

# CONTROL DATA CORPORATION FIXED MODULE DRIVE (Volume 2 of 2)

#### Models:

BZ7E1

BZ7E2

BZ7E4

#### PREFACE FOR VOLUME 2

This document (729-1254) is Volume 2 of a two-volume manual for the Control Data Corporation (CDC) 675-Mbyte Fixed Module Disk Drive. Two separate CDC manuals are contained in this document. The first is the CDC Hardware Maintenance Manual (Volume 1 of 2) which provides installation and checkout, maintenance, and parts data for the CDC Fixed Module Disk Drive, Models BZ7E1, BZ7E2, and BZ7E4. The second is the CDC Hardware Maintenance Manual (Volume 2 of 2) which provides logic diagrams and wire lists for the CDC Disk Drive, Models BZ7E1 and BZ7E2.

Volume 1 (729-1253) of this two-volume manual also contains two separate CDC manuals. The first is the CDC Hardware Reference Manual which provides general description, operation, and theory of operation for the CDC Fixed Module Disk Drive, Models BZ7E1 and BZ7E2. The second is the CDC Troubleshooting Manual which provides general information, test and diagnostic descriptions, operating procedures, and a status/error code dictionary for the CDC Fixed Module Disk Drive, Models BZ7E1 and BZ7E2.



CDC® FIXED MODULE DRIVE BZ7E1/7E2
BZ7E4

INSTALLATION AND CHECKOUT
MAINTENANCE
PARTS DATA

Volume 1 of 2

HARDWARE MAINTENANCE MANUAL

#### **REVISION RECORD**

PENTATON	
REVISION	DESCRIPTION
A (4-28-80)	Manual released by ECO 59628A. Incorporate ECOs   59830C, 61196, and 61261. This edition obsoletes   all previous editions.
B   (6-4-80) 	Manual updated with ECOs 61233 and 61363; FCO   61363. Section 1 revised to clarify installation   procedures. Technical and editorial changes.
C   (9-15-80)   	Manual updated with ECOs 61230D, 61274, 61281,   61285A, 61364C, 61376, 61381, 61384D, 61425C,   61442, 61446, 61456A, 61463B, and 61480B; FCO   61456   Technical and editorial changes.
D (12-15-80)	Manual updated with ECOs 59991A, 61556, 61598, 61615, 61650, 61737A. Technical and editorial changes.
E   (6-1-81)   	Manual updated with ECO's 61325, 61340, 61529A,   61549, 61723A, 61735A, 61751, 61775, 61831A,   61837A, 61863B, 61881; FCO 61837. Technical and   editorial changes.
   F   (9-28-81) 	Manual updated with ECO's 02027A, 02144B, 61745,   61835B, 61932A, and 67031A; FCO's 02027, 67031.   Technical and editorial changes.
   G   (1-18-82) 	Manual updated with ECO's 02092B, 02115B, 02160B, 02187B, 02199, 02203B, 02204B and 61928B. Tech-  nical and editorial changes.
H   (8-25-82)     	Manual updated with ECO's 02161F, 02315, 02337C, 02353B, 02380B, 02393, 02409A, 02492; FCO 02315.  Technical changes. This edition obsoletes all  previous editions.

REVISION LETTERS I, O, Q AND X ARE NOT USED.

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Control Data Corporation Technical Publications Dept. 7801 Computer Avenue Minneapolis, Mn 55435 or use Comment Sheet in the back of this manual.

# **REVISION RECORD (Contd)**

1	
REVISION	DESCRIPTION
### REVISION    J	Manual updated with ECOS 02445, 02468A, 02482, 02489A, 02537, 02615, 02627; FCO 02482. Technical and editorial changes.

# MANUAL TO EQUIPMENT LEVEL CORRELATION

This manual reflects the equipment configurations listed below.

EXPLANATION: Locate the equipment type and series code number, as shown on the equipment FCO log, in the list below. Immediately to the right of the series code number is an FCO number If that number and all of the numbers underneath it match all of the numbers on the equipment FCO log, then this manual accurately reflects the equipment.

This correlation sheet also applies to the following related manuals:

Pub No. 83323550 Rev. E

Pub No. 83323570 Rev. E

EQUIPMENT TYPE	SERIES CODE	WITH FCOs	COMMENTS
BZ7E1/7E2	01-02	None	
	03	61363	Fixed Head units only, Mods E-H.
	04	61456	
	05-07	None	
	08	61837 67031	
	09	02027	
	10	None	
	11	02315	
	12	None	
	13	02335	
	14	None	
	15	02482	

### LIST OF EFFECTIVE PAGES

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#### **PREFACE**

#### INTRODUCTION

This manual contains information for technical personnel who will be installing and maintaining the BZ7E1/BZ7E2 Fixed Module Drive (FMD).

The configuration chart on page xiii lists the various models available for each of the FMDs, together with the specific feature groupings that distinguish one from the other.

#### MANUAL ORGANIZATION

Information in this manual is divided into three sections:

- Section 1 Installation and Checkout: Contains instructions for uncrating and setting up the units, for installing power and I/O cables between the units in the string and other elements in the subsystem, and for checking the operation of each unit as part of the total subsystem.
- Section 2 Maintenance: Guides for ensuring trouble-free operation of units in the string, along with repair, replacement, and test procedures should problems occur.
- Section 3 Parts Data: An illustrated parts breakdown of all electrical and mechanical components and assemblies in each unit, together with a list of recommended spare parts.

#### OTHER MANUALS

Additional information on the FMD is given in the following manuals:

#### PUBLICATION NO.

#### TITLE

83323550

Hardware Reference: General Description, Operation, and Theory of Operation for the FMD.

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83323570	Hardware Maintenance Volume 2: logic diagrams, assembly diagrams, and backpanel wire lists for the FMD.
83323580	Troubleshooting: Device microdiagnostic test descriptions, operating procedures, error code dictionary, and corrective action. This manual is not available at this time.
83322440	CDC Microcircuits Manual Volume 1: IC data sheets classified by CDC identifiers, logic families, and IC symbology.
83324440	CDC Microcircuits Manual Volume 2: ICs identified by industry recognized vendor type numbers.

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# CONFIGURATION CHART

BZ7E1-A -B -C -D -E -F -G -H -J	x x x	x x	NO NO	Round	CHANNEL Single	A AND/ B CABLE	CODE*
-B -C -D -E -F -G -H	x		No		Single	λ	
-C -D -E -F -G -H				5			1 7
-D -E -F -G -H		x	No.	Round	Single	Ä	A
-E -F -G -H	x	Х	No	Flat	Single	Ä	A
-F -G -H	Х		No	Flat	Single	Ä	A
-G -H			Yes	Round	Single	Ä	A
-H		Х	Yes	Round	Single	À	A A A
	Х		Yes	Flat	Single	Ä	A
<b></b> T		Х	Yes	Flat	Single	À	
	X ]	1	No	Flat	Single	Ä	A B D D E E
-K		Х	No	Flat	Single	Ä	D D
-M	Х	į	No	Flat	Single	A,B	D D
-N	İ	Х	No	Flat	Single	A,B	מ
-P	Х		No	Flat	Single	A	ת
-R		Х	No	Flat	Single	Ä	
<b>-</b> s	X	1	No	Flat	Single	A,B	E
-T		х	No	Flat	Single	A,B	H
<b>-</b> U	Х	Ī	No	Flat	Single	A, B	H F
-v		x	No	Flat	Single	1	r
<b>-</b> ₩	X		No	Flat		A	F
-Y		х	No	Flat	Single	A,B	G
-z	X		No	Flat	Single Single	A,B A,B	G G J

NOTE: \* Color chart is located in Parts Data Section, 3A

# **CONFIGURATION CHART (Contd)**

MODEL	FREQU 60 Hz	50 Hz	FIXED HEAD INSTALLED	ROUND/FLAT 1/O CABLE	SINGLE/ DUAL CHANNEL	INDEX & SECTOR ON A AND/B CABLE	CODE*
BZ7E2-A -B -C -D -E -F -G -H -L -M -N -S -T	x x x x x x	x x x x x	No No No No Yes Yes Yes Yes No No No	Round Round Flat Flat Round Round Flat Flat Round Flat Flat Flat Flat Flat Flat	Dual Dual Dual Dual Dual Dual Dual Dual	A A A A A A A, B A, B A, B A, B	A A A A A C K F

\* Color chart is located in Parts Data Section, 3A



# **CONFIGURATION CHART (Contd)**

MODEL	FRE 60 H	QUENCY z 50 Hz	FIXED HEAD INSTALLED	ROUND/FLAT I/O CABLE	SINGLE/ DUAL CHANNEL	INDEX & SECTOR ON A AND/B CABLE	COLOF*
B27E4-C -D	х	х	No No	Flat Flat	Single Single	A,B A,B	K K

NOTE: \* Color chart is located in Parts Data Section, 3A

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# INSTAL-LATION AND CHECKOUT

#### INTRODUCTION

This section contains information relating to the installation and checkout of the Fixed Module Drive (FMD). The procedures in this section should be applied concurrently with the installation procedures described in the applicable subsystem installation manual.

The information is organized into three major headings:

- Site Requirements -- Describes the environmental, physical, and electrical specifications.
- Equipment Setup -- Describes the procedures for preinstallation inspection, leveling, grounding, cabling, terminations, setting address and sector select switches, and voltage options. A list of required accessories is also provided.
- Initial Startup and Checkout -- Describes the checks that must be made prior to putting the units into normal operation.

#### CAUTION

Do not apply power to the unit until it has been temperature stabilized. Refer to the HDA Temperature Stabilization procedure later in this section.

#### SITE REQUIREMENTS

#### **ENVIRONMENTAL SPECIFICATIONS**

The site must provide a suitable environment for equipment operation, as defined in table 1-1.

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TABLE 1-1. ENVIRONMENTAL SPECIFICATIONS

Characteristics and Conditions		Specifications
<u>Temperature</u>		
Storage	Range	-10°C to 50°C (14°F to 122°F)
	Maximum change	15°C (27°F) per hour
Transit	Range	-40°C to 70°C (-40°F to 158°F)
	Maximum change	20°C (36°F) per hour
Non- operating	Range	10°C to 35°C (50°F to 95°F)
	Maximum change	10°C (18°F) per hour
	Gradient	10°C (18°F)
Operating	Range	10°C to 35°C (50°F to 95°F)
	Maximum change	10°C (18°F) per hour
	Gradient	10°C (18°F)
Relative Humidity	7	
Storage		10% to 90%, no condensation
Transit		0% to 100% RH, no condensation
Table Continued on Next Page		

TABLE 1-1. ENVIRONMENTAL SPECIFICATIONS (Contd)

Characteristics and Conditions	Specifications	
Relative Humidity (Contd)		
Non-operating	20% to 80% RH, no condensation 10% per hour maximum change	
Operating	20% to 80% RH, no condensation 10% per hour maximum change	
Barometric Pressure		
Storage/ Non-Operating	-300 m to 2500 m (-980 ft to 8200 ft) 104.69 kPa to 73.96 kPa (31 in to 21.9 in Hg)	
Transit	-300 m to 2500 m (-980 ft to 8200 ft) 104.69 kPa to 73.96 kPa (31 in Hg to 21.9 in Hg)	
Operating	-300 m to 2000 m (-980 ft to 6560 ft) 104.69 kPa to 79.36 kPa (31 in Hg to 23.5 in Hg)	
Table Continued on Next Page		

TABLE 1-1. ENVIRONMENTAL SPECIFICATIONS (Contd)

Characteristics and Conditions	Specifications
Air Cleanliness	
Storage/Transit	Same as operating with proper packing
Non-operating/ operating	Particle size Particles (microns) m3  More than 1: 4x10 <sup>7</sup> More than 1.5: 4x10 <sup>6</sup> More than 5: 4x10 <sup>5</sup> Sulpher dioxide: 0.14 parts per million maximum

#### PHYSICAL SPECIFICATIONS

Figure 1-1 illustrates the floor-space requirements for each FMD. A minimum clearance of 914 millimetres (36 inches) must be provided at the front and rear of each unit.

For a standard raised floor, round cables are provided for controller interface and power cabling. Flat cables are utilized for office floors for the controller interface. Care must be taken when using flat cables as they are easily damaged. Each unit weighs approximately 286 kg (635 lb). The concentrated weight on each of the four leveling pads is approximately 71.5 kg (159 lb).

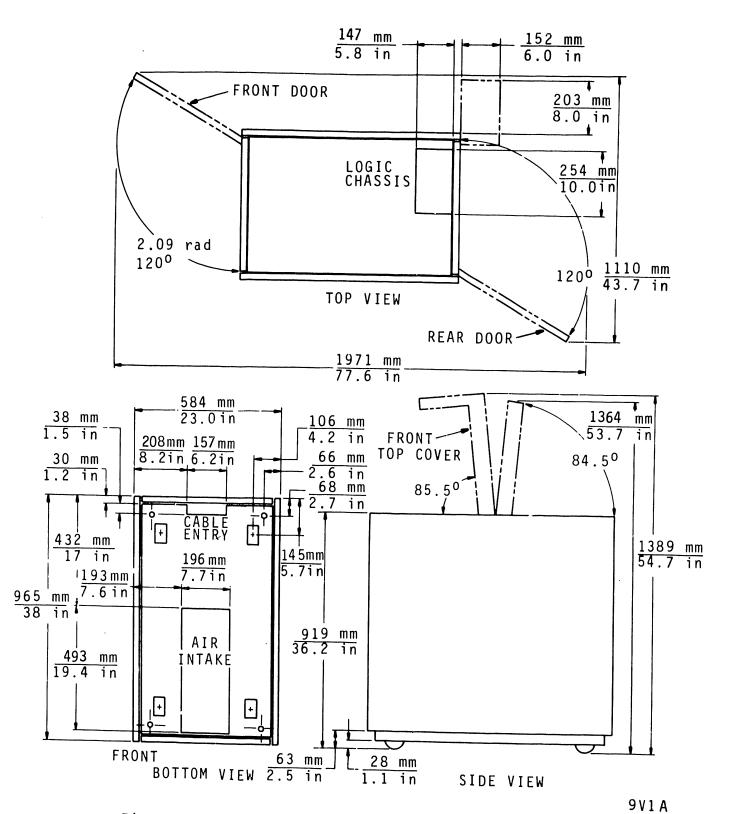


Figure 1-1. Floor Space Requirements, One Unit

#### **ELECTRICAL SPECIFICATIONS**

#### NOTE

Be sure to connect each drive across two phase conductors. The customer should be careful to maintain a balanced load across all three phases of site power.

The unit receives its power directly from the site power distribution panel. The current-carrying capacity of the site power bus must be 15 amperes per phase for each of the 60-Hz units.

All units are shipped from the factory prewired for 208 V, 60 Hz or 220 V, 50 Hz. Conversions to other line voltages are explained under the Voltage Selections procedure.

Units designed for 60-hertz operation will operate satisfactorily over a frequency range from 59.0 to 60.6 Hz, at any of the following voltages:

<u>Nominal</u>	Range
208 V ac	179 to 223 V ac
230 V ac	198-246 V ac

50-hertz units will operate satisfactorily from 49.0 to 50.5 Hz at any of the following voltages:

Nominal	Range
220 V ac	198-235 V ac
240 V ac	216-257 V ac

Power consumption for a 208 V, 60 Hz unit with the device accessing is:

Current per phase: 6.5 A

Apparent power: 1.365 kVA

Power factor: 0.923

The line current required to start a device of a 208 V, 60 Hz unit is shown in figure 1-2.

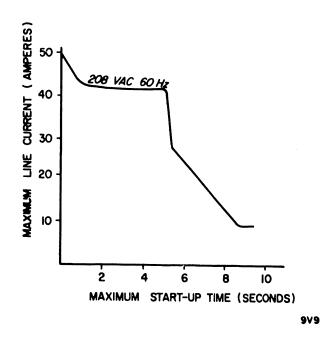


Figure 1-2. Line Current Versus Startup Time

#### POWER SYSTEM GROUNDING REQUIREMENTS

The site ac power system must have provisions for proper equipment safety grounding. All of the following conditions must be met:

- 1. The branch circuit supplying ac power to the drive must include an insulated grounding conductor that has a current-carrying capacity equal to the grounded and ungrounded branch circuit conductors. The color of this insulated grounding conductor shall be either solid green or green with yellow stripe.
- 2. The grounding conductor specified in condition 1 must be grounded at the service entrance.
- 3. All power receptacles (including convenience outlets for oscilloscopes or other test gear) must have a common ground conductor to prevent shock hazard if two equipments are touched simultaneously. Therefore, all plug receptacles in the vicinity are to be of the grounding type; furthermore, the grounding conductors serving these

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receptacles are to be connected to the grounding conductor that serves the drive.

#### **EQUIPMENT SETUP**

The following paragraphs describe how to set up and connect each unit in a disk storage subsystem. Complete the following procedures in the order given below:

- Gaining Access for Installation
- Preinstallation Inspection
- Final Unpacking
- Placement and Leveling
- System Grounding
- Controller Interface Cabling
- Inter-unit Cabling
- Address Selection
- Setting Sector Select Switches
- Voltage Selections

#### **GAINING ACCESS FOR INSTALLATION**

#### General

The doors and covers provide easy access to the major assemblies within the unit. The following discussions describe all of the FMD's accessing doors and covers.

#### Cabiner Doors

Two self-latching doors allow access to components beneath the deck in the front and rear of the cabinet. To open either door, insert 6-millimetre hex driver tool into the lock and turn mechanism in ether direction.

#### **Cabinet Top Covers**

The cabinet has two covers: one front top cover and one rear top cover. When raised, the front top cover provides access to the HDA and the front portion of the deck. To open the front top cover, open the front dooor and squeeze the latch in the front of the top cover. The front cover has a spring-loaded support.

The rear top cover provides access to the magnet and the rear of the deck. To open the rear top cover, open rear door and loosen the two screws attaching the rear trim strip to the frame. The rear top cover has a friction support.

#### Side Panel Assembly

Side panels are held in place with quarter-turn fasteners. To remove the side panels, open the front and rear doors. Release the quarter-turn fastener attaching the side panel to the frame and remove the ground cable from the frame to the side panel. Removal of the right side panel (viewed from the front of the unit) allows access to the blower assembly.

#### Logic Chassis

The logic chassis is located at the rear of the unit and is accessible by opening the rear door. Releasing a catch on the logic chassis allows it to swing outward, thus permitting access to the logic cards and to other assemblies. The logic cards can be accessed by opening the card cover assembly. The card cover assembly can be opened by turning a quarter-turn fastener located at left-center on the cover assembly. The card cover may be removed entirely by removing the hinges (in early units) or by lifting the panel out of its pivots (in later units).

#### AC Power Supply

The ac power supply can be reached from the rear of the cabinet (by opening the rear door and swinging open the logic chassis). To reach the components within each ac power supply assembly, the unit must be removed from the drive.

#### DC Power Supply

The dc power supply can be reached from the front of the unit (by opening the front door). To reach the components within dc power supply assembly remove the top covers and flip down the front circuit breaker panel.

#### PREINSTALLATION INSPECTION

Perform the following steps prior to installing the unit:

 Inspect the unit for possible shipping damage. Any claims for this type of damage should be promptly filed

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- with the carrier involved. If a claim is filed, save the original shipping material.
- 2. Check off all parts listed on the shipping bill accompanying the equipment. Report discrepancies, missing items, and so on, to the CDC Account Sales Representative responsible for the equipment.
- 3. Verify that all internal cabling is intact and that there are no broken or damaged wires.
- 4. Check backpanel for broken or shorted pins or wires.
- 5. Check to ensure that the logic chassis swings properly and locks in place.
- 6. Read the HDA Temperature Stabilization procedure later in this section before connecting any power.

#### FINAL UNPACKING

#### Primary Air Filter

The primary air filter is placed inside the unit to prevent damage during shipment. Install the filter as shown in figure 1-3. The filter slides into the slot in the front of the unit.

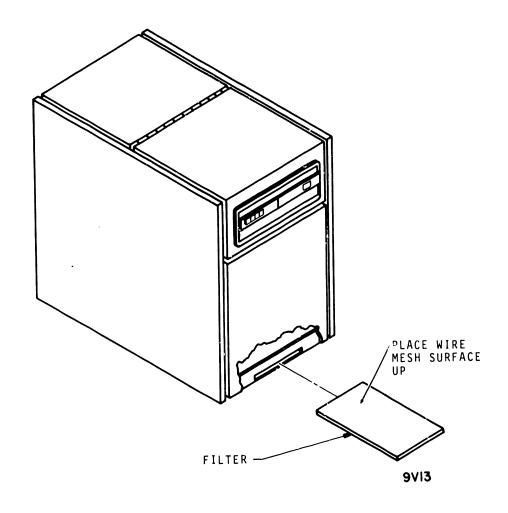


Figure 1-3. Primary Filter Installation

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# **Desiccant Removal**

Perform the following procedure to remove the desiccant (see figure 1--4 and 1--5):

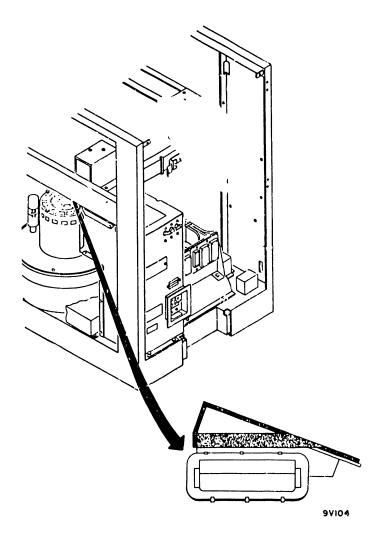
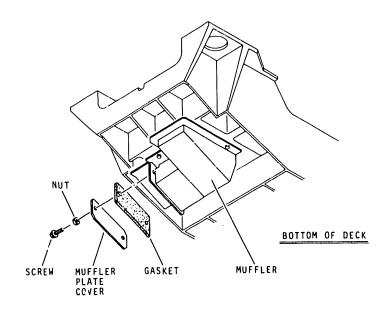


Figure 1-4. Muffler Location



NOTE: MUFFLER PLATE, GASKET AND HARDWARE ARE USED ON UNITS S/C 02 W/O ECO 61230 & BLW ONLY.

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# Figure 1-5. Desiccant Removal

- 1. Open the front and rear doors.
- 2. Remove side panel adjacent to blower motor.

# CAUTION

In the following step, carefully examine ducts for desiccant that may have escaped from a ruptured package. Remove with vacuum cleaner or soft cloth. Loose desiccant can cause head crashes if blown into the HDA.

- 3. Remove the desiccant package as follows depending on unit configuration:
  - a. In S/C 02 & below W/O 61230A , remove the two screws securing the muffler plate cover and remove the desiccant package from the muffler.

#### NOTE

Do not replace the muffler plate cover. The opening acts as an exhaust port for the HDA air system.

- b. In S/C 02 and above W/ 61230A, lift the flap valve and remove the desiccant package.
- Replace side panel and close the front and rear doors.
- 5. Discard the desiccant. In units S/C 02 and below W/O 61230A, retain the muffler plate cover, screws and nuts in the event that the unit is reshipped (see Repackaging).

## **Deck Hold-Down Bolts**

Prior to operating the unit, remove the deck hold-down bolts as follows:

- 1. Open the front and rear doors.
- 2. Remove side panels.
- 3. Open the top front and rear covers.
- 4. Four bolts secure the deck to the frame during shipment. These bolts are located next to the vibration mounts as shown in figure 1-6. A removal instruction tag identifies each bolt.

#### NOTE

A 7/16-inch hex nut is used as a spacer for each bolt. Be sure to retain these nuts after removing the bolts.

5. Replace the side panels.

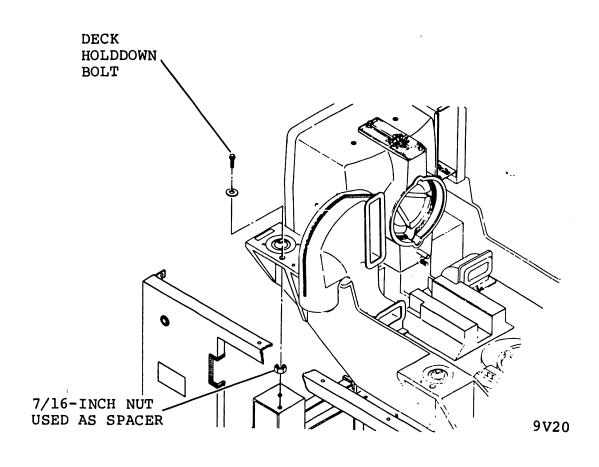


Figure 1-6. Deck Hold-Down Bolt Removal

### PLACEMENT AND LEVELING

Roll the unit into its final floor position. Level the unit by executing the following steps:

- 1. Open front and rear doors.
- 2. Insert fingers underneath each corner of the frame. Squeeze the foam pad behind each leveler pad. Twist each leveler pad until it reaches the floor.
- 3. Use a 9/16-inch wrench on the hex surface (just above the pad) of each leveler to lower the levelers until the casters are off the floor (refer to figure 1-7).

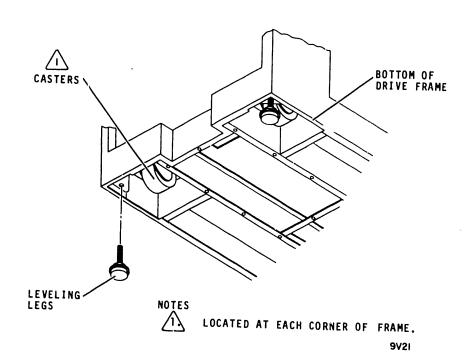


Figure 1-7. Leveler Bolt Access

4. Place spirit level on base of frame so ends of level point to front and rear of unit.

- 5. Adjust levelers until bubble is centered in spirit level.
- 6. Place spirit level on base of frame so ends of level point to sides of unit.
- 7. Adjust levelers until bubble is centered in spirit level.
- 8. Repeat steps 4 through 7 until unit is level.

### CARRIAGE LOCKING

Before either an FMD or an HDA that has been in transit is allowed to perform Seek operations, it must first undergo a temperature stabilization cycle to ensure compatibility with the site environment. Refer to the HDA Temperature Stabilization procedure later in this section.

To be sure that the carriage remains immobilized during this interim period, see that the carriage locking rod is held firmly in place by the wing nut and washer, as shown in figure 1-8.

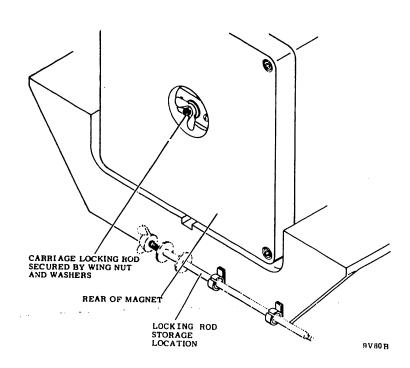


Figure 1-8. Carriage Locking

# GROUNDING

## SAFETY GROUND

The site ac power system ground is provided by the green with yellow stripe wire in the ac power cord. This wire connects to the drive frame and goes through the ac power cord to earth ground, via the ac branch circuit supplying the drive. Also, all power receptacles in the vicinity of the drive must be at the same ground potential as the drive.

#### SYSTEM GROUND

The power system safety ground does not necessarily satisfy all system grounding requirements. Therefore, additional connections to earth ground are required to ensure proper drive and system operation. This is referred to as the system ground. The system ground can be installed using any of the following methods:

- Floor Grid (grounded) Drives and controller are connected to a floor grid consisting of horizontal and vertical members that are mechanically secured and have ground straps, or their equivalent, joining them. The ground straps ensure a constant ground potential at all units connected to the grid. This grid is located under a false floor and connects directly to earth ground.
- Floor Grid (not grounded) Drives and controller connect to a floor grid that is isolated from earth ground. In this case, the controller connects to earth ground to ground the grid.

#### NOTE

Do not use daisy chain grounding for more than ten units.

 Daisy Chain - Drive ground terminals are connected in a daisy chain to one another and then to the controller that connects to earth ground.

# I/O SYSTEM NOISE CONSIDERATION

All EDP site environments are exposed to electrical noise. The type and magnitude of noise depends upon the location and conditions at each site. When adequate grounding precautions are not taken, noise will degrade system performance.

Noise, whether conducted or radiated, may enter the system via cabinets or inter-connecting I/O cabling. Also, noise may be generated within an I/O system in the form of "cross-talk".

Even though the drive cabinet meets stringent EMC requirements, often the I/O system is generally unshielded and may be susceptible to radiated, conducted or self-generated noise.

# SPECIFIC GROUNDING RECOMMENDATIONS

The single most important consideration for an I/O installation is proper grounding. The integrity of the I/O system depends on a low impedance ground path for the return currents of transmitters and to minimize common-mode transients on receiver inputs.

The preferred cable system is a fully shielded type, with the shield connected to the equipment at each end. A shield clamp is included on the drive for this purpose.

If, for some reason, you cannot use a shielded cable, you can use an unshielded cable which will result in a reliable I/O system if you observe the following precautions:

Connect the system ground points of all equipments together with a good ground conductor. The ground strap must have a conductor cross-sectional area of at least 0.19cm<sup>2</sup> (.0075 in<sup>2</sup>). Since the consideration is for high frequency grounding, a thin, side section is desirable. A minimum example would be a braid of 8 x 48 strands of number 36 wire with a flattened width of 1.43 cm (0.563 in).

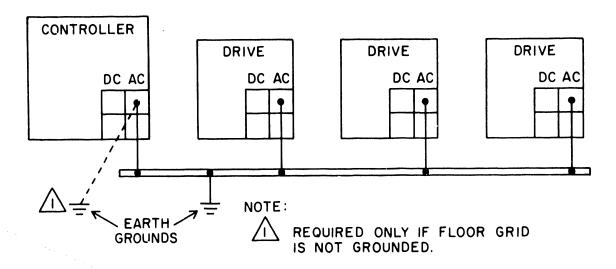
Daisy chain the ground strap with the "A" cable, or connect the strap to an under-floor grid system. certain conditions using unshielded I/O cable, cross-talk cause occasional "select" unreliable problems. Usually, you can avoid this problem wrapping the ground strap around the "A" cable with a wrap of one twist per foot. In extreme cases, you may have to use shielded cable.

- 2. Keep system I/O cables as short as possible. This is also especially true for system ground straps.
- If possible, avoid routing I/O cables adjacent to noise-radiating sources (power cables, etc.).

# **GRID GROUND INSTALLATION**

# Floor Grid Grounding

If a floor grid is available (either grounded or ungrounded), each drive individually connects to the floor grid (refer to figure 1-9). A three-foot cable is provided with the unit to facilitate the use of grid grounding. This cable can also be used for star-grounding systems when the units are placed close together. The following describes the procedure to be used for grid grounding (refer to table 1-2 for grounding accessories).



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Figure 1-9. Floor Grid Grounding

TABLE 1-2. GROUNDING ACCESSORIES

Part	CDC Part Number					
Flat Braided Shielding Terminal Lug External tooth lock washer, #10 Pan head cross recessed screw, 10x32x1/2	93267009 (50 ft) 40125601 10126403 17901524					

- If not already connected, connect one end of flat braided shielding (identified as system groundstrap in figure 1-12) to ac terminal of grounding block.
- 2. Route free end of system groundstrap through cable entry port and into cutout in floor.
- 3. Cut strap to proper length and attach terminal lug to free end.
- Drill 11/32 inch hole in floor grid.
- Secure terminal lug to grid using 10x32x1/2 screw and #10 external tooth lock washer.
- If grid is not connected directly to earth ground, connect it to earth ground via the controller.

The system ground must connect both the drive dc (logic) and ac (frame) ground to earth. most installations, the drive's ac and grounds are tied together by a jumper (refer to figure 1-10), and only one system ground connection is required. However, some installations may require the ac and dc grounds to be isolated. In these cases, the jumper must be removed and both ac and dc grounds must connect to earth via separate system ground connections. If the drive is to have isolated ac and dc grounds, remove the jumper between ac and dc portions of the grounding block (figure 1-10), perform steps 1 through 6 to connect ground strap to dc terminal of grounding block.

## Daisy Chain Grounding

If a floor grid is not available, connect all drives to the controller in a daisy chain grounding configuration (refer to figures 1-10 and 1-11). Connect the controller to earth ground. The following describes this procedure (refer to table 1-2 for grounding accessories).

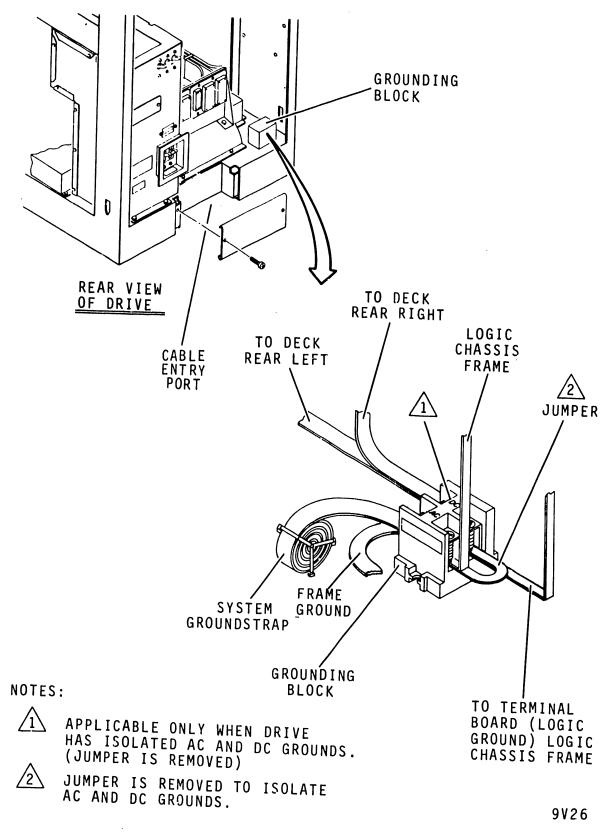


Figure 1-10. Drive Grounding Block

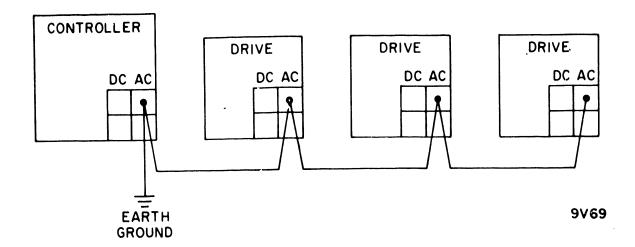


Figure 1-11. Daisy Chain System Grounding

- Cut lengths of flat braided shielding (identified as system groundstrap in figure 1-10) to lengths required to go from drive to drive, last drive in chain to controller, and controller to earth ground.
- Connect two straps to ac terminal of grounding block, route straps through I/O cable guide and connect to each of the two closest drives.

#### NOTE

The system ground must connect both the drive dc (logic) and ac (frame) ground to earth. In most installations, the drive's ac and dc grounds are tied together by a jumper (refer to figure 1-10), and only one system ground connection is required. However, some installations may require the ac and dc grounds to be isolated. In these cases, the jumper must be removed and both ac and dc grounds must connect to earth via separate system ground connections. If the drive is to have isolated ac and dc grounds, remove the jumper between ac and dc portions of the grounding block (figure 1-10), perform steps 1 and 2 to connect ground strap to dc terminal of grounding block.

- 3. Ensure that the following conditions exist.
  - a. All drives are connected in a daisy chain (10 units maximum).
  - b. Drive closest to controller connects to the controller.
  - c. Controller connects to earth ground.
  - d. Repeat steps b and c for each controller that connects to the drives in a daisy chain.

# CONTROLLER INTERFACE (I/O) CABLING

### SITE CONSIDERATIONS

In laying out the site, consideration must be given to the routing of I/O cables (flat or round) and terminators for the drives. The I/O cables are designated as A cable and B cable.

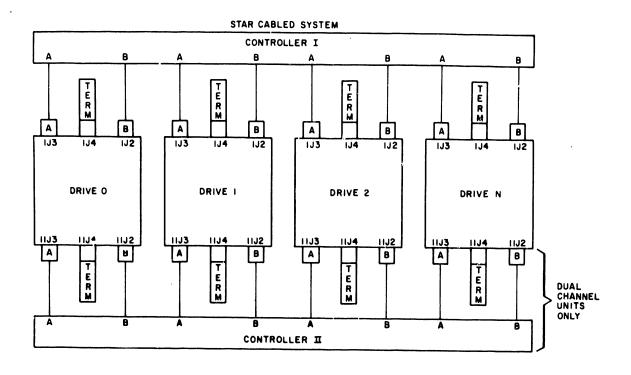
I/O cables may be configured in either a "star" or "daisy-chain" pattern as illustrated in figure 1-12. Both configurations may use either flat or round cables. In addition, the cables may be shielded or unshielded in accordance with site requirements. The A and B cables (either shielded or unshielded) come in varying lengths as listed in tables 1-3 and 1-4. The maximum cumulative length is 15.2 metres (50 feet) for the shielded A cable and 30.5 metres (100 feet) for the unshielded A cable. The maximum cumulative length for the unshielded or shielded B cable is 15.2 metres (50 feet).

The star system requires that the A and B cables go directly from each drive to the controller. It also requires an A cable terminator assembly at each drive. The daisy chain system requires one B cable from each drive to the controller. However, only the first drive in the chain requires an A cable directly to the controller. The other drives have A cables strung from the first drive to the second to the third, and so forth. In the daisy chain configuration, only the last drive in the chain has an A cable terminator assembly.

Both I/O cables and terminators are considered accessories separate from the drive. The part numbers of the terminators and the lengths of I/O cables are listed in tables 1-3 and 1-4.

I/O cables A and B (either flat or round) have assigned signal names and pin assignments. Figures 1-13 and 1-14 define the pin assignments for flat cables. Figures 1-15 and 1-16 define the pin assignments for round cables.

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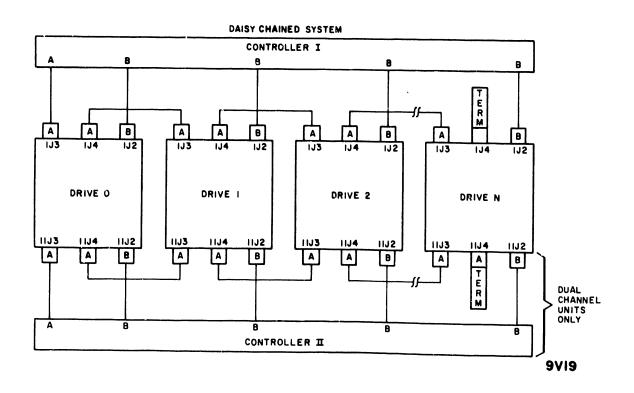


Figure 1-12. I/O Cable Configurations

TABLE 1-3. I/O FLAT CABLE ACCESSORIES

							<del></del>				
	CABLE LENGTH IN FEET/METRES 4 5 6 8 10 15 20 25 30 40 50										
										12.2	50 15.
	***************************************	A CA	BLE	(Fla	t, 6	0-Pi	n)				
775642XX (Unshielded)	10	00	01	02	03	04	05	06	07	08	09
823724XX (Shielded)	10	00	01	02	03	04	05	06	07	08	09
823855XX (Jacketed)	-10	NA	NA	NA	03	04	05	06	07	80	09
		A CA	BLE	(Fla	t, 5	0-Pi	n )				***************************************
774594XX (Unshielded)	NA	00	01	02	03	04	05	06	07	08	09
		1	B CAI	BLE	(Fla	t)					*****
775643XX (Unshielded)	NA	00	01	02	03	04	05	06	07	08	09
823659XX (Shielded)	10	00	01	02	03	04	05	96	07	08	09
823857XX (Jacketed)	NA	NA	NA	NA	03	04	05	06	07	08	09
		ОТН	ER A	CCES	SORI	ES					*******
A Cable Ter A Cable Ter Logic Plug:	rminat	or (	50-p								
NOTE: NA	= Not	Ava	ilab.	l e						n i Tellen ou	

TABLE 1-4. I/O ROUND CABLES

	Cable Type	e and Part Nu	ımber							
		г								
Cable	A Cable	A Cable	B Cable	B Cable						
Length	(Round)	(Round,	(Round)	(Round,						
A		Shielded)		Shielded)						
228.6 mm (9 in)		77569700								
1.219 m (4 ft)	77439101	77569701	75241318	47201718						
1.37 m (4.5 ft) 1.53 m (5 ft)	77439102	77569702	75241319	47201719						
1.53 m (5 ft) 3.05 m (10 ft)	77439102	77569702	75241300 75241301	47201700 47201701						
4.58 m (15 ft)	77439104	77569704	75241302	47201702						
6.10 m (20 ft) 7.62 m (25 ft)	77439105	77569705 77569706	75241303 75241313	47201703 47201713						
9.14 m (30 ft)	77439107	77569707	75241313	47201713						
10.7 m (35 ft) 12.2 m (40 ft)	77439108	77569708 77569709	75241314	47201714						
13.7 m (45 ft)	77439109	77569709	75241305 75241315	47201705 47201715						
15.2 m (50 ft)	77439111	77569711	75241306	47201706						
16.8 m (55 ft) 18.3 m (60 ft)	77439112									
21.3 m (70 ft)	77439114									
24.4 m (80 ft) 27.4 m (90 ft)	77439115									
27.4 m (90 ft) 30.5 m (100 ft)	77439116									
Round Cable Terminator Part Number: 40067209										

# INDEX AND SECTOR CABLE SELECTION (For Units S/C 07 and Above)

Index and Sector may be routed via the A cable only or via both the A and B cables by means of a jumper plug. This miniature jumper plug is pushed onto the proper pins on the face of the MFAX card (logic chassis slots A08 and B08) at card coordinate location 2223.

To select the A cable only, push the jumper plug onto the "A" and "COM" pins.

To select the A and B cables, push the jumper plug onto the "A and B" and "COM" pins.

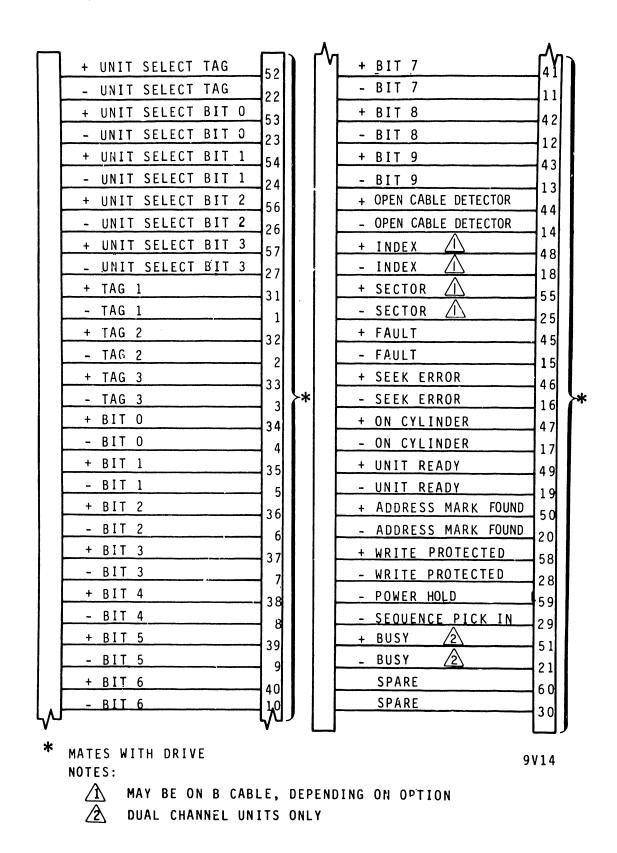
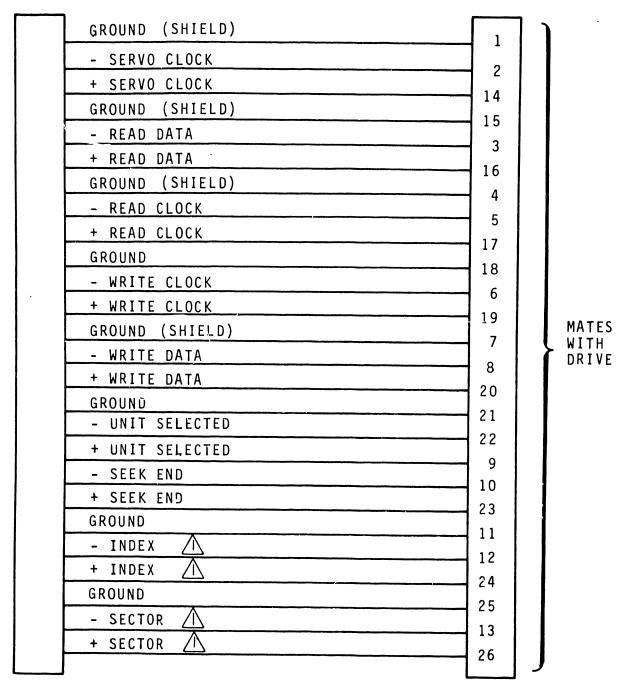


Figure 1-13. A (Flat Cable) Pin Assignments

83323560 Н

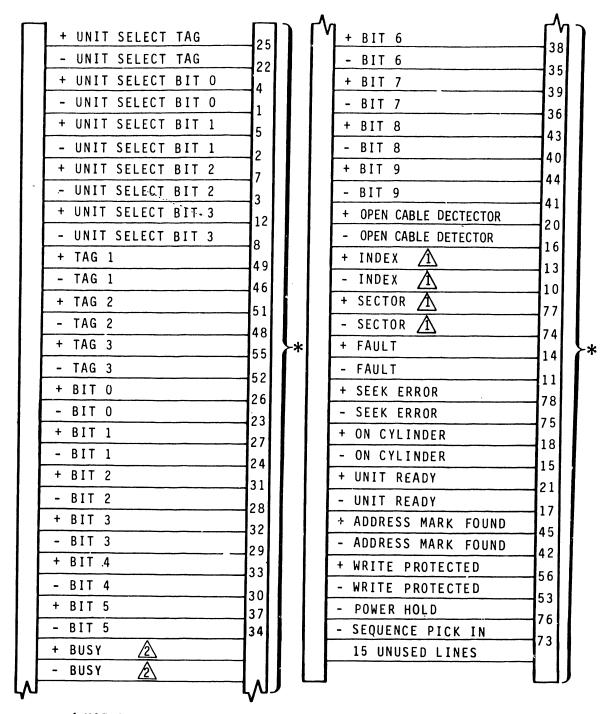


NOTES:

MAY BE ON A CABLE DEPENDING ON OPTION

9V15

Figure 1-14. B (Flat Cable) Pin Assignments



\* MATES WITH DRIVE

NOTES:

MAY BE ON B CABLE DEPENDING ON OPTION.

DUAL CHANNEL UNITS ONLY

9V16A

Figure 1-15. A (Round Cable) Pin Assignments

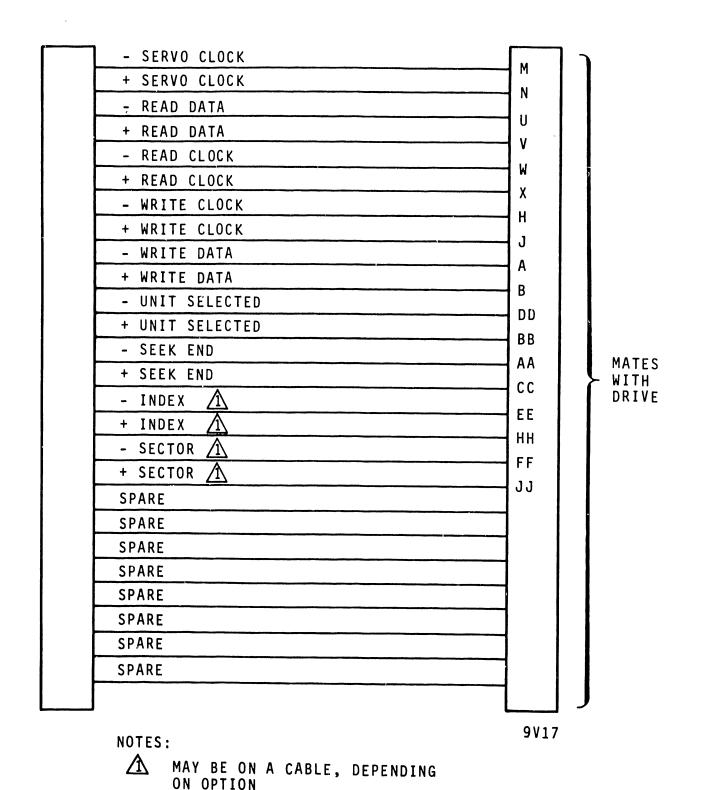


Figure 1-16. B (Round Cable) Pin Assignments

### I/O CABLE INSTALLATION

This procedures describe the installation of drive I/O cables (round or flat) and terminators. Figure 1-17 shows the routing of the round cable. Figure 1-18 illustrates the routing of the flat cable. The following steps describe the installation of star and daisy chain configurations (refer to figure 1-12).

