bit words to be transferred between memory and the host. Each time the parallel interface completes a DMA word transfer, the word count increments by +1. The interface continues in DMA mode until word count = 0, then sets DMA complete (status register bit 4) and generates an interrupt to GCP.

Table 1-3. Memory Address Register Bit Descriptions

BIT	NAME	DESCRIPTION
00-15	Least significant memory address word	Program read/write, cleared by bus reset. Before entering DMA mode, the program writes the 16 least significant bits of the starting memory address for the transfer. After each 16-bit word is transferred, the parallel interface increments the address by +2 bytes (during the DMA mode).
REGISTER BIT	15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0	
CONTENTS	A15 A14 A13 A12 A11 A10 A09 A08 A07 A06 A05 A04 A03 A02 A01 A00	

Table 1-4. Upper Memory Address Register Bit Descriptions

BIT	NAME	DESCRIPTION
00-07	Most significant memory address byte	Program read/write, cleared by bus reset. Before entering DMA mode, the program writes the 8 most significant bits of the starting memory address for the transfer. After each 16-bit word is transferred, during the DMA mode, the parallel interface increments the address by +2 bytes.
08-15	Not used	These bits are don't cares when the program writes to UMAR. These bits are zeros when the program reads the UMAR.
REGISTER BIT	15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0	
CONTENTS	X X X X X X X X A23 A22 A21 A20 A19 A18 A17 A16	

Table 1-5. Status Register Bit Descriptions

BIT	NAME	DESCRIPTION
00	Spare input No. 1	Program read/write, cleared by bus reset. This bit is directly presented to the host and can be programmed as required.
01 02	Address bits 16, 17 (used only with 18-bit addressing)	Program read/write, cleared by bus reset. These bits are used in conjunction with the memory address register to expand the DMA addressing capability by 256 Kbytes.
03	DMA I/O	Program read/write cleared by bus reset. The program writes this bit before a DMA mode as follows: 1 = DMA input, 0 = DMA output. This bit must not be changed until the DMA operation is complete.
04	DMA complete	Program read only cleared by bus reset or by starting a DMA transfer. The parallel interface sets this bit at the completion of the DMA transfer.
05	Output word received	Program read/write (set only), cleared by bus reset. This bit, which is sent to the host to indicate that the parallel interface has taken data, is set when a data ready interrupt occurs or when output control (bit 07) is sensed. During an output DMA, the parallel interface sets this bit. It is cleared whenever output control is not present.
06	Output interrupt enable	Program read/write, cleared by bus reset. This bit when set, lets the parallel interface generate an interrupt to indicate either data ready or output DMA complete.
07	Output control	Program read only. This bit reflects the state of the output control signal from the host, and is raised to indicate that output data is available.
08	Word Count $\neq$ 0	Program read only, cleared by bus reset. This bit when set indicates that the word count register contains a non-zero value.



Table 1-5. Status Register Bit Descriptions (Cont)

BIT	NAME	DESCRIPTION
09 10	Attention No. 1, No. 2	Program read only. These bits reflect the state of the attention signals from the host. If bit 11 is high, a low-to-high transition of either attention bit causes an optional interrupt to be generated to the host.
11	Attention interrupt enable	Program read/write, cleared by bus reset. This bit when set lets the parallel interface generate an optional attention interrupt if either attention bit goes high.
12	Spare input No. 2	Program read/write, cleared by bus reset. This bit is directly presented to the host, and can be programmed as required.
13	Input word request	<p>Program read/write (set only), cleared by bus reset. For a single word input transfer, the program loads the input data register, then sets this bit to indicate to the host that data is available. Either a data taken interrupt or sensing input ready (bit 15) indicates that the single word transfer is complete.</p> <p>For an input DMA transfer, the parallel interface reads data from memory, loads the input data register, then sets this bit. This bit is cleared whenever a new data ready pulse (NDRY) occurs. The parallel interface generates a NDRY pulse for the host whenever input control from the host goes high.</p>
14	Input interrupt enable	Program read/write, cleared by bus reset. This bit when set lets the parallel interface generate an interrupt to indicate either data taken or input DMA complete.
15	Input not ready	Program read only. This bit is reset if both the input word request (bit 13) and the input control signal from the host are clear. This bit when set indicates that an input data transfer is in process.

Table 1-6. Data Register Bit Descriptions

---

OUTPUT DATA REGISTER		
00-15	Output data	Program read only. These bits reflect the state of the data lines from the host. The program reads these bits when a data ready interrupt occurs, or after sensing output control (status bit 07). During an output DMA, the parallel interface loads this data into memory. Data from the host is active low.
INPUT DATA REGISTER		
00-15	Input data	Program write only, cleared by bus reset. These bits are presented directly to the host. During an input DMA, the parallel interface loads this register with memory data. During single word transfers, the program loads this data before raising input word request (status bit 13).

---

### 1.3 PARALLEL INTERFACE INTERRUPT TRAP ADDRESSES

---

INTERRUPT	ADDRESS <sub>(8)</sub>	ADDRESS <sub>(16)</sub>
Input	120	50
Output	124	54
Attention	130	58

---

### 1.4 DELETED

## SECTION 2

### INSTALLATION INSTRUCTIONS

#### 2.1 CONNECTION DIAGRAMS AND CIRCUIT CARD LOCATIONS

The following pages contain connection diagrams for installing the circuit board and cables for your particular configuration.

If your system is a Vistagraphic 4000 (pedestal version), install the circuit board in slot 4, 5, or 6 (right side from backpanel).

If your system is a rack-mount V4000, install the circuit board in the furthest slot to the left.

Vistagraphic 1000 and 3000 circuit board locations vary depending on the system configuration; refer to the installation manual.

In V1000 and V3000 systems, note that cable connections vary depending on whether your configuration includes an interconnect panel. Refer to the connection diagram that pertains to your system on the following pages.

For Vistagraphic 4500 systems, install the circuit board in slot A9 for rack-mount systems, slot A6 for tower units.

#### 2.2 SWITCH SETTINGS (PARALLEL INTERFACE BOARD)

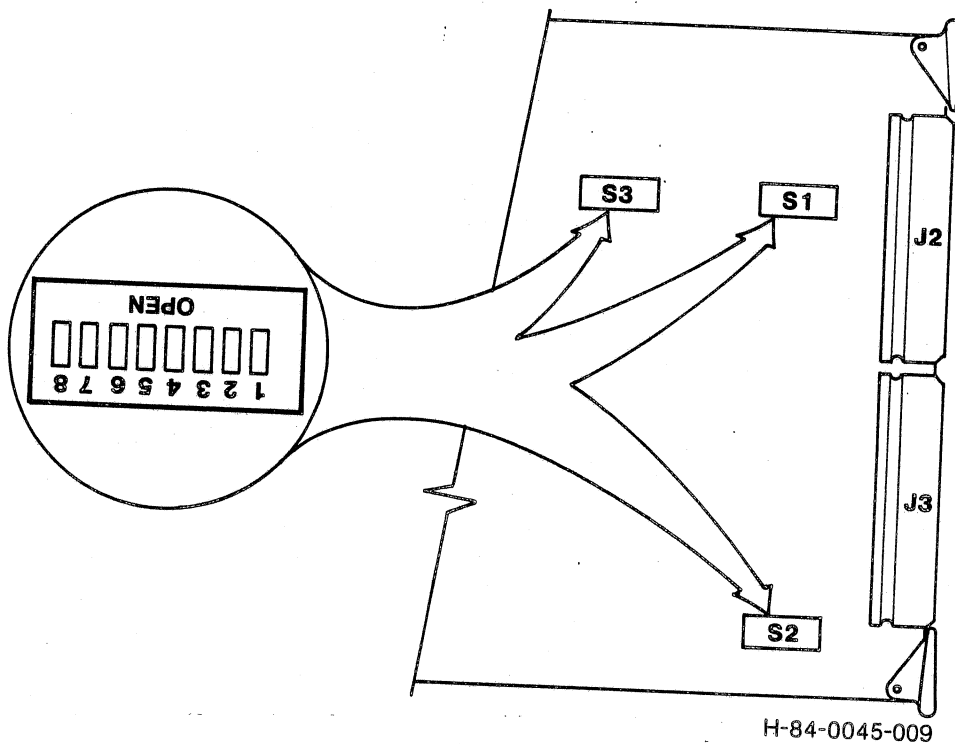
Each parallel interface card has three 8-section switches (see figure). Installing the card, check that the switches are properly set. Refer to the tables below.

##### Settings for Switches S1 and S2

PARALLEL INTERFACE TYPE	S1 SETTINGS	S2 SETTINGS
DR11-B	All sections open	All sections open
DR11-W	All sections closed	All sections closed
DRV11-B	All sections closed	All sections closed

##### Settings for Switch S3

SWITCH SECTION	V1000, 3000	V4000, V4500
1	Open	Closed
2	Open	Closed
3	Closed	Closed
4	Open	Open
5	Closed	Closed
6	Open	Open
7	Closed	Open
8	Closed	Open



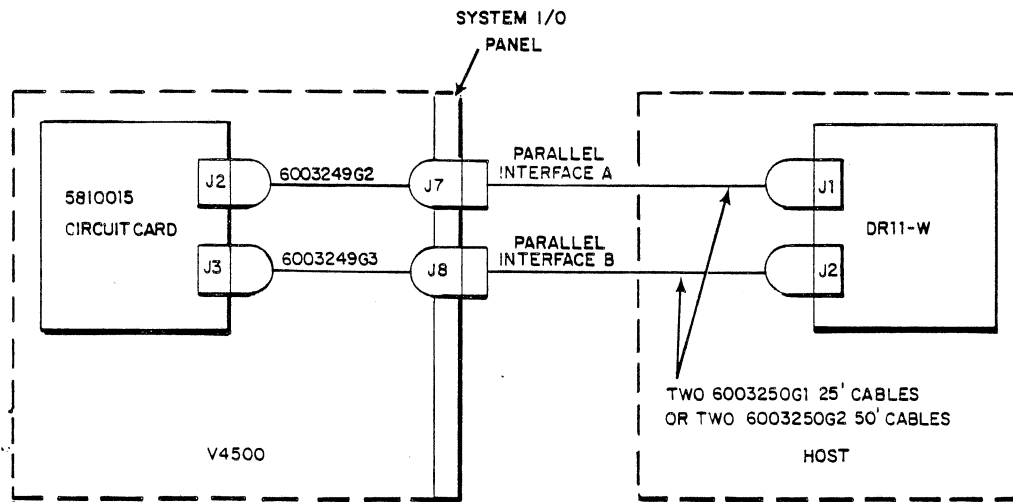
Switch Locations

### 2.3 SWITCH SETTING (SYSTEM PROCESSOR)

The system processor board contains switches that are set to correspond with the parallel interface board. Vistagraphic 1000 and 3000 systems use only 18-bit addressing; the switches are factory set and do not need to be altered.

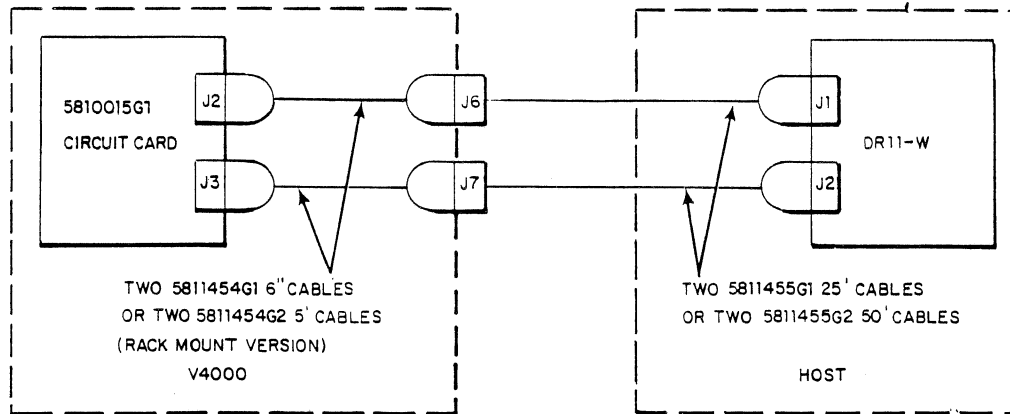
Vistagraphic 4000 and 4500 system processor boards use a switch(es) that corresponds with various character framing and 18- and 24-bit addressing. For information regarding these settings, refer to the maintenance manual for your particular system:

- V4000 - H-81-0352B (Section 2)
- V4500 - H-83-0612 (Section 2)



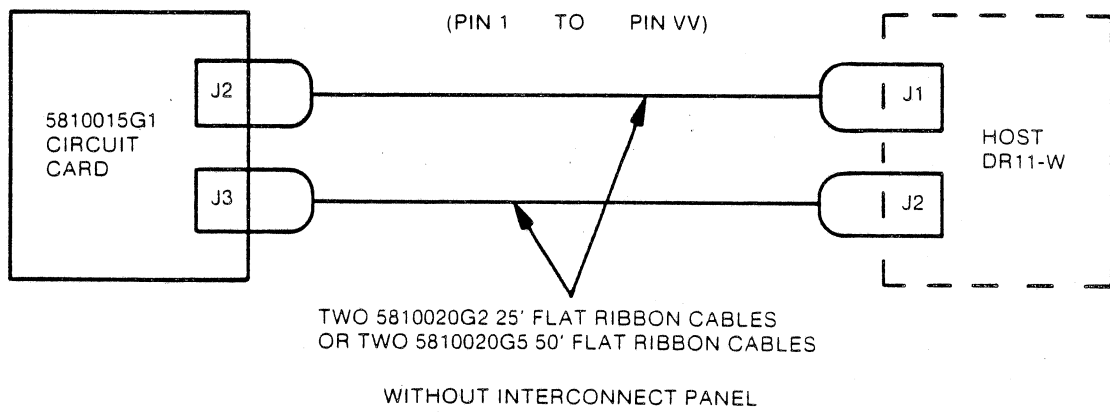
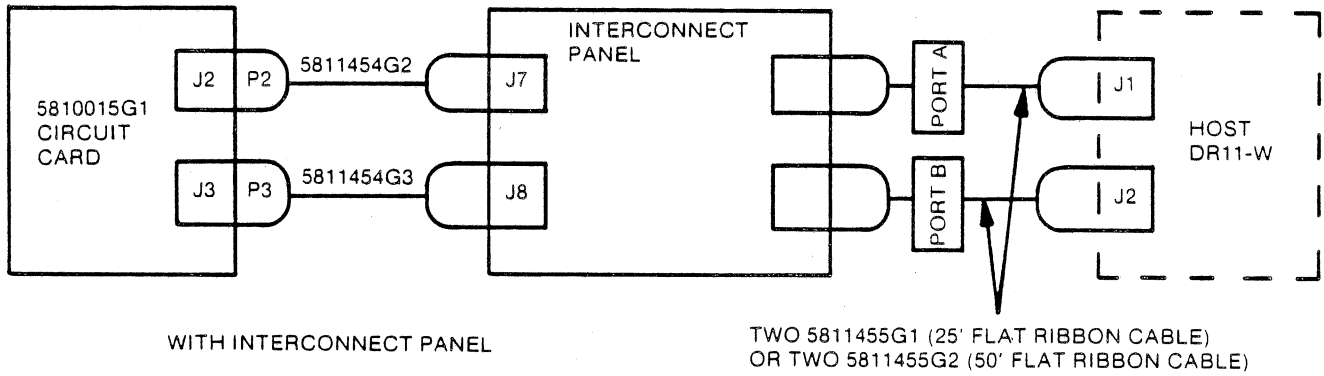
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Connection Diagram DR11-W (V4500)



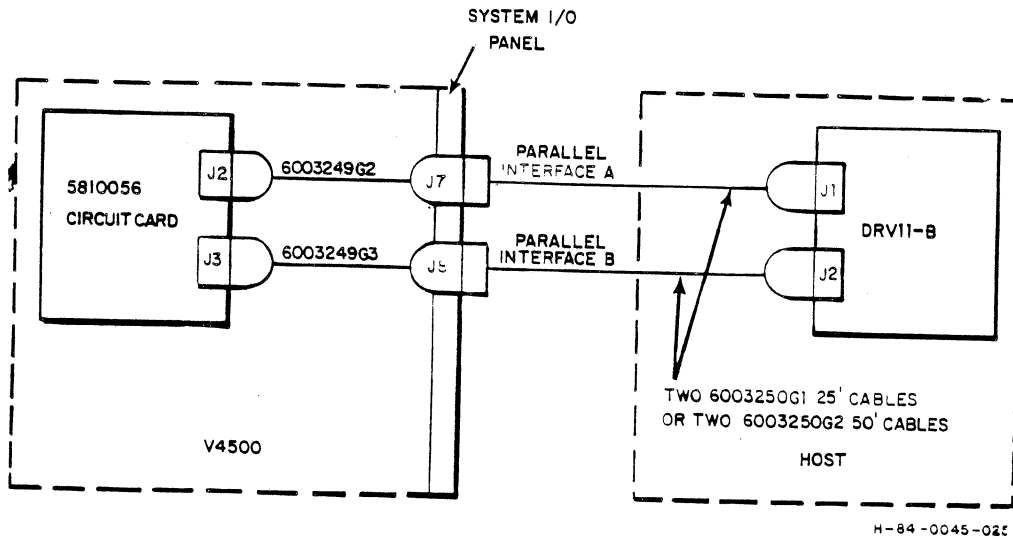
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Connection Diagram DR11-W (V4000)

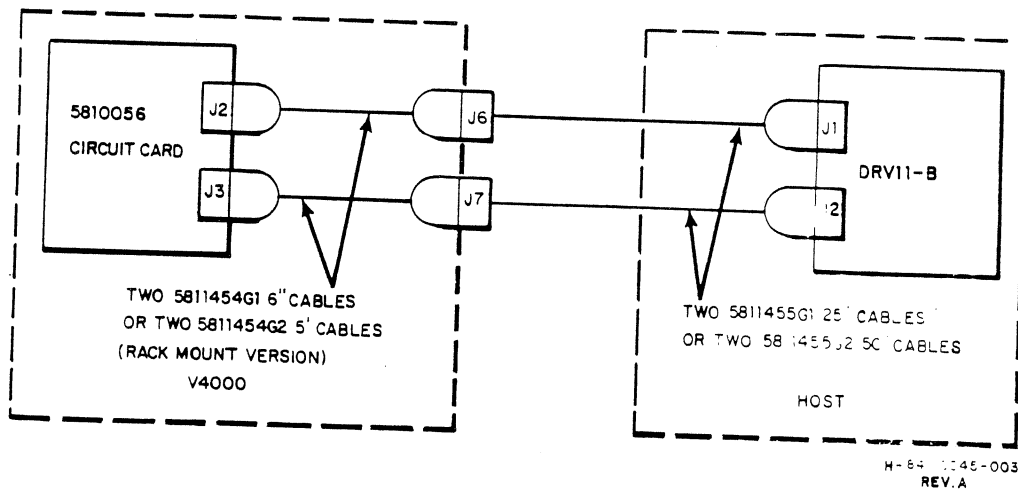


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Connection Diagram DR11-W (V1000, V3000)

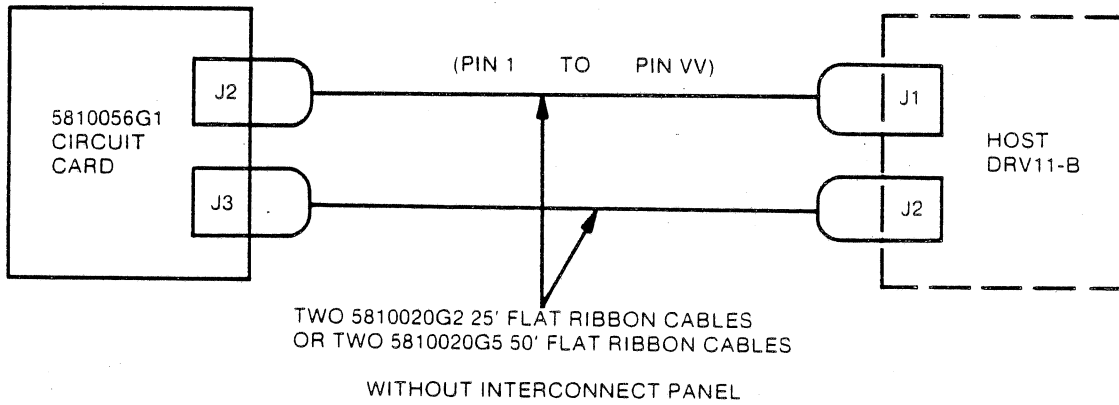
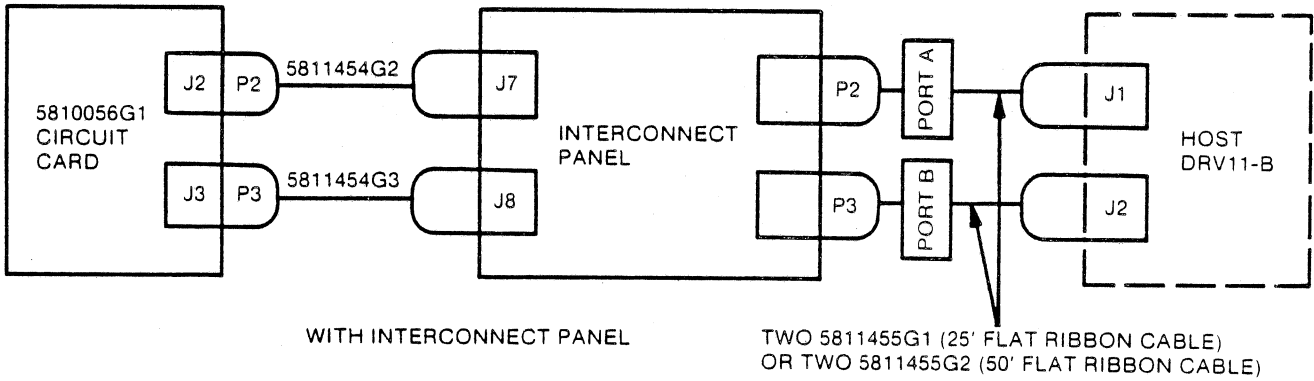


Connection Diagram DRV11-B (V4500)



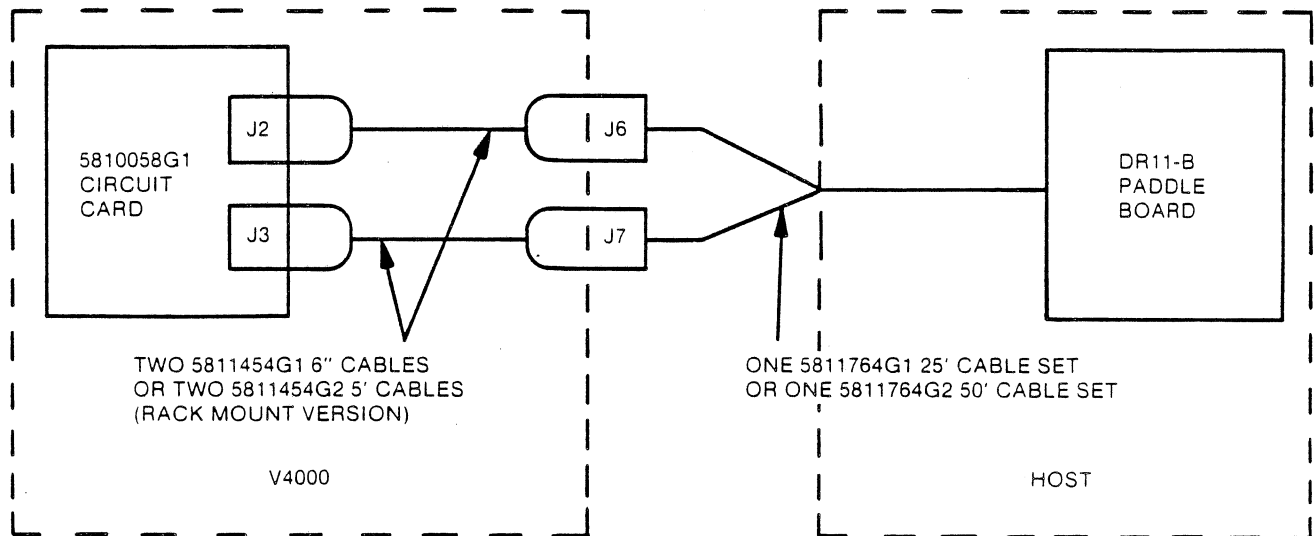
Connection Diagram DRV11-B (V4000)





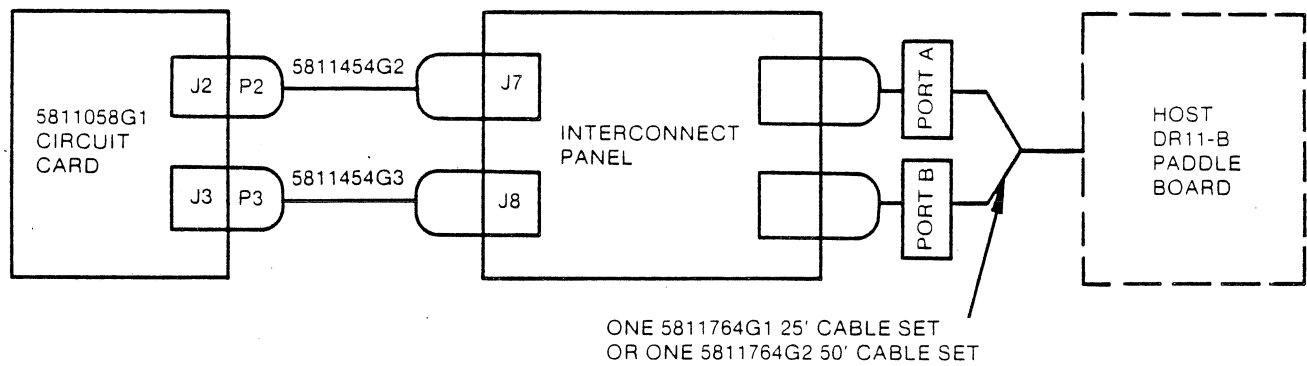
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Connection Diagram DRV11-B (V1000, V3000)



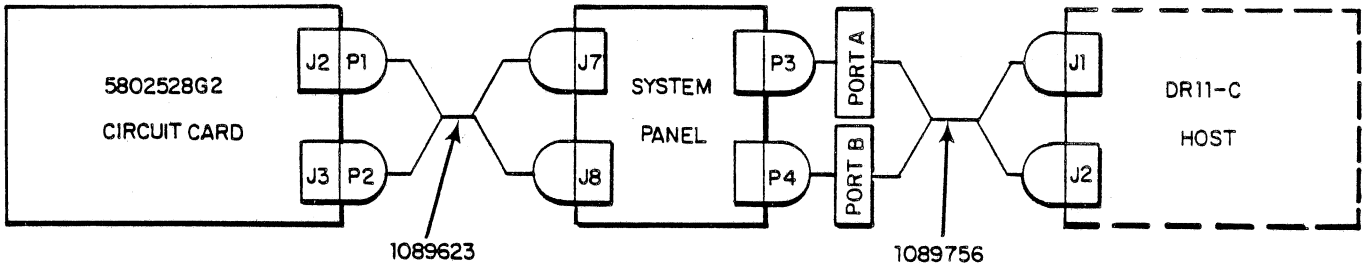
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Connection Diagram DR11-B (V4000)

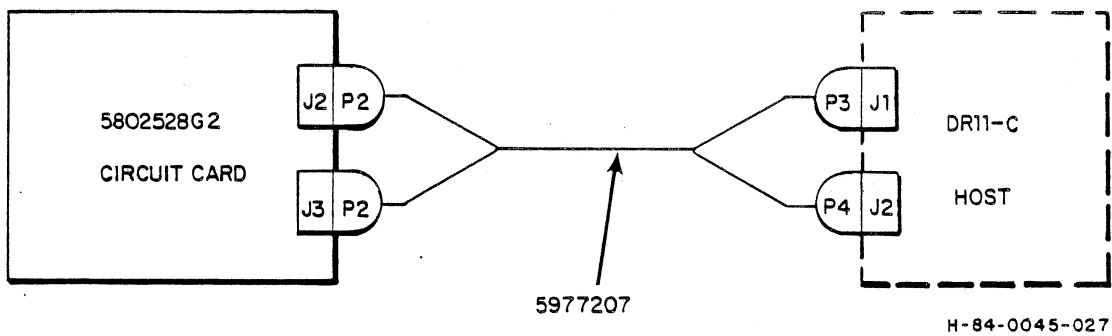


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Connection Diagram DR11-B (V1000, V3000)



Connection Diagram DR11-C (V1000, V3000)  
with Interconnect Panel



Connection Diagram DR11-C (V1000, V3000)  
without Interconnect Panel

## SECTION 3

### INTERFACE SIGNALS

#### NOTE

All references to input and output in this document are with respect to Selectable Parallel Interface (SPI). Input means input from the Vistagraphic system to the host computer; output means output from the host computer to the Vistagraphic system.

#### 3.1 INPUT TRANSFER SIGNALS (SPI to HOST)

---

MNEMONIC	NAME	FUNCTION
ID00 IN- ID15 IN	Input Data	Levels presented on these lines are read directly to memory when the host interface performs a DATO bus cycle. Data must remain stable for the entire DATO bus cycle.
C1 CTRL	C1 Control	This control signal specifies the type of bus cycle the host interface will perform. (Logic 0 = output, logic 1 = input.)
REQA	Cycle Request A	Generated by the 24 bit SPI, REQA signals the host interface to initiate a transfer, and sets the cycle flip-flop in the host. CYCLE initiates the sequence of requesting bus use (DEC HOST) and triggers the bus cycle after the host interface obtains control. CYCLE sets on the trailing edge of REQA.
REQB	Cycle Request B	This input to the host interface is "or"ed at the host interface with REQA. REQB is not used by the 24 bit SPI and is tied to ground (disabled).

---

MNEMONIC	NAME	FUNCTION
WC INC ENB	Word Count Increment Enable	This signal allows the Word Count Register (WCR) on the host interface to be incremented during each transfer. This input is tied +3V (enabled) on the 24 bit SPI.
BA INC ENB	Bus Address Increment Enable	This signal causes the Bus Address Register (BAR) on the host interface to be incremented during each transfer. This input to the host interface is tied to +3V (Enabled) on the 24 bit SPI.
A00	Bus Address Bit 00	Used for byte transfers, this host input signal allows the Vistagraphic to specify even or odd byte addresses.
DSTAT	Device Status Bits A, B, and C	The signal levels applied to these lines appear as bits 11, 10, and 09 of the CSR (Control Status Register on the host interface). These signals are defined as follows.
	DSTATA	Device Status Bit A. This signal is not used and is tied to ground on the 24 bit SPI.
	DSTATB	Device Status Bit B. This is the Input Word Request Signal (IWR); bit 13 of the status register. This signal, when logical 1 (+3V) indicates to the host that data is available for DMA transfer.

MNEMONIC	NAME	FUNCTION
	DSTATC	Device Status Bit C. This bit is set to a logical 1 (+3V) on the 24 bit SPI whenever the host interface has completed an output cycle and a data word is available at the output register (ODR) of the host interface. It is reset when the 24 bit SPI accepts the word.
BURST	Burst or Single Cycle	When set (+3V), this signal will hold control of the host for two bus cycles in order to speed up DMA transfers (Burst mode). Burst mode can only be generated when it is enabled by a jumper on the SPI and the SPI is configured as a DR11-W; otherwise, only single-cycle transfer will occur. If enabled, this signal will be set whenever bit 03 of the SPI status register is set, indicating a DMA input transfer and word count not equal zero. Burst mode is normally tied to ground (disabled) on the SPI.
ATTN	Attention	The ATTN signal appears at bit 13 of the CSR of the DR11. When ATTN is set, an ERROR flag is generated in the host interface. If IE (Interrupt Enable) has been set, it causes an interrupt. If a DMA transfer is in progress, the transfer is stopped at the completion of the current cycle. ATTN is generated by the 24 bit SPI when the following conditions are met.
		$\text{ATTN} = \text{READY} * \overline{\text{FNCT2}} * \text{IWR}$

### 3.2 OUTPUT TRANSFER SIGNALS (HOST TO SPI)

MNEMONIC	NAME	FUNCTION
OD00 - OUT OD15 - OUT	Output Data	Data is transmitted from the host interface Output Data Register (ODR) as OD00-0015. When the host does a DATI (output), the ODR is loaded with data read from memory. The data is sent to the 24 bit SPI.
INIT	Initialize	The initialization signal is sent by the host during power on/off, at the execution of a reset instruction when the CPU is initialized from its front panel, or when the MAINT bit in the CSR (Status register) is cleared. Init is not used on the 24 bit SPI.
FNCT 3, 2, and 1	Function Signals	<p>These 3 signals are bits 3, 2, and 1 of the host DR11 CSR, and are used to specify SPI operations as follows:</p> <p>FNCT 3 - Program Initialize. When set to a "1" (+3V), initializes the Vistagraphic to the system mode of operation.</p> <p>FNCT 2 - ATTN ENABLE. When set to a "0", enables the 24 bit SPI to generate an ATTN to the host. FNCT2 when set to a "1" (+3V) inhibits the ATTN output.</p> <p>FNCT 1 - I/O Mode of Operation            0 (0V) = Output Mode            1 (+3V) = Input Mode</p>

MNEMONIC	NAME	FUNCTION
READY		<p>This signal corresponds to CSR bit 07. When set, it indicates that the host has completed the previous operation and is ready to accept a new command. When the GO bit is loaded into the CSR (host interface) indication that a command has been given, READY is cleared. READY is set when Word Count overflows, or an error (ATTN) condition develops.</p>
BUSY		<p>Busy indicates that a bus sequence is in progress. When set (+3V), a bus cycle is in progress, and no further request can be made. Busy becomes false (ground) when the bus cycle is completed.</p>
END CYCLE		<p>End of cycle is a 100ns pulse that indicates the completion of a host interface bus cycle. This signal is not used when the 24 bit SPI is configured in the DRV11-B mode.</p>
GO		<p>GO is a 200ns positive pulse that results from the setting of the GO bit in the CSR (bit 00). The GO pulse indicates that a new operation is to be performed. Not used when the 24 bit SPI is configured in the DRV11-B mode.</p>



### 3.3 INTERFACE OPERATION

This section describes the sequence of events that occur between the SPI and the DEC interfaces. Variations between interfaces are noted in specific instances (see figure on following page).

#### 3.3.1 OUTPUT TRANSFERS (Host to Vistagraphic)

1. Initialize System.
2. Host sets FNCT 2=1.

#### NOTE

FNCT 2=1 inhibits the ATTN input. This prevents an interrupt from the output enabling sequence of the host interface by an interrupt request from the 24 bit SPI.

3. The host sets up the word count and starting address.
4. The host writes to the Status Register.
  - Sets GO
  - Resets READY
  - Sets FNCT1 = 0
  - Sets FNCT2 = 0

#### NOTE

The DRV11-B does not have the GO signal. Extra hardware generates a 200ns pulse which emulates the GO signal when READY goes low.

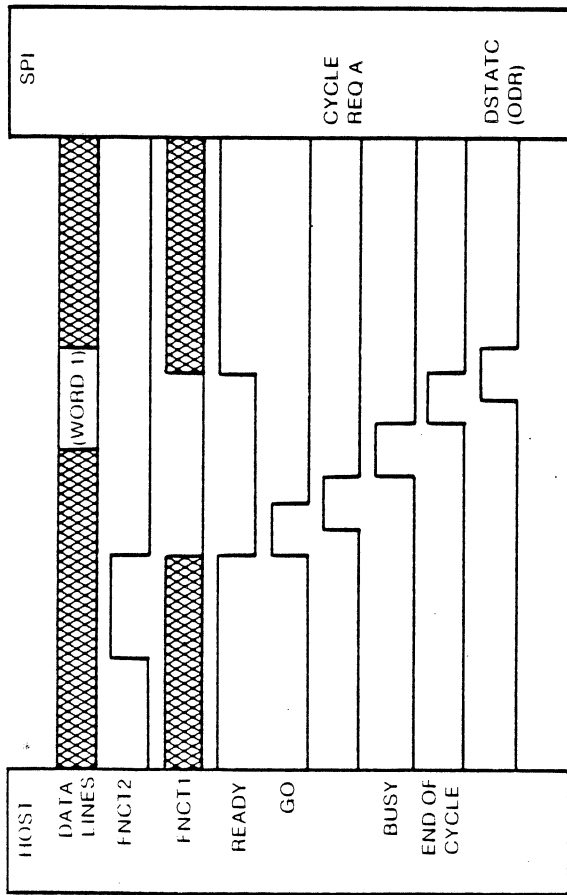
5. The 24 bit SPI generates CYCLE REQUEST A in response to the GO READY signal. Cycle Request A initiates a memory read cycle by the host.
6. The host interface generates END OF CYCLE (output data available) which sets OCTL on the 24 bit SPI.

#### NOTE

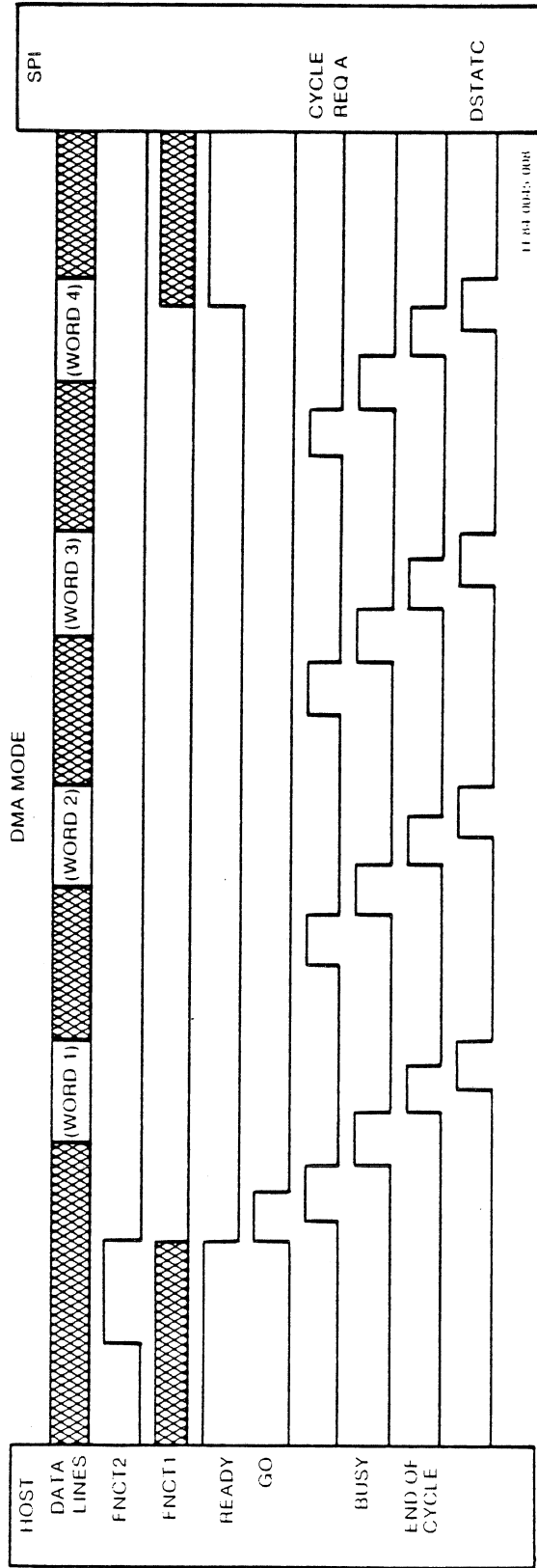
The DRV11-B does not have an END OF CYCLE signal. Extra hardware generates a 100ns pulse which emulates the END OF CYCLE signal when BUSY goes false.

7. The 24 bit SPI generates ODR (Data Received) and resets OCTL.
8. IF READY is still reset, (indicating a DMA transfer), the parallel interface will generate another CYCLE REQUEST A on the trailing edge of OCTL; otherwise, the output transfer is completed.

SINGLE WORD



- 1 HOST SETS FNCT2 HI TO DISABLE INTERRUPTS DURING SETUP
- 2 HOST SETS FNCT1 LO (OUTPUT MODE) AND SETS READY LO AND SENDS GO PULSE (IF CONFIGURED AS A DRV11-B, THE SPI FAKES THE GO PULSE)
- 3 SPI STARTS ITS OUTPUT CYCLE AND SENDS CYCLE REQ A PULSE TO HOST
- 4 HOST SETS BUSY AND STEPS THROUGH ITS OUTPUT CYCLE
- 5 HOST SENDS END OF CYCLE INDICATING VALID DATA IS ON THE LINES (CAUSES OCTL1 ON SPI) (IF CONFIGURED AS A DRV11-B, THE SPI FAKES END OF CYCLE)
- 6 SPI COMPLETES ITS CYCLE AND SENDS DSTATIC (ODR) PULSE WHEN DONE (CAUSES OCTL1 AND ODR11 ON SPI)
- 7 IF READY IS STILL LO, SPI STARTS ANOTHER OUTPUT CYCLE AND STEPS 3 THRU 6 ARE REPEATED. (DMA OUTPUT)



11-04 0005-0008

Output Transfer Handshaking Signals

### 3.3.2 INPUT TRANSFERS (see figure on next page)

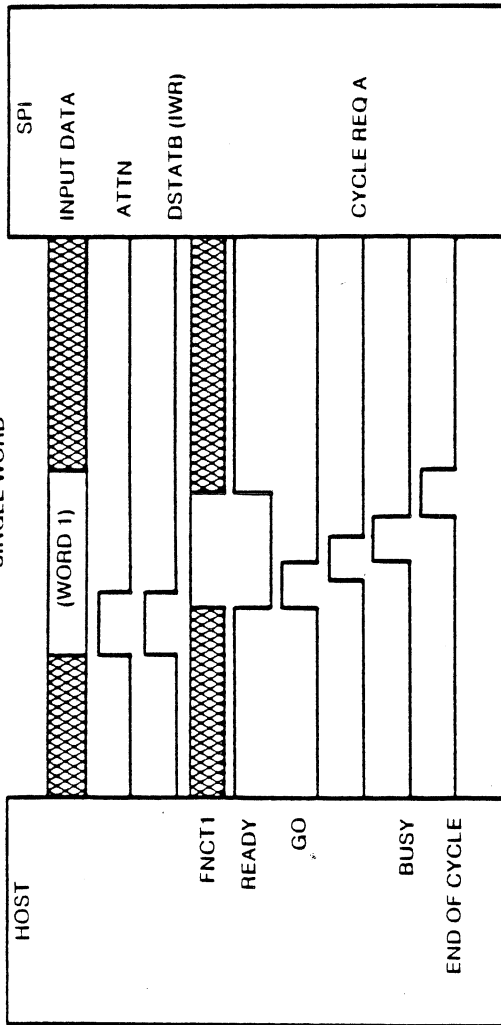
1. Initialize System.
2. The Vistagraphic System loads the input data register with the data to be input to the host.
3. Vistagraphic sets the IWR (Input Word Request).
4. Depending on the current mode of the SPI:
  - a. If the SPI is not performing any operations (READY = 1 and FNCT2 = 0), the SPI will go directly to step 5.
  - b. If the SPI is performing an output transfer (READY = 0 and FNCT1 = 0), the SPI will set the ATTN flip flop; the ATTN signal to the host DR11 will be inhibited until the output operation is completed (READY = 1). The SPI will go to step 6.
  - c. If the SPI is performing an input transfer (READY = 0 and FNCT1 = 1), the SPI will go directly to step 10.
5. The leading edge of IWR sets the ATTN line on the parallel interface.
6. If the Interrupt Enable (IE) has been set on the DR11, the DR11 generates an interrupt in the host.
7. The host sets up the word count and starting address on the DR11 for the data transfer (NOTE: Word count is a function of the application software).
8. The host then writes to the DR11 status register to initiate the transfer.