#### Round Cable Installation

- Remove power from drive by setting MAIN AC circuit breaker to OFF.
- 2. Open rear door.
- If using the star configuration, connect all cables to the I/O panel as shown in figures 1-12 and 1-17.
  - a. Channel I: Connect first A cable to connector IJ3. Connect terminator to connector IJ4. Connect B cable to connector IJ2.
  - b. Channel II: Connect first A cable to connector IIJ3. Connect terminator to connector IIJ4. Connect B cable to connector IIJ2.
  - c. Clamp shielded round cables to frame. Strip back shielding from cables approximately 15 cm (6 in.). Place clamp over cable and attach clamp to frame using two screws.
- 4. When using the daisy chain configuration, connect all cables to the I/O panel as shown in figures 1-12 and 1-17.
  - a. Channel I: Connect the first A cable to connector IJ3. Connect the second A cable from connector IJ4 on the first drive to connector IJ3 on the next drive. Repeat the same step for the remaining drives in the chain. On the last drive in the chain, connect a terminator to connector IJ4. Connect B cable to connector IJ2.
  - b. Channel II: Connect the first A cable to connector IIJ3. Connect the second A cable from connector IIJ4 on the first drive to connector IIJ3 on the next drive. Repeat the same step for the remaining drives in the chain. On the last drive in the chain, connect a terminator to connector IIJ4. Connect B cable to connector IIJ2.

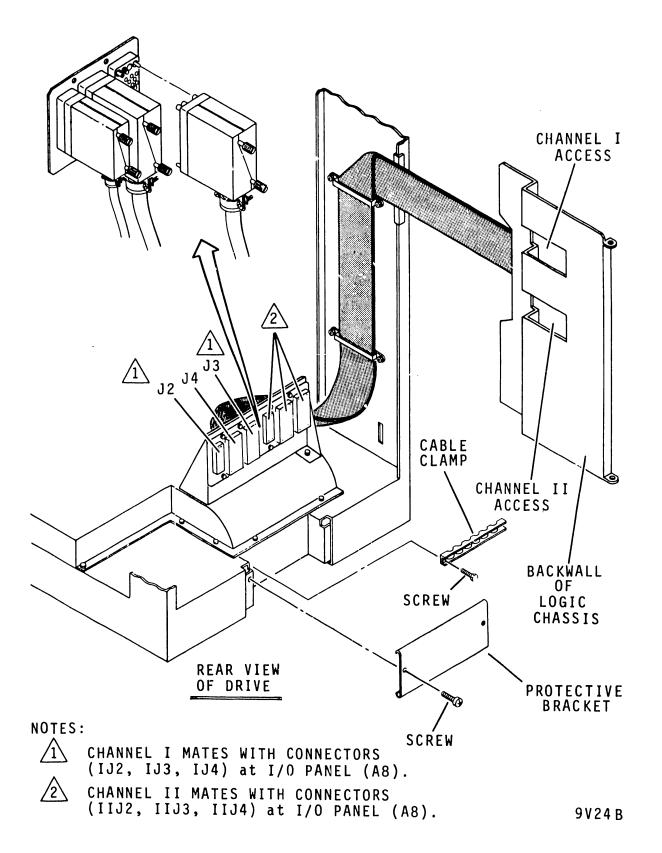


Figure 1-17. Round Cable Installation

- c. Clamp shielded round cables to frame. Strip back shielding from cables approximately 15 cm (6 in.). Place clamp over cable and attach clamp to frame using two screw.
- Replace the protective bracket on the logic chassis.
   Insert the bracket tabs in the logic chassis. See figure 1-17.

### Flat Cable Installation

- Remove power from drive by setting MAIN AC circuit breaker to OFF.
- 2. Open rear door.
- Remove the two wing nuts securing the protective bracket to the logic chassis. Unhook the tabs securing the right side of the bracket. Remove the protective bracket. See either figure 1-18, 18.1, or 1-19.
- 4. Remove cable clamps attached to I/O bracket, route cables to logic chassis as shown in either figure 1-18, 18.1, or 1-19, and replace clamp.
- 5. Using the star configuration, cables are connected directly to the logic chassis at the locations described below (see figures 1-12 and 1-18, 1-18.1, or 1-19).
  - a. Channel I: All cable connections are made at the card at location A08 in the logic chassis. Connect first A cable to connector J3. Connect terminator to connector J4. Connect B cable to connector J2.
  - b. Channel II: All cable connections are made at the card at location BO8 in the logic chassis. Connect all cables as described under Channel I.
- 6. Using the daisy chain configuration, cables are connected to the logic chassis at the locations described below (see figure 1-12):
  - a. Channel I: All cable connections are made at the card location A08 in the logic chassis. Connect the first A cable to connector J3. Connect the second A cable to connector J4 on the first drive and to connector J3 on the second drive. Repeat the same step for the remaining drives in the chain. On the last drive in the chain, connect a terminator to connector J4. Connect B cable to connector J2.

83323560 J

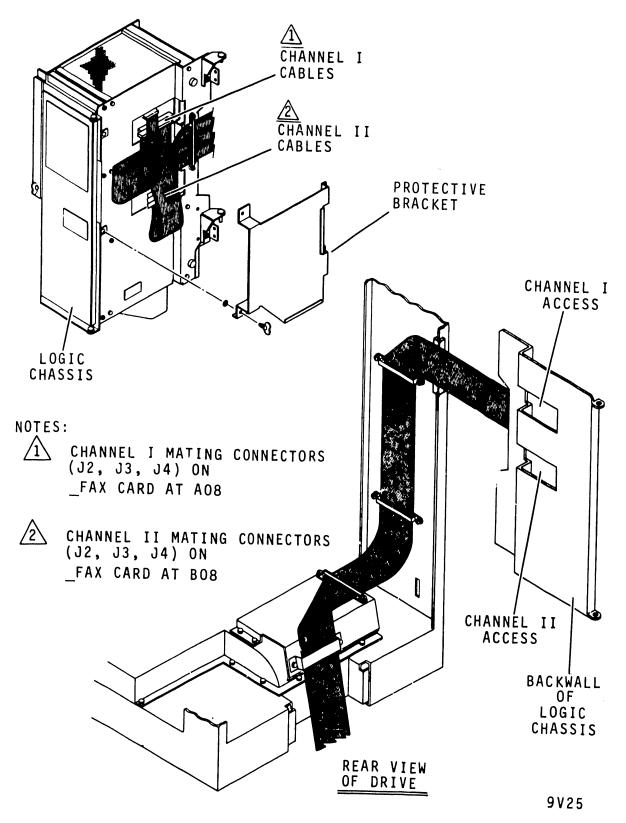


Figure 1-18. Flat Cable Installation (S/C 08 & Below)

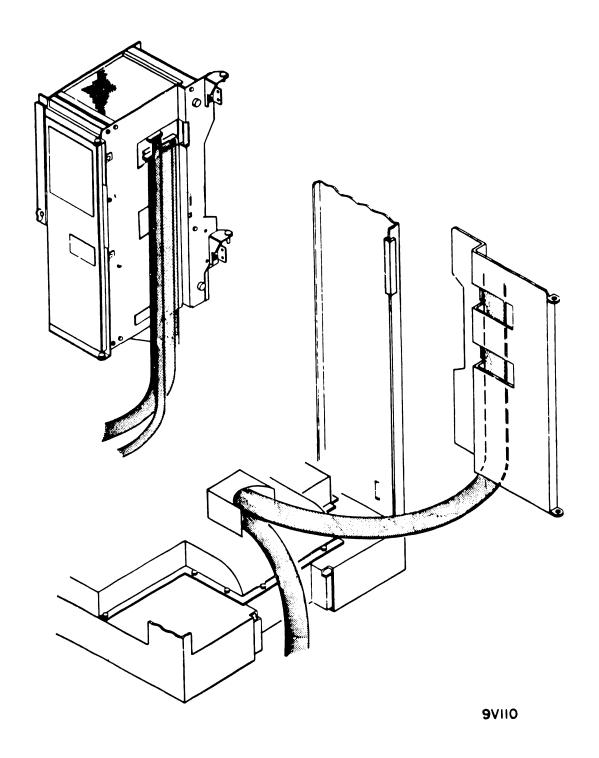


Figure 1-18.1. Flat Cable Installation (S/C 09 - 14, W/O 02489)

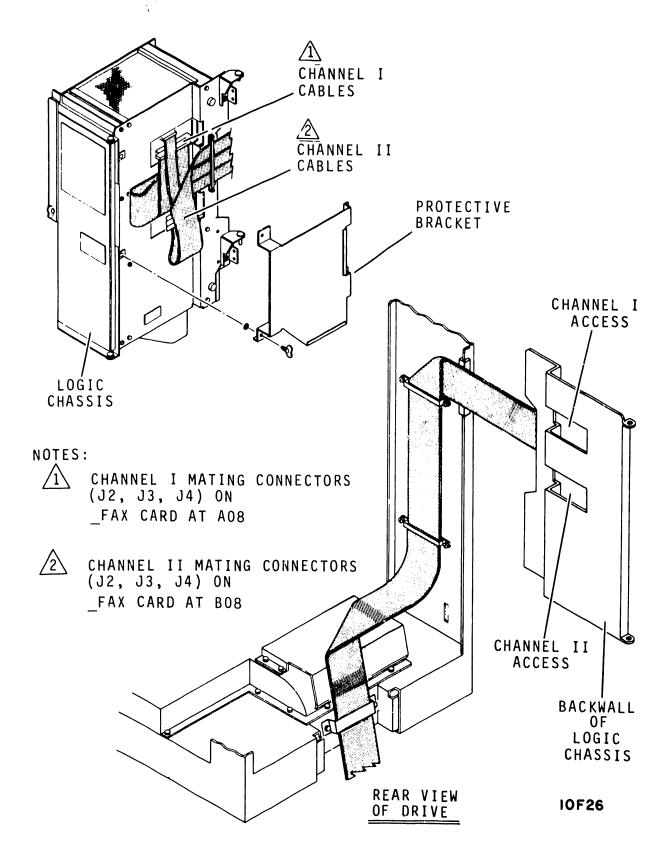


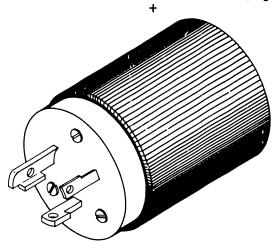
Figure 1-19. Flat Cable Installation (S/C 14 & Abv, W/ 02489)

83323560 J 1-37 •

b. Channel II: All cable connections are made at the card at location BO8 in the logic chassis. Connect all cables as described under Channel I.

## **AC POWER CABLE**

The site layout must provide an ac power source for each drive. All 60 Hz units are equipped with a 2.7-metre (9 foot) power cord. Cords used on 60 Hz units have their own prewired connectors (refer to figure 1-20). All 50 Hz units are shipped from the factory with a 2.7 metre (9-foot) power cord. Cords



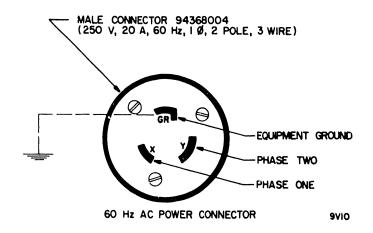


Figure 1-20. 60 Hz AC Power Connector

used on 50 Hz units are not supplied with connectors. The 50 Hz connector is wired at the installation site as follows:

- Green/yellow wire to safety ground terminal.
- Brown to Phase One
- Blue to neutral

#### **VOLTAGE SELECTIONS**

All drives are shipped from the factory configured either for 208 V, 60 Hz or 220 V, 50 Hz.



Disconnect the unit from site power before making any wire changes.

To rewire 60 Hz or 50 Hz units to accept other voltages, move the conductors at AlTBl in the ac power supply and at A2TB3 in the dc power supply as shown in figures 1-21 and 1-22.

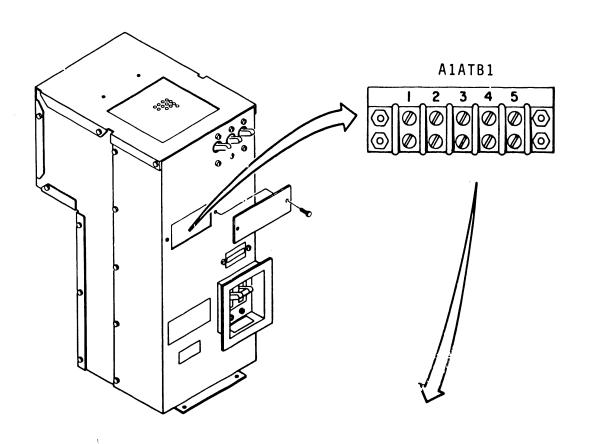
The required wiring for each terminal board input is shown in the logic diagrams cross reference page 3002 in Volume 2 of the Hardware Maintenance Manual (Publication Number 83323570). It should be noted that a drive cannot be converted from one frequency to another (50 Hz to 60 Hz for example) without making major mechanical changes.

# AC POWER SUPPLY

The following wire changes (as shown in figure l-2l) are required at terminal board inputs AlATB1 if source voltages other than 208 V, 60 Hz or 220 V, 50 Hz are selected. To gain access to terminal board inputs AlATB1, the following procedure is necessary.

- 1. Remove the two screws securing the plate to terminal board AlATB1 (refer to figure 1-21).
- Connect the red wire to terminal board inputs as shown in figure 1-21.
- 3. Reinstall plate cover.

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FREQ (HZ)	NOMINAL VOLTAGES	TERMINAL BOARD RED WIRE LOCATION	MATING WIRE COLOR
	200/208	AlATB1-3	BLK
50/60	230	AlATB1-2	YEL
	240	Alatbl-1	ORN

9 V 2 2

Figure 1-21. AC Power Supply Voltage Selections

#### DC POWER SUPPLY

If source voltages other than 208 V, 60 Hz or 220 V, 50 Hz are selected, then the following wire changes are required at terminal board inputs A2TB3 (as shown in figure 1-22). The following procedure is necessary to gain access to terminal board inputs A2TB3.

- 1. Remove the two screws securing the circuit breaker cover.
- 2. Remove the circuit breaker cover.
- 3. Remove the two screws securing the circuit breaker panel.
- 4. Pull the circuit breaker panel forward and down.
- 5. Connect the black and brown wires to the terminal board inputs A2TB3 as shown in figure 1-22.
- 6. Close circuit breaker panel. Reinstall circuit breaker cover.

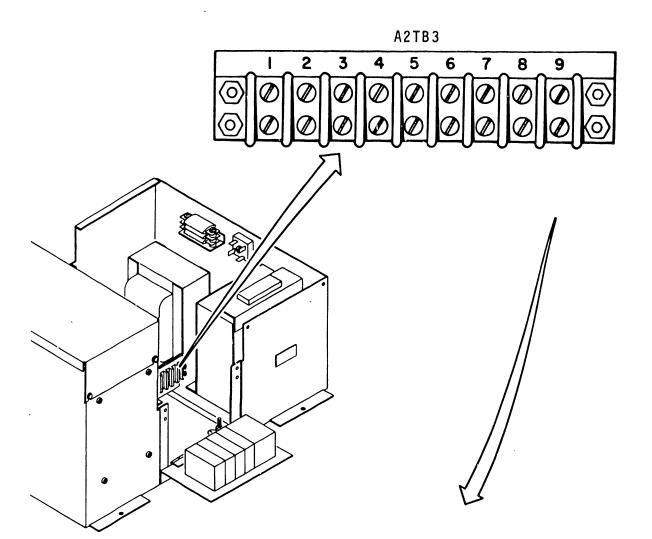
# **ADDRESS SELECTION**

Figure 1-23 identifies the address select switches at card location A3B04/A3C04. The address select switch consists of four independent switches, numbered one through four. The switches have sixteen possible hexadecimal addresses. The hexadecimal address selections show the switches in either open or closed positions.

# SETTING SECTOR SELECT SWITCHES

The number of sectors per revolution generated by the drive logic must be matched to that selected by the customer. Therefore, sector select switches are provided in the drive logic to allow selection of different sector counts. These switches are located on logic card A3B04/A3C04 and appear as shown in figure 1-23.

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FREQ (HZ)	NOMINAL VOLTAGES	TERMINAL BOARD WIRE LOCATION	MATING COLOR REFERENCE	TRANSFORMER
	200/208	A2TB3-1 (BLACK)	GRAY	A2T1
60	200, 200	A2TB3-4 (BROWN)	GRAY	A2T2
	220/230	A2TB3-2 (BLACK)	YEL	A2T1
		A2TB3-5 (BROWN)	YEL	A2T2
	200	A2TB3-8 (BLACK)	GRAY	A2T1
		A2TB3-9 (BROWN)	GRAY	A2T2
50	220	A2TB3-1 (BLACK)	YEL	A2T1
		A2TB3-4 (BROWN)	YEL	A2T2
	240	A2TB3-2 (BLACK)	BLK	A2T1
		A2TB3-5 (BROWN)	BLK	A2T2

9 V 2 3 A

Figure 1-22. DC Power Supply Voltage Selections

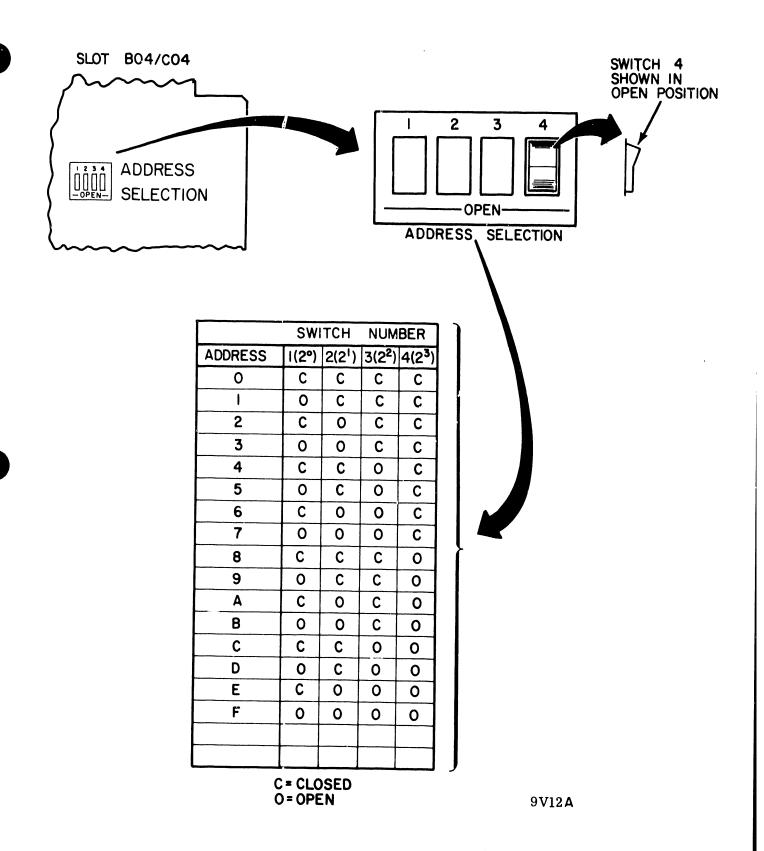


Figure 1-23. Address Select Switches

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Select the number of sectors and then locate that number in table 1-5. Across from the number of sectors listed in the table is a row of Cs and Os. C represents the Closed position of the sector switch. O represents the Open position of the sector switch. Set the switches to the positions designated in the table while referring to figure 1-24 for an illustration of the switch positions.

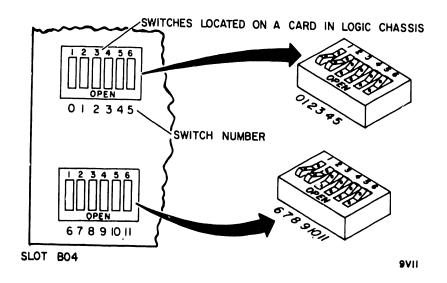


Figure 1-24. Sector Select Switches

TABLE 1-5. SECTOR SELECT SWITCH SETTINGS

Number	Switch Number											
of Sectors	0	1	2	3	4	5	6	7	8	9	10	11
_				_	_							
4	C	C	C	C	C	0	0	0	C	0	С	. C
5 6	C	C	C	C	C	C	C	0	0	С	0	С
7	C	C	C	C	C	C	0	C	0	0	0	C
8	C	C	C	C	C	C	C	0	С	С	С	0
9	C	C	C	C	0	0	0	C	0	C	С	0
10	0	0	C	0	C	0	C	C	C	0	C	0
	С	C	C	C	C	C	0	0	C	0	C	0
11	0	0	С	0	0	0	C	С	0	0	С	0
12	С	C	C	C	C	0	C	0	0	0	С	0
13	0	0	0	C	0	0	0	0	0	0	С	0
14	C	C	C	C	С	C	0	С	С	С	0	0
15	С	С	С	С	С	С	С	0	С	С	0	0
16	С	C	C	0	0	0	С	0	С	С	0	O
17	С	0	С	0	С	0	0	0	С	С	0	0
18	С	0	0	С	0	С	С	С	0	С	0	0
19	0	С	0	0	0	0	С	С	0	С	0	0
20	С	С	С	С	С	0	0	С	0	С	0	0
21	С	С	С	С	С	С	С	0	0	С	0	0
22	С	0	0	0	0	С	С	0	0	С	0	0
23	С	С	С	0	0	0	С	0	0	С	0	0
24	С	С	С	С	0	С	0	0	0	С	0	0
25	0	0	0	С	С	0	0	0	0	С	0	0
26	С	С	0	0	0	0	0	0	0	С	0	0
27	0	0	0	0	С	С	С	С	С	0	0	0
Table Continued on N xt Page												

TABLE 1-5. SECTOR SELECT SWITCH SETTINGS (Contd)

Number	<u> </u>					Swit	ch N	umbe	r			
of Sectors	0	1	2	3	4	5	6	7	8	9	10	11
28	С	С	С	С	С	0	С	С	С	0	0	0
29	0	С	С	С	0	0	C	С	С	0	0	0
30	C	С	С	С	С	С	0	С	С	0	0	0
31	0	0	0	0	С	С	0	c	С	0	0	0
32	С	С	O	0	0	С	0	С	С	0	0	0
33	0	С	С	0	С	0	0	С	С	0	0	0
34	0	С	٥	С	0	0	0	С	С	0	0	0
35	С	С	С	С	С	С	С	0	C	0	0	0
36	0	0	С	0	С	С	С	0	С	0	0	0
37	0	С	0	С	0	С	С	0	С	0	0	0
38	0	0	0	0	0	С	С	0	С	0	0	0
39	С	С	С	0	С	0	С	0	С	0	0	0
40	С	С	С	С	0	0	С	0	С	0	0	0
41	0	С	С	0	0	0	С	0	С	0	O	0
42	С	С	С	С	С	С	0	0	С	0	0	0
43	С	С	С	0	С	С	0	0	С	0	0	0
44	0	0	0	0	С	С	0	0	С	0	0	0
45	С	0	0	С	0	С	0	0	С	0	0	0
46	С	С	0	0	0	С	0	0	С	0	0	0
47	0	0	С	С	С	0	0	0	С	0	0	0
48	С	С	С	0	С	0	0	0	С	0	0	Э
49	С	0	0	0	С	0	0	0	C	0	0	0
50	С	С	0	С	0	0	0	0	С	0	0	0
51	0	С	С	0	0	0	0	0	С	0	0	O
		Tab	le C	onti	nued	on	Next	Pag	e			***************************************

TABLE 1-5. SECTOR SELECT SWITCH SETTINGS (Contd)

Number						Swit	ch N	umbe	r			
of Sectors	0	1	2	3	4	5	6	7	8	9	10	11
												······································
52	c	0	0	0	0	0	0	0	С	0	0	0
53	0	0	С	С	С	С	С	С	0	0	0	0
54	С	С	С	0	C	C	С	С	0	0	0	0
55	С	С	0	0	C	С	C	С	0	0	0	0
56	C	С	С	С	0	С	С	С	0	0	0	0
57	0	С	0	С	0	С	С	С	0	0	0	0
58	0	С	С	0	0	С	С	С	0	0	0	0
59	0	С	O	0	0	С	С	С	0	0	0	0
60	С	C	C	С	С	0	С	С	0	0	0	0
61	С	С	0	C	С	0	С	С	0	0	0	0
62	С	С	С	0	С	0	С	С	0	0	0	0
63	0	0	С	0	С	0	С	С	0	0	0	0
64	С	0	0	0	С	0	С	С	0	0	0	0
65	С	0	С	С	0	0	С	С	0	0	0	0
66	0	С	0	С	0	0	С	С	0	0	0	0
67	С	С	С	0	0	0	С	С	0	0	0	0
68	0	0	С	0	0	0	С	С	0	0	0	0
69	C	0	0	0	0	0	С	С	0	0	0	0
70	С	С	С	С	С	С	0	С	0	0	0	0
71	0	0	С	С	С	С	0	С	0	0	0	0
72	С	0	0	С	С	С	0	С	0	0	0	0
73	С	С	С	0	С	C	0	С	0	0	0	0
74	0	0	С	0	С	С	0	С	0	0	0	0
75	0	С	0	0	С	С	O	С	0	0	0	0
		Tab	le C	onti	nued	on l	Next	Page	e	•		TOO SHAREWAY AND A STATE OF THE

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TABLE 1-5. SECTOR SELECT SWITCH SETTINGS (Contd)

Number						 Swite	ch Nu	ımbeı	<u> </u>			
of Sectors	0	1	2	3	4	5	6	7	8	9	10	11
Sectors										<del></del>	10	тт
76	С	С	С	С	0	С	0	С	0	0	0	0
77	С	0	С	С	0	С	0	С	0	0	0	0
78	С	С	0	С	0	С	0	С	0	0	0	0
79	С	0	0	С	0	C	0	С	0	0	0	0
80	С	С	С	0	0	С	0	С	0	0	0	0
81	0	0	С	0	0	С	0	С	0	0	0	0
82	0	С	0	0	0	С	0	С	0	0	0	0
83	0	0	0	0	0	С	0	С	0	0	0	0
84	С	С	С	С	С	0	0	С	0	0	0	0
85	С	0	С	С	С	0	0	С	0	0	0	0
86	С	С	0	С	С	0	0	С	0	0	0	0
87	С	0	0	С	С	0	0	С	0	0	0	0
88	С	С	С	0	С	0	0	С	0	O	0	0
89	0	С	С	0	С	0	0	С	0	0	0	0
90	0	0	С	9	С	0	0	С	0	0	0	0
91	0	С	0	0	С	0	0	С	0	0	0	0
92	С	0	0	0	С	0	0	С	0	0	0	0
93	С	С	С	С	0	0	0	С	0	0	0	0
94	С	0	С	С	0	0	0	С	0	0	O	0
95	0	0	С	С	0	0	0	С	0	0	0	0
96	С	С	0	С	0	0	0	С	0	0	0	0
97	С	0	0	c	0	0	0	C	0	0	0	0
98	0	0	0	C	0	0	0	c	0	0	0	0
99	0	C	C	0	0	0	0	c	0	0	0	0
				_								
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1-48

TABLE 1-5. SECTOR SELECT SWITCH SETTINGS (Contd)

Number of						Swit	ch N	umbe	r			
Sectors	0	1	2	3	4	5	6	7	8	9	10	11
100	С	O	С	0	O	0	0	С	0	Ο	0	0
101	0	0	С	0	0	Ο	0	С	0	0	0	0
102	0	С	0	0	0	0	0	С	0	0	0	0
103	С	0	0	0	0	0	0	С	0	0	0	0
104	0	0	0	0	0	0	0	С	0	0	0	0
105	С	С	С	С	С	С	С	0	0	0	0	0
106	С	0	С	С	С	С	С	0	0	0	0	0
107	0	0	С	С	С	С	С	0	0	0	0	0
108	С	С	0	С	С	С	С	0	0	0	0	0
109	0	С	0	С	С	С	C	0	0	٥	0	0
110	С	0	0	С	С	С	С	0	0	0	0	0
111	0	0	0	С	С	С	С	0	0	0	0	0
112	С	С	С	0	С	С	С	0	0	0	0	0
113	С	0	С	0	С	С	С	0	0	0	0	0
114	0	0	С	0	С	С	С	0	0	0	0	0
115	С	С	0	0	С	С	С	0	0	0	0	0
116	0	С	0	0	С	С	<b>C</b> .	0	0	0	0	0
117	С	0	0	0	С	С	С	0	0	0	0	0
118	0	0	0	0	С	С	С	0	0	0	0	0
119	С	С	С	С	0	С	С	0	0	0	0	0
120	С	С	С	С	0	С	С	0	0	0	0	0
121	0	С	С	С	O	С	С	0	0	0	0	0
122	С	0	С	С	0	С	С	0	0	0	0	0
123	0	0	С	С	0	С	С	0	0	0	0	0
		Tab.	le Co	onti	nued	on	Next	Page	9	-		

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TABLE 1-5. SECTOR SELECT SWITCH SETTINGS (Contd)

Number		Switch Number										
of Sectors	0	1	2	3	4	5	6	7	8	9	10	11
124	С	С	0	С	0	С	С	0	0	0	0	0
125	0	С	0	С	0	С	С	0	0	0	0	0
126	С	0	0	С	0	С	С	0	0	0	0	0
127	0	Ο	0	С	0	С	С	0	0	0	0	0
128	0	0	0	С	0	С	С	0	0	0	0	0

#### HDA TEMPERATURE STABILIZATION

Before an HDA is used, it must be stable in temperature and humidity with respect to the site environment. If not, moisture that condenses within the HDA can cause HDA failure. The problem is worsened if a shipped unit is moved from a cold outdoor environment to a much warmer computer site. No Seek operations should be performed before the HDA temperature is greater than the dewpoint of the FMD intake air supply. The following procedures describe steps you must take to ensure that the unit can be operated safely.

After the temperature stabilization requirements are met, the HDA and FMD air system must be purged for a minimum of one hour. Refer to the HDA Purge procedure.

#### DRIVE TEMPERATURE STABILIZATION

Upon arrival of the FMD at the customer site, unpack it and, if possible, allow at least 24 hours for it to temperature stabilize. If the installation time delay allowed is critical, al-

low the following minimum times for the HDA to warm to 22° C (70° F) with a site ambient temperature of 24° C (75° F) and 80% relative humidity:

Initial Temperature	Waiting Time
-40° C (-40° F)	23 hours
-23° C (-10° F)	21 hours
-7° C (+20° F)	19 hours
+10° C (+50° F)	14 hours

Leveling and cabling can be performed during the stabilization period; however, observe the following precautions:

- Do not apply power to the unit. Even blower motor operation can cause condensation.
- 2. Leave the carriage locking rod secured.

## SPARE HDA STABILIZATION

Upon arrival of a spare HDA at the customer site, unpack it and remove the plastic bag. A stabilization time of at least 8 hours is preferred. If the replacement time delay allowed is critical, allow the following minimum times for the HDA to warm to 22° C (70° F) with a site ambient temperature of 24° C (75° F) and 80% relative humidity:

Initial Temperature	Waiting Time
-40° C (-40° F)	8 hours
-23° C (-10° F)	7 hours
-7° C (+20° F)	6 hours
+10° C (+50° F)	4-1/4 hours

## INITIAL STARTUP AND CHECKOUT

## FINAL VISUAL CHECKS

Before applying power to any unit, and after the unit has been temperature stabilized, make the following visual checks:

- 1. See that the primary air filter is in place.
- 2. Check that all four hold-down bolts have been removed.

- 3. Reaffirm that the carriage locking rod is in place as shown in figure 1-8.
- Check all air hoses to ensure they are intact, are properly connected, and that the hose clamps are tight.
- Check that all the I/O cables are properly mated and firmly seated.
- 6. Check that all wire-harness connectors are properly mated.
- Check that all backpanel connectors are firmly seated and that the terminating jumpers are installed over the correct pins.
- 8. For a single-channel unit, check the backpanel to ensure that the jumper plug is installed at the backpanel location A07. A dual-channel unit requires no jumper plug at backpanel location A07.
- 9. Check that all logic cards have been installed and are firmly seated in the card slots.

#### HDA PURGE

After the physical installation of the subsystem has been completed, the following power-up and purge procedure should be observed for each drive.

- Connect the ac power cable from the unit to the site power source.
- 2. Turn off all dc power supply circuit breakers; turn off all circuit breakers on the ac power supply in each drive.
- On operator panel of each device: ensure that START switch is in the off position (popped out).
- 4. At the site power distribution panel, turn on the breaker that controls ac power to the unit.
- 5. Turn on MAIN circuit breaker on the ac power supply in the cabinet.
- 6. As the ac power is applied, the unit's blower motor will come on.

- 7. Allow the blower to operate (drive motor not operating) for at least one hour.
- 8. Test and diagnostic Linked Series Test 03 may be run on unit while HDA is purging.

## CARRIAGE LOCKING ROD REMOVAL

The carriage locking rod assembly (for the HDA) must be removed after the one-hour temperature stabilization period has expired. Referring to figure 1-25, remove locking rod assembly by first removing wing nut and washers and then unscrewing the rod from the carriage. If the rod cannot be removed with fingers, a 3/16-inch open-end wrench may be used. Store the locking rod assembly in the clips provided on the rear of the deck. After removing the locking rod, insert plastic stop plug (S/C 02 and above, W/ 61384) in magnet hole to prevent moist air from getting into magnet. Stop plugs are shipped in the accessories package.

#### CAUTION

The carriage locking rod assembly must be reinstalled whenever the unit is moved even a short distance (for example, across the room). The wing nut must be tightened until a slight resistance is felt and then tightened 1/2 turn more.

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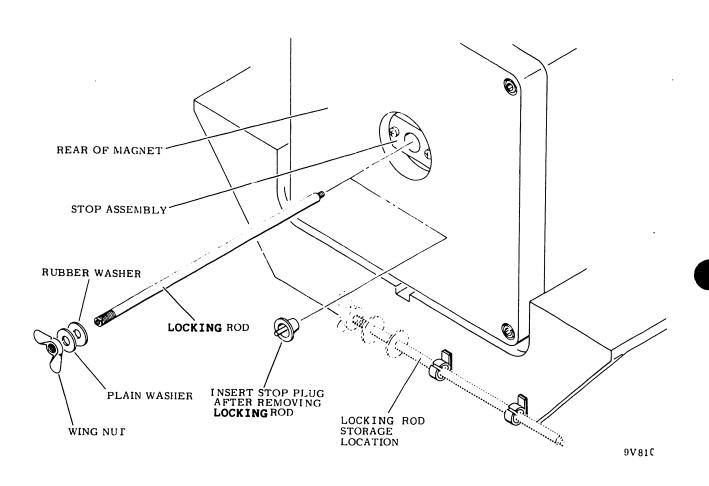


Figure 1-25. Carriage Locking Rod Removal

#### INITIAL CHECKOUT

## Voltage Checks and Adjustments

- 1. Ensure that START switch is in OFF position (LED off.)
- Place Local/Remote switch located on \_KTX card in Local (down) position.
- 3. Check the following voltages at the logic chassis (A3):

VOLTAGE	TOLERANCE	LOCATION
+5 V -5.1 V +24 V -24 V +5 V MPU -36 V +24 V MPU	±0.05 V ±0.05 V ±2.4 V ±2.4 V ±0.05 V -7.2 +0 V ±2.4 V	A3A01-44A A3A01-02A A3A01-45A A3A01-01A A3C03-43A A3B02-18A A3C02-18B

NOTE: All voltages are references to ground (GND) on the backpanel.

 Voltage adjustments, if necessary, should be made according to Section 2C, Checks and Adjustments, of this manual.

#### **Linked Series Test**

- Enter the Diagnostic Test Mode (62) (Reference BZ7E1/7E2 Troubleshooting Manual, Publication 83323580).
- 2. Perform Linked Series test 03 for a minimum of 15 minutes.
- 3. Exit the Diagnostic Test Mode (63).

#### Free Carriage Movement

Perform this procedure after removing the carriage locking rod from the unit. Check the device for free carriage movement as follows:

 Place Local/Remote switch located on the \_KTX card in Remote (up) position.

- Insert carriage tool in the hole in the center of magnet, through the front hole in stop assembly, and screw it into carriage.
- Disable voice coil by disconnecting either of the two quick-connect leads from the top of magnet assembly.
- 4. Place Local/Remote switch in Local (down) position.
- 5. Move carriage to the retracted position (away from the spindle) and hold in this position while drive motor comes up to speed.
- 6. Depress START switch (to light START indicator).
- 7. As soon as drive motor is up to speed (10 to 15 seconds), check for free carriage movement by moving carriage tool forward and back a few times. If the carriage binds, follow applicable steps in the HDA Removal and Replacement procedure in Section 2D of this manual. If the carriage moves freely, go to step 8.
- 8. Move carriage to retracted position (away from spindle) before stopping drive motor.
- 9. Release START switch to stop drive motor.
- 10. When spindle has stopped, place Local/Remote switch in Remote (up) position.
- 11. Remove carriage tool and replace voice coil lead removed in step 3.
- 12. Insert plastic stop plug in magnet hole to prevent moist air from entering magnet and HDA. Stop plugs are provided in drive accessories package.
- 13. Place Local/Remote switch in Local (down) position to return dc power to drive.

#### First Seek

To start unit, press START switch. The drive motor will begin to cycle up. As the device reaches operating speed, it will perform a First Seek and the READY indicator will light.

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#### Ready Indication

When the READY indicator is on, it signifies that the power-up sequence has been successfully completed and the drive is ready for operation.

#### FINAL CHECKOUT

#### Average Access Time Check

- 1. Enter FTU Mode (60) and perform the "X to N" Seek Test (A7) for a minimum of 30 minutes to allow the drive to stabilize. Should an error occur, the Maximum Seek Velocity may be checked and adjusted using Diagnostic Test Mode, Test 28 (Reference Velocity Gain Check and Adjustment, Section 2C of this manual.). Exit FTU Mode (61).
- 2. Enter Diagnostic Test Mode (62) and perform Test 28, "Average Access Time." If necessary, adjust the average access time according to the Velocity Gain Check and Adjustment, Section 2C of this manual.

#### **Linked Series Tests**

- 1. Perform the following Linked Series Tests:
  - O4 Linked Series with Drive Ready 15 minutes, minimum 15 Linked Series, Tests O3 and O4 1 Pass minimum
- Exit Diagnostic Test Mode (63) if no other tests are desired.

#### System Checkout

Procedures for diagnosing proper operation of each device, as well as the FMD sub-system as a whole on a computer system will be determined by customer software and are outside the scope of this manual.

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#### REPACKAGING

If it becomes necessary to repackage the unit for reshipment, packaging instructions can be obtained from:

Packaging Engineer, Material Services Dept. Normandale Division Magnetic Peripherals, Inc. 7801 Computer Ave. Minneapolis, MN 55435

When ordering packaging instructions, specify unit serial number and series code, as listed on the unit equipment identification plate.

## 2 MAINT-ENANCE

#### GENERAL

Section 2 contains preventive and corrective maintenance information. The corrective information contained here pertains to repair of the unit once a problem has been isolated.

All maintenance discussed in this section is limited to that which can be performed in the field, and unless otherwise specified, applies to all equipments listed in the front of this manual.

This section is divided into the following subsections:

- 2A General Maintenance Information: Contains general information that a person must be familiar with prior to performing any of the maintenance discussed in this manual.
- 2B Preventive Maintenance: Describes the preventive maintenance that must be performed in order to keep the unit in proper operating condition.
- 2C Checks and Adjustments: Provides the electrical checks and adjustments necessary to keep the unit operating within the system. All mechanical adjustments are provided in Repair and Replacement as part of replacement procedure.
- 2D Repair and Replacement: Describes replacement of unit assemblies and components that may be replaced or adjusted in the field (except for adjustments included in Checks and Adjustments).

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# 2A GENERAL MAINTENANCE INFORMATION

#### GENERAL

This section contains general maintenance information for the fixed module drive (FMD). Anyone performing maintenance on the unit should be familiar with the content of this section, as well as with the operating procedures contained in the Hardware Reference Manual. The information contained in this section relates to the following areas:

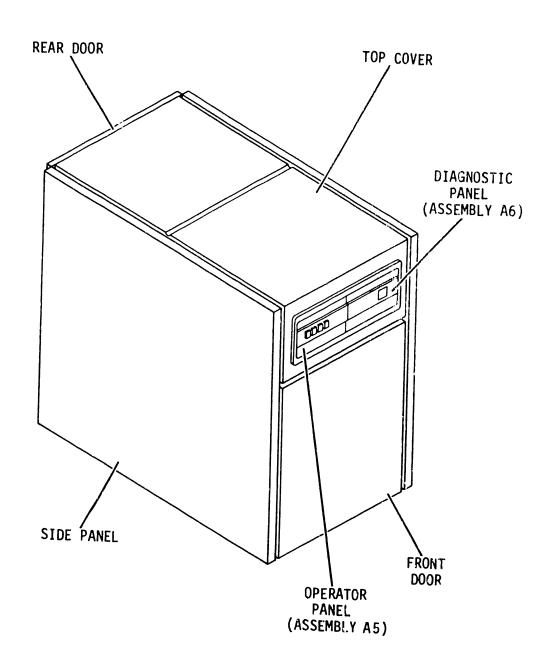
- Physical Locations Identification of all major assemblies and those components which are most frequently encountered during maintenance.
- Safety Precautions Safety precautions that must be observed when working on the unit.
- Maintenance Tools and Materials Tools and materials required to perform maintenance.
- Gaining Access for Maintenance How to get at the assemblies for maintenance.
- Electrostatic Discharge Protection Correct procedures for handling logic cards and electronic assemblies which are sensitive to static electricity.
- Protective Devices Thermal and overload protection for motors and logic chassis.

#### PHYSICAL LOCATIONS

Figure 2A-1  $\pi_{i-1}y$  be used to identify and locate the major components in the FMD.

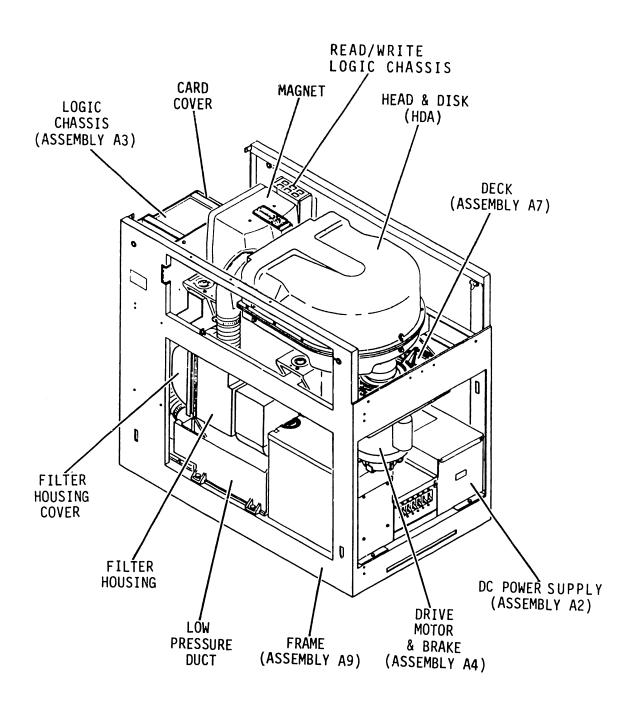
The major assemblies of the FMD have been assigned physical location codes such as Al, A2, etc. (See table 2A-1.) Each component or subassembly in the FMD carries one of these major assembly codes as part of its complete physical identification. Thus, A2TB3 identifies terminal board 3 in major assembly A2, whereas AlAl and AlA2 identify the first two subassemblies in major assembly Al. If subassembly AlAl could itself be broken down into still smaller assemblies, those would be designated AlAlAl, AlAlA2, etc. Figure 2A-1 locates and identifies all the physical location codes listed in table 2A-1.

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9V43-1

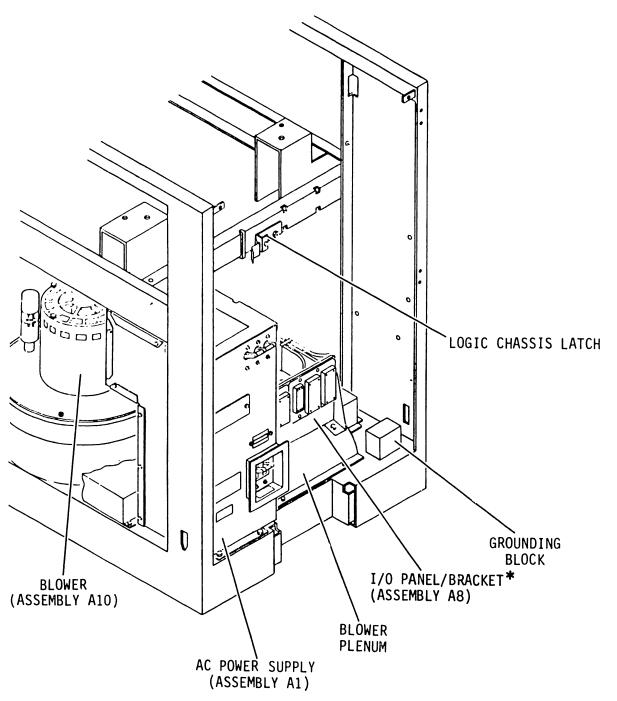
Figure 2A-1. Assembly Locator (Sheet 1 of 3)



9V43-2

Figure 2A-1. Assembly Locator (Sheet 2)

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\*: ILLUSTRATION SHOWS I/O PANEL USED FOR ROUND CABLE INTERFACE. I/O BRACKET IS SUBSTITUTED FOR I/O PANEL TO ACCOMODATE FLAT CABLE INTERFACE.

9V43-3B

Figure 2A-1. Assembly Locator (Sheet 3)

TABLE 2A-1. PHYSICAL LOCATION CODES

Code	Title
Al	AC Power Supply (PDU)
A 2	DC Power Supply
A3	Logic Chassis
A4	Drive Motor
<b>A</b> 5	Operator Panel
A6	Diagnostic Control Panel
A7	Deck
A8	I/O Panel/Bracket
A9	Frame and Frame Components
A10	Blower

#### SAFETY PRECAUTIONS

Observe the following safety precautions at all times. Failure to do so may cause equipment damage and/or personal injury.

- Whenever removing or replacing cards in the logic or read/write chassis, always remove dc power by placing the +24Y XFMR circuit breaker (S/C 03 and below W/O 61615) and ganged circuit breakers (S/C 03 and above W/ 61615) on the ac power supply to OFF.
- When replacing components or assemblies where exposure to ac line voltage is possible (ac/dc power supplies, blower, drive motor), always remove power from the unit by turning off the MAIN circuit breaker on the ac power supply.
- When performing any maintenance on the ac power supply, or any of its connecting cables, disconnect the unit power cord from the site power panel.
- Wear safety glasses whenever working with sealants.

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- Keep watches and other permeable metal objects at least 600 centimeters (two feet) away from voice coil magnet.
- Observe precautions described in discussion on Handling Electrostatic Devices (this section) when handling cards containing MOS integrated circuits.
- Before removing power from the unit for maintenance, check the START switch on the operator panel to be certain that it is not lit. Press START switch to turn off the lights (and power down the drive motor).

#### MAINTENANCE TOOLS AND MATERIALS

When performing preventive and corrective maintenance on any unit, certain special tools are required. A list of these tools, along with their part numbers, is provided in table 2A-2.

TABLE 2A-2. MAINTENANCE TOOLS AND MATERIALS

Description	CDC Part Number
Anaerobic Sealant, (Type 242)	95125322
Anaerobic Sealant, (Type C)	95044213
Card Extender (1/2)	82318800
Card Extender (Full)	82318700
Coil Installation Tool	87285300
Conductive Static Shielding Bag	90538604 (8 x 10)**
	90538606 (12 x 16)**
DC Multimeter	Fluke 3000 <b>A*</b> or equivalent

<sup>\*</sup> Denotes vendor part or model number

Table Continued on Next Page

<sup>\*\*</sup> Vendor, Minnesota Mining & Mfg. Co.

TABLE 2A-2. MAINTENANCE TOOLS AND MATERIALS (CONTD)

Description	CDC Part Number
Dielectric Grease	94657900
Dust Cover	77573100
Dust Cover	77573101
Go/Nc-Go Tool (Pulley Height	
Adjustment)	87199200
Carriage Tool	77795800
Hex Driver Tool (6 mm)	94391311
Hex Driver Tool	94391300
Hex Driver Tool	47481600
Lead Guide	47155100
Oscilloscope, Dual Trace	Tektronix 454* or equivalent
Pin straightener	87369400
Potentiometer Adjustment Tool	12212278
Scope Probe Tip (Hatchet Type)	12212885
Voice Coil Replacement Tools:	
Torque Screwdriver	12218425
Bit for above	12263477
Wire Wrap Bit, 30 Gage	12218402
Wire Wrap Gun, Electric	12259111
Wire Wrap Removal Tool 20-30 Gage	12259183
Wire Wrap Handle	12210851
Wire Wrap Sleeve, 30 Gage	12218403
Wrist Strap	12263496

#### GAINING ACCESS FOR MAINTENANCE

#### GENERAL

The doors and covers provide easy access to the major assemblies within the unit. The following discussions describe all of the FMD's accessing doors and covers.

#### **CABINET DOORS**

Two self-latching doors allow access to components beneath the deck in the front and rear of the cabinet. To open either door, insert 6-millimetre hex tool driver into the lock and turn mechanism in either direction.

#### CABINET TOP COVERS

The cabinet has two covers: one front top cover and one rear top cover. When raised, the front top cover provides access to the HDA and the front portion of the deck. To open the front top cover, open the front door and squeeze the latch in the front of the top cover. The front cover has a spring-loaded support.

The rear top cover provides access to the magnet and the rear of the deck. To open the rear top cover, open rear door and loosen the two screws attaching the rear trim strip to the frame. The rear top cover has a friction support.

#### SIDE PANELS

Side panels are held in place with quarter-turn fasteners. To remove the side panels, open the front and rear doors. Release the quarter-turn fastener attaching the side panel to the frame and remove the ground cable from the frame to the side panel. Removal of the right side panel (viewed from the front of the unit) allows access to the blower assembly.

#### LOGIC CHASSIS

The logic chassis is located at the rear of the unit and is accessible by opening the rear door. Releasing a catch on the logic chassis allows it to swing outward, thus permitting access to the logic cards and to other assemblies. The logic cards can be accessed by opening the card cover assembly. The

card cover assembly can be opened by turning a quarter-turn fastener located at left-center on the cover assembly. The card cover may be removed entirely by removing its hinges (in early units) or by lifting the panel out of its pivots (in later units).

#### AC POWER SUPPLY

The ac power supply can be reached from the rear of the cabinet (by opening the rear door and swinging open the logic chassis). To reach the components within each ac power supply assembly, the unit must be removed from the drive.

#### DC POWER SUPPLY

The dc power supply can be reached from the front of the unit (by opening the front door). To reach the components within dc power supply assembly remove the top covers and flip down the front circuit breaker panel.

#### **ELECTROSTATIC DISCHARGE PROTECTION**

#### HANDLING ELECTROSTATICALLY SENSITIVE ASSEMBLIES

All drive electronic assemblies are sensitive to static electricity, due to the electrostatically sensitive devices used within the drive circuitry. Although some of these devices such as metal-oxide semiconductors (MOS) on logic cards are extremely sensitive, all semiconductors as well as some resistors and capacitors may be damaged or degraded by exposure to static electricity.

Electrostatic damage to electronic devices may be caused by a direct discharge of a charged conductor, or by exposure to the static fields which surround charged objects. To avoid damage to drive electronic assemblies, service personnel must observe the following precautions when servicing the drive:

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- Ground yourself to the drive whenever the drive electronics are or will be exposed, connect yourself to ground with a wrist strap (see table 2A-2 for part number). Make the connection to any metal assembly or to the dc grounding block at the rear of the drive. As a general rule, remember that you, the drive, and the circuit cards must all be at ground potential to avoid potentially damaging static discharges.
- Keep cards in conductive bags when circuit cards are not installed in the drive, keep them in conductive static shielding bags. These bags provide absolute protection from static discharge and from static fields surrounding charged objects. Remember that these bags are conductive and should not be placed where they might cause an electrical short circuit.
- Remove cards from bags only when you are grounded all cards received from the factory are in static shielding bags, and should not be removed unless you are grounded.

## HANDLING ELECTROSTATICALLY SENSITIVE LOGIC CARDS

Metal oxide semiconductor (MOS) integrated circuits are used on several logic cards in the unit. The logic cards are identified by orange colored injectors/ejectors. MOS integrated circuits are extremely sensitive and therefore require special handling to avoid damage caused by static electricity. Observe the following precautions when handling or working with logic cards using MOS integrated circuits:

- Turn off power before removing and installing the logic card.
- Ensure that anything or anyone coming in contact with the card is electrically connected to ground, including tools, the body, clothing, containers, etc.
- Touch the logic chassis to bleed off any accumulated static charge before removing or installing the card.
- Handle the card only by a non-circuit portion. Do not touch pins and circuit connection points.
- Never use an ohmmeter on cards having microprocessor assemblies.
- Always remove the microprocessor cards before using an ohmmeter on the drive.

• Place the card in a conductive shielded bag immediately following its removal from the unit. The card and the bag must be in contact with logic chassis ground before and during the time that the card in inserted or removed from the bag. The bag should have a warning label indicating that it contains an electrostatic-sensitive device. The logic card must remain in the bag or at a properly prepared work station whenever it is not installed in the logic chassis.

#### MOTOR OVERLOAD PROTECTION

Protection against thermal overload is provided for all motors in the unit:

- The blower motor (50/60 Hz) is protected by a thermal switch contained within the motor. The switch automatically resets when the motor has cooled.
- The 50/60 Hz drive motor contains a built-in breaker that opens if the motor overheats. After the motor has cooled, the breaker can be reset by pressing the red reset button underneath the motor.

## HDA AIR FLOW DETECT

An air pressure switch mounted in the air duct senses the air flow entering the HDA. Failure to detect air flow causes the drive to drop power to the spindle motor and dc power supply. This error condition causes a unique error code to be automatically displayed on the diagnostic panel.

#### **USE OF CARD EXTENDER**

Troubleshooting should be limited to the card level. Replacement of individual ICs or other discrete components on a card is strongly discouraged. Although a card extender is available, its use is not recommended except when absolutely necessary. The extender adds 25.4 cm (10 inches) to each signal path entering or leaving the card, and this added length could cause false error indications or other side effects completely unrelated to the original problem.

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# 2B PREVEN-TIVE MAINT-ENANCE

## PREVENTIVE MAINTENANCE SCHEDULE

There are three items of preventive maintenance:

- Replacing primary filter
- Checking effectiveness of spindle brake on each HDA
- Replacing absolute filter.

The first two of these are to be performed during the same maintenance period; the procedures are given below.

The absolute filter is to be replaced every 9000 operating hours or every eighteen months, whichever comes first.

## PRIMARY FILTER REPLACEMENT PROCEDURE

The primary filter should be replaced on a quarterly basis or after approximately 1500 hours of operation. This schedule will vary, depending upon the level of dust contamination in the operating area.

Refer to figure 2B-1 and replace the filter as follows:

- 1. Remove power from unit by placing MAIN ac circuit breaker to OFF.
- 2. Slide old filter out front of unit.
- 3. Install new filter (wire mesh surface up).
- 4. Restore unit power.

#### SPINDLE STOP-TIME CHECK PROCEDURE

Failure of a brake to stop disk rotation within the prescribed 20 seconds can impose additional wear on the heads. No readily noticeable symptoms of this extra wear are exhibited during normal operation, so it is important that periodic checks of braking time be made if the HDA is to be kept performing at top efficiency.

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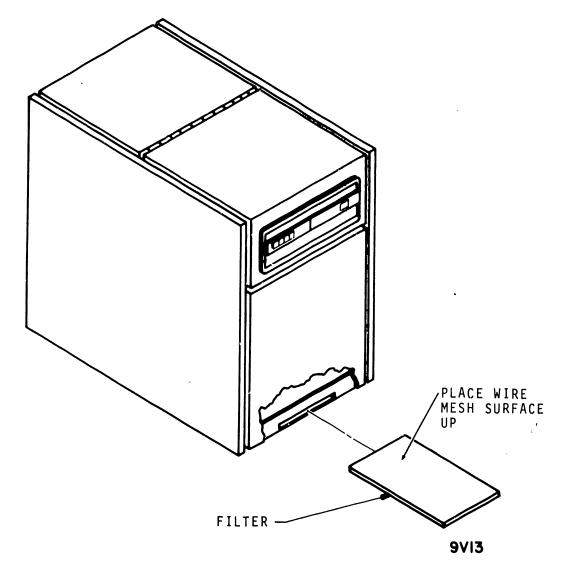


Figure 2B-1. Primary Filter Location

Perform the following procedure on a quarterly basis or after approximately 1500 hours of operation.

- 1. Apply power to the unit and activate the START switch on the operator panel.
- Verify that HDA disk rotation has reached full operating speed (READY indicator lit).
- 3. Open the front door and lift the front top cover.
- 4. Using a watch (sweep-second hand or digital "seconds" readout), time the interval required for the disks to stop rotating after pressing the START switch to deacti-

vate the drive motor. The disks should stop within 20 seconds. Use either of the following methods to determine when the disks stop rotating.

- a. Six black boltheads around the hub of the disk pack will appear as a solid black line when the disks are up to speed, and will become individually distinguishable as the disks slow down.
- b. If the boltheads are not visible, observe the drive motor's pulley (viewed directly below the HDA) to determine when rotation has stopped.
- 5. If the disks do not stop rotating within 20 seconds, remove power from the unit and replace the brake assembly in accordance with the procedure given in section 2D (Repair and Replacement) of this manual.

## ABSOLUTE FILTER REMOVAL/REPLACEMENT

#### NOTE

Record date and hour meter reading on new filter before installing.

- 1. Remove power from the unit by placing MAIN circuit breaker to OFF.
- 2. Open rear door of unit.
- 3. Release logic chassis latch and swing logic chassis out of the way.
- 4. Release two jackscrews securing the filter cover to the unit. See figure 2B-2.
- 5. Remove old filter and install replacement filter. Note the air flow direction arrow in figure 2B-2. The new filter must be installed for proper air flow direction to prevent damage to the HDA
- 6. Replace filter cover.
- 7. Close and latch logic chassis.
- 8. Close rear door.
- Restart blower motor and purge filter system for a minimum of five minutes before initiating drive motor rotation.

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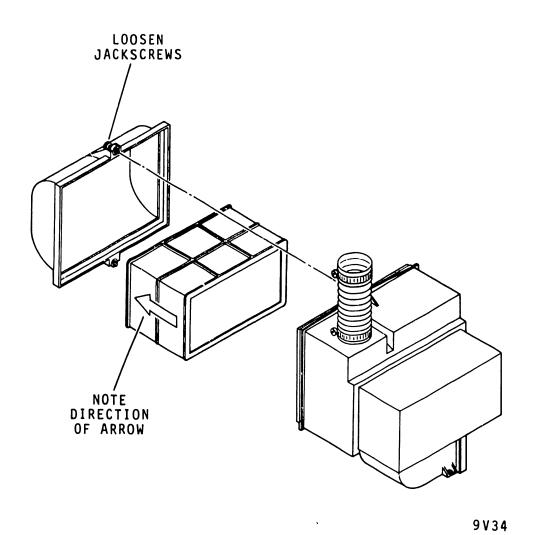


Figure 2B-2. Absolute Filter Replacement

# **2**C CHECKS AND ADJUST-MENTS

#### GENERAL

This section provides information on the only electrical checks and adjustments that can be performed in the field. These checks and adjustments should only be performed as required elsewhere in this manual, or when it is suspected that the unit is not functioning properly.

#### **VOLTAGE CHECKS**

Power supply voltages are checked to determine that the dc voltages are within specifications. These checks (and adjustments if required) should be made prior to replacing any parts. This assures that malfunctioning is not due to improper voltage levels.

The voltage checks may be performed either by using a voltmeter or by using the diagnostic panel. Both methods are acceptable; however, the method using the voltmeter is the most accurate and the preferred method. The diagnostic panel reading may disagree with the voltmeter and in some cases may be out of spec if tolerances for voltage checks using voltmeter are used.

## **VOLTAGE CHECKS USING VOLTMETER**

With the device performing 255-track repeated seeks, check the following voltages at the logic chassis (assembly A3) with a voltmeter:

<u>Voltage</u>	<u>Tolerance</u>	<u>Location</u>
+5 V -5.1 V +24 V -24 V -36 V +24Y	$     \begin{array}{r}       \pm 0.05 \text{ V} \\       \pm 0.05 \text{ V} \\       \pm 2.4 \text{ V} \\       \pm 2.4 \text{ V} \\       \hline       -7.2, +0 \text{ V} \\       \pm 6.0 \text{ V}    \end{array} $	A3A01-44A A3A01-02A A3A01-45A A3A01-01A A3B02-18A A3C03-33A (+24Y) to A3C03-32A (+24Y) Return)

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All voltages are referenced to ground (GND) on the backpanel.

The +5 V MPU power supply should provide +5 V  $\pm 0.05$  V power and should be measured at A3C03-43A. The voltage is referenced to ground on the backpanel.

## VERSION 3.0 ALTERNATE VOLTAGE CHECKS WITH DIAGNOSTIC PANEL

In Version 3.0 drives, a diagnostic test may be executed to monitor voltages. If adjustment is required and allowed (see table below), the adjustment may be made while the diagnostic test is executing. Refer to voltage adjustments routines.

Voltages that may be monitored are listed below along with their test numbers.

TABLE 2C-1. Diagnostic Test Descriptions

Test Number	Test	Tolerances
76 77 78 79 7A 7B 7C 7D 7E 7F	-36 V Servo -15 V MPU +15 V MPU -24 V MPU +24 V MPU +5 V MPU* +5 V LOGIC* -5 V LOGIC* +24 V LOGIC	-7.2 + 0 V + 1.5 V + 1.5 V + 6.0 V + 6.0 V + 0.05 V +0.10 V -0.00 V + 0.05 V + 2.4 V + 2.4 V

<sup>\*</sup> ADJUSTABLE VOLTAGES - Refer to Voltage Adjustments for procedure if adjustment is necessary.

#### NOTE

If +5V Logic is out of tolerance when read with the diagnostic panel and if adjustment is made using the diagnostic panel, adjust voltage to  $+5.05 \pm 0.05$  V.

Perform the following procedure to monitor the selected voltage. Adjustments may be done, if allowed, by observing the display.

#### **VOLTAGE MONITORING WITH DIAGNOSTIC PANEL**

1. Ensure that power is applied to the drive and all circuit breakers are on.

#### NOTE

Drive motor does not have to be powered up, nor does usage of the drive interfere with customer voltage monitoring.

- Actuate CLEAR switch.
- From table 2C-1, select the test number (76 thru 7F) for the voltage to be monitored. Test 7C (+5 V LOGIC) will be used in this example.
- 4. Set PARAMETER switches to 7C. Actuate LOAD switch. DISPLAY equals 007C.
- 5. Actuate INITIATE switch. DISPLAY equals 7CFO (Test Running) for about one second. It then changes to XXYY, where XX is the voltage in tens and units while YY is the voltage in hundredths. In this example, the display is 0502, indicating that +5 V LOGIC supply is +05.02 volts. The display will vary as the voltage varies. For specific adjustment procedure, refer to +5 V adjustment procedure step 2.
- 6. Actuate INITIATE switch. Test stops with 7CFl display (Test Stopped).

If a voltage fault occurs that prevents voltage monitoring from running, diagnostic test 6E (Set Voltage Margin Flag) may be executed before executing voltage monitoring, this allows voltage faults to be ignored.

If parameter 6E is used parameter 6F (Clear Voltage Margin Flag) must be used at the end of voltage monitoring.

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# **VOLTAGE ADJUSTMENTS**

Only the output voltages of the +5 V and -5 V and the +5 V MPU power supplies are adjustable. The +5 V and the -5 V adjustment potentiometers are located inside the dc power supply as shown in figure 2C-1. The adjustment potentiometer for the +5 V MPU power supply is accessed from a slot in the back of the ac power supply as shown in figure 2C-2.

## +5 V ADJUSTMENT

- To adjust +5 V, connect dc multimeter probes to A3A01-44A and ground (GND).
- Adjust +5 V potentiometer (see figure 2C-1) if needed to bring voltage to +5 V, +0.05 V.

## -5 V ADJUSTMENT

- 1. To adjust -5 V, connect dc multimeter probes to A3A01-02A and ground (GND).
- Adjust -5 V potentiometer (see figure 2C-1) if needed to bring voltage to -5.1 V, +0.05 V.

## +5 V MPU ADJUSTMENT

- 1. Remove right side panel.
- 2. To adjust +5 V MPU, connect dc multimeter probes to A3C03-43A and ground (GND) on the backpanel.
- 3. Adjust +5 V MPU potentiometer (see figure 2C-2) if needed to bring voltage to +5 V, +0.05 V.

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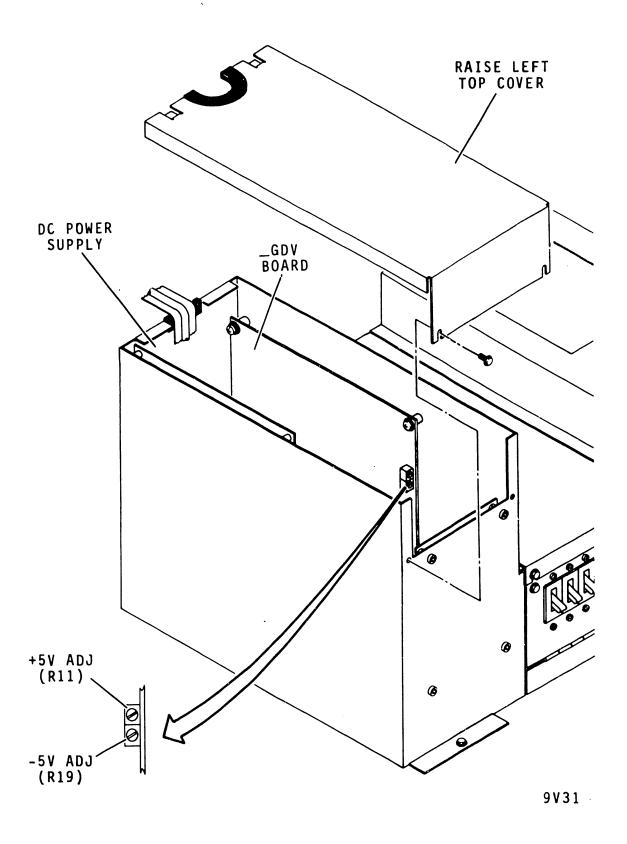
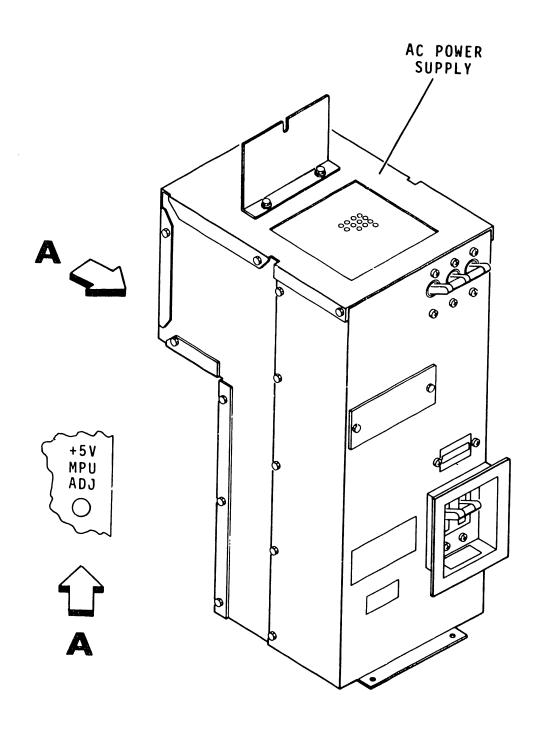


Figure 2C-1. +5 V and -5 V Adjustment Potentiometers



9V32A

Figure 2C-2. +5 V MPU Adjustment Potentiometer

## SERVO PULSE WIDTH CHECK AND ADJUSTMENT

This procedure provides information on checking and if necessary, adjusting the servo pulse width.

Servo pulse width must be checked whenever the HDA or one of the servo cards is replaced. This procedure should be performed before starting the Velocity Gain Check and Adjustment procedure.

- Start the drive motor and allow the drive to become Ready. Allow drive to run a minimum of two hours.
- Monitor and sync positive on the signal at A03-13A(+Gated Servo Clock).
- 3. Measure the positive pulse width at the 1.5 V level of each edge. The servo pulse width should be 100 ±15 ns. Perform remainder of this procedure only if the servo pulse width is wrong.
- 4. Power down the unit.
- 5. Remove \_KDX card at location A03.
- 6. Adjust the pulse width as follows:
  - (a) If pulse width is less than 85 ns, the pulse width must be made wider as shown in figure 2C-3. The other end of the jumper wire from location 0332 pin 7 determines the pulse width. Re-wrap the other end of the wire to next pin using the following order: 0332 pins 5 through pin 1, then 0730 pin 1 through pin 5. Each pin increases the pulse width approximately 10 ns.
  - (b) If pulse width exceeds 115 ns, the pulse width must be narrower as shown in figure 2C-3. The other end of the jumper wire from location 0332 pin 7 determines the pulse width. Re-wrap the other end of wire to next pin using the following order: 0730 pin 5 through pin 1, then 0332 pin 1 through pin 5. Each pin decreases the pulse width approximately 10 ns.

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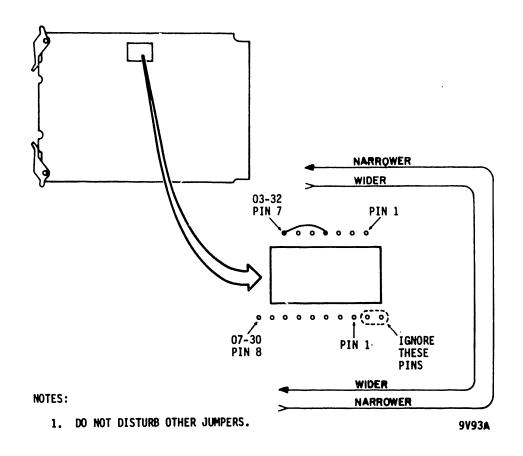


Figure 2C-3. Servo Pulse Width Adjustment

- 7. Replace card. Close logic chassis and rear door.
- 8. Start spindle and allow drive to become Ready.
- 9. Allow drive to run for 15 additional minutes.
- 10. Measure pulse width and adjust as necessary.

# **VELOCITY GAIN CHECK AND ADJUSTMENT**

This procedure provides information for checking and if necessary, adjusting the velocity gain of the servo.

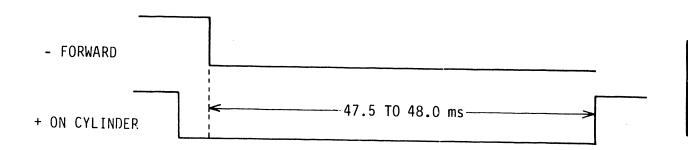
Check Velocity Gain whenever the HDA or one of the servo cards is replaced.

1. Perform Servo Pulse Width Check and Adjustment procedure.

## CAUTION

When using test and diagnostics tests, take the drive off line at the CPU, otherwise the system may hang.

- Enter the Diagnostic Test Mode (62). (Refer to troubleshooting manual 83323580, Section 3).
- 3. Activate test 28. This test does a series of 842 track seeks and averages the time of groups and displays the time.
- 4. Raise front cover so diagnostic panel can be viewed from the rear of drive.
- 5. Adjust pot on A04 at coordinates 1309 while measuring time from trigger to rising edge of signal, until this interval equals 47.5 to 48.0 milliseconds as shown in figure 2C-4.
- 6. Stop test. Exit the Diagnostic Test Mode (63) and close front cover. Return unit to normal condition.



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Figure 2C-4. Velocity Gain Adjustment

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## FTU READ CIRCUIT ADJUSTMENT

Either of two procedures can be used to check and adjust the read circuit potentiometer at coordinates 6814 on the MPU T and D memory card (\_KTX at chassis location B03/C03). The first procedure, called Preliminary FTU Read Circuit Check, is the shorter of the two and is used to check the potentiometer's adjustment when any of the following conditions exist:

If any card in read/write chain has been replaced, such as:

Write PLO (A01)
Write Compensation (A02)
Read Decoder (B06/C06)
Read PLO (C08)
Deck cards (read/write chassis, A7)

- If the drive motor or its belt have been replaced.
- If any of the servo cards (A03-A06) have been replaced.
- If the HDA has been replaced.

The second procedure, called Detailed FTU Read Circuit Check, must be performed when the \_KTX (B03/C03) card has been replaced.

## NOTE

When using the FTU mode of testing with the drive's diagnostic control panel, be sure to take the drive off line at the CPU and be sure that the LOCAL/REMOTE switch on the \_KTX card is in the LOCAL (down) position.

Note that in both testing procedures all data is entered into, and the results displayed on the diagnostic control panel.

## NOTE

In the following procedures, notes and DISPLAY letters and/or numbers enclosed in brackets ([ or ]) refer to units having a full complement of test and diagnostic capabilities (referred to as Version 3 drives in the Troubleshooting manual, publication number 83323580).

# PRELIMINARY FTU READ CIRCUIT CHECK

- 1. Ensure that drive is up to speed and READY. DISPLAY shows EEOC.
- 2. Place drive in FTU mode as follows:
  - a. Set PARAMETER switches to 60.
  - b. Actuate LOAD switch; DISPLAY shows 0060.
  - c. Actuate INITIATE switch; DISPLAY shows 60F1 [60F2].
  - d. READY indicator on operator panel will momentarily turn off. Drive is now in FTU mode.
- 3. Select an error-free head on CE cylinder (842) as follows:
  - a. Check label on top of HDA or HDA certification data (flaw map) for an error-free head number.
  - b. Acutate CLEAR switch.
  - c. Set PARAMETER switches to 85.
  - d. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows previous contents of head register.
  - e. Set PARAMETER switches to 00.
  - f. Actuate LOAD switch. DISPLAY shows 00XX where XX equals previous contents of head register.
  - g. Set parameter switches to error-free head number determined in step a above.
  - h. Actuate LOAD switch to load head register. Display shows 00XX where XX equals error-free head number.
  - i. Actuate INITIATE switch.
  - j. Set PARAMETER switches to 80 (Test/FTU option).
    - k. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of test/FTU option register.
    - 1. Set PARAMETER switches to 00.

- m. Actuate LOAD switch. DISPLAY shows 00XX where XX equals previous contents of test/FTU option register.
- n. Set PARAMETER switches to 48 (manual head, read error override); [set switches to 08 (read error override) for version 3 drives].
- o. Actuate LOAD switch. DISPLAY shows 0048 [0008].
- p. Actuate INITIATE switch.
- 3. Write data as follows:

### NOTE

In FTU mode, write and read operations are permitted only on tracks within CE cylinder. (Servo is automatically driven to cylinder 842).

- a. Set PARAMETER switches to 8C (data pattern).
- b. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of data pattern register.
- c. Set PARAMETER switches to 00.
- d. Actuate LOAD switch twice. DISPLAY shows 0000 (low frequency pattern).
- e. Actuate INITIATE switch.
- f. Set PARAMETER switches to AA (write).
- g. Actuate LOAD switch. DISPLAY shows OOAA.
- h. Actuate INITIATE switch to start write operation. DISPLAY shows AAFO. Test continues writing until INITIATE is actuated a second time to stop test. When test is stopped, DISPLAY shows AAF1.
- i. Actuate CLEAR switch.
- 4. Read data as follows:
  - a. Set PARAMETER switches to AB (read).
  - b. Actuate LOAD switch. DISPLAY shows 00Ab.

- c. Actuate INITIATE switch to start read operation. DIS-PLAY shows AbFO. Read test continues until INITIATE switch is actuated a second time to stop test. Allow read test to run continuously while performing \_\_KTX card potentiometer adjustment.
- 5. Adjust potentiometer on KTX card as follows:
  - a. Connect channel 1 of oscilloscope to backpanel location B03-05B (+Diagnostic Read Enable) and set it to trigger internally on positive slope.
  - b. Connect channel 2 of the oscilloscope to B03-08A (-Read Error).
  - c. Rotate potentiometer (bottom pot at card coordinates 6814) clockwise until negative pulses occur at B03-08A (channel 2 on oscilloscope). Now rotate potentiometer counterclockwise (counting turns as you go) until negative pulses re-occur at B03-08A. Set potentiometer halfway between these two limits.
  - d. Actuate INITIATE switch to stop read operation.
  - e. Actuate CLEAR switch.
- 6. Perform low frequency read data verification test as follows:
  - a. Set PARAMETER switches to 80 (Test/FTU option).
  - b. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of test/FTU option register.
  - c. Set PARAMETER switches to 00.
  - d. Actuate LOAD switch.
  - e. Set PARAMETER switches to 40 (manual head) [00].
  - f. Actuate LOAD switch. DISPLAY shows 0040 [0000].
  - g. Actuate INITIATE switch.
  - h. Set PARAMETER switches to AB (read).
  - i. Actuate LOAD switch. DISPLAY shows 00Ab.
  - j. Actuate INITIATE switch to start read operation.

- k. Drive must perform the read operation without error (NO AbF1 [AbF3] shown on DISPLAY) for three minutes, minimum.
- 1. Actuate INITIATE switch to stop read operation.
- m. Actuate CLEAR switch.
- 7. Perform the high frequency read data verification test as follows:
  - a. Set PARAMETER switches to 8C (data pattern).
  - b. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of data pattern register.
  - c. Actuate LOAD switch twice to load data pattern upper and lower (high frequency pattern). DISPLAY shows 8C8C.
  - d. Actuate INITIATE switch.
  - e. Set PARAMETER switches to AA (write).
  - f. Actuate LOAD switch. DISPLAY shows 00AA.
  - g. Actuate INITIATE switch to start write operation. Write test continues until INITIATE switch is actuated a second time to stop test.
  - h. Set PARAMETER switches to AB (read).
  - i. Actuate LOAD switch. DISPLAY shows 00Ab.
  - j. Actuate INITATE switch to start read operation. DIS-PLAY shows AbFO.
  - k. Drive must perform read operation without error (NO AbFl [AbF3] shown on DISPLAY) for three minutes, minimum.
  - 1. Actuate INITIATE switch to stop read operation.
  - m. Set PARAMETER switches to 8C (data pattern).
  - n. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of data pattern register.
  - o. Set PARAMETER switches to 00.

- p. Actuate LOAD switch twice.
- q. Actuate INITIATE switch.
- r. Set PARAMETER switches to AB (read).
- s. Actuate INITIATE switch to start read operation. DIS-PLAY shows AbF1 [AbF3].
- t. Drive will perform read operation and stop; DISPLAY must show error of AbF1 [AbF3].
- u. Actuate CLEAR switch.
- v. Set PARAMETER switches to 61 (exit FTU mode).
- w. Actuate LOAD switch. DISPLAY shows 0061.
- x. Actuate INITIATE switch. DISPLAY shows 61Fl [61F2]. Unit is now out of FTU mode.
- y. Actuate CLEAR switch.

## DETAILED FTU READ CIRCUIT CHECK

Use this procedure to check the adjustment of the bottom potentiometer at card coordinates 6814 when the \_KTX card has been replaced.

### NOTE

When using the FTU mode of testing with the drive's diagnostic control panel, be sure to take the drive off line at the CPU and be sure that the LOCAL/REMOTE switch on the \_KTX card is in the LOCAL (down) position.

- 1. Set MAIN circuit breaker AlCB1 to off (down) position to remove power from unit.
- 2. Remove \_KTX card from location B03/C03 in logic chassis.
- 3. Using an ohmmeter, preset bottom potentiometer at card coordinates 6814 to 700 ohms.
- 4. Re-install \_KTX card into logic chassis on a card extender [Extender not needed for version 3 drives].

- 5. Apply power to drive via AlCBl and note the letters and numbers on diagnostic control panel DISPLAY. It should show EEOC (completed first seek).
- 6. Place drive in FTU mode as follows:
  - a. Set PARAMETER switches to 60.
  - b. Actuate LOAD switch; DISPLAY shows 0060.
  - c. Actuate INITIATE switch; DISPLAY shows 60F1 [60F2].
  - d. READY indicator on operator panel will momentarily turn off. Drive is now in FTU mode.
- 7. Select an error-free head on CE cylinder (842) as follows:
  - a. Check label on top of HDA or HDA certification data (flaw map) for an error-free head number.
  - b. Acutate CLEAR switch.
  - c. Set PARAMETER switches to 85.
  - d. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of head register.
  - e. Set PARAMETER switches to 00.
  - f. Actuate LOAD switch; DISPLAY shows 00XX where XX equals previous contents of head register.
  - g. Set parameter switches to error-free head number determined in step a above.
  - h. Actuate LOAD switch; DISPLAY shows 00XX where XX equals error-free head number.
  - i. Actuate INITIATE switch.
  - j. Set PARAMETER switches to 80 (Test/FTU option).
  - k. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of test/FTU option register.
  - 1. Set PARAMETER switches to 00.
  - m. Actuate LOAD switch. DISPLAY shows 00XX where XX equals previous contents of test/FTU option register.

- n. Set PARAMETER switches to 48 (manual head, read error override); [set switches to 08 (read error override)].
- o. Actuate LOAD switch. DISPLAY shows 0048 [0008].
- p. Actuate INITIATE switch.
- 8. Write data as follows:

#### NOTE

In FTU mode, write and read operations are permitted only on tracks within CE cylinder. (Servo is automatically driven to cylinder 842).

- a. Set PARAMETER switches to 8C (data pattern).
- b. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of data pattern register.
- c. Set PARAMETER switches to 00.
- d. Actuate LOAD switch twice; DISPLAY shows 0000 (low frequency pattern).
- e. Actuate INITIATE switch.
- f. Set PARAMETER switches to AA (write).
- g. Actuate LOAD switch. DISPLAY shows OOAA.
- h. Actuate INITIATE switch to start write operation. DISPLAY shows AAFO. Test continues writing until INITIATE is actuated a second time to stop test. When test is stopped, DISPLAY shows AAF1.
- i. Actuate CLEAR switch.
- 9. Read data as follows:
  - a. Set PARAMETER switches to AB (read).
  - b. Actuate LOAD switch. DISPLAY shows 00Ab.
  - c. Actuate INITIATE switch to start read operation. DIS-PLAY shows AbFO. Read test continues until INITIATE switch is actuated a second time to stop test.

- d. Allow read test to run continuously while checking the -FTU R/(Not)W Window pulse or while performing \_KTX card potentiometer adjustment.
- 10. Check -FTU R/(Not)W Window pulse as follows:
  - a. Connect channel 1 of an oscilloscope to pin 9 of chip at card coordinates 6539. Do not use a chip clip. Connect oscilloscope's probe ground wire to the card's ground foil. Set oscilloscope to trigger internally on negative slope (The logic element being monitored is shown on cross reference sheet 1212 in the logic diagrams manual, publication number 83323570.). [For version 3 drives, connect channel 1 of an oscilloscope to backpanel pin C03-42A. Connect oscilloscope's probe ground wire to C03-39A.]
  - b. Measure pulse width of -FTU R/(Not)W Window pulse at the 1.5 volt level. Figure 2C-5 shows the approximate shape of the pulse and the tolerance permitted.

#### NOTE

Steps 11-14 do not apply to version 3 drives.

11. Remove power from the drive by setting MAIN circuit breaker AlCB1 to off (down) position.

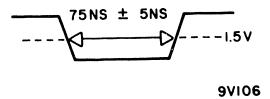


Figure 2C-5. -FTU R/(Not)W Window Pulse

12. Remove \_\_KTX card from extender, remove extender from logic chassis, and reinstall \_KTX card in logic chassis.

- 13. Apply power to drive via AlCBl and note the letters and numbers on diagnostic control panel DISPLAY. It should show EEOC (completed first seek).
- 14. Repeat steps 6 through 9c.
- 15. Adjust potentiometer on \_KTX card as follows:
  - a. Connect channel 1 of oscilloscope to backpanel location B03-05B (+Diagnostic Read Enable) and set it to trigger internally on positive slope.
  - b. Connect channel 2 of the oscilloscope to B03-08A (-Read Error).
  - c. Rotate potentiometer (bottom pot at card coordinates 6814) clockwise until negative pulses occur at B03-08A (channel 2 on oscilloscope). Now rotate potentiometer counterclockwise (counting turns as you go) until negative pulses re-occur at B03-08A. Set potentiometer halfway between these two limits.
  - d. Actuate INITIATE switch to stop read operation.
  - e. Actuate CLEAR switch.
- 16. Perform low frequency read data verification test as follows:
  - a. Set PARAMETER switches to 80 (Test/FTU option).
  - b. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of test/FTU option register.
  - c. Set PARAMETER switches to 00.
  - d. Actuate LOAD switch.
  - e. Set PARAMETER switches to 40 (manual head) [00].
  - f. Actuate LOAD switch. DISPLAY shows 0040 [0000].
  - g. Actuate INITIATE switch.
  - h. Set PARAMETER switches to AB (read).
  - i. Actuate LOAD switch. DISPLAY shows 00Ab.
  - j. Actuate INITIATE switch to start read operation.

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- k. Drive must perform the read operation without error (NO AbF1 [AbF3] shown on DISPLAY) for three minutes, minimum.
- 1. Actuate INITIATE switch to stop read operation.
- m. Set PARAMETER switches to 8C (data pattern).
- n. Actuate LOAD switch. DISPLAY shows contents of data pattern register.
- o. Actuate LOAD switch twice to load data pattern upper and lower (high frequency pattern). DISPLAY shows 8C8C.
- p. Set PARAMETER switches to AB (read).
- q. Actuate LOAD [and INITIATE] switches.
- r. Drive will perform read operation and stop; DISPLAY must show error of AbFl [AbF3].
- s. Actuate CLEAR switch.
- 17. Perform the high frequency read data verification test as follows:
  - a. Set PARAMETER switches to AA (write).
  - b. Actuate LOAD switch. DISPLAY shows 00AA.
  - c. Actuate INITIATE switch to start write operation. DISPLAY shows AAFO. Write test continues until INITIATE switch is actuated a second time to stop test.
  - d. Set PARAMETER switches to AB (read).
  - e. Actuate LOAD switch. DISPLAY shows 00Ab.
  - f. Actuate INITATE switch to start read operation. DIS-PLAY shows AbFO.
  - g. Drive must perform read operation without error (NO AbFl [AbF3] shown on DISPLAY) for three minutes, minimum.
  - h. Actuate INITIATE switch to stop read operation.
  - i. Actuate CLEAR switch.

- 18. Perform the write/read test as follows:
  - a. Set PARAMETER switches to 8C (data pattern).
  - b. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of data pattern register.
  - c. Actuate LOAD switch twice. DISPLAY shows 8C8C.
  - d. Actuate INITIATE switch.
  - e. Set PARAMETER :s to AC (write/read).
  - f. Actuate LOAD sw. DISPLAY shows OOAC.
  - g. Actuate INITIATE Laitch to start write/read operation. DISPLAY shows ACFO.
  - h. Drive must write/read without error ( $\underline{NO}$  ACF1 [ACF3] on DISPLAY) for three minutes, minimum.
  - i. Actuate INITIATE switch again to stop write/read operation.
  - j. Set PARAMETER switches to 8C (data pattern).
  - k. Actuate LOAD [and INITIATE] switch[es]; DISPLAY shows contents of data pattern register.
  - 1. Set PARAMETER switches to 00.
  - m. Actuate LOAD switch twice. DISPLAY shows 0000.
  - n. Actuate INITIATE switch.
  - o. Set PARAMETER switches to AC (write/read).
  - p. Actuate LOAD switch. DISPLAY shows OOAC.
  - q. Actuate INITIATE switch to start write/read operation. DISPLAY shows ACFO.
  - r. Drive must write/read without error ( $\underline{NO}$  ACF1 [ACF3] on DISPLAY) for three minutes, minimum.
  - s. Actuate INITIATE switch again to stop write/read operation. DISPLAY shows ACF1.
  - t. Actuate CLEAR switch.

- u. Set PARAMETER switches to 61 (exit FTU mode).
- v. Actuate LOAD switch. DISPLAY shows 0061.
- w. Actuate INITIATE switch. DISPLAY shows 61F1 [61F2] and drive is out of FTU mode.
- x. Actuate CLEAR switch.

# 2D REPAIR AND REPLACE-MENT

## GENERAL

This section contains repair and replacement procedures for the field-replaceable components and assemblies in the FMD. The exploded views presented in the Parts Data section (3A) will be a great help in carrying out the removal/replacement procedures described here. For the most part, the drawings in this section (2D) relate to adjustments that must be made during the repair or replacement process.

The procedures begin with the assumption that the unit is properly positioned for servicing, i.e. service clearances are available if required, etc. A second assumption is that that the person performing the maintenance is thoroughly familiar with the operation of the FMD (and system), and with the information in the General Maintenance (2A) portion of this manual.

# AC POWER SUPPLY

To remove the ac power supply, proceed as follows (see figure 2D-1):

- 1. Remove power from the drive by placing MAIN circuit breaker to OFF. Remove power cord from receptacle.
- 2. Open rear door and swing logic chassis open.
- Disconnect cables from J2 through J5 on the ac power supply.
- Remove the screws (4) securing the power supply to the frame.
- The ac power supply may now be removed by sliding it out the rear of the cabinet.
- Install repaired power supply, or its replacement, by reversing the above procedure.
- 7. If repair involves replacement of VLV card within the ac power supply, continue with step  $\overline{8}$ , otherwise proceed to step 9.

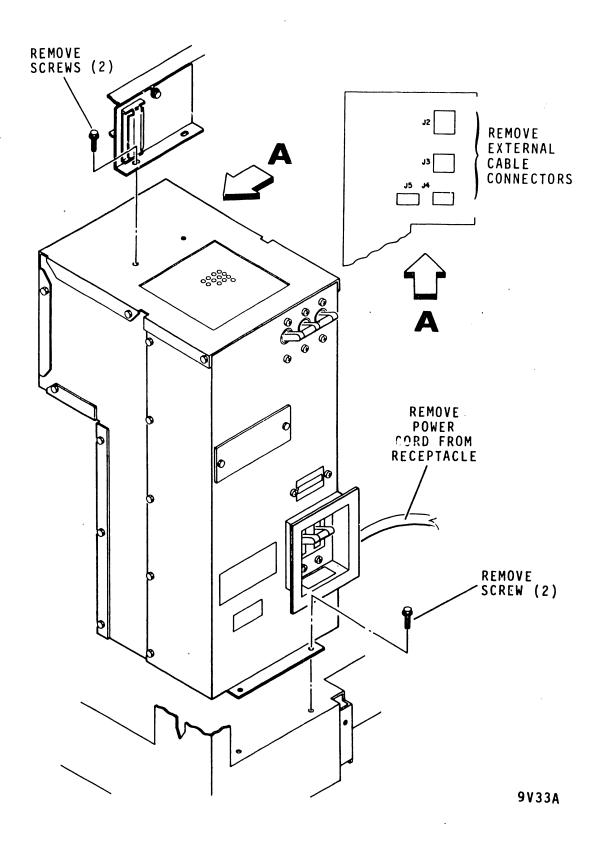


Figure 2D-1. AC Power Supply Replacement

- 8. Power up unit and adjust +5 V MPU voltage regulator as described in section 2C.
- 9. Close logic chassis and rear door.

# AIR FILTER ASSEMBLY REPLACEMENT

The unit has two air filters: a primary filter and an absolute filter. Replacement information for these filters is in Section 2B - Preventive Maintenance.

# **BLOWER MOTOR ASSEMBLY REPLACEMENT**

The following procedure describes removal and replacement of the blower motor assembly is shown in figure 2D-2.

- Remove power from the unit by placing MAIN circuit breaker to OFF.
- 2. Remove right side panel (see description of side panel replacement).
- 3. Disconnect blower assembly connector P5 from ac power supply.
- 4. Remove screws (3) and washers (3) securing blower motor assembly to vibration mounts.
- 5. Remove blower motor assembly through the right side of the unit.
- 6. Install replacement blower assembly by reversing the above procedure for removing the blower motor assembly.

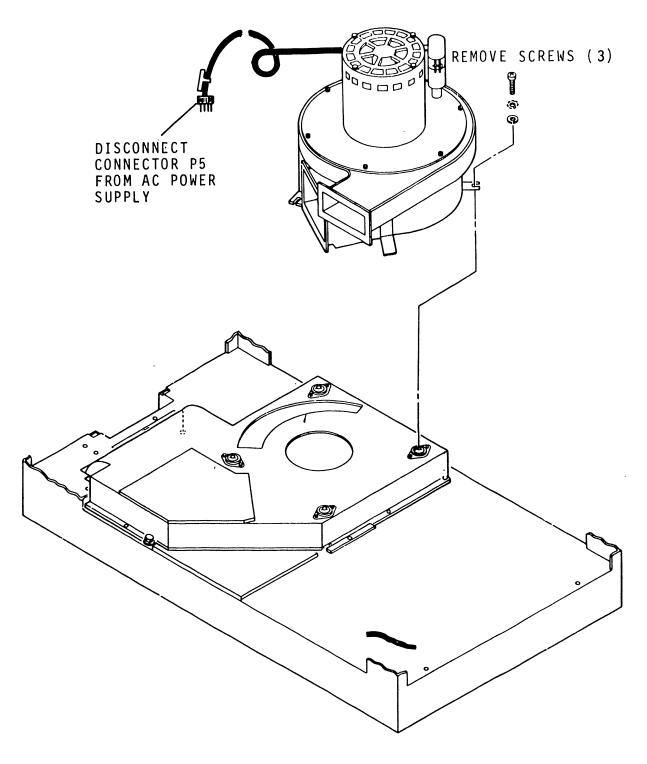
# FRONT AND REAR DOOR REPLACEMENT

NOTE

Side panels must be removed before removing the doors.

Front and rear doors are removed by simply loosening the fastons and lifting up on the open door until the hinge pins clear the hinges. The top cover (front or rear) may have to be raised to provide vertical clearance for lifting the door. Remove the ground strap if the door is to be set aside or replaced.

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Figure 2D-2. Blower Motor Replacement

# SIDE PANEL REPLACEMENT

The following procedure describes the removal and replacement of side panels. Refer to figure 2D-3.

- 1. Open front and rear doors.
- 2. Open front and rear top covers.
- 3. Turn quarter-turn fasteners (2) to release side panel from frame.
- 4. Disconnect ground strap from side panel.
- 5. Lift side panel upward and away from frame until hangers clear slots in frame.
- 6. Install side panels by reversing steps 1 through 4.

# OPERATOR PANEL REPLACEMENT

The following procedure describes removal and replacement of the operator panel switches and indicators.

- 1. Remove power from unit by placing MAIN circuit breaker to OFF.
- Remove inside protective cover behind operator panel. See figure 2D-4.
- Disconnect slide-on connectors from switch/indicator to be replaced. Tag wires when removing them to ensure that they are reinstalled on proper terminal. See figure 2D-5.
- 4. Remove switch/indicator by pushing forward through the front of the panel.

## NOTE

When replacing protective cover, ensure wires are located in cut-out of protective cover to prevent pinching of wires.

 Install new switch/indicator by reversing steps 1 through 4.