GO = 1  
READY = 0  
FNCT1 = 1

#### NOTE

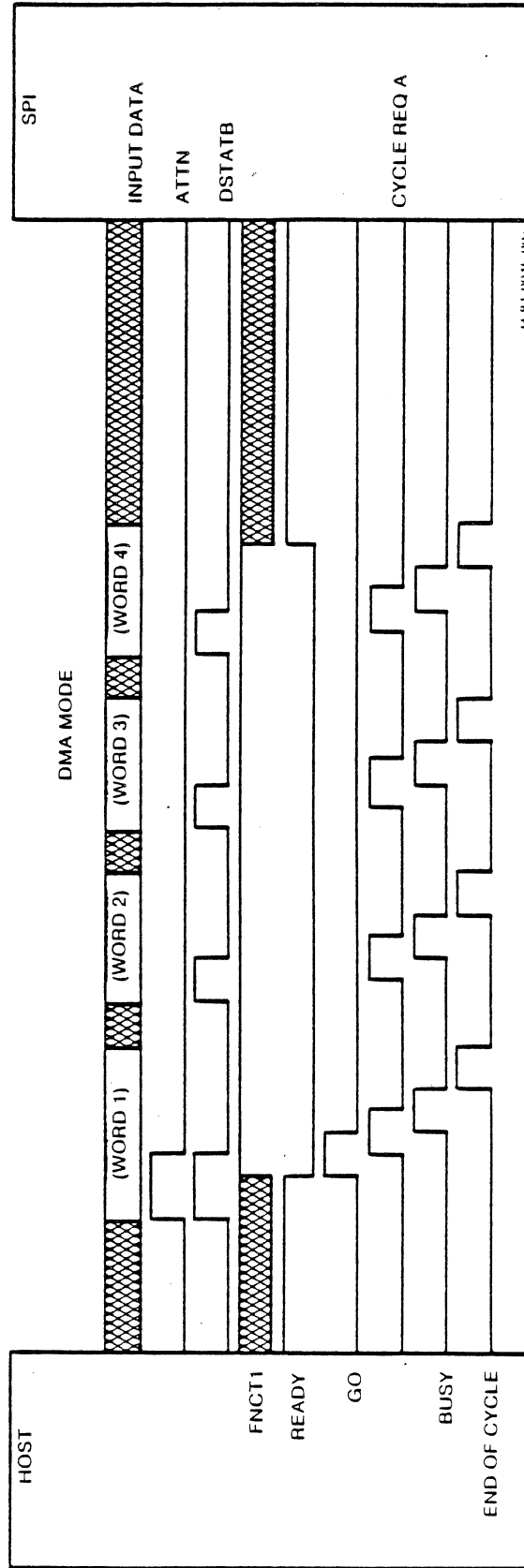
Since the DRV11-B does not have a GO signal, GO is generated on the 24 bit SPI when READY goes low.

SINGLE WORD



1. SPI RAISES ATTN INTERRUPT AND DSTATB (IWR) AND WAITS FOR HOST TO ACKNOWLEDGE
2. HOST SETS FNCT1 HI (INPUT MODE), AND SETS READY LO AND SENDS GO PULSE. (IF CONFIGURED AS A DRV11-B, THE SPI FAKES THE GO PULSE)
3. SPI STARTS ITS INPUT CYCLE AND SENDS CYCLE REQ A PULSE
4. HOST SETS BUSY AND STEPS THRU ITS INPUT CYCLE. (BUSY SETS ICTL ON SPI)
5. HOST SENDS END OF CYCLE TO SAY IT HAS READ THE DATA (END OF CYCLE CAUSES ICTL TO RESET ON SPI). (IF CONFIGURED AS A DRV11-B, THE SPI FAKES END OF CYCLE)
6. IF READY IS STILL LO, SPI STARTS ANOTHER INPUT CYCLE AND STEPS 3 THRU 5 ARE REPEATED. (DMA INPUT)

DMA MODE



14 84 0045 (00)

Input Transfer Handshaking Signals

9. The parallel interface resets the ATTN line.
10. Generates a CYCLE REQUEST A. CYCLE REQUEST A initiates a write cycle on the DR11.
11. The DR11 generates a BUSY (Bus Cycle in Operation) which sets ICTL on the parallel interface of the Vistagraphic.
12. At the end of the bus cycle, the DR11 generates END OF CYCLE (Data Taken) and resets ICTL on the 24 bit SPI completing the transfer.

NOTE

With END OF CYCLE on, the DRV11-B does not exist; therefore, END OF CYCLE is generated when BUSY goes false on the 24 bit SPI.

## SECTION 4

### SOFTWARE CHARACTERISTICS

#### 4.1 HOST-VISTAGRAPHIC COMMUNICATIONS

All communications between the host computer and the Vistagraphic can be handled by GCP (Graphics Control Program), or can be downloaded user-generated software. Transmissions in either direction are referred to as messages. Each message begins with a command header that contains two ASCII characters to define the message type. The header is then followed by as many 16 bit words as are required to transmit the associated data. No translation of the data words is necessary and no end-of-message indicator is required.

GCP supports 19 different types of messages across the interface. They are divided into fundamental and additional messages. Table 4-1 summarizes the interface messages of the Vistagraphic, both fundamental and additional types.

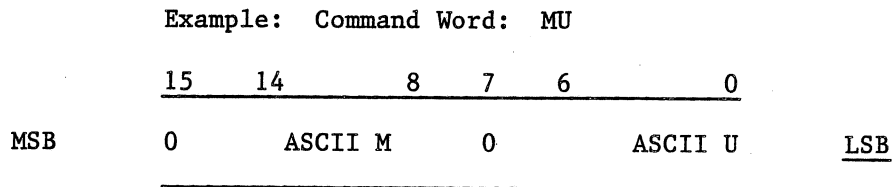
However, as noted above, additional messages forming the user's own communications software can be written and used as per the interface protocol described herein.

#### 4.2 GCP FUNDAMENTAL MESSAGES

These messages, which represent a nucleus of standard Vistagraphic functions allow the user to achieve an interactive graphic capability. These messages provide a means to display a graphic image, and allow the image to be rapidly transformed.

The format for these messages is shown below:

Each message consists of a command word followed by a number of argument words. The 16 bit command word is always formed as two 7 bit ASCII letters.



### 4.3 GCP ADDITIONAL MESSAGES

Additional GCP messages give the user detailed control and access to all of the display terminal registers and parameters. These messages are available in the basic Vistagraphic terminal controller. See Table 4-1.

The additional message format is as per Section 4.2 and additional detail concerning all standard Host/Vistagraphic messages are found in the respective Programmer's Reference Manual.

Table 4-1. Host/Graphic System Message Summary

<u>FUNDAMENTAL MESSAGES</u>			
<u>Host-Vistagraphic</u>		<u>Vistagraphic-Host</u>	
Initialize	IZ	Keyboard	KY
Memory Update	MU	Light Pen	PN
Start Picture	SP	Function Key	RK
Halt Picture	HP		
<u>ADDITIONAL MESSAGES</u>			
<u>Host-Vistagraphic</u>		<u>Vistagraphic-Host</u>	
Continue Picture	KP	Keyboard No. 2	KT**
Selective Update	SU	Light Pen No. 2	PT*
Give Image	GI	Return Image	RI
Give Register	GR	Return Register	RR
Enable Selected		Scratchpad Ready	XR XT+
Interrupts	(IS)	Return PED	RP RW*
Disable Selected		Light Pen Switch	SW ST*
Interrupts	(ZI)	Display Halt Interrupt	HI
Interrupt Control	(IK)	Display X-Y Overflow	XI
Light Function Keys	LK LT*+	Error Condition	XX
		Variable Length Block	VL
Initialize PED <sup>(1)</sup>	IP IT*	Function Key No. 2	RL**
Give PED	GP GT*		
Initialize Scratchpad	ZR ZT*		
Transfer Control	TK		
No Operation	NO		

\*These messages pertain to the second device of each type.

+Must enter extended device control (EDC) mode before second device can be accessed on Vistagraphic Systems 3000 and 4000 (refer to V3000 and Vistagraphic Programmer's Reference Manual).

#### 4.4 SOFTWARE INTERFACE PROTOCOL

##### 4.4.1 Vistagraphic-DR11 - Single Word Transfer

1. Move word to be sent to DR11 into Parallel Data Register.
2. Set bit 13 - Input Word Request - to notify DR11 that the Vistagraphic is ready to send data.
3. Test bit 15 - INPUT NOT READY - and loop until cleared acknowledging receipt of word by DR11.

##### 4.4.2 Vistagraphic-DR11 - DMA Transfer

1. Enable DMA Input Mode to DR11 by setting bit 3-DMA MODE - in Parallel Interface Status Register
2. Set up memory addresses for data block to be sent.
3. Load the Word Count Register (WCR).
4. Test bit 4 - DMA COMPLETE - until it is set signifying the end of the DMA transfer.

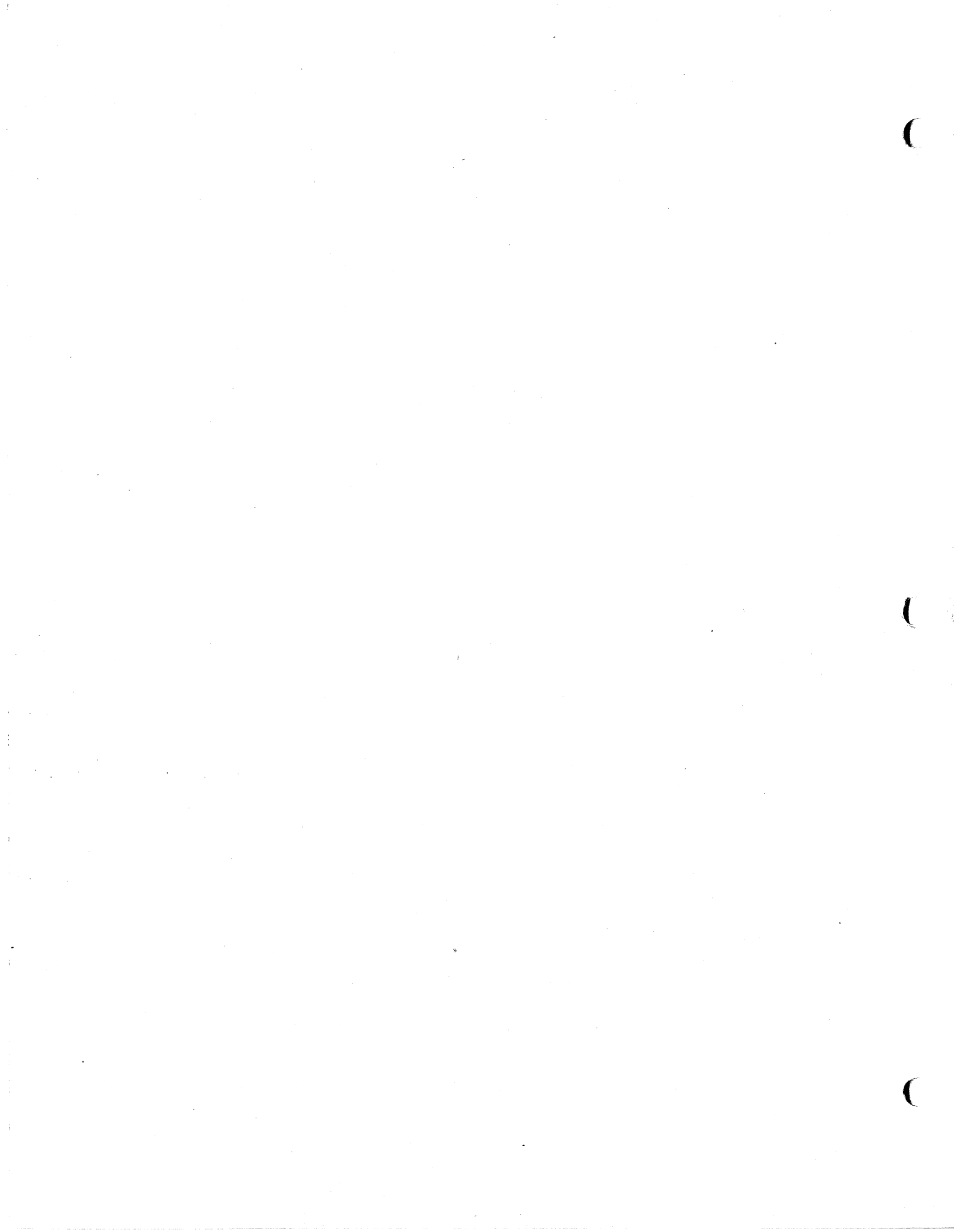
##### 4.4.3 DR11-Vistagraphic - Single Word Transfer

1. Test bit 7 - OUTPUT CONTROL - of Parallel Interface Status Register until set by DR11.
2. Move data word to memory after it is received in Parallel Data Register.
3. Set bit 5 - OUTPUT WORD RECEIVED - to notify DR11 that Vistagraphic had received the word.
4. Test bit 5 until cleared by DR11 acknowledge receipt of word by Vistagraphic.

##### 4.4.4 DR11-Vistagraphic - DMA Transfer

1. Test OUTPUT CONTROL bit (bit 7) when set by DR11 - Host computer is ready to send data.
2. Clear bit 3 - DMA MODE - for DMA input from DR11.
3. Set up Vistagraphic memory addresses for data to be received.
4. Set up word count by loading Word Count Register (WRC) - this action initiates a DMA transfer.
5. Test bit 4 - DMA COMPLETE - until set signifying the end of the DMA transfer.





## SECTION 5

## ENGINEERING DRAWINGS

This section contains the following drawings, arranged in numerical order (parts lists and wire lists, where applicable, precede the assembly drawing):

	<u>Number</u>	<u>Parts List and Wire List Page</u>	<u>Diagram Page</u>
DR11-W	5810015	45	51
	5810017		53
	5810055		61
DRV11-B	5810056		63
	5810057		65
DR11-B	5810058		71
	5810059		73
DR11-C	5802528	43	44A
	5811606		83
	1086802	34A	34J
Cables	1089623	35	39
	1089756	41	42Q
	5810020		59
	5814454		79
	5811455		81
	5811764	85	97
	5977207	99	100Q
	6003249	101	105
6003250	107	109	

C

C

C

REVISION STATUS			REVISIONS			
PARTS LIST		DRAWING	LTR	DESCRIPTION	DATE	APPROVED
SHEET	1	2 & UP	M	REV PER ECO 109592	9 JAN 82	RD/JAB
REV	P	J		2. P.S. PKG # 1, 2 & 4	5 JUNE 85	SEM/
			N	3. P.S. PKG # 7, 9		WJK
			P	REV PER ECO 111256		
				REV PER ECO 111271		

4. ITEM NUMBERS WITH SUBSCRIPTS ARE ALTERNATE ITEMS, SELECT ONE ONLY.

3. SYMBOL † INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DRAWING.

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST AND DRAWING.

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

CONT NO.		SA SANDERS ASSOCIATES, INC		NASHUA, NEW HAMPSHIRE	
D	DR. Corbett 19 JAN 77	CIRCUIT CARD ASSY,			
R	APPD	PARALLEL INTERFACE			
F	CHK	SIZE		CODE IDENT NO.	
T	PER R.D. 1-10-77	A 94117		PL 1086802	
G	EM Hall 21 JAN 77	10 Toric 12 MAY 77		SHEET 1 OF 7	
ENGR		NEXT ASSY		USED ON	
RGR		APPLICATION			
G		GRAPHIC 7			

**PRODUCTION**

CHANGE BY ECO ONLY

MFG *[Signature]*

OP-1039 REV A DWG SIZE E

PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2	G3					
1	1	1	1	E		1086803G001	CIRCUIT CARD SUBASSY PARALLEL INTERFACE	=
4	2	2	2	A		0310092P001	MICROCIRCUIT, DIGITAL NAND GATE (7400N) U14,61,	=
5	1	1	1	A		7013070P035	LOGIC, QUAD 2-INPUT POS-NOR GATE U52,	=
6	1	1	1	A		0310202P001	MICROCIRCUIT, DIGITAL, HEX INVERTERS U54,	=
7	1	1	1	A		0310319P001	MED, DIG, HEX INV (74S04N) U69,	=
8	1	1	1	A		0310203P001	MICROCIRCUIT, DIGITAL HEX INV (BUFFERS/DRIVERS) U39,	=
9	1	1	1	A		0310234P001	MICROCIRCUIT, DIGITAL AND GATE U7,	=
10	2	2	2	A		0310248P002	MICROCIRCUIT, DIGITAL OR GATE U44,47,	=
11	1	1	1	A		0930037P003	MED, DIGITAL, BUFFER, POSITIVE-HAND, 2-INPUT (74S37) U53,	=
12	3	3	3	A		0310094P001	MICROCIRCUIT, DIGITAL FLIP-FLOP (DUAL) U23,62,64,	=
13	1	1	1	A		7013070P026	LOGIC, J-K FLIP-FLOP W/DATA LOCKOUT U70,	=
14	2	2	2	A		0310378P003	MICROCIRCUIT, DIGITAL J-K FLIP FLOP U36,60,	=
15	1	1	1	A		7013070P020	LOGIC, DUAL J-K POSITIVE EDGE-TRIGGERED, FLIP-FLOP U15,	=
16	2	2	2	A		7013070P077	LOGIC, DECODER/DEMULTIPLEXER U21,38,	=
17	1	1	1	A		0313109P003	MICROCIRCUIT, DIGITAL, DECODER U13,	=
18	1	1	1	A		0313026P001	MICROCIRCUIT, DIGITAL, PRIORITY ENCODERS U5,	=
19	1	1	1	A		7013070P054	LOGIC, 4-BIT D-TYPE REGISTER W/3-STATE OUTPUT U6,	=
20	3	3	3	A		0310279P001	MICROCIRCUIT, DIGITAL FLIP-FLOP U25,41,57,	=
21	1	1	1	A		0930174P003	MED, DIGITAL, D-TYPE, FLIP-FLOP (74S174) U37,	=
22	1	1	1	A		0310279P002	MICROCIRCUIT, DIGITAL FLIP FLOP U45,	=
23	1	1	1	A		0930175P003	MED, DIGITAL, FLIP-FLOP, D-TYPE (74S175) U28,	=
24	6	6	6	A		0310367P002	MICROCIRCUIT, DIGITAL HEX BUFFER U12,20,33,49,65,66,	=
25	5	5	2	A		0310367P002	MICROCIRCUIT, DIGITAL HEX BUFFER U12,20,	=
			9	A		0310368P002	MICROCIRCUIT, DIGITAL HEX INV U27,43,55,59,72,	=
			1	A		0310368P002	MICROCIRCUIT, DIGITAL HEX INV U27,33,43,49,55,	=
26	1	1	1	A		0944005P005	59,65,66,72,	=
27	4	4	4	A		0944005P003	MED U40, MED U8,16,24,32,	=

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG		SIZE	FSCM NO.
2. SEE SHEET ONE FOR REVISION DESCRIPTIONS		A	
1. SYMBOL ± INDICATES VENDOR ITEM—SEE SPEC./SOURCE CONTROL DWG.		PL 1 0 8 6 8 0 2	
		REV	SHEET
		P	Z

**PARTS LIST**

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2	G3					
28	5	5	9	A	0944005P003		MED U1,2,8,10,16,17,18,24,32,	
29	10	10	10	A	0944005P001		MICROCIRCUIT, DIGITAL, TRANSCIEVER/RECEIVER (DS 8833H) U1,2,10,17,18,	
30	1	1	1	A	0931002P001		MED, DIGITAL, COUNTER, BINARY (8556) U3,11,19, 34,35,42,50,51,58,67,	
31	1	1	1	A	1086870P009		PROGRAMMED PROM U4,	
32	1	1	1	A	1086960P019		PROGRAMMED PROM U48,	
33	2	2	2	A	1086871P018		PROGRAMMED PROMS U29,	
34	3	3	3	A	0930109P003		MED, DIGITAL, FLIP-FLOP J-K EDGE TRIGGERED DUAL (74S109) U22,30,	
35	1	1	1	A	0931008P001		MED, DIGITAL, GATE, QUAD (9S41) U31,46,71,	
36	2	2	2	A	0310328P001		MICROCIRCUIT, DIGITAL MONOSTABLE MV U68,	
39	2	2	2	A	0925000P001		RES, FIX, NETWORK 220/330 OHMS + 5- 5% 1.5 WATT U9,26,	
40	7	7	7	A	RCR07G153JS		RES MIL-R-39008/1 15 K OHMS + 5- 5% .25 WATT R10,11,	
41	2	2	2	A	RCR07G103JS		RES MIL-R-39008/1 10 K OHMS + 5- 5% .25 WATT R4-8,12,13,	
42	1	1	1	A	RCR07G511JS		RES MIL-R-39008/1 510 OHMS + 5- 5% .25 WATT R3, 9,	
43	1	1	1	A	RCR07G221JS		RES MIL-R-39008/1 220 OHMS + 5- 5% .25 WATT R2,	
46	2	2	2	A	RCR07G331JS		RES MIL-R-39008/1 330 OHMS + 5- 5% .25 WATT R1,	
47	36	36	36	A	7011451P049		CAP. 15 UF +10% -10% 20V C39,40,	
48	1	1	1	A	7502023P055		CAP. FIXED, CERAMIC DIELECTRIC .01 UF +10% -10% C3-38,	
49	1	1	1	A	7011451P019		CAP. 39 UF +10% -10% 10V C1,	
50	2	2	2	A	7502023P073		CAP. FIXED, CERAMIC DIELECTRIC 100K PF +10 -10% 50 V C2,	
53	5	5	5	A	7506001P020		CAP. 51 P FARAD+ 5- 5% 500 WVDC C41,42,	
55	1	1	1	A	0958000P003		LED, RED, DIFFUSED LENS, IF = 4MA DS1,2,3,4,5,	
56	1	1	1	A	7013626P001		INDUCTOR ASSY L1,	
57	1	1	1	C	4171126P001		CONN, ELEC, PC BOARD (98 PIN) J1,	
58	2	2	2	A	65496-031		CONN, 50 PIN SOLDER J2,3,	
59	2	2	2	A	0907055P004		CONN, ELEC, RCPT, WIRE-WRAP, 50-PIN J2,3	

SIZE		FSCM NO.
A		
REV P		SHEET 3
PL 1 0 8 6 8 0 2		

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL  $\ddagger$  INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DWG.

PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2	G3					
59	2	2	2	A		0985007P001	EYELET, METALLIC	=
59A	REF	REF	REF			MS20470AD2-6	RIVET, SOLID .062 X .38 LG	
60	2	2	2	A		1089678P001	CARD EJECTOR (MOD)	
61	2	2	2	A		0630003P014	EYELET, METALLIC	
62	AR	AR	AR	A		0093002P001	SOLDER	
67	REF	REF	REF	E		1086804	LOGIC DIAGRAM PARALLEL INTERFACE	
68	REF	REF	REF	A		0815003	PWB AND CKT BD, REQ FOR	
69	REF	REF	REF	A		0778000	APPL, EPOXY MARKING CMPD	
70	1	1	1	A		1086960P020	PROGRAMMED PROM U56,	
71	1	1	1	A		1086960P021	PROGRAMMED PROM U63,	
72	1	1	1	A		0278000P013	WIRE, ELEC AVG 22	=

<p>3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG</p> <p>2. SEE SHEET ONE FOR REVISION DESCRIPTIONS</p> <p>1. SYMBOL 1 INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DWG.</p>	SIZE	FSCM NO.	REV	SHEET
	A		P	4

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G4						
1	1		E		1086803G001	CIRCUIT CARD SUBASSY PARALLEL INTERFACE	=
4	2		A		0310092P001	MICROCIRCUIT, DIGITAL NAND GATE (7400H) U14,61,	=
5	1		A		7013070P035	LOGIC, QUAD 2-INPUT POS-NOR GATE U52,	=
6	1		A		0310202P001	MICROCIRCUIT, DIGITAL, HEX INVERTERS U54,	=
7	1		A		0310319P001	MED, DIG, HEX INV (74S04N) U69,	=
8	1		A		0310203P001	MICROCIRCUIT, DIGITAL HEX INV (BUFFERS/DRIVERS) U39,	=
9	1		A		0310234P001	MICROCIRCUIT, DIGITAL AND GATE U7,	=
10	2		A		0310248P002	MICROCIRCUIT, DIGITAL OR GATE U44,47,	=
11	1		A		0930037P003	MED, DIGITAL, BUFFER, POSITIVE-WAND, 2-INPUT (74S37) U53,	=
12	3		A		0310094P001	MICROCIRCUIT, DIGITAL FLIP-FLOP (DUAL) U23,62,64,	=
13	1		A		7013070P026	LOGIC, J-K FLIP-FLOP W/DATA LOCKOUT U70,	=
14	2		A		0310378P003	MICROCIRCUIT, DIGITAL J-K FLIP FLOP U36,60,	=
15	1		A		7013070P020	LOGIC, DUAL J-K POSITIVE EDGE- TRIGGERED, FLIP-FLOP U15,	=
16	2		A		7013070P077	LOGIC, DECODER/DEMULTIPLEXER U21,38,	=
17	1		A		0313109P003	MICROCIRCUIT, DIGITAL, DECODER U13,	=
18	1		A		0313026P001	MICROCIRCUIT, DIGITAL, PRIORITY ENCODERS U5,	=
19	1		A		7013070P054	LOGIC, 4-BIT D-TYPE REGISTER W/3-STATE OUTPUT U6,	=
20	3		A		0310279P001	MICROCIRCUIT, DIGITAL FLIP-FLOP U25,41,57,	=
21	1		A		0930174P003	MED, DIGITAL, D-TYPE, FLIP-FLOP (74S174) U37,	=
22	1		A		0310279P002	MICROCIRCUIT, DIGITAL FLIP FLOP U45,	=
23	1		A		0930175P003	MED, DIGITAL, FLIP-FLOP, D-TYPE (74S175) U28,	=
24	2		A		0310367P002	MICROCIRCUIT, DIGITAL HEX BUFFER U12,20,	=
25	9		A		0310368P002	MICROCIRCUIT, DIGITAL HEX INV U27,33,43,49,55,59,65,66,72,	=
26	1		A		0944005P005	MED U40,	=
27	9		A		0944005P003	MED U1,2,8,10,16,17,18,24,32,	=
29	10		A		0931002P001	MED, DIGITAL, COUNTER, BINARY (85556) U5,11,19,34,35,42,50,51,58,67,	=
30	1		A		1086870P009	PROGRAMMED PROM U4,	=

SIZE	FSCM NO.	PL 1 0 8 6 8 0 2
A		
REV	P	SHEET 5

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DWG.



**PARTS LIST**

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	C#						
31	1		A		1086960P019	PROGRAMMED PROM U48,	
32	1		A		1086871P018	PROGRAMMED PROMS U29,	
33	2		A		0930109P003	MED, DIGITAL, FLIP-FLOP J-K EDGE TRIGGERED DUAL (74S109) U22,30,	
34	3		A		0931008P001	MED, DIGITAL, GATE, QUAD (9S41) U31,46,71,	
35	1		A		0310328P001	MICROCIRCUIT, DIGITAL MONOSTABLE MV U68,	
36	2		A		0925000P001	RES, FLX, NETWORK 220/330 OHMS + 5- 5% 1.5 WATT U9,26,	
39	2				RCR07G153JS	RES MIL-R-39008/1 15 K OHMS + 5- 5% .25 WATT R10,11,	
40	7				RCR07G103JS	RES MIL-R-39008/1 10 K OHMS + 5- 5% .25 WATT R4-8,12,13,	
41	2				RCR07G511JS	RES MIL-R-39008/1 510 OHMS + 5- 5% .25 WATT R3,9,	
42	1				RCR07G221JS	RES MIL-R-39008/1 220 OHMS + 5- 5% .25 WATT R2,	
43	1				RCR07G331JS	RES MIL-R-39008/1 330 OHMS + 5- 5% .25 WATT R1,	
46	2		A		7011451P049	CAP. 15 UF +10% -10% 20V C39,40,	
47	36		A		7502023P055	CAP. FIXED, CERAMIC DIELECTRIC .01 UF +10% -10% C3-38,	
48	1		A		7011451P019	CAP. 39 UF +10% -10% 10V C1,	
49	1		A		7502023P073	CAP. FIXED, CERAMIC DIELECTRIC 100K PF +10 -10 % 50 V C2,	
50	2		A		7506001P020	CAP. 51 P FARAD+ 5- 5% 500 WVDC C41,42,	
53	5		A		0958000P003	LED, RED, DIFFUSED LENS, IF = 4MA DS1,2,3,4,5,	
55	1		A		7013626P001	INDUCTOR ASSY L1,	
56	1		C		4171126P001	CONN, ELEC, PC BOARD (98 PIN) J1,	
58	2		A		0907055P004	CONN, ELEC, RCPT, WIRE-WRAP, 50-PIN J2,3,	
59	2		A		0985007P001	EYELET, METALLIC	
59A	REF				MS20470AD2-6	RIVET, SOLID .062 X .38 LG	
60	2		A		1089678P001	CARD EJECTOR (MOD)	
61	2		A		0630003P014	EYELET, METALLIC	
62	AR		A		0093002P001	SOLDER	
67	REF		E		1086804	LOGIC DIAGRAM PARALLEL INTERFACE	
68	REF		A		0815003	PWB AND CKT BD, REQ'T FOR	

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG		FSCM NO.	
2. SEE SHEET ONE FOR REVISION DESCRIPTIONS		SIZE	PL 1 0 8 6 8 0 2
1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.		REV	P
		SHEET	6

PARTS LIST

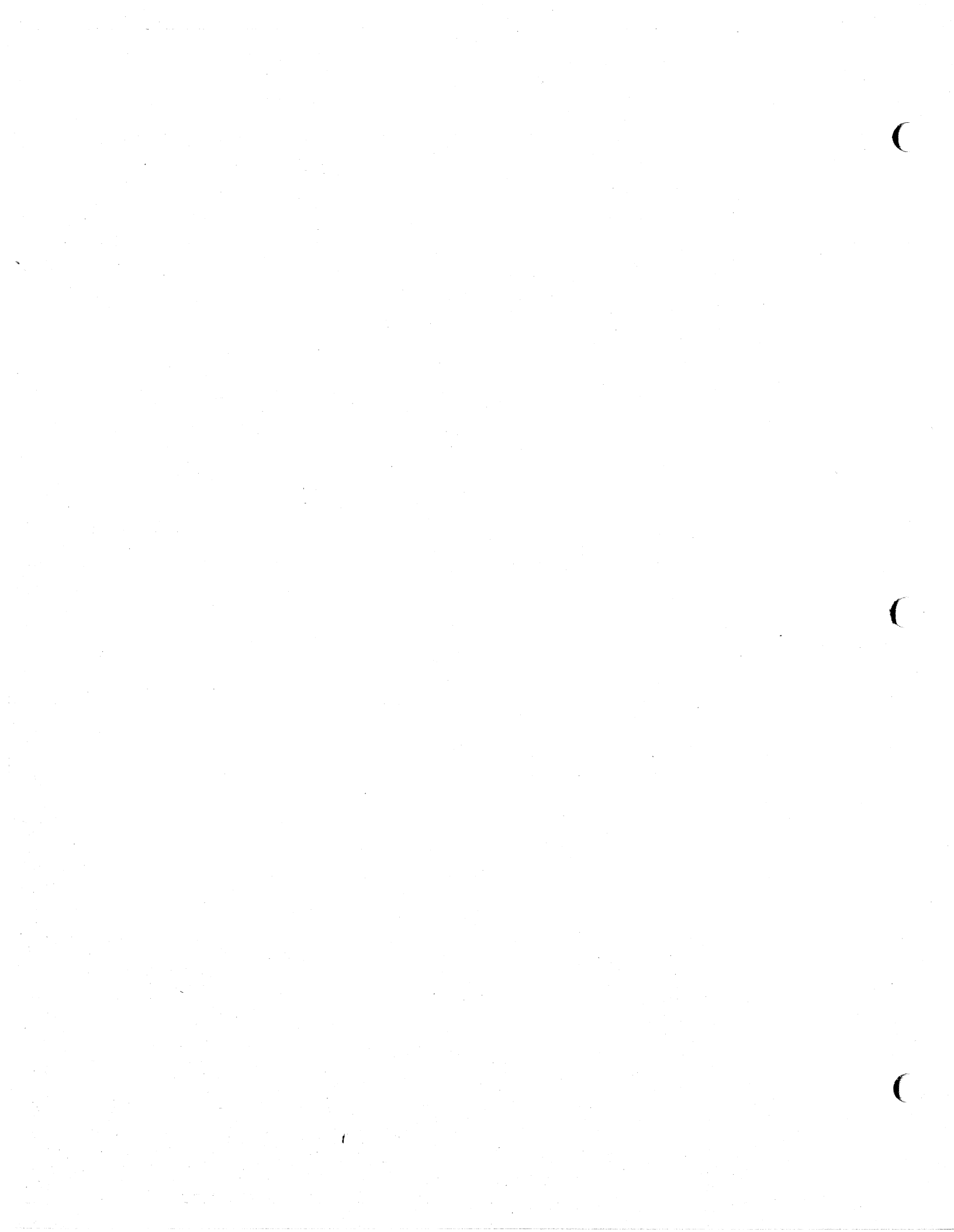
ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G/H						
69	REF		A		0778000	APPL, EPOXY MARKING CHPD PROGRAMMED PROM U56, PROGRAMMED PROM U63, WIRE, ELEC AWG 22	=
70	1		A	1086960P020			
71	1		A	1086960P021			
72	1		A	0278000P013			

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DWG.

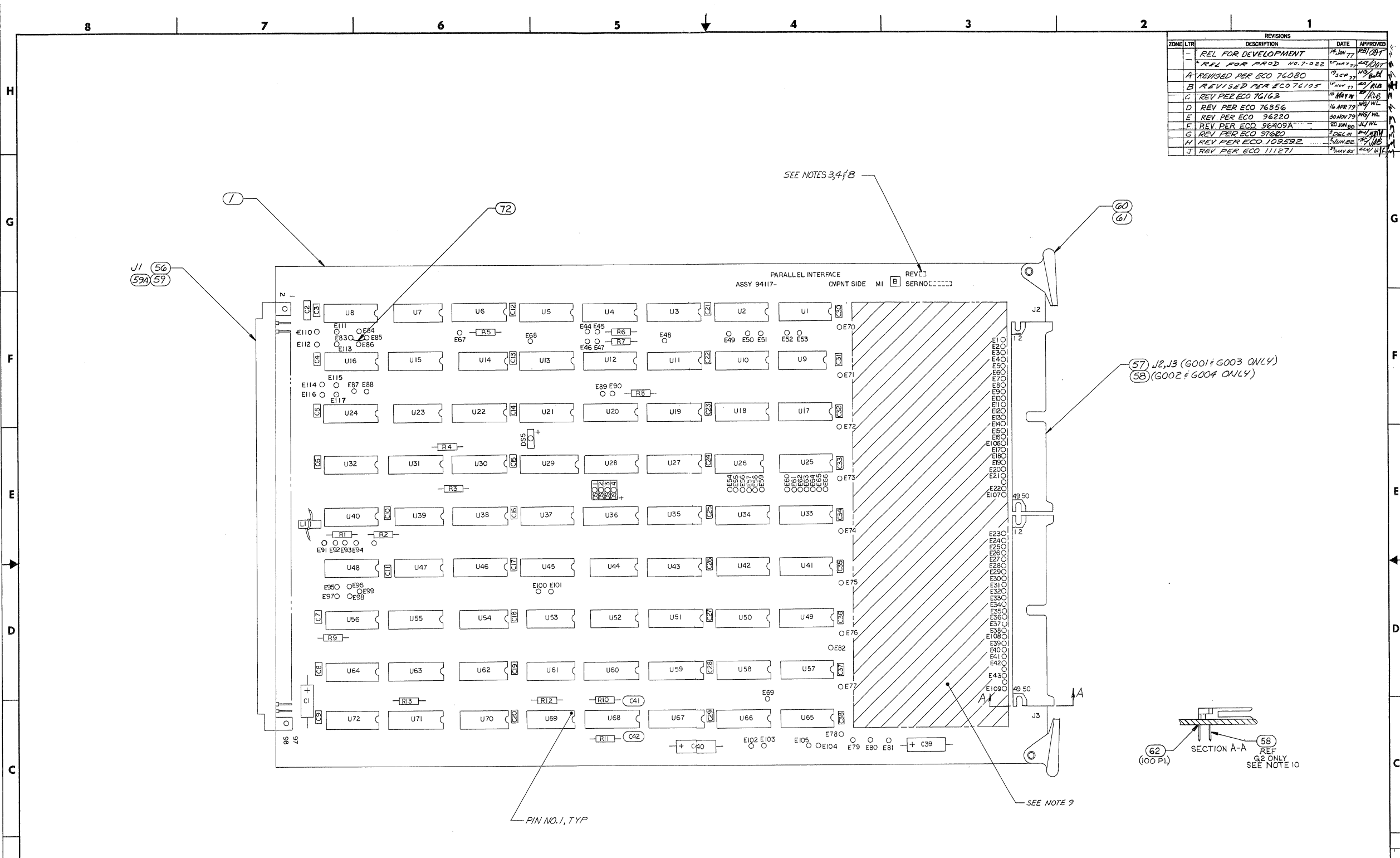
SIZE  
A

FSCM NO.  
PL 1 0 8 6 8 0 2

REV P SHEET 7

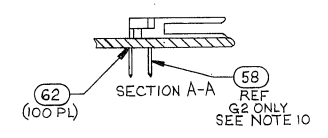


ZONE	LTR	REVISIONS	DESCRIPTION	DATE	APPROVED
			REL FOR DEVELOPMENT	14 JUN 77	RSJ/DST
			REL FOR PROD NO. 7-022	17 MAY 77	RSJ/DST
	A		REVISED PER ECO 76080	13 SEP 77	RSJ/DST
	B		REVISED PER ECO 76105	17 NOV 77	RSJ/DST
	C		REV PER ECO 76163	12 MAY 78	RSJ/DST
	D		REV PER ECO 76356	16 APR 79	RSJ/DST
	E		REV PER ECO 96220	30 NOV 79	RSJ/DST
	F		REV PER ECO 96209A	20 JUN 80	RSJ/DST
	G		REV PER ECO 97620	1 DEC 81	RSJ/DST
	H		REV PER ECO 108592	2 JUN 82	RSJ/DST
	J		REV PER ECO 111271	23 MAY 85	RSJ/DST



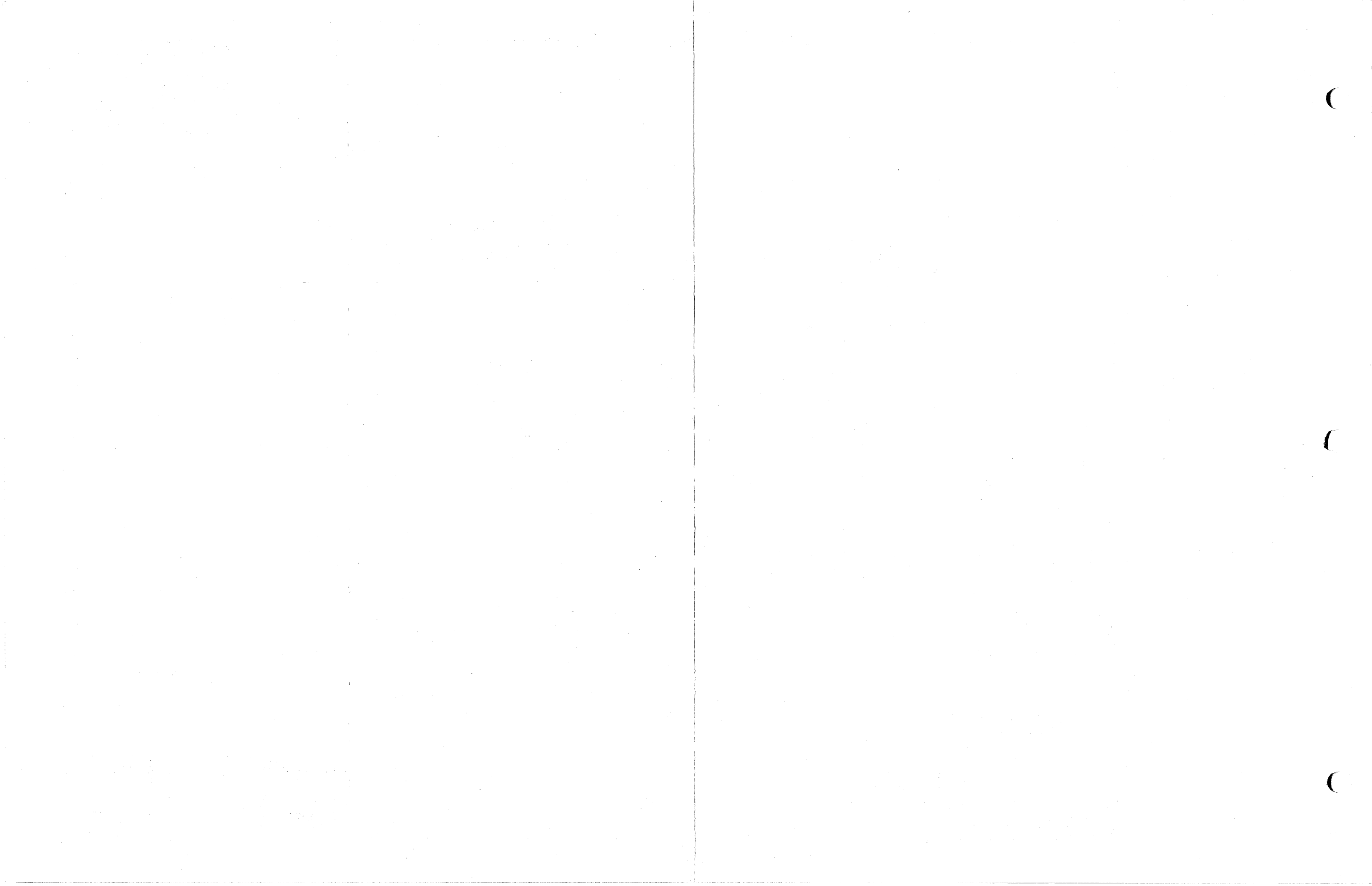
10. ITEM 58 TO BE INSTALLED AFTER WAVE SOLDER. WIRE WRAP POSTS TO BE LEFT FULL LENGTH.
  9. HOLES IN CROSS HATCHED AREA TO BE FREE OF SOLDER, 832 PLACES.
  8. MARK APPROPRIATE SERNO, 'S' CONDITION AND REVISION
  7. SOLDER TIPS OR WIRE TO BE .09 MAX FROM BOARD.
  6. MAX COMPONENT HEIGHT TO BE .44.
  5. REFERENCE DESIGNATORS OTHER THAN THOSE ETCHED, OR SILK SCREENED ARE NOT TO BE MARKED ON FINISHED ASSY.
  4. MARK CHARACTERS .04-.16 HIGH, COLOR BLACK, GOTHIC TYPE, AND LOCATE APPROX AS SHOWN. APPLY PER ITEM 69
  3. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST AND DRAWING.
  2. THIS ASSY SHALL MEET THE REQUIREMENTS OF ITEM 68.
  1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.
- NOTES UNLESS OTHERWISE SPECIFIED.

57 J2, J3 (G001 & G003 ONLY)  
58 (G002 & G004 ONLY)



G 004 G 001 FOR PARTS LIST  
REF PL 1086802

QTY PER ASSY	DESCRIPTION
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	PARTS LIST SANDERS ASSOCIATES, INC. HASHUA, NEW HAMPSHIRE
1X DECIMAL 3X4 DECIMAL	
ANGLES	CIRCUIT CARD ASSY, PARALLEL INTERFACE
V1000	E 94117 1086802
APPLICATION	SCALE 2/11 SHEET 1 OF 1



REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
REVISION	L	L	L										H	ECO NO. 96984B ADDED PL WITH CHANGE	23 March 81	108/WL
SH	13	14	15	16	17	18	19	20	21	22	23	24	J	REV PER ECO 97684	21 Aug 81	913/WL
REVISION													K	REV PER ECO 109569	10 MAY 82	BM/AB
SH													L	REV PER ECO 109756	15 NOV 82	TD/B
REVISION																

DWG REV	L
WL REV	~

3. ITEMS WITH A SUBSCRIPT ARE ALTERNATE ITEMS, SELECT ONE ONLY.

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

**SA SANDERS ASSOCIATES, INC.** NASHUA, NEW HAMPSHIRE

**CABLE ASSY  
COMPUTER INTERFACE  
-PARALLEL-**

SIZE: **A** CODE IDENT NO.: **94117** PL **1089623**

SHEET 1 OF 3

DR	L. O'BRIEN	23 March 81
APPD		
CHK		
DRY	A. O'TOOLE	10 MAR 77
ENGR	E. M. R. BAICHEIDER	10 MAR 77
PROF	F. E. KELLEY	10 NOV 77

PRODUCTION CHANGE BY ECO ONL

1089619 GRAPHIC 7

USED ON APPLICATION

MFG W. KOCH 11-10-77

### PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	CODE IDENT	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G 1	G 2					
1	1	1			DDC-50P-F0	CONN. ELEC, 30 PIN (ITT CANNON)	
1A	REF	REF			DDC-50P	CONN. ELEC	
2	1	1			65846-005	CONN. ELEC, 54 PIN, KEYED (BERG)	
3	660	660	A		4174285 P70	WIRE, ELEC., 22 AWG, BLACK & WHT TWISTED PR.	
4							
5							
6							
7							
8							
9							
10	50	50			47565	CONTACT, 22-26 AWG (SEE NOTE 3) (BERG)	
10A	REF	REF			47745	CONTACT, 22-26 AWG (SEE NOTE 3) (BERG)	
11							
12							
13	5	5		06383	SSTM-MP	CABLE TIE, 3.5"	
14							
15	50	50			D110238-34	CONTACT, 20-28 AWG (ITT CANNON)	
16	3	3			PLFIM	MARKER, TIE (RANQUIT)	
17							
18				71468	D20418-2	FEMALE LOCKSCREW ASSY	

SIZE CODE IDENT NO.