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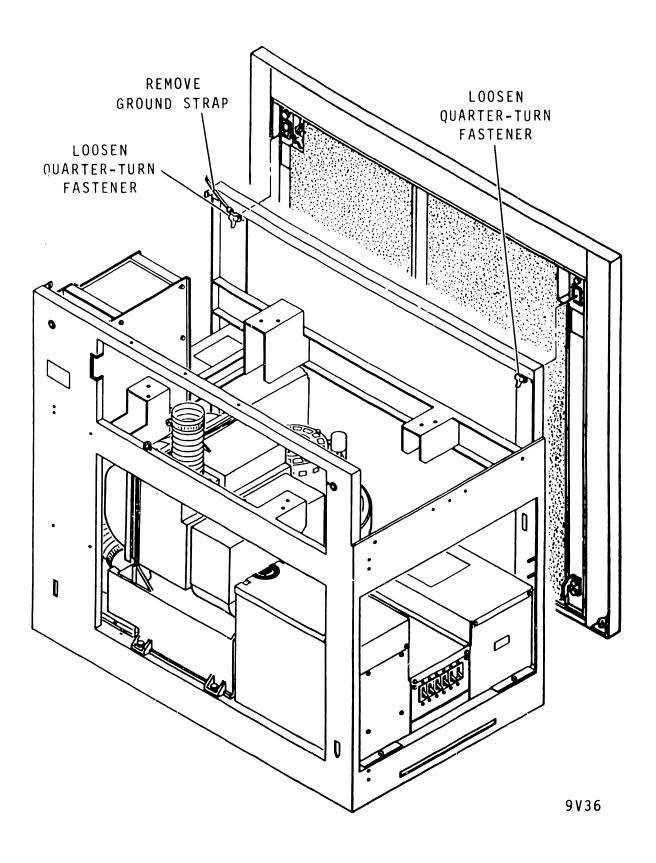


Figure 2D-3. Side Panel Replacement

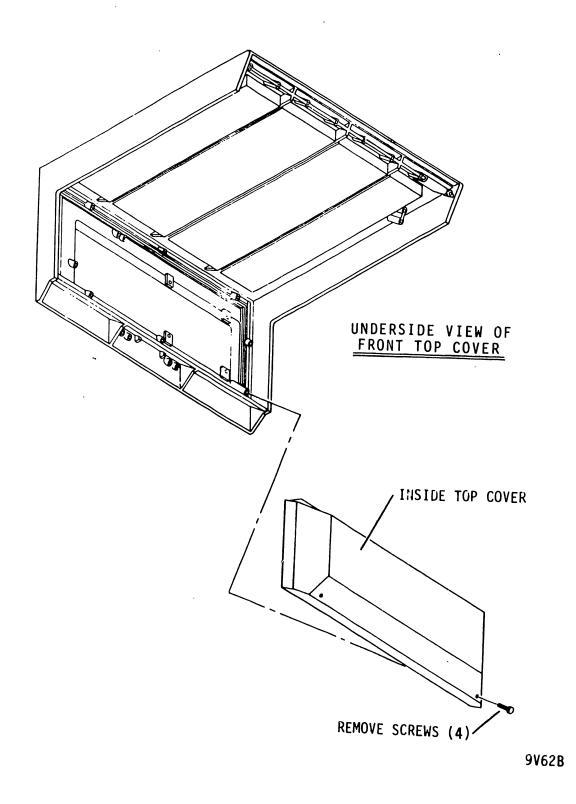


Figure 2D-4. Inside Top Cover Removal

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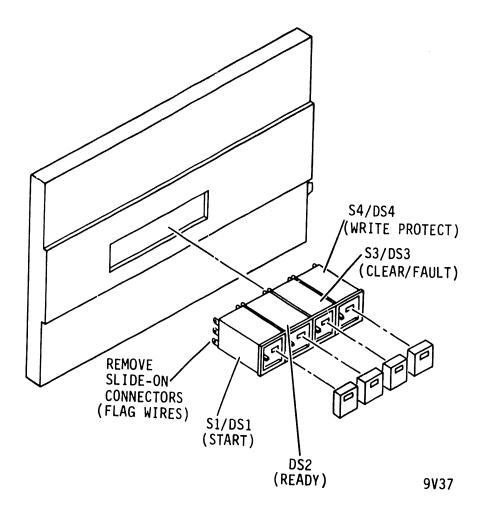


Figure 2D-5. Operator Panel Switch/Indicator Replacement

# DIAGNOSTIC PANEL REPLACEMENT

The following procedure describes the removal of the \_VWV card in the diagnostic panel. See figure 2D-6.

- 1. Remove power from the unit by setting MAIN circuit breaker to OFF.
- 2. Open diagnostic panel cover.
- 3. Remove retaining nuts holding diagnostic panel switches. The rotary switch knobs must be removed to gain access to retaining nuts.

Figure 2D-6. Diagnostic Panel Replacement

- 4. Remove screws (4) securing the diagnostic panel cover plate to the access door.
- 5. Disconnect connector A6Pl attached to \_VWV card.
- 6. Remove \_VWV card.
- 7. Replace \_VWV card by reversing the above procedure.

# DC POWER SUPPLY REPLACEMENT

The dc power supply is located underneath the drive motor assembly at the front of the unit. The following procedure describes removal of the dc power supply; replacement is performed in the reverse order. See figure 2D-7.



The power supply weighs approximately 35 kg (78 pounds). Use care when attempting to remove unit from drive.

- 1. Remove left side panel.
- 2. Remove front door and disconnect ground strap.
- 3. Disconnect AlP4 from ac power supply.
- 4. Remove left top cover.
- Disconnect plug A2A2Pl attached to \_YUV card in dc power supply.
- Disconnect plugs A2P4, P5, and A2A2P2 attached to \_GDV card in dc power supply.
- 7. Disconnect flat cable A2A7P2 attached to \_VMV card in power supply.
- 8. Disconnect A2JP8 and A2JP9 attached to A9TB1.
- 9. Remove screws (2) securing the dc power supply to the frame and carefully slide it forward (towards front of unit). When the power supply has cleared the frame, lower it to the floor.

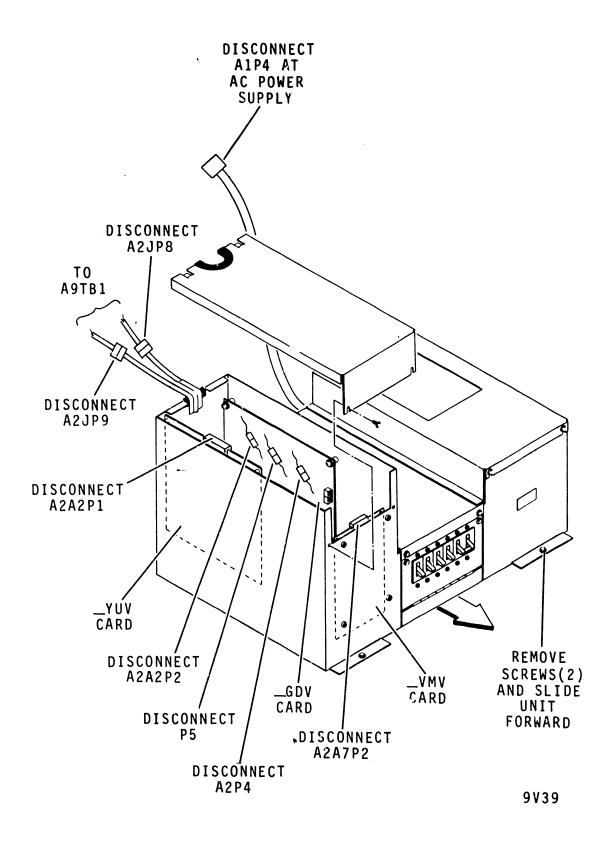


Figure 2D-7. DC Power Supply Replacement

# DRIVE MOTOR ASSEMBLY

The following procedure describes removal and replacement procedures for the drive motor pulley, drive motor brake, and the drive motor. See figure 2D-8.

## **REMOVAL PROCEDURE**

- 1. Open front and rear doors.
- 2. Remove HDA (refer to HDA replacement procedure).
- 3. Disconnect plugs A4Pll to brake and A4AlAP3 from ac power supply.



The drive spindle motor assembly weighs approximately 13.6 kg (30 lb). Make certain that the motor assembly does not drop suddenly after removing the last screw.

- 4. Remove belt tension springs and slide motor toward the interior of the unit.
- 5. Grasp the motor assembly from the bottom using one hand.
- 6. Using the other hand, remove the screws (4) securing the motor assembly to the motor mounting plate.
- 7. Tip bottom of motor toward front of unit until pulley clears bottom of frame member.
- 8. Remove motor through front of unit.

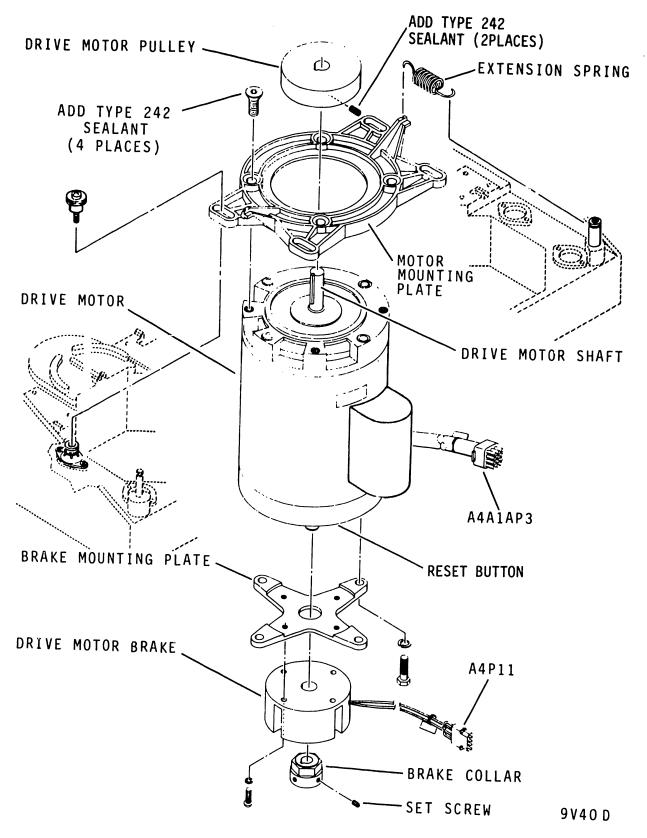


Figure 2D-8. Drive Motor Assembly Replacement

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# DRIVE MOTOR PULLEY REPLACEMENT

## NOTE

This procedure describes pulley replacement after having first removed the drive motor from the unit. The pulley can, however, be removed and replaced without removing the drive motor assembly.

- 1. Perform steps 1 through 8 under Drive Motor Assembly Removal Procedures.
- 2. Loosen set screws (2) securing drive motor pulley to drive motor shaft.
- Remove pulley.
- 4. Install replacement pulley, and replace key flush with face of boss, but do not tighten set screws until pulley height ajustment has been made.
- 5. To perform pulley height adjustment, proceed as follows:
  - a. Place Go/No-Go tool (see list of tools) on drive motor

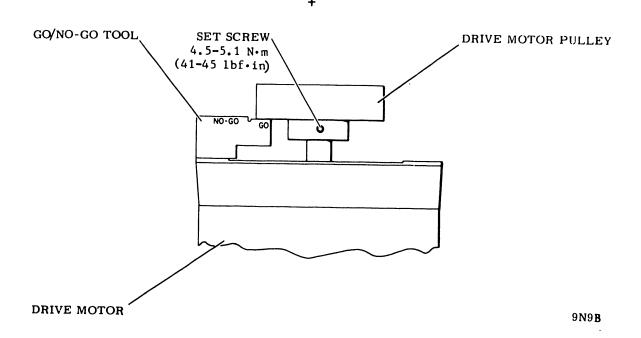


Figure 2D-9. Pully Height Adjustment

- as shown in figure 2D-9. Make certain not to place the tool on a rib or raised spot on the drive motor.
- b. Lower pulley until contact has been made between the pulley and the Go surface of the tool
- c. Apply type 242 anaerobic sealant to setscrews and tighten setscrews (2) to between 4.6 5.1 N·M (41-45 lbf·in), making certain that one setscrew has been tightened onto the key on the drive motor shaft.
- 6. Reinstall the drive motor assembly by reversing steps 1 through 8 under Drive Motor Assembly Removal Procedures. When reinstalling the motor mounting screws removed in step 6 of the Removal Procedure, apply type 242 anaerobic sealant to the screws.

# DRIVE MOTOR BELT REPLACEMENT

- Perform steps 1 through 8 under Drive Motor Assembly Removal Procedure.
- 2. Loosen setscrews (2) securing brake collar and remove collar from drive motor shaft.
- Loosen but do not remove screws (4) that secure brake to mounting plate.
- 4. Remove screws (4) securing brake to brake mounting plate and remove brake.
- 5. Attach replacement brake to brake mounting plate.
- 6. Slide brake collar onto motor shaft making sure that collar fits into mating part of brake. To allow for wear, back collar away from brake approximately 0.5 to 1.3 mm (0.02 to 0.05 in).
- 7. Tighten setscrews to secure collar. Tighten screws (4) securing brake to mounting plate.
- 8. Reinstall the drive motor assembly by reversing steps 1 through 8 under Drive Motor Assembly Removal Procedures. When reinstalling the motor mounting screws removed in step 6 of the Removal Procedure, apply type 242 anaerobic sealant to the screws.

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# **DRIVE MOTOR REPLACEMENT**

- Perform steps 1 through 8 under Drive Motor Assembly Removal Procedures.
- 2. Loosen setscrews securing drive motor pulley to drive motor shaft.
- 3. Remove pulley.
- 4. Loosen screws (4) securing brake to brake mounting plate. Loosen setscrews (2) securing brake collar and remove collar from drive motor shaft.
- Remove screws (4) and washers (4) securing brake mounting plate to motor end bell. Leave brake attached to mounting plate.
- 6. Attach brake mounting plate to replacement motor, leaving mounting screws snug but not tight.
- 7. Slide brake collar onto replacement motor shaft making sure that collar fits into mating part of brake. To allow for wear, back collar away from brake approximately 0.5 to 1.3 mm (0.02 to 0.05 in).
- 8. Tighten setscrews to secure collar. Tighten screws (4) securing brake to brake mounting plate.
- 9. Tighten screws (4) and washers (4) securing mounting plate to motor.
- 10. Install snap on brake cover.
- 11. Install pulley, but do not tighten set screws until pulley height adjustment has been made.
- 12. To perform pulley height adjustment proceed as follows:
  - a. Place Go/No-Go tool (see List of Tools) on drive motor as shown in figure 2D-9. Make certain not to place the tool on a rib or raised spot on the drive motor.
  - b. Lower pulley until contact has been made between the pulley and the Go surface of the tool.
  - c. Apply type 242 anaerobic sealant to setscrews and tighten setscrews (2) to between 4.6 5.1 N·M  $(41-45 \ lbf \cdot in)$ , making certain that one setscrew has been tightened onto the key on the drive motor shaft.

13. Reinstall the drive motor assembly by reversing steps 1 through 8 under Drive Motor Assembly Removal Procedures. When reinstalling the motor mounting screws removed in step 6 of the Removal Procedure, apply type 242 anaerobic sealant to the screws.

### DRIVE MOTOR BRAKE REPLACEMENT

Should it become necessary to replace the drive motor belt, remove the HDA (see HDA Removal procedure) and install a new belt in place of the old one. Make certain that the smooth surface of the drive motor belt interfaces with the pulley. Replace the HDA (see HDA Replacement procedure) and check the performance of the belt as follows:

- Apply power to the device to rotate HDA.
- Check to be sure that the upper and lower edges of the belt do not wander beyond the upper and lower edges of the drive motor pulley.
- 3. Check to be sure that belt does not contact HDA cover during drive motor operation.

### HDA REMOVAL AND REPLACEMENT

The following procedure describes removal and replacement of the HDA.

### REMOVAL

- Remove power from unit by placing MAIN circuit breaker to OFF.
- 2. Open front top cover and remove trim strip as shown in figure 2D-10.
- 3. Loosen, but do not remove, screws (2) securing rear trim strip on rear top cover to the frame.
- Open rear top cover.
- 5. Disconnect read/write cards from HDA, but do not remove them from read/write chassis.
- 6. Disconnect servo cable plug A7P12 from HDA.

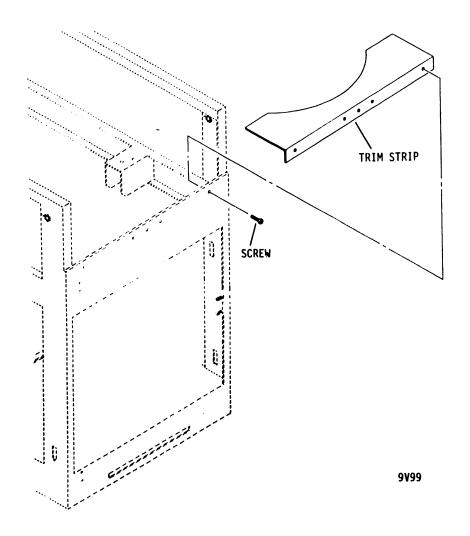


Figure 2D-10. Trim Strip Removal

- 7. Referring to figure 2D-11, disconnect HDA voice coil leads as follows:
  - a. Loosen, but do not remove, voice coil flex lead clamp screw.
  - b. Remove screws securing magnet cover to magnet.
  - c Carefully flip cover back and remove voice coil flex leads from clamp.
- 8. Referring to figure 2D-11, remove stop assembly as follows:

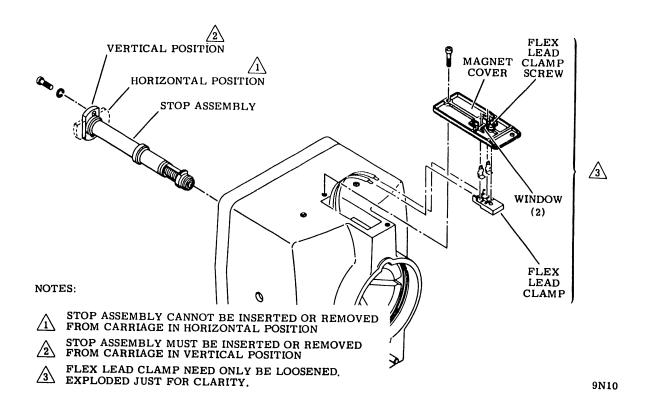
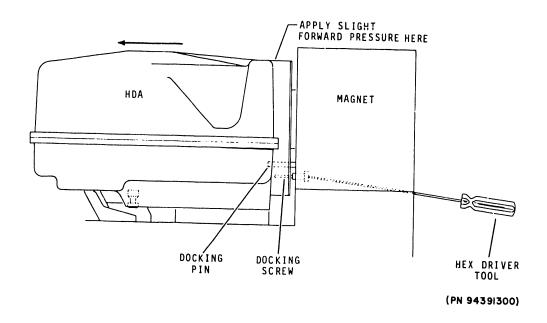


Figure 2D-11. Removal of Stop Assembly and Voice Coil Leads

- a. Remove hardware (including stop plug) securing stop assembly to magnet.
- b. Rotate stop assembly 90 degrees in either direction (end caps in vertical position) and withdraw it from the magnet. It may be necessary to wiggle the stop assembly while removing it.
- 9. Turn stop assembly to the horizontal position and reinsert it into the magnet. Using the stop assembly as a tool, exert a light force to push the carriage toward spindle until carriage is all the way forward.
- 10. Release HDA from magnet as follows:
  - a. Insert hex driver tool into channel at bottom of magnet (see figure 2D-12) until it fits into docking screw.

- b. Turn hex driver tool counterclockwise, at the same time keeping a light force on the stop assembly to maintain the carriage in its most forward position, until the HDA has moved about 10 mm (3/8 in) toward front of unit. This will ensure that the carriage lock inside the HDA has properly locked the carriage.
- c. Remove stop assembly by pulling it straight back.
- d. While continuing to rotate the hex driver tool counterclockwise, apply slight forward pressure with your free hand to the rear top of the HDA (see figure 2D-12). This will assist the drive motor extension springs in sliding the HDA forward, and will prevent damage to the docking screw and its retainer clip.



TURN HEX DRIVER TOOL COUNTERCLOCKWISE AND PUSH HDA AWAY FROM MAGNET.

9N11-1C

Figure 2D-12. Releasing HDA from Magnet

### CAUTION

To prevent damage to the carriage, reach behind the HDA as it comes free from the docking pin. Gently push the carriage voice coil in towards the spindle.

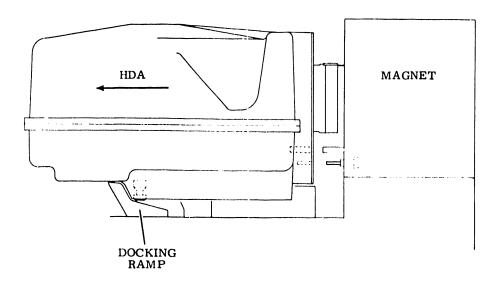
- e. Continue pushing forward on the HDA from the rear of the unit, while turning the hex driver tool, until HDA comes free of the docking pin. This occurs when the rear of the HDA drops off the pin and rests on the deck casting.
- f. Step around to the front of the unit. Pull the HDA forward until the HDA rests against the docking ramps. See figure 2D-13.
- 11. Lift up on HDA and pull forward until HDA rests on docking ramps.
- 12. Using gripping areas shown in figure 2D-14, carefully lift HDA out of unit.
- 13. Install dust covers on top and bottom air inlet ducts if HDA will be out of unit for an extended period. Replace protective cover to HDA.

### REPLACEMENT

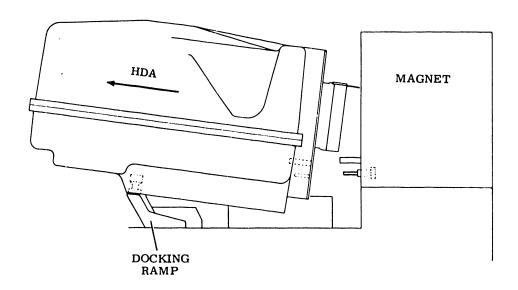
### CAUTION

Do not install a new HDA before it has been temperature-stabilized. Refer to the HDA Temperature Stabilization procedure in section 1 of this manual. Also, a label on the end of the HDA specifies which Read/Write card (\_YYV) or cards may not be used with that HDA. Check the card type currently in the Read/Write chassis to ensure that the card installed and the replacement HDA will be compatible.

- 1. Prepare unit for installation of HDA as follows:
  - a. Check alignment of module locators and docking ramps by referring to figure 2D-15. Verify that module locators are fully forward and snug against bosses on deck, that docking ramps are fully forward and snug against module locators, and that static ground spring and button are firmly in place.



AFTER HDA HAS BEEN RELEASED FROM MAGNET, PULL FORWARD UNTIL IT STOPS AGAINST DOCKING RAMP

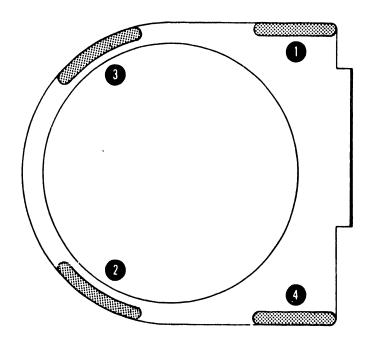


LIFT FRONT OF HDA AND PULL FORWARD UNTIL IT RESTS ON DOCKING RAMP, THEN LIFT OUT OF DRIVE

9N12-1

Figure 2D-13. Removing HDA from Unit

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HDA TOP VIEW

GRASP EITHER AT POSITION (1) AND (2)

OR 3 AND 4

9N12-2

Figure 2D-14. HDA Gripping Areas

- b. Check all mating surfaces of unit to make sure they are clean and free from damage. Pay close attention to the following unit surfaces (see figure 2D-15):
  - Module Locators
  - Docking Guides
  - Docking Ramps
  - Docking Screw
  - Docking Pin
  - Air Seal Gaskets (on magnet and inlet/outlet vents)
- c. Ensure that the two Belleville (compression) washers and the C-ring are in place against the shoulder of the docking screw. (See insert in figure 2D-15).

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- d. Push drive motor back (towards magnet); fit belt around rib on deck and release motor so that spring tension will hold belt in place.
- e Insert voice coil lead guide through top and out front of magnet. When voice coil lead guide is visible through front of magnet, center guide from front of magnet.

### 2. Install HDA as follows:

a. Using gripping areas shown in figure 2D-15, grasp HDA firmly and lower it onto deck so that voice coil flex leads rest on lead guide, leveler pads of HDA rest on docking ramps, and bottom channels of HDA ride docking guides (see figure 2D-16, sheet 1).

### CAUTION

Do not allow the HDA to drop from the docking ramp onto the deck.

- b. Support HDA and slowly push it toward magnet. HDA should slide slowly down docking ramps, pick up drive motor belt, and rest on deck surface.
- c. Verify that HDA is centered on docking guides and leveler pads rest in module locators.
- d. Continue to push HDA toward magnet while guiding voice coil flex leads onto voice coil lead guide centered in magnet.
- e. When HDA has gone as far as it will go, docking pin from magnet assembly will align with and enter a corresponding hole in HDA (see figure 2D-16, sheet 2).
- f. Remove voice coil lead guide.
- g. With hex driver tool still seated in docking screw, secure HDA by rotating tool clockwise until HDA has been drawn against magnet. Drawing the HDA toward the magnet will force voice coil flex leads up through top of magnet.

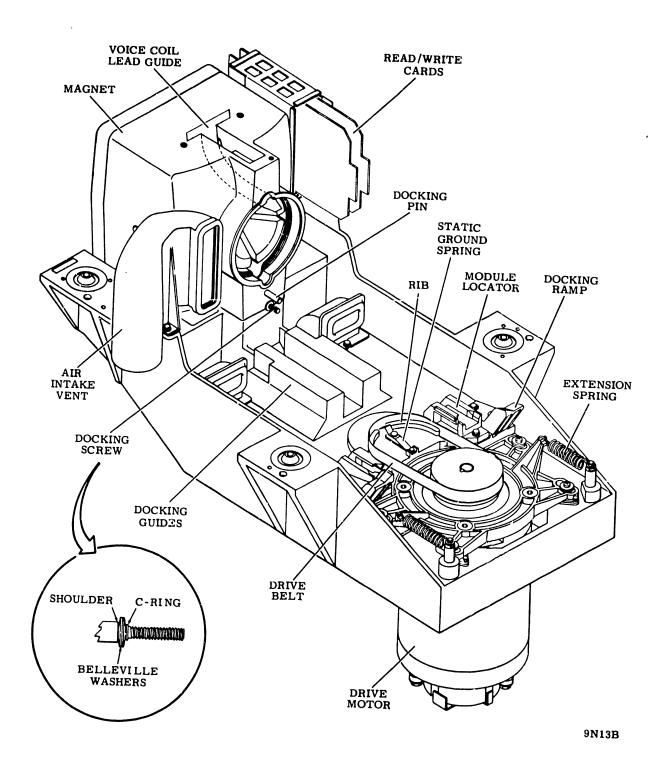
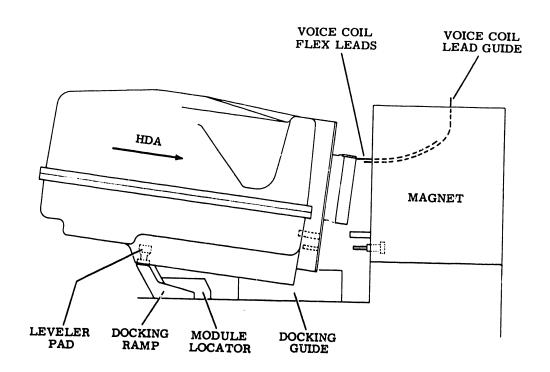


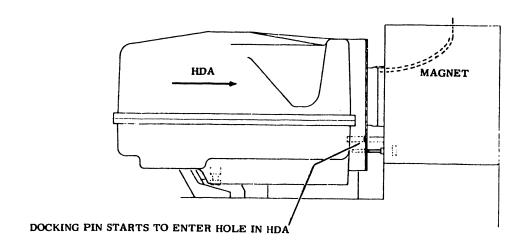
Figure 2D-15. Preparing for HDA Replacement



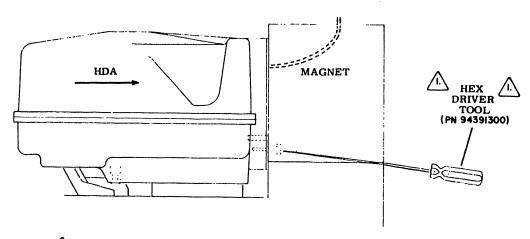
POSITION HDA SO THAT VOICE COIL FLEX LEADS REST ON LEAD GUIDE, LEVELER PADS ARE ON DOCKING RAMP, AND CHANNELS IN HDA BOTTOM ARE OVER DOCKING GUIDES

9N14-1A

Figure 2D-16. Securing HDA to Unit (Sheet 1 of 2)



## SLOWLY SLIDE HDA DOWN DOCKING RAMP TO DECK, THEN PUSH IT AS FAR AS IT WILL GO TOWARDS MAGNET



FOR FINAL DOCKING, TIGHTEN DOCKING SCREW TO 2.8-3.9 NEWTON METRES (25-35 lbf-in) USING TORQUE WRENCH AND DRIVER TOOL PN47481600.

ROTATE HEX DRIVER TOOL CLOCKWISE TO DRAW HDA AGAINST MAGNET.

9N14-2B

Figure 2D-16. Securing HDA to Unit (Sheet 2)

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- h. Using torque wrench and torque screwdriver instead of tool shown in figure 2D-16, tighten docking screw to 2.8 to 3.9 newton metres (25 to 35 lbf·in), then remove driver tool.
- 3. Referring back to figure 2D-12, install the stop assembly as follows:
  - a. Rotate stop assembly so that end cap is pointing vertically. Insert stop assembly into magnet until it is fully inserted.
  - b. Move the carriage back toward the magnet about 13 mm (1/2 in) by lightly pulling on the voice coil flex leads. This allows the flanges on the stop assembly to slip inside the carriage.
  - c. Rotate the stop assembly so the end caps are horizontal and pull back until it stops, approximately 35 mm (1 3/8 in). The voice coil flex leads should slide up in the magnet, indicating that the carriage is moving back and that the stop assembly flanges are properly positioned inside the carriage.
  - d. Seat the stop assembly and secure it with the two screws and washers.
- 4. Referring to figures 2D-4 and 2D-17, install voice coil leads as follows:
  - a. Gently pull flex leads up through magnet top until they can be slipped into flex lead clamp.
  - b. Slip flex leads between flex lead clamp and lead guides until flex leads are visible through windows in magnet cover.
  - c. Align flex leads between dash marks above numbers on magnet cover.
  - d. Center flex leads with middle rib on magnet cover.
  - e. Secure leads by tightening flex lead clamp screw.
  - f. Secure magnet cover to magnet.
  - 5. Connect servo cable plug A7P12 to HDA.

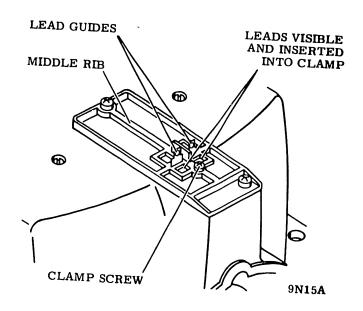


Figure 2D-17. Securing Voice Coil Leads

- 6. Connect read/write cards to HDA.
- 7. Be sure that the START switch for the HDA being replaced is in the released (out) position, then start the blower motor by applying power to the unit. (The drive motor must not turn.)
- 8. Allow the blower to run for one hour to stabilize the HDA temperature, then proceed to step 9.
- 9. Check carriage movement as follows:
  - a. Disable voice coil by removing either of the two quick-connect leads from the top of the magnet assembly.
  - b. Power up the drive motor.

NOTE

Remove plastic stop plug (S/C 02 units and above w/ 61384A ) before inserting carriage tool.

- c. Insert carriage tool through center of stop assembly and move carriage back and forth. If carriage moves smoothly (without binding or rubbing), proceed to step 14. If binding occurs, go to step 10.
- 10. Power down the drive motor and remove the stop assembly.
- 11. Examine the stop assembly to see that it is not bent, or that flaring of the rubber parts has not increased the effective diameter of the assembly.
  - If the stop assembly looks OK, reinstall it.
  - If the stop assembly appears defective, replace it.
- 12. With stop assembly in place, check carriage movement one more time by performing steps 9b and 9c.
- 13. If carriage binds with stop assembly installed, power down the unit and remove HDA to determine cause of problem. If carriage moves freely, proceed to step 14.
- 14. Remove carriage tool, then replace voice coil lead removed in step 9a. Insert plastic stop plug.
- 15. Power down the unit. Replace shroud trim. Secure rear trim strip to frame.
- 16. Power up the unit.
- 17. Power up the drive motor. Observe perfomance of drive belt as discussed in Drive Motor Belt Replacement procedure.
- 18. Perform Servo Pulse Width Check and Adjustment procedure.
- 19. Perform Velocity Gain Check and Adjustment procedure.

### HDA VOICE COIL REPLACEMENT

The following procedure describes the removal and replacement of the HDA voice coil.

- 1. Remove HDA as decribed in HDA Removal.
- 2. Referring to figure 2D-18, locate and remove voice coil mounting hardware. Do not attempt to remove voice coil. Fit voice coil flex leads through cut-out on tool.

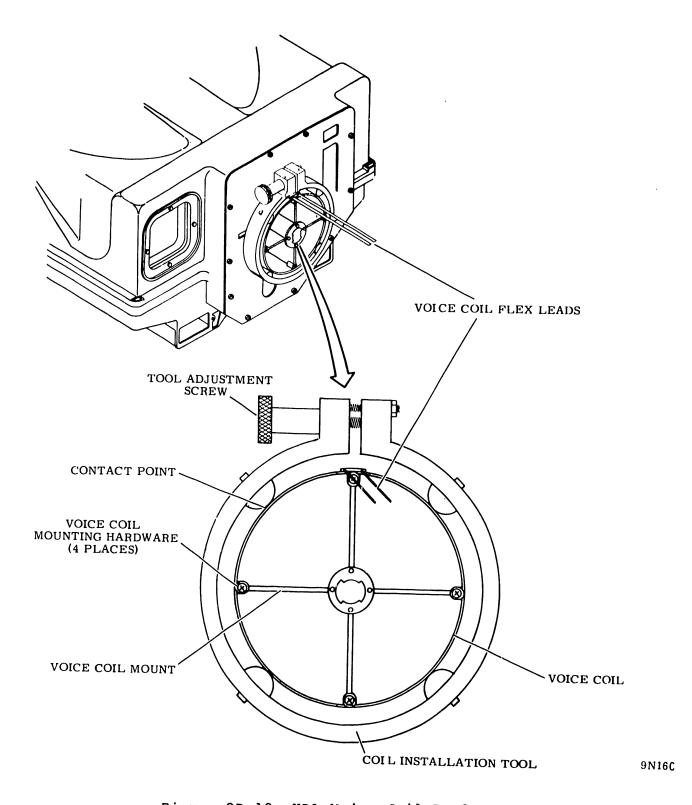


Figure 2D-18. HDA Voice Coil Replacement

- 3. Place coil installation tool around voice coil. Position tool as shown in figure 2D-18, with contact points of tool midway between fins on voice coil mount.
- 4. Tighten adjustment screw on tool in 1/8-turn increments until voice coil can be pulled free (with slight resistance) from voice coil mount.

### NOTE

As voice coil is removed, check for the presence of brass shims between voice coil and voice coil mount. Note the position of shims and put them aside for use when installing new voice coil.

- 5. Release old voice coil from tool by loosening adjustment screw on tool.
- 6. Lay new voice coil on flat surface with voice coil flex leads pointing upward.
- 7. Carefully place coil installation tool around voice coil. Position tool so the adjustment screw on tool is adjacent to the voice coil flex leads. (See figure 2D-18).
- 8. Carefully tighten adjustment screw on tool in 1/8-turn increments, trying after each turn to fit voice coil over voice coil mount as described in step 9.

### CAUTION

Do not over-tighten adjustment screw. Too much pressure on the voice coil can cause permanent damage.

- 9. Position voice coil so that groove at rear of mounting guide slips over top fin of voice coil mount.
- 10. Return shims, removed in step 4, to their original position; beginning with the topmost shim.

### NOTE

It may be necessary to increase the pressure on the coil when replacing the shims. This can be accomplished by tightening the adjustment screw on tool in 1/8-turn increments until the shims slip between the voice coil and the voice coil mount.

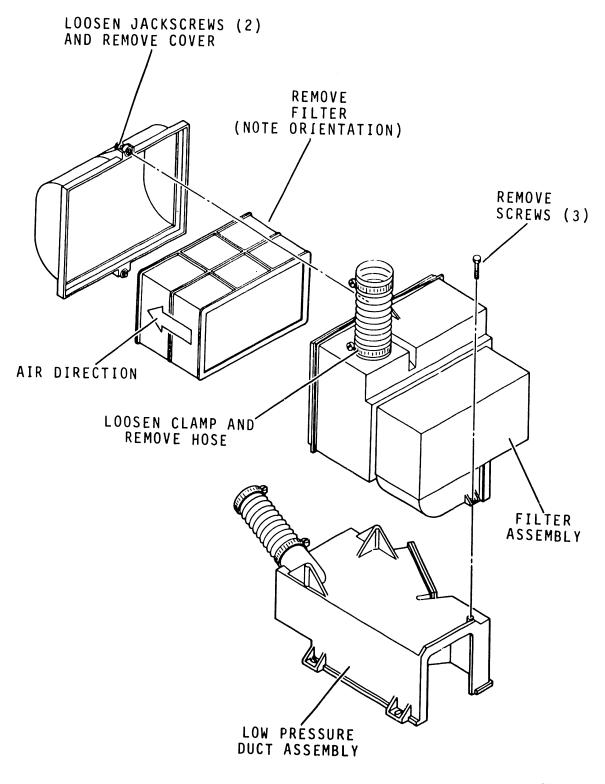
11. Remove tool from coil by loosening adjustment screw.

- 12. Apply grade C, anaerobic sealant to first few threads of voice coil mounting screws.
- 13. Secure voice coil mounting hardware to voice coil mount using a torque screwdriver and force of .45 to .56 N·m (4.0 to 5.0 lbf·in).
- 14. Replace HDA as described in HDA Replacement procedure.

### MAGNET REPLACEMENT

The following describes removal and replacement of the magnet assembly.

- Remove power from the unit by placing MAIN circuit breaker to OFF.
- 2. Open front and rear door of unit.
- 3. Open front and rear top covers.
- 4. Remove left side panel (viewed from front of unit) to secure access to filter assembly.
- 5. Remove HDA from unit as described in HDA Replacement procedure.
- 6. Remove screws (2) securing dc power supply and slide power supply toward the front of the unit. Do not slide completely out of unit. See figure 2D-7.
- 7. Remove filter assembly as follows (see figure 2D-19):
  - Remove hose clamp securing HDA input hose to filter assembly
  - Remove screws (3) securing filter assembly to low pressure duct assembly.
- 8. Remove muffler assembly (see figure 2D-20).
- 9. Remove screws (3) securing magnet assembly to deck (see figure 2D-21).



9 V 3 O

Figure 2D-19. Filter Assembly Removal

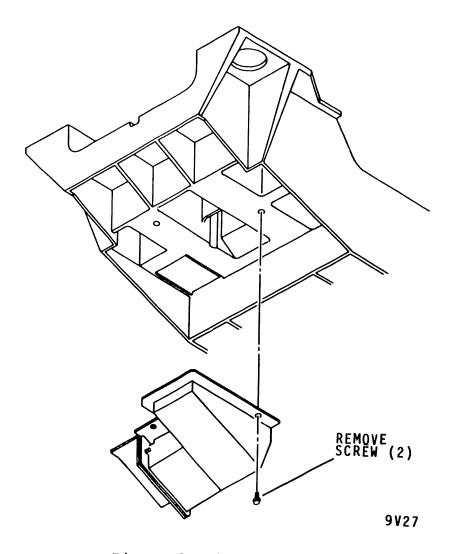


Figure 2D-20. Muffler Removal



The magnet assembly weights about 43 kg (95 lb). To avoid injury, use care when lifting it from the deck.

When magnet assembly has been removed from the deck, be sure to set it on a clean, sturdy, non-metallic surface.

10. Carefully lift magnet assembly clear of deck.

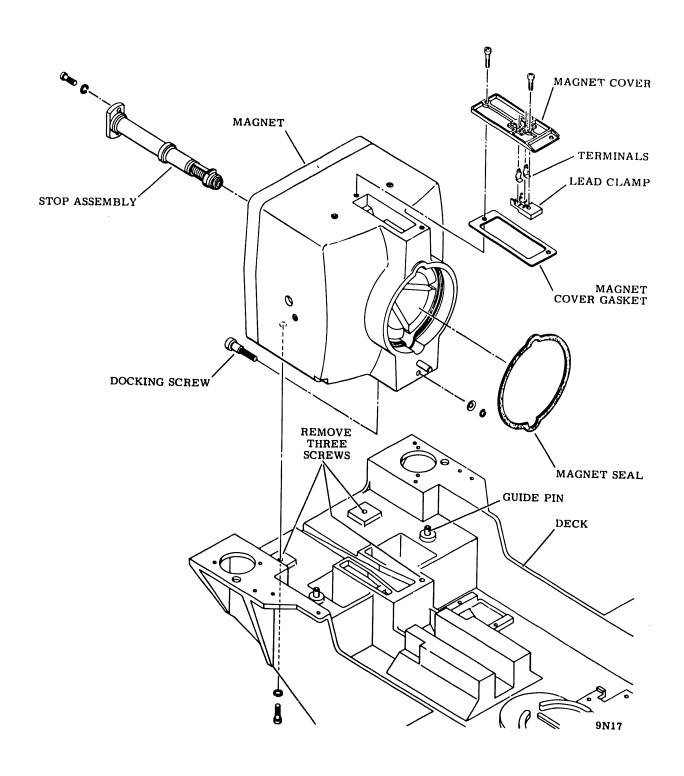


Figure 2D-21. Magnet Replacement

- 11. Referring to figure 2D-21, remove the following parts from the old magnet assembly, and reinstall on replacement magnet.
  - Stop Assembly and associated hardware (see HDA replacement procedures).
  - Magnet cover, gasket, lead clamp, and terminals.
  - Docking screws and associated hardware.
- 12. Position replacement magnet assembly on deck, pushing it forward and to the left until it comes to a halt between two guide pins.
- 13. Secure magnet assembly to deck using hardware previously removed in step 9.
- 14. Tighten the three magnet screws to a torque of 7.9 to 9.0 N·m (70 to 80 lbf·in).
- 15. Reinstall muffler assembly removed in step 8.
- 16. Reinstall filter assembly removed in step 7.
- 17. Reinstall dc power supply assembly partially removed in step 6.
- 18. Install HDA as described in HDA Replacement procedure.
- 19. Replace side panel removed in step 4.
- 20. Close rear top cover.
- 21. Close front and rear doors.
- 22. Place MAIN circuit breaker to ON.

### LOGIC CARD REPLACEMENT

### CAUTION

To prevent damage to any logic or power supply card or to the HDA, remove power from the unit before replacing any card.

When a logic card is found to be defective, it must be replaced. The following describes the proper procedure for logic card installation.

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### LOGIC CHASSIS WIREWRAP REPLACEMENT

This procedure describes removal and replacement of backpanel wirewrap connections.

1. Using end of wirewrap tool with notch opposing direction of wire's wrap, slide tool over pin and carefully turn tool to unwrap wire.

### CAUTION

Do not attempt to rewrap a previously wrapped wire. Cut off old wrap and restrip wire, or replace with new wire.

- 2. If wire is being replaced, cut new wire to proper length and strip approximately 28 mm (1-1/8 in) of insulation from each end of wire.
- 3. Insert one end of wire into wirewrap tool until insulation rests against stop.
- 4. Slide tool over backpanel pin, leaving a small gap between bottom of post or lower wrap level and new wire.
- 5. Hold wire securely (allow small amount of slack to assure one turn of insulation) and twist tool to wrap wire around pin. As tool is twisted, wire wrapping around pin forces tool up and off wire.
- 6. When wire is completely wrapped, remove tool and inspect connection. Each connection must have one turn of insulation and six to seven turns of bare wire around pin.

### BACKPANEL WIREWRAP PIN STRAIGHTENING

Wirewrap panel pin straightening is accomplished using the pin straightener listed in maintenance tools and materials.

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# 3 PARTS DATA

### INTRODUCTION

This section provides replaceable part information for all the fixed module drives (FMDs) listed in the preface of this manual.

Information in this section falls into three categories:

Illustrated Parts Breakdown - This breakdown provides part number information for all field replaceable items except cables and harnesses.

Cable and Harness Part Information - This breakdown provides part number information for all field replaceable cables, harnesses, and terminators.

Spare Parts List - This is a list of recommended spare parts.

Card Interchangeability Charts - These charts show changes (if any) to the logic card complement as a result of any Engineering Change Orders (ECOs) or Field Change Orders (FCOs) that have been installed in the equipment.

### NOTE

Parts listed in the illustrated parts break-down, but not in the spare parts list, may be long lead time items subject to significant delays.

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## 3A ILLUSTRATED PARTS BREAKDOWN

### GENERAL

The Illustrated Parts Breakdown (IPB) provides the information needed to order field replaceable parts. This information is presented in assembly illustrations and parts lists.

The symbols used in this section are explained in table 3A-1. For an explanation of abbreviations, refer to the front of this manual.

The illustrated parts breakdown is preceded by three locators that are a quick reference for locating the illustrations and parts lists for a specific assembly.

The illustrated parts breakdown is structured as follows. Each major assembly is shown in an exploded view and assigned a figure number. More than one illustration per figure number may be required for a complex assembly. In this case, the illustrations are titled figure 3A-1 (sheet 1); figure 3A-1 (sheet 2), etc. The parts shown on the illustration are numbered. A parts list for each illustration begins on the page facing the illustration. The numbers on the figure correspond to the index numbers on the associated parts list. In some cases, the parts list will have more than one page for the corresponding sheet of a figure.

The parts list consists of four columns:

Index Number Column - The numbers given in this column correspond to the numbers shown on the illustration. When more than one entry is given for a particular index number, the use of each part is defined in the Notes column. Items may be listed without index numbers, and are mentioned for reference only. These items do not appear on the illustration.

Part Number Column - This column provides the eight digit number by which a part may be ordered. In some cases the last two digits (referred to as tab numbers) are replaced by a symbol. Table 3A-l explains the use of those symbols.

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Description Column - This column gives the name and a brief description of each part and assembly. The relationship of parts and assemblies is shown within the column by means of indentation. When an item is indented more than the previous item, it is part of the previous item.

Notes Column - This column defines multiple part number entries for a single index number. Multiple entries may be necessary to identify differences such as machine configuration (for example, whether the part is for a 50 Hz or 60 Hz unit) or to track history (for example, the part issued only on a series code 03 unit with Engineering Change Order (ECO) 49444 installed). Information that is unique to one particular equipment or application will also be noted in this column.

Color Code Chart - The color code chart (table 3A-2) is used in conjunction with the equipment configuration chart (see front of this manual). The parts list provides the eight-digit number needed to order painted parts for the units covered in this manual.

First, determine the correct color code by referring to the equipment configuration chart. Then, find that code in the color code column of table 3A-2. Following the code are the tab numbers for each painted assembly. If an entire assembly is being replaced, use the two digits listed under ASSY TAB. If just the piece part is needed use the two digits listed under PC PT TAB. The parts list contains the first six digits of each part number plus the symbol \*\* (for example 775601\*\*). The complete number is obtained by substituting the tab numbers for the symbol \*\*.

### TABLE 3A-1. SYMBOLOGY

##	Spare part.	See	Section	3 C	Spare	Parts	List.
----	-------------	-----	---------	-----	-------	-------	-------

- Used to replace tab number if assembly undergoes frequent factory change. To order replacement assembly, use number found on part number label of existing assembly. If number is not available, be sure to include with your order, the machine series code and a list of all change orders installed in machine.
- \*\* Tab numbers will appear in color code chart in table 3A-2.
- CIC Card Interchangeability Chart in Section 3D.
- Al Apply Permabond, CDC part number 95033500.
- A2 Apply Permabond, CDC part number 95033902.
- Gl Apply dielectric grease, CDC part number 95533601.
- G2 Apply lubricant, CDC part number 95016101.
- Apply anaerobic sealant, Type 242, CDC part number 95125322.
- L2 Apply anaerobic sealant, Type C, CDC part number 95044213.
- Apply anaerobic sealant, Type C, CDC part number 95125305.

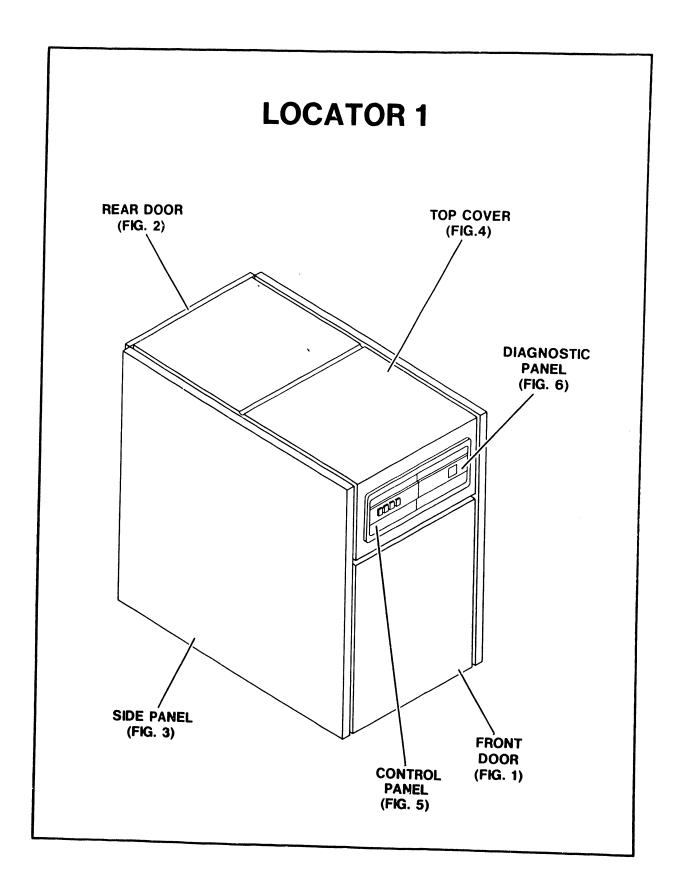
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TABLE 3A-2. COLOR CODE CHART

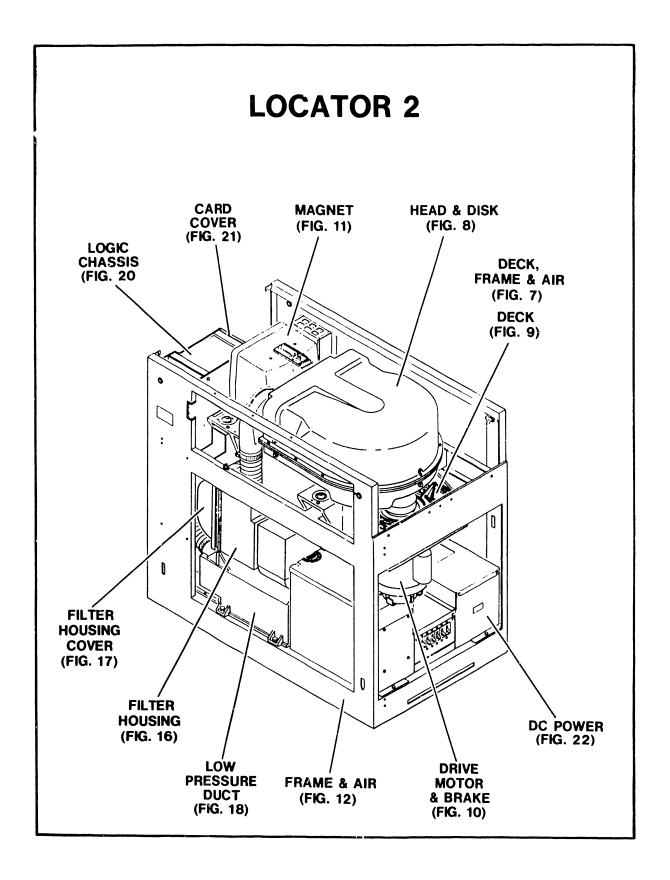
COLOR CODE	ASSEMBLY & PIECE PART TABS						COMMENTS				
	FRO DOO:		REA DOO		SID PAN		CO.	OP VER 1	CON PAN 2	TROL EL	
	ASSY	PC	ASSY	PC	ASSY	PC	ASSY	SET	ASSY	SET	
AABBCCDDEEFFGGHHJJKK	01 01 05 05 06 07 07 08 09 10 11 11 12 12 14	09 09 47 49 49 50 55 55 55 55 55 55 56 60	01 01 05 05 06 06 07 07 08 09 10 11 11 13 13	09 09 48 49 49 50 52 55 55 57 58 59 60	01 01 05 05 06 06 07 07 08 08 08 10 11 11 13 13	0388499155337766889911 5555555661	01 01 04 04 05 06 06 07 21 21 09 19 19 19 22 22	07 07 11 11 12 13 13 14 14 17 17 19 30 30 30 33 33 33	13 39 14 40 16 42 17 44 18 43 22 45 24 33 47 35 48 36 49	07 07 10 12 12 13 13 14 14 17 17 19 30 32 32 33 33	3

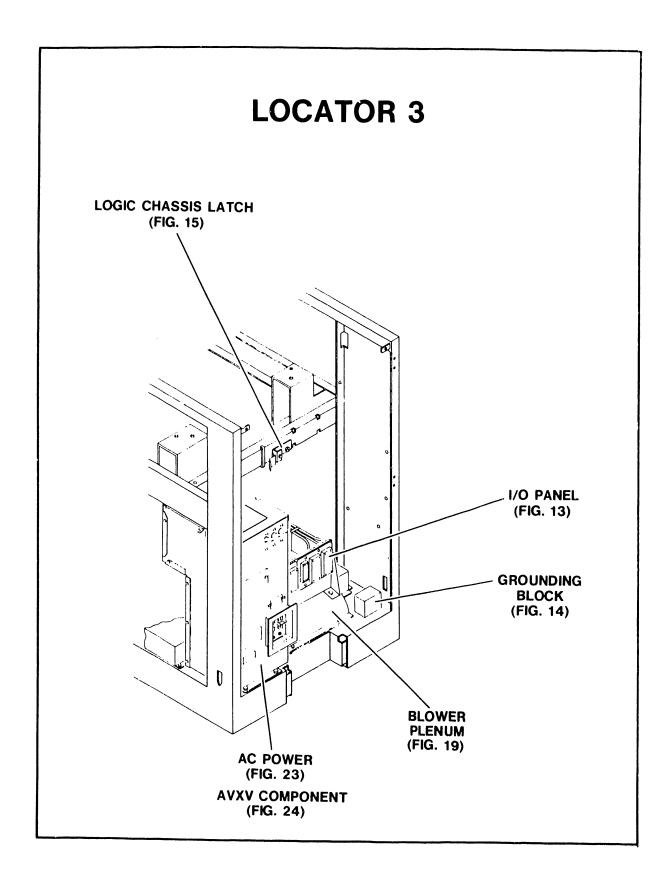
### NOTES:

- Top Cover Set includes the front and rear top covers.
   Control Panel Set includes the diagnostic panel cover and control panel.
- First entry in pairing S/C 15 & Below Second entry in pairing S/C 16 & Above



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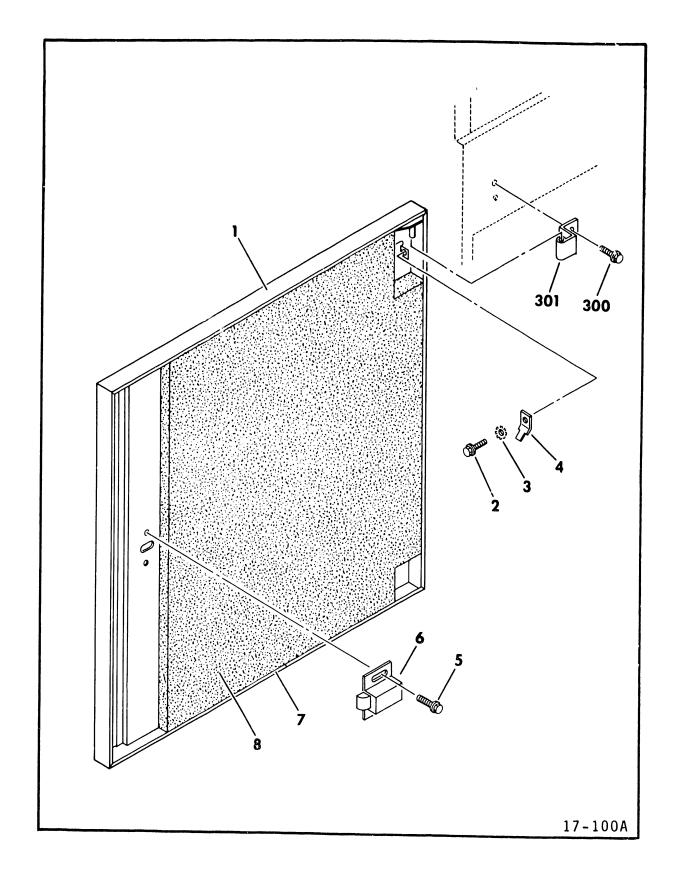


Figure 3A-1. Front Door Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-1	751422**	FRONT DOOR ASSEMBLY	
	751431**		
1 2	93592196		
3	10126402	WASHER, External Tooth Lock, 8	
4	94274105	TERMINAL, Quick Connect	
5	93592238	SCREW, Hex Washer Head, 10-32 x 3/8	
6	92008601	LATCH, Slide Bolt	
7	94377001	SEAL, Extrusion	
8	94397630	FOAM, Acoustical Panel	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE FRONT DOOR ASSEMBLY)	
		The state of the s	
300	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
301	75143300	HINGE, Door Frame	

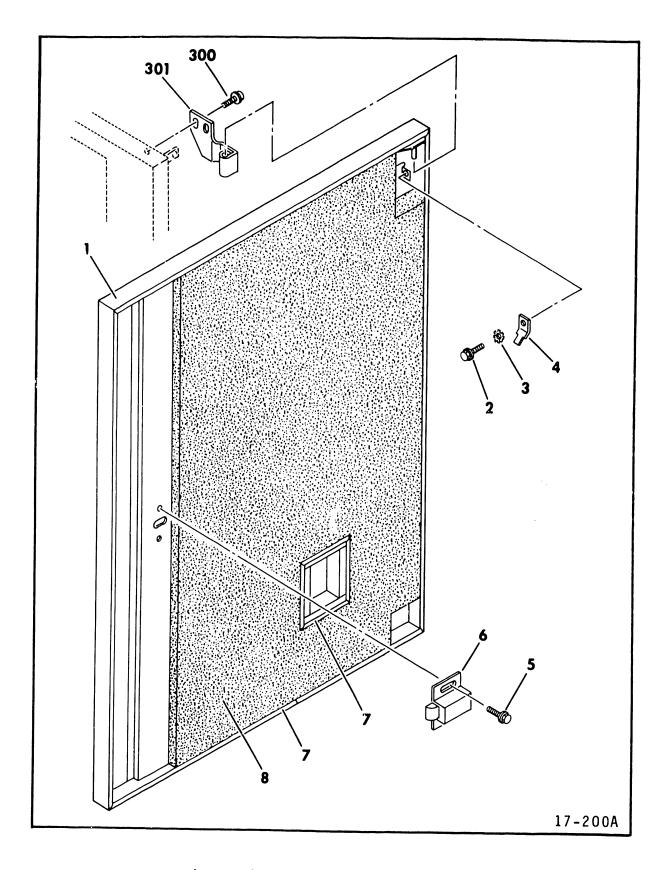


Figure 3A-2. Rear Door Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
2 3 2	751423**	DEAD DOOD ASSESSED	
1	751432**		
2	93592196	SCREW, Hex Washer Head, 8-32 x 1/4	
3	10126402	WASHER, External Tooth Lock, 8	
4	94274105	TERMINAL, Quick Connect	
5	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
6	92008601	LATCH, Side Bolt	
7	94377001	SEAL Extrusion	
8	94397629		
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		REAR DOOR ASSEMBLY)	
300	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
301	75143400	HINGE, Top Rear Door	

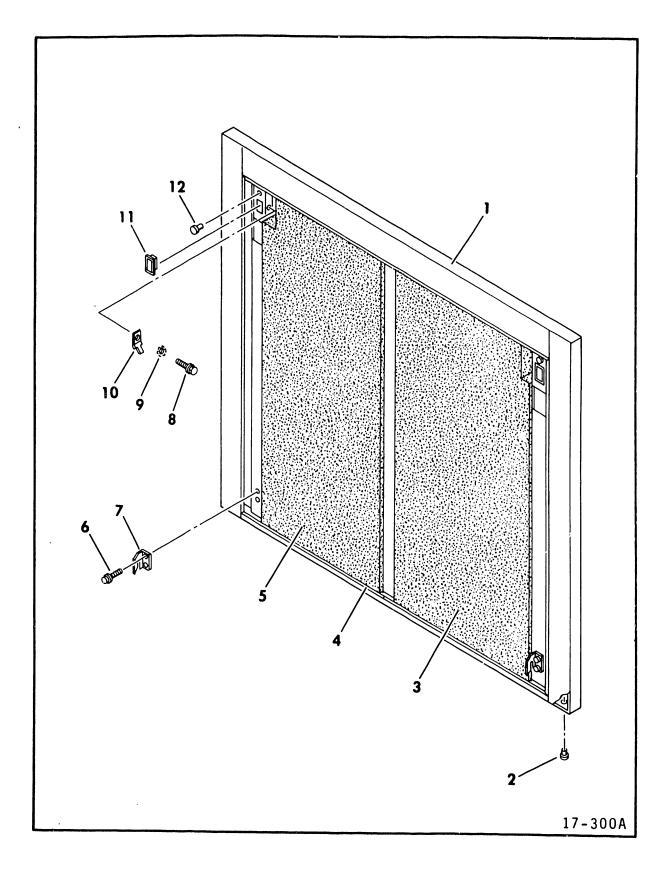


Figure 3A-3. Side Panel Assembly

INDEX NO	K PART   NO	PART DESCRIPTION	NOTE
3A-3	751421**	SIDE PANEL ASSEMBLY	
1	751437**	PANEL, Side	
2	93623000		
2 3	94397631	FOAM, Acoustical Panel	
<b>4</b> 5	94377001	SEAL, Extrusion	
5	94397632		
6	93592238	SCREW, Hex Washer Head,	
		10-24 x 3/8	
7	75143800	BRACKET, Support	
8	93592196	SCREW, Hex Washer Head,	
		8-32 x 1/4	
9	10126402	WASHER, External Tooth	
		Lock, 8	
10	94274105	TERMINAL, Quick Connect	
11	94303500	RECEPTACLE, Clip-in	
12	92633021	BUMPER, Grommet	

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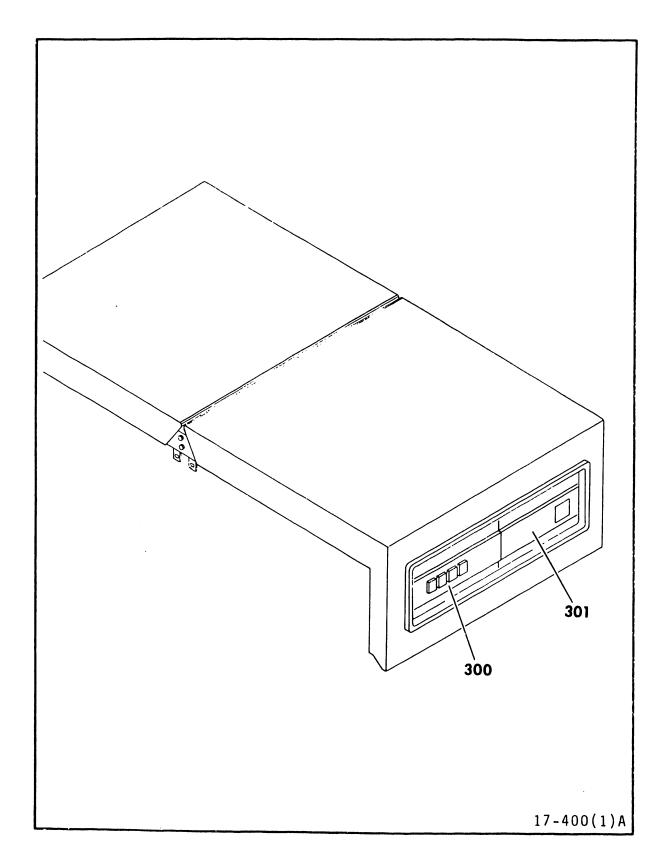


Figure 3A-4. Top Cover Assembly (Sheet 1 of 4)

INDEX   NO	PART     NO	PART DESCRIPTION	NOTE
3A-4	920195**	TOP COVER ASSEMBLY (Sheet 1 of	4)
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE TOP COVER ASSEMBLY)	
300		CONTROL PANEL ASSEMBLY (See	
301		Figure 3A-5) DIAGNOSTIC PANEL ASSEMBLY (See Figure 3A-6)	

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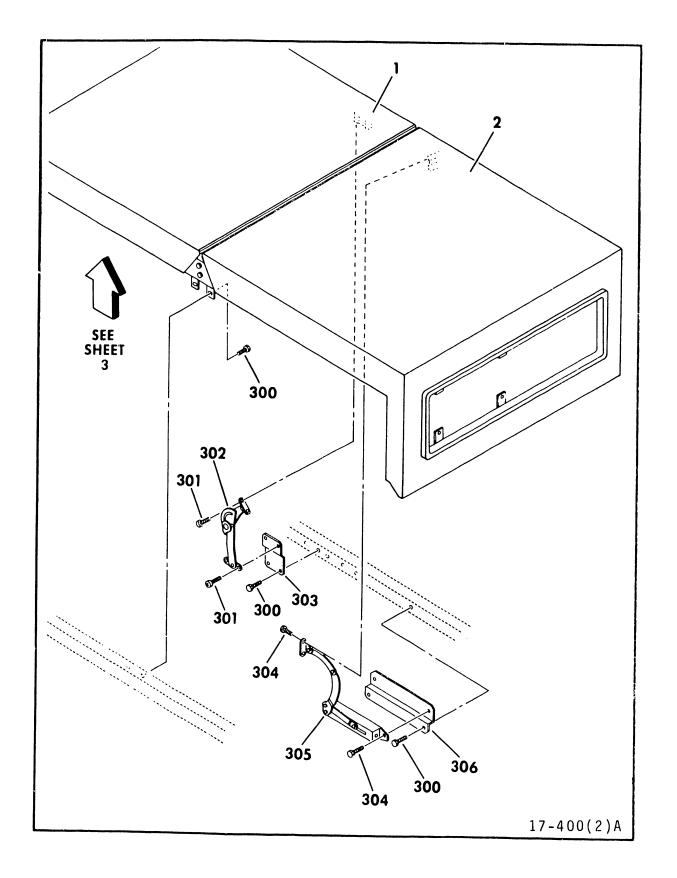


Figure 3A-4. Top Cover Assembly (Sheet 2)

INDEX   NO	PART     NO	PART DESCRIPTION	NOTE
3A-4		TOP COVER ASSEMBLY (Sheet 2)	
	920351**	TOP COVER SET	
1 2		COVER, Rear Top	
2		COVER, Front Top	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		TOP COVER ASSEMBLY)	
300	93592200	SCREW, Hex Head Washer,	
201	0.4350000	8-32 x 3/8	
	94358900	SCREW, Flat Head, 6-32 x 1/4	_
	94401501	SUPPORT, Lid	Right Side
	94401500	SUPPORT, Lid	Left Side
	75154200	BRACKET, Rear Cover Support	
304	93592196	SCREW, Hex Washer Head, 8-32 x 1/4	
305	94401401	SUPPORT, Lid	Right Side
305	94401400	SUPPORT, Lid	Left Side
306	75154800	BRACKET, Front Cover Support	
		NOTE:	
		The following parts are	
		used on the left side lid	
		support, only. S/C 05 and	

support, only. Abv, W/61735A.

94237703 TRIM, Black Safety 10126402 WASHER, External Tooth Lock, 8 94369576 CABLE, Ground

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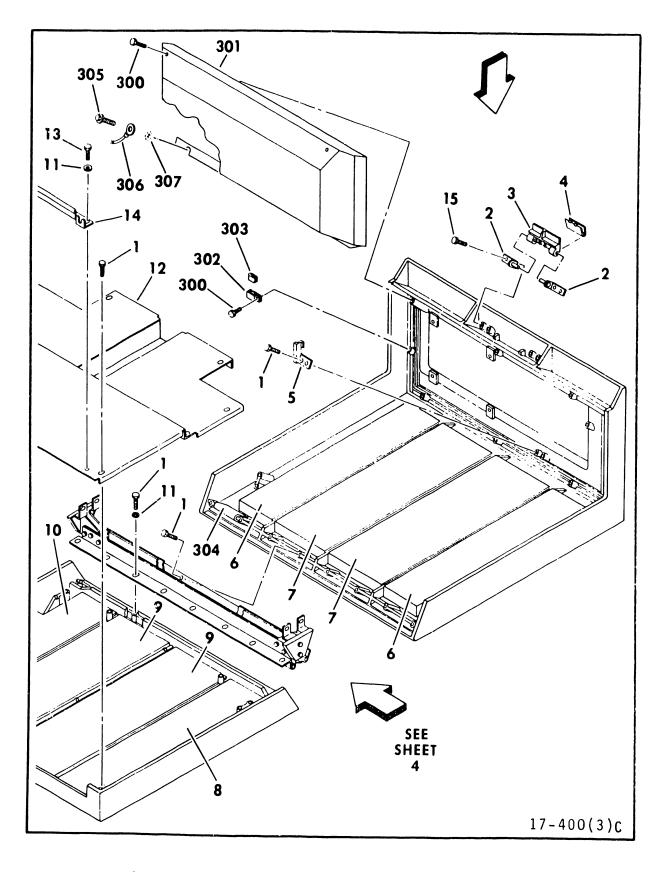


Figure 3A-4. Top Cover Assembly (Sheet 3)

LINDDY	I DADM		
INDEX		PART DESCRIPTION	NOTE
I_NO	NO I		I
3A - 4		TOP COVER ASSEMBLY (Sheet 3)	
1	04276025	TOP COVER ASSEMBLE (Sneet 3)	
1	94376925	SCREW, Hex Washer Head,	
		$8-16 \times 1/2$	
2	75151800	BRACKET, Latch Hinge	
3	75152200	LATCH, Top Cover	
4	75152300	SPRING, Top Cover Latch	
5	75150900	STRIKE, Diagnostic Latch	
6	94397634	FOAM, Acoustical Panel	
7	94397633	FORM, Acoustical Panel	
8			
	94397635	FOAM, Acoustical Panel	and the second second
9	94397637	FOAM, Acoustical Panel	
10	94397636	FOAM, Acoustical Panel	
11	10125605	WASHER, Plain, 6	
12	75153900	LINER, Rear Cover	
13	10125016	SCREW, Hex Head Machine,	
		6-32 x 3/8	
1.4	75151600		
15		TRIM, Rear Cover	
15	94376924	SCREW, Thread Forming Hex	
		Washer Head, $8-16 \times 3/8$	
			•
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		TOP COVER ASSEMBLY)	
300	94376917	SCREW, Hex Washer Head,	
	2 10 10 21 1		
301	75152900	6-19 x 3/8	
		COVER, Inside Top	
302	92602021	CLAMP, Black Nylon Cable	
303	94276600	FOAM, Tape	
304	00845501	GROMMET, Catepillar	
305	94376925	SCREW, Hex Washer Head,	S/C 05 & Abv,
		8-16 x 1/2	W/61735A
306	94369576	CABLE, Ground	
200	74303310	CADDD, GLOUNG	S/C 05 & Abv,
207	10126402	MA CURB De la companya de la company	W/ 61735A
307	10126402	WASHER, External Tooth	S/C 05 & Abv,
		Lock, 8	W/61735A

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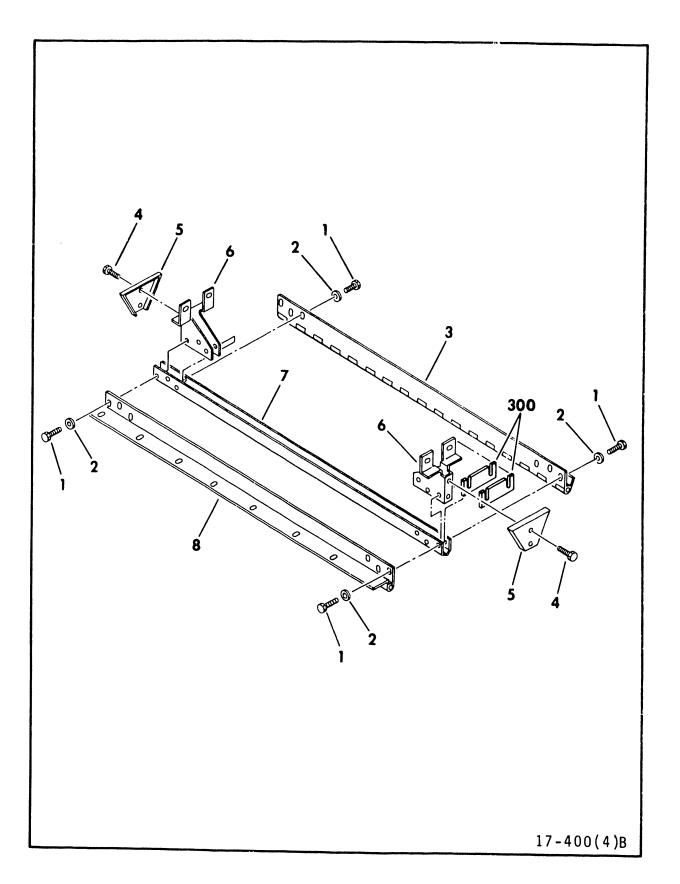


Figure 3A-4. Top Cover Assembly (Sheet 4)

INDEX NO	PART   NO	PART DESCRIPTION	NOTE
3A-4		TOP COVER ASSEMBLY (Sheet 4)	
1	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
2	10125607	WASHER, Plain, 10	
3	75151700	HINGE, Front Cover	
4	93592158	SCREW, Hex Washer Head, 6-32 x 1/4	
5	75151500	CAP, Hinge	S/C 13 & Blw,
5	83292380	CAP, Hinge	W/O 02161F S/C 13 & Abv,
6	75151401	BRACKET, Top Cover Hinge	W/ 02161F
7	75151300	STRIP, Top Cover Hinge	
8	75150900	STRIKE, Diagnostic Latch	
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE TOP COVER ASSSEMBLY)	
300	94376724	PLATE, Nut	

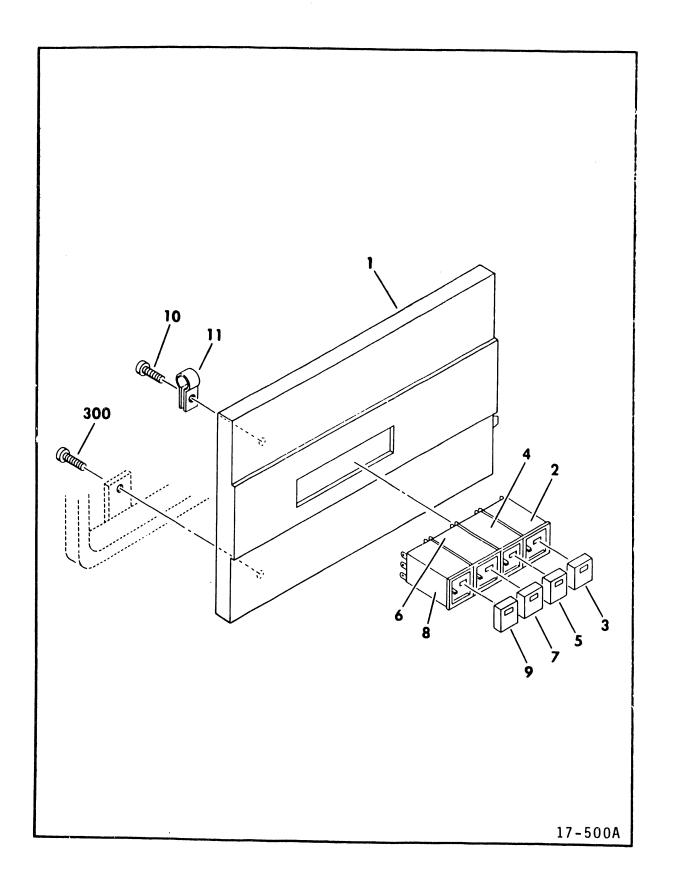


Figure 3A-5. Control Panel Assembly

ITNDE	X   PART		
NO	NO I	PART DESCRIPTION	NOTE
3A-5	474978**	The state of the s	
1	920391**	DIAGNOSTIC & CONTROL	Set includes
		PANEL SET	control panel
			and diagnostic
			panel
2	94394014	SWITCH, Push Button (A5A4)	S/C 13 & Blw,
_		·	W/O 02161F
2	94394033	SWITCH, Push Button (A5A4)	S/C 13 & Abv,
_		•	W/ 02161F
3	##	LENS (WRITE PROTECT)	,
4	94394008		S/C 07 & Blw
4	94394000	SWITCH, Push Button (A5A3)	S/C 08 - 13,
	0.400.40		W/O 02161F
4	94394028	SWITCH, Push Button (A5A3)	S/C 13 & Abv,
_	11 14	•	W/ 02161F
5	##	LENS (READY)	
6	94394100	INDICATOR, Illuminated	S/C 13 & Blw,
6	04304113	(A5DS2)	W/O 02161F
U	94394113	INDICATOR, Illuminated	S/C 13 & Abv,
7	##	(A5DS2)	W/ 02161F
8	## 94394015	LENS (FAULT/CLEAR)	
O	24394015	SWITCH, Push Button (A5S1)	S/C 13 & B1w,
8	94394035	CLITMON D	W/O 02161F
J	74334033	SWITCH, Push Button (A5S1)	S/C 13 & Abv,
9	##	I PMC / CMAD m	W/ 02161F
10	94376917	LENS (START)	
	74570517	SCREW, Hex Washer Head,	
11	92602002	6-19 x 3/8	
	32002002	CLAMP, Nylon Cable	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		CONTROL PANEL ASSEMBLY)	
		THE ROUGHDLI	
300	94376919	SCREW, Hex Washer Head,	
		6-19 x 5/8	

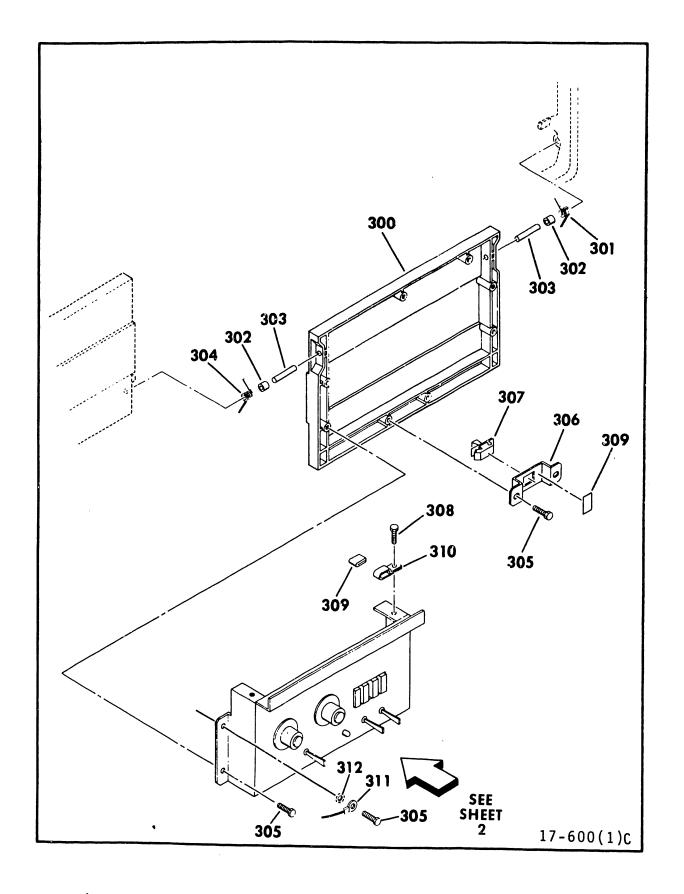


Figure 3A-6. Diagnostic Panel Assembly (Sheet 1 of 2)

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INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-6	75142800	DIAGNOSTIC PANEL ASSEMBLY (A6) (Sheet 1 of 2)	
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE DIAGNOSTIC PANEL ASSEMBLY)	
300	920391**	DIAGNOSTIC & CONTROL PANEL SET	Set includes control panel and diagnostic panel
301	47482301	SPRING, Torsion	Right Side
302	93109583	SPACER, Standoff	Kight blue
303	92226046	PIN, Dowel	
304	47482300	SPRING, Torsion	Left Side
305	94376917	SCREW, Hex Washer Head, 6-19 x 3/8	Dele blue
306	75151900	BRACKET, Cover Latch	
307	92013301	CATCH, Side	
308	94358900	SCREW, Flat Head, 6-32 x 1/4	
309	94276614	FOAM, Tape	
310	92602021	CLAMP, Black Nylon Cable	
311	94281467		S/C 05 & Abv, W/ 61735A
312	10126401	WASHER, External Tooth Lock, 6	S/C 05 & Abv, W/ 61735A

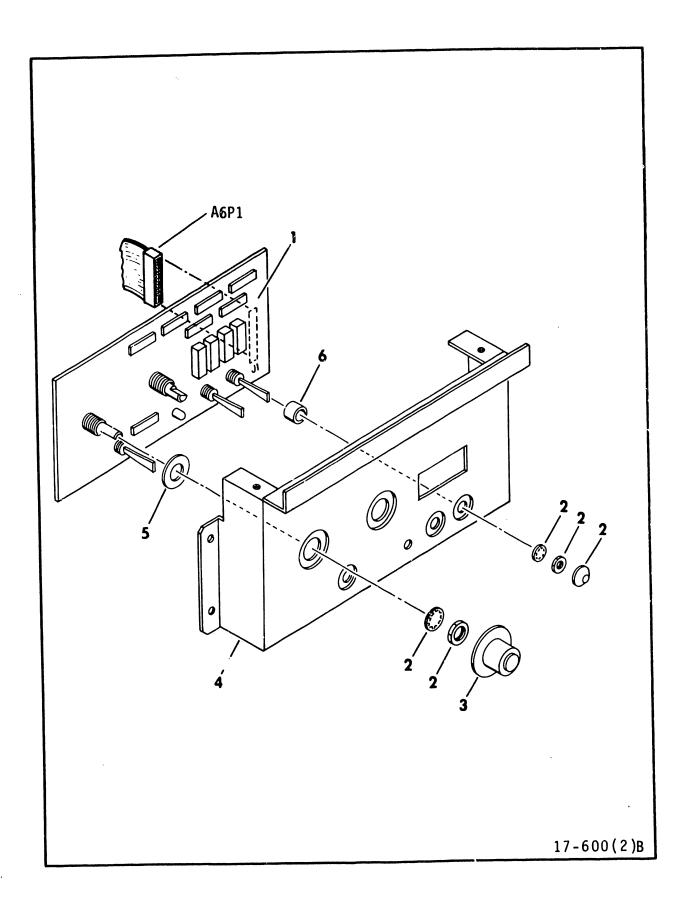


Figure 3A-6. Diagnostic Panel Assembly (Sheet 2)

INDEX	PART   NO	PART DESCRIPTION		NOTE
3 <b>A</b> -6		DIAGNOSTIC PANEL ASSEMBLY (Sheet 2)		
1 2	CIC	_VWV COMPONENT ASSEMBLY HARDWARE, Attaching	(A6)	Supplied as a part of _VWV Component Assembly
3	93152007	KNOB, Skirted		
5	75153400 93564029	PANEL, Diagnostic WASHER, Nylon		
6	75253500	SPACER, Switch		

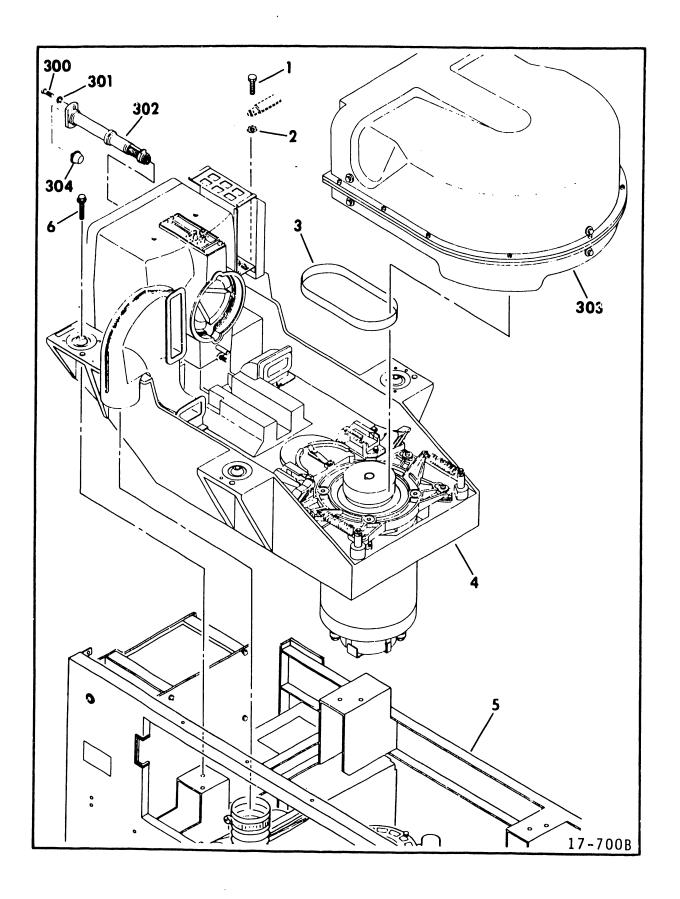


Figure 3A-7. Deck, Frame & Air Assembly

INDEX	PART	PART DESCRIPTION	NOTE
I NO	l no l		NOTE
3A-7		DECK, FRAME & AIR ASSEMBLY	
1	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
2	10126403	WASHER, External Tooth Lock, 10	
3 4	##	BELT, Drive	
4		DECK ASSEMBLY (A7) (See Figure 3A-9)	
5		FRAME & AIR ASSEMBLY (See	
_		Figure 3A-12)	
6	93592366	SCREW, Hex Washer Head, 5/16 x 1-1/2	
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE DECK, FRAME & AIR ASSEMBLY)	
300	10127133	SCREW, Pan Head Machine, 10-24 x 3/8	
301	10125805	WASHER, Spring Lock, 10	
302	77792003	STOP ASSEMBLY	
303		HEAD & DISK ASSEMBLY (See Figure 3A-8)	
304	94353214	PLUGS & CAPS	S/C 02 and Abv, W/ 61384A

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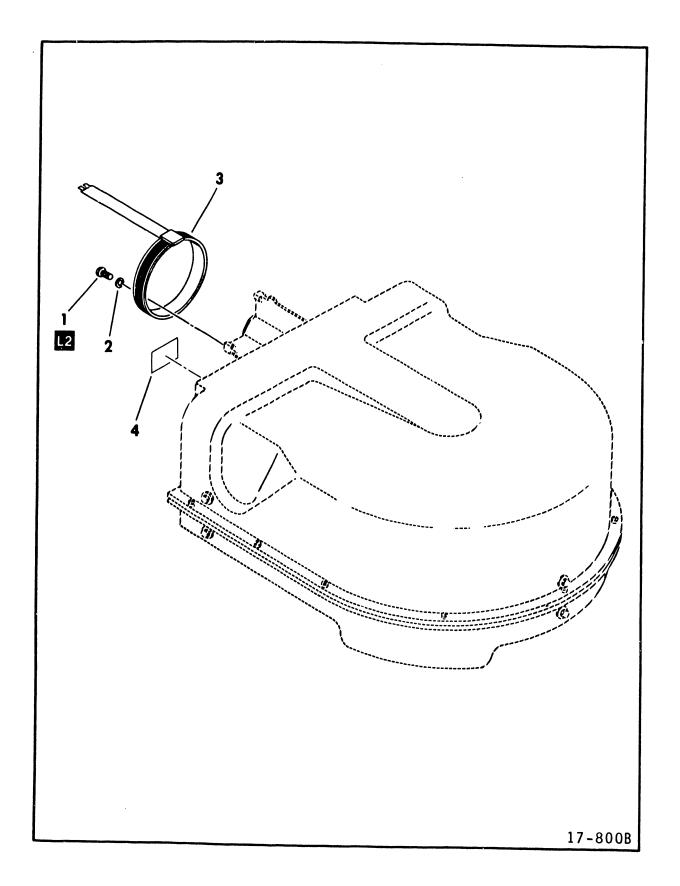


Figure 3A-8. Head & Disk Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-8	47150620	HEAD & DISK ASSEMBLY	Packaged,
3A-8	47150621	HEAD & DISK ASSEMBLY	Non-Fixed Heads Packaged, Fixed Heads
3A-8	47150636	HEAD & DISK ASSEMBLY	BZ7El-W/Y, Only
1	92780082	SCREW, Slotted, 4-40 x 1/4	BE/EI-W/I, Only
2	77796400	WASHER, Voice Coil	
3	##	COIL ASSEMBLY	
4	47155300	LABEL, _YYV Card Information	Fixed Head Units Only

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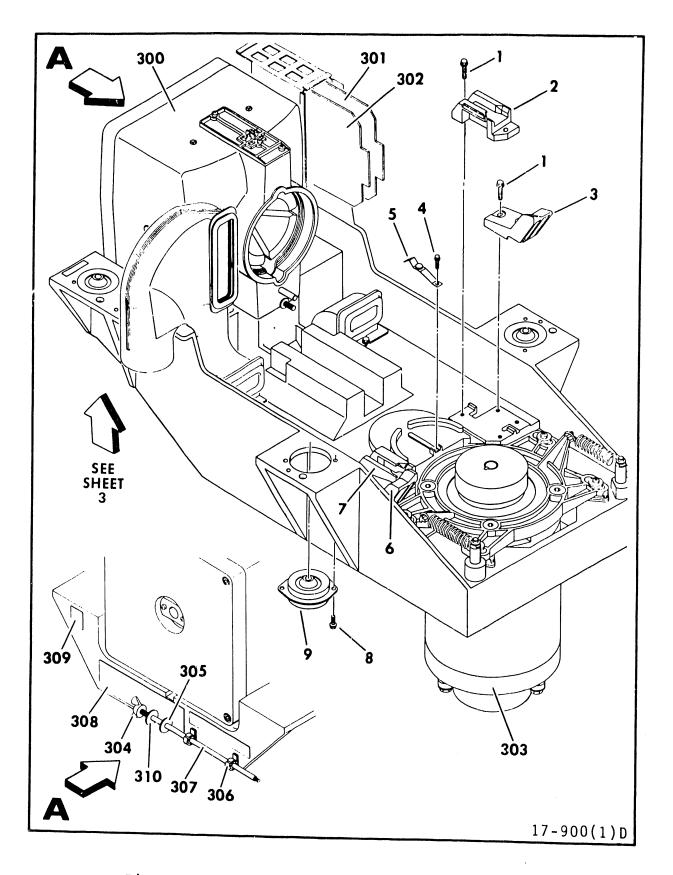


Figure 3A-9. Deck Assembly (Sheet 1 of 2)

INDEX	PART   NO	PART DESCRIPTION	NOTE
3A-9		DECK ASSEMBLY (A7) (Sheet 1 of	3)
1	93592242	SCREW, Hex Washer Head, 10-24 x 5/8	•,
2	77798000		
3	77801200	GUIDE, Right Docking	
4	93592082	SCREW, Hex Washer Head, 4-40 x 1/4	
5	75152700	STATIC GROUND ASSEMBLY	
6	77801201	GUIDE, Left Docking	
7	77798100	LOCATOR, Left Module	
8	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
9	92674001	MOUNT, Vibration	
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE DECK ASSEMBLY)	
300		MAGNET ASSEMBLY(See Figure 3A-11)	
301	CIC	YYV COMPONENT ASSEMBLY	
302	CIC	_YMV COMPONENT ASSEMBLY	
303		DRIVE MOTOR AND BRAKE	
		ASSEMBLY (See Figure 3A-10)	
304	93034002	NUT, Wing	
305	94047007	WASHER, Special	
306	92014605	CLIP, Cable	
307	47345300	ROD, Lock	
	94391532	LABEL, Carriage Caution	
	94391514 94335006	LABEL, R/W Card Designation WASHER, Rubber	

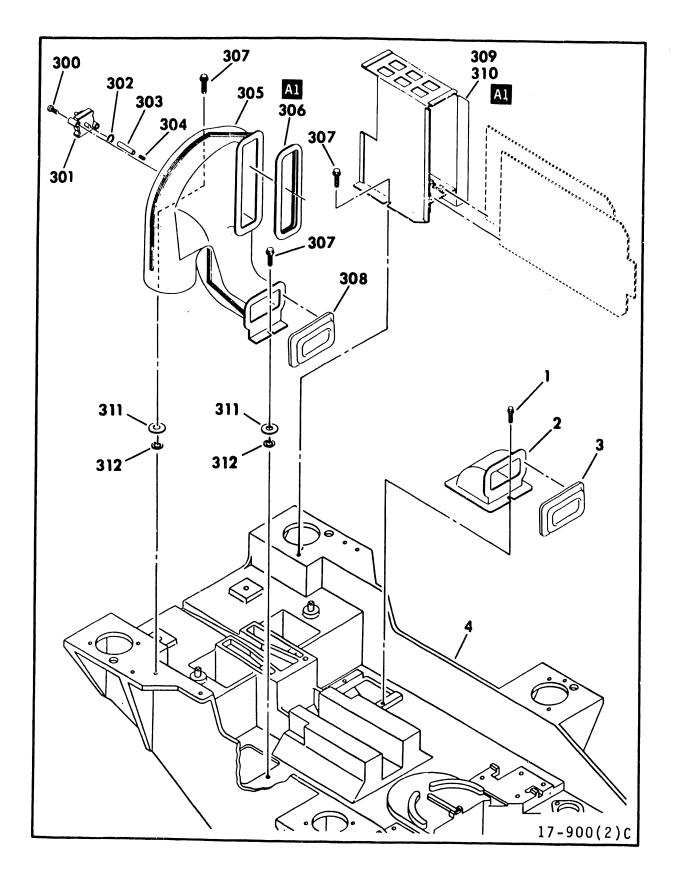


Figure 3A-9. Deck Assembly (Sheet 2)

INDEX	PART   NO	PART DESCRIPTION	NOTE
3A-9		DECK ASSEMBLY (A7) (Sheet 2)	
1	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
2	77805101		
3	77808000	SEAL, Air Outlet	
4	474034XX	DECK, Main	S/C 02 & Blw, W/O 59991A
4	474051XX	DECK, Main	S/C 02 W/ 59991A; S/C 03 - 12, W/O 02337C
4	728763XX	DECK, Main	S/C 13 & Abv, W/ 02337C
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE DECK ASSEMBLY)	
300	94376913	SCREW, Hex Washer Head, 4-20 x 3/4	
301	##	SWITCH, Pressure Sensor	
	92074145	O-RING	
	94228203	TUBING, Flexible Plastic	
304	93071246	SCREW, Set Socket Head 6-32 x 1/4	
	75138300	DUCT, Air Inlet	
	75154100	SEAL, Air Inlet	
307	93592240	SCREW, Hex Washer Head, 10-24 x 1/2	
308	77808000	SEAL, Air Module	
309	47400600	CIRCUIT CARD CHASSIS ASSEMBLY	
310	00845501	RUBBER, Channel	
	94047007	WASHER, Special	
312		CABLE, Ground (See Figure 3A-14 for part number)	
313	10126403	WASHER, External Tooth Lock, 10	