A 94117 PL 1089623

REV L SHEET 2

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG  
SEE SHEET ONE FOR REVISION DESCRIPTIONS  
SYMBOLS : INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

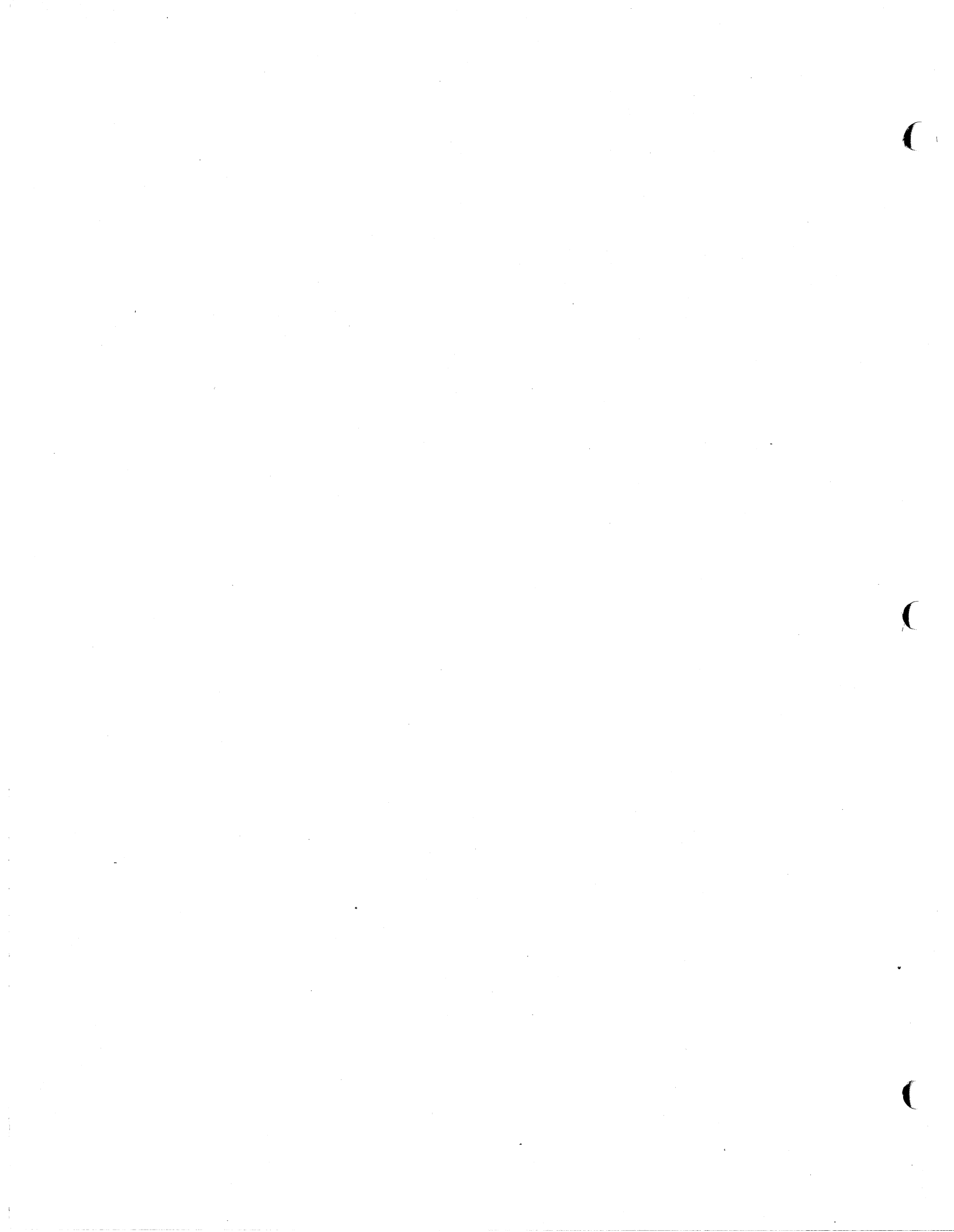
PARTS LIST										
ITEM NO.	QTY PER ASSY			DWG SIZE	CODE IDENT	PART OR IDENTIFYING NO.	DESCRIPTION	SYM		
	G 4	G 5	G 6						SIZE	CODE IDENT NO.
1	1	1	1			DDC-50P-FO	CONN., ELEC, 50 PIN			
1A	REF	REF	REF			DDC-50P	CONN., ELEC			ITT CANNON
2	1	1	1			65846-005	CONN., ELEC 54 PIN, KEYED (BERG)			
3	1650	200	200	A		4174285P70	WIRE, ELEC., 22 AWG, BLACK & WHT TWISTED PR.			
4										
5										
6										
7										
8										
9										
10	50	50	50			47565	CONTACT, 22-26AWG, (SEE NOTE 3) (BERG)			
10A	REF	REF	REF			47745	CONTACT, 22-26AWG, (SEE NOTE 3) (BERG)			
11										
12										
13	14	-	-		06383	SSTIM-MP	CABLE TIE, 3.5"			
14										
15	50	50	50			D110238-34	CONTACT, 20-28 AWG (ITT CANNON)			
16	3	3	3			PLF1M	MARKER TIE (RANQUIT)			
17										
18	-	2	2		71468	D20418-2	FEMALE LOCKSCREW ASSY			

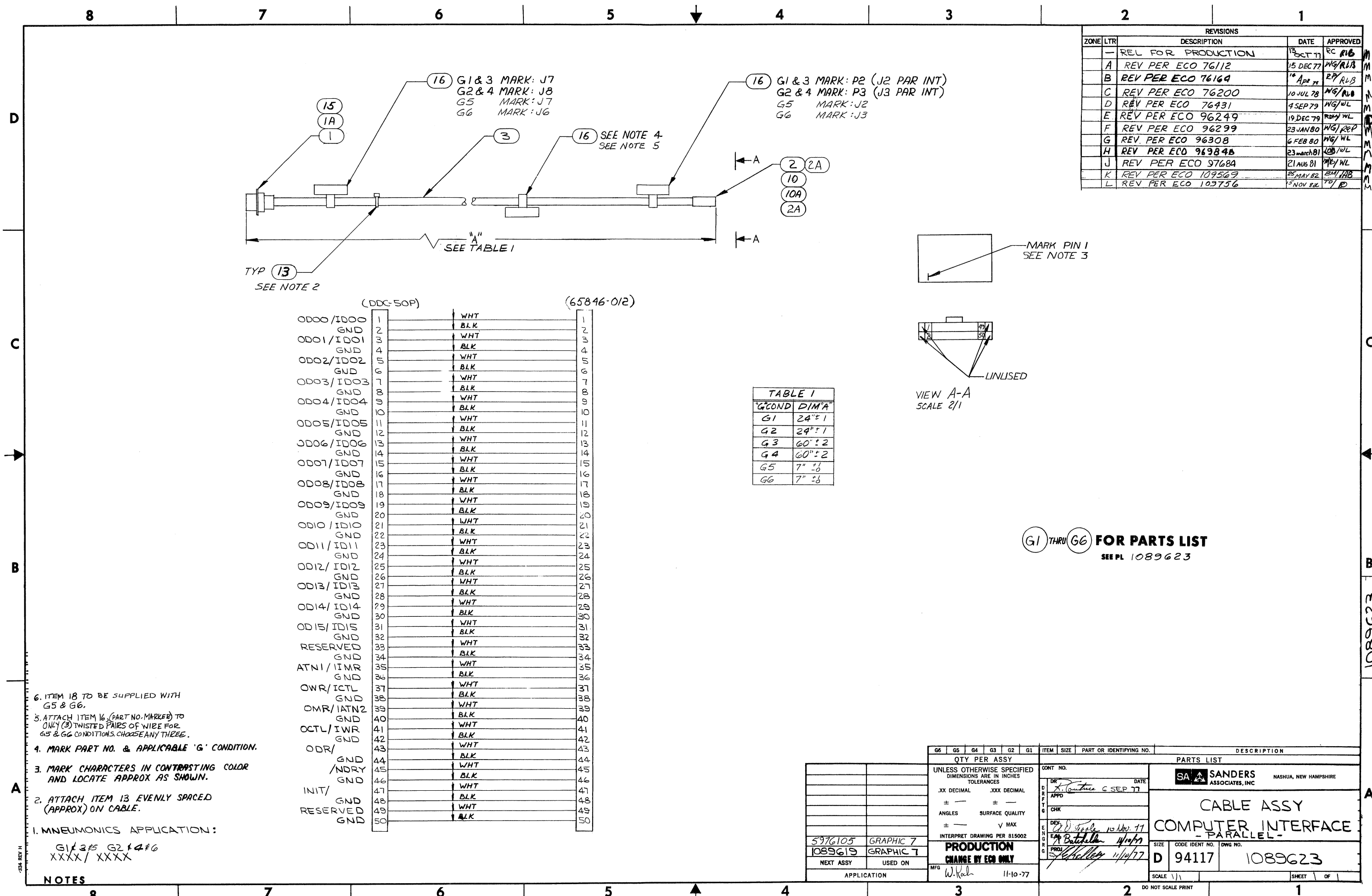
SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG. SEE SHEET ONE FOR REVISION DESCRIPTIONS. SYMBOLS : INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

SIZE CODE IDENT NO.  
A 94117 PL 1089623

REV L SHEET 3





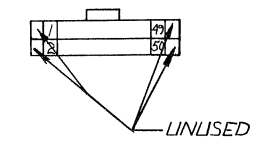


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		REL FOR PRODUCTION	13 OCT 77	RC RLB
A		REV PER ECO 76112	15 DEC 77	NG/RLB
B		REV PER ECO 76164	18 Apr 78	RP/RLB
C		REV PER ECO 76200	10 JUL 78	NG/RLB
D		REV PER ECO 76431	4 SEP 79	NG/WL
E		REV PER ECO 96249	19 DEC 79	RDY/WL
F		REV PER ECO 96299	23 JAN 80	NG/RBP
G		REV PER ECO 96308	6 FEB 80	NG/WL
H		REV PER ECO 96984B	23 March 81	LS/WL
J		REV PER ECO 9768A	21 AUG 81	BM/WL
K		REV PER ECO 109569	25 MAY 82	BM/HAB
L		REV PER ECO 109736	15 NOV 82	TD/RD

TYP (13)  
SEE NOTE 2

SEE TABLE 1

MARK PIN 1  
SEE NOTE 3



VIEW A-A  
SCALE 2/1

(DDC-50P)		(65846-012)	
0D00/ID00	1	WHT	1
GND	2	BLK	2
0D01/ID01	3	WHT	3
GND	4	BLK	4
0D02/ID02	5	WHT	5
GND	6	BLK	6
0D03/ID03	7	WHT	7
GND	8	BLK	8
0D04/ID04	9	WHT	9
GND	10	BLK	10
0D05/ID05	11	WHT	11
GND	12	BLK	12
0D06/ID06	13	WHT	13
GND	14	BLK	14
0D07/ID07	15	WHT	15
GND	16	BLK	16
0D08/ID08	17	WHT	17
GND	18	BLK	18
0D09/ID09	19	WHT	19
GND	20	BLK	20
0D10/ID10	21	WHT	21
GND	22	BLK	22
0D11/ID11	23	WHT	23
GND	24	BLK	24
0D12/ID12	25	WHT	25
GND	26	BLK	26
0D13/ID13	27	WHT	27
GND	28	BLK	28
0D14/ID14	29	WHT	29
GND	30	BLK	30
0D15/ID15	31	WHT	31
GND	32	BLK	32
RESERVED	33	WHT	33
GND	34	BLK	34
ATN1/IMR	35	WHT	35
GND	36	BLK	36
OWR/ICTL	37	WHT	37
GND	38	BLK	38
OMR/IATN2	39	WHT	39
GND	40	BLK	40
OCTL/IWR	41	WHT	41
GND	42	BLK	42
ODR/	43	WHT	43
GND	44	BLK	44
/NDRY	45	WHT	45
GND	46	BLK	46
INIT/	47	WHT	47
GND	48	BLK	48
RESERVED	49	WHT	49
GND	50	BLK	50

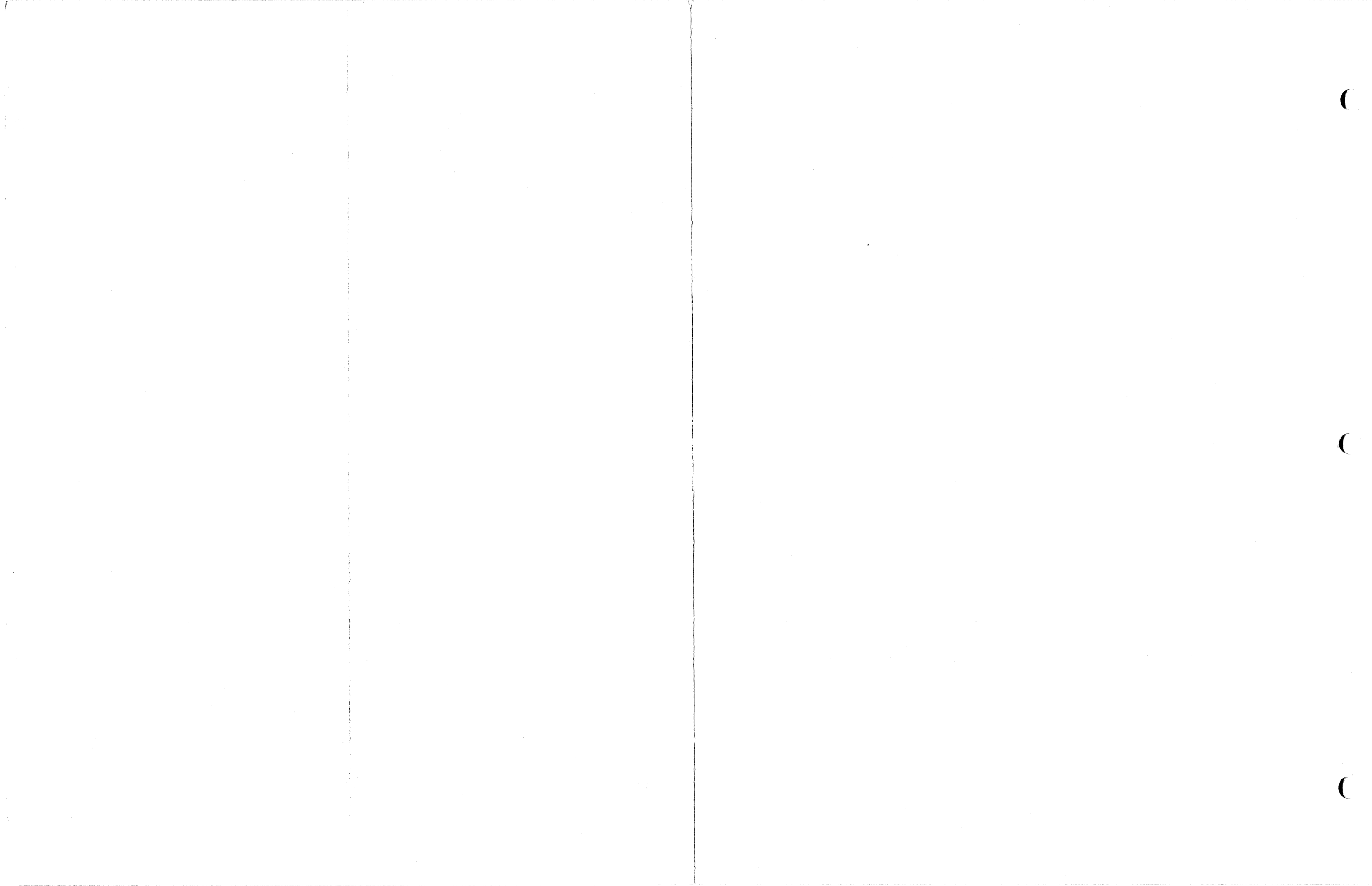
G'COND	DIM'A
G1	24" ± 1
G2	29" ± 1
G3	60" ± 2
G4	60" ± 2
G5	7" ± 6
G6	7" ± 6

G1 THRU G6 FOR PARTS LIST  
SEE PL 1089623

- NOTES
- MNEUMONICS APPLICATION:  
G1 & 2#5 G2 & 4#6  
XXXX/XXXX
  - ATTACH ITEM 13 EVENLY SPACED (APPROX) ON CABLE.
  - MARK CHARACTERS IN CONTRASTING COLOR AND LOCATE APPROX AS SHOWN.
  - MARK PART NO. & APPLICABLE 'G' CONDITION.
  - ATTACH ITEM 16 (PART NO. MARKED) TO ONLY (3) TWISTED PAIRS OF WIRE FOR G5 & G6 CONDITIONS. CHOOSE ANY THREE.
  - ITEM 18 TO BE SUPPLIED WITH G5 & G6.

G6	G5	G4	G3	G2	G1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION
QTY PER ASSY									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES									
.XX DECIMAL .XXX DECIMAL									
± — ± —									
ANGLES SURFACE QUALITY									
± — √ MAX									
INTERPRET DRAWING PER 815002									
<b>PRODUCTION CHANGE BY ECO ONLY</b>									
MFG W. Kal 11-10-77									
CONTR NO. DATE									
DR X. Cantore 6 SEP 77									
APPRO APPD									
CHK									
DES. D. J. Toole 10 Nov 77									
E. J. Butchella 11/1/77									
PRO. J. G. Haller 11/1/77									
SIZE CODE IDENT NO. DWG NO.									
D 94117 1089623									
SCALE 1/1 SHEET OF									

1089623



REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
PARTS	A	A	A	A	A								—	REL FOR PROD	8 JUN 78	W/S/R/LG
	13	14	15	16	17	18	19	20	21	22	23	24	A	REV PER ECO 97701	3 DEC 81	BM/MTM
LIST																
DWG REV	A															
WL REV	—															

**3 ITEM NO'S WITH SUBSCRIPTS ARE ALTERNATE ITEMS. SELECT ONE ONLY.**

**2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.**

**1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.**

**PRODUCTION CHANGE BY ECO ONLY**

MFG *W. Veld* 6-27-78

DWG SIZE **C**

CONT. NO.	DR	APPD	CHK	DEY	ENG	DRG	PROJ
	<i>W. Gajowski</i>	<i>8 JUN 78</i>					
					MODEL 5712	GRA-7	USED ON
							APPLICATION

<b>SA SANDERS ASSOCIATES, INC.</b>	NASHUA, NEW HAMPSHIRE				
<b>CABLE ASSY,</b>					
<b>DR11-C TO GRA-7 INTERFACE</b>					
SIZE	CODE IDENT NO.	SHEET	OF	PL	NO.
<b>A</b>	<b>94117</b>	<b>1</b>	<b>5</b>	<b>1089756</b>	<b>1089756</b>

# PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	CODE IDENT	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G/	G2	G3					
1	2	2	2			H856	CONN, CABLE, 40 PIN, P1, P2 (DEC)	
2	2	2	2			DDC-50S	CONN, CABLE, 50 PIN, P3, P4 (ITT)	
3	2	2	2			DD24661	JUNCTION SHELL, DEEP STRAIGHT CLAMP (ITT)	
4	2	2	2			DD-20420-12	SCREW LOCK ASSY, MALE (ITT)	
5	10'	20'	30'			9525	CABLE, 25 TW PAIRS (BELDEN)	
6	5	10	15			SST25-MP	CABLE TIE (PANDUIT)	
7								
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18	AR	AR	AR			FIT221 1/4	TUBING, SHRINK (ALPHA)	
19	5	5	5			PLFIM	CABLE, MARKER (PANDUIT)	
1A	REF	REF	REF			65043-015	CONN CABLE 44 PIN P1,2 (BERG)	

	SIZE	CODE IDENT NO.	
	A	94117 PL	1089756
		REV	A
		SHEET	2

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG. SEE SHEET ONE FOR REVISION DESCRIPTIONS. SYMBOLS : INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

# PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	CODE IDENT	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G 4	G 5					
1	2	2	2		H 856	CONN, CABLE, 40 PIN, P1, P2 (DEC)	
2	2	2	2		DDC-50S	CONN, CABLE, 50 PIN, P3, P4 (ITT)	
3	2	2	2		DD 24661	JUNCTION SHELL, DEEP STRAIGHT CLAMP (ITT)	
4	2	2	2		DD-20420-12	SCREW LOCK ASSY, MALE (ITT)	
5	40'	50'	60'		9525	CABLE, 25 TW PAIRS (BELDEN)	
6	20	25	30		SST2S-MP	CABLE TIE (PANDUIT)	
7							
8							
9							
10							
11							
12							
13							
14							
15							
16							
17							
18	AR	AR	AR		FIT 221 1/4	TUBING, SHRINK (ALPHA)	
19	5	5	5		PLFIM	CABLE MARKER (PANDUIT)	
1A	REF	REF	REF		65043-015	CONN, CABLE 44 PIN P1, 2 (BERG)	

SIZE	CODE IDENT NO.	REV	SHEET
A	94117 PL	A	3
1089756			

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG. SEE SHEET ONE FOR REVISION DESCRIPTIONS. SYMBOLS : INDICATES VENDOR ITEM - SEE SPEC/SOURCE. CONTROL DWG.

**PARTS LIST**

ITEM NO.	QTY PER ASSY		DWG SIZE	CODE IDENT	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G7	G8					
1	2	2	2		H856	CONN, CABLE, 40 PIN, P1, P2 (DEC)	
2	2	2	2		DDC-50S	CONN, CABLE, 50 PIN, P3, P4 (ITT)	
3	2	2	2		DD24661	JUNCTION SHELL, DEEP STRAIGHT CLAMP (ITT)	
4	2	2	2		DD-20420-12	SCREW LOCK ASSY, MALE (ITT)	
5	70'	80'	90'		9525	CABLE, 25 TW PAIRS (BELDEN)	
6	35	40	45		SST2S-MP	CABLE TIE (PANDUIT)	
7							
8							
9							
10							
11							
12							
13							
14							
15							
16							
17							
18	AR	AR	AR		FIT221 1/4	TUBING, SHRINK (ALPHA)	
19	5	5	5		PLF1M	CABLE, MARKER (PANDUIT)	
1A	REF	REF	REF		65043-015	CONN, CABLE 44 PIN P1, 2 (BERG)	

SIZE	CODE IDENT NO.	REV	SHEET
A	94117 PL	A	4
		1089756	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG  
 SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 SYMBOLS : INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

OP-277 REV C

# PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	CODE IDENT	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G/O	G					
1							
2	2				H856	CONN, CABLE, 40 PIN, P1, P2 (DEC)	
3	2				DHC-50S	CONN, CABLE, 50 PIN, P3, P4 (ITT)	
4	2				DD24661	JUNCTION SHELL, DEEP STRAIGHT CLAMP (ITT)	
5	2				DD-20420-12	SCREW LOCK ASSY, MALE (ITT)	
6	100'				9525	CABLE, 25 TW PAIRS (BELDEN)	
7	50				SST2S-MP	CABLE TIE (PANDUIT)	
8							
9							
10							
11							
12							
13							
14							
15							
16							
17							
18	A				FIT221 1/4	TUBING, SHRINK (ALPHA)	
19	5				PLFIM	CABLE, MARKER (PANDUIT)	
1A	REF				65043-015	CONN, CABLE 44 PIN P1, 2 (BERG)	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG  
 SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 SYMBOLS : INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

SIZE	A	CODE IDENT NO.	94117 PL	REV	A	SHEET	5
			1089756				





REVISION STATUS OF EACH SHEET													REVISIONS					
SHEET	1	2	3	4	5	6	7	8	9	10	11	12	13	DESCRIPTION	DATE	APPROVED		
REVISION	—	—	—	—	—	—	—	—	—	—	—	—	—	<b>REL FOR PROD</b>	<b>8 JUN 78</b>	<b>WG/RLB</b>		
14	15	16	17	18	19	20	21	22	23	24	25	26	27				28	29
30	31	32	33	34	35	36	37	38	39	40	41	42	43				44	45
<p>2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.</p> <p>1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.</p>																		
<p><b>PRODUCTION CHANGE BY ECO ONLY</b></p>													<p><b>SA SANDERS ASSOCIATES, INC.</b> NASHUA, NEW HAMPSHIRE</p>					
<p>CONT NO. <b>DR11-C TO GRA-7 INTERFACE</b></p>													<p><b>WIRE LIST</b></p>					
<p>DATE <b>8 JUN 78</b></p>													<p>CODE IDENT NO. <b>WL 1089756</b></p>					
<p>APPROVED <b>W. Koch</b></p>													<p>SCALE <b>1 OF 9</b></p>					
<p>REQD <b>6/27/78</b></p>													<p>SIZE <b>A</b></p>					
<p>USED ON <b>GRA-7</b></p>													<p>SIZE <b>A</b></p>					
<p>APPLICATION</p>													<p>SCALE <b>1 OF 9</b></p>					
<p>W. Koch 6-27-78</p>													<p>SIZE <b>A</b></p>					
<p>OP-276 REV E</p>													<p>SCALE <b>1 OF 9</b></p>					

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE	
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER		TERM. STRIP (INCHES)
001	OUT00/OD00		BLK		P3		P1	C		
002	GND		RED				P1	J		
003	OUT01/OD01		BLK				P1	K		
004	GND		WHT				P1	M		
005	OUT02/OD02		BLK				P1	NN		
006	GND		GRN							
007	OUT03/OD03		BLK				P1	U		
008	GND		BLU				P1	V		
009	OUT04/OD04		BLK				P1	L		
010	GND		YEL							
011	OUT05/OD05		BLK				P1	N		
012	GND		BRN							
013	OUT06/OD06		BLK				P1	R		
014	GND		ORG			P3	P1	S		

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
**A 94117** WL 1089756

REV. — SHEET 2

OP-233 REV D

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE	
	WIRE PART NUMBER				LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION)		CONTACT PART NUMBER
015	OUT07/OD07		RED		P3		P1			
016	GND		WHT							
017	OUT08/OD08		RED				P1			
018	GND		GRN							
019	OUT09/OD09		RED				P1			
020	GND		BLU				P1			
021	OUT10/OD10		RED				P1			
022	GND		YEL							
023	OUT11/OD11		RED				P1			
024	GND		BRN							
025	OUT12/OD12		RED				P1			
026	GND		ORG				P1			
027	OUT13/OD13		GRN				P1			
028	GND		WHT		P3		P1			

WIRE LIST

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE	CODE IDENT. NO.
A	94117
WL 1089756	
REV.	SHEET
---	3

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	
029	OUT14/OD14		GRN		P3		PI		HH
030	GND		BLU						
031	OUT15/OD15		GRN				PI		JJ
032	GND		YEL				PI		KK
033	RESERVED		GRN						
034	GND		BRN						
035	ATN 1		GRN						
036	GND		ORG						
037	REQA/OMR		WHT				PI		LL
038	GND		BLU				PI		UU
039	OMR		WHT						
040	GND		YEL						
041	CSRI/OCTL		WHT				PI		DD
042	GND		BRN		P3		PI		MM

SIZE		CODE IDENT. NO.	REV.	SHEET
A		94117	—	4
		WL	1089756	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	
	TERMINATION LETTER	TERMINATION LETTER	TERMINATION LETTER	TERMINATION LETTER	TERMINATION LETTER	TERMINATION LETTER	TERMINATION LETTER	TERMINATION LETTER	
043	ODR		WHT		P3	43			
044	GND	ORG				44	PI	SS	
045	SPARE	BLU				45			
046	GND	YEL				46			
047	INIT	BLU				47	PI	P	
048	GND	BRN				48	PI	PP	
049	RESERVED	BLU				49			
050	GND	ORG			P3	50			
051	IN00/ID00	BLK			P4	1	P2	TT	
052	GND	RED				2		UU	
053	IN01/ID01	BLK				3		LL	
054	GND	WHT				4		MM	
055	IN02/ID02	BLK				5		H	
056	GND	GRN			P4	6	P2	V	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
 A 94117 WL 1089756

REV. --- SHEET 5

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	
057	IN03/ID03		BLK		P4		P2	BB	
058	GND		BLU					AA	
059	IN04/ID04		BLK					KK	
060	GND		YEL					JJ	
061	IN05/ID05		BLK					HH	
062	GND		BRN					PP	
063	IN06/ID06		BLK					EE	
064	GND		ORG					SS	
065	IN07/ID07		RED					CC	
066	GND		WHT					DD	
067	IN08/ID08		RED					Z	
068	GND		GRN					X	
069	IN09/ID09		RED					P2	Y
070	GND		BLU		P4				

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
**A 94117**

WL 1089756

REV. --- SHEET 6

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM			TO			NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	
071	IN10/ID10		RED		P4		P2	21		W	
072	GND		YEL				P2	22		R	
073	IN11/ID11		RED				P2	23		V	
074	GND		BRN					24			
075	IN12/ID12		RED				P2	25		U	
076	GND		ORG					26			
077	IN13/ID13		GRN				P2	27		P	
078	GND		WHT					28			
079	IN14/ID14		GRN				P2	29		N	
080	GND		BLU					30			
081	IN15/ID15		GRN				P2	31		M	
082	GND		YEL					32			
083	RESERVED		GRN					33			
084	GND		BRN				P4	34			

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE	CODE IDENT. NO.	REV.	SHEET
A	94117	WL	1089756
			7



WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE	
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER		
	TERM. (INCHES)	TERM. (INCHES)	TERM. (INCHES)	TERM. (INCHES)						
085	IMR		GRN		P4		P4	35		
086	GND		ORG					36		
087	CSRO/ICTL		WHT				P2	37	K	
088	GND		BLU				P2	38	L	
089	ATN 2		WHT					39		
090	GND		YEL					40		
091	REQB/IWR		WHT				P2	41	S	
092	GND		BRN				P2	42	T	
093	SPARE		WHT					43		
094	GND		ORG					44		
095	NDRY		BLU					45		
096	GND		YEL					46		
097	SPARE		BLU					47		
098	GND		BRN				P4	48		

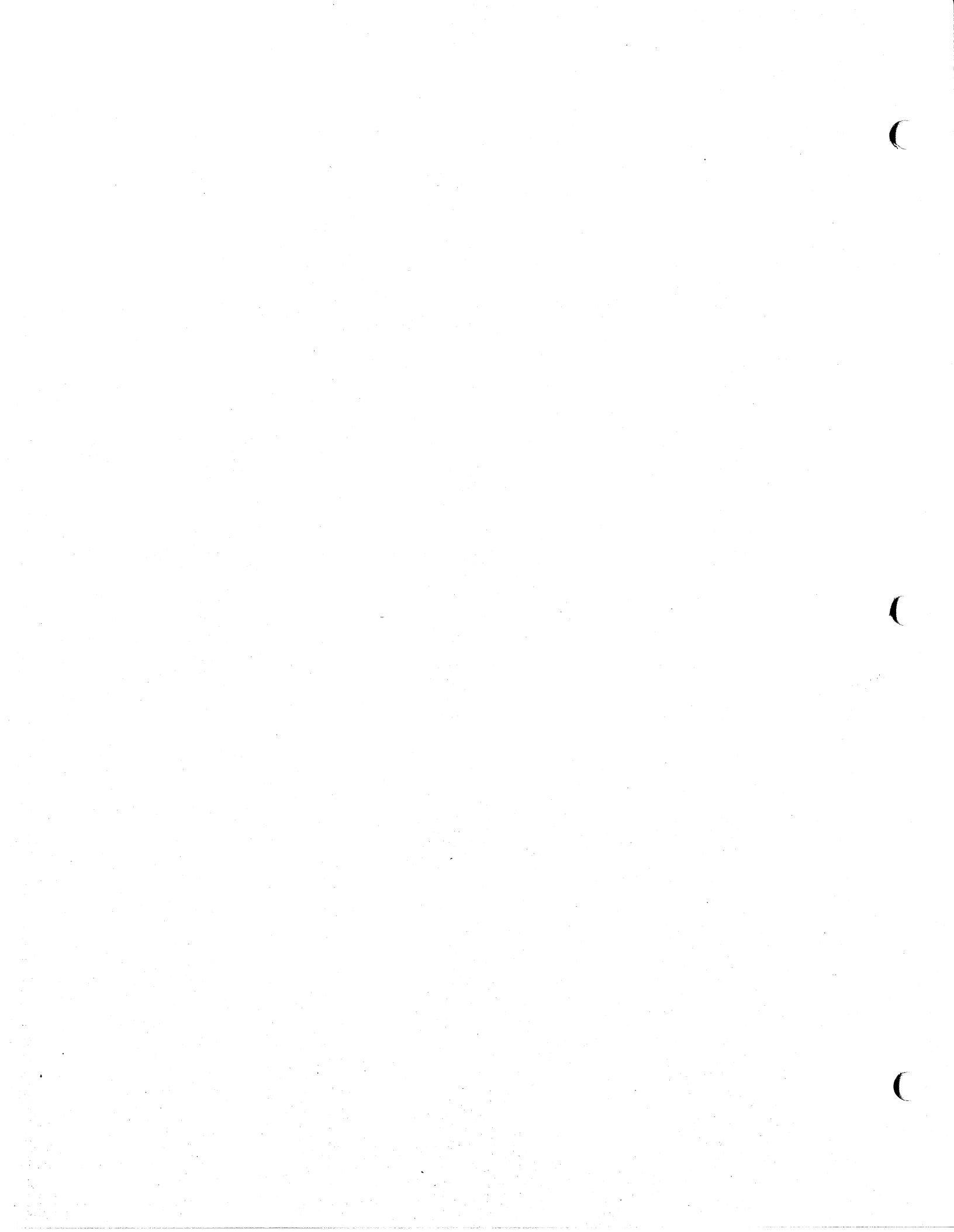
WIRE LIST

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
 A 94117 WL 1089756

REV. — SHEET 8





REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	-	REL FOR PROD	8 JUN 78	WG/ALB
A		REV PER ECO 97701	4 DEC 81	BM/XYM

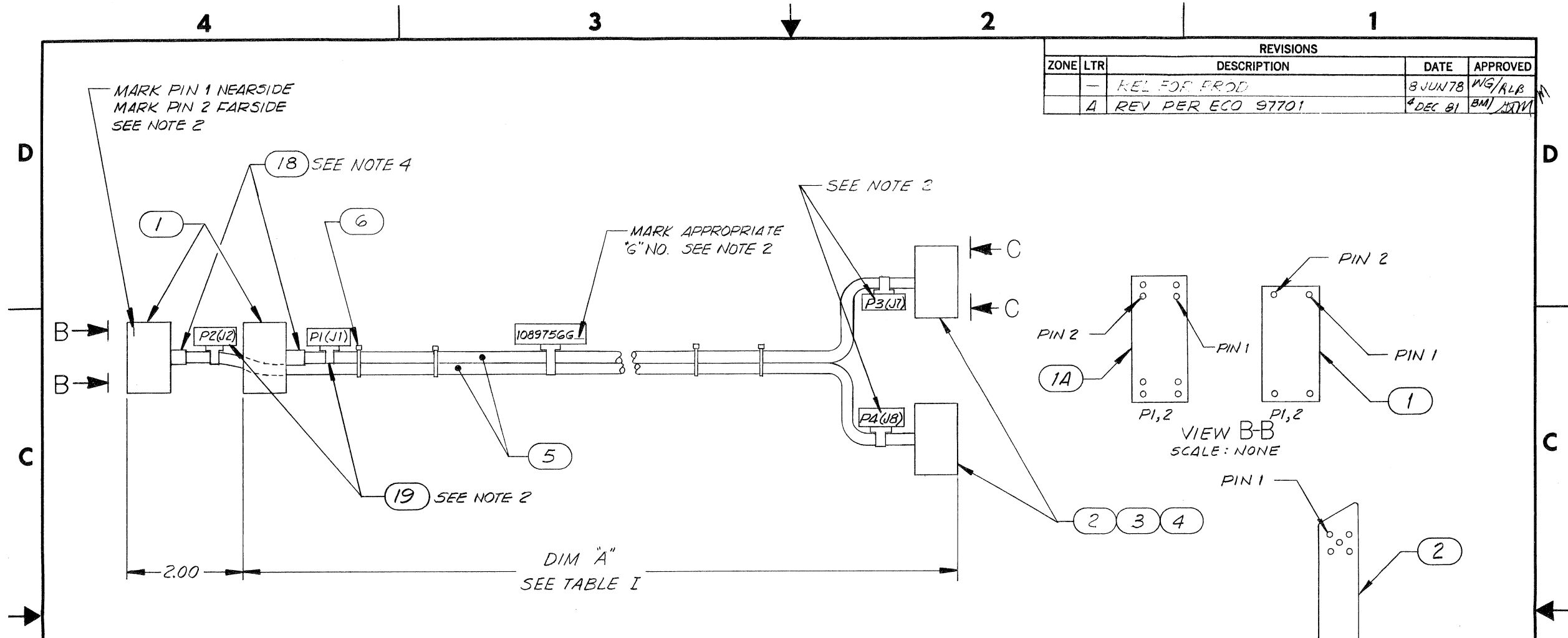


TABLE I

"G" COND	DIM "A" IN FT ± .6"
G1	5
G2	10
G3	15
G4	20
G5	25
G6	30
G7	35
G8	40
G9	45
G10	50

(G1) THRU (G10) **FOR PARTS LIST**  
SEE PL 1089756  
**FOR WIRE LIST**  
SEE WL 1089756

4. BOOT ALL UNUSED WIRES USING ITEM 18.
2. MARK PERMANENT AND LEGIBLE CHARACTERS .04 - .16 HIGH WITH CONTRASTING COLOR, GOTHIC TYPE AND LOCATE APPROX AS SHOWN. MARKING METHOD OPTIONAL.
1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING

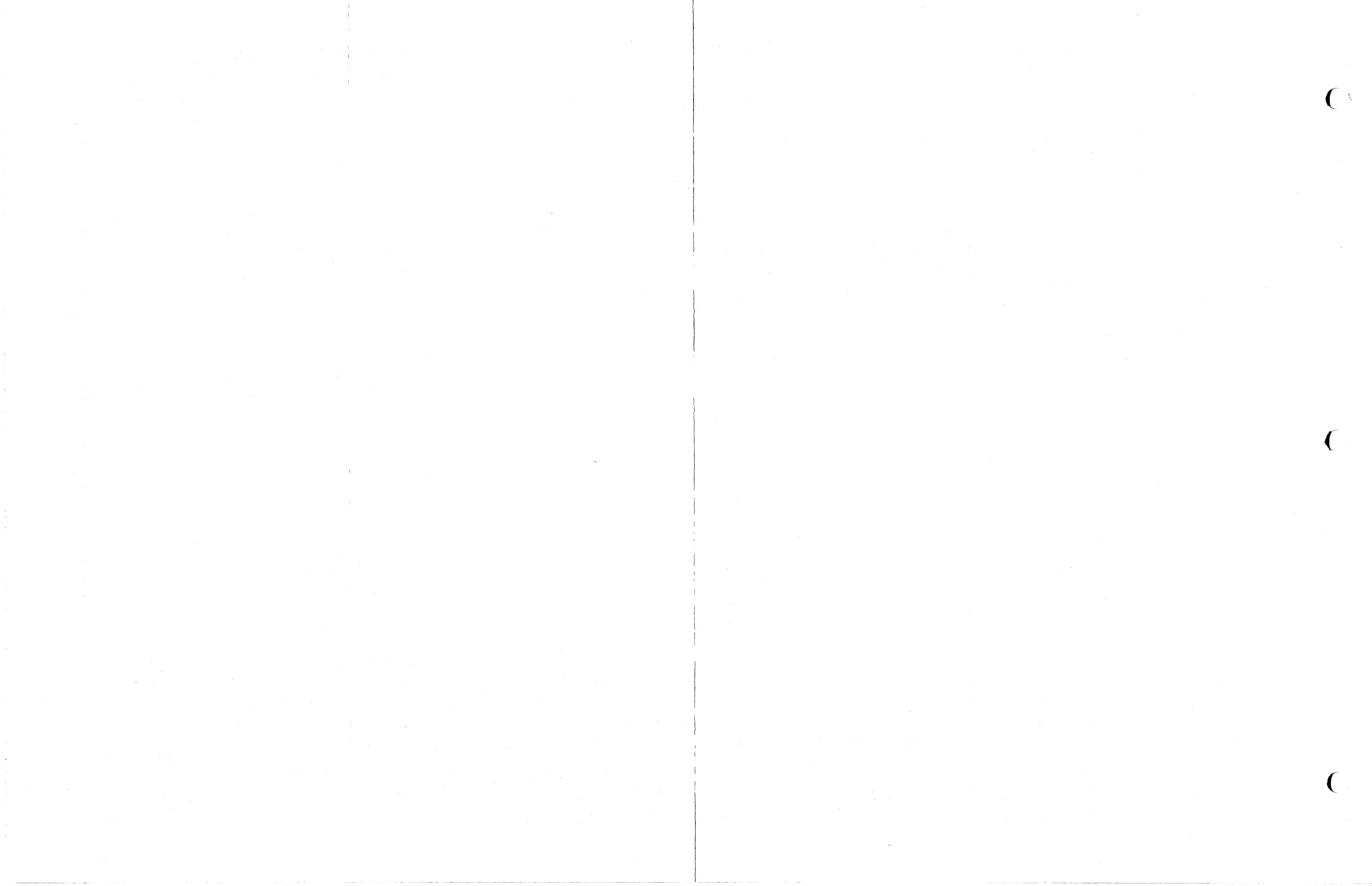
NOTES

G6	G5	G4	G3	G2	G1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION
QTY PER ASSY						PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES						CONT NO.			
.XX DECIMAL .XXX DECIMAL						DR. W. Luszczki 8 JUN 78 DATE			
± — ± —						APPD			
ANGLES						CHK			
± —						DEV			
MODEL 5712						E/M R. Battaglia 6/28/78			
GRA-7						PROJ J. Kelly 6/27/78			
NEXT ASSY USED ON						SIZE CODE IDENT NO. DWG NO.			
APPLICATION						C 94117 1089756			
MFG Wilfisch 6-23-78						SCALE NONE SHEET 1 OF 1			

SA SANDERS ASSOCIATES, INC. NASHUA, NEW HAMPSHIRE

CABLE ASSY,  
DR11-C TO GRA-7 INTERFACE

DO NOT SCALE PRINT



REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
REVISIONS	C	C											B	REV PER ECO 111297 REPLACE ON DWG P/L WHICH WHITE	21 MARCH 1985	RS/ [Signature]
PARTS	13	14	15	16	17	18	19	20	21	22	23	24	C	REV PER ECO 111246	5/7/85	MMT/ [Signature]
LIST																
DWG REV																
WL REV																

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

**PRODUCTION**

CHANGE BY ECO ONLY

MFG A. SULLIVAN 1-22-81

5802956

V1000

V3000

USED ON APPLICATION

CALCOMP A Sanders Graphics Company <b>SANDERS</b>		CIRCUIT CARD ASSY, 32 BIT SEL INTERFACE	
SIZE	A	PL	5802528
		SHEET	1 OF 2

PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2					
1	1	1	E		1086802G002	CIRCUIT CARD ASSY PARALLEL INTERFACE	=
2	1	1	A		0310449P001	MICROCIRCUIT, DIGITAL, FLIP-FLOP, D-TYPE, DUAL (74LS74N) U73,	=
3	1	1	A		0970002P002	SOCKET, DIP, STR, MED, WIRE WRAP; 14-SKT, 3 LEVE L, GOLD	
4	24	24	A		7011460P036	WIRE, 26AVG-BLU INS, WIREWRAP	
5	AR	AR	A		0093002P001	SOLDER	
6	REF	REF	A		0815003	PWB AND CKT BD, REQT FOR PWB AND CKT BD, REQT F OR	
7	AR	AR	A		0740061P002	ADHESIVE, EPOXY CATALYST	
8	AR	AR	A		0740061P001	ADHESIVE, EPOXY RESIN	
10	1	1	A		4171182P001	MARKER, IDENTIFICATION	
11	REF	REF	E		5811606	LOGIC DIAGRAM	

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DWG.

SIZE

A

FSCM NO.