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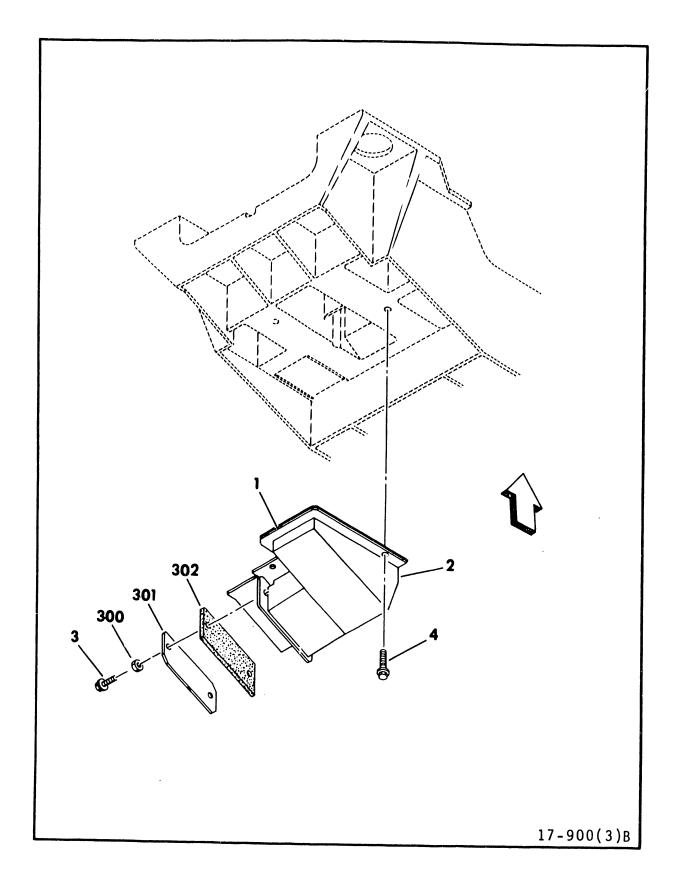


Figure 3A-9. Deck Assembly (Sheet 3)

NO	K   PART     NO	PART DESCRIPTION	NOTE
3A-9		DECK ASSEMBLY (A7) (Sheet 3)	
	95051502		
2	47426800	MUFFLER ASSEMBLY	S/C 02 W/O 61230A & Blw
2	47426801	MUFFLER ASSEMBLY	S/C 02 W/ 61230A & Abv
3	93592162	in the management in card	
4	93592238	6-32 x 3/8 Hex Washer Head 10-24 x 3/8	61230A & Blw
		(IL LISTED BELOW THIS NOTE . RE NOT PART OF THE DECK ASSEMBLY)	
300	10125105	NUT, Hex, 6-32	S/C 02 W/O
301	77577000	PLATE, Muffler Cover	61230A & Blw S/C 02 W/O
302	76579105	GASKET, Air Seal	61230A & B1w S/C 02 W/O 61230A & B1w

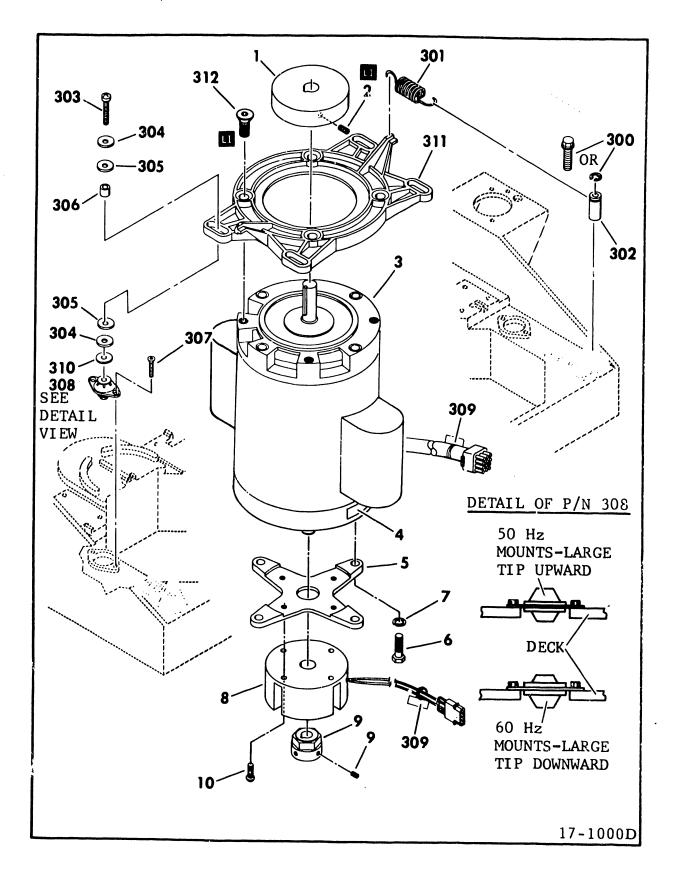


Figure 3A-10. Drive Motor And Brake Assembly

INDEX	NO NO	PART DESCRIPTION	NOTE
3 <b>A-</b> 10	75142901	DRIVE MOMOR C DRIVE ACCEMENT	60 :: 6/6 05
)W I O	73142901	DRIVE MOTOR & BRAKE ASSEMBLY	60 Hz;S/C 05 &
3A-10	75142903	DDIVE NOMOD C DDAWE ACCESSES	Blw, W/O 61529A
)H-10	73142903	DRIVE MOTOR & BRAKE ASSEMBLY	60 Hz;S/C 05 &
3A-10	75142902	DDIUD NOMED A DESCRIPTION	Abv, W/ 61529A
		The state of the s	
1	76549102		60 Hz
1	76549106		50 Hz
2	93071408	,	
_		$3/4 \times 1/4 - 20$	
3 3	##	DRIVE MOTOR ASSEMBLY	60 Hz
3	##	DRIVE MOTOR ASSEMBLY	50 Hz
4	94391529	LABEL, Brake Caution	30 HZ
5	77798200	PLATE, Brake Mouting	
6	10126530	SCREW, Hex Head Machine,	
U	10120550		
7	10125000	3/8-16 x 1	
	10125808	WASHER, Spring Lock, #3/8	
8	##	BRAKE AND CABLE ASSEMBLY	
9		COLLAR, Brake	Supplied as Par
			of Brake & Cable
			Assembly
10	93660079	SCREW, Phillips, 8-32 x 1/2	
		NOTE ARE NOT PART OF THE DRIVE MOTOR & BRAKE ASSEMBLY)	
300	92033038	RING, Retaining	S/C 13 & Blw, W/O 02337C
300	93592324	SCREW, Self tapping Hex Washer Head, 1/4-20 x 1	S/C 13 & Abv, W/ 02337C
301	77807900	SPRING, Extension, Motor	W/ 0233/C
302	77857800	SLEEVE, Spring	0/0 10
	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	onaby by ting	S/C 13 & Blw,
302	72875460	SLEEVE, Spring	W/O 02337C
	, 20, 3400	bubby a pring	S/C 13 & Abv,
303	10127147	CCDPU Dhilling 10 00	W/ 02337C
	94047007	SCREW, Phillips, 10-32 x 1	
		WASHER, Back Up	
	75174201	WASHER, Delrin	
	73671301	BUSHING, Slide	
307	93592200	SCREW, Self-Tapping,	
_		8-32 x 3/8	
	94243003	MOUNT, Shock	60 Hz, Only
308	94243005	MOUNT, Shock	50 Hz, Only
	94277409	MARKER, Cable	JO HZ, OHIY
	10125607	WASHER, Flat, #10	Brank Mass
· - •		TAC! #IU	Front Mounts
			only,60 Hz
310	04047052	MACHIDO Constal	units only
210	94047052	WASHER, Special	Rear Mounts only
211	77057500	(a): 3 mm	_
	77857500 10126053	PLATE, Motor Mounting	
	111116061	SCREW, Hex Socket Head	

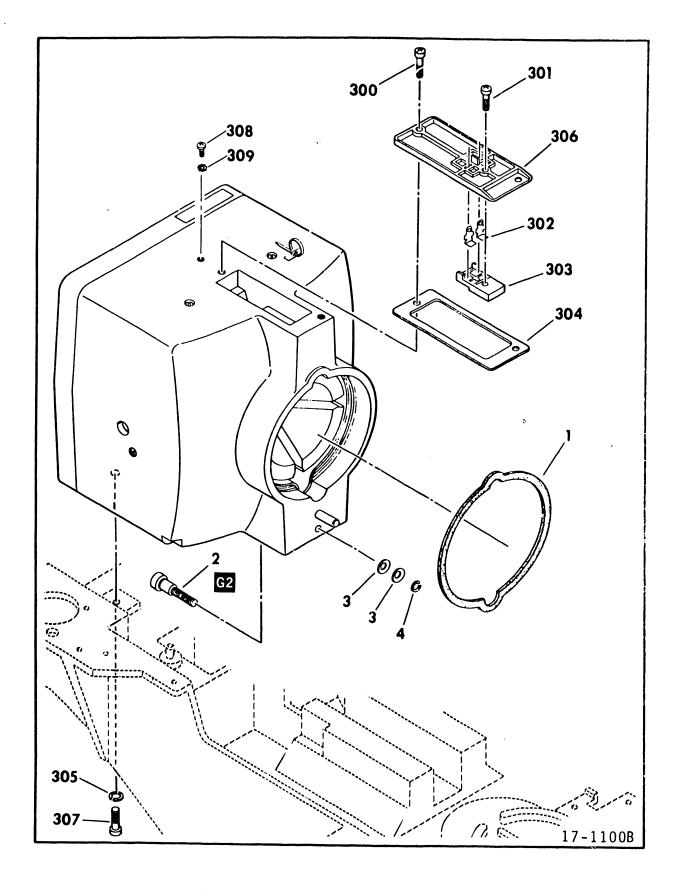


Figure 3A-11. Magnet Assembly

INDEX   NO	PART     NO	PART DESCRIPTION	NOTE
23 11	75155001	NA CARRELA CORMENTAL	
_	75155001		
1	77795501	, ,	
2	47400800		
	93651030	,	
4	92033004	RING, Retaining	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		MAGNET ASSEMBLY)	
300	10127143	,	
301	10127114	10-32 x 1/2 SCREW, Pan Head Machine, 6-43 x 1/2	
302	76563200	TERMINAL, Quick Connect	
	76561900	CLAMP, Lead	
	77796000	GASKET, Magnet Cover	
	10125806	WASHER, Spring Lock, 1/4	
	77795100	COVER, Magnet	
	92807321		
	10127141		
300	1017/141	SCREW, Pan Head Machine, 10-32 x 5/16	
309	10126403	WASHER, External Tooth Lock, 10	

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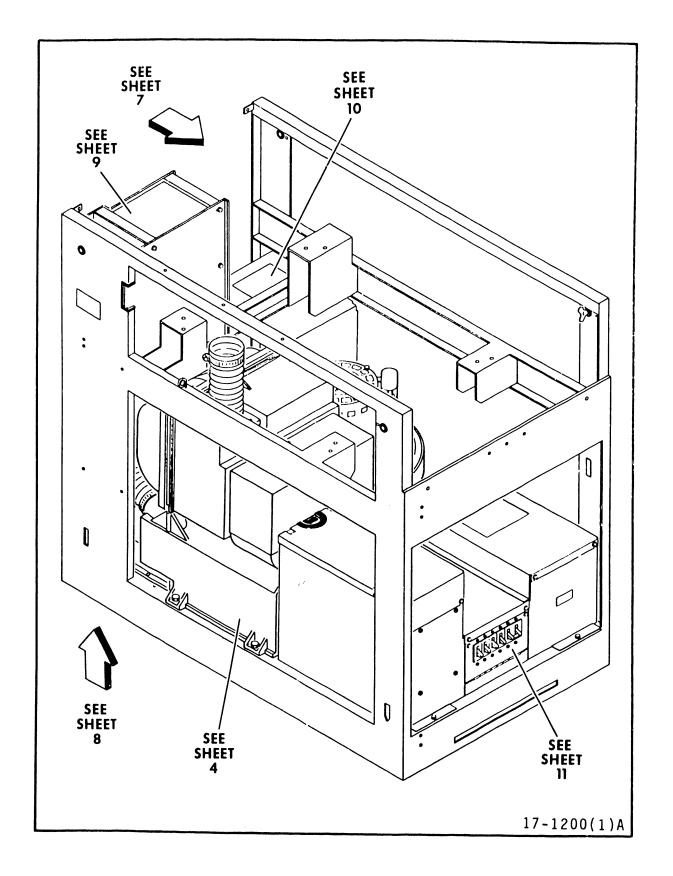


Figure 3A-12. Frame & Air Assembly (Sheet 1 of 11)

INDEX   PART   NO   NO	PART DESCRIPTION	NOTE
3A-12	FRAME & AIR ASSEMBLY (Sheet 1 of 11)	This is a locator for the major as-semblies in the Frame & Air Assembly

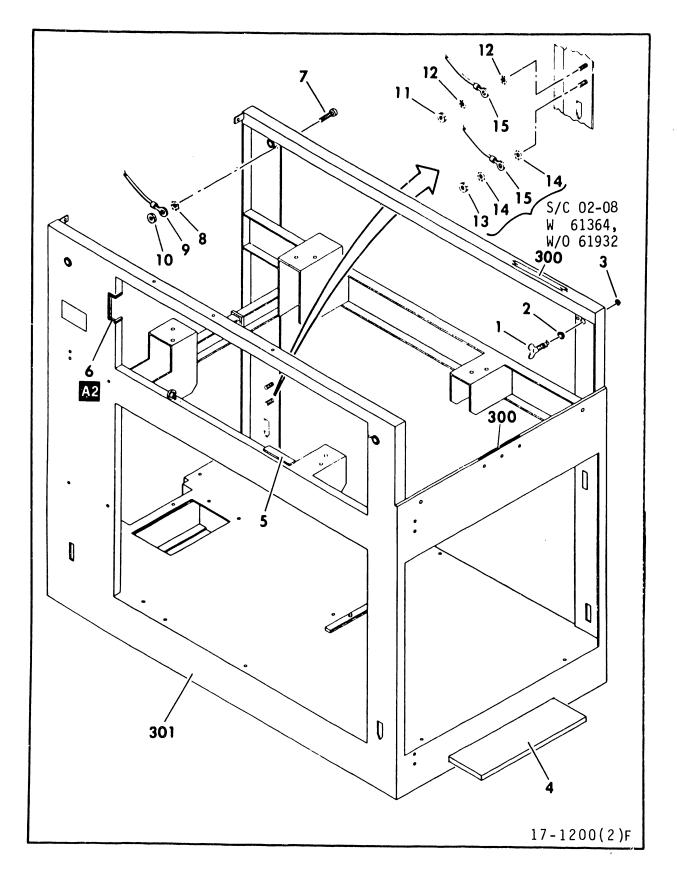


Figure 3A-12. Frame & Air Assembly (Sheet 2)

-	PART	PART DESCRIPTION	NOTE
I_NO	NO I		
3A-12		FRAME & AIR ASSEMBLY (Sheet 2)	
1	93573016		
2		GROMMET	
3	93944002		
4	##	FILTER, Aluminum	
5	94237703		
	00845503		
7	10127131		
		$10-24 \times 3/8$	
8	10126403		
		Lock, 10	
9	94281419		
	10125107	NUT, Hex, 10-24	
11	10125106	NUT, Hex, 8-32	S/C 02 W/ 61364
			& Abv
12	10126402	WASHER, External Tooth	S/C 02 W/ 61364
		Lock, 8	& Above
13	76526100	NUT, Hex, 10-32	S/C 02 W/ 61364
			& Abv
14	10126403	WASHER, External Tooth	S/C 02 W/ 61364
		Lock, 10	& Abv
15		JUMPER, Ground (See AC Power	
		Supply Assembly, Figure 3A-2	3
& Abv			
		Sheet 4 for part number)	
		/IMPNC LICERD DRICK MUTC	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		FRAME & AIR ASSEMBLY)	
300	94276614	FOAM, Tape	
	75142400	FRAME, Main	C/C 12 6 Pl
301	12142400	rame, main	S/C 13 & Blw,
301	75142403	FRAME, Main	W/O 02161F
201	12145402	rant, main	S/C 13 & Abv,
			W/ 02161F

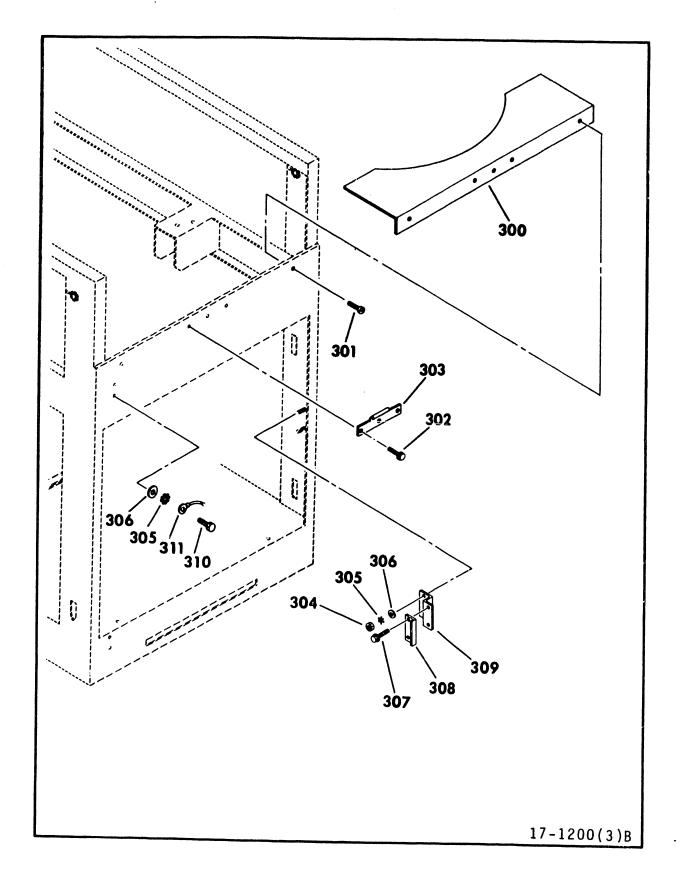


Figure 3A-12. Frame & Air Assembly (Sheet 3)

INDEX PART DARE DESCRIPTION		
		PART DESCRIPTION
I_NO	l NO l	
3A-12		FRAME & AIR ASSEMBLY (Sheet 3)
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE FRAME & AIR ASSEMBLY)
300	75155200	STRIP, Trim
301	10127131	SCREW, Pan Head Machine, 10-24 x 3/8
302	93592238	SCREW, Hex Washer Head
202	75150000	10-24 x 3/8
303	/5152000	STRIKE, Top Cover Latch
	10125107	,,,
305	10126403	7
20.6	10105605	Lock, 10
	10125607	
307	93592200	SCREW, Hex Washer Head, 8-32 x 3/8
308	75143500	STRIKE, Rear Door Latch
	75143600	BRACKET, Strike Mounting
	93592240	SCREW, Hex Washer Head,
311	94281419	$10-24 \times 1/2$ CABLE, Ground

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NOTE

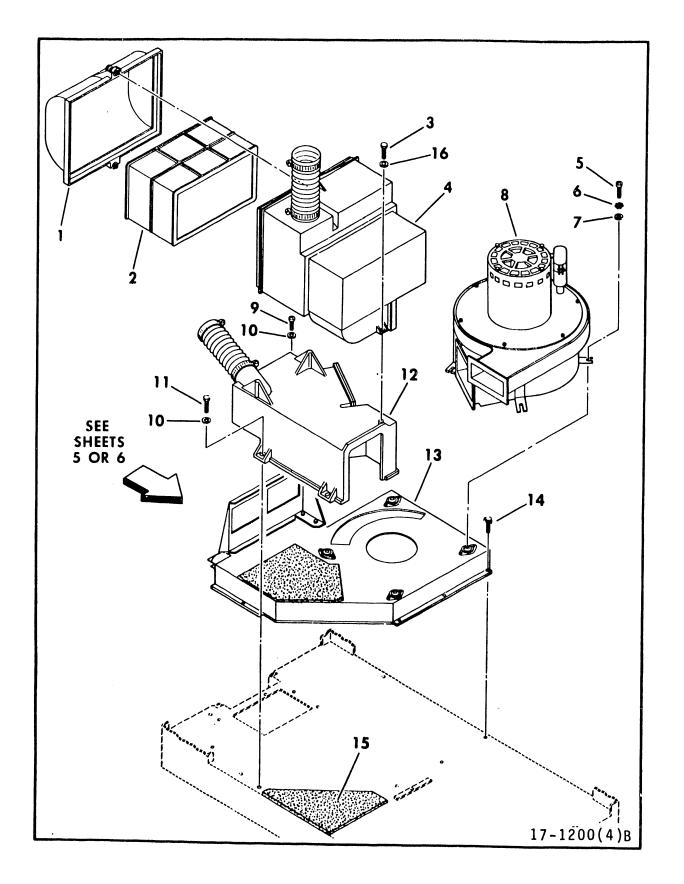


Figure 3A-12. Frame and Air Assembly (Sheet 4)

INDEX NO	PART     NO	PART DESCRIPTION	NOTE
3A-12		FRAME & AIR ASSEMBLY (Sheet 4)	
1		FILTER HOUSING COVER	
	•	ASSEMBLY (See Figure	
		3A-17)	
2 3	##	FILTER, Air	
3	94376925	SCREW, Hex Washer Head,	
		8-16 x 1/2	•
4		FILTER HOUSING ASSEMBLY	
_		(See Figure 3A-16)	
5	10127143	SCREW, Pan Head Machine,	
6	10126403	10-32 x 1/2	
0	10120403	WASHER, External Tooth	
7	10125607	Lock, 10 WASHER, Plain, 10	
8	10123007 ##	BLOWER & CABLE ASSEMBLY	
9	94376935	SCREW, Hex Washer Head,	
	210,0300	10-14 x 3/4	
10	94047052	WASHER, Special	
11	93592242	SCREW, Hex Washer Head,	
		$10-24 \times 5/8$	
12		LOW PRESSURE DUCT ASSEMBLY	
		(See Figure 3A-18)	
13		BLOWER PLENUM ASSEMBLY	
		(See Figure 3A-19)	
14	93592238	SCREW, Hex Washer Head,	$S/C$ 14 & $Blw_c$
	02502244	10-24 x 3/8	W/O 02489
14	93592244	SCREW, Hex Washer Head	S/C 14 & Abv,
15	94397638	10-24 x 3/4	W/ 02489
16	10125606	FOAM, Acoustical Panel	
10	10123000	WASHER, Flat, 8	

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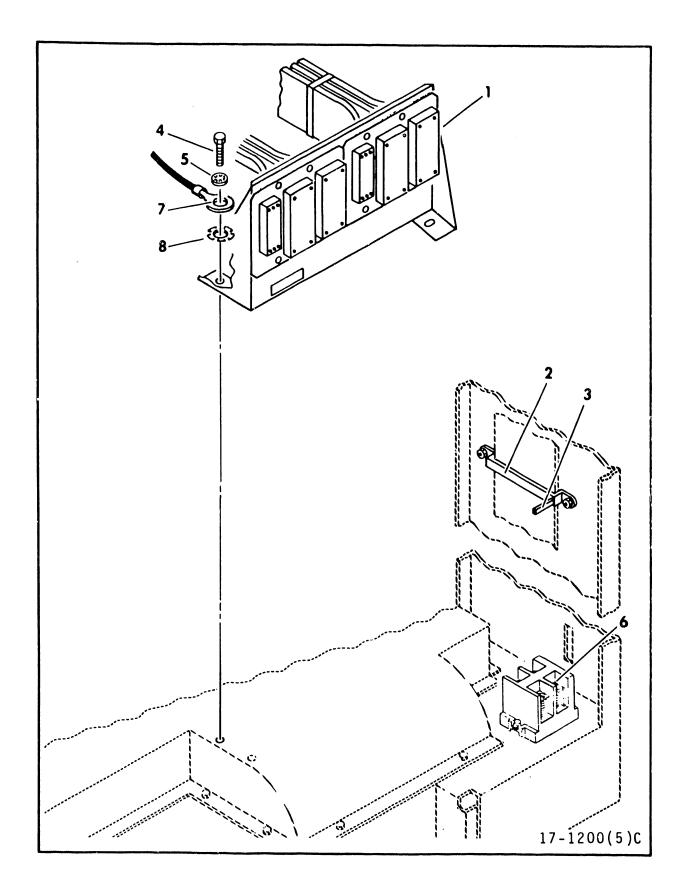


Figure 3A-12. Frame & Air Assembly(Sheet 5)

INDEX NO	PART     NO	PART DESCRIPTION	NOTE
3A-12 1		FRAME & AIR ASSEMBLY (Sheet 5) I/O CABLE & BRACKET ASSEMBLY	Round Cable
2 3	94386402 94277422	(See Figure 3A-13) MCUNT, Cable STRAP, Cable Tie	
4 4	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	S/C 14 & Blw, W/O 02489
5	10126105	SCREW, Hex Washer Head, 10-14 x 1/2 WASHER, Internal Tooth	S/C 14 & Abv, W/ 02489 S/C 14 & Blw,
6		Lock, 10 GROUNDING BLOCK ASSEMBLY	W/O 02489
7	94281427	(See Figure 3A-14) CABLE, Ground	S/C 14 & Abv, W/ 02489
8	10126403	WASHER, External Tooth Lock, 10	S/C 14 & Abv, W/ 02489

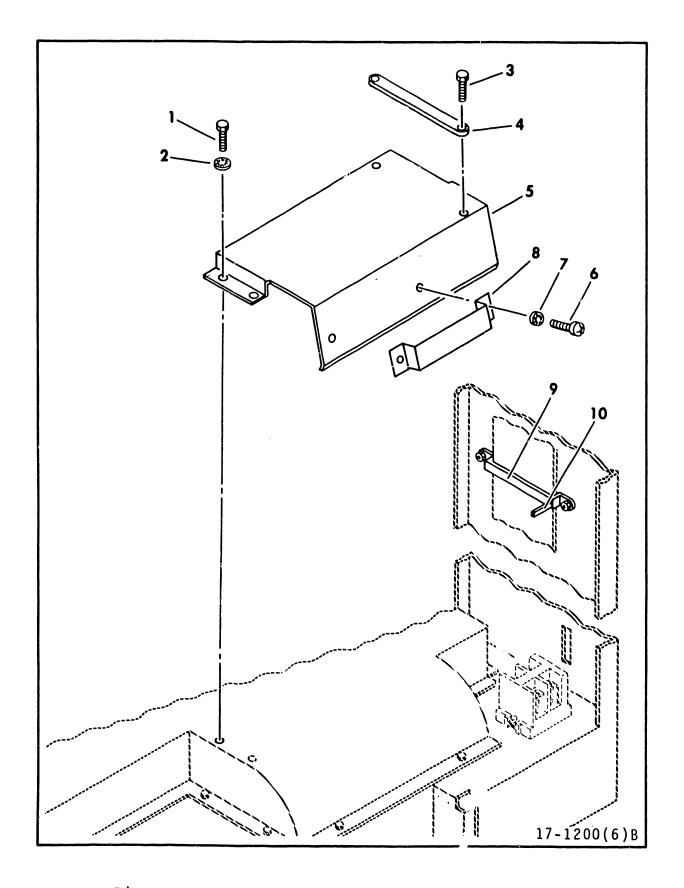


Figure 3A-12. Frame & Air Assembig (Sheet 6)

INDEX NO	PART   NO	PART DESCRIPTION	NOTE
3A-12		FRAME & AIR ASSEMBLY (Sheet 6)	Flat Cable, S/C 08 & Below
1	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	2, 0 00 u Below
2	10126105	WASHER, Internal Tooth Lock, 10	
3	93592198	SCREW, Hex Washer Head, 8-32 x 5/16	
4	94386407	MOUNT, Cable	
<b>4</b> 5	75155500	BRACKET, I/O Flat Cable	
6	10127123	SCREW, Pan Head Machine, 8-32 x 1/2	
7	10126104	WASHER, Internal Tooth Lock, 8	
8	75155600	CLAMP, Cable	
8 9	94386402	MOUNT, Cable	
10	94277422	STRAP, Cable Tie	

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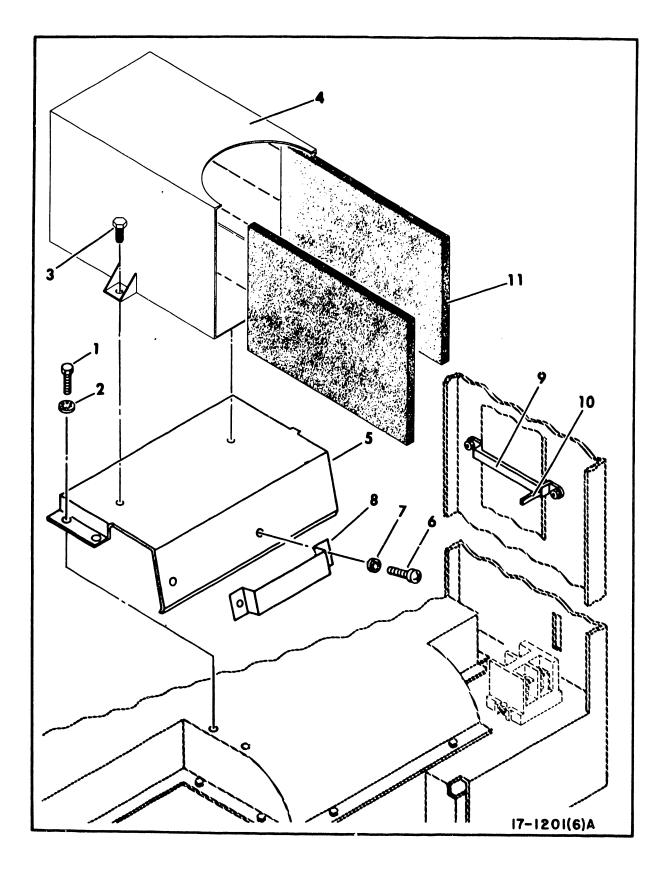


Figure 3A-12. Frame & Air Assembly (Sheet 7)

INDE	X   PART   NO	PART DESCRIPTION	NOTE
3A-12		FRAME & AIR ASSEMBLY	Flat Cable,
		(Sheet 7)	S/C 09 - 13, S/C W/O 02489
1	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	., , , , , , , , , , , , , , , , , , ,
2	10126105	WASHER, Internal Tooth Lock, 10	
3	93592162	SCREW, Hex Washer Head, 6-32 x 1/4	
4	72874600	BOX, I/O Cable	•
5	75155500	BRACKET, I/O Flat Cable	
6	10127123	SCREW, Pan Head Machine, 8-32 x 1/2	
7	10126104	WASHER, Internal Tooth Lock, 8	
8	75155600	CLAMP, Cable	
9	94386402	MOUNT, Cable	
10	94277422	STRAP, Cable Tie	
11	94397669	FOAM, Panel	

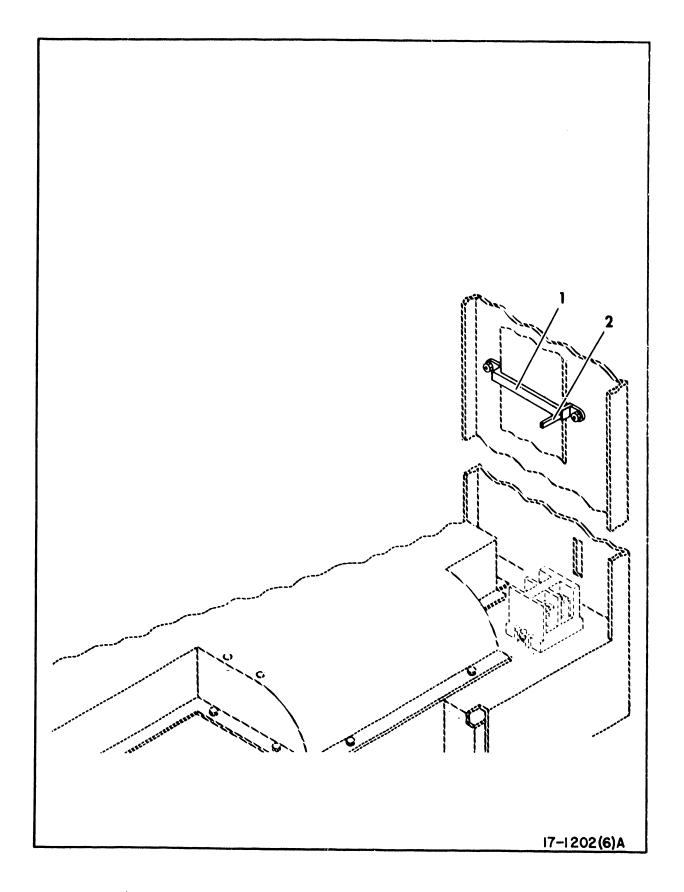


Figure 3-12. Frame & Air Assembly (Sheet 7.1)

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INDE NO	X   PART     NO	PART DESCRIPTION	NOTE
3-12		FRAME & AIR ASSEMBLY (Sheet 7.1)	Flat Cable S/C 14 & Abv, W/ 02489
1	94386402	MOUNT, Cable	W/ U2469
2	94277422	STRAP, Cable Tie	

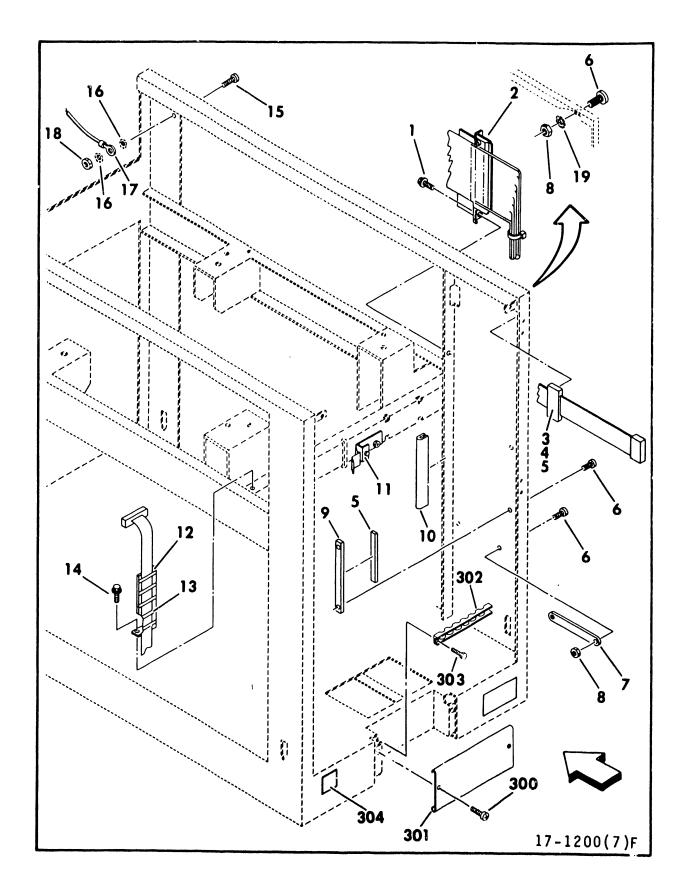


Figure 3A-12. Frame & Air Assembly (Sheet 8)

INDEX	PART     NO	PART DESCRIPTION	NOTE
1_110	1 110		
3A-12		FRAME & AIR ASSEMBLY (Sheet 8)	
1	93592200	SCREW, Hex Washer Head,	
		8-32 x 3/8	
2	75155400		S/C 14 & Blw
2 3	75155401	TERMINAL BLOCK ASSEMBLY	S/C 15 & Abv
3 4	92014500		
5	94276602	•	
6	94276600 10127122	FOAM, Tape SCREW, Pan Head Machine,	
U	1012/122	8-32 x 3/8	
7	94386407		
8	10125106	NUT, Hex, 8-32	
9	94376719	PLATE, Nut	
10	94237703	TRIM, Black Safety	
11		LOGIC CHASSIS LATCH	
		ASSEMBLY (See Figure 3A-15)	
	47413900	BRACKET, R/W Cable	
	94277411	STRAP, Cable Tie	
14	93592238	SCREW, Hex Washer Head,	
1 6	10127121	10-24 x 3/8	
15	10127131	SCREW, Pan Head Machine, 10-24 x 3/8	
16	10126403	WASHER, External Tooth	
10	10120405	Lock, 10	
17	94281419	CABLE, Ground	
18	10125107	NUT, Hex, 10-24	
19	10126402	WASHER, External Tooth Lock,	8
		·	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		FRAME AND AIR ASSEMBLY)	
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
300	10127131	SCREW, Pan Head Machine,	
		10-24 x 3/8	
301	75152600	COVER, I/O Frame	
	73050900	CLAMP, CABLE	
303	93592210	SCREW, Hex Washer Head,	
304	21987645	8-32 x 1	60 115
304	2170/045	LABEL, FCC Compliance	60 Hz units;
			S/C 04 & Abv, W/ 61723
			11/ 01/23

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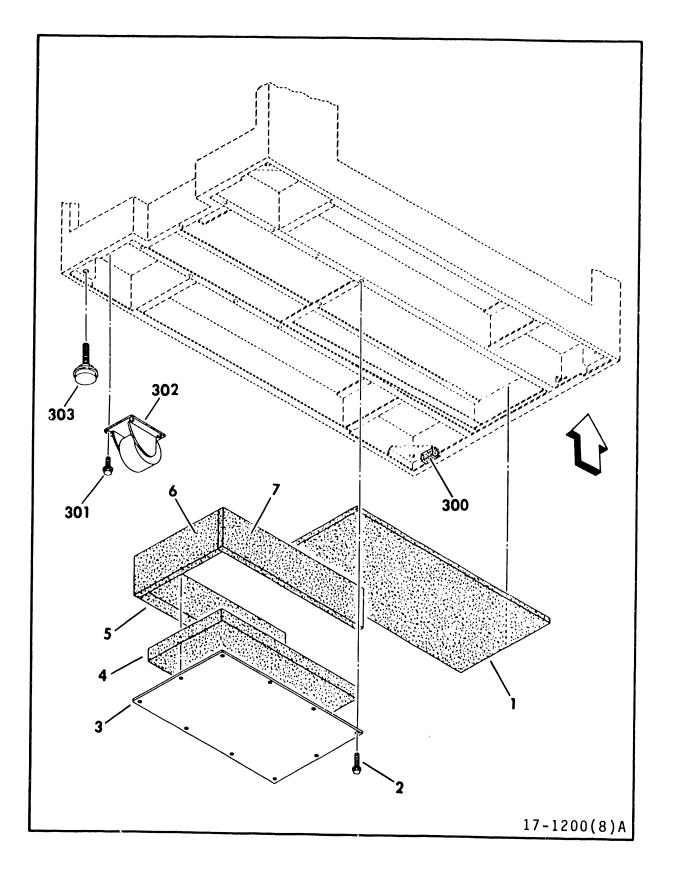


Figure 3A-12. Frame & Air Assembly (Sheet 9)

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INDEX	: :	PART DESCRIPTION	NOTE
NO	l NO l		
3A-12		FRAME & AIR ASSEMBLY (Sheet 9)	S/C 04 & Blw, W/O 61325B
1	94397641	FOAM, Acoustic Panel	·
2	93592200	SCREW, Hex Washer Head, 8-32 x 3/8	
3	75136700	COVER, Frame	
4	94397644	•	
4 5 6 7	94397642		
6	94397645		
7	94397643		
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		FRAME AND AIR ASSEMBLY)	
300	94276603	FOAM, Tape	
301	93592354	SCREW, Hex Washer Head, 5/16-18 x 1/2	
302	92703005		
	93697022		

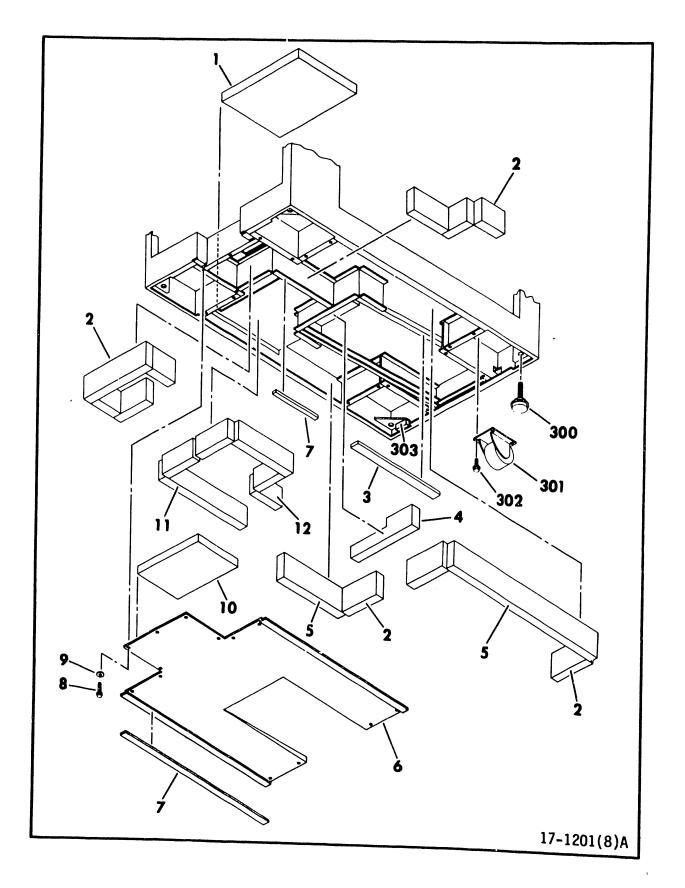


Figure 3A-12. Frame & Air Assembly(Sheet 10)

INDEX	PART	PART DESCRIPTION	11000
NO	l no i	TAKI DESCRIPTION	NOTE
BA-12		FRAME & AIR ASSEMBLY	S/C 04 c 35
		(Sheet 10)	S/C 04 & Abv, W/ 61325B
]	94397665	FOAM, Acoustic Panel	W/ 01323B
2 3	94397661	FOAM, Acoustical Panel	
3	94276600	TAPE, Foam	
<b>4</b> 5	94397667		
5	94397662	FOAM, Acoustical Panel	
	47489700	COVER, Bottom Frame	
7	95051503	TAPE, Foam	
8	93592200	SCREW, Self-Tapping Hex	
		Washer Head, 8-32 x 3/8	
9	10125606	WASHER, Plain, 8	
	94397666		
	94397663	FOAM, Acoustical Panel	
12	94397664	FOAM, Acoustical Panel	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		FRAME AND AIR ASSEMBLY)	
300	93697022	LEVELER	
	92703005		
302	93592354	SCREW, Hex Washer Head, 5/16-18 x 1/2	
303	94276603	FOAM, Tape	

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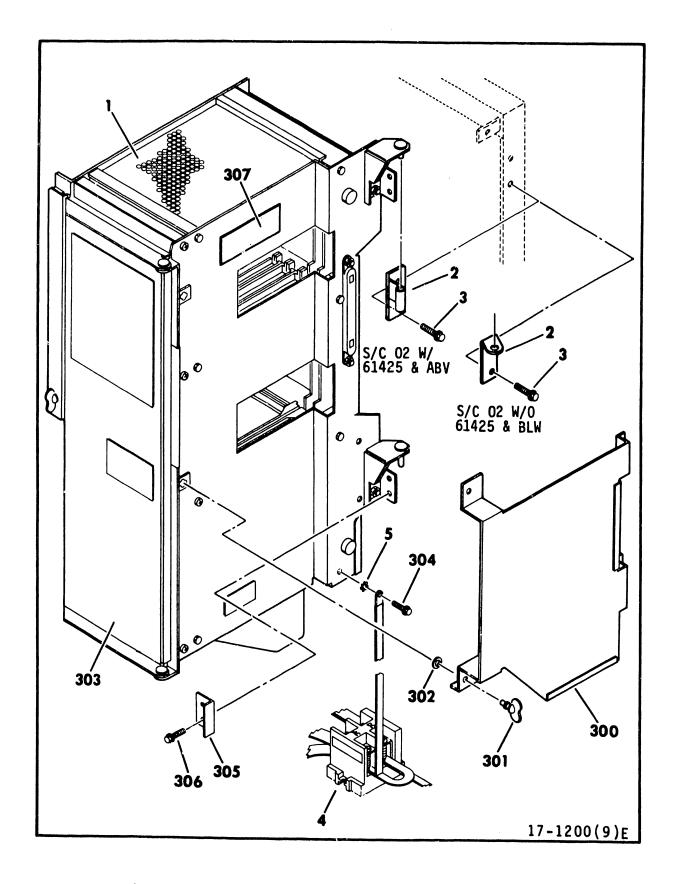


Figure 3A-12. Frame & Air Assembly(Sheet 11)

INDEX     NO	PART   NO	PART DESCRIPTION	NOTE
3A-12		FRAME AND AIR ASSEMBLY (Sheet	11)
1		LOGIC CHASSIS ASSEMBLY (A3)	
2	76549900	(See Figure 3A-20)	
4	70349900	HINGE, Logic Chassis	S/C 02 and Blw,
2	47492100	HINGE, Logic Chassis	W/O 61425
-	4/452100	minds, Logic chassis	S/C 02 & Abv, W/ 61425
3	93592198	SCREW, Hex Washer Head,	W/ 61425
		6-32 x 5/16	
4		GROUNDING BLOCK ASSEMBLY	
		(See Figure 3A-14)	
5	10126403	WASHER, External Tooth	
		Lock, 10	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		FRAME AND AIR ASSEMBLY)	
	75159100	BRACKET, Protective	
301	10127152	SCREW, Pan Head, Machine	
		$1/4-20 \times 3/8$	S/C 01
301		FASTENER, Wing Type	S/C 02 & Abv
	92033038	RETAINER, Split Ring	S/C 01
302 303	94317903	RETAINER, Split Ring	S/C 02 & Abv
303		CARD COVER ASSEMBLY	
304	93592200	(See Figure 3A-21)	
304	75372200	SCREW, Hex Washer Head, 8-32 x 3/8	•
305	75143500	STRIKE, Rear Door Latch	0/0 03
	75143501	STRIKE, Rear Door Latch	S/C 01
306	93592196	SCREW, Hex Washer Head,	S/C 02 & Abv
		8-32 x 1/4	
307	72959300	LABEL, Field Change Order	

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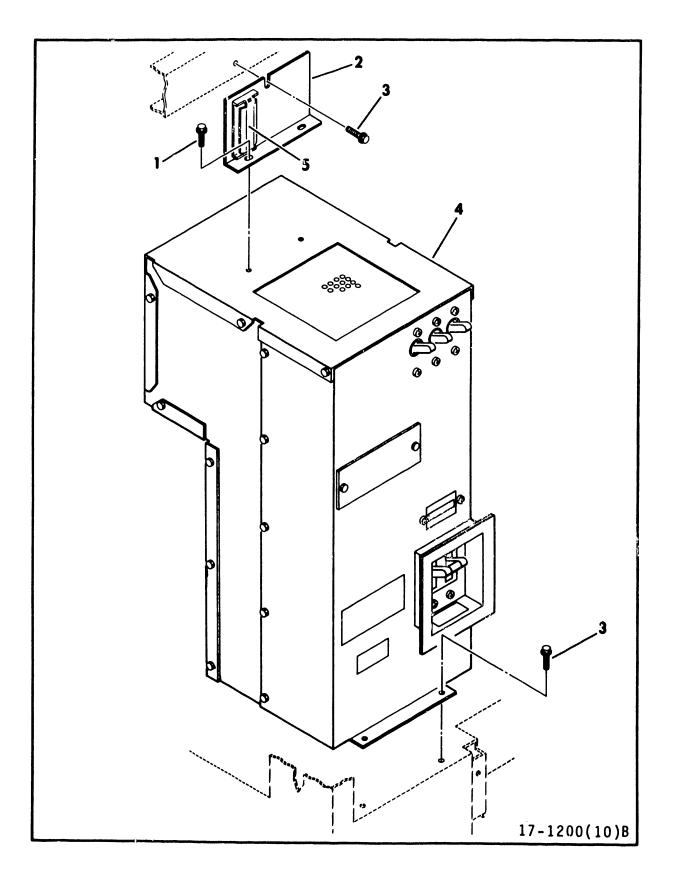


Figure 3A-12. Frame & Air Assembly (Sheet 12)

INDEX NO	PART     NO	PART DESCRIPTION	NOTE
3A-12		FRAME & AIR ASSEMBLY (Sheet	12)
1	93592198	SCREW, Hex Washer Head, 8-32 x 5/16	<i>•</i>
2	75151200	BRACKET, AC Power Supply Mounting	
3	93592238	SCREW, Hex Washer Head, 10-24 x 3/8	
4		AC POWER SUPPLY ASSEMBLY (A1) (See Figure 3A-23)	
5	92014500	CLAMP, Flat Cable	