PL 5 8 0 2 5 2 8

REV C

SHEET 2

REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
PARTS	C	B	B	C	B								A	REL TO PROD	3/18/83	[Signature]
REV													B	REV PER ECO 110250	2 JAN 84	SM/K
SH	13	14	15	16	17	18	19	20	21	22	23	24	B	REV PER ECO 110286	24 JAN 84	SEH/UB
REV													C	REV PER ECO 110287	17 FEB 84	TD/MB

M M M M M

DWG REV	B
WL REV	X

3. ITEM NUMBERS WITH SUBSCRIPTS ARE ALTERNATE ITEMS. ITEM 51A IS AN ALTERNATE FOR U24 ONLY.
2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.
1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

<b>SANDERS ASSOCIATES, INC.</b> NASHUA, NEW HAMPSHIRE	
CIRCUIT CARD ASSY	
24 BIT PAR INTFC	
V/G DR11-W	
SIZE	CODE IDENT NO.
A	94117 PL 5810015
SHEET 1 OF 5	

DR	DATE
3/17/83	1/18/83
APPD	CHK
3-22-83	3-22-83
DEV	ENG
4/1/83	4/1/83
PROJ	PROJ
D. Bean	4/1/83

CONT NO.	DR	DATE
	3/17/83	1/18/83
	APPD	CHK
	3-22-83	3-22-83
	DEV	ENG
	4/1/83	4/1/83
	PROJ	PROJ
	D. Bean	4/1/83

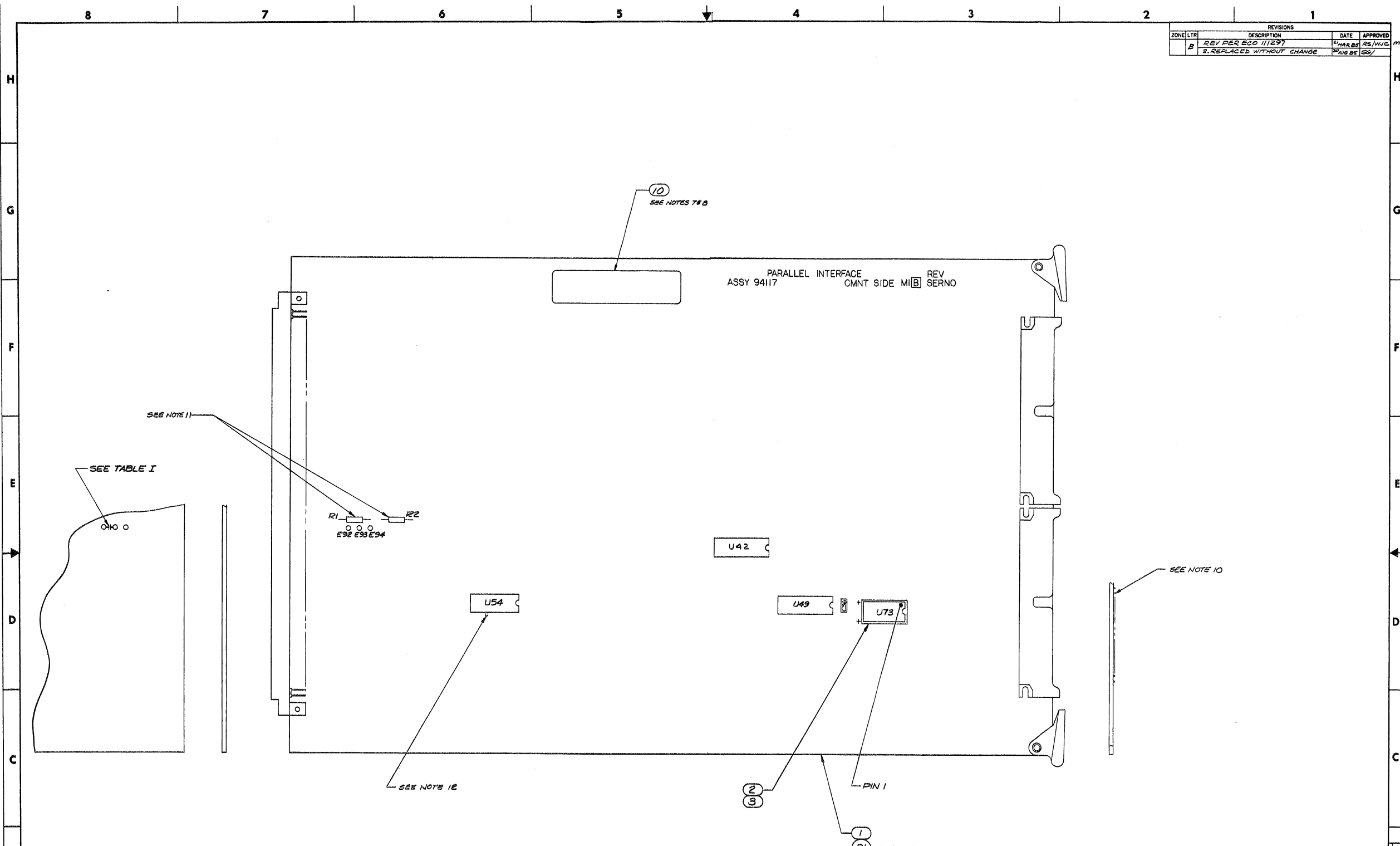
  

PRODUCTION	USED ON
CHANGE BY ECO ONL	FINAL
MTG	NEXT ASSY
J. J. J. 4/1/83	APPLICATION

OP-1039 REV B DWG SIZE E



REVISIONS			
ZONE/LTR	DESCRIPTION	DATE	APPROVED
B	REV PER ECO 11/29/77	12 MAR 85	RS/WJC
	2. REPLACES WITHOUT CHANGE	25 AUG 85	SS/



12. CUT PIN 10 OF U54 CLOSE TO IC BODY AND REMOVE CUT PIN FROM HOLE.
11. REMOVE R1&R2 FROM BOARD. GI ONLY.
10. CUT WIRE WRAP PINS CLOSE TO SCATTERS. GI ONLY.
9. JUMPER WIRES (ITEM 4) TO BE ATTACHED TO NON CMNT SIDE OF BOARD USING ITEM 7&8 CONNECTIONS OF JUMPER WIRES TO BE ROUTED THE SHORTEST POSSIBLE USING ITEM 5. (SOLDER)
8. MARK PART NO, SERNO AND REV PERMANENT AND LEGIBLE, MARKING METHOD OPTIONAL.
7. MARK APPROPRIATE "G" CONDITION SERNO AND REV AT FINAL ASSY.
6. SOLDER TIPS OR WIRE TO BE .09 MAX FROM BOARD.
5. MAX COMPONENT HEIGHT TO BE .44.
4. OTHER THAN SPECIFICALLY NOTED, CHARACTERS ARE REFERENCE AND NOT TO BE MARKED.
2. THIS ASSY SHALL MEET THE REQUIREMENTS OF ITEM 6.

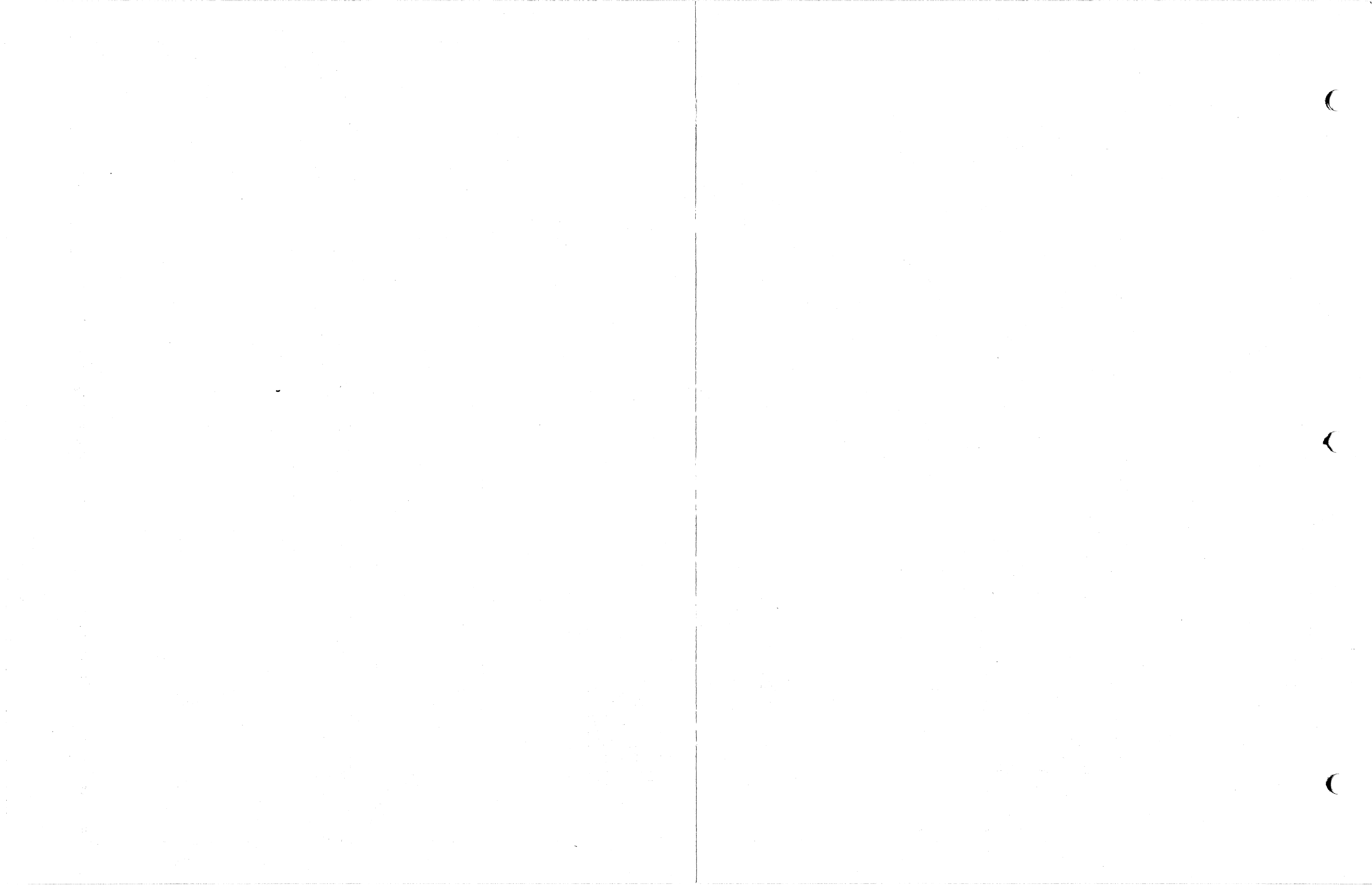
CUT CIRCUIT		
FROM	TO	"G" COND.
E93	E94	G1

JUMPER		
FROM	TO	"G" COND.
U73 PIN 1	U46 PIN 6	G1,2
U73 PIN 2	U46 PIN 5	G1,2
U73 PIN 3	U46 PIN 7	G1,2
U73 PIN 4	E69	G1,2
U73 PIN 6	U61 PIN 10	G1,2
U73 PIN 7	GND	G1,2
U73 PIN 4	E75	G1,2
U73 PIN 4	U57 PIN 9	G1
U73 PIN 4	U58 PIN 2	G1
E92	E94	G1

5001 5002 FOR PARTS LIST  
MIL 5802528

1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.  
NOTES

Q4	Q3	Q2	Q1	Q3	Q1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION																																				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES																																													
XX DECIMAL		XXX DECIMAL		ANGLES																																									
<table border="0"> <tr> <td>QTY PER ASSY</td> <td>CONT NO</td> <td colspan="2">PARTS LIST</td> </tr> <tr> <td>Y1000</td> <td></td> <td colspan="2">CALCOMP</td> </tr> <tr> <td>5802526</td> <td></td> <td colspan="2">BANDERS</td> </tr> <tr> <td>VS000</td> <td></td> <td colspan="2">CIRCUIT-CARD ASSY,</td> </tr> <tr> <td></td> <td></td> <td colspan="2">32 BIT SEL INTERFACE</td> </tr> <tr> <td>PRODUCTION CHANGE BY ECO ONLY</td> <td></td> <td>DATE</td> <td>DWG NO</td> </tr> <tr> <td></td> <td></td> <td>11/18/81</td> <td>5802528</td> </tr> <tr> <td></td> <td></td> <td>1/22/81</td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> </tr> </table>										QTY PER ASSY	CONT NO	PARTS LIST		Y1000		CALCOMP		5802526		BANDERS		VS000		CIRCUIT-CARD ASSY,				32 BIT SEL INTERFACE		PRODUCTION CHANGE BY ECO ONLY		DATE	DWG NO			11/18/81	5802528			1/22/81					
QTY PER ASSY	CONT NO	PARTS LIST																																											
Y1000		CALCOMP																																											
5802526		BANDERS																																											
VS000		CIRCUIT-CARD ASSY,																																											
		32 BIT SEL INTERFACE																																											
PRODUCTION CHANGE BY ECO ONLY		DATE	DWG NO																																										
		11/18/81	5802528																																										
		1/22/81																																											
SCALE 2/1																																													



PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1						
1	1		E		5810016G1	CIRCUIT CARD SUBASSY, 24 BIT PARALLEL INTFC V/G DR11-W	
2	1		A		930002P3	MICROCIRCUIT, DIGITAL, NOR GATE, QUAD U76,	†
3	1		A		310202P1	MICROCIRCUIT, DIGITAL, HEX INVERTERS U78,	†
4	1		A		310319P1	MICROCIRCUIT, DIGITAL, HEX INVERTER U97,	†
5	1		A		310203P1	MICROCIRCUIT, DIGITAL HEX INV (BUFFERS/DRIVERS) U59,	†
6	1		A		310234P1	MICROCIRCUIT, DIGITAL AND GATE U9,	†
7	2		A		310248P2	MICROCIRCUIT, DIGITAL OR GATE U66,69,	†
8	2		A	01295	SN74ALS37N	MED U77,110,	
9	2		A		310094P1	MICROCIRCUIT, DIGITAL FLIP-FLOP (DUAL) U39,98,90,	†
10	1		A		930074P3	MICROCIRCUIT, DIGITAL, FLIP-FLOP, D-TYPE U98,	†
11	2		A		310278P3	MICROCIRCUIT, DIGITAL J-K FLIP FLOP U56,86,	†
12	1		A		310405P1	MICROCIRCUIT, DIGITAL DUAL J-K POS EDGE TRIGGER ED F-F U19,	†
13	3		A		930138P3	MICROCIRCUIT, DIGITAL, DECODER/DEMULTIPLEXER U28,37,58,	
14	1		A		313109P3	MICROCIRCUIT, DIGITAL, DECODER U17,	†
15	1		A		313026P1	MICROCIRCUIT, DIGITAL PRIORITY ENCODERS U7,	†
16	1		A		930173P1	MICROCIRCUIT, DIGITAL, REGISTER, D-TYPE U3,	†
17	3		A		310279P1	MICROCIRCUIT, DIGITAL FLIP-FLOP U43,63,83,	†
18	1		A		530174P3	MICROCIRCUIT, DIGITAL, D-TYPE, FLIP-FLOP U57,	†
19	1		A		310279P2	MICROCIRCUIT, DIGITAL FLIP FLOP U67,	†
20	1		A		930175P3	MICROCIRCUIT, DIGITAL, FLIP-FLOP D-TYPE U46,	†
21	1		A		310367P2	MICROCIRCUIT, DIGITAL HEX BUFFER U16,36,53,73,93,94,	†
22	5		A		310368P2	MICROCIRCUIT, DIGITAL HEX INV U45,65,79,85,100,	
23	1		A		944005P5	MED U60,	
24	4		A		944005P3	MED U10,20,40,50,	
25	5		A		944005P1	MICROCIRCUIT, DIGITAL, TRANSCIEVER/RECEIVER U3,4,14,33,34,	
26	1		A		931002P1	MICROCIRCUIT, DIGITAL, COUNTER, BINARY U5,15,25,26,35,54,55,64,74,75,84,95,	

SIZE		FSCM NO.	REV B	SHEET 2
A		94117	PL 5 8 1 0 0 1 5	

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	GI						
27	2		A		930109P7	MICROCIRCUIT, DIGITAL, FLIP-FLOP J-K EDGE TRIGG ERED DUAL U38,48,	
28	3		A		931008P1	MED U49,68,99,	
30	1		A		1086870P9	PROGRAMMED PROM U6,	
31	1		A		1908509P2	PROGRAMMED PROM U70,	
32	1		A		1086871P18	PROGRAMMED PROMS U47,	
33	2		A		RCR07G153JS	RES MIL-R-39008/1 15 K OHMS + 5- 5% .25 WATT R10,11,	
34	10				RCR07G103JS	RES MIL-R-39008/1 10 K OHMS + 5- 5% .25 WATT R1,4-8,12-14,19,	
35	3				RCR07G511JS	RES MIL-R-39008/1 510 OHMS + 5- 5% .25 WATT R2, 3,9,	
36	3				310092P1	MICROCIRCUIT, DIGITAL NAND GATE U18,29,87,	†
38	2		A		M39003/U1-2529	CAP. MIL-C-39003/1 15 U FARAD+ 10- 10% 20 WVDC C39,40,	
39	47				CK05BX103K	CAP. MIL-C-11015/18 .01 U FARAD+ 10- 10% 100 MV DC C3-38,43-53,	
40	1				M39003/01-2499	CAP. MIL-C-39003/1 39 U FARAD+ 10- 10% 10 WVDC C1,	
41	1				CK05BX104K	CAP. MIL-C-11015/18 .1 U FARAD+ 10- 10% 50 WVDC C2,	
42	4				CM05ED510JP3	CAP. MIL-C-5/18 51 P FARAD+ 5- 5% 500 WVDC C41, 42,	
43	6		A		958000P3	LIGHT, INDICATOR, (LIGHT EMITTING DIODE) DS1-6,	
44	1		A		963001P1	CHOKE, WIDE BAND L1,	
45	1		D		1086608P18	CONNECTOR, ELECTRICAL PC BOARD (98 PIN) P1,	
47	4				310445P1	MICROCIRCUIT, DIGITAL, GATE, POSITIVE-NAND U32, 52,81,92,	†
48	1		A		310453P1	MICROCIRCUIT, DIGITAL, HEX INVERTER U12,	†
49	1		A		310445P3	MICROCIRCUIT, DIGITAL, GATE, POSITIVE-NAND U62,	†
50	4		A		310449P1	MICROCIRCUIT, DIGITAL, FLIP-FLOP, D-TYPE, DUAL U11,22,51,72,	†
51	5		A		310328P2	MICROCIRCUIT, DIGITAL MONOSTABLE MV U2,42,61,94, 24,	†

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

SIZE	FSCM NO.	REV B	SHEET 3
A	94117	PL 5 8 1 0 0 1 5	

P A R T S L I S T

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	REF					
51		2	A	07263	96LS02	MED, DUAL RETRIGGERABLE U24,	#
52		2	A		944005P7	MICROCIRCUIT, DIGITAL, TRANSCEIVER/RECEIVER U1, 41,	
53		1	A		310205P1	MICROCIRCUIT, DIGITAL NAND BUFFER U71,	#
54		2	A		930240P3	MICROCIRCUIT, DIGITAL, BUFFER AND LINE DRIVER (OCTAL) U27,30,	
55		1	A		310451P1	MICROCIRCUIT, DIGITAL, GATE, BUS BUFFER (QUAD) U109,	
56		1	A		310445P5	MICROCIRCUIT, DIGITAL, GATE, POSITIVE-NAND U82,	#
57		5	A		RCR07G512JS	RES MIL-R-39008/1 5.1 K OHMS + 5- 5% .25 WATT R15-18,20,	
58		4	A		CM05FD151JP3	CAP. MIL-C-5/18 150 P FARAD+ 5- 5% 500 WVDC C54-57,	
59		1	A		RCR07G332JS	RES MIL-R-39008/1 3.3 K OHMS + 5- 5% .25 WATT R21,	
61		1	A		CMG5ED200JP3	CAP. MIL-C-5/18 20 P FARAD+ 5- 5% 500 WVDC C58,	
62		1	A		CM05ED240JP3	CAP. MIL-C-5/18 24 P FARAD+ 5- 5% 500 WVDC C59,	
63		2	A	22526	65496-031	CONN, 50 PIN SOLDER J2,3,	
64		1	A		1908509P1	PROGRAMMED PROM U60,	
65		1	A		1908510P1	PROGRAMMED PROM U89,	
66		3	A		925000P1	RES U13,31,44,	
67		3	A		920100P1	SWITCH, ROCKER, SPST S1-3,	
68		12	A		65611-220	POST PKG, DOUBLE ROW, 10 POSITION, CREME	
69		5	A	22526	76266-110	10 POS JUMPER ASSY, BLUE	
70		1	A		4171182P1	MARKER, IDENTIFICATION	
71		1	A		5810019	INTFC CONTROL DOCUMENT	
72		1	E		5810017	LOGIC DIAGRAM, 24 BIT PARALLEL INTFC V/G DR11-W	
73		1	A		815003	PH AND CKT BD, REQI FOR	
74		1	A		5810055	REWORK INSTRUCTION, 5810015	
78		2	A		1089678P1	CARD EJECTOR (MOD)	
79		2	A		630003P14	EYELET, METALLIC	
80		2	A		985007P1	EYELET, METALLIC	
81		1	A		M35003/01-2499	CAP. MIL-C-39003/1 68 U FARAD+ 20- 20% 20 WVDC C60,	#

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG		SIZE	FSCM NO.
2. SEE SHEET ONE FOR REVISION DESCRIPTIONS		A	94117
1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.		PL 5 8 1 0 0 1 5	
		REV C	SHEET 4-

84019185713 106

01/20/86

0066031A

P A R T S L I S T

ITEM NO.	QTY PER ASSY	DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
82	61	A		7011460P36	WIRE, 26AWG-BLU INS, WIREWRAP	†
83		A		278002P13	WIRE, ELEC (UNINSULATED) AWG 22	†
84		A		270C06P5	INSULATION TUBING	†

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG		FSCM NO.	
2. SEE SHEET ONE FOR REVISION DESCRIPTIONS		94117	
1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.		SIZE	PL 5 8 1 0 0 1 5
		A	
		REV B	SHEET 5

SA-01266 (3 79)

C

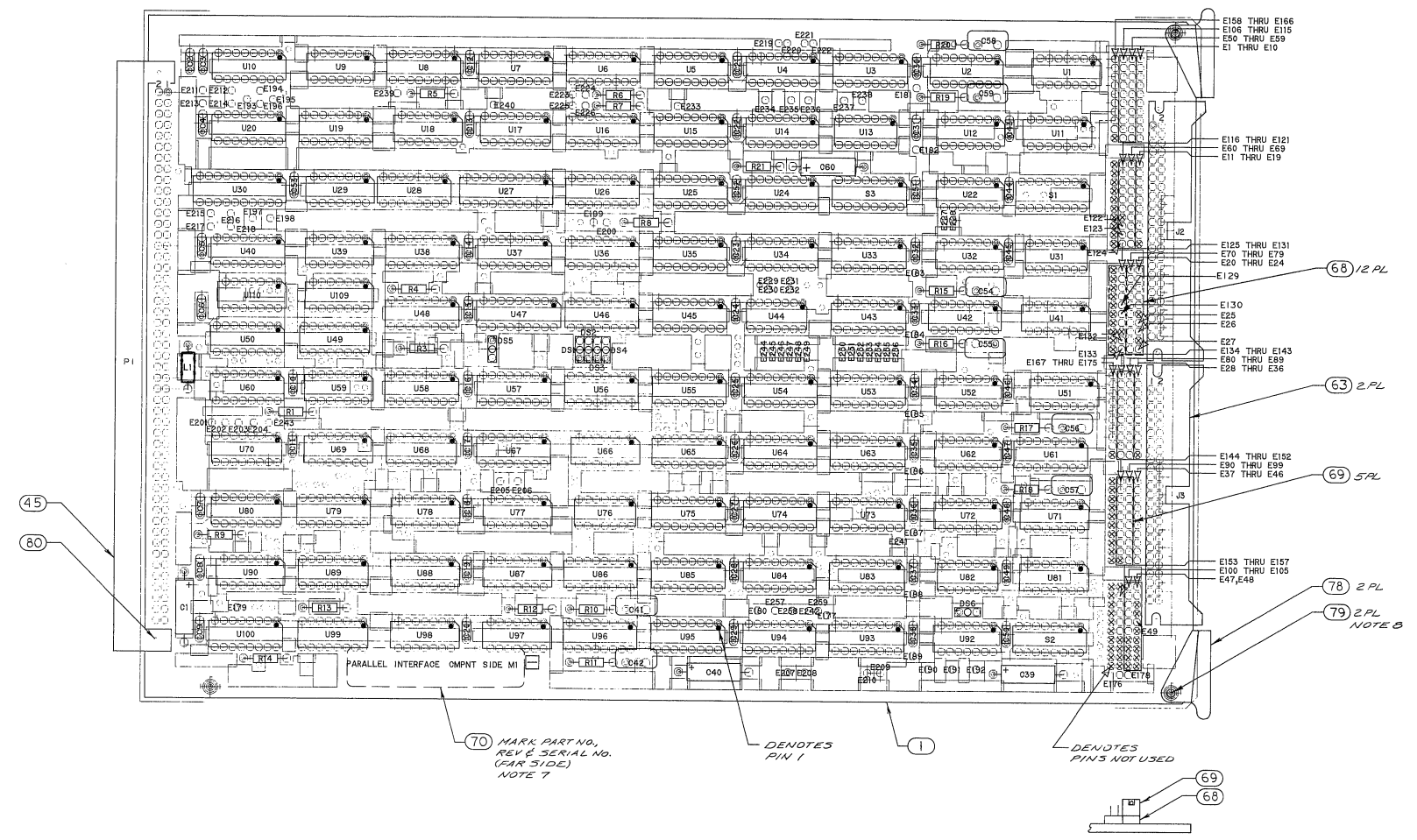
C

C

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE
		REL TO PROD	3/15/83
A		REV PER ECO 110250	2 JAN 83
B		REV PER ECO 110256	2 JAN 83

SWITCH SETTING	
CLOSED	PARALLEL I/F No. 1
24 BIT ADDRESSING	CLOSE 53-1, 53-2, 53-3, 53-5
15 BIT ADDRESSING	OPEN 53-4, 53-6, 53-7, 53-8
15 BIT ADDRESSING	CLOSE 53-7, 53-8, 53-9, 53-5
15 BIT ADDRESSING	OPEN 53-1, 53-2, 53-3, 53-6

JUMPER TABLE			
FROM	TO	USING ITEM NO.	
E202	E204	B3 B4	COMP SIDE
E193	E195	B3 B4	COMP SIDE
E176	E177	B2	COMP SIDE
E178	E179	B2	COMP SIDE
INSTALL ITEM NO. 69 AS SHOWN			



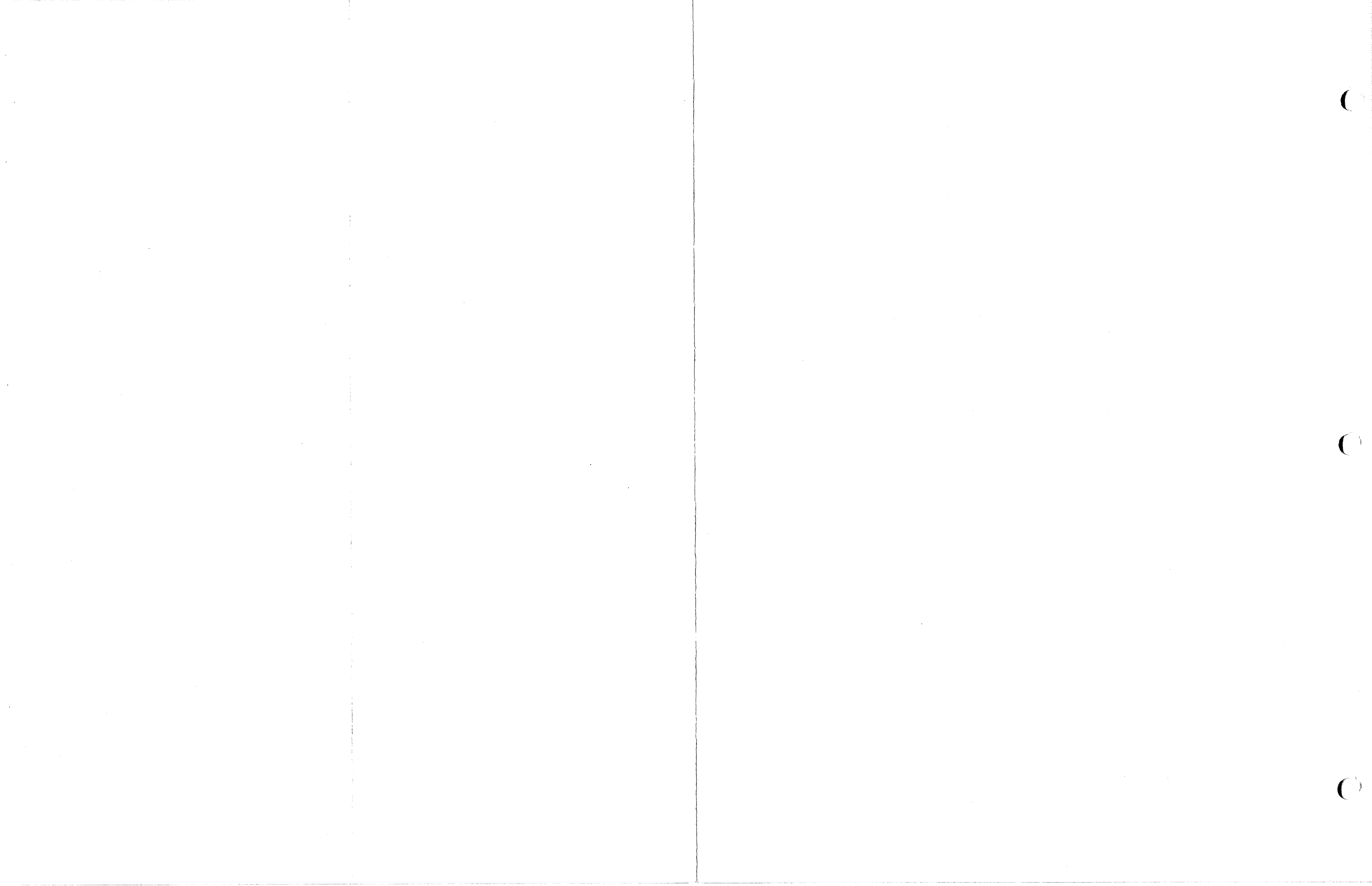
8. DISCARD ROLLPIN INCLUDED WITH ITEM 70  
REPLACE WITH ITEM 79.
7. MARK PERMANENT & LEGIBLE CHARACTERS  
.06-.16 HIGH WITH CONTRASTING COLOR,  
GOTHIC TYPE & LOCATE APPROX AS SHOWN.  
MARKING METHOD OPTIONAL.
6. SOLDER TIPS OR WIRE TO BE .06 MAX FROM BOARD
5. MAX COMPONENT HEIGHT TO BE .44.
4. OTHER THAN SPECIFICALLY NOTED, CHARACTERS  
ARE REFERENCE AND NOT TO BE MARKED.
3. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION  
FOR THE COMBINED PARTS LIST AND DRAWING.
2. THIS ASSY SHALL MEET THE REQUIREMENTS OF ITEM 73.
1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.
- NOTES

(G1) FOR PARTS LIST  
SEE PL 5810015

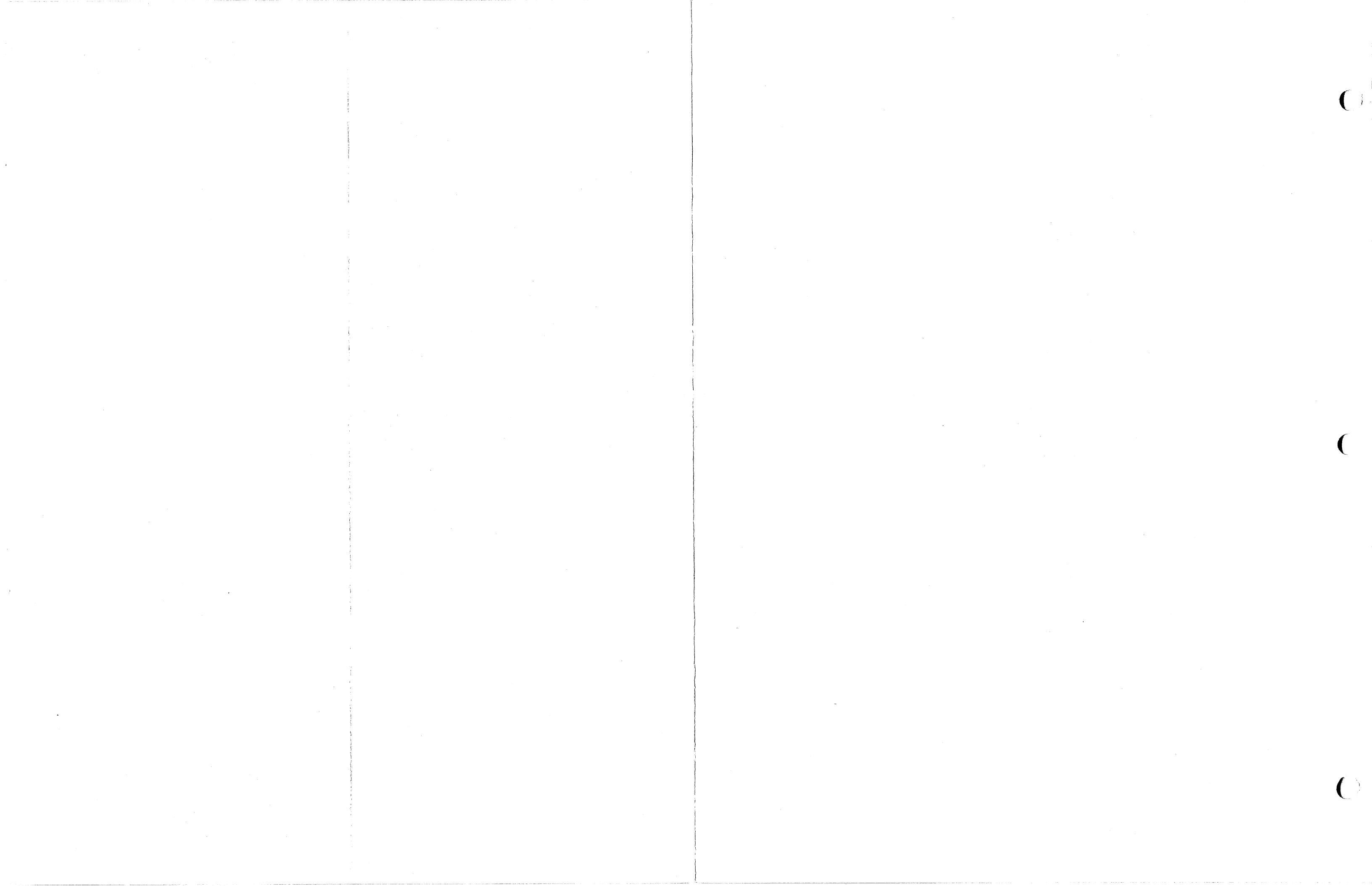
QTY PER ASSY	DESCRIPTION	REVISION
1	CALCOMP SANDERS	
1	CIRCUIT CARD ASSY	
1	24 BIT PARALLEL INTFC	
1	V/G DR11-W	
1	5810015	

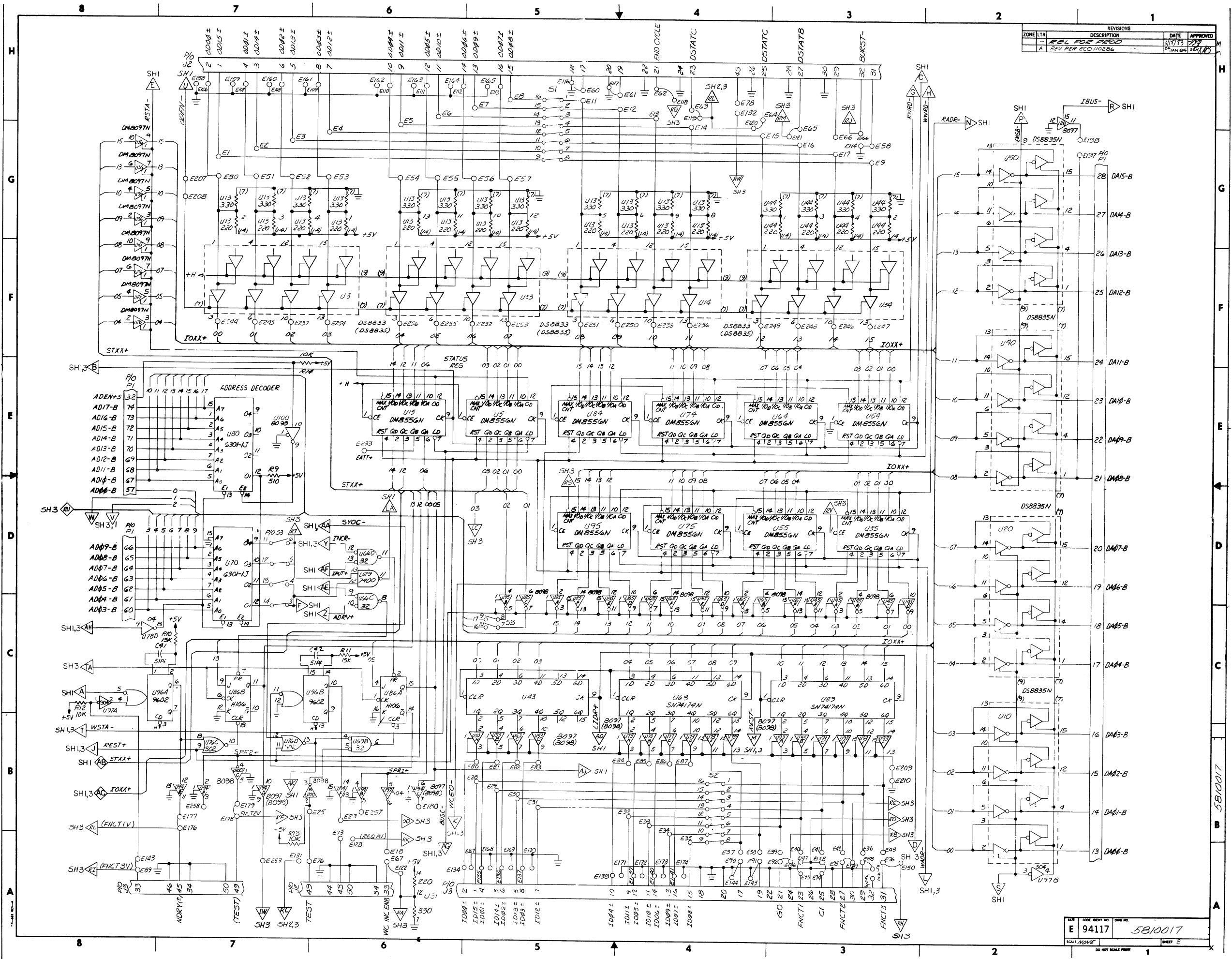
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE IN INCHES  
 XX DECIMAL XXX DECIMAL  
 S - S -  
 ANGLE -  
 = -  
 V/G 1000  
 V/G 3000  
 FINAL V/G 4000  
 NEXT ASSY USED ON  
 APPLICATION  
 WFG  
 DATE  
 1/1/83





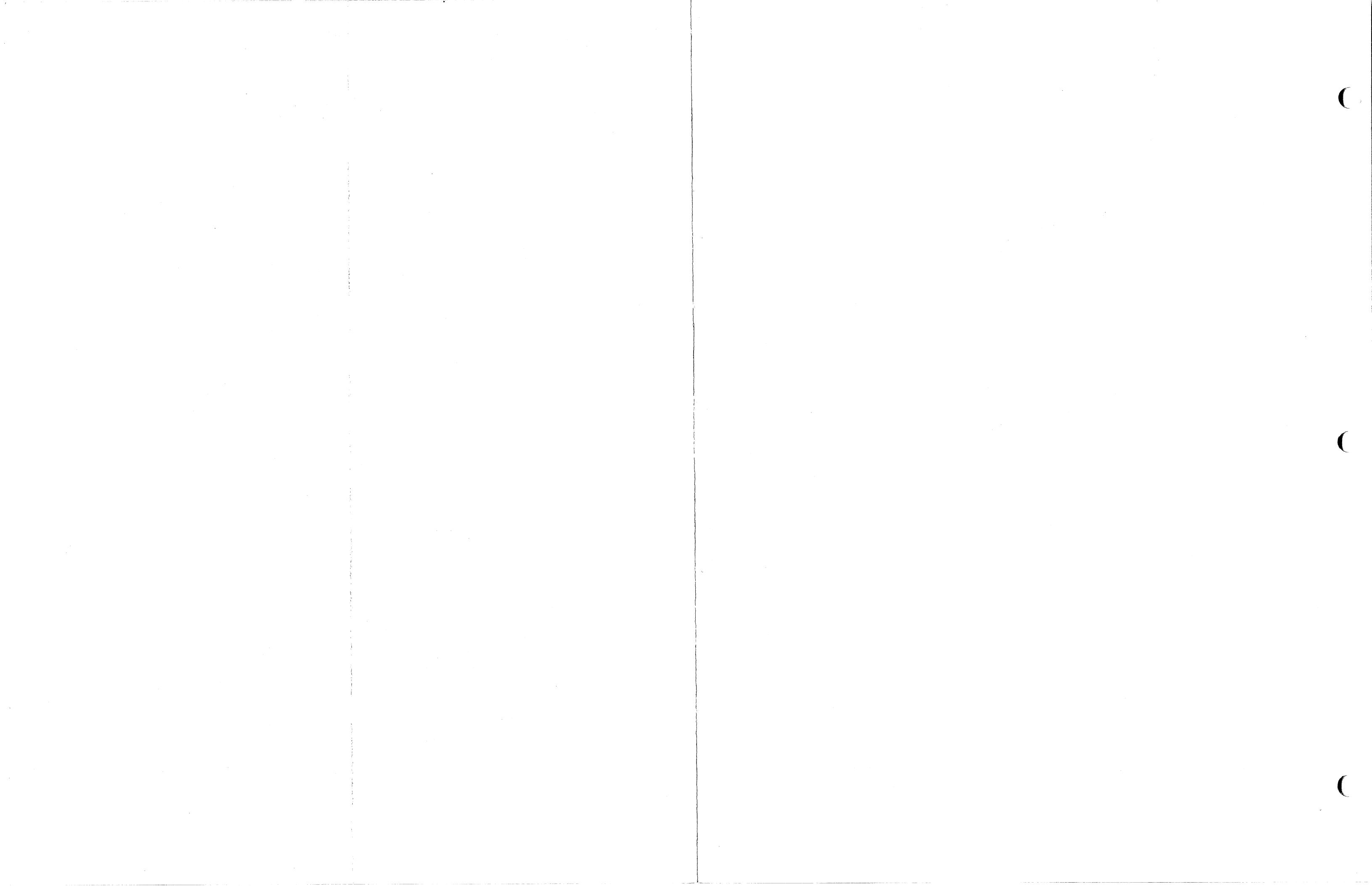


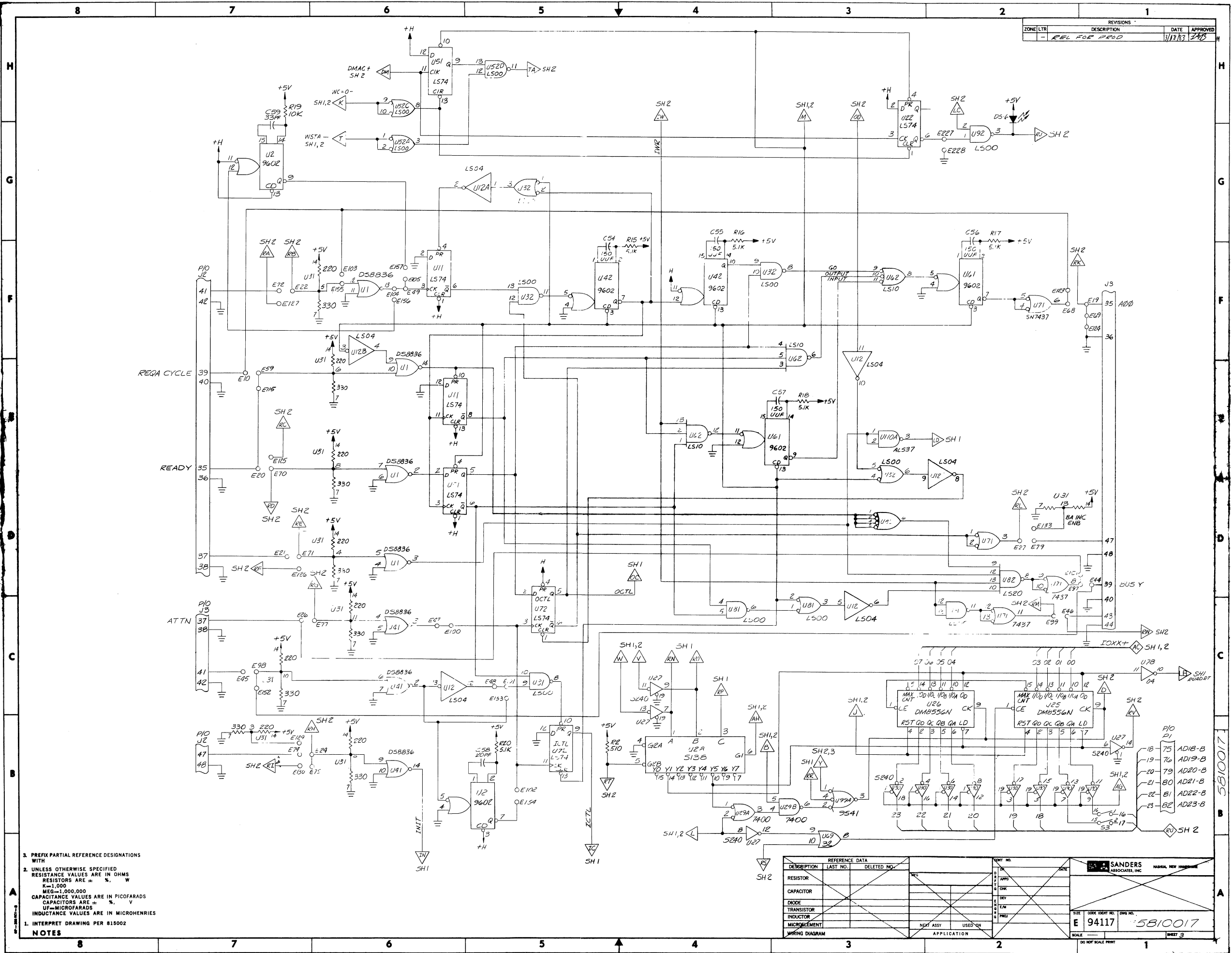




REVISIONS		DATE	APPROVED
1	REL FOR PROD	11/17/73	[Signature]
2	REV PER ECO 110286	24 JAN 84	[Signature]

FILE	CODE	REV	DATE
E 94117		5810017	
SCALE		DO NOT SCALE FROM	
		SHEET 2	





REVISIONS			
ZONE/LTR	DESCRIPTION	DATE	APPROVED
-	REL FOR PROD	1/13/83	[Signature]

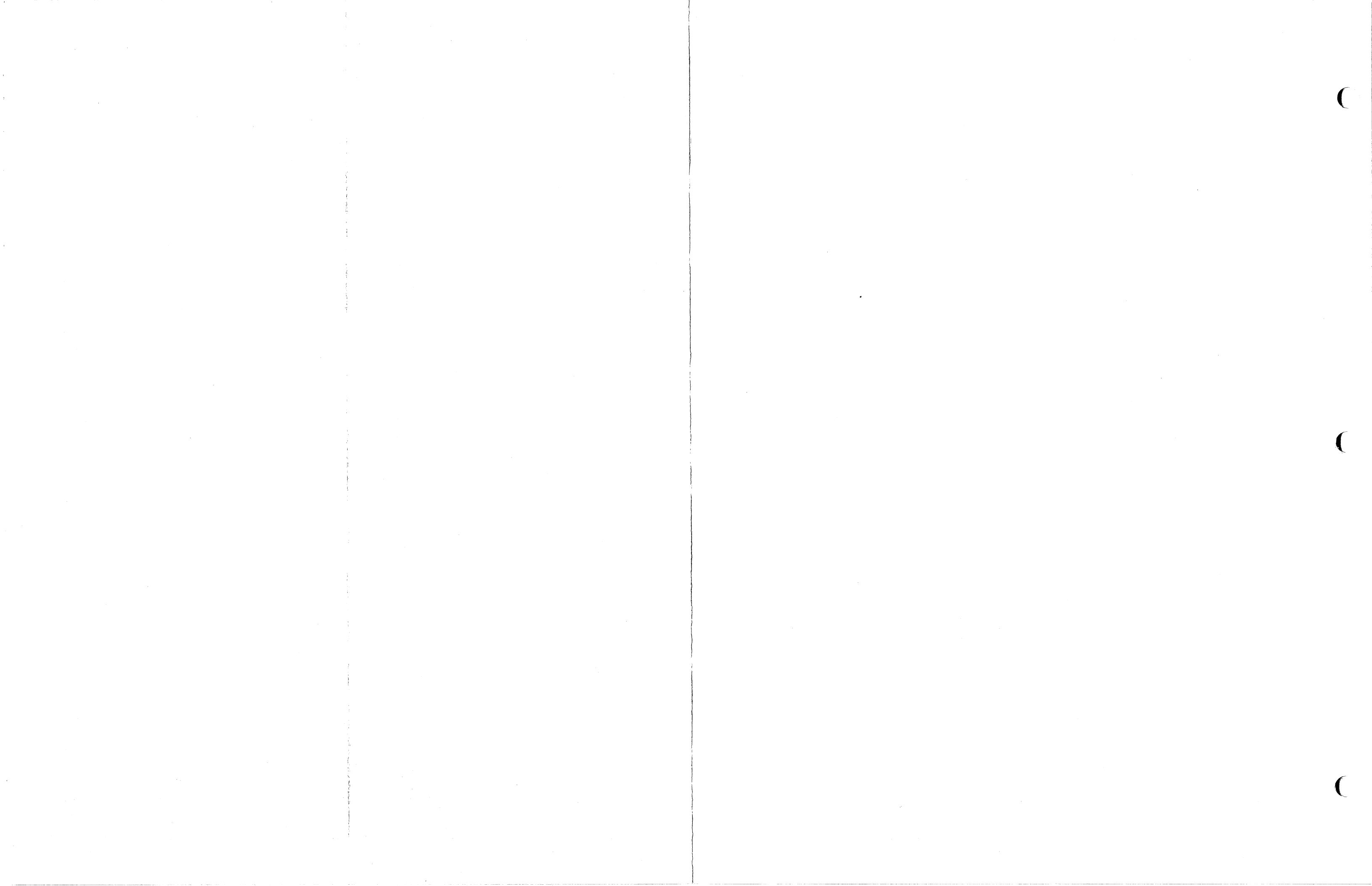
3. PREFIX PARTIAL REFERENCE DESIGNATIONS WITH
  2. UNLESS OTHERWISE SPECIFIED RESISTANCE VALUES ARE IN OHMS RESISTORS ARE % W R=1,000 MEG=1,000,000 CAPACITANCE VALUES ARE IN PICOFARADS CAPACITORS ARE % V UF=MICROFARADS INDUCTANCE VALUES ARE IN MICROHENRIES
  1. INTERPRET DRAWING PER 815002
- NOTES**

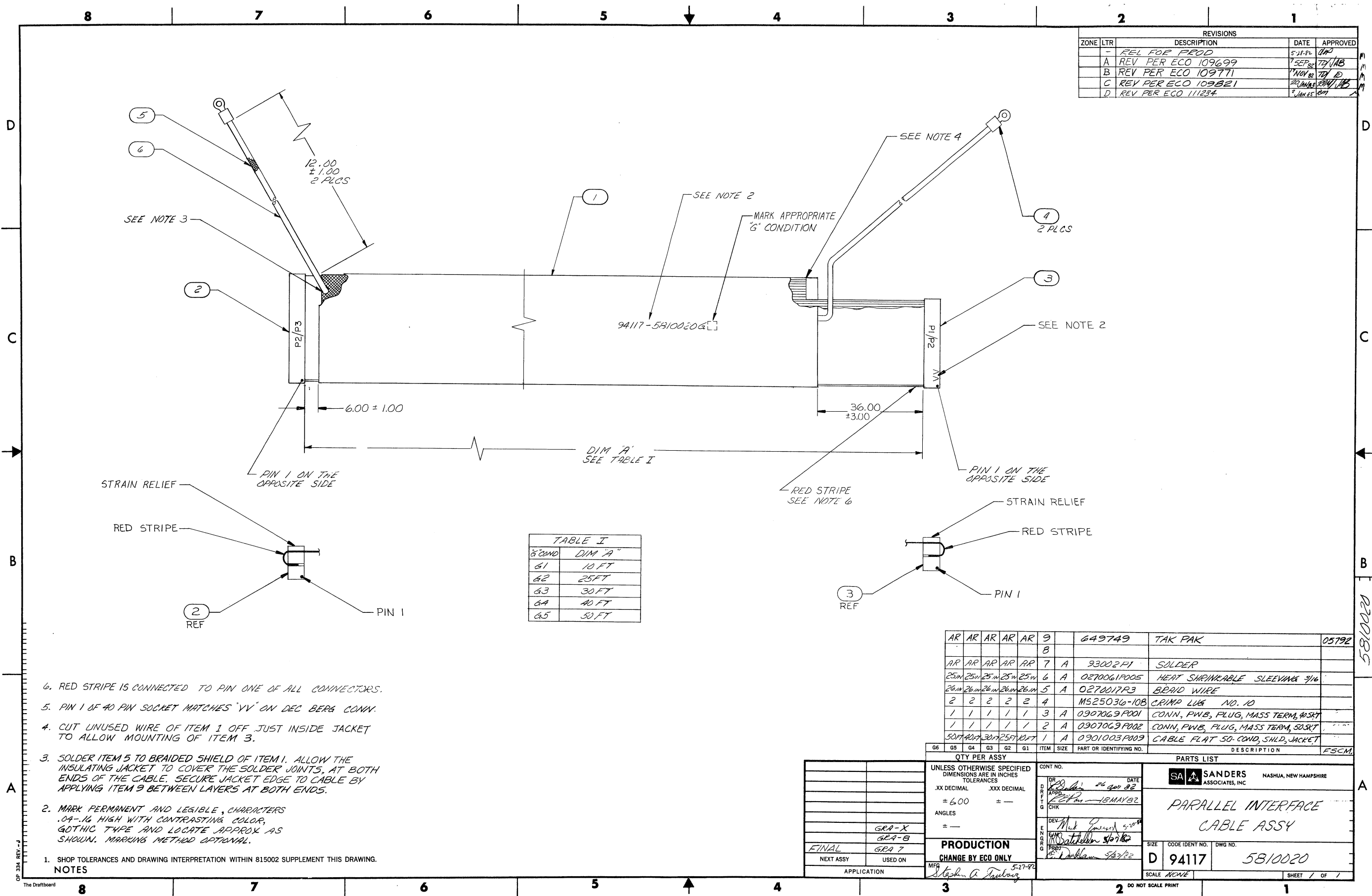
REFERENCE DATA		REV. NO.		DATE		SANDERS ASSOCIATES, INC. HADDON, NEW HAMPSHIRE	
DESCRIPTION	LAST NO.	DELETED NO.	REV.	DATE	DATE	DATE	DATE
RESISTOR							
CAPACITOR							
DIODE							
TRANSISTOR							
INDUCTOR							
MICROELEMENT							
WIRING DIAGRAM							

SIZE	CODE	IDENT NO.	DRG NO.
E	94117	5810017	

DO NOT SCALE PRINT





REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
-	-	REL FOR PROD	5-27-82	JAR
A		REV PER ECO 109699	7 SEP 82	TD/HB
B		REV PER ECO 109771	1 NOV 82	TD/D
C		REV PER ECO 109821	20 JAN 83	TD/HB
D		REV PER ECO 111234	1 JAN 83	TD/HB

TABLE I

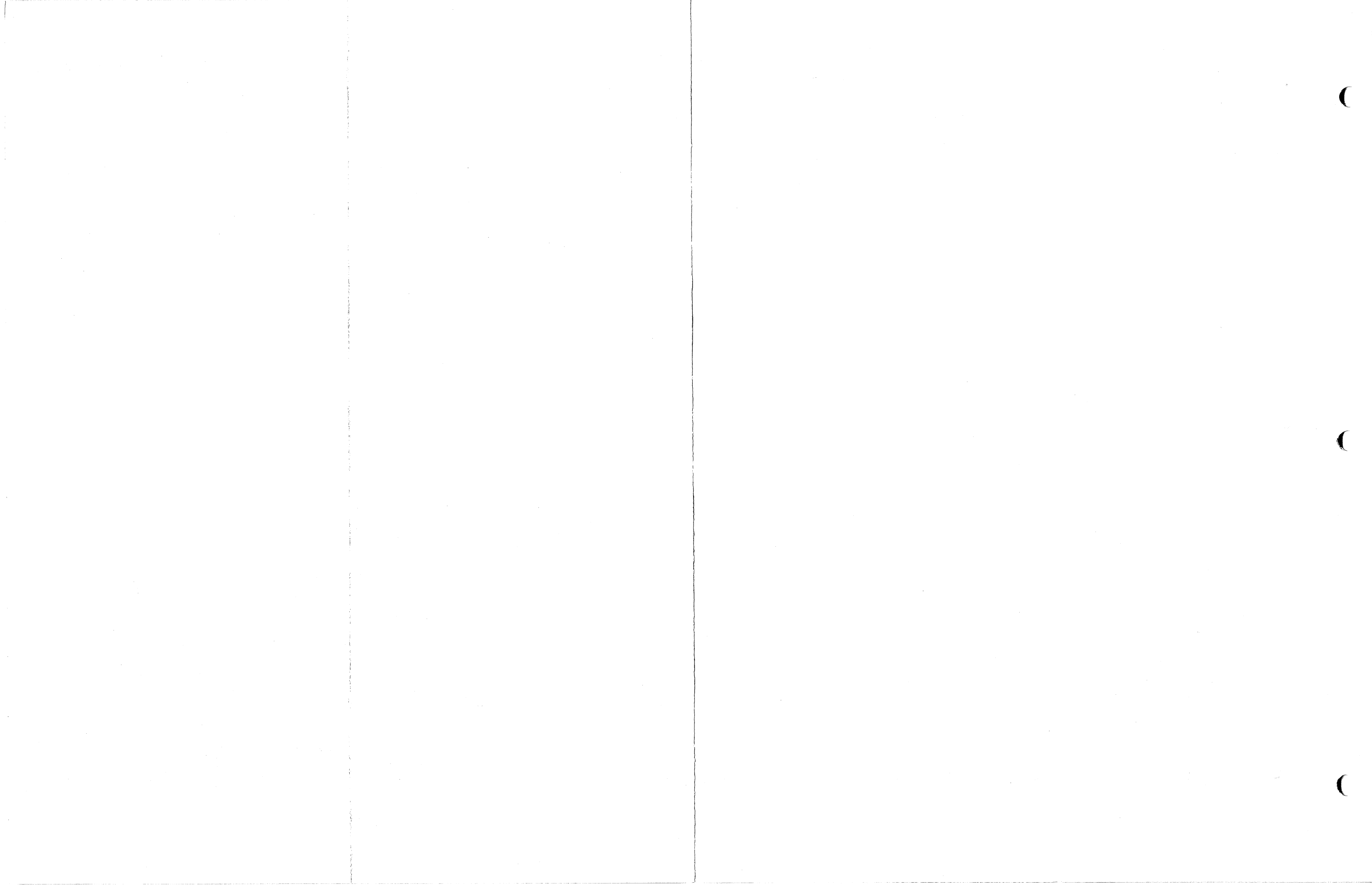
COND	DIM 'A'
G1	10 FT
G2	25 FT
G3	30 FT
G4	40 FT
G5	50 FT

AR	AR	AR	AR	AR	9		649749	TAK PAK	05792
					8				
AR	AR	AR	AR	AR	7	A	93002P1	SOLDER	
25m	25m	25m	25m	25m	6	A	0270061P005	HEAT SHRINKABLE SLEEVING 3/16	
26m	26m	26m	26m	26m	5	A	0270017R3	BRAND WIRE	
2	2	2	2	2	4		MS25036-10B	CRIMP LUG NO. 10	
1	1	1	1	1	3	A	0907069P001	CONN, PWB, PLUG, MASS TERM, W/SKT	
1	1	1	1	1	2	A	0907069P002	CONN, PWB, PLUG, MASS TERM, W/SKT	
50FT	40FT	30FT	25FT	10FT	1	A	0901003P009	CABLE FLAT 50 COND, SHLD, JACKET	

- NOTES
- SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.
  - MARK PERMANENT AND LEGIBLE, CHARACTERS .04-.16 HIGH WITH CONTRASTING COLOR, GOTHIC TYPE AND LOCATE APPROX AS SHOWN. MARKING METHOD OPTIONAL.
  - SOLDER ITEM 5 TO BRAIDED SHIELD OF ITEM 1. ALLOW THE INSULATING JACKET TO COVER THE SOLDER JOINTS, AT BOTH ENDS OF THE CABLE. SECURE JACKET EDGE TO CABLE BY APPLYING ITEM 9 BETWEEN LAYERS AT BOTH ENDS.
  - CUT UNUSED WIRE OF ITEM 1 OFF JUST INSIDE JACKET TO ALLOW MOUNTING OF ITEM 3.
  - PIN 1 OF 40 PIN SOCKET MATCHES "VV" ON DEC BERG CONN.
  - RED STRIPE IS CONNECTED TO PIN ONE OF ALL CONNECTORS.

QTY PER ASSY		CONT NO.		PARTS LIST	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES		DATE		SA SANDERS ASSOCIATES, INC. NASHUA, NEW HAMPSHIRE	
XX DECIMAL	XXX DECIMAL	24 SEP 82		PARALLEL INTERFACE CABLE ASSY	
± 6.00	± --	18 MAY 82		SIZE CODE IDENT NO. DWG NO.	
ANGLES	± --	5-27-82		D 94117 5810020	
GRA-X	GRA-B	5-27-82		SCALE NONE SHEET 1 OF 1	
FINAL GRA 7	GRA 7	5-27-82		DO NOT SCALE PRINT	
NEXT ASSY USED ON	APPLICATION	MFG		STEPHEN A. JAWORSKI	





APPLICATION		REVISIONS			
NEXT ASSY	USED ON	LTR	DESCRIPTION	DATE	APPROVED
FINAL	V/G 1000	<del>---</del>	REL FOR PROD	3/22/83	<i>[Signature]</i>
	V/G 3000				
	V/G 4000				

REVISION STATUS OF SHEETS						
SHEET	1	2	3	4	5	6
REVISION	-	-				

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES XX DECIMAL    .XXX DECIMAL ±                    ± ANGLES    SURFACE QUALITY ±                    √ MAX INTERPRET DWG PER 815002	CONT NO.	<b>CALCOMP</b> <b>SANDERS</b>	
	D DR <i>[Signature]</i> 22 MAR 83 APPR <i>[Signature]</i> 22 MAR 83 T G CHK <i>[Signature]</i> 3/22/83 E N C R P	REWORK INSTRUCTIONS FOR 5810015	
	PROJ. <i>[Signature]</i> 4/1/83 DATE <i>[Signature]</i> 4/1/83	SIZE <b>A</b>	DWG NO. 5810055
	MEGR <i>[Signature]</i> 9/1/83	SCALE <b>NONE</b>	SHEET 1 OF 2
		DO NOT SCALE PRINT	

OPD-100 REV-

The Draftboard

1. INSTALL JUMPERS (SOLDER) ON COMPONENT SIDE  
USING ITEM NO. 82
  - a. U82-12 TO U110-1 TO U110-2
  - b. U110-3 TO U44-11
2. INSTALL A  $510\ \Omega$  RESISTOR ITEM #35 BETWEEN U28-5 AND U28-16 USING ITEM #84 AS SHOWN IN FIG. 1.

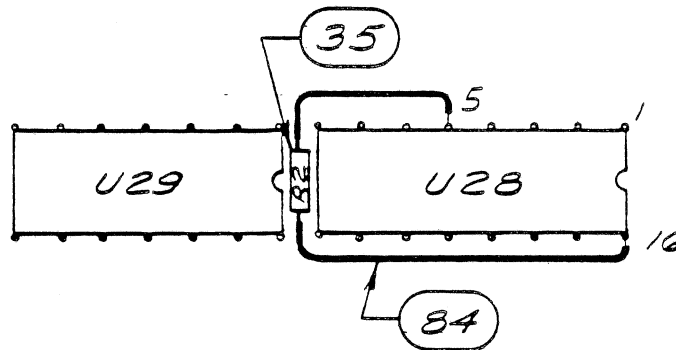
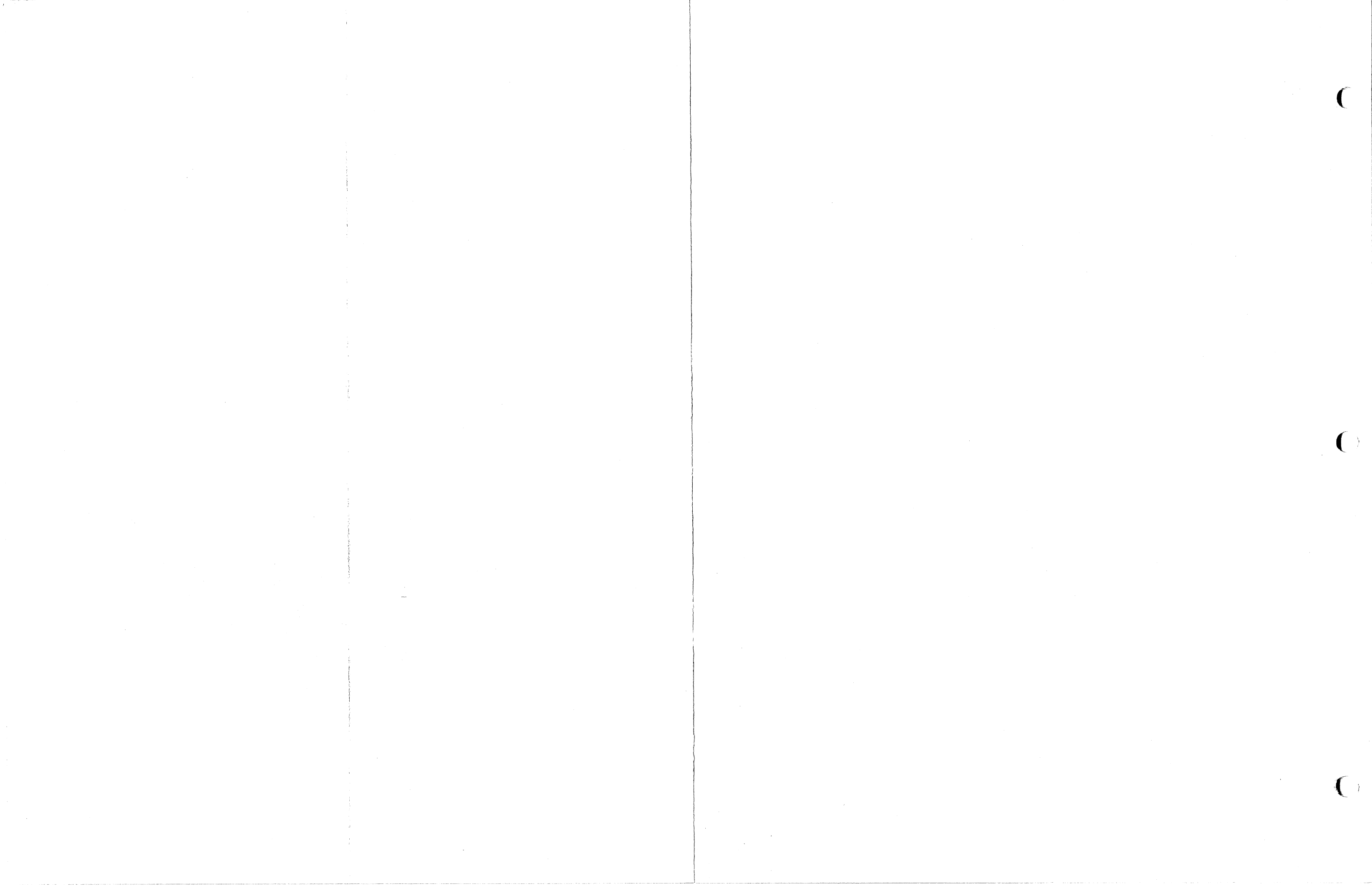


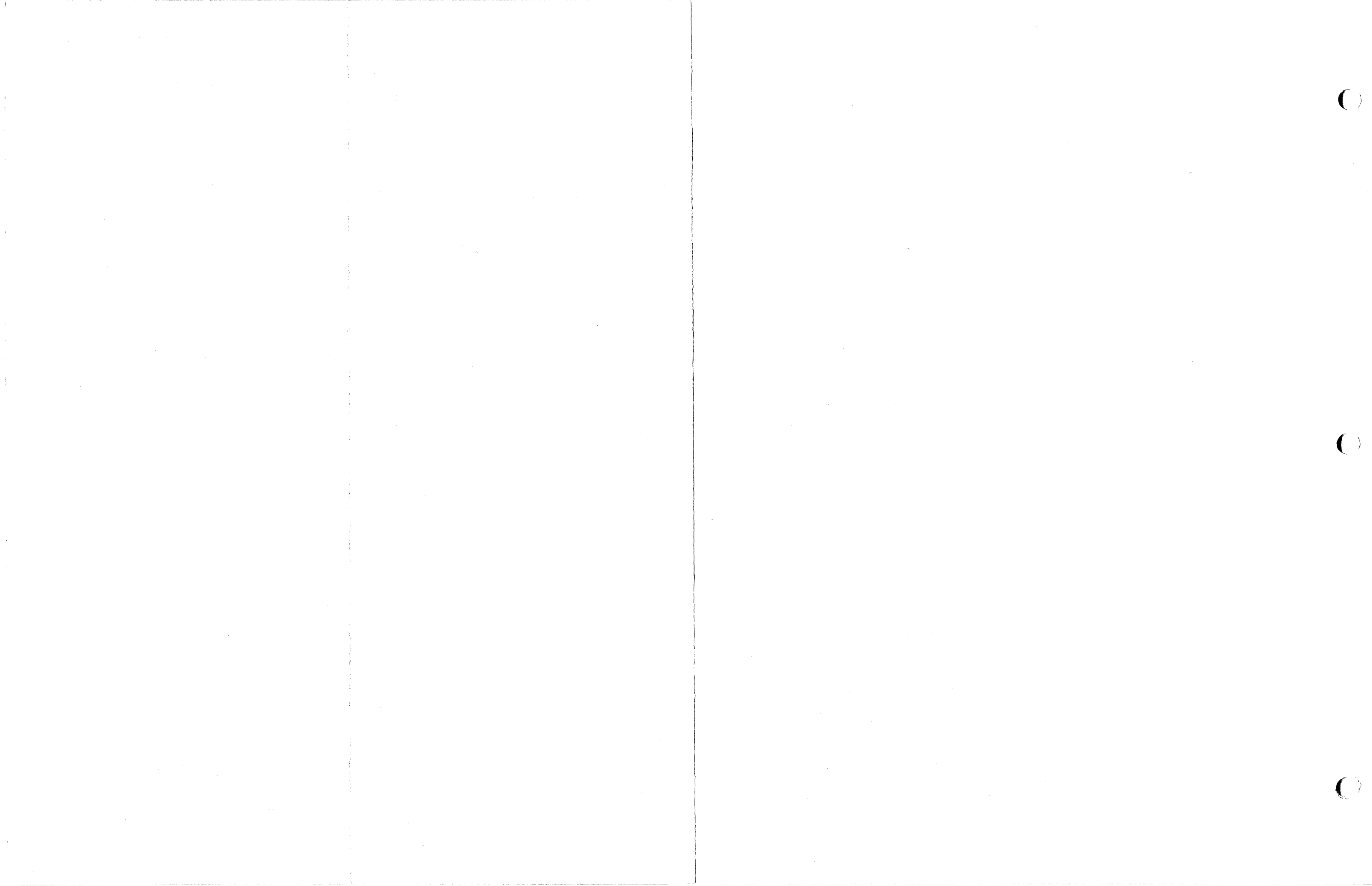
FIG. 1

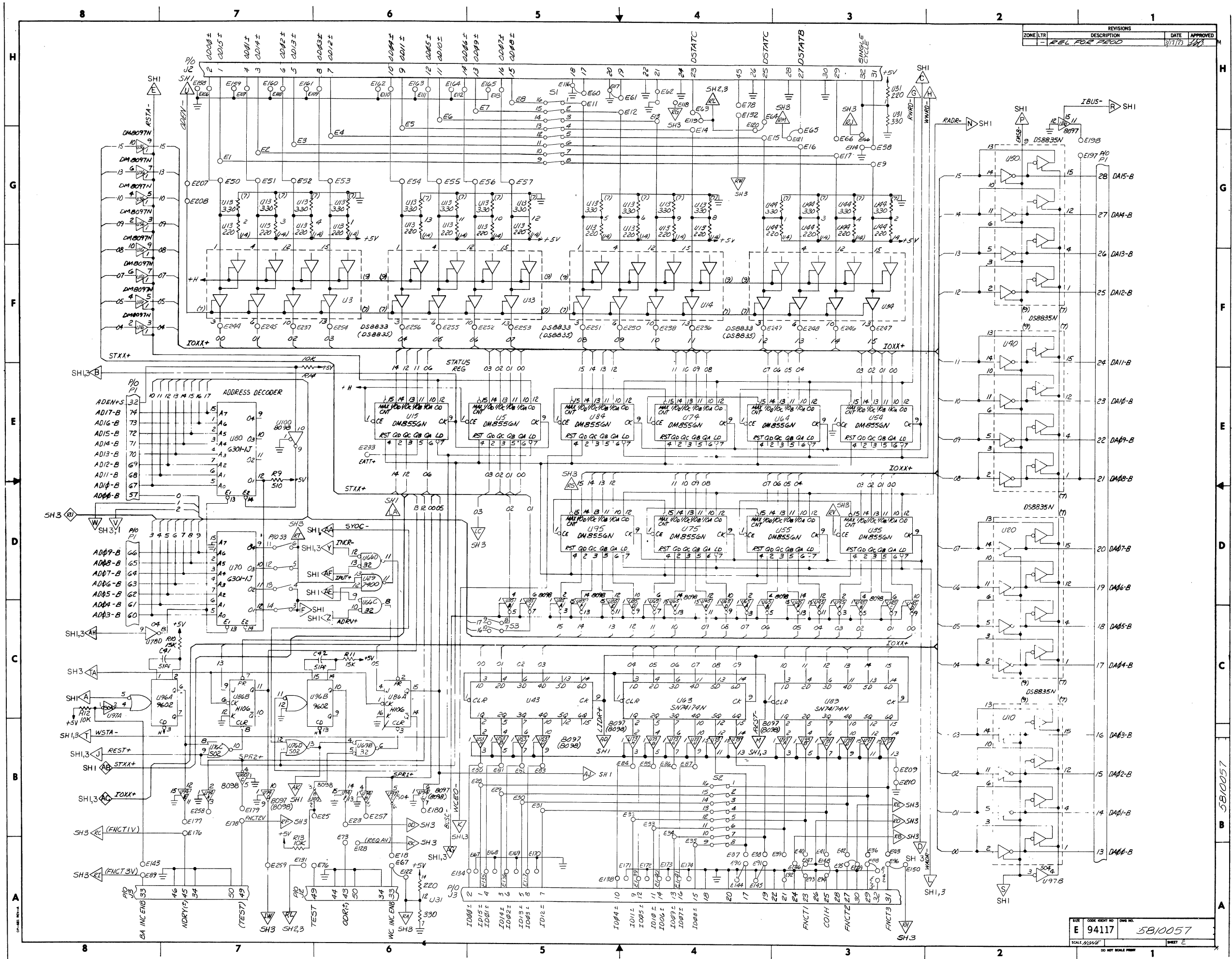
SIZE		5810055	
A		REV -	SHEET 2







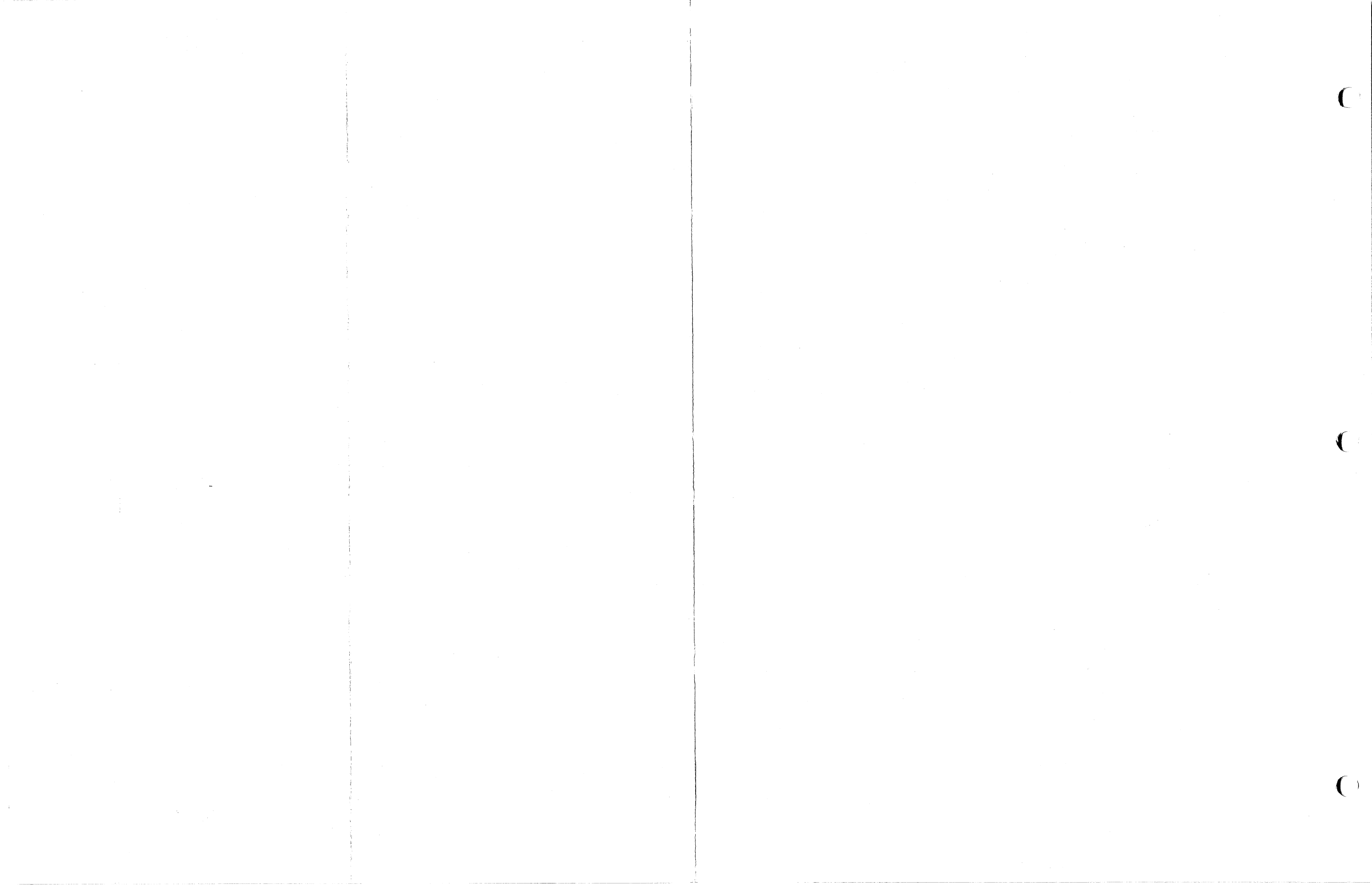


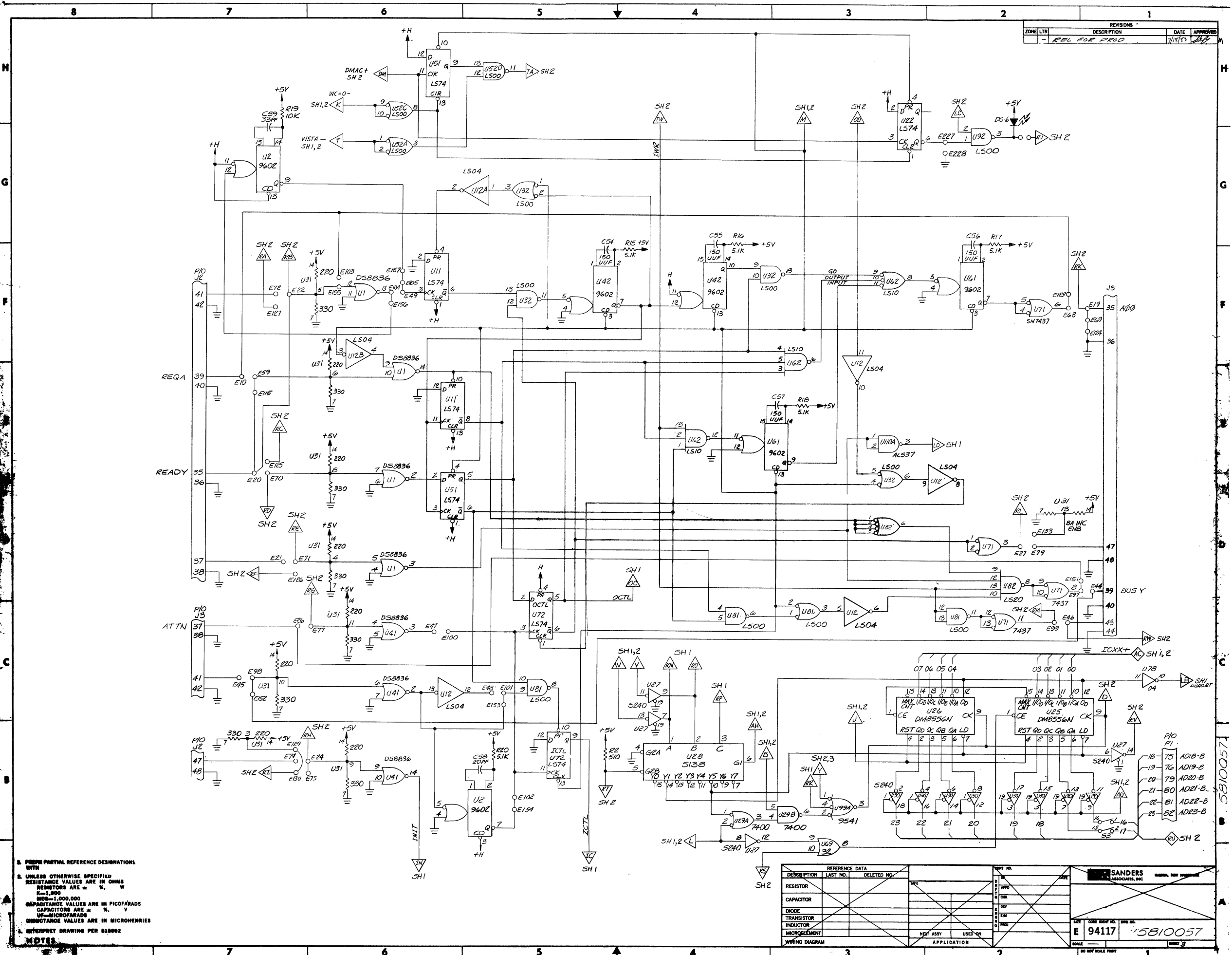


ZONE	TR	REVISIONS	DATE	APPROVED
		DESCRIPTION		
		- REL FOR PROD	9/13/73	WJL

SIZE	CODE IDENT NO	DATE
E	94117	5B10057
SCALE	NONE	SHEET 2







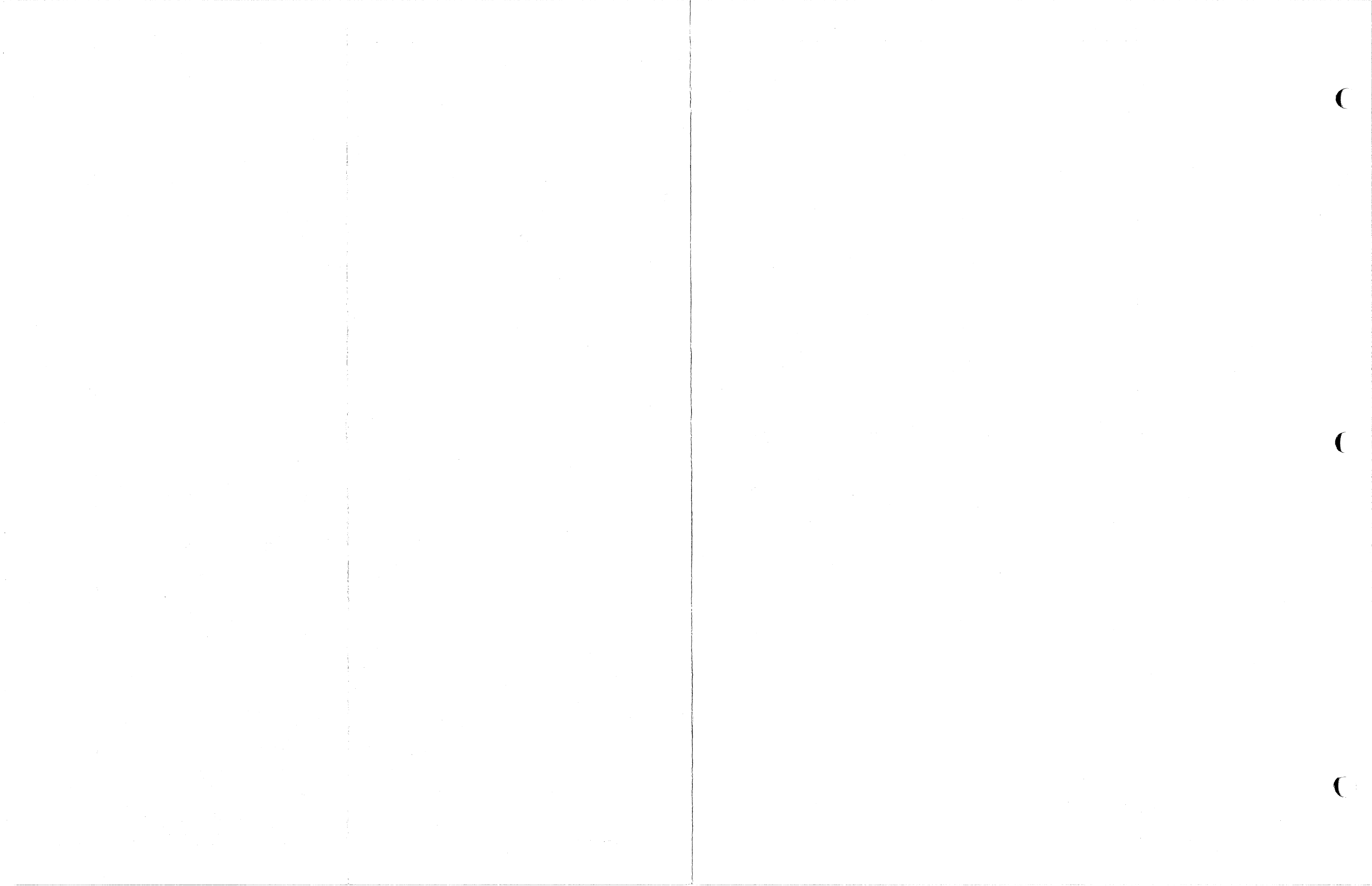
**NOTES:**  
 1. PREFIX PARTIAL REFERENCE DESIGNATIONS WITH  
 2. UNLESS OTHERWISE SPECIFIED RESISTANCE VALUES ARE IN OHMS RESISTORS ARE % W K=1,000 MEG=1,000,000 CAPACITANCE VALUES ARE IN PICOFARADS CAPACITORS ARE % V UF=MICROFARADS INSTANTANEOUS VALUES ARE IN MICRONENRIES INTERPRET DRAWING PER 918002

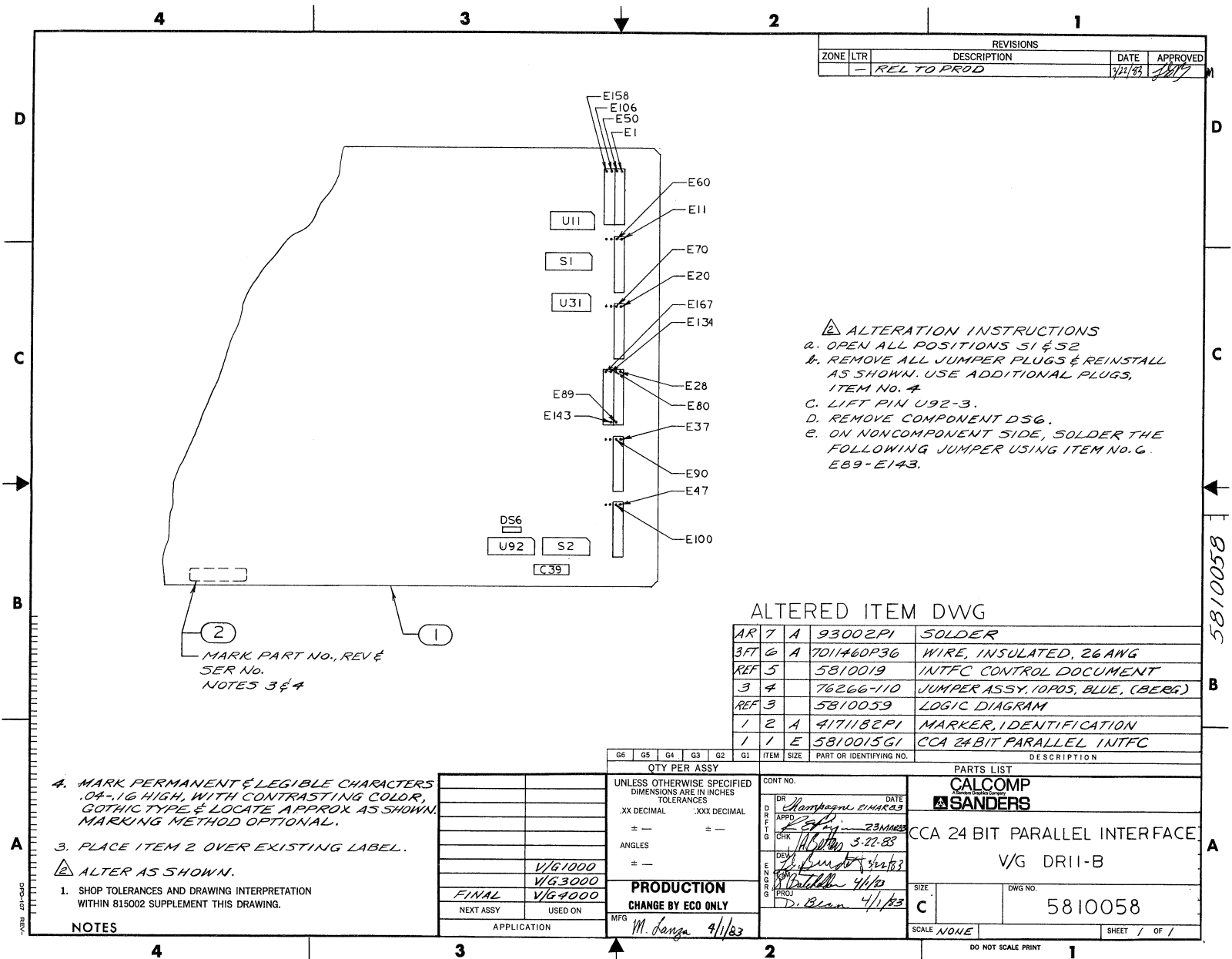
REVISIONS			
ZONE LTR	DESCRIPTION	DATE	APPROVED
-	REL FOR PROD	7/1/80	[Signature]

REFERENCE DATA			PART NO.	
DESCRIPTION	LAST NO.	DELETED NO.	REV	DATE
RESISTOR				
CAPACITOR				
DIODE				
TRANSISTOR				
INDUCTOR				
MICROELEMENT				
WIRING DIAGRAM				

SANDERS ASSOCIATES, INC. HARRIS, NEW HAMPSHIRE	E 94117 5810057
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REVISIONS			
ZONE	LTR	DESCRIPTION	DATE
-		REL TO PROD	3/21/83

- ALTERATION INSTRUCTIONS**
- OPEN ALL POSITIONS S1 & S2
  - REMOVE ALL JUMPER PLUGS & REINSTALL AS SHOWN. USE ADDITIONAL PLUGS, ITEM NO. 4
  - LIFT PIN U92-3.
  - REMOVE COMPONENT DSG.
  - ON NONCOMPONENT SIDE, SOLDER THE FOLLOWING JUMPER USING ITEM NO. 6. E89-E143.