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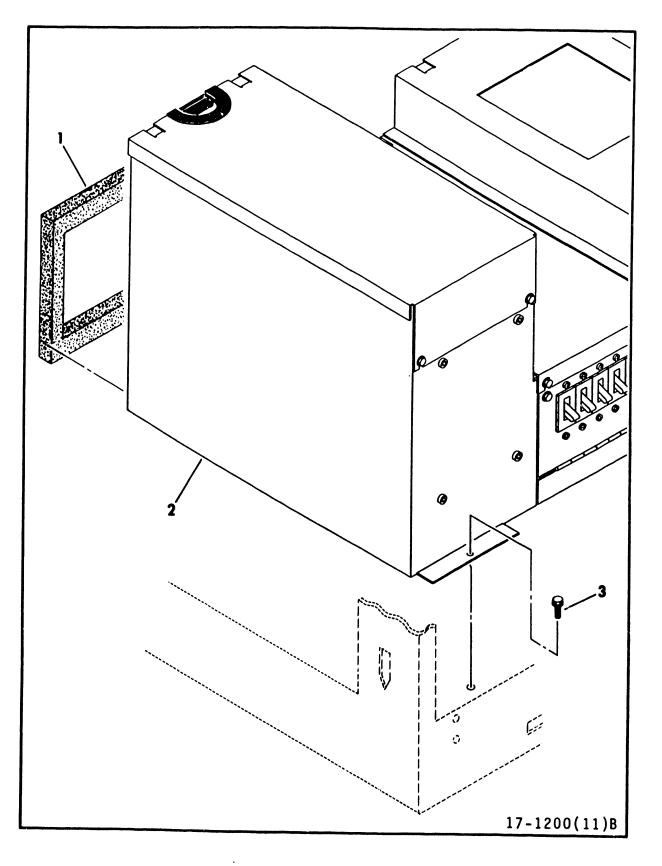


Figure 3A-12. Frame and Air Assembly (Sheet 13)

INDEX NO	PART     NO	MART DESCRIPTION	NOTE
3A-12 1	76579103	FRAME & AIR ASSEMBLY (Sheet 13 GASKET, Air Seal	)
2		DC POWER SUPPLY ASSEMBLY (A2) (See Figure 3A-22)	
3	93592238	SCREW, Hex Washer Head,	

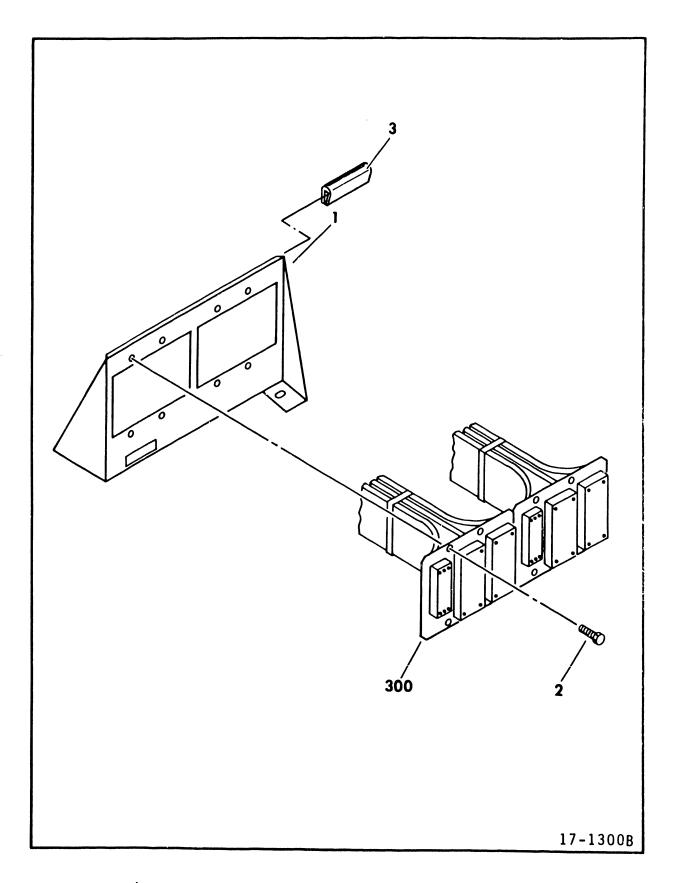


Figure 3A-13. I/O Cable Bracket Assembly

INDEX	PART NO	PART DESCRIPTION	NOTE
·			
3A-13	47424700	I/O CABLE BRACKET ASSEMBLY	
1	75154600	BRACKET, I/O Cable	
2	93502158	SCREW, Hex Washer Head,	
		6-32 x 1/4	
3	94060003	CHANNEL, Rubber	
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE I/O CABLE BRACKET ASSEMBLY)	
300	82355600	PLATE, I/O Panel	

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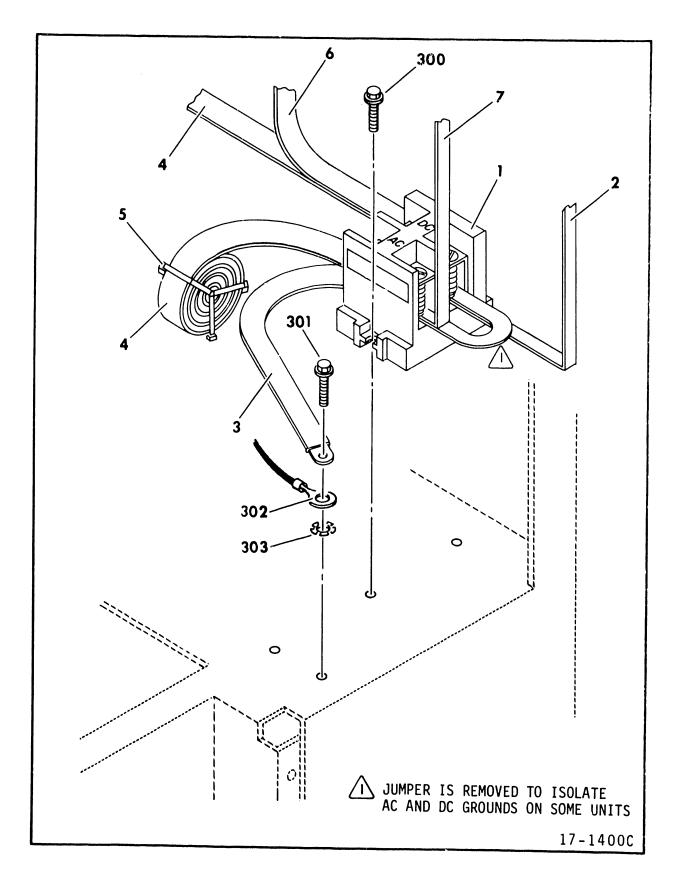


Figure 3A-14. Grounding Block Assembly

INDEX NO	PART   NO	PART DESCRIPTION		NOT	E
A-14	47424000	GROUNDING BLOCK ASSEMBLY	s/c	14	& Blw
A-14	47424003	GROUNDING BLOCK ASSEMBLY			& Abv
1	53714400	BLOCK, Terminal Grounding	,		- 1
2	94369556	CABLE, Ground (to Logic			
		Terminal Board)	S/C	14	& Blw
2	94369593	CABLE, Ground (to Logic	-, -		
		Terminal Board)	S/C	15	& Abv
3	94297013	CABLE, Ground (to Frame	,		
		Ground)			
4	94297007	CABLE, Ground (One cable			
		to either site ground			
		or to next drive and			
		second cable to left			
		side of deck)			
5	94277411	TY-WRAP			
6	94297009	CABLE, Ground (to Deck			
		right side)			
7	94297010	CABLE, Ground (to Logic			
		Chassis)			
		·			
		(ITEMS LISTED BELOW THIS			
		NOTE ARE NOT PART OF THE			
		GROUNDING BLOCK ASSEMBLY)			
300	93592204	SCREW, Hex Washer Head,			
		8-32 x 5/8			
301	93592238	SCREW, Hex Washer Head,			
		10-24 x 3/8			

## NOTE

Part numbers and notes for index numbers 302 and 303 are on Frame & Air Assembly, Sheet 5.

302	CABLE, C	Ground			
303	WASHER,	External	Tooth	Lock,	10

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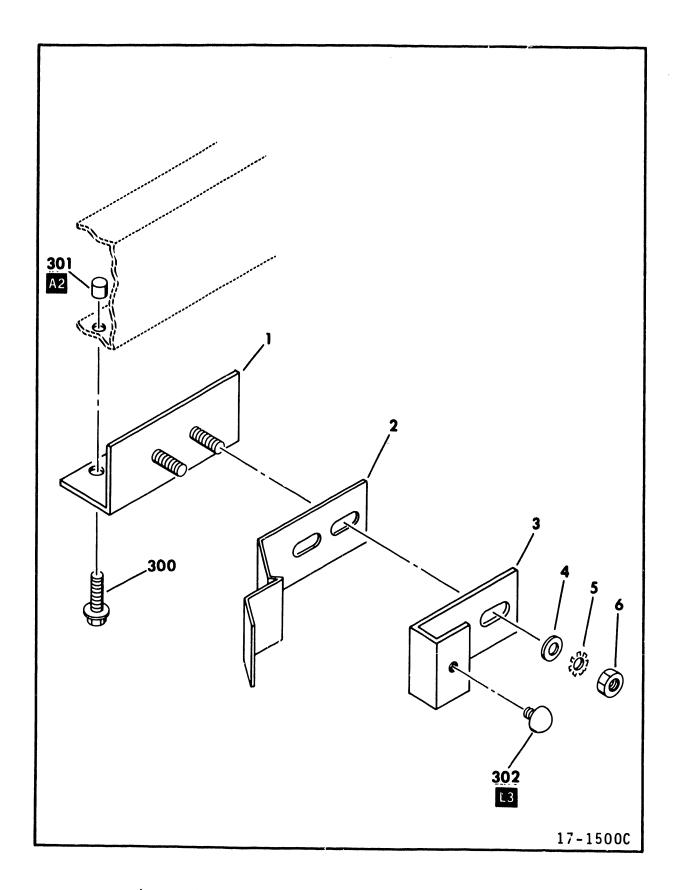


Figure 3A-15. Logic Chassis Latch Assembly

INDEX	PART	PART DESCRIPTION	NOTE
1_NO	l no l	TAKI DESCRIPTION	NOIE
	1510000		
3A-15	47420600	The state of the s	
1	75139900	BRACKET, Catch Spring Mountin	ıg
2 3	75137800	LATCH, Logic Chassis	
	75137700	BRACKET, Logic Stop	
4 5	10125607	WASHER, Plain, 10	
5	10126403		
		Lock, 10	
6	10125107	NUT, Hex, 10-24	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE	
		LOGIC CHASSIS LATCH	
		ASSEMBLY)	
300	93592238	SCREW, Hex Washer Head,	
		10-24 x 3/8	
301	94353203	CAPS & PLUGS, Plastic	
302	93623000	BUMPER, Rubber	

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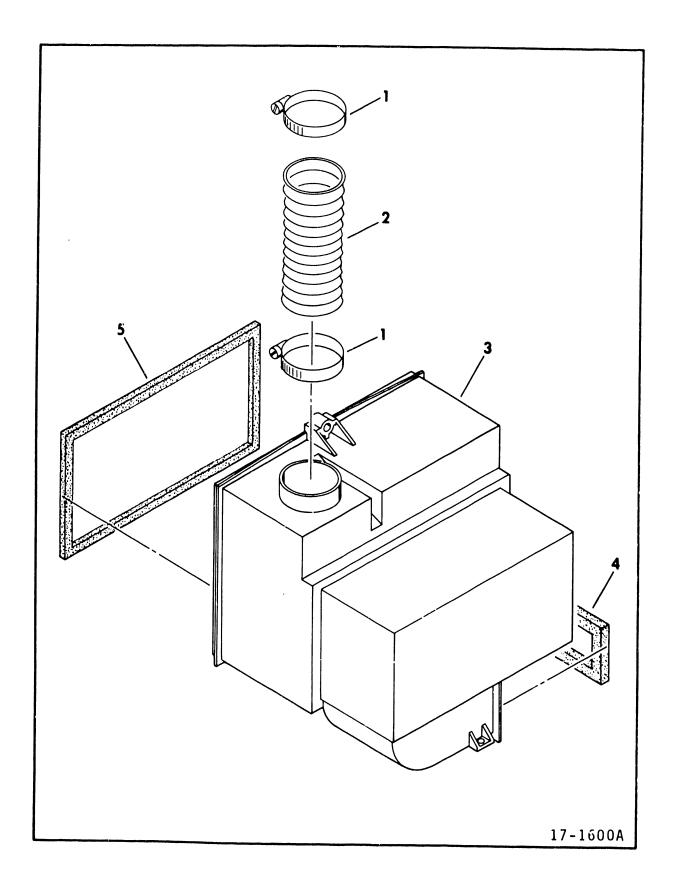


Figure 3A-16. Filter Housing Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-16	47420701	FILTER HOUSING ASSEMBLY	
1	94275261	CLAMP, Hose	
2	92001806	HOSE, Flexible	
3	75153700	HOUSING, Filter	
4	76579101	GASKET, Air Seal	
5	77806707	GASKET, Filter	

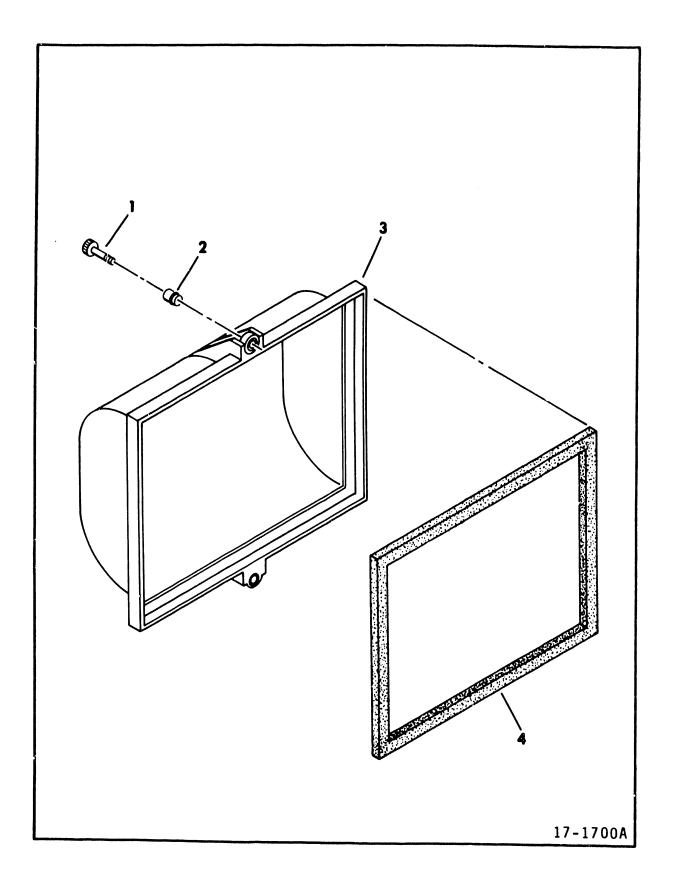


Figure 3A-17. Filter Housing Cover Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-17 1 2	47420900 93630109	FILTER HOUSING COVER ASSEMBLY FASTENER ASSEMBLY HARDWARE, Attaching	Supplied as a part of Fastener
3 4	75153800 77806702	COVER, Filter Housing GASKET. Filter	Assembly

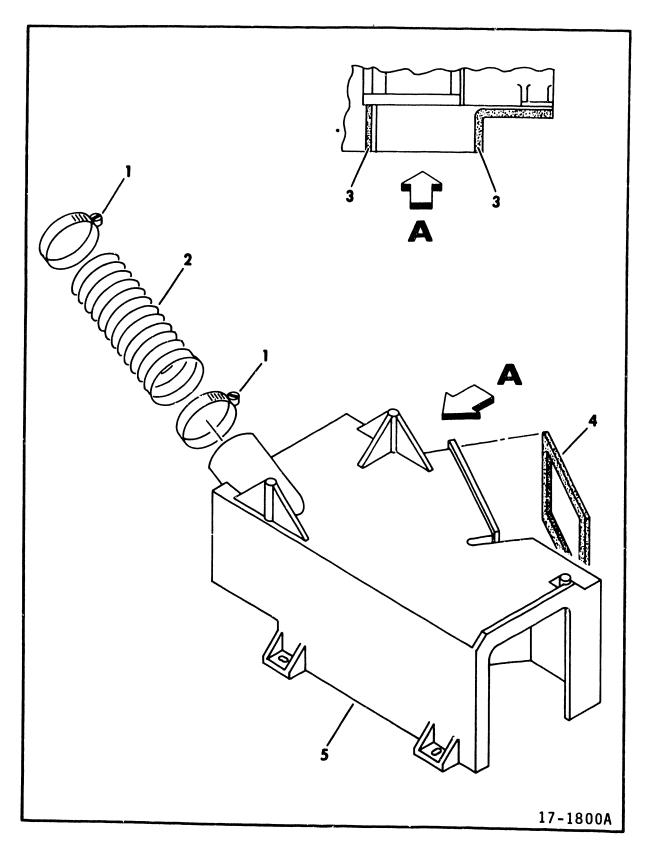


Figure 3A-18. Low Pressure Duct Assembly

INDEX NO	PART   NO	PART DESCRIPTION	NOTE
3A-18	47420800	LOW PRESSURE DUCT ASSEMBLY	
1	94275261	CLAMP, Hose	
2	94311635	HOSE, Flexible White	
3	95051502	FOAM, Adhesive Back Tape	
4	76579102	GASKET, Air Seal	
5	75136800	DUCT, Low Pressure	

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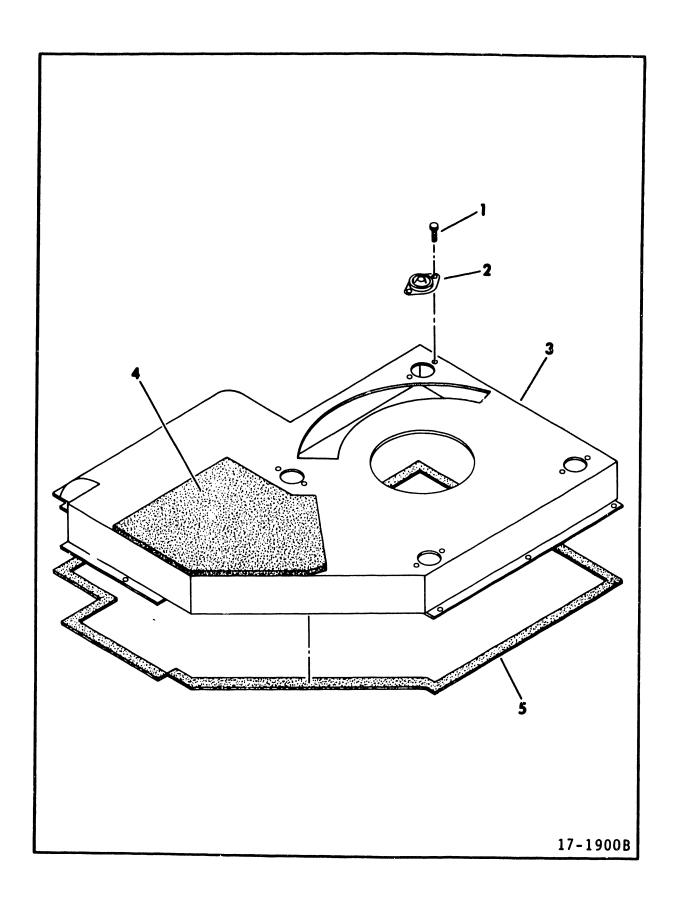


Figure 3A-19. Blower Plenum Assembly

INDEX	X   PART     NO	PART DESCRIPTION	NOTE
3A-19	47422701	BLOWER PLENUM ASSEMBLY	S/C 14 & Blw, W/O 02489
3A-19	47422702	BLOWER PLENUM ASSEMBLY	S/C 14 & Abv, W/ 02489
1	93592200	SCREW, Hex Washer Head, 8-32 x 3/8	S/C 14 & Blw, W/O 02489
1	93749160	SCREW, Hex Washer Head, 6-32 x 5/16	
2	94243003	MOUNT, Shock	W/ 02403
2 3	75154000	PLENUM, Blower	S/C 04 & Blw, W/O 61325B
3	73156800	PLENUM, Blower	S/C 04 - 14, W/ 61325B, W/O 02489
3	72874230	PLENUM, Blower	S/C 14 & Abv, W/ 02489
<b>4</b> 5	94397639	FOAM, Acoustical Panel	, 02.00
5	95051500	FOAM, Adhesive Back Tape	

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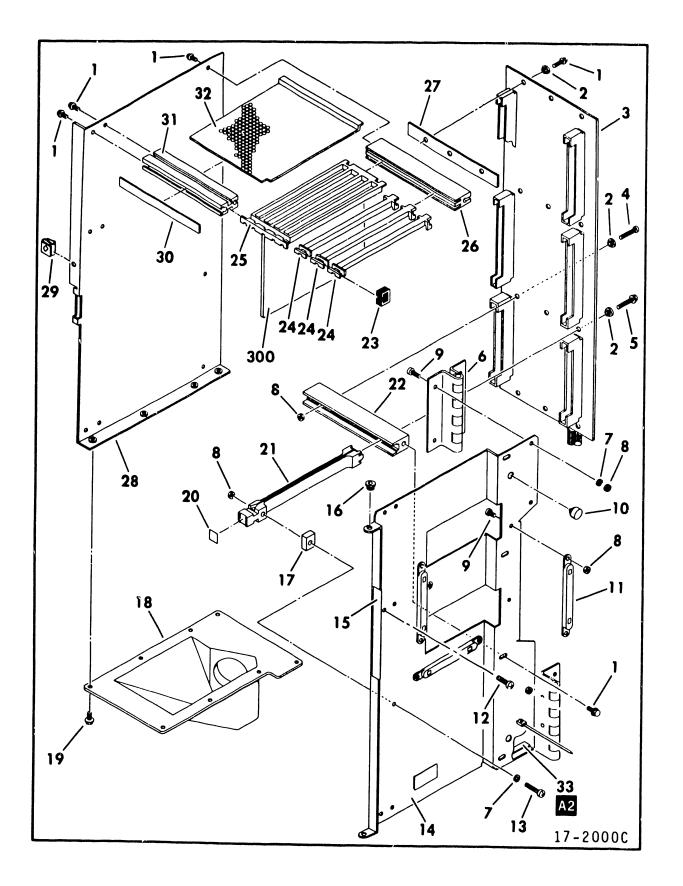


Figure 3A-20. Logic Chassis Assembly

INDEX	INDEX PART   PART DESCRIPTION   NOTE				
I NO	NO I	PART DESCRIPTION	NOTE		
1	1 10 1		1		
3A-20	751416XX	LOGIC CHASSIS ASSEMBLY(A3)	S/C 01 0ml.		
1	93592200	SCREW, Hex Washer Head,	S/C 01 Only		
-	)	8-32 x 3/8			
2	94347108	WASHER, Shoulder			
3	751365XX	WIRE WRAP ASSEMBLY			
J	82315001	POSTS, Wire Wrap			
	94393400	POSTS, Wire Wrap			
	82315000				
4	10127127	POSTS, Wire Wrap			
		SCREW, Pan Head Machine, 8-32 x l			
5	94376929	SCREW, Hex Washer Head,			
_		8-16 x 1			
6	75138600	HINGE, Logic	Upper		
6	75138601	HINGE, Logic	Lower		
7	10125804	WASHER, Spring Lock, 8			
8	10125106	NUT, Hex, 8-32			
9	10127122	SCREW, Pan Head Machine,			
		8-32 x 3/8			
10	92633015	BUMPER, Grommet-type			
11	94386407	MOUNT, Cable			
	17901516	SCREW, Phillips, 8-32 x 3/8			
13	10127126	SCREW, Pan Head Machine,			
		8-32 x 7/8			
14	47403300	PANEL, Right Logic			
15	95660407	TAPE, Plastic Film			
16	92373003	NYLINER, Snap-in			
17	73053600	SPACER, Guide			
18	75136900	PLENUM			
19	93592196	SCREW, Hex Washer Head,			
		8-32 x 1/4			
20	73597928	PLUG, Letter			
21	82314500	GUIDE, Center Card			
22	82319803	BAR, Center Guide Mounting			
23	82316700	SPACER, Guide			
24	82311701	GUIDE, Circuit Card			
25	82312001	GUIDE, Circuit Card			
		colony official cala			

I NDE	K PART     NO	PART DESCRIPTION	NOTE	
	92001403 75137400	PANEL, Left Logic	S/C 01 Only	
30 31	94317803 82311802 82316604 75139800	•		
33	00845501	GROMMET, Catepillar (ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE LOGIC CHASSIS ASSEMBLY.)		
300 301	CIC 47203102	LOGIC CARDS JUMPER PLUG ASSEMBLY		

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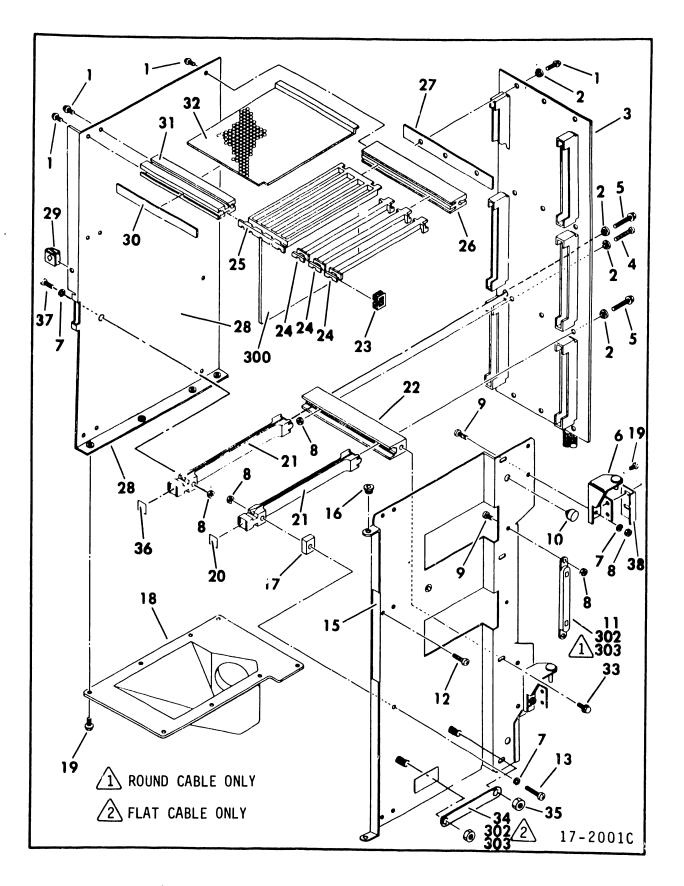


Figure 3A-20. Logic Chassis Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
		LOGIC CHARGE	
3A-20	474029XX		S/C 02 & Abv
1	93592200	SCREW, Hex Washer Head,	
^	0.40.47100	8-32 x 3/8	
2	94347108	WASHER, Shoulder	
3	751365XX	WIRE WRAP ASSEMBLY	
	82315001	POSTS, Wire Wrap	
	94393401	POSTS, Wire Wrap	
	82315000	POSTS, Wire Wrap	
4	10127127	SCREW, Pan Head Machine, 8-32 x l	
5	94376929	SCREW, Hex Washer Head, 8-16 x 1	
6	47416100	HINGE, Logic	Upper
6	47416101	HINGE, Logic	Lower
7	10125804	WASHER, Spring Lock, 8	20 11 6 2
8	10125106	NUT, Hex, 8-32	
9	10127122	SCREW, Pan Head Machine, 8-32 x 3/8	
10	92633015	BUMPER, Grommet-type	
11	94386407	MOUNT, Cable	
12	17901516	SCREW, Phillips, 8-32 x 3/8	
13	10127129	SCREW, Pan Head Machine, 8-32 x 1-1/2	
14	47403300	PANEL, Right Logic	
15	95660407	TAPE, Plastic Film	
16	92373003	NYLINER, Snap-in	
17	73053600	SPACER, Guide	
18	75136900	PLENUM	
19	93592196		
		SCREW, Hex Washer Head, 8-32 x 1/4	
20	73597928	PLUG, Letter	
21	82314500	GUIDE, Center Card	
22	82319803	BAR, Center Guide Mounting	S/C 09 & Blw, W/O 02115A
22	82319808	BAR, Center Guide Mounting	S/C 09 & Abv, W/ 02115A
23	82316701	SPACER, Guide	m/ 02113A
24	82311701	GUIDE, Circuit Card	
25	82312001	GUIDE, Circuit Card	

ITNDE	X   PART	1	1
NO	NO NO	PART DESCRIPTION	NOTE
I_NO	1 NO	<u> </u>	
3A-20		LOGIC CHASSIS ASSEMBLY (CONT)	S/C 02 & Abv
	82316504		
	92001403		
	75137400		
29	94317803	RECEPTACLE, Clip-on	
30	82311802	STRIP, Card Location	
31	82316604	BAR, Card Guide Mounting	
32	75139800	COVER, Logic Top 8-32 x 1	
33	93592202	SCREW, Hex Washer Head, 8-32 x 1/2	
34	94386407		S/C 09 & Abv
35	10125106		S/C 09 & Abv
36	73597930		S/C 09 & Abv, W/ 02115A
37	10127123	SCREW, Pan Head Machine, 8-32 x 1/2	S/C 09 & Abv, W/ 02115A
38	75143501		W/ 02113R
		(ITEMS LISTED BELOW THIS NOTE ARE NOT PART OF THE	
		LOGIC CHASSIS ASSEMBLY.)	
300	CIC	LOGIC CARDS	
301	4/203105	JUMPER PLUG ASSEMBLY	
		MOUNT, Cable	
303	94277424	TIE, Cable	

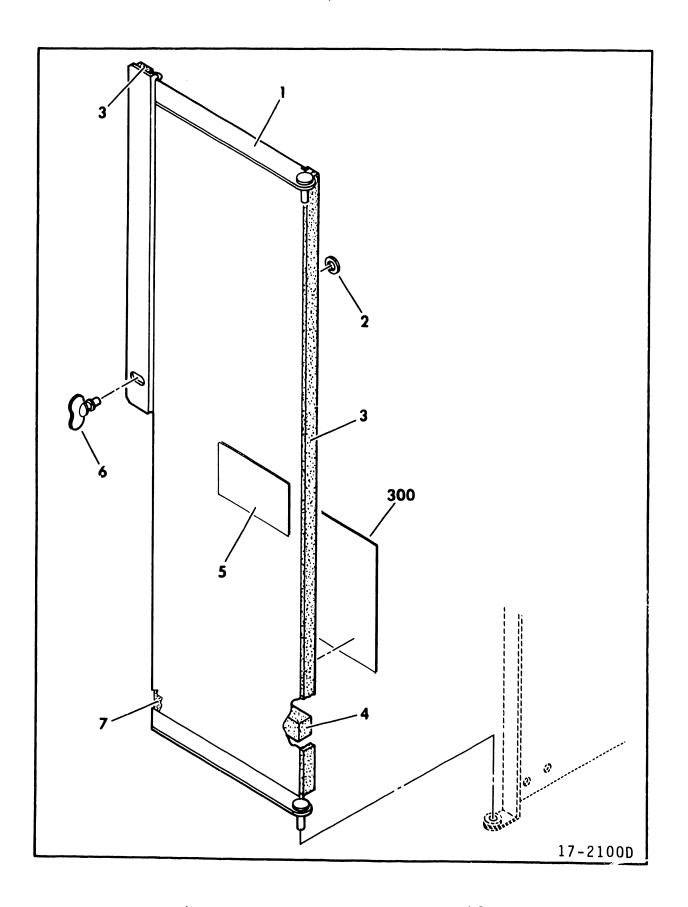


Figure 3A-21. Card Cover Assembly

INDEX	PART     NO	PART DESCRIPTION	NOTE
	75141900		S/C 01 Only
3A-21 1	75141901 75137600		S/C 02 & Abv
1	75137601	COVER, Logic Chassis	S/C 01 Only S/C 02 & Abv
2 3	94317900	, -1	
	94001106		
<b>4</b> 5	94276604	TAPE, Foam	
5	24547540	LABEL, Static Electricity Warning	
6	94317703	FASTENER, Wing Type	
7	94001133	TAPE, Foam	
		(ITEMS LISTED BELOW THIS	
		NOTE ARE NOT PART OF THE CARD COVER ASSEMBLY)	
300	77783419	LABEL, Card Guide	

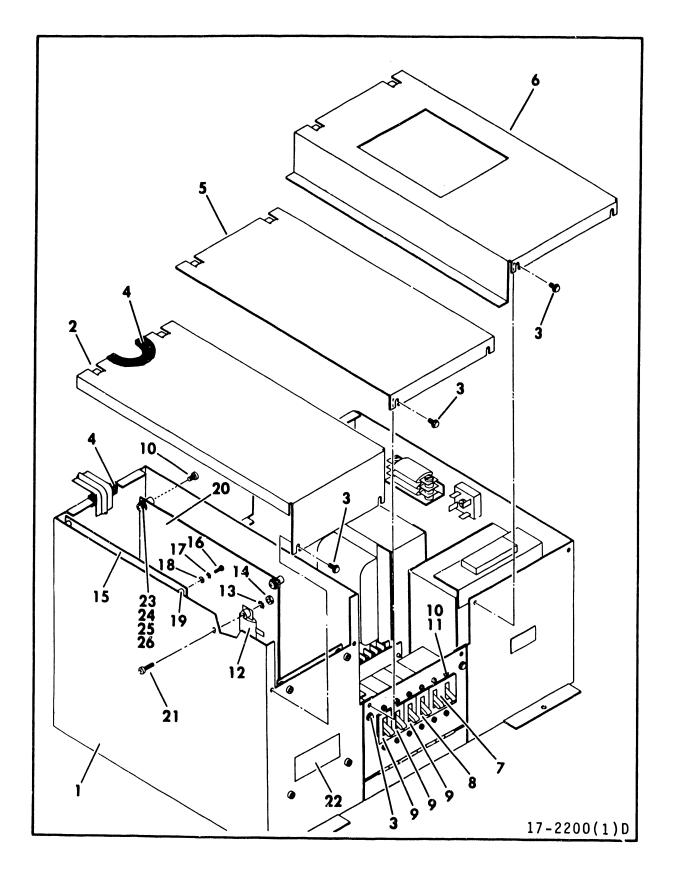


Figure 3A-22. DC Power Supply Assembly (Sheet 1 of 3) 83323560 H

INDEA	PART	
NO	NO I	PART DESCRIPTION NOTE
1_110	1 10 1	
3A-22	474980xx	DC POWER SUPPLY ASSEMBLY S/C 03 & Blw,
		W/O 61376
3A-22	474991xx	DC POWER SUPPLY ASSEMBLY S/C 03 & Abv,
		(A2) (Sheet 1 of 3) W/ 61376
1	73156300	BOX, DC Power Supply
2	73156400	COVER, DC Box Power Amp
3	93592198	SCREW, Hex Washer Head,
		8-32 x 5/16
4	94237705	TRIM, Safety Black
5	73156500	COVER, DC Power
		Capacitors
6	73156600	COVER, DC Box Transformer
7	##	BREAKER, Circuit, 20 A
·	• •	(A2CB6A, B)
8	##	BREAKER, Circuit, 10 A
		(A2CB7)
9	##	BREAKER, Circuit, 5 A
		(A2CB8,A2CB9,A2CB10)
10	93749158	SCREW, Machine Pan Head,
		$6-32 \times 1/4$
11	95524408	WASHER, Internal Tooth
		Lock, 10
12	95667612	RESISTOR, 50 Ohm, 70 W, (A2R5)
13	10126402	WASHER, External Tooth
		Lock, 8
14	10125106	NUT, Hex, 8-32
15	CIC	_YUV COMPONENT ASSEMBLY
		(A2A2)
16	10127104	SCREW, Pan Head Machine,
		4-40 x 3/8
17	10126400	WASHER, External Tooth
		Lock, 4
18	10125603	WASHER, Plain, 4
19	93564004	WASHER, Nylon
20	CIC	_GDV COMPONENT ASSEMBLY
	10107107	(A2A1)
21	10127125	SCREW, Pan Head Machine,
2.2	0000000	8-32 x 3/4
22	92006924	LABEL, High Voltage Warning 60 Hz Units, Only
23	95658406	NUT, Hex, Brass, 8-32
24	95510032	NUT, Hex, 6-32
25	95524409	WASHER, Internal Tooth Lock,
26	05504403	Bronze, 8
26	95524401	WASHER, Internal Tooth
		Lock, 6

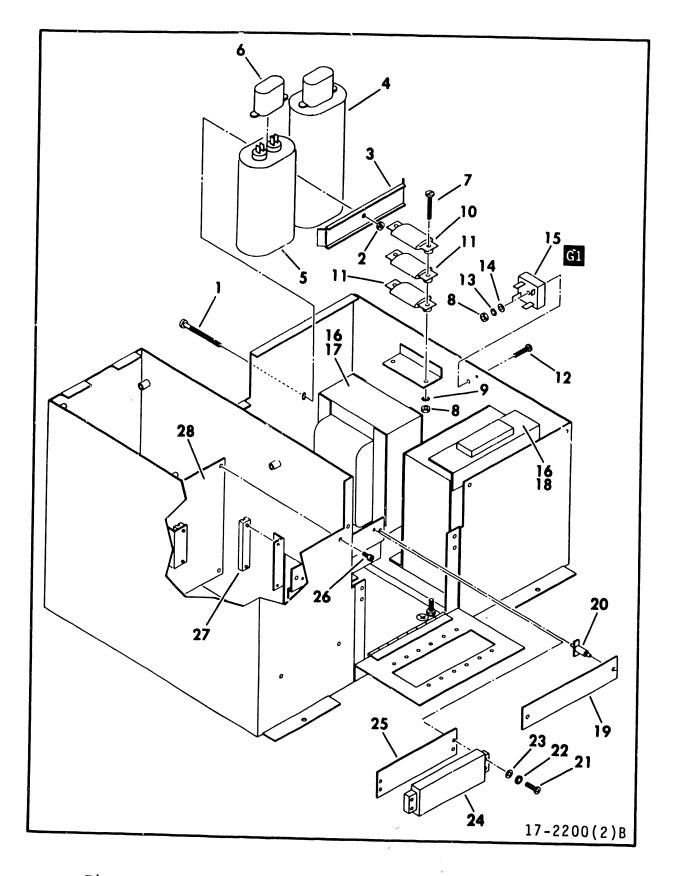


Figure 3A-22. DC Power Supply Assembly (Sheet 2)

INDEX	PART     NO	PART DESCRIPTION		NOTE
3A-22		DC POWER SUPPLY ASSEMBLY		
		(Sheet 2)		
1	93243258	SCREW, Machine Phillips,		
2	92376014	10-32 x 2 1/4		
3	47243301	NUT, Self Locking, 10-32 BRACKET, Capacitor		
4	76879008	CAPACITOR, 660 V AC, 10uf,		
5	76879005	(A2Cl) CAPACITOR, 660 V AC, 5uF, (A2C2)		
6	95582500	BOOT, Double Entrance		
7	10127355	SCREW, Pan Head Machine, 8-32 x 1 3/4		
8	10125106	NUT, Hex, 8-32		
9	10126406	WASHER, External Tooth Lock, 8		
10	95667416	RESISTOR, Cycle Purge, 30 W, (A2R3)		
11	95667409	RESISTOR, 25 Ohm, 30 W, (A2R1, A2R2)		
12	10127125	SCREW, Pan Head Machine, 8-32 x 3/4		
13	10126104	WASHER, Internal Tooth Lock, 8		
14	10125606	WASHER, Plain, 8		
15	##	BRIDGE, Rectifier		
16	93660132	SCREW, Phillips Head with External Tooth Washer,		
		$1/2 \times 1/4 - 20$		
17	70110900	TRANSFORMER, 50 V (A2T2)	60	HZ
17	70110800	TRANSFORMER, 50 V (A2T2)	50	Hz
18	70110700	TRANSFORMER, $\pm 30$ V, $\pm 15$ V (A2T1)	60	Hz
18	70110600	TRANSFORMER, $\pm 30$ V, $\pm 15$ V (A2T1)	50	
19	76577407	COVER, Terminal Block	•	
20	94378805	BOARD, Self-Locking Support Circuit		
21	10127115	SCREW, Pan Head Machine, 6-32 x 5/8		
22	10126103	WASHER, Internal Tooth Lock, 6		
23	10125613	WASHER, Plain, 6		
24	93041109	STRIP, Terminal Barrier (A2TB	31	
25	93107209	MARKER, Strip	J ,	
26	93749158	SCREW, Pan Head Machine, 6-32 x 1/4		
27	94377301	GUIDE, Card		
28	CIC	_VMV COMPONENT ASSEMBLY (A2A7	)	

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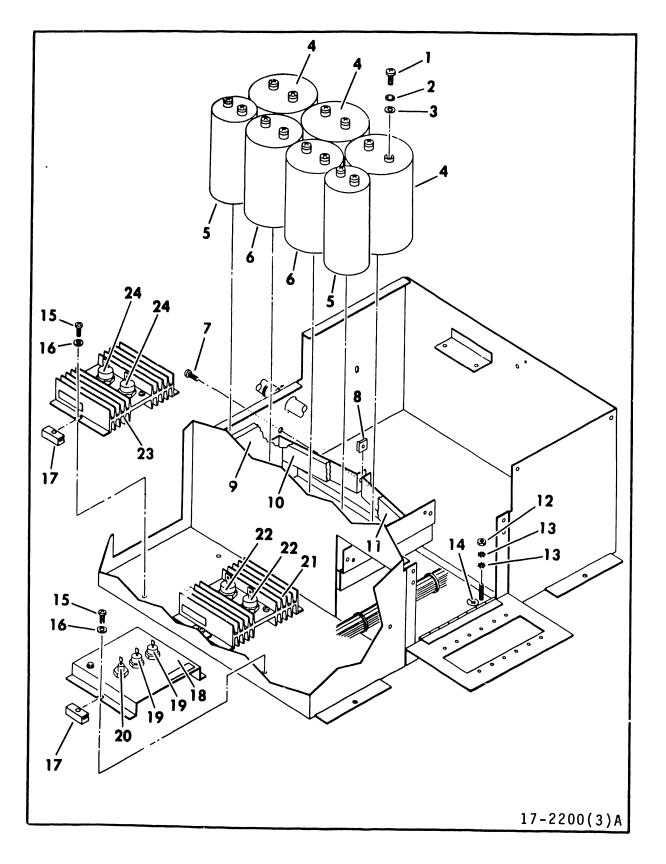


Figure 3A-22. DC Power Supply Assembly (Sheet 3)

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INDEX	PART	PART DESCRIPTION	NOTE
I_NO	l NO	THAT BESCATTION	NOIL
3A-22		DC POWER SUPPLY ASSEMBLY	
		(Sheet 3)	
1	93234240	SCREW, Phillips Pan Head	
		Machine, 10-32 x 1/2	
2	95524408	WASHER, Internal Tooth	
_		Lock, 10	
3	94047081	WASHER, Plain, 10	
4	95661322	CAPACITOR, 15 V DC,	
_		160 000 uF (A2C3, A2C4, A2C5)	
5	95661319	CAPACITOR, 30 V DC,	
		35 000 uF (A2C6, A2C7)	
6	95578113	CAPACITOR, 50 V DC,	
		35 000 uF (A2C8, A2C9)	
7	95655522	SCREW, Sheet Metal,	
_		$6-20 \times 1-1/4$	
8	95634816	NUT, U-type Speed	
9	94397648		
10	94397647	FOAM, Acoustical Panel	
11	94397646 10125106	FOAM, Acoustical Panel	
12	10125106	NUT, Hex, 8-32	
13	10126402	WASHER, External Tooth	
		Lock, 8	
14	94224667		
15	93660081		
	10125606		
17	95583100	SPACER, Insulation	
18	75142500		
		( A2A6 )	
19	##	DIODE, 50 W, 12 V (A2A6CR11	. )
20	##	RECTIFIER, 12 A (A2A6CR9,	
		A2A6CR10)	
21	75142601		
		(A2A1)	
22	##	RECTIFIER, 40 A (A2A4CR3,	
		A2A4CR4)	
23	75142600		
		( A2Al )	
24	# 2	RECTIFIER, 40 A (A2A4CR1,	
		A2A4CR2)	

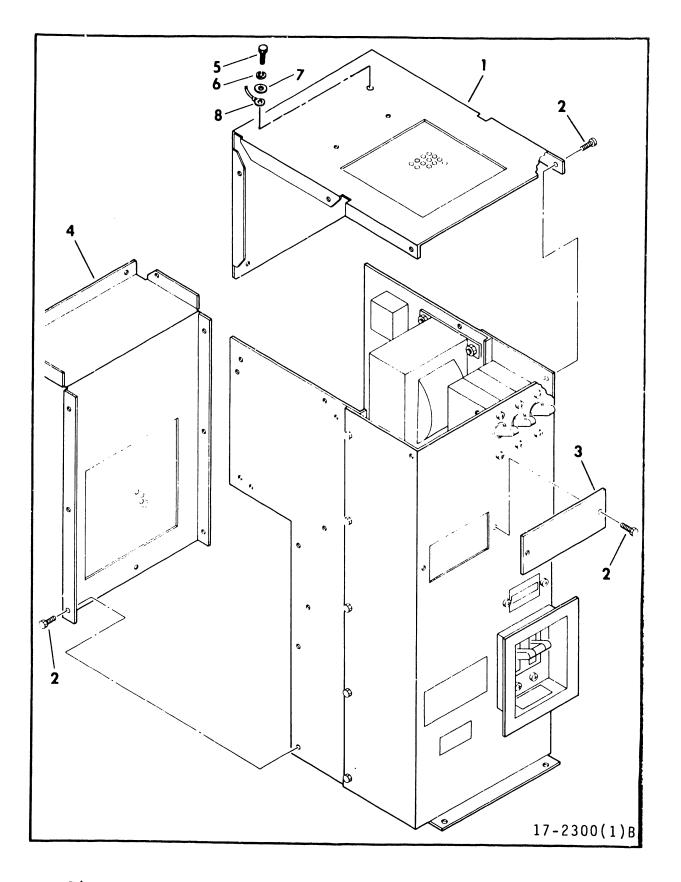


Figure 3A-23. AC Power Supply Assembly (Sheet 1 of 4) 83323560 H

I NDEX	PART     NO	PART DESCRIPTION NOTE
3A-23	474983xx	AC POWER SUPPLY ASSEMBLY (A1) S/C 02 W/O 61364 & Blw
3A-23	474948xx	AC POWER SUPPLY ASSEMBLY (A1) S/C 02 W/ 61364 (Sheet 1 of 4) & Abv
1	75139200	COVER, Upper AC Power Supply S/C 02 W/O 61364
1	47498800	COVER, Upper AC Power Supply S/C 02 W/ 61364
2	93592198	SCREW, Hex Washer Head, 8-32 x 5/16
3	94376721	PLATE, Nut
4	75139100	COVER, Lower AC Power Supply S/C 02 W/O 61364
4	49498700	COVER, Lower AC Power Supply S/C 02 W/ 61364 & Abv
5	10127113	SCREW, Pan Head Machine, 6-32 x 3/8
6	10125803	WASHER, Spring Lock, 6
7	10125605	WASHER, Plain, 6
8	94281467	CABLE, Ground