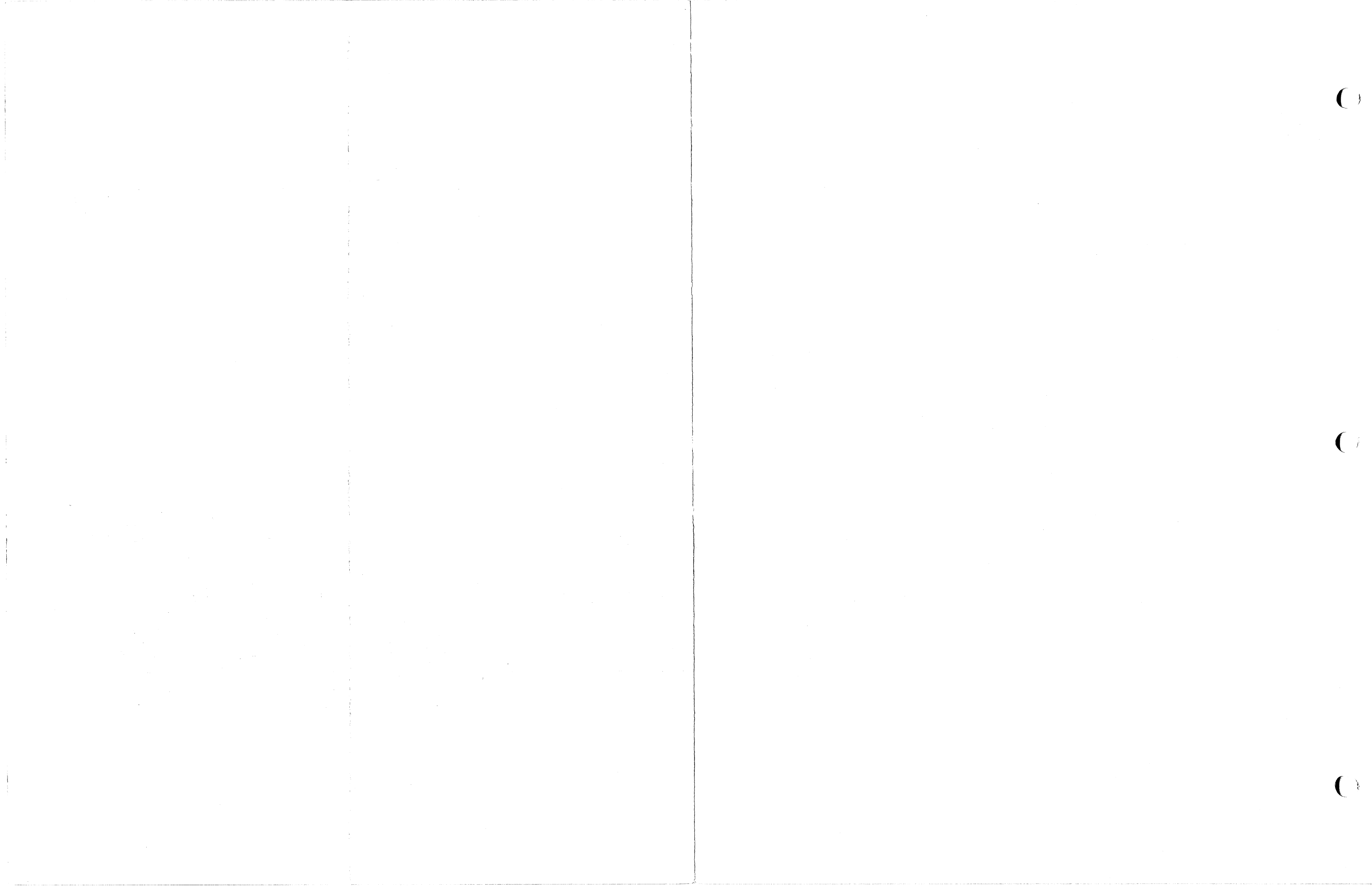
**ALTERED ITEM DWG**

AR	QTY	DESCRIPTION
7	A	93002PI SOLDER
6	A	7011460P36 WIRE, INSULATED, 26 AWG
5		5810019 INTFC CONTROL DOCUMENT
4		76266-110 JUMPER ASSY, 10POS, BLUE, (BERG)
3		5810059 LOGIC DIAGRAM
2	A	4171182PI MARKER, IDENTIFICATION
1	E	5810015G1 CCA 24BIT PARALLEL INTFC

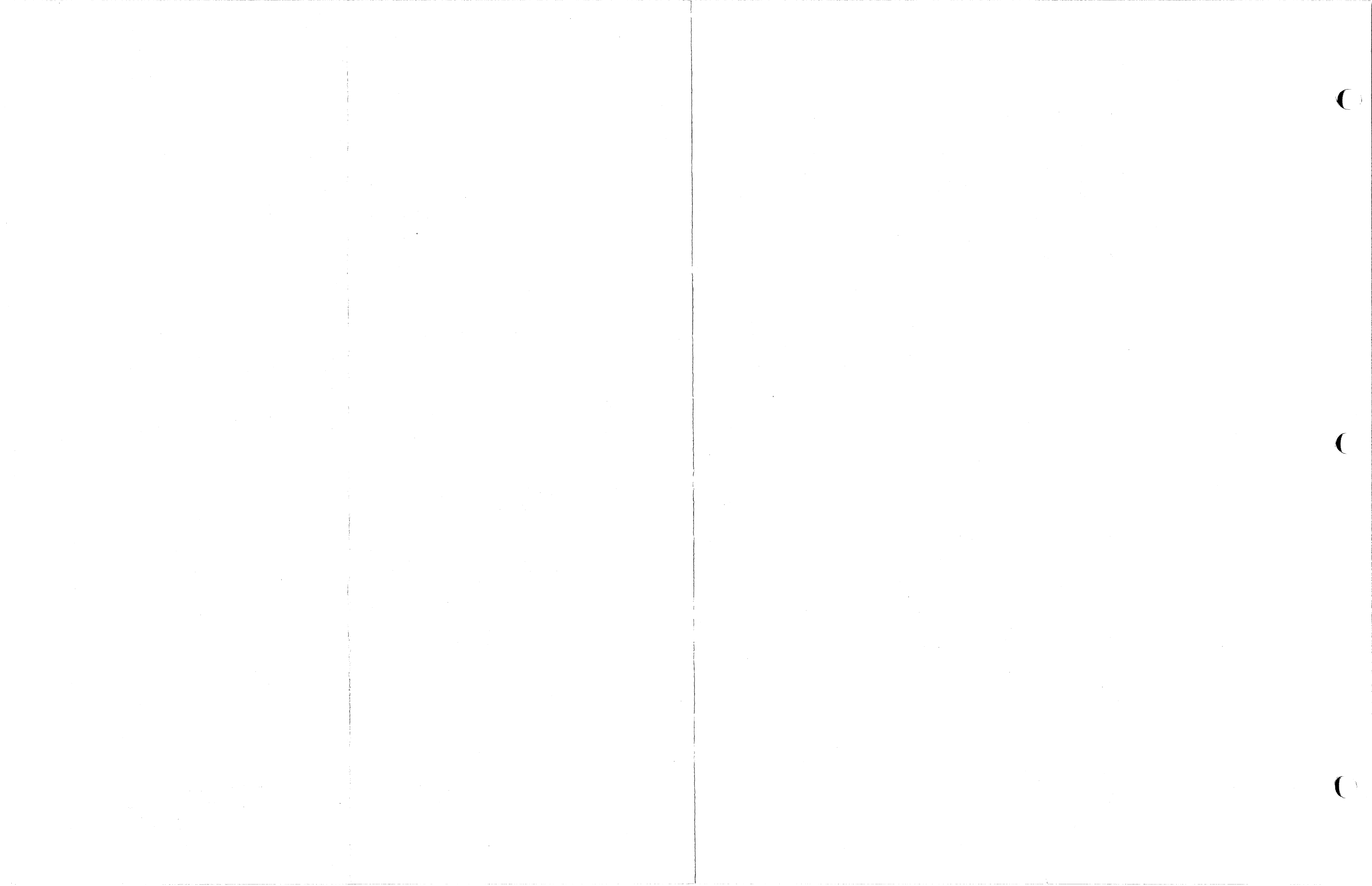
- NOTES**
- SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.
  - ALTER AS SHOWN.
  - PLACE ITEM 2 OVER EXISTING LABEL.
  - MARK PERMANENT & LEGIBLE CHARACTERS .04-.16 HIGH, WITH CONTRASTING COLOR, GOTHIC TYPE & LOCATE APPROX AS SHOWN. MARKING METHOD OPTIONAL.

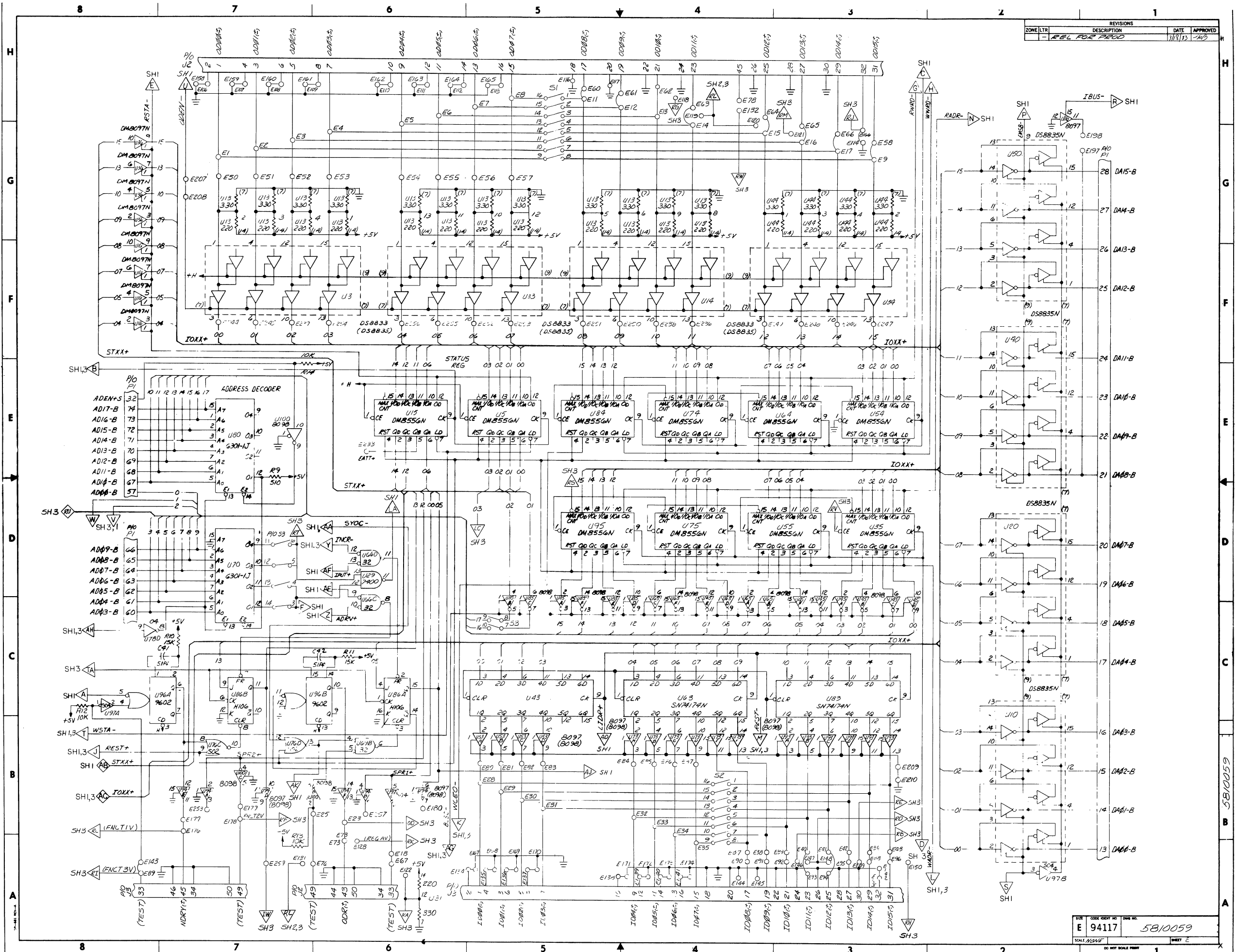
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES	QTY PER ASSY
.XX DECIMAL	.XXX DECIMAL
±	±
ANGLES	±
V/G1000	
V/G3000	
FINAL V/G4000	
NEXT ASSY	USED ON
APPLICATION	

PARTS LIST	
CALCOMP	
SANDERS	
CCA 24 BIT PARALLEL INTERFACE	
V/G DR11-B	
SIZE	5810058
SCALE	SCALE NONE
SHEET	1 OF 1





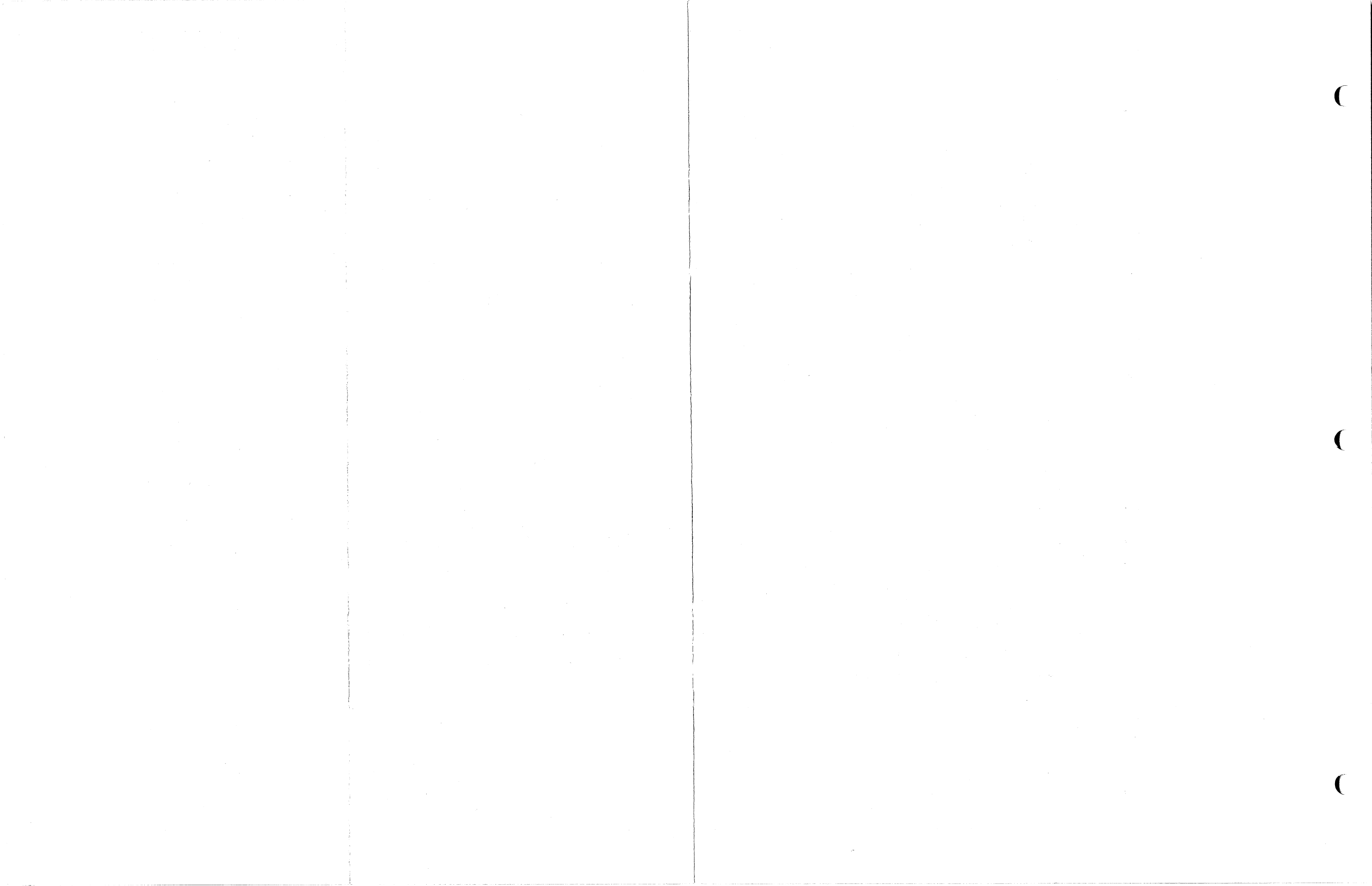




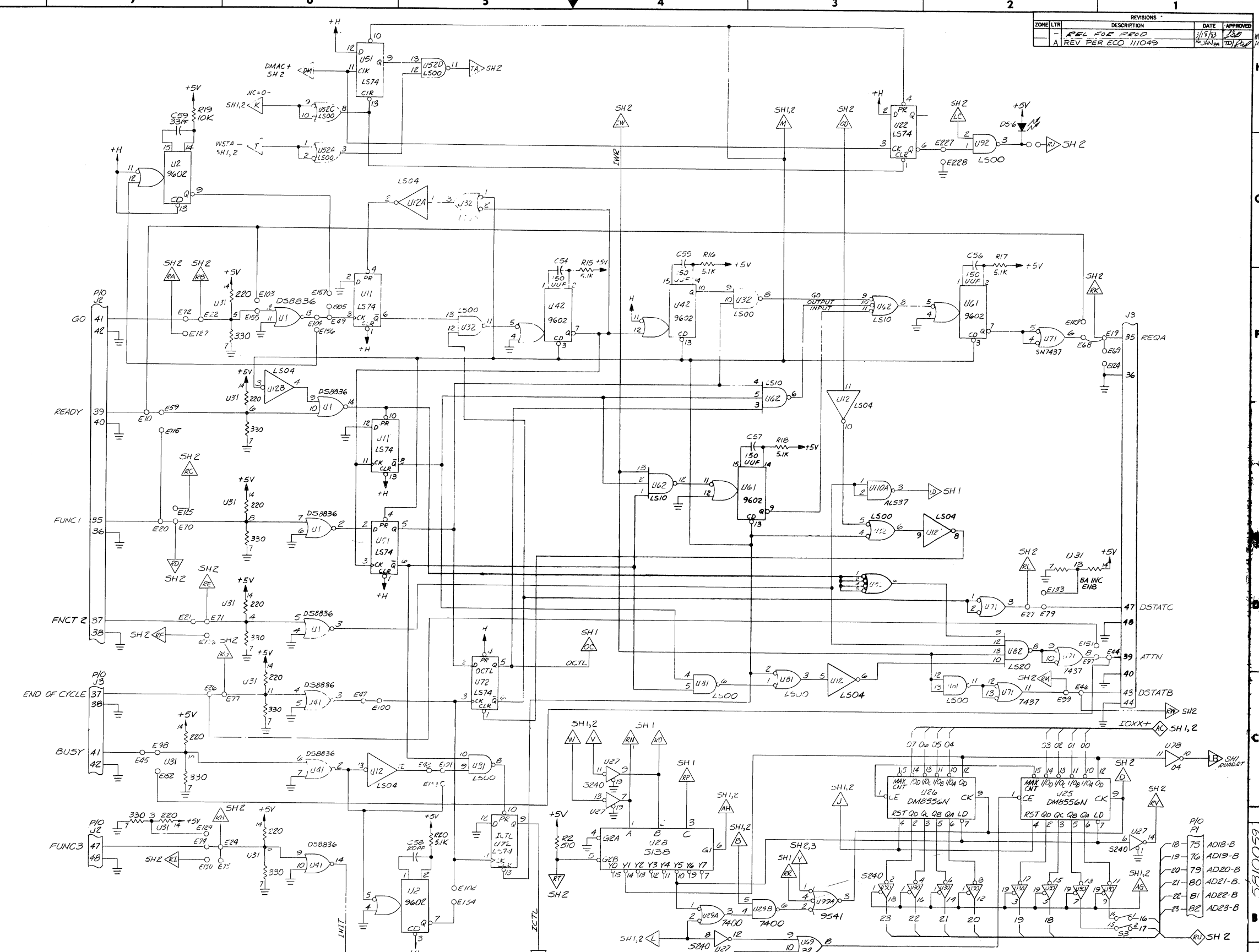
REVISIONS			
ZONE	LTR	DESCRIPTION	DATE
-	REL	FOR PECO	7/15/75

SIZE	CODE	QTY	DATE
E	94117	5810059	
SCALE: 1/8"=1"		SHEET E	





REVISIONS			
ZONE/LTR	DESCRIPTION	DATE	APPROVED
A	REL FOR PROD	1/15/73	SD
A	REV PER ECO 111049	16 JAN 73	TJL



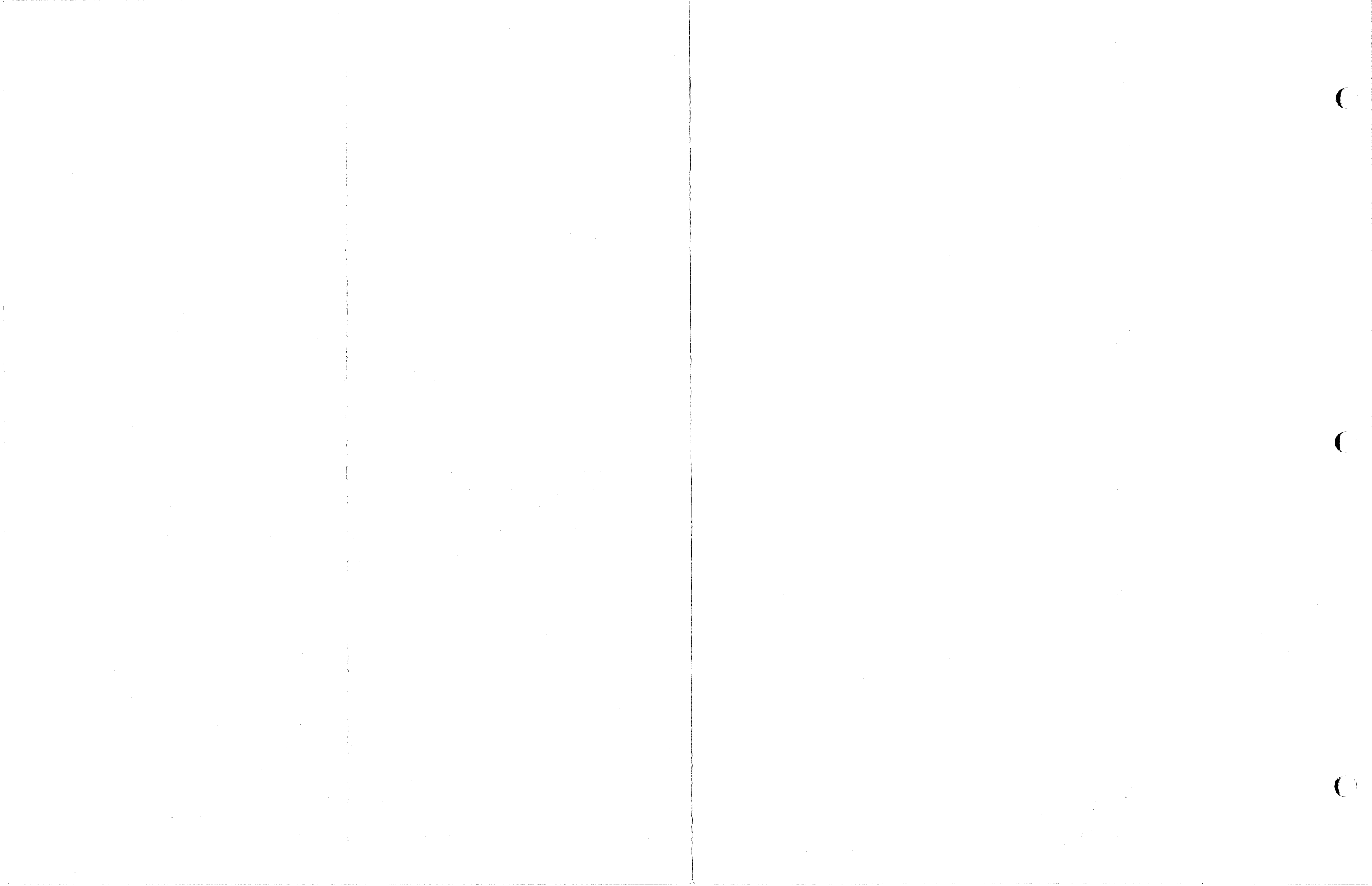
3. PREFIX PARTIAL REFERENCE DESIGNATIONS WITH
2. UNLESS OTHERWISE SPECIFIED RESISTANCE VALUES ARE IN OHMS  
 R=1,000  
 MEG=1,000,000  
 CAPACITANCE VALUES ARE IN PICOFARADS  
 CAPACITORS ARE IN MICROFARADS  
 INDUCTANCE VALUES ARE IN MICROHENRIES
1. INTERPRET DRAWING PER 815002
- NOTES

REFERENCE DATA		REVISIONS	
DESCRIPTION	LAST NO.	DELETED NO.	DATE
RESISTOR			
CAPACITOR			
DIODE			
TRANSISTOR			
INDUCTOR			
MICROCEMENT			
WIRING DIAGRAM			

DATE	DATE	DATE	DATE
BY	BY	BY	BY
CHKD	CHKD	CHKD	CHKD
APPD	APPD	APPD	APPD
DES	DES	DES	DES
ENR	ENR	ENR	ENR
PRG	PRG	PRG	PRG

SIZE	DATE	OWN
E 94117	5810059	

SCALE: DO NOT SCALE PRINT



REVISIONS		DATE	APPROVED
ZONE	LTR		
-		2-18-83	Ewo/2
A		16 JAN 84	TDJ/VMD
B		27 JUN 84	SM/ED

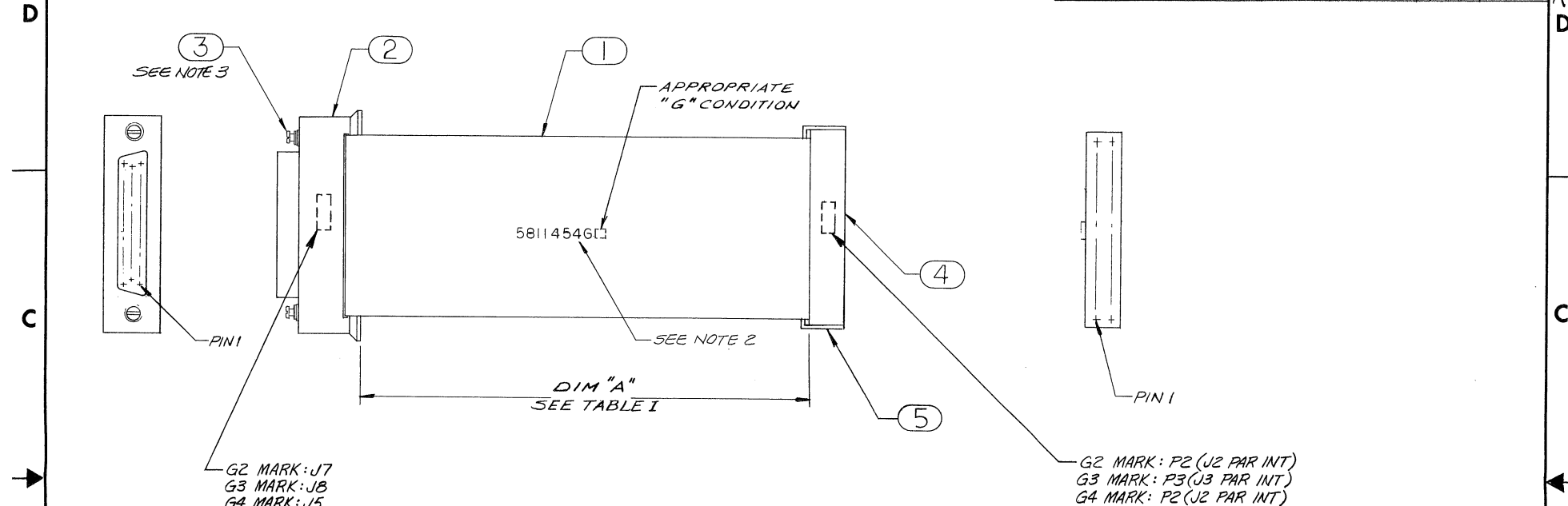


TABLE I

"G" COND	DIM "A"
G1	6.25
G2	60.00 ± 2
G3	60.00 ± 2
G4	50.00 ± 2
G5	45.00 ± 2
G6	60.00 ± 2
G7	55.00 ± 2

G2 MARK: J7  
 G3 MARK: J8  
 G4 MARK: J5  
 G5 MARK: J6  
 G6 MARK: J15  
 G7 MARK: J16

G2 MARK: P2 (J2 PAR INT)  
 G3 MARK: P3 (J3 PAR INT)  
 G4 MARK: P2 (J2 PAR INT)  
 G5 MARK: P3 (J3 PAR INT)  
 G6 MARK: P2 (J2 PAR INT)  
 G7 MARK: P3 (J3 PAR INT)

ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION	ESCM							
1	1	1	1	1	5	-	609-5031	STRAIN RELIEF	26394		
1	1	1	1	1	4	-	609-5030	CONN, POLARIZED SOCKET	26394		
2	2	2	2	2	3	A	985002P4	POST, SLIDE-LOCK			
1	1	1	1	1	2	A	907040P2	CONN, 50 POS "D" PIN FEMALE			
56.00	61.00	46.00	51.00	61.00	61.00	7.25	1	A	901000P2	CABLE, 28 AVG STRANDED ROUND COND.	

QTY PER ASSY		PARTS LIST	
G7	G6	G5	G4

3. FOR .09 PANEL THICKNESS DISCARD FLAT WASHER AND LOCK WASHER FOR .06 PANEL THICKNESS DISCARD LOCK WASHER

2. MARK PERMANENT & LEGIBLE CHARACTERS .04-.16 HIGH WITH CONTRASTING COLOR, GOTHIC TYPE AND LOCATE APPROX AS SHOWN. MARKING METHOD OPTIONAL

1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING

NOTES

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES
XX DECIMAL .XX DECIMAL
± .25 ± -
ANGLES ± -
<b>PRODUCTION</b>
<b>CHANGE BY ECO ONLY</b>
APPROVAL
DATE
BY
CHK
APPD
DR

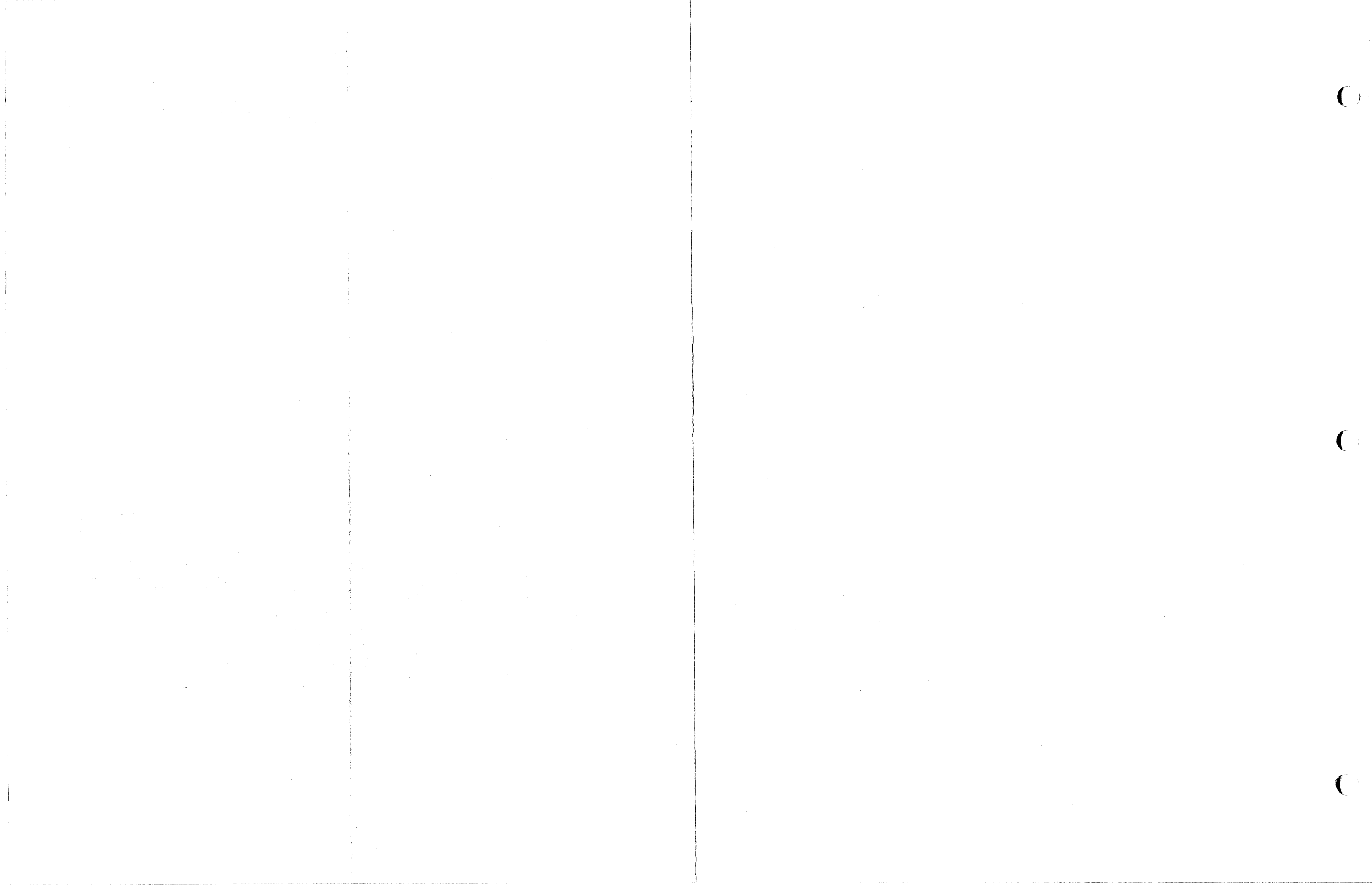
SA SANDERS ASSOCIATES, INC. NASHUA, NEW HAMPSHIRE

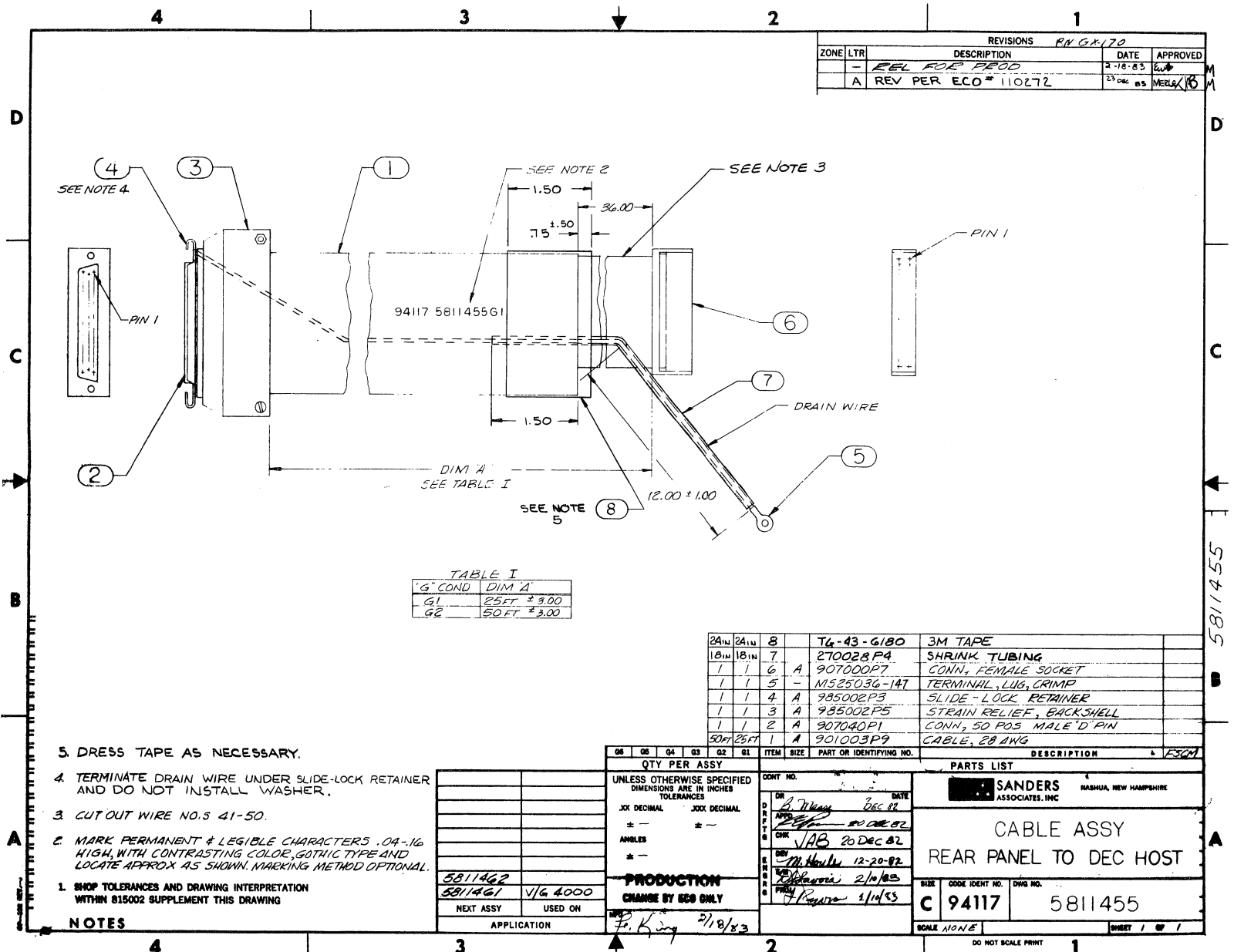
CABLE ASSY TO PARALLEL INTERFACE

SIZE CODE IDENT NO. DWG NO.  
 C 94117 5811454

SCALE NONE SHEET 1 OF 1

DO NOT SCALE PRINT





REVISIONS		PN 8X170	DATE	APPROVED
ZONE	LTR	DESCRIPTION		
		REL FOR PROD	2-18-83	[Signature]
A		REV PER ECO # 110272	23 DEC 83	MEGL/KB

TABLE I

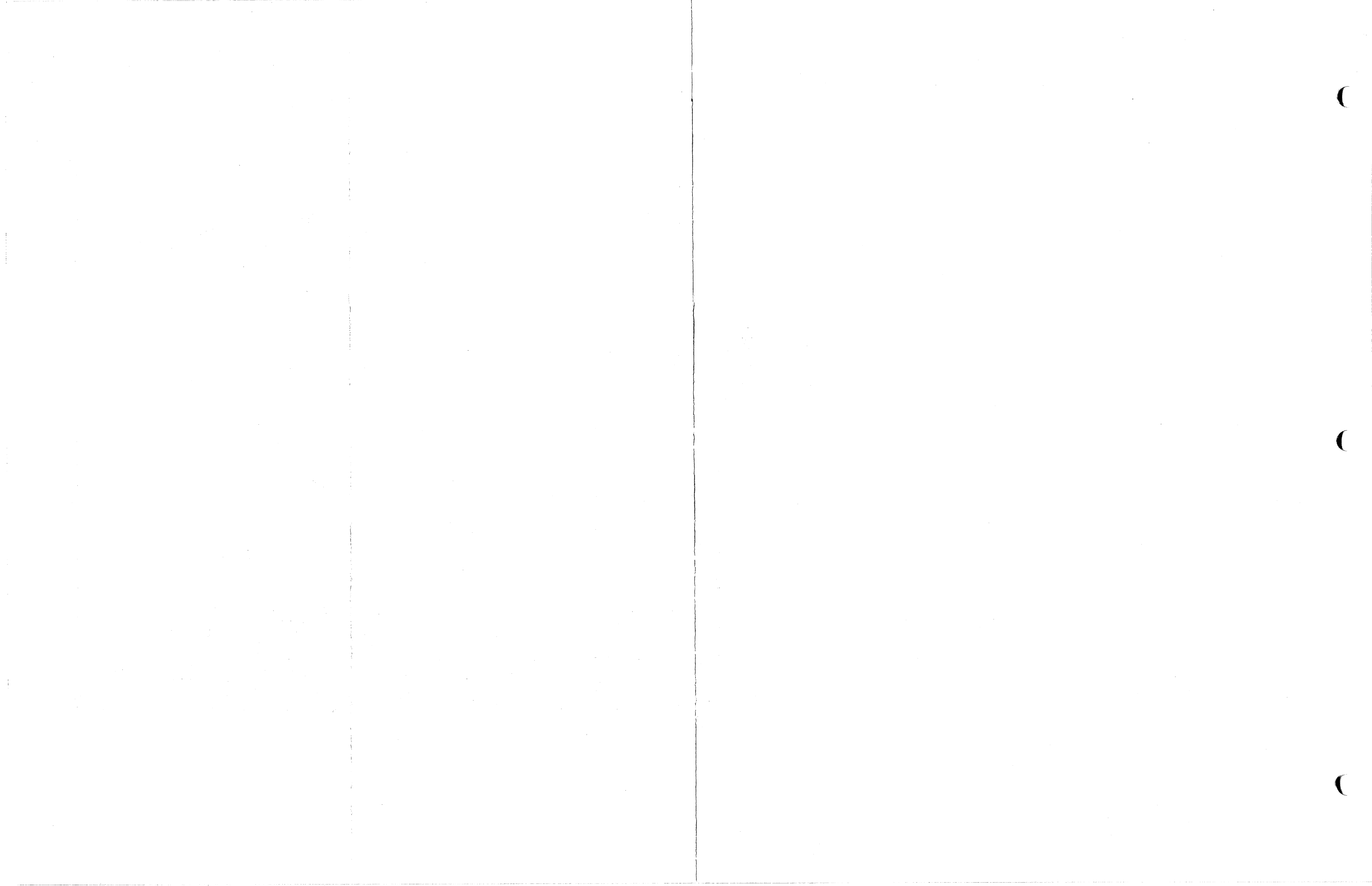
G COND	DIM A
G1	25 FT ± 3.00
G2	50 FT ± 3.00

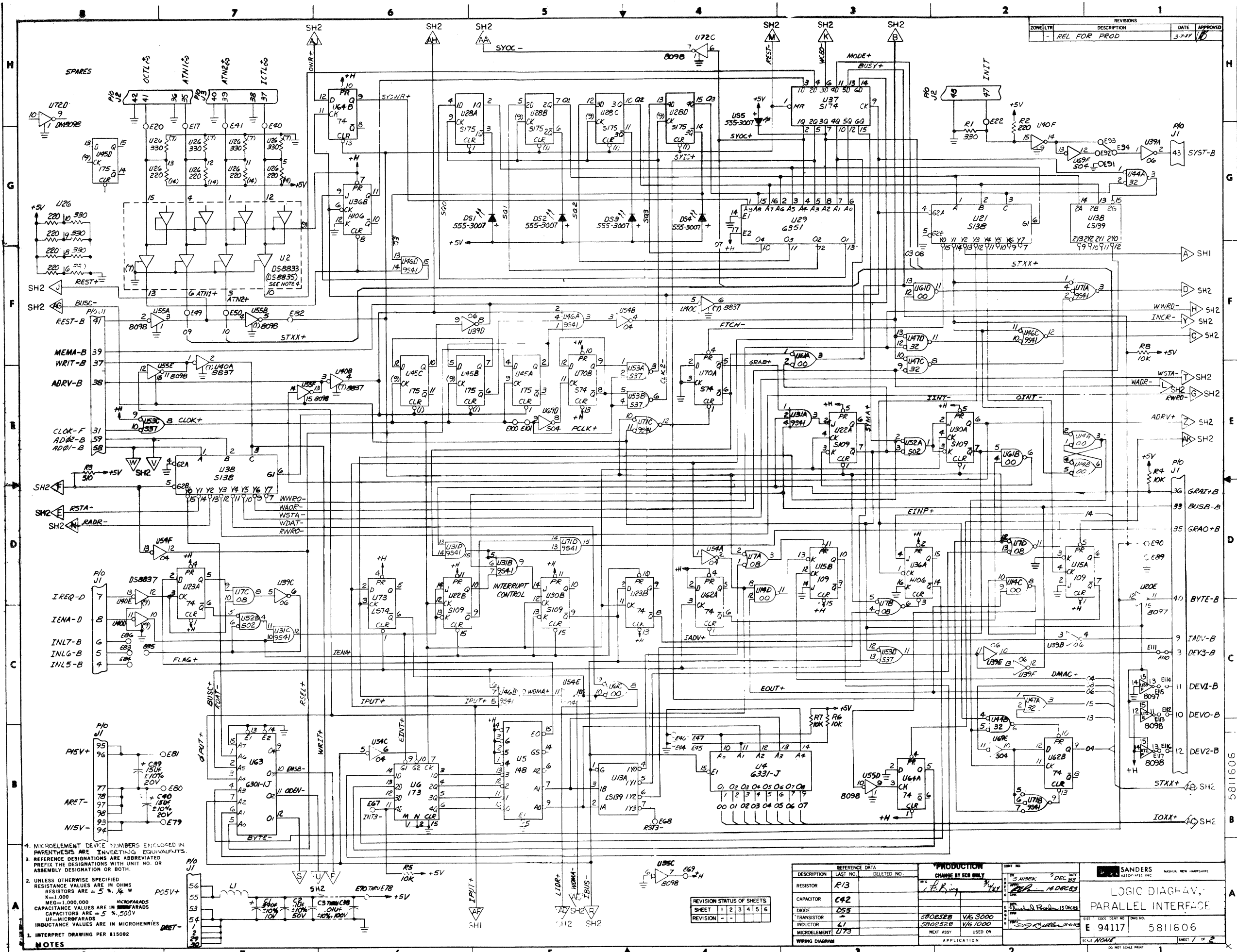
QTY	ITEM	DESCRIPTION
1	24 IN 24 IN 8	TG-43-G180 3M TAPE
1	18 IN 18 IN 7	270028 P4 SHRINK TUBING
1	1 6 A	907000 P7 CONN, FEMALE SOCKET
1	1 5 -	M525036-147 TERMINAL LUG, CRIMP
1	1 4 A	985002 P3 SLIDE-LOCK RETAINER
1	1 3 A	985002 P5 STRAIN RELIEF, BACKSHELL
1	1 2 A	907040 P1 CONN, 50 POS MALE D PIN
1	1 A	901003 P9 CABLE, 28 AWG

5. DRESS TAPE AS NECESSARY.
4. TERMINATE DRAIN WIRE UNDER SLIDE-LOCK RETAINER AND DO NOT INSTALL WASHER.
3. CUT OUT WIRE NO.S 41-50.
2. MARK PERMANENT & LEGIBLE CHARACTERS .04-.16 HIGH, WITH CONTRASTING COLOR, GOTHIC TYPE AND LOCATE APPROX AS SHOWN. MARKING METHOD OPTIONAL.
1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING

Q1	Q2	Q3	Q4	Q5	Q6	Q7	Q8	Q9	Q10	Q11	Q12	Q13	Q14	Q15	Q16	Q17	Q18	Q19	Q20	Q21	Q22	Q23	Q24	Q25	Q26	Q27	Q28	Q29	Q30	Q31	Q32	Q33	Q34	Q35	Q36	Q37	Q38	Q39	Q40	Q41	Q42	Q43	Q44	Q45	Q46	Q47	Q48	Q49	Q50
QTY PER ASSY										UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES										DWT NO. [Signature] DATE DEC 82 [Signature] 20 DEC 82 [Signature] 20 DEC 82 [Signature] 12-20-82 [Signature] 2/10/83 [Signature] 2/10/83																													
5811462 5811461 NEXT ASSY USED ON APPLICATION										V/G 4000 USED ON P. King 2/10/83										<b>PRODUCTION</b> CHANGE BY ECO ONLY SCALE NONE SHEET 1 OF 1																													

NOTES





ZONE/LTR	DESCRIPTION	DATE	APPROVED
-	REL FOR PROD	3-7-71	[Signature]

4. MICROELEMENT DEVICE NUMBERS ENCLOSED IN PARENTHESES ARE INVERTING EQUIVALENTS.
3. REFERENCE DESIGNATIONS WITH UNIT NO. OR ASSEMBLY DESIGNATION OR BOTH.
2. UNLESS OTHERWISE SPECIFIED RESISTANCE VALUES ARE IN OHMS. CAPACITANCE VALUES ARE IN MICROFARADS. CAPACITORS ARE  $\pm 5\%$ ,  $500V$  UNLESS OTHERWISE SPECIFIED.
1. INTERPRET DRAWING PER 815002

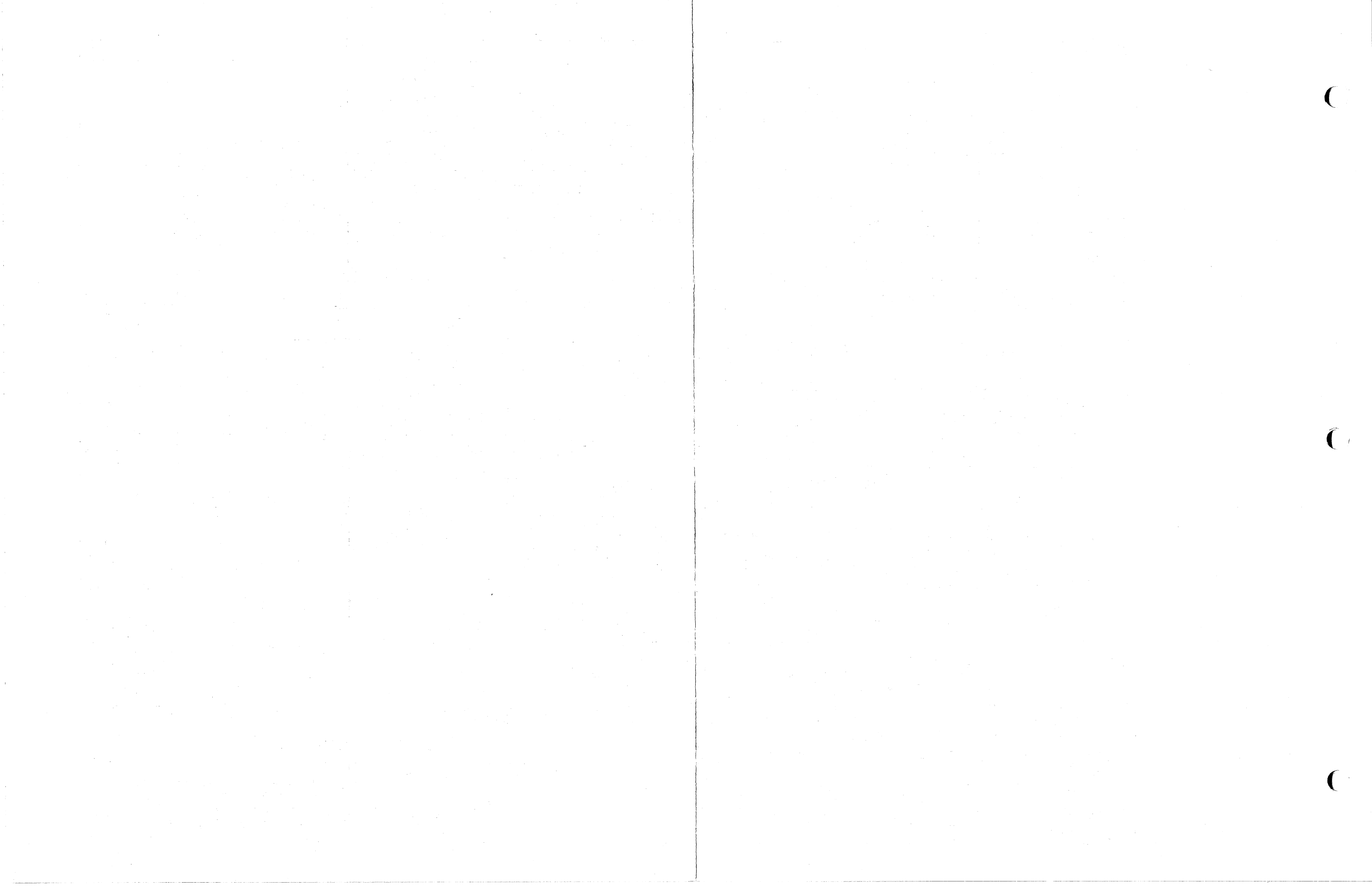
REVISION	DESCRIPTION
1	INITIAL DESIGN
2	REVISED FOR PRODUCTION

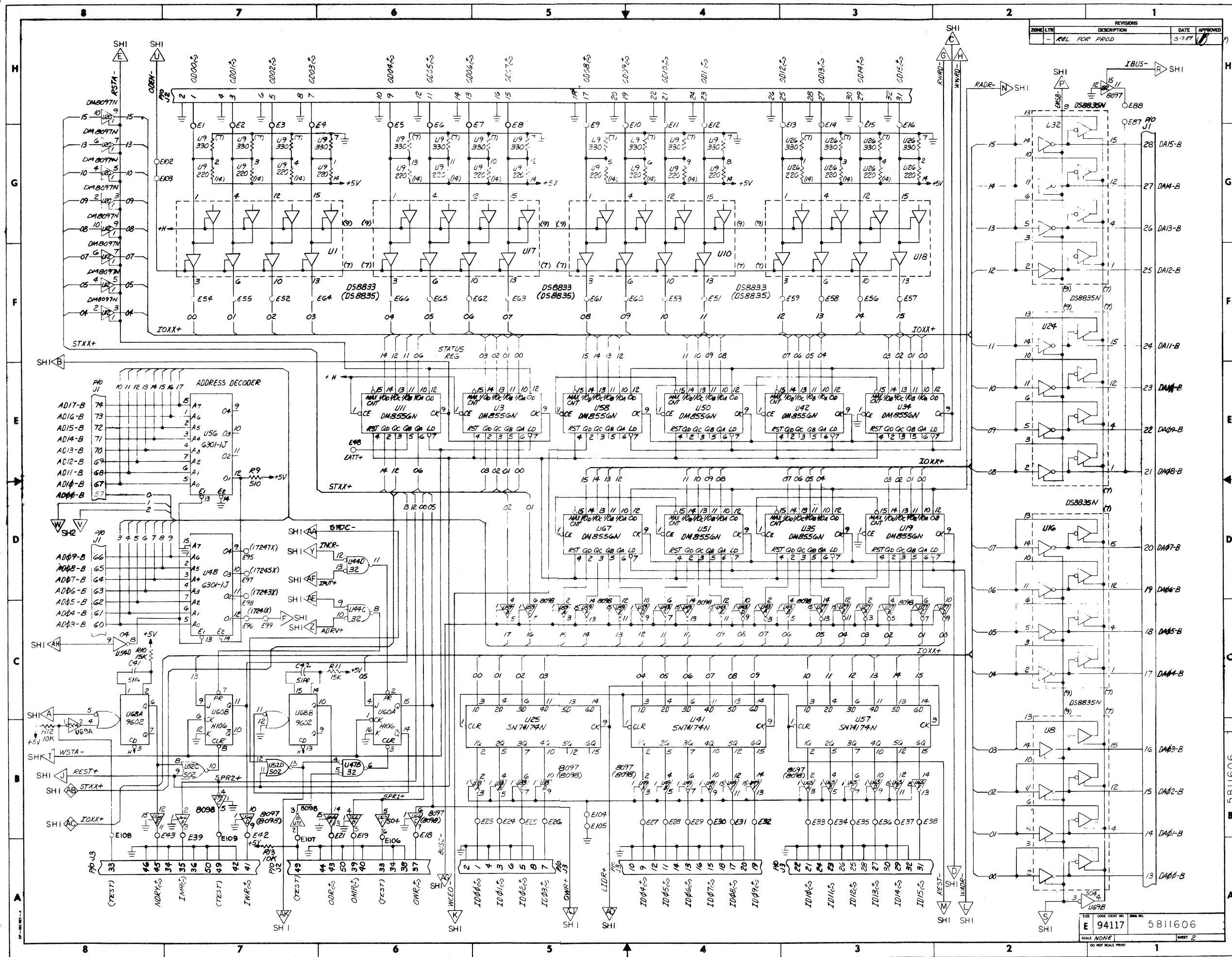
DESCRIPTION	REFERENCE DATA	DELETED NO.
RESISTOR	R13	
CAPACITOR	C42	
DIODE	DS5	
TRANSISTOR	580252B	
INDUCTOR	L1	
MICROELEMENT	U73	

PRODUCTION	CHANGE BY ECR ONLY
580252B	VG 3000
580252B	VG 1000

LOGIC DIAGRAM, PARALLEL INTERFACE	E 94117	5811606
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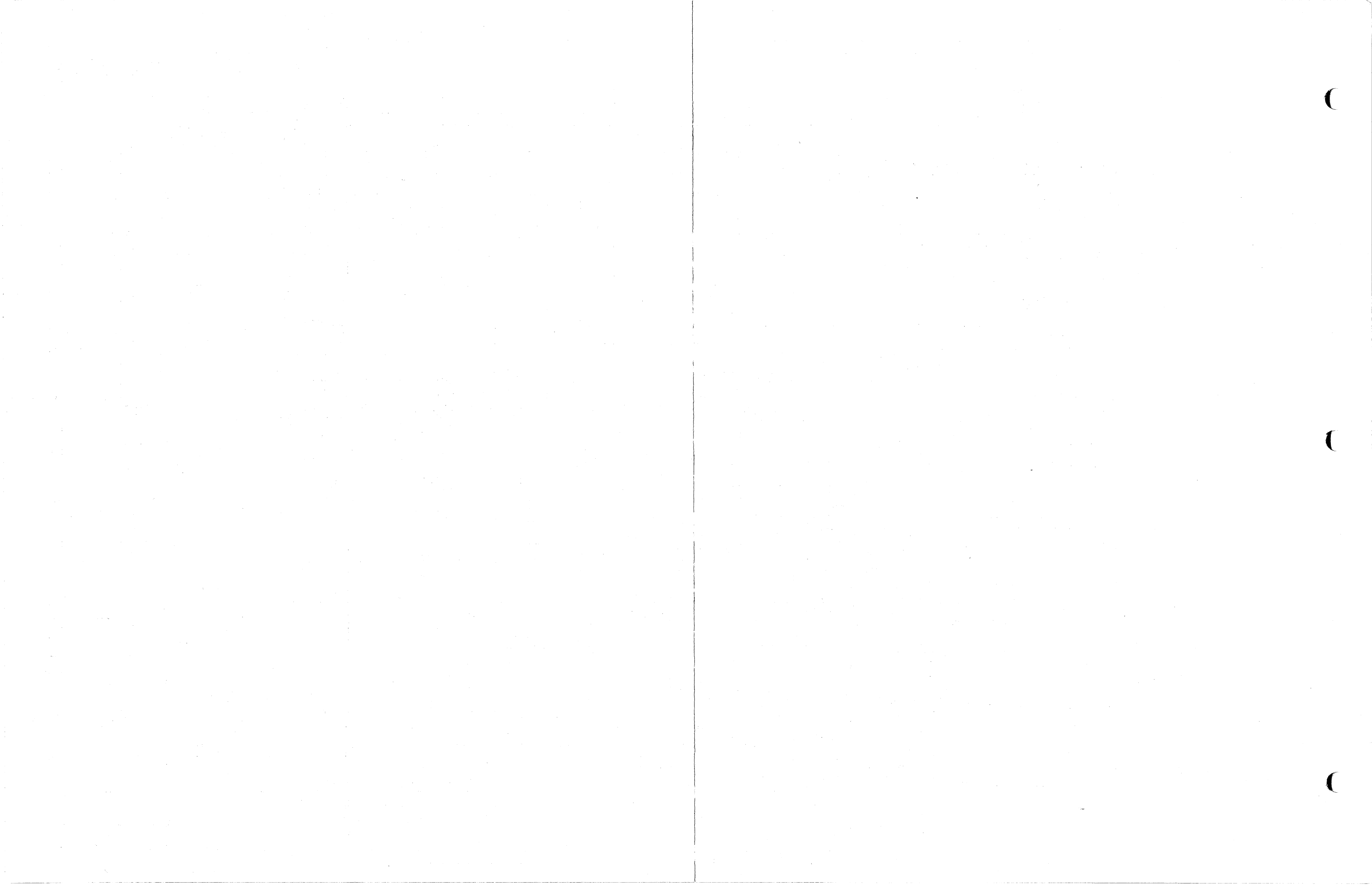






REVISIONS		DATE	APPROVED
NO.	DESCRIPTION		
1	REL FOR PROD	3-7-77	[Signature]

SIZE: 5811606  
 CODE IDENT NO: E 94117  
 SCALE: NONE  
 SHEET: 2



REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
PARTS	A	A											-	REL FOR PROD	12/11/84	M
REV														2. REPL PL W/MACH WHITE	5/12/85	M
SH	13	14	15	16	17	18	19	20	21	22	23	24	A	REV PER ECO 130820	5/23/85	M
REV																

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

CALCOMP SANDERS		SIZE	PL 5811764
CABLE ASSY, DR11-B INTERFACE		A	
CONT NO.		SHEET 1 OF 2	
DR	J.D. Daniels	DATE	12 MAR 84
APP	F. E. R.	REMARKS	
CHK			
DEV	J. D. Daniels	12 MAR 84	
ENG			
PRO			
MFG		APPLICATION	
NEXT ASSY		USED ON	
V/G1000		V/G3000	
V/G4000		FINAL	

DPD-102 REV- E DWG SIZE E The Draftboard X

**PARTS LIST**

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2					
1	1	1	A		0970054P001	CONN, BOARD NOTE 7	
2	2	2	A		0907040P001	CONN, RCPT, FLAT CABLE, 50-PIN P2,3,	
3	50	100	A		0901003P009	CABLE, FLAT 50-COND, SHIELDED JACKET	
4	FT	FT					
5	1	1	B		1089603P001	PLATE, CLAMP	
6	17	17			RCR07G331JS	RES MIL-R-39008/1 330 OHMS + 5- 5% .25 WATT	
7	17	17			RCR07G221JS	RES MIL-R-39008/1 220 OHMS + 5- 5% .25 WATT	
8	2	2	A		0985002P003	CONN RETAINER, SIDE LOCK, FLAT CABLE	
9	28	28	A		0278002P013	WIRE, ELEC (UNINSULATED) AMG 22	=
10	IN	IN				INSULATION TUBING	=
11	28	28	A		0270006P005	TIE, WRAP, CABLE 4.0 IN. LG	
12	IN	IN				SOLDER	
13	14	14	A		0902002P001	INSULATION SLVVG, ELEC MIL-I-23053/5	
14	AR	AR				CONN BACKSHELL STRAIN RELIEF, FLAT CABLE RECT C	
15	3	3	A		M23053/5-106-0	OHN	
16	IN	IN				SCREW, MACHINE .112-40 X .31 LG	
17	2	2			0985002P005	WASHER, FLAT-METAL .125 ID X .250 OD	
18	4	4			MS51957-14	NUT, PLAIN, HEX .112-40	
19	4	4			MS15795-803	WASHER, LOCK, SPRING .115 ID X .209 OD	
20	4	4			MS35649-244	TERMINAL, LUG	
	2	2			MS35338-135	INSULATION SLVVG, ELEC MIL-I-23053/5	
	36	36			MS25036-147	INSULATION, TAPE ELEC	
	IN	IN					
	48	48					
	IN	IN					

<p>3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS 1. SYMBOL I INDICATES VENDOR ITEM—SEE SPEC/SOURCE CONTROL DWG.</p>	SIZE	FSCM NO.	REV	SHEET
	A		A	2

REVISION STATUS OF EACH SHEET													REVISIONS					
SHEET	1	2	3	4	5	6	7	8	9	10	11	12	13	DESCRIPTION	DATE	APPROVED		
REVISION	—	—	—	—	—	—	—	—	—	—	—	—	—	REL FOR PROD	12 MAR 84	WEL/LAB		
14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29			
30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45			
<p>3. BOOT ALL UNUSED WIRES USING ITEM 12 HEAT SHRINK TUBING IN P/L 5811764</p> <p>2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.</p> <p>1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.</p>																		
<p><b>PRODUCTION</b></p> <p><b>CHANGE BY ECO ONLY</b></p> <p>MFG <i>Robert A. 4281</i></p>													<p><b>SA SANDERS ASSOCIATES, INC.</b> NASHUA, NEW HAMPSHIRE</p> <p>WIRE LIST, CABLE ASSY</p> <p>DR11-B INTERFACE</p>					
<p>USED ON</p> <p>5811764</p>													<p>SIZE <b>A</b> CODE IDENT NO. <b>94117</b> WL <b>5811764</b></p>					
<p>APPLICATION</p>													<p>SCALE — SHEET 1 OF 9</p>					
<p>CONT NO.</p> <p>DR <i>J.D. Daniels</i> DATE <i>12 MAR 84</i></p> <p>APPD <i>E. J. ...</i></p> <p>CHK <i>E. J. ...</i></p> <p>REV <i>J.D. Sanders</i> DATE <i>12 MAR 84</i></p> <p>ENGR <i>Mark Emmons</i> DATE <i>12 MAR 84</i></p> <p>PROJ <i>S. B. ...</i> DATE <i>12 MAR 84</i></p>													<p>SA SANDERS ASSOCIATES, INC.</p>					

M

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	
001	DATØØIN				P3		A	C1	
002	GND						2	G	
003	DATØØIN						3	D1	
004	GND						4	G	
005	DATØØIN						5	D2	
006	GND						6	G	
007	DATØØIN						7	E1	
008	GND						8	G	
009	DATØØIN						9	E2	
010	GND						10	G	
011	DATØØIN						11	F1	
012	GND						12	G	
013	DATØØIN						13	F2	
014	GND				P3		14	A	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
 A 94117 WL 5811764

REV. — SHEET 2

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM			TO			NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	
015	DAT07IN			1	P3		A	15		H1	
016	GND			1				16		G	
017	DAT08IN			1				17		H2	
018	GND			1				18		G	
019	DAT09IN			1				19		J1	
020	GND			1				20		G	
021	DAT10IN			1				21		J2	
022	GND			1				22		G	
023	DAT11IN			1				23		K1	
024	GND			1				24		G	
025	DAT12IN			1				25		K2	
026	GND			1				26		G	
027	DAT13IN			1				27		L2	
028	GND			1	P3		A	28		G	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION.  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.

A 94117 WL 5811764

REV.

SHEET 3



WIRE LIST

WIRE NUMBER	FUNCTION CODE WIRE PART NUMBER	COLOR	LENGTH	FROM		TO		NOTE
				LOCATION (REFERENCE DESIGNATION) CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION) CONTACT PART NUMBER	TERM. STRIP (INCHES)	
029	DAT14 IN			P3	29	A	M2	
030	GND				30	A	G	
031	DAT15 IN				31	A	M2	
032	GND				32	A	G	
033	NOT USED				33			3
034	NOT USED				34			3
035	CYCLE REQUEST A				35	A	A1	
036	GND				36		G	
037	END OF CYCLE				37		B1	
038	GND				38		G	
039	ATTN				39		M1	
040	GND				40		G	
041	BUSY				41		S2	
042	GND			P3	42		G	

SIZE **A** CODE IDENT. NO. **94117** WL **5811764** REV. **4** SHEET **4**

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH



WIRE LIST

WIRE NUMBER	FUNCTION CODE WIRE PART NUMBER	COLOR	LENGTH	FROM		TO		NOTE
				LOCATION (REFERENCE DESIGNATION) CONTACT PART NUMBER	TERM STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION) CONTACT PART NUMBER	TERM STRIP (INCHES)	
043	DSTAT B			P3	43	A	L	3
044	GED				44	A	G	3
045	NOT USED				45			3
046	NOT USED				46			3
047	DSTAT C				47	A	R2	3
048	GED				48	A	G	3
049	NOT USED				49			3
050	NOT USED			P3	50			
051	DATØØ OUT			P2	1	B	S1	
052	GND				2		G1	
053	DATØ1 OUT				3		R1	
054	GND				4		G1	
055	DATØ2 OUT				5		UP	
056	GND			P2	6	B	G1	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
 A 94117 WL 5811764

REV. SHEET 5

WIRE LIST

WIRE NUMBER	FUNCTION CODE WIRE PART NUMBER	COLOR	LENGTH	FROM			TO			NOTE
				LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	
057	DATØ3 OUT			P2		7	B			P1
058	GND					8				G1
059	DATØ4 OUT					9				T2
060	GND					10				G1
061	DATØ5 OUT					11				NI
062	GND					12				G1
063	DATØ6 OUT					13				S2
064	GND					14				G1
065	DATØ7 OUT					15				NI
066	GND					16				G1
067	DATØ8 OUT					17				R2
068	GND					18				G1
069	DATØ9 OUT					19				L1
070	GND			P2		20	B			G1

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SHEET CODE IDENT. NO.  
 A 94117 WL 5811764

REV. — SHEET 6

WIRE LIST

WIRE NUMBER	FUNCTION CODE	COND.	LENGTH	FROM			TO			NOTE
				LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	
071	DAT10 OUT			P2	B	21	P2	B		
072	GND					22				
073	DAT11 OUT					23				
074	GND					24				
075	DAT12 OUT					25				
076	GND					26				
077	DAT13 OUT					27				
078	GND					28				
079	DAT14 OUT					29				
080	GND					30				
081	DAT15 OUT					31				
082	GND					32				
083	NOT USED					33				3
084	NOT USED			P2		34				3

SIZE CODE IDENT. NO.

A 94117 WL 5811764

REV. 7

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG. SEE SHEET ONE FOR REVISION DESCRIPTION LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY I, J PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION REFERENCE DESIGNATION	CONTACT PART NUMBER	LOCATION REFERENCE DESIGNATION	CONTACT PART NUMBER	
085	FUNCT 1				P2	35	B	E2L	
086	GND					36		GL	
087	FUNCT 2					37		HL	
088	GND					38		GL	
089	READY					39		JL	
090	GND					40		GL	
091	GO					41		VL	
092	GND					42	B	GL	
093	NOT USED					43		L	3
094	NOT USED					44		L	3
095	NOT USED					45		L	3
096	NOT USED					46		L	3
097	FUNCT 3					47	B	J2L	
098	GND				P2	48	B	GL	

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION.  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SHEET CODE PRINT. NO.  
**A 94117 WL 5811764**

SHEET 8

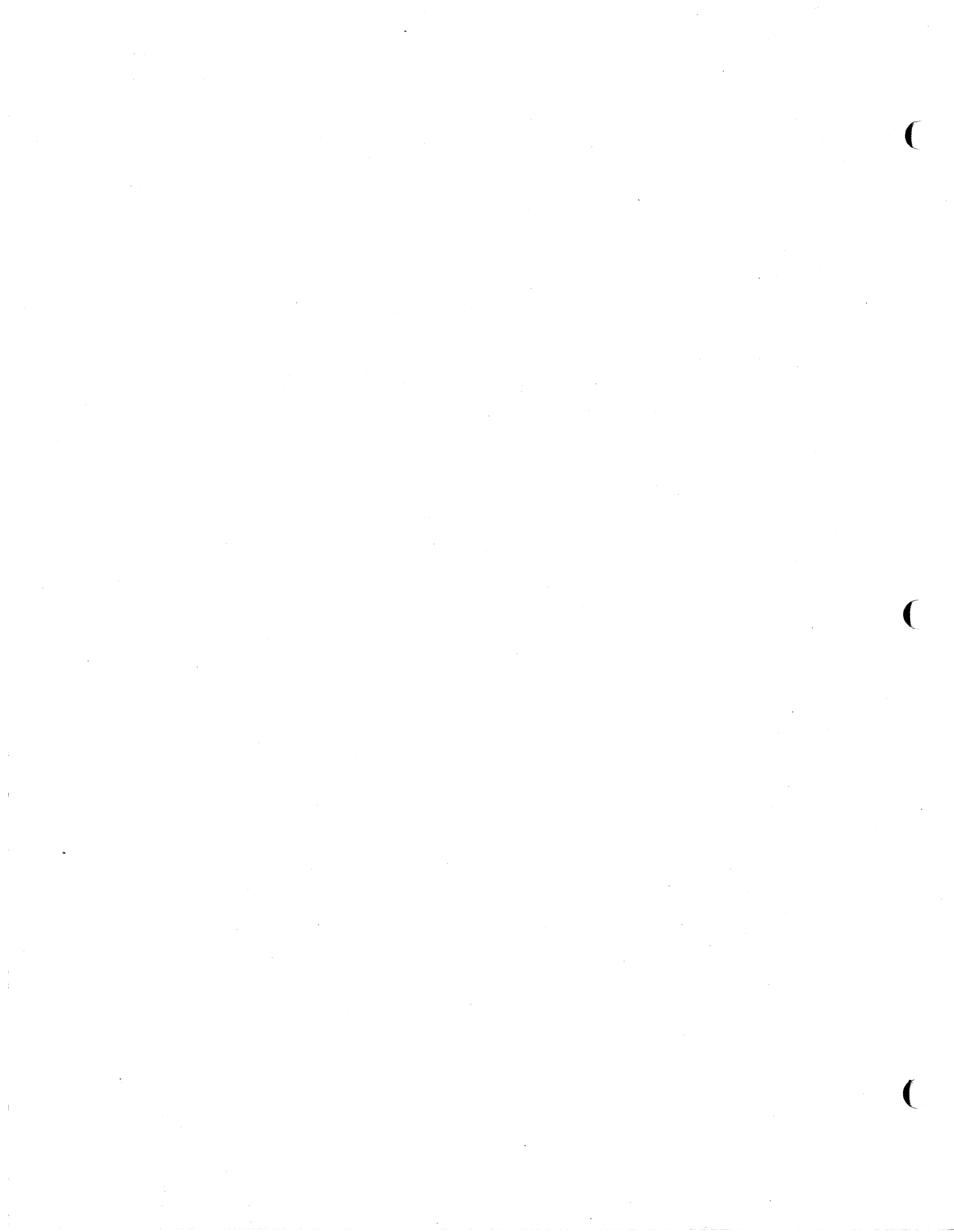
WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	
099	NOT USED				P2				3
100	NOT USED				P2				3
101	A0QH TO GND				A				
102	<del>DATA IN TO GND</del>				<del>A</del>				
103	OSTATAN TO GND				A				
104	<del>DATA IN TO GND</del>				<del>A</del>				
105	WC INC ENB TO +3V				A				
106	BA INC ENB TO +3V				A				
107	SINGLE CYCLE TO +3V				B				
108	CP CONTROL TO GND				B				
109	CYCLE REQUEST B TO GND				B				
110	C1 CONTROL TO FNCT 1				B				

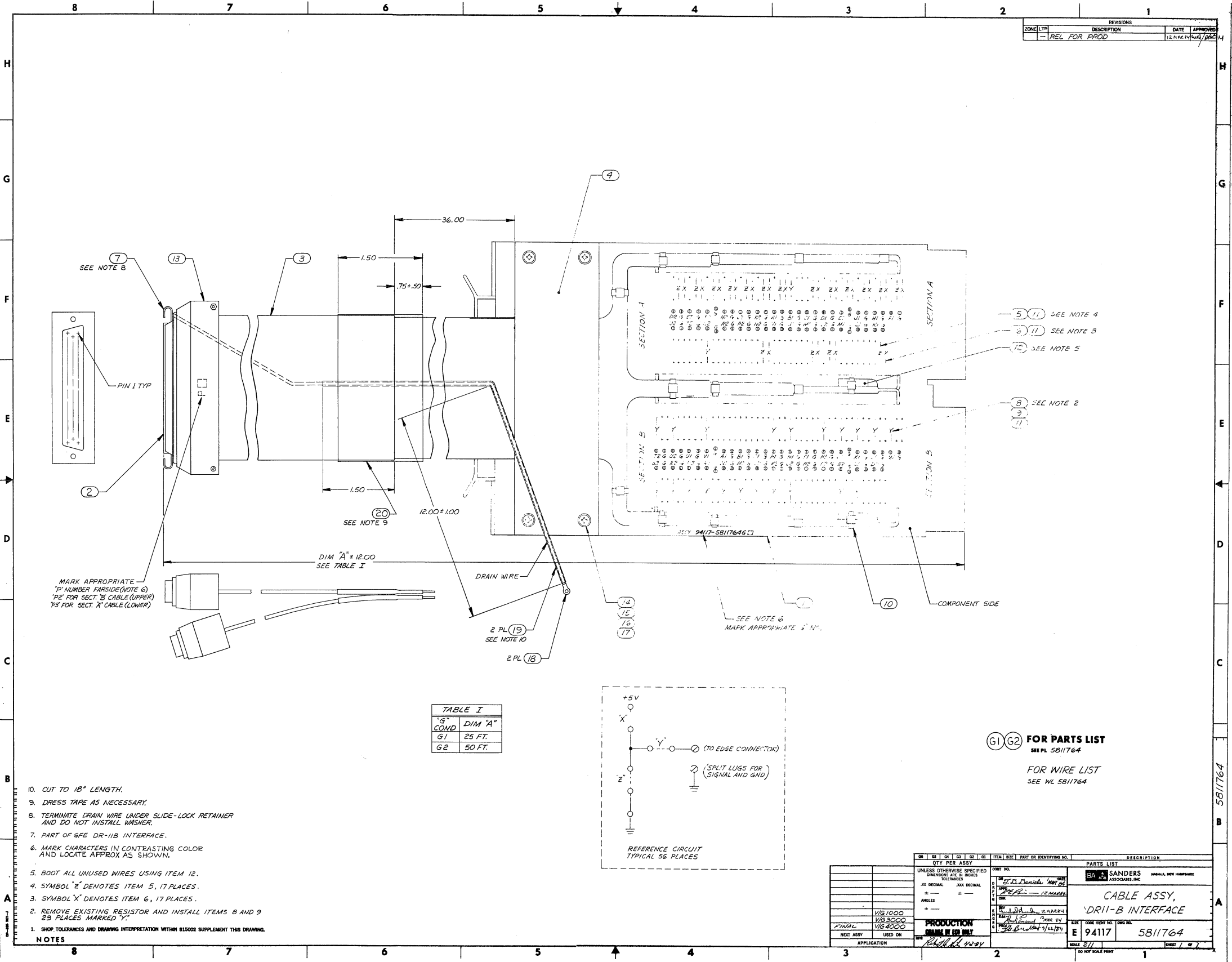
SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWO.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.  
**A** **94117** **WL** **5811764**

REV. SHEET **9**



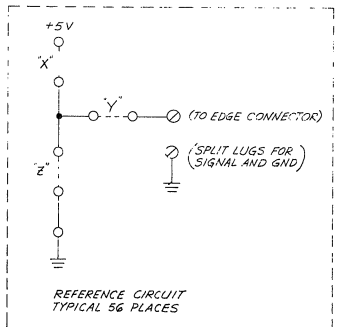
ZONE	LYR	DESCRIPTION	DATE	APPROVED
		REL FOR PROD	12 APR 64	PAZ



MARK APPROPRIATE  
 "P" NUMBER FAR SIDE (NOTE 6)  
 "P2" FOR SECT. B CABLE (UPPER)  
 "P3" FOR SECT. A CABLE (LOWER)

DIM "A" = 12.00  
 SEE TABLE I

"G" COND	DIM "A"
G1	25 FT.
G2	50 FT.

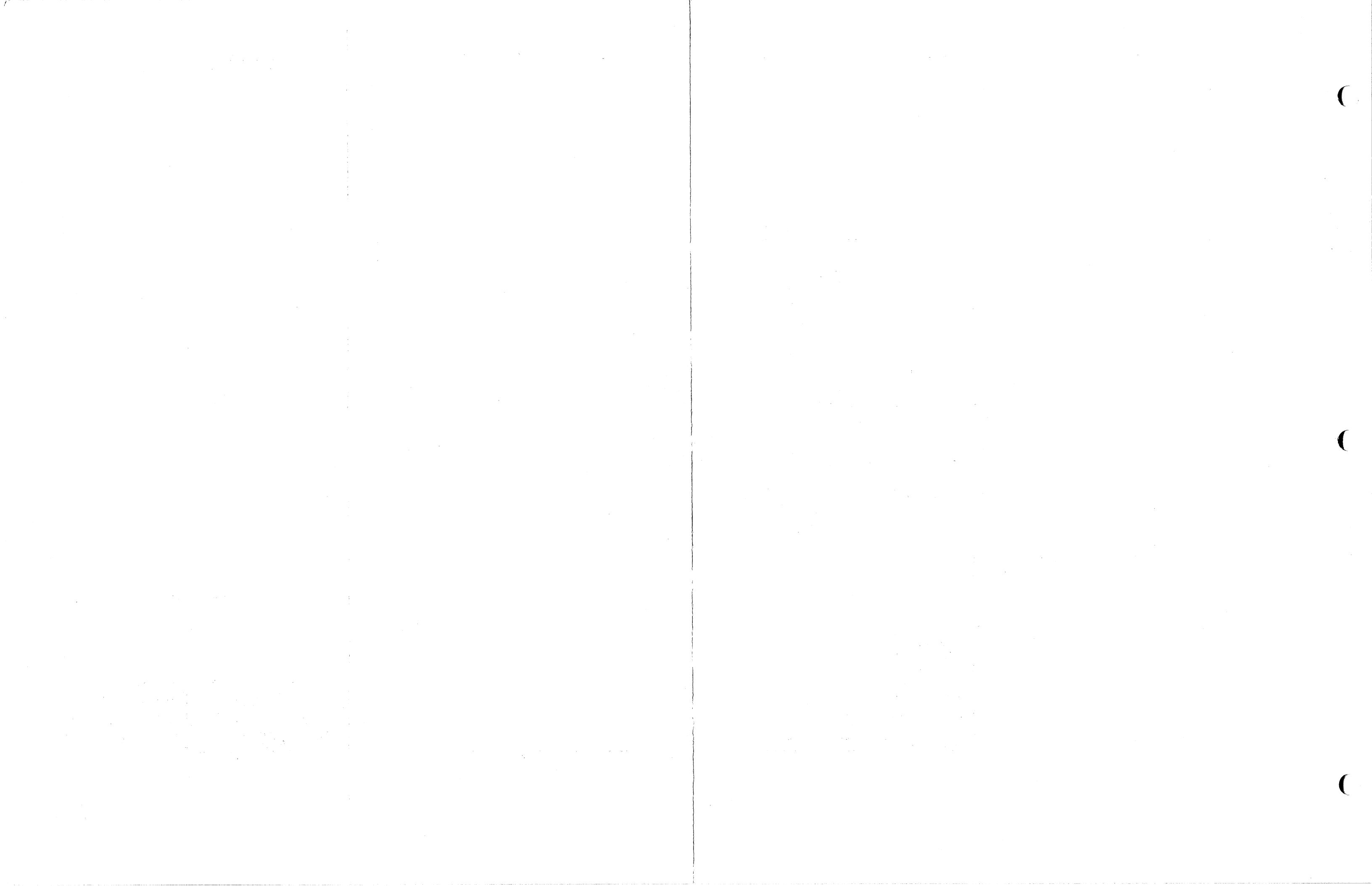


- NOTES
1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.
  2. REMOVE EXISTING RESISTOR AND INSTALL ITEMS 8 AND 9 23 PLACES MARKED "Y".
  3. SYMBOL "X" DENOTES ITEM 6, 17 PLACES.
  4. SYMBOL "Z" DENOTES ITEM 5, 17 PLACES.
  5. BOOT ALL UNUSED WIRES USING ITEM 12.
  6. MARK CHARACTERS IN CONTRASTING COLOR AND LOCATE APPROX AS SHOWN.
  7. PART OF GFE DR-11B INTERFACE.
  8. TERMINATE DRAIN WIRE UNDER SLIDE-LOCK RETAINER AND DO NOT INSTALL WASHER.
  9. DRESS TAPE AS NECESSARY.
  10. CUT TO 18" LENGTH.

(G1) (G2) FOR PARTS LIST  
 SEE PL 5811764  
 FOR WIRE LIST  
 SEE WL 5811764

OR	Q1	Q4	Q3	Q2	Q1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION												
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES																					
XX DECIMAL XXX DECIMAL																					
ANGLES																					
VIG 1000																					
VIG 3000																					
FINAL VIG 4000																					
NEXT ASSY USED ON																					
APPLICATION																					
<table border="1"> <tr> <th>QTY PER ASSY</th> <th>PART NO.</th> <th>DESCRIPTION</th> </tr> <tr> <td></td> <td>SA SANDERS ASSOCIATES, INC.</td> <td></td> </tr> <tr> <td></td> <td></td> <td>CABLE ASSY, DR11-B INTERFACE</td> </tr> <tr> <td></td> <td></td> <td>941117 5811764</td> </tr> </table>										QTY PER ASSY	PART NO.	DESCRIPTION		SA SANDERS ASSOCIATES, INC.				CABLE ASSY, DR11-B INTERFACE			941117 5811764
QTY PER ASSY	PART NO.	DESCRIPTION																			
	SA SANDERS ASSOCIATES, INC.																				
		CABLE ASSY, DR11-B INTERFACE																			
		941117 5811764																			





REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
PARTS	B2	B2	B2	B2	B2								A	REL FOR PROD	12 MAR 80	D/Earl B
	B2	B2	B2	B2	B2								B	REV PER ECO 97110	13 MAR 81	GA/WL
	B2	B2	B2	B2	B2								B	REV PER ECO 97670	24 AUG 81	HL/WL
LIST														2. P.S. PKG#2	19 APRIL 85	SEN/CMG

DWG REV	B
WL REV	A

3. ITEM NUMBERS WITH SUBSCRIPTS ARE ALTERNATE ITEMS. SELECT ONE ONLY.
2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.
1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

<b>PRODUCTION</b>		MASHUA, NEW HAMPSHIRE	
CHANGE BY ECO ONLY		SANDERS ASSOCIATES, INC.	
CABLE ASSY		DRII-C TO GRA-7 INTERFACE	
SIZE	CODE IDENT NO.	SHEET	OF
A	94117	1	5
5977206		PL 5977207	
NG	USED ON		
GRA-7	APPLICATION		
MFG	4-16-77		

PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2	G3					
1	2	2	2		22526	65043-015	CONN, 44 PIN P1,2,	
2	2	2	2		22526	65846-005	CONN, ELEC 54 PIN KEYED P3,4,	
2A	REF	REF	REF		22526	65043-010	CONN, ELEC 54 PIN P3,4,	
3	10	20	30		70903	9525	CABLE, 25 TWISTED PRS	
4	5	10	15		06383	SST2S-MP	CABLE TIES	
5	161	161	161		22526	47565	CONTACT 22-26 AWG	
5A	REF	REF	REF	A	06383	0165099P005	CONTACT, ELEC	
14	1	1	1			PLM2S	STANDARD MARKER TIE	
15	REF	REF	REF	A	92194	0778000	APPL, EPOXY MARKING CMPD	
16	6	6	6			FIT221-5/8	TUBING, SHRINK	
18	REF	REF	REF	A		WL5977207	WIRE LIST DR11-C TO GRA-7 INTFC	=

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

SA-01-266 (3-79)

SIZE	FSCM NO.	REV	SHEET
A	94117	B2	2
PL 5977207			

85078185731 047

03/19/85 B2 2 DD6603TA

PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G4	G5	G6					
1	2	2	2	22526	65043-015	CONN, 44 PIN P1,2,	=	
2	2	2	2	22526	65846-005	CONN, ELEC 54 PIN KEYED P3,4,		
2A	REF	REF	REF	22526	65043-010	CONN, ELEC 54 PIN P3,4,		
3	40	50	60	70903	9525	CABLE, 25 TWISTED PRS		
4	FT	FT	FT	06383	SST2S-MP	CABLE TIES		
5	20	25	30	22526	47565	CONTACT 22-26 AWG		
5A	161	161	161		0165099P005	CONTACT, ELEC		
14	REF	REF	REF	A	PLM2S	STANDARD MARKER TIE		
15	1	1	1	06383	0778000	APPL, EPOXY MARKING CMPD		
16	REF	REF	REF	92194	FIT221-5/8	TUBING, SHRINK		
18	6	6	6		WL5977207	WIRE LIST DR11-C TO GRA-7 INTFC		
	IN	IN	IN					
	REF	REF	REF					

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

SA-01-206 (3-79)

SIZE A FSCM NO. 94117 PL 5 9 7 7 2 0 7  
 REV B2 SHEET 3

PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G7	G8	G9					
1	2	2	2	22526	65043-015	CONN, 44 PIN P1,2,	=	
2	2	2	2	22526	65846-005	CONN, ELEC 54 PIN KEYED P3,4,		
2A	REF	REF	REF	22526	65043-010	CONN, ELEC 54 PIN P3,4,		
3	70	80	90	70903	9525	CABLE, 25 TWISTED PRS		
4	FT	FT	FT	06383	SST2S-MP	CABLE TIES		
5	35	40	45	22526	47565	CONTACT 22-26 AWG		
5A	161	161	161		0165099P005	CONTACT, ELEC		
14	REF	REF	REF	06383	PLM2S	STANDARD MARKER TIE		
15	REF	REF	REF	92194	0778000	APPL, EPOXY MARKING CMPD		
16	6	6	6		FIT221-5/8	TUBING, SHRINK		
18	IN	IN	IN		WL5977207	WIRE LIST DR11-C TO GRA-7 INTFC		

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.	SIZE	FSCM NO.	REV	SHEET
	A	94117	B2	4

PARTS LIST

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G10						
1	2			22526	65043-015	CONN, 44 PIN P1,2,	
2	2			22526	65846-005	CONN, ELEC 54 PIN KEYED P3,4,	
2A	REF			22526	65043-010	CONN, ELEC 54 PIN P3,4,	
3	100			70903	9525	CABLE, 25 TWISTED PRS	
4	FT			06383	SST2S-MP	CABLE TIES	
5	50			22526	47565	CONTACT 22-26 AWG	
5A	REF		A		0165099P005	CONTACT, ELEC	
14	1			06383	PLM2S	STANDARD MARKER TIE	
15	REF		A		0778000	APPL, EPOXY MARKING CMPD	
16	6			92194	FIT221-5/8	TUBING, SHRINK	
18	IN		A		WL5977207	WIRE LIST DR11-C TO GRA-7 INTFC	

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.	SIZE	FSCM NO.	PL 5 9 7 7 2 0 7	REV B2	SHEET 5
	A	94117			



BRUNING 40-107 39825

REVISION STATUS OF EACH SHEET													REVISIONS							
SHEET	1	2	3	4	5	6	7	8	9	10	11	12	13	LTR	DESCRIPTION	DATE	APPROVED			
REVISION	A	A	A	A	A	A	A	A	-					-	REL FOR PROD	5-7-80				
	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	A	REV PER ECO 97670	24 AUG 81	HLP/WL
	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45				

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.