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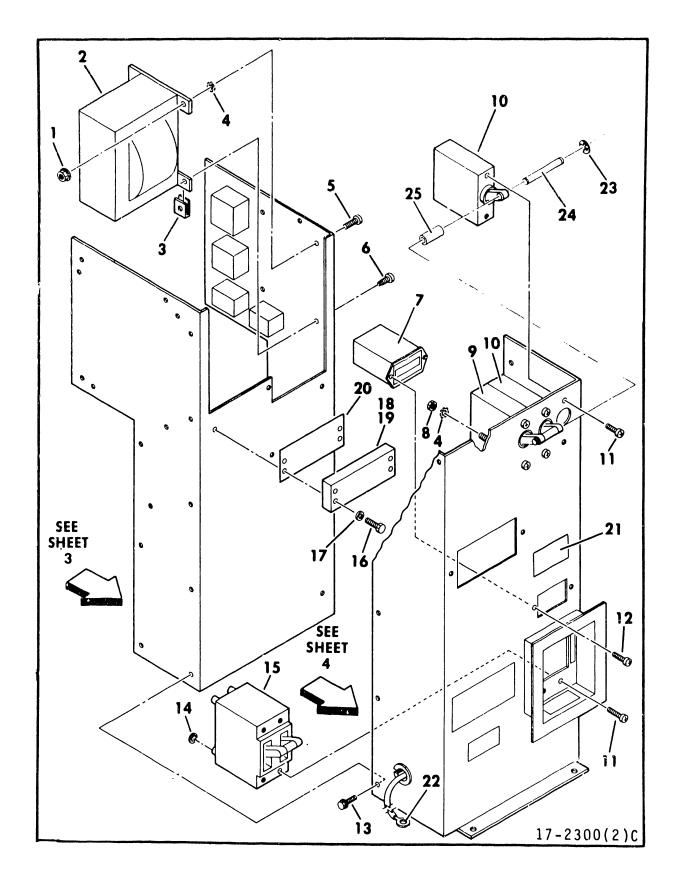


Figure 3A-23. AC Power Supply Assembly (Sheet 2) 83323560 H

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INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-23		AC POWER SUPPLY ASSEMBLY (Sheet 2)	
1	92376014	NUT, Self Locking, 10-32	
2	70113200	TRANSFORMER, Linear (AlATI)	
3	95634832	NUT, Speed U-type	
4	10126403	WASHER, External Tooth Lock, 10	
5	10127143	SCREW, Pan Head Machine, 10-32 x 1/2	
6	95655517	SCREW, Sheet Metal, 6-20 x 1/2	
7	##	METER, Time Elapsed (AlBM1)	
8	10125108	NUT, Hex, 10-32	
9	##	BREAKER, Circuit (A1CB2)	
10	##	BREAKER, Circuit (AlCB3, AlCB4)	
11	93749158	SCREW, Pan Head Machine, 6-32 x 1/4	
12	94375825	SCREW, Pan Head, 1/2 x 8-16	
13	93592198	SCREW, Hex Washer Head, 8-32 x 5/16	
14	95524408	WASHER, Bronze Lock, 10	
15	##	BREAKER, Circuit (AlCB1)	
16	17901511	SCREW, Phillips, 6-32 x 5/8	
17	10125613	WASHER, Plain, 6	
	95524400	WASHER, Bronze Lock, 6	
19	93041105	STRIP Terminal	
20	93107205	STRIP, Marker	
21	92206901	LABEL, Bilingual Line Voltage Warning	
22	77579939	JUMPER, Ground	S/C 02 W/ 61364 & Abv
23	92033085	RETAINER, Push-on	S/C 03 W/ 61615 & Aby
24	92252130	ROD, Aluminum	S/C 03 W/ 61615 & Abv
25	93019312	SPACER	S/C 03 W/ 61615 & Abv

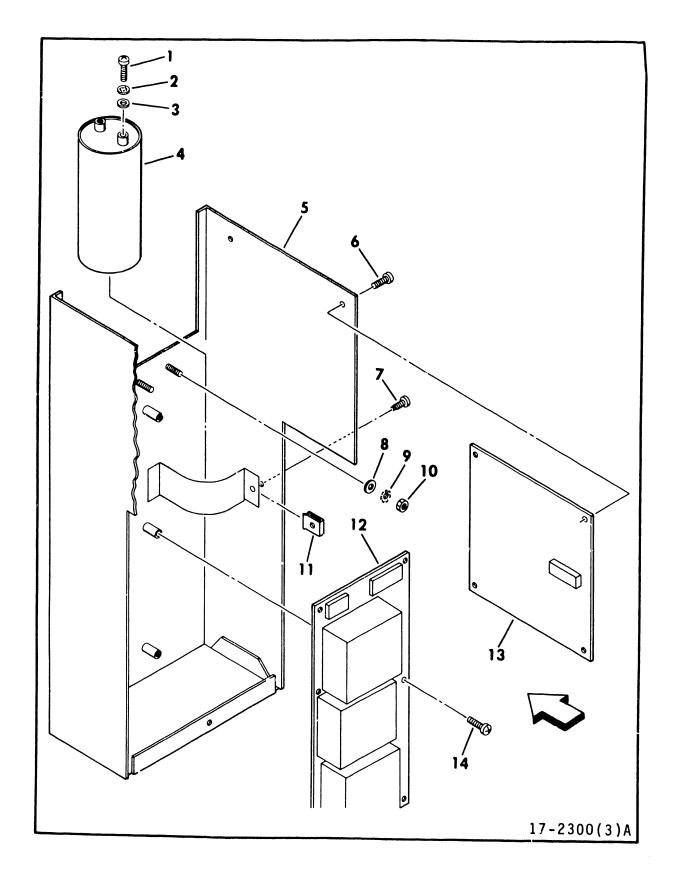


Figure 3A-23. AC Power Supply Assembly (Sheet 3)

I NDE	X   PART     NO	PART DESCRIPTION NOTE
3A-23		AC POWER SUPPLY ASSEMBLY (Sheet 3)
1	93234240	SCREW, Phillips Pan Head Machine, 10-32 x 1/2
2	95524408	WASHER, Bronze Lock, 10
2 3 4	94047081	WASHER, Brass Flat, 10
4	95642319	CAPACITOR, 30 V DC, 35 000 uF (AlC1)
5	77573400	BOX, Rear AC Power Supply S/C 02 W/O 61:
5	47494300	BOX, Rear AC Power Supply S/C 02 W/ 6130
6	93749158	SCREW, Pan Head Machine, 6-32 x 1/4
7	95655519	SCREW, Sheet Metal, 6-20 x 3/4
8	10125607	WASHER, Flat, 10
8 9	10126403	WASHER, External Tooth Lock, 10
10	10125107	NUT, Hex Machine, 10-24
11	95634809	NUT, U-type Speed
12	CIC	_VXV COMPONENT ASSEMBLY (A1A1) (See Figure 3A-24)
13	CIC	_VLV REGULATOR BOARD (A1A2)
14	93749162	SCREW, Pan Head Machine, 6-32 x 3/8

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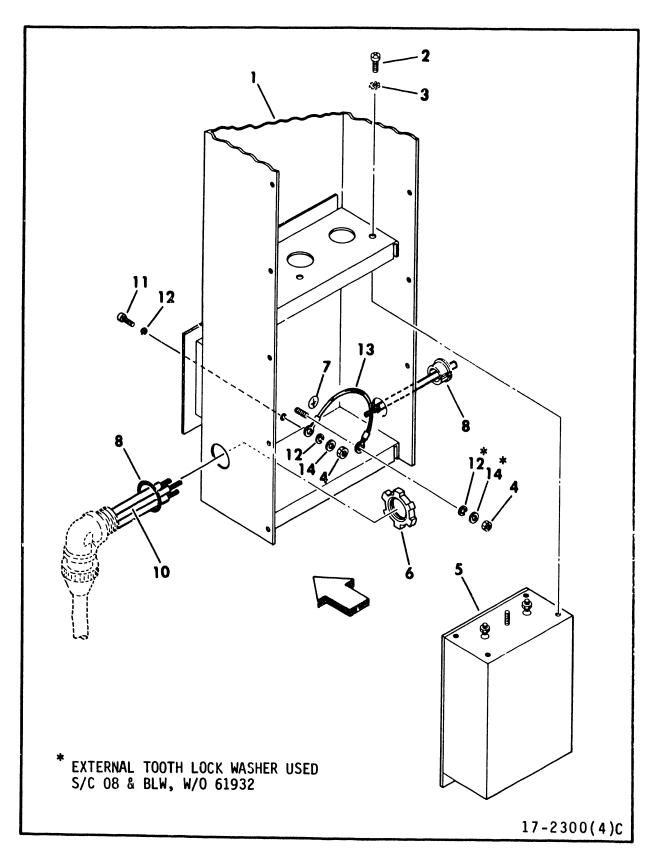


Figure 3A-23. AC Power Supply Assembly (Sheet 4)

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I NO	PART     NO	PART DESCRIPTION	NOTE
3A-23		AC POWER SUPPLY ASSEMBLY (Sheet 4)	
1	77573300	BOX, Front AC Power Supply	S/C 02 & Blw, W/O 61364
1	47498900	BOX, Front AC Power Supply	S/C 02 - 08, W/ 61364 & W/O 61932
1	73157700	BOX, Front AC Power Supply	S/C 08 & Abv, W/ 61932
2	10127130	SCREW, Pan Head Machine, 10-24 x 5/16	, 01932
3	10126403	WASHER, External Tooth Lock, 10	
4	10125107		
5	##	FILTER, Low Leakage (AlFL)	
6	92366001	NUT, Conduit Lock	
7	94224667		
8	92074093	O-RING	S/C 02 & Blw,
			W/O 61364
9	94305531	BUSHING, Split	S/C 02 & Abv
			W/ 61364
10		W1 CABLE ASSEMBLY	See Cable & Harness Section for Part Information
11	10127144	SCREW, Pan Head Machine, 10-32 x 5/8	S/C 08 & Abv,
12	10125805	WASHER, Spring Lock, 10	W/ 61932 S/C 08 & Abv,
13		JUMPER ASSEMBLY	W/ 61932 See Sheet 1 for
14	10125607	WASHER, Flat, 10	part number. S/C 08 & Abv, W/ 61932

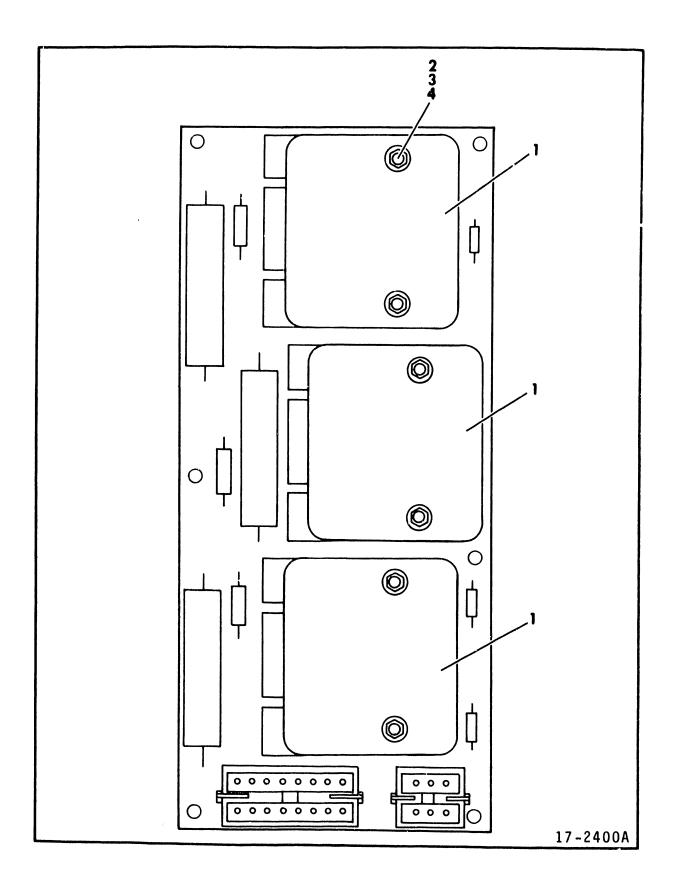


Figure 3A-24. -VXV Component Assembly

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INDEX	PART     NO	PART DESCRIPTION	NOTE
3A-24	CIC	_VXV COMPONENT ASSEMBLY (A1A1)	
1	##	(Power Distribution Board) RELAY, Power (Alalkl, Alalk2, Alalk3)	
2	93640035	STUD, Self Clinching	
3	10126104	WASHER, Internal Tooth Lock, 8	
4	95510027	NUT, Hex, 8-32	

## 33 CABLE AND HARNESS PART INFORMATION

## GENERAL

This section contains a partial parts breakdown for all cable and harness assemblies used in the fixed module drives (FMDs). The listings, arranged alphabetically by assembly name, are partial and contain only field-replaceable items.

Preceding the parts breakdown is a physical location code index (table 3B-1). This index identifies cables and harnesses by physical location rather than by name.

Physical Location Codes

This section assumes that the user has a basic knowledge of physical location codes. Section 2 of this manual contains a pictorial locator of all physical locations within the FMD.

How to Use This Section

Whether replacing an entire assembly or just a termination within that assembly, the procedure for using the section is the same:

- If assembly name is known, simply use appropriate listing. If name is not known:
- Determine physical location code of one terminator within assembly. Code may be stencilled on assembly or on flag attached to wire directly below terminator. (Code information is also available in section 2 of this manual.)
- Locate Code on table 3B-1. Page number following code refers to page number of assembly breakdown. (Multiple page numbers might indicate more than one configuration for an assembly -- 50 Hz vs 60 Hz, for example. Multiple numbers might also indicate more than one assembly "feeding" the same physical location. When additional descriptive information is necessary, the parts list will define terminal number, pin number, etc.

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TABLE 3B-1. CABLES/HARNESSES PHYSICAL LOCATION INDEX

Physical Location	Page Number (3B- )	Physical Location	Page Number (3B- )
AlA AlAJ2 AlAJ3 AlAJ4 AlAJ5 AlAIP1 AlAIP2 AlAP7 AlATB1 AlA2 AlA2J1 AlB AlBCB1A AlBCB1B AlBCB2 AlBCB3 AlBCB4 AlBFL1 AlBFL1A AlBFL1B AlBFL1B AlBFL1B AlBFL1B AlBFL2 AlBJ7 AlBM1 AlCB1 AlC1 AlP2 AlP3 AlP4 AlP5 A2 A2A1 A2A1J5 A2A1P1 A2A1P2 A2A1P5 A2A2P1	7 8 7, 8 7 8 7 7 8, 9 8 6 9 9 6 6 9 9 6 6 9 24 8, 9 19 22 5 9 16 16 16 16 19 19	A2A5 A2A7P3 A2A7P4 A2CB6A A2CB6B A2CB8 A2CB10 A2C3 A2C4 A2C5 A2C6 A2C7 A2C8 A2C9 A2J4 A2J8 A2J9 A2P4 A2P8 A2P9 A2R1 A2P8 A2P9 A2R1 A2R2 A2R3 A2R4 A2TB1 A2TB1 A2TB1 A2TB3  A3A A3A04B A3A09 A3B A3B02 A3B02 A3B02 A3B03 A3C A3C03	16 16 16 17 17 17 17 17 16 16 16 17 17 17 17 17 17 17 17 19 19 19 19 18 18 18 18 18 18 18 18 18 18 18 18 18
Table Continued on Next Page			

TABLE 3B-1. CABLES/HARNESSES PHYSICAL LOCATION INDEX (Contd)

Physical Location	Page Number (3B- )	Physical Location	Page Number (3B- )
A4J11 A5A3A09	19 14,	A7S1 A7VCM1	14, 15 20
A5A7S1 A5S1A	14, 14, 14, 15	A8J2 A8J3	11 10
A5S1B A5S3	14, 15 15	A8P2 A8P3	11 10
A5S3A A5S4A	14 14, 15	A9TBl	14, 15,
A5S4B A5XDS1 A5XDS2	14, 15 14, 15 14, 15		17, 20, 23, 25
A5XDS3 A5XDS4	14, 15 14, 15	AlOAlP5	12
A7P9	20		
A7P12	25		

INDEX   PART	PART DESCRIPTION	NOTE
NO   NO		I NOTE
75157200	AC/DC CABLE ASSEMBLY	
	AlP4	
51906003	CONNECTOR, Plug	
51905818	CONTACT, Pin	
	A2	
95604039	TERMINAL, Ring Tongue	
70001002	16-14 Ga.	Safety Ground
	10-14 Gu:	Stud
	A2TB3	Stud
95527000	TERMINAL, Ring Tongue	
	16-14 Ga.	Terminals
		1, 3, 4, 6

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INDEX PART   NO   NO	PART DESCRIPTION	NOTE
110		
75157800	AC POWER ASSEMBLY - Front	
	Internal Harness	
	AlB	
95604039	TERMINAL, Ring Tongue	
	16-14 Ga.	Ground Stud
	AlBCB2	
95643212	TERMINAL, Ring Tongue	
	22-18 Ga.	
0 27 47 0 0 0	AlbCB3	
93747029	TERMINAL, Piggy Back Slide	_
	On	Line and Load
95643212	AlbCB4	
93043212	TERMINAL, Ring Tongue	
	22-18 Ga. AlBFLl	Line and Load
95604057		
33004037	TERMINAL, Ring Tongue, 12-10 Ga.	Load
	AlBFL2	Load
95604019	TERMINAL, Ring Tongue,	
7 - 7 - 7 - 7 - 7 - 7 - 7 - 7 - 7 - 7 -	22-18 Ga.	
95604039	TERMINAL, Ring Tongue,	
	16-14 Ga.	
	AlbJ7	
51905906	CONNECTOR, 15 Cavity	σ
	Receptacle	
51906200	CONTACT, Socket	Terminals
	•	1,2,6,7,8,9
51906201	CONTACT, Socket	Terminals
		4,10,11,12

INDEX PART	PART DESCRIPTION	NOTE
NO NO		1 1015
75158000	AC DOMED ACCOMPLY	
72128000	AC POWER ASSEMBLY - Rear Internal Harness	•
	AlA	
95604019	TERMINAL, Ring Tongue	Mora Guarana 1 Guara
95604039	TERMINAL, Ring Tongue,	Top Ground Stud Bottom Ground
	16-14 Ga.	Stud
	Alaj3	Bedd
51905904	CONNECTOR, 9 Cavity	
	Receptacle	
51906201	CONTACT, Socket	
	Alaj4	
51905903	CONNECTOR, 6 Cavity	
E1006200	Receptacle	
51906200	CONTACT, Socket 20-14 Ga.	
	20-14 Ga. AlAJ5	
51905902	CONNECTOR, 4 Cavity	
	Receptacle	
51906200	CONTACT, Socket	
	Alap7	
51906006	CONNECTOR, 15 Cavity	
	Receptacle	
51905809	CONTACT, Pin	Terminals 1,2,6,
51905810	001m1 cm 1	7,8,9
21302010	CONTACT, Pin	Terminals 4,10,
	Alatbl	11,12
95604033	TERMINAL, Quick Connect,	
	16-14 Ga.	Terminals 4
95604009	TERMINAL, Quick Connect,	refilling s
	22-18 Ga.	Terminal 5
95527000	TERMINAL, Spring Spade,	
	22-18 Ga.	Terminal 3
0.40010.55	Alalp2	<u>-</u>
94091009	CONNECTOR, 16 Cavity	
93943003	Receptacle	
93743003	CONTACT, Socket	Terminals 1,2,5,
95604050	TERMINAL, Ring	9,14,15
2001000	Tongue	Morminal F
		Terminal 5

INDEX PART	PART DESCRIPTION	NOTE
NO   NO	Time Budgetti i i i	NOTE
75159500	AC POWER ASSEMBLY - Internal	
	Harness Assembly AlAJ2	
51905905	CONNECTOR, 12 Cavity Receptacle	
51906200	CONTACT, Socket	Terminals 1,2,6, 7,8,10,11,12
51906201	CONTACT, Socket Alaj3	Terminals 4,5
51905815	CONTACT, Pin Alalpl	Terminals 8,9
93947006	CONNECTOR, 6 Cavity Receptacle	
93943003	CONTACT, Socket	
95643217	TERMINAL, Quick Connect	
94130008	TERMINAL, Quick Connect	Terminals E3, E6,E7
	Ala2j1	
93947009	CONNECTOR, 4 Cavity Receptacle	
93943003	CONTACT, Socket	
95604039	TERMINAL, Ring Tongue	Positive and Negative
95604019	TERMINAL, Ring Tongue	

INDEX  PART     NO   NO	PART DESCRIPTION	NOTE
75159701	AC POWER ASSEMBLY - Wire P	rep
95643217	TERMINAL, Quick Connec	t S/C 05 W/ 61650 & Abv
	Albflla	
95604039	TERMINAL, Ring Tongue AlBFL1B	
94504039	TERMINAL, Ring Tongue AlBMl	
95527001	TERMINAL, Spring Spade AlBCBlA	
95604019	TERMINAL, Ring Tongue	
95604039	TERMINAL, Ring Tongue AlBCB1B	
95604019	TERMINAL, Ring Tongue	
95604039	TERMINAL, Ring Tongue	
95604057	TERMINAL, Ring Tongue	S/C 05 W/ 61650 & Abv

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INDEX   PART     NO   NO	PART DESCRIPTION	NOTE
73044208	A CABLE ASSEMBLY A8J3	
94281201	CONNECTOR, 75 Pin	
93645007	CONTACT, Socket	
93645002	CONTACT, Socket A8P3	
94361115	HOUSING, 60 Cavity Con- nector Socket	
94245603	CONTACT, Socket	

INDEX   PART     NO   NO	PART DESCRIPTION	NOTE
73044400	B CABLE ASSEMBLY	
	A8J2	
93643016	BLOCK, Connector	
93645011	CONTACT, Socket	
	A8P2	
68553402	CONNECTOR, 26 Cavity	

1 5 115 5 5 1			
INDEX PART		PART DESCRIPTION	NOME
I NO I NO	1	TAKE DESCRIPTION	NOTE
			•

75141500 BLOWER CABLE ASSEMBLY AlOAlP5 CONNECTOR, 4 Cavity
Receptacle
CONTACT, Pin 51906002

51905815

INDEX   PART     NO   NO	PART DESCRIPTION	NOTE
76552303	BRAKE CABLE ASSEMBLY	
93948008 93942017 77799101	CONNECTOR, 4 Cavity Housi CONTACT, Pin, 22-18 Ga. CAPACITOR AND RECTIFIER	

ASSEMBLY

INDEX   PART	PART DESCRIPTION	<u> </u>	NOTE
1 <u>00   00  </u>			
75158801	CONTROL PANEL HARNESS A3A09	S/0	C 07 & Blw
94245616	CONTACT, Socket A5A3A09		
94261107	CONNECTOR, 14 C Receptacle	avity	
94245602	CONTACT, Sock	et	
7.2.1000	A5S1A		
95643244	TERMINAL, Quick C	onnect Nor	mally Open
95643246	TERMINAL, Quick C	onnect Com	nmon
95643244	TERMINAL, Quick C A5S3A	onnect Nor	mally Open
95643246	TERMINAL, Quick C	onnect Com	mon
95643244	TERMINAL, Quick C A5S3B	onnect Nor	mally Closed
95643246	TERMINAL, Quick C	onnect Com	mon
95643244	TERMINAL, Quick C	and	mally Open Normally sed
	A5S4A	•==	
95643246	TERMINAL, Quick C	onnect Com	mon
95643244	TERMINAL, Quick C A5S4B		mally Open
95643244	TERMINAL, Quick C	onnect Nor	mally Open
95643246	TERMINAL, Quick C		itive and ative
	A5XDS2		
95643246	TERMINAL, Quick Co	nnect Pos	itive
95643244	TERMINAL, Quick Co		ative
95643246	TERMINAL, Quick Co	nnect Pos	itive
95643244	TERMINAL, Quick Co		ative
95643246	TERMINAL, Quick Co	nnect Pos	itive
95643244	TERMINAL, Quick Co		ative
95643225	TERMINAL, Quick Co	onnect	
95643225	TERMINAL, Quick Co	onnect	
95643212	TERMINAL, Quick Co	onnect	

INDEX   PART	PART DESCR	RIPTION	J	NOTE
NO NO I				
75158802	CONTROL PANEL	. HARNE	ESS	S/C 08 - 14,
75158803	CONTROL PANEL	HARNE	SS	S/C 15 W/O 02615 S/C 15 & Abv, W/ 02615
	A3A09			, 02013
94361107	CONNECTOR Rec	, 12 Ceptacl		
94245602	CONTACT			
	A7S1	, 500%		
95643225	TERMINAL,	Ouick	Connect	Right
94245602	CONTACT, A9TB1	Socket	connect	Left
95643212	TERMINAL,	Quick	Connect	S/C 15 & Blw, W/O 02615
95604009	TERMINAL,	Quick	Connect	S/C 15 & Abv, W/ 02615
	A5S1A			W/ 02015
95643244	TERMINAL, A5S1B	Quick	Connect	
95643244	TERMINAL, A5S3	Quick	Connect	
95643244	TERMINAL,	Ouick	Connect	
	A5S4A	Quick	connect	
95643246	TERMINAL, A5S4B	Quick	Connect	
95643244	TERMINAL, A5XDS1	Quick	Connect	
95643244	TERMINAL,	Ouick	Connoct	Mariakita
95643246	TERMINAL,	Ouick	Connect	Negative
	A5XDS2	Quick	connect	Positive
95643244	TERMINAL,	Ouick	Connect	
95643246	TERMINAL,	Ouick	Connect	
	A5XDS3	Zaron	connect	
95643244	TERMINAL,	Ouick	Connect	Negative
95643246	TERMINAL,	Ouick	Connect	Positive
	A5XDS4	A 3 1		- 091 C1 AG
95643244	TERMINAL,	Quick	Connect	

INDEX   PA		PART DESCRIPTION	NOTE
NO   N	10		
751	156802	DC INTERNAL HARNESS (Sheet 1 A2A15V	of 2)
956	504050	TERMINAL, Ring Tongue A2A1 - +5V	Ground Stud
956	504054	TERMINAL, Ring Tongue A2A110V	Ground Stud
956	504050	TERMINAL, Ring Tongue A2A1 - +10V	In Stud
956	504054	TERMINAL, Ring Tongue A2AlJ5	In Stud
939	47010	CONNECTOR, l Cavity Receptacle	
939	43008	CONTACT, Socket A2A1P1	
943	88616	CONNECTOR, 10 Cavity Receptacle	
943	89300	CONTACT, Wiper A2AlP2	
943	88612	CONNECTOR, 9 Cavity Receptacle	
943	89300	CONTACT, Wiper A2A2J2	
519	05900	CONNECTOR, 2 Cavity Receptacle	
519	06200	CONTACT, Socket A2A5	
956	543212	TERMINAL, Quick Connect	Positive and Negative
		A2A7P2	
943	388604	CONNECTOR, 4 Cavity Receptacle	
	89300	CONTACT, Wiper A2N7P3	
	88608	CONNECTOR, 6 Cavity Receptacle	
943	89300	CONTACT, Wiper A2A7P4	
	88622	CONNECTOR, 14 Cavity Receptacle	
943	89300	CONTACT, Wiper A2C3	
	04019 04057	TERMINAL, Ring Tongue TERMINAL, Ring Tongue	Positive Positive and
	•	A2C4	Negative
956	04019	TERMINAL, Ring Tongue	Positive
956	04057	TERMINAL, Ring Tongue	Positive and Negative

95604057 TERMINAL, Ring Tongue A2C6	Positive and Negative Positive and Negative Positive and Negative
A2C5 95604019 TERMINAL, Ring Tongue 95604057 TERMINAL, Ring Tongue A2C6	Negative Positive and Negative Positive and
95604057 TERMINAL, Ring Tongue  A2C6	Negative Positive and Negative Positive and
A2C6	Positive and Negative Positive and
A2C6	Positive and
95604039 TERMINAL, Ring Tongue	
	ine guest ve
A2C7	
	Positive and Negative
A2C8	J. J. C.
	Positive and Negative
A2C9	<b>3</b>
	Positive and Negative
A2 CB6A	
A2CB6B	Load and Line
95604057 TERMINAL, Ring Tongue	Load and Line
TERMINAL, Quick Connect A2CB8	
A2 CB10	Load and Line
95604039 TERMINAL, Ring Tongue	Load and Line
	Load
į daras ir saltas ir	Normally Open and Common
A2J4	
93947005 CONNECTOR, 2 Cavity Receptable	
93943008 CONTACT, Socket	
A2J8 94254700 CONNECTOR, 6 Cavity	
	rerminals 1,2,3,
A2J9	4,5
51905904 CONNECTOR, 9 Cavity	
	Terminals 2,3,
	1,5 Cerminal l

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INDEX   PART     NO   NO	PART DESCR	IPTION	NOTE
	DC INTERNAL H	ARNESS (Sheet 3)	
95643227		Quick Connect	
95643227		Quick Connect	
95643227	TERMINAL,	Quick Connect	
95643227		Quick Connect	
95604054	TERMINAL,	Ring Tongue	

INDEX NO	PART   NO	PART DESCRIPTION	NOTE
	75156002	DC MAIN HARNESS ASSEMBLY	S/C 14 & B1w
	75156003	DC MAIN HARNESS ASSEMBLY	S/C 15 & Abv
		(Sheet 1 of 2)	2, 0 2.0 2 1.2 1
		AlP2	
	51906005	CONNECTOR, 12 Cavity Plug	
	51905807	•	
	51905811	CONTACT, Pin	Terminals 10, 11,12
	0.20.40000	A2A1P5	
	93948009	CONNECTOR, 1 Cavity Housing	ıg
	93942008	CONTACT, Pin A2A2P1	
	94219898		
	94219903	CONNECTOR, 22 Cavity Plug CONTACT, Duo Tyne,	Morminala 7 0 10
	94219903	22-18 Ga.	Terminals 7,8,10 13,16,19
	94219902	CONTACT, Duo Tyne	Terminals 11,
	74217702	contact, buo Tyne	12, 15
		A2A2P2	12, 13
	51906000	CONNECTOR, 2 Cavity Plug	
	51905807	CONTACT, Pin	
		A2P4	
	93948000	CONNECTOR, 2 Cavity Housin	19
	93942008	CONTACT, Pin	3
		A2P8	
	51739300	CONNECTOR, 6 Cavity Plug	
	51739201	PIN, Contact	
	51005004	A2P9	
	51906004	CONNECTOR, 9 Cavity Plug	
	51905809	PIN, Contact	
	51905811	PIN, Contact A3A09	
	94361101		
	94245602	CONNECTOR, Housing CONTACT, Socket	
	74243002	A3B02	
	94245602	CONTACT, Socket	
	74243002	A3CO3	
	51863005	CONNECTOR, Housing	
	94245602	CONTACT, Socket	
		A4J11	
	93947009	CONNECTOR, 4 Cavity Housin	q
	93943008	CONTACT, Socket	. <b>J</b>
	92002400	PLUG, Polarizing	

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INDEX   PA	RT   PA O	RT DESCR	IPTION			NO	ТE	
	A7P		SEMBLY	(Sheet 2)				
942	19892 C	ONNECTOR	. 6 Ca	vity Housin	a			
942	19903	CONTACT 22-18	, Duo '	Tyne,	ט			
	A7V		••					
937	47025 T	ERMINAL, 22-18	Quick	Connect,	Terr	nina	al	s 1,2
956	04019 T		Quick	Connect,	Grou	ınd		
	A9T		••					
956	43212 T	ERMINAL, 22-18	Quick Ga.	Connect,	s/c	14	&	Blw
956	04009 T	ERMINAL, 22-18	Quick Ga.	Connect,	s/c	15	&	Abv
		ERMINAL, 14-16	Quick Ga.	Connect,	S/C	14	&	Blw
		ERMINAL, 14-16	Quick Ga.	Connect,	s/c	15	&	Abv
		ERMINAL, 12-14	Quick Ga.	Connect,	s/c	14	&	Blw
9560	04050 TE	ERMINAL, 12-14	Quick Ga.	Connect,	s/c	15	&	Abv

INDEX   PART     NO   NO	PART DESCRIPTION	NOTE
47433800	DIAGNOSTIC FLAT CABLE HARNESS ASSEMBLY	
75158203	DIAGNOSTIC CABLE ASSEMBLY AlOP1(Pin Nos. 1-13) to A3AO9(Pin Nos. 33-45)	
75158203	DIAGNOSTIC CABLE ASSEMBLY A2A7Pl(Pin Nos. 1-13) to A3A09(Pin Nos. 18-30) A6Pl(Pin Nos. 1-13) to A3A09(Pin Nos. 33-45)	

INDEX   PART     NO   NO	PART DESCRIPTION	NOTE
75143000	DRIVE MOTOR ASSEMBLY	
51906004	CONNECTOR, 9 Cavity Receptacle	
51905815	CONTACT, Pin	Terminals 1,2,3 5,6
51906202	CONTACT, Socket	Terminals 7,8

INDEX  PART   NO   NO	PART DESCRIPTION	NOTE
1_10   10		
75156200	LOGIC CHASSIS HARNESS	
	ASSEMBLY	S/C 14 & Blw
75156201	LOGIC CHASSIS HARNESS	5/C 14 & B1W
	ASSEMBLY	S/C 15 & Abv
	A3A	5/ C 15 & ADV
95643254	FASTON, 90°	-5V,+5V,-24V,
		+24V,GND
	A3B	217,0112
95643254	FASTON, 90°	-5V,+5V,-24V,
		+24V,GND
	A3C	. 2 , 6
95643254	FASTON, 90°	-5V,+5V,-24V,
	,	+24V,GND
	A3A09	,
94361112	CONNECTOR, 9 Cavity	
_	Socket Housing	
94245602	CONTACT, Socket	
	A3B03	
51863002	CONNECTOR, Double Row	
	Housing	
94245602	CONTACT, Socket	
	A3C03	
51863002	CONNECTOR, Double Row	
	Housing	
94245602	CONTACT, Socket	
0.000	A9TB1	
95643216	TERMINAL, Quick Connect,	S/C 14 & B1w
0.7.5.	12-14 Ga.	Terminals 1-9
95604033	TERMINAL, Quick Connect,	S/C 15 & Abv
0564222	12-14 Ga.	
95643212	TERMINAL, Quick Connect,	S/C 14 & Blw
05004000	20-17 Ga.	Terminal 13
95604009	CONNECTOR, Ring Tongue,	S/C 15 & Abv
	20-17 Ga.	Terminal 13

INDEX   PART   NO   NO	PART DESCRIPTION	NOTE
75157400 75157402	POWER CABLE ASSEMBLY POWER CABLE ASSEMBLY	60 Hz, S/C 01 60 Hz, S/C 02 - 08 W/ 61364, W/O 61932
75157404	POWER CABLE ASSEMBLY	60 Hz, S/C 08 & Abv, W/61932
75157401 75157403	POWER CABLE ASSEMBLY POWER CABLE ASSEMBLY	50 Hz, S/C 01 50 Hz, S/C 02 - 08 W/ 61364, W/O 61932
75157405 95604057	POWER CABLE ASSEMBLY  Alcbl  TERMINAL, Ring Tongue	50 Hz, S/C 08 & Abv, W/ 61932
94368003	CONNECTOR, Locking	60 Hz only

INDEX   PART   NO   NO	PART DESCRIPTION	NOTE
47403800	SERVO CABLE ASSEMBLY	S/C 14 & Blw
47403801		S/C 15 & Abv
94374214	CONNECTOR, 1 Cavity Low Force	
94374201	CONTACT, Low Force	
94374206	CONNECTOR, 6 Cavity Low Force	
94374201	CONTACT, Low Force	
95643212	CONNECTOR, Quick Connect 24-26 Ga.	S/C 14 & Blw
95604009	CONNECTOR, Ring Tongue, 24-26 Ga.	S/C 15 & Abv

INDEX	DADM				
IINDEVI	PART	PART DESC	BT DT TON	MOME	ı
I NO I	NO	I AKI DESC	RIFIION	NOTE	!
1_110	NO	l		1	ı

46433900 TRANSMISSION FLAT CABLE ASSEMBLY 76548001 TRANSMISSION CABLE

A7P1 to A3C09 (Pin Nos. 32-44) A7P2 to A3C09 (Pin Nos. 17-29)

A7P3 to A3C09 (Pin Nos. 2-14)

# 3C SPARE PARTS LIST

### GENERAL

The Spare Parts List serves as an aid in determining the interchangeability of assemblies and parts to be spared. An example of the columns used in the Spare Parts List is shown on the next page.

### NOTE

The spare parts list establishes the support service level of the unit. Individual parts, assemblies, or components not on this list may be long lead time items subject to significant delays.

The Spare Parts List is divided into four columns:

Items Appear On - This column crossreferences the part number in the spare

parts list to the associated figure number, page number, and index number in the illustrated parts breakdown.

<u>Description</u> - This column gives the name and a brief description of the part or assembly. This column also tracks series code history information.

Part Number and Replacement Part Number-These columns provide an eight-digit number. The difference between the two columns is that the Part Number column gives all the possible part numbers used for a particular part or assembly, while the Replacement Part Number column gives the interchangeable spare part number.

Notes - This column provides additional information such as Field Change Order (FCO), Special Purchase Order (SPO), serial number, and machine configuration.

## EXAMPLE OF SPARE PARTS LIST

## ENGINEERING RECOMMENDED SPARE PARTS LIST

THENC APPEAR ON				
ITEMS APPEAR ON Fig. Page Index.	DESCRIPTION	PART NUMBER	REPLACE- MENT PART NUMBER	NOTES

3A-11 3A-37 25

CONTROL PANEL ASSEMBLY
Used S/C 14 and above
Used S/C 14 and above

WWWWW XXXXX YYYYY ZZZZZ

Single Channel Dual Channel

In the example above, the control panel assembly is referenced as index 25 on figure 3A-9, which appears on page

3A-37. The original part number for single-channel units was WWWWW; order part number XXXXX if it must be replaced.

# ENGINEERING RECOMMENDED SPARE PARTS LIST

ı.	ITEMS APPEAR ON!				
1	Fig. Page Index No. No. No.	DESCRIPTION	PART NUMBER	REPLACE- MENT PART	NOTES
				NUMBER	

## TOOLS & MATERIALS

# PARTS & ASSEMBLIES

3A-5	3A-23 3	LENS (WRITE PROTECT) Used S/C 01 - 12 Used S/C 13 and above	94394230 94394257	
3A-5	3A-23 5	LENS (READY) Used S/C 01 - 12 Used S/C 13 and above	94394200 94394250	94394250 94394250

SPARE PARTS LIST	ENGINEERING RECOMMENDED
DEALE PARTS III	THE THE BRITIS RECOMMENDED

Fig. Page I	ndex Di	ESCRIPTION	PART NUMBER	REPLACE- MENT PART NUMBER	NOTES
3A-5 3A-23	Used S/	LT CLEAR) C 01 - 12 C 13 and above		94394253 94394253	
3A-5 3A-23	Used S/(	RT) C 01 - 12 C 13 and above		94394258 94394258	
3A-7 3A-29		e C 01 and above	92314002	92314002	50 Hz Units
3A-7 3A-29 :	,,	ve C 01 and above	92314122	92314122	60 Hz Units
3A-8 3A-31 :		IBLY C 01 and above	77790700	77790700	
3A-9 3A-35 3		essure Sensitive C 01 and above	94368300	94368300	
3A-10 3A-39	Used S/C	PR ASSEMBLY C 01 - 04 C 05 and above	75143000 75143002	75143002 75143002	60 Hz Units
3A-10 3A-39		R ASSEMBLY C 01 and above	75143001	75143001	50 Hz Units
3A-12 3A-45 4		uminum : Ol and above	00815489	00815489	

# ENGINEERING RECOMMENDED SPARE PARTS LIST

IMBNC APPRAR OUT				
ITEMS APPEAR ON Fig. Page Index No. No. No.	DESCRIPTION	PART NUMBER	REPLACE- MENT PART NUMBER	NOTES
3A-12 3A-49 2	FILTER, Air Used S/C 01 and above	94391401	94391401	
3A-12 3A-49 8	BLOWER & CABLE ASSEMBLY (A10) Used S/C 01 and above	75141500	75141500	
3A-22 3A-93 7	BREAKER, Circuit, 20 A and 0.5 A (A2CB6A/6B)			
	Used S/C 01 and above	95647228	95647228	
3A-22 3A-93 8	BREAKER, Circuit, 10 A (A2CB7) Used S/C 01 and above	95657052	95657052	
3A-22 3A-93 9	BREAKER, Circuit, 5 A (A2CB8, A2CB9, A2CB10) Used S/C Ol and above	95357051	95657051	
3A-22 3A-95 15	BRIDGE, Rectifier Used S/C 01 and above	95582000	95582000	
3A-22 3A-97 19	DIODE, 50 W, 12 V (A2A6CR11) Used S/C 01 and above	50241205	50241205	
3A-22 3A-97 20	RECTIFIER, 12 A (A2A6CR9, A2A6CR10)			
	Used S/C 01 and above	95642602	95642602	
3A-22 3A-97 22	RECTIFIER, 40 A (A2A4CR3, A2A5CR4)			
	Used S/C 01 and above	95654206	95654206	

ENGINEERING	RECOMMENDED	SPARE DAT	RTS T.TST
		DEALE PA	* 1 S 1 . 1 S 1 '

ITEMS APPEAR ON Fig. Page Index	DESCRIPTION	PART	REPLACE-	
No. No. No.	DESCRIPTION	NUMBER	MENT PART NUMBER	NOTES
3A-22 3A-97 24	RECTIFIER, 40 A (A2A4CR1, A2A4CR2) Used S/C 01 and above	95654205	95654205	
3A-22 3A-101 7	METER, Time Elapsed (AlBM1) Used S/C 01 and above	94390902	94390902	50 Hz Units Only
3A-23 3A-101 7	Used S/C 01 and above	94390903	94390903	60 Hz Units Only
	BREAKER, Circuit (AlCB2) Used S/C 01 and above	95587002	95587002	
3A-23 3A-101 10	BREAKER, Circuit (AlCB3, AlCB4) Used S/C 01 and above	95587005	95587005	
3A-23 3A-101 16	BREAKER, Circuit (AlCB1) Used S/C 01 and above	94245217	94245217	
3A-23 3A-105 5	FILTER, Low Leakage (AlFL) Used S/C 02 and above	94355403	94355403	
3A-24 3A-107 1	RELAY, Power (Alalki, Alalki, Alalki, Alalki)			
	Used S/C 01 and above	94260901	94260901	

	ENGINEERING RECOMMEN	DED SPARE PARTS	S LIST	
ITEMS APPEAR ON Fig. Page Index No. No. No.	DESCRIPTION	PART NUMBER	REPLACE- MENT PART NUMBER	NOTES

### CABLES & HARNESSES

BRAKE AND CABLE ASSEMBLY Used S/C 01 and above	76552303	76552303
TRANSMISSION CABLE ASSEMBLY Used S/C 01 - 10 Used S/C 11 and above	47433900 47433901	

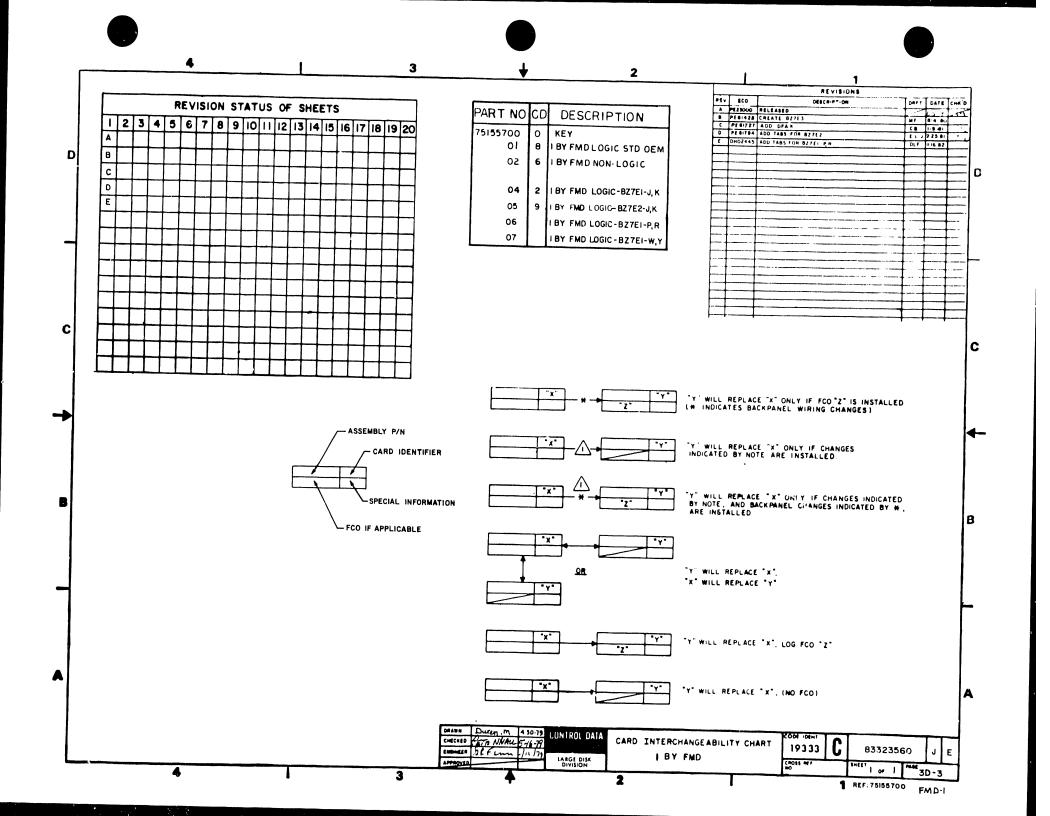
# 3D CARD INTERCHANGE-ABILITY CHART

### GENERAL

The card interchangeability chart (CIC) provides the latest revision level of a card, its location in the logic chassis, and its part number for ordering purposes.

Prior to attempting to use the charts, be sure to read and understand the rules for interpreting the CIC as given on page 3D-3.

83323560 H 3D-1 ●

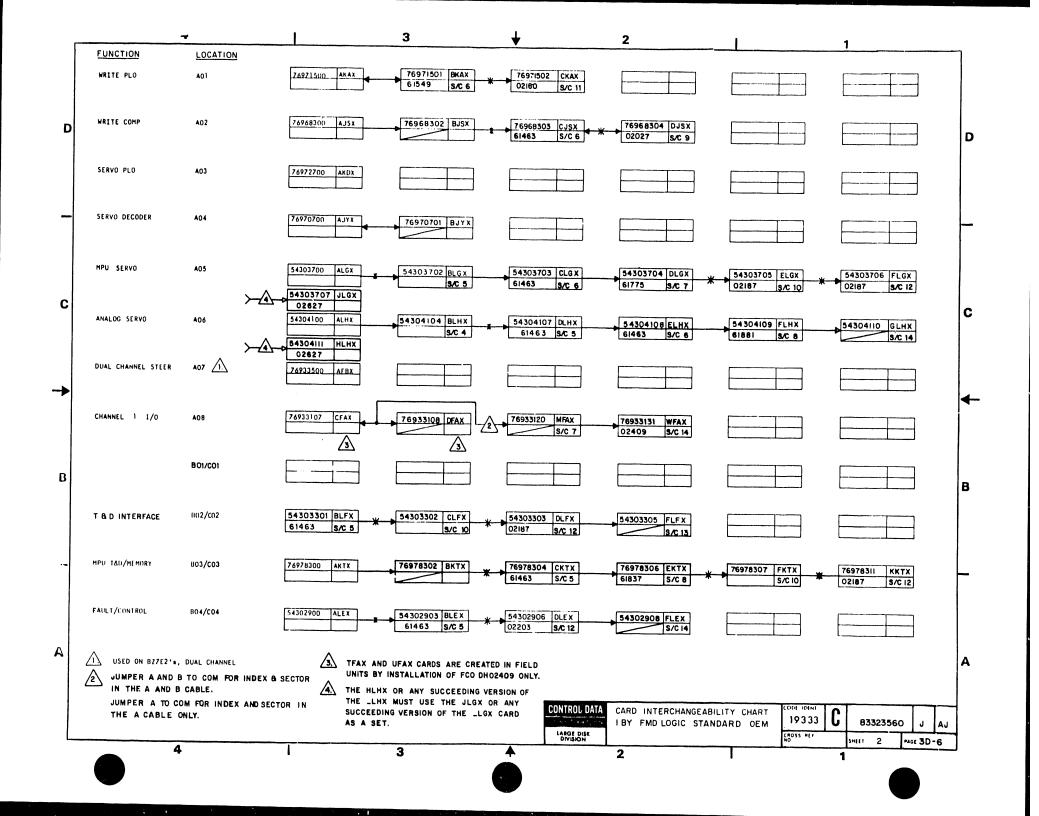