<b>PRODUCTION</b>	<b>CHANGE BY ECO ONLY</b>	<b>USED ON</b>	<b>APPLICATION</b>
	5977207	GRA-7	
MFG			

<b>SA SANDERS ASSOCIATES, INC.</b>	WIRE LIST	DR11-C TO GRA-7 INTFC	MASHUA, NEW HAMPSHIRE
SIZE	CODE IDENT NO.	SCALE	SHEET / OF
A	94117	WL 5977207	1 / 9



WIRE BIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	
001	OUT00/OD00		BLK		P3		P1	3	
002	GND		RED				P1	8	
003	OUT01/OD01		BLK				P1	9	
004	GND		WHT				P1	11	
005	OUT02/OD02		BLK				P1	34	
006	GND		GRN						
007	OUT03/OD03		BLK				P1	17	
008	GND		BLU				P1	18	
009	OUT04/OD04		BLK				P1	10	
010	GND		YEL						
011	OUT05/OD05		BLK				P1	12	
012	GND		BRN					1	
013	OUT06/OD06		BLK				P1	14	
014	GND		ORG		P3		P1	15	

SIZE CODE IDENT. NO.

A 94117 WL 5977207

REV. 1

SHEET 2

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( ) PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

WIRE LIST

WIRE NUMBER	FUNCTION CODE	COLOR	LENGTH	FROM		TO		NOTE
				LOCATION (REFERENCE DESIGNATION)	TERM. (INCHES)	LOCATION (REFERENCE DESIGNATION)	TERM. (INCHES)	
015	OUT07/0D07	RED		P3	15	P1	16	
016	GND	WHT			16			
017	OUT08/0D08	RED			17	P1	19	
018	GND	GRN			18			
019	OUT09/0D09	RED			19	P1	20	
020	GND	BLU			20	P1	21	
021	OUT10/0D10	RED			21	P1	22	
022	GND	YEL			22			
023	OUT11/0D11	RED			23	P1	23	
024	GND	BRN			24			
025	OUT12/0D12	RED			25	P1	24	
026	GND	ORG			26	P1	25	
027	OUT13/0D13	GRN			27	P1	28	
028	GND	WHT		P3	28	P1	27	

SIZE CODE IDENT. NO. A 94117 WL 5977207

REV. 4 SHEET 3

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION.  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. STRIP (INCHES)	LOCATION (REFERENCE DESIGNATION)	
029	OUT14/OD14		GRN		P3		PI		29
030	GND		BLU						30
031	OUT15/OD15		GRN				PI		31
032	GND		YEL				PI		31
033	RESERVED		GRN						33
034	GND		BRN						34
035	ATN 1		GRN						35
036	GND		ORG						36
037	REQA/OWR		WHT				PI		32
038	GND		BLU				PI		39
039	OMR		WHT						39
040	GND		YEL						40
041	CSRI/OC7L		WHT				PI		26
042	GND		BRN		P3		PI		33

SIZE CODE IDENT. NO.

A 94117 WL 5977207

REV. A SHEET 4

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.

SEE SHEET ONE FOR REVISION DESCRIPTION

LOWER-CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )

PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	TERM. (INCHES)	LOCATION (REFERENCE DESIGNATION)	TERM. (INCHES)	
043	ODR		WHT		P3	43	PI	37	
044	GND		ORG			44			
045	SPARE		BLU			45			
046	GND		YEL			46			
047	INIT		BLU			47	PI	13	
048	GND		BRN			48	PI	35	
049	RESERVED		BLU			49			
050	GND		ORG		P3	50			
051	IN00/ID00		BLK		P4	1	P2	38	
052	GND		RED			2		39	
053	IN01/ID01		BLK			3		32	
054	GND		WHT			4		33	
055	IN02/ID02		BLK			5		7	
056	GND		GRN		P4	6	P2	8	

SIZE CODE IDENT. NO.

A 94117 WL 5977207

REV. A

SHEET 5

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
SEE SHEET ONE FOR REVISION DESCRIPTION  
LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY 1-9  
PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

WIRE LIST

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM		TO		NOTE
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERMINAL (INCHES)	LOCATION (REFERENCE DESIGNATION)	
057	IN03/ID03		BLK		P4		P2	24	
058	GND		BLU					23	
059	IN04/ID04		BLK					31	
060	GND		YEL					30	
061	IN05/ID05		BLK					29	
062	GND		BRN					35	
063	IN06/ID06		BLK					27	
064	GND		ORG					37	
065	IN07/ID07		RED					25	
066	GND		WHT					26	
067	IN08/ID08		RED					22	
068	GND		GRN					20	
069	IN09/ID09		RED				P2	21	
070	GND		BLU		P4				

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS AUTOSHEET DWG.

SEE SHEET ONE FOR REVISION DESCRIPTION

LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY ( )

PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO.

A

94117

WL

5977207

REV. A

SHEET 6

WIRE LIST

WIRE NUMBER	FUNCTION CODE	WIRE PART NUMBER	COLOR	LENGTH	FROM		TO		NOTE
					LOCATION (REFERENCE DESIGNATION)	TERM. (INCHES)	LOCATION (REFERENCE DESIGNATION)	TERM. (INCHES)	
071	IN10/ID10	RED			P4	21	P2	19	
072	GND	YEL				22	P2	14	
073	IN11/ID11	RED				23	P2	18	
074	GND	BRN				24			
075	IN12/ID12	RED				25	P2	17	
076	GND	ORG				26			
077	IN13/ID13	GRN				27	P2	13	
078	GND	WHT				28			
079	IN14/ID14	GRN				29	P2	12	
080	GND	BLU				30			
081	IN15/ID15	GRN				31	P2	11	
082	GND	YEL				32			
083	RESERVED	GRN				33			
084	GND	BRN			P4	34			

SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DENOTATED BY ( )  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH

SIZE CODE IDENT. NO. **A 94117** WL 5977207  
 REV. **A** SHEET 7

WIRE NUMBER	FUNCTION CODE		COLOR	LENGTH	FROM			TO			NOTE	
	WIRE PART NUMBER	WIRE PART NUMBER			LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. (INCHES)	LOCATION (REFERENCE DESIGNATION)	CONTACT PART NUMBER	TERM. (INCHES)		
085	IMR		GRN		P4							
086	GND		ORG									
087	C.S.R/OIC/L		WHT					P2		8		
088	GND		BLU					P2		10		
089	ATN 2		WHT									
090	GND		YEL									
091	REQB/INR		WHT					P2		15		
092	GND		BRN					P2		16		
093	SPARE		WHT									
094	GND		ORG									
095	NDRY		BLU									
096	GND		YEL									
097	SPARE		BLU									
098	GND		BRN					P4		48		

SIZE	CODE IDENT. NO.	REV.	SHEET
A	94117	A	8
WL 5977207			

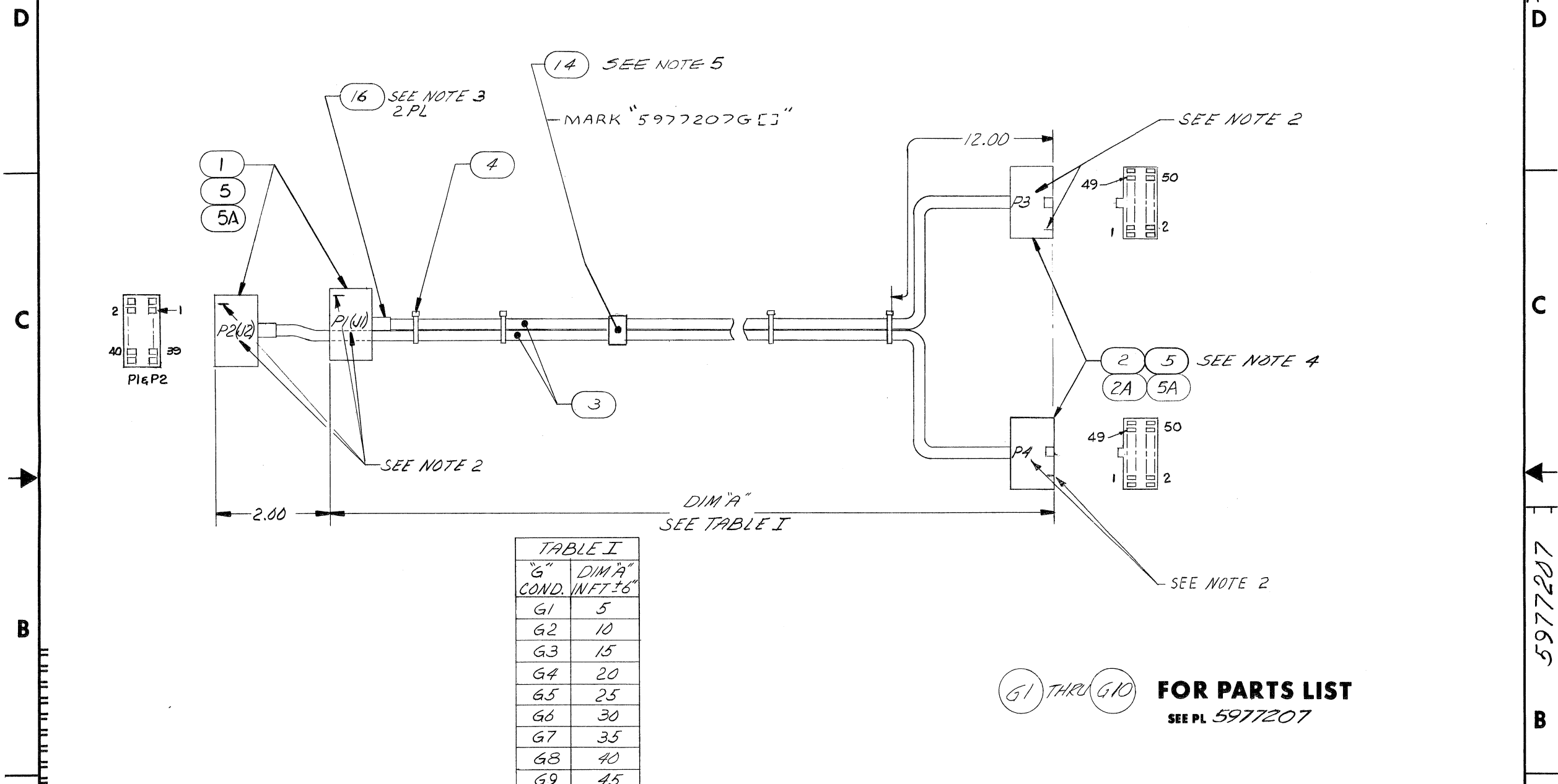
SHEET ONE REVISION LETTER IS THE IDENTIFYING REVISION FOR THIS MULTISHEET DWG.  
 SEE SHEET ONE FOR REVISION DESCRIPTION  
 LOWER CASE LETTERS IN TERMINATION COLUMN DESIGNATED BY 1  
 PREFIX PARTIAL REFERENCE DESIGNATIONS WITH







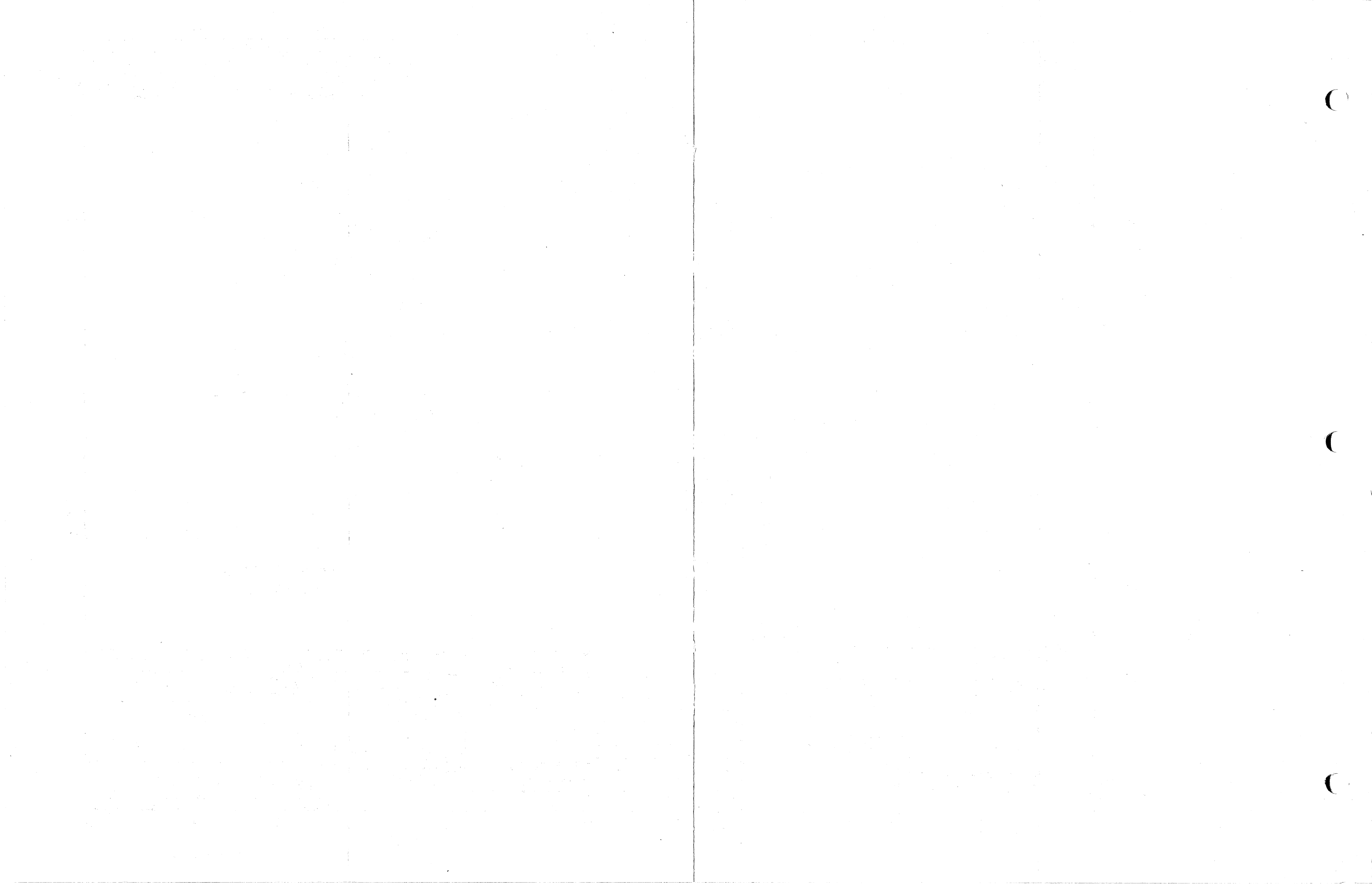
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		REL FOR PROD	12 MAR 80	D/S
A		REV PER ECO 97110	13 MAR 81	GG/WL
B		REV PER ECO 97670	24 AUG 81	GG/WL



"G" COND.	"DIM A" IN FT ± 0.001
G1	5
G2	10
G3	15
G4	20
G5	25
G6	30
G7	35
G8	40
G9	45
G10	50

5. MARK PART NO. & APPROPRIATE "G" COND. PERMANENT AND LEGIBLE.
4. ITEM NUMBERS WITH SUBSCRIPTS ARE ALTERNATE ITEMS. SELECT ONE ONLY.
3. BOOT ALL UNUSED WIRES USING ITEM 16.
2. MARK CHARACTERS .04-.16 HIGH, CONTRASTING COLOR, GOTHIC TYPE AND LOCATE APPROX AS SHOWN APPLY PER ITEM 15.
1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING
- NOTES**

G6	G5	G4	G3	G2	G1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION
QTY PER ASSY						PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES						CONT NO.			
.XX DECIMAL .XXX DECIMAL						DR R. M. Deane 10 Mar 80			
± .50 ± —						APPD J. H. ... 12 MAR 80			
ANGLES ± —						CHK			
PRODUCTION CHANGE BY ECO ONLY						DEV D. Bean 12 Mar 80			
MFG M. J. ... 5/7/80						ENGR B. ... May 1, 80			
5977206 GRA-7						PROJ J. ... 5/8/80			
NEXT ASSY USED ON						SIZE CODE IDENT NO. DWG NO.			
APPLICATION						C 94117 5977207			
						SCALE NONE SHEET 1 OF 1			



REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
REV	-	-	-	-	-	-	-	-	-	-	-	-	-	REL FOR DEV	10-23-84	<i>[Signature]</i>
SH	13	14	15	16	17	18	19	20	21	22	23	24	-	2. REL FOR PROD	10 DEC 84	<i>[Signature]</i>
REV																

CALCOMP A Sanders Graphics Company		BANDERS		CABLE ASSY		TO PARALLEL INTERFACE		PL 6003249		SHEET 1 OF 4	
DR S. HOLZAPFEL 14 AUG 84		DATE 10/23/84		CHK		10-23-84		10-23-84		10-23-84	
D R F T G		E N G I N E E R I N G		C O N T N O .		6003253		6003138		6003132	
6003253		6003138		6003132		V4500		NEXT ASSY		APPLICATION	
PRODUCTION		CHANGE BY ECO ONLY		MFG		<i>[Signature]</i>					

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

84285184945 020

10/11/84 - 1

DD6603TA

PARTS LIST

ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2	G3					
1	1	6	6	A		0901000P002	CABLE, FLAT, 50-COND	
2	FT	FT	FT			0907040P002	CONN, RCPT, FLAT CABLE, 50-SKT	
3	1	1	1	A		0907063P002	CONN, FLAT CABLE, PLUG, STR, MASS TERM 50-SKT	
4	1	1	1	A		0907063P001	CONN STRAIN RELIEF, FLAT CABLE	
5	1	1	1	A		0907040P004	CONN RETAINER	
6	2	2	2			MS51957-13	SCREW, MACHINE .112-40 X .25 LG	
7	2	2	2			MS35338-135	WASHER, LOCK, SPRING .115 ID X .209 OD	

<p>3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG</p> <p>2. SEE SHEET ONE FOR REVISION DESCRIPTIONS</p> <p>1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.</p>		<p>SIZE</p> <p>A</p>	<p>FSCM NO.</p> <p>94117</p>	<p>PL 6 0 0 3 2 4 9</p>
		<p>REV -</p>	<p>SHEET 2</p>	

84285184945 020

10/11/84

- 2 DD6603TA

P A R T S L I S T				SYMBOL				
ITEM NO.	QTY PER ASSY			DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G4	G5	G6					
1	5	4	6	A		0901000P002	CABLE, FLAT, 50-COND	
2	1	1	1	A		0907040P002	CONN, RCPT, FLAT CABLE, 50-SKT	
3	1	1	1	A		0907063P002	CONN, FLAT CABLE, PLUG, STR, MASS TERM 50-SKT	
4	1	1	1	A		0907063P001	CONN STRAIN RELIEF, FLAT CABLE	
5	1	1	1	A		0907040P004	CONN RETAINER	
6	2	2	2			MS51957-13	SCREW, MACHINE .112-40 X .25 LG	
7	2	2	2			MS35338-135	WASHER, LOCK, SPRING .115 ID X .209 OD	

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

SIZE A FSCM NO. 94117 PL 6 0 0 3 2 4 9  
 REV - SHEET 3

P A R T S L I S T

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G7						
1	5		A		0901000P002	CABLE, FLAT, 50-COND	
2	1	FT	A		0907040P002	CONN, RCPT, FLAT CABLE, 50-SKT	
3	1		A		0907063P002	CONN, FLAT CABLE, PLUG, STR, MASS TERM 50-SKT	
4	1		A		0907063P001	CONN STRAIN RELIEF, FLAT CABLE	
5	1		A		0907040P004	CONN RETAINER	
6	2				MS51957-13	SCREW, MACHINE .112-40 X .25 LG	
7	2				MS35338-135	WASHER, LOCK, SPRING .115 ID X .209 OD	

SIZE

A

FSCM NO.

94117

PL 6 0 0 3 2 4 9

REV -

SHEET 4

3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG  
 2. SEE SHEET ONE FOR REVISION DESCRIPTIONS  
 1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	-	REL FOR DEV	10/23/84	GAM
		2. REL FOR PROD	12/10/84	BM/

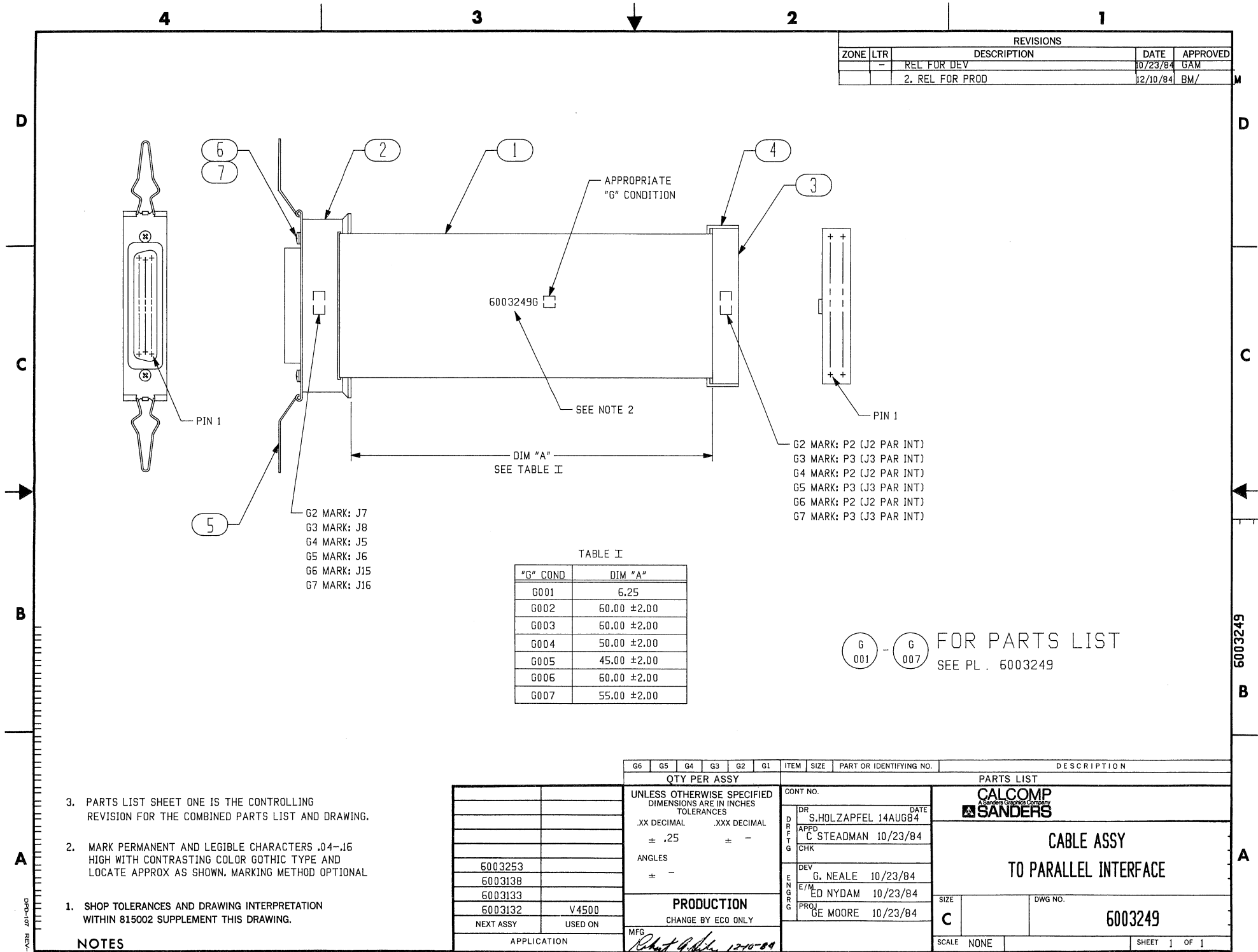


TABLE I

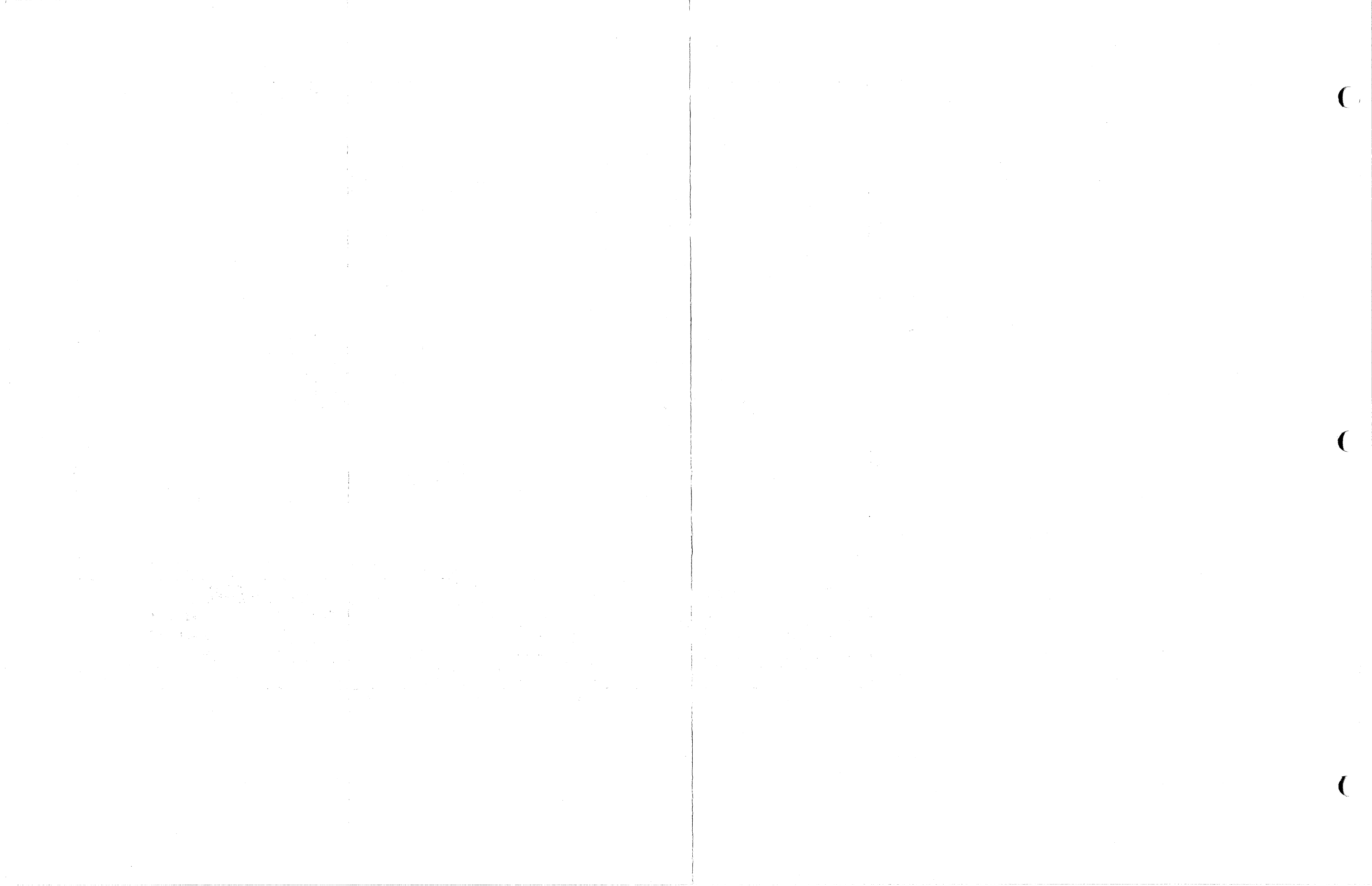
"G" COND	DIM "A"
G001	6.25
G002	60.00 ±2.00
G003	60.00 ±2.00
G004	50.00 ±2.00
G005	45.00 ±2.00
G006	60.00 ±2.00
G007	55.00 ±2.00

FOR PARTS LIST  
SEE PL. 6003249

- NOTES**
1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.
  2. MARK PERMANENT AND LEGIBLE CHARACTERS .04-.16 HIGH WITH CONTRASTING COLOR GOTHIC TYPE AND LOCATE APPROX AS SHOWN. MARKING METHOD OPTIONAL
  3. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST AND DRAWING.

G6	G5	G4	G3	G2	G1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION
QTY PER ASSY									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES						PARTS LIST			
.XX DECIMAL .XXX DECIMAL						CONT NO.			
± .25 ± -						DR S. HOLZAPFEL 14AUG84			
ANGLES ± -						APPD C STEADMAN 10/23/84			
6003253						CHK			
6003138						DEV G. NEALE 10/23/84			
6003133						E/M ED NYDAM 10/23/84			
6003132 V4500						PROJ GE MOORE 10/23/84			
NEXT ASSY USED ON						SIZE C DWG NO. 6003249			
APPLICATION						SCALE NONE SHEET 1 OF 1			
MFG <i>Robert A. Moore 12-10-84</i>						DO NOT SCALE PRINT			





REVISION STATUS													REVISIONS			
SH	1	2	3	4	5	6	7	8	9	10	11	12	LTR	DESCRIPTION	DATE	APPROVED
REV	—	—	—	—	—	—	—	—	—	—	—	—	—	REL FOR DEV	10-23-84	<i>Jah</i>
SH	13	14	15	16	17	18	19	20	21	22	23	24	—	2. REL FOR PROD	10 DEC 89	<i>Boy</i>
REV	—	—	—	—	—	—	—	—	—	—	—	—	—			

DWG REV	—
WL REV	X

2. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST, DRAWING AND WIRE LIST.

1. SHOP PRACTICE TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

CALCOMP  
A Subsidiary of The Clow Company  
**SANDERS**

CABLE ASSY

REAR PANEL TO DEC HOST

SIZE **A** PL **6003250**

SHEET 1 OF 2

CONT NO.	DR	DATE
	S. HOLZAPFEL	24 AUG 84
	APPR	
	CHK	
	DATE	
	10/23/84	
	CHK	
	DATE	
	10-25-84	
	CHK	
	DATE	
	10-24-84	
	CHK	
	DATE	
	10-28-84	

6003133	USED ON
6003132	V4500
NEXT ASSY	APPLICATION

**PRODUCTION**  
CHANGE BY ECO ONLY  
MFG  
*[Signature]*

P A R T S L I S T

ITEM NO.	QTY PER ASSY		DWG SIZE	FSCM	PART OR IDENTIFYING NO.	DESCRIPTION	SYM
	G1	G2					
1	25 FT	50 FT	A		0901003P009	CABLE, FLAT 50-COND, SHIELDED JACKET	
2	1	1	A		0907040P001	CONN, RCPT, FLAT CABLE, 50-PIN	
3	1	1	A		0907040P003	CONN BACKSHELL	
4	1	1	A		MS25036-147	TERMINAL, LUG	
5	1	1	A		0907000P007	CONN, FLAT CABLE, RCPT, 40-SKT, OPEN END WITH STRAIN RELIEF	
6	18 IN	18 IN	A		0270028P004	INSULATION SLV, HT SHRINK	=
7	24 IN	24 IN	A		0985085P004	TAPE	

<p>3. SHEET ONE REVISION LETTER IS THE CONTROLLING REVISION FOR THIS MULTISHEET DWG</p> <p>2. SEE SHEET ONE FOR REVISION DESCRIPTIONS</p> <p>1. SYMBOL † INDICATES VENDOR ITEM - SEE SPEC/SOURCE CONTROL DWG.</p>		<p>SIZE</p> <p><b>A</b></p>	<p>FSCM NO.</p> <p><b>94117</b></p>	<p>PL 6 0 0 3 2 5 0</p>
		<p>REV -</p>	<p>SHEET 2</p>	

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		REL FOR DEV	10/23/84	GAM
		2. REL FOR PROD	12/10/84	BM/

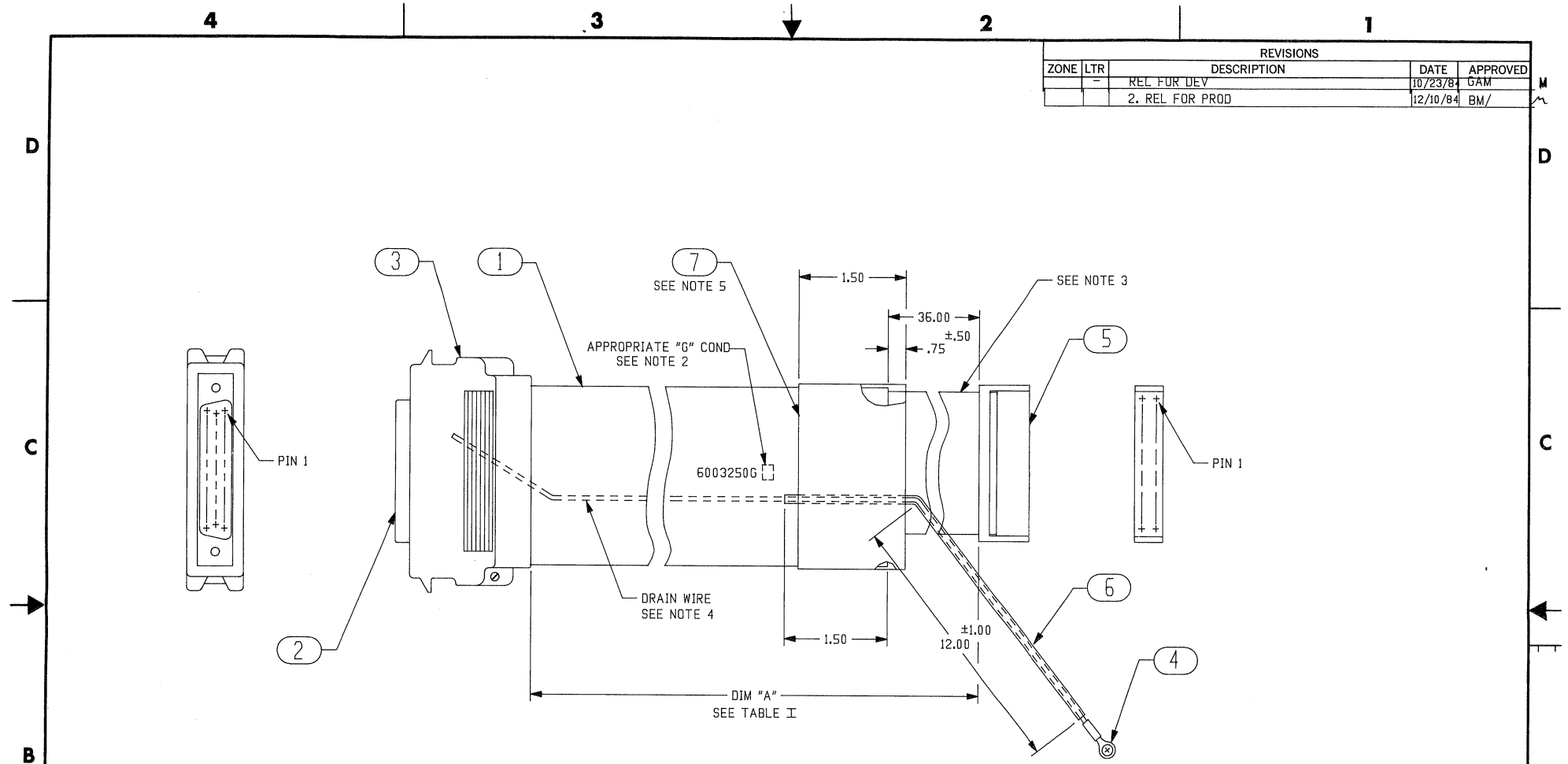


TABLE I

"G" COND	DIM "A"
G001	25FT ± 3.00 IN
G002	50FT ± 3.00 IN

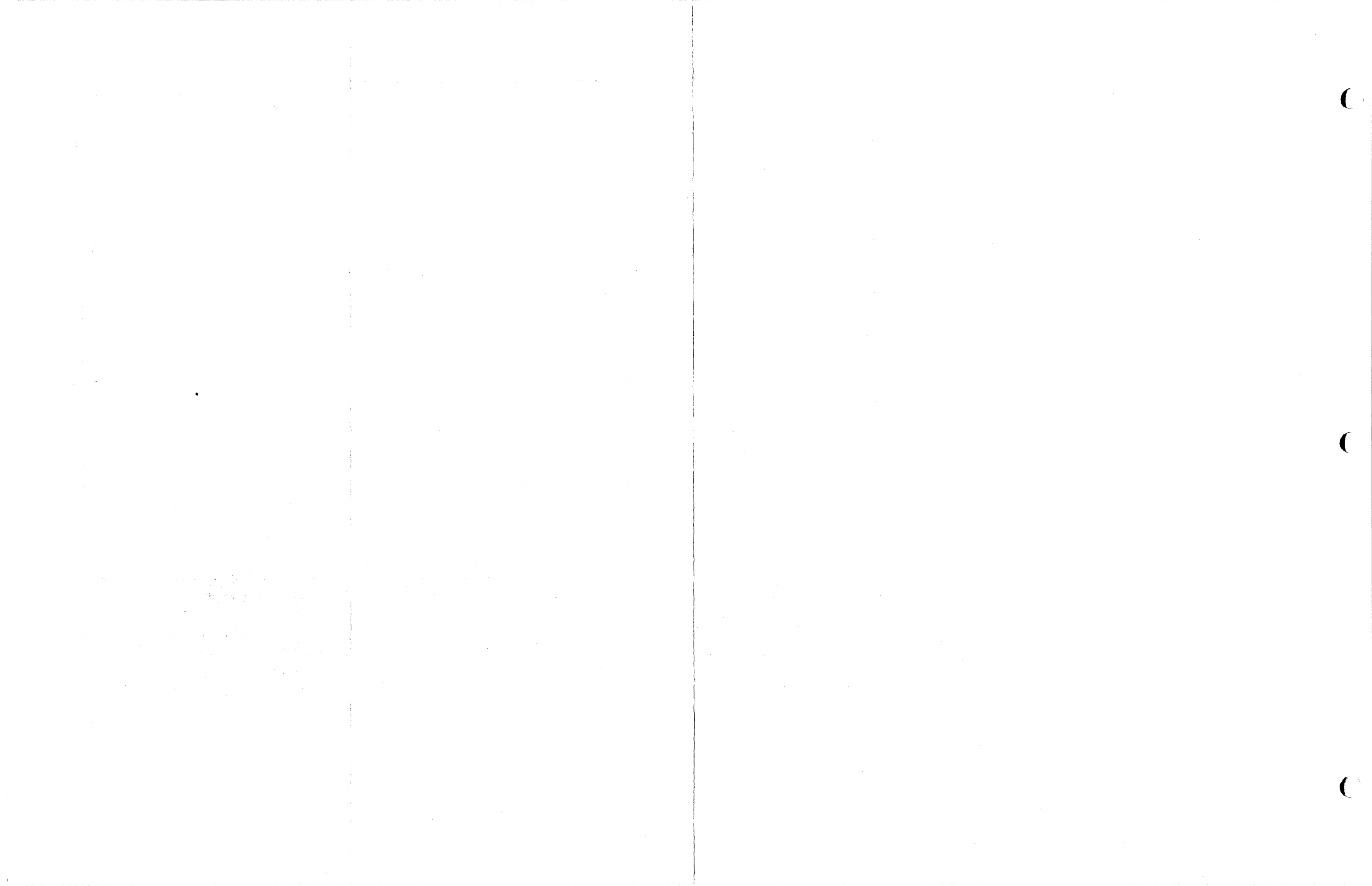
G 001 - G 002 FOR PARTS LIST  
SEE PL. 6003250

6. PARTS LIST SHEET ONE IS THE CONTROLLING REVISION FOR THE COMBINED PARTS LIST AND DRAWING.
5. DRESS TAPE AS NECESSARY.
4. TERMINATE DRAIN WIRE UNDER GROUNDING SPRING.
3. CUT OUT WIRE NO.S 41-50.
2. MARK PERMANENT AND LEGIBLE CHARACTERS .04-.16 HIGH WITH CONTRASTING COLOR GOTHIC TYPE AND LOCATE APPROX AS SHOWN, MARKING METHOD OPTIONAL

1. SHOP TOLERANCES AND DRAWING INTERPRETATION WITHIN 815002 SUPPLEMENT THIS DRAWING.

NOTES

G6	G5	G4	G3	G2	G1	ITEM	SIZE	PART OR IDENTIFYING NO.	DESCRIPTION
QTY PER ASSY						PARTS LIST			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						CONT NO.			
TOLERANCES						DR S HOLZAPFEL 24AUG84 DATE			
.XX DECIMAL .XXX DECIMAL						DRAFT C STEADMAN 10/23/84 APPD			
± .25 ± -						CHK			
ANGLES						DEV G. NEALE 10/23/84			
± -						E/ED NYDAM 10/24/84			
PRODUCTION						PROJ GE MOORE 10/23/84			
CHANGE BY ECO ONLY						SIZE C DWG NO. 6003250			
MFG						SCALE NONE SHEET 1 OF 1			
APPLICATION						DO NOT SCALE PRINT			



REMARKS FORM

Name: \_\_\_\_\_

Title: \_\_\_\_\_

Company: \_\_\_\_\_

Address: \_\_\_\_\_

\_\_\_\_\_

Telephone: [     ] \_\_\_\_\_

Date: \_\_\_\_\_

CalComp Equipment \_\_\_\_\_

Part Number \_\_\_\_\_

Software/Firmware System \_\_\_\_\_

Version \_\_\_\_\_

Host computer \_\_\_\_\_

Host operating system \_\_\_\_\_ Version \_\_\_\_\_

Host-Vistagraphic interface \_\_\_\_\_

My problem is: hardware  software

firmware  manual

Technical or editorial errors (include page number):

Suggestions for improvement:

Tech manual number \_\_\_\_\_

Order number \_\_\_\_\_

The intent and purpose of this publication is to provide accurate and meaningful information to support equipment manufactured by CalComp. Your comments and suggestions help us in our effort to improve the quality and usefulness of our publications.

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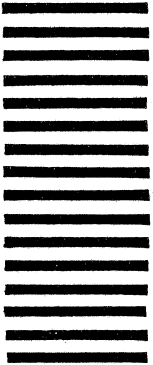


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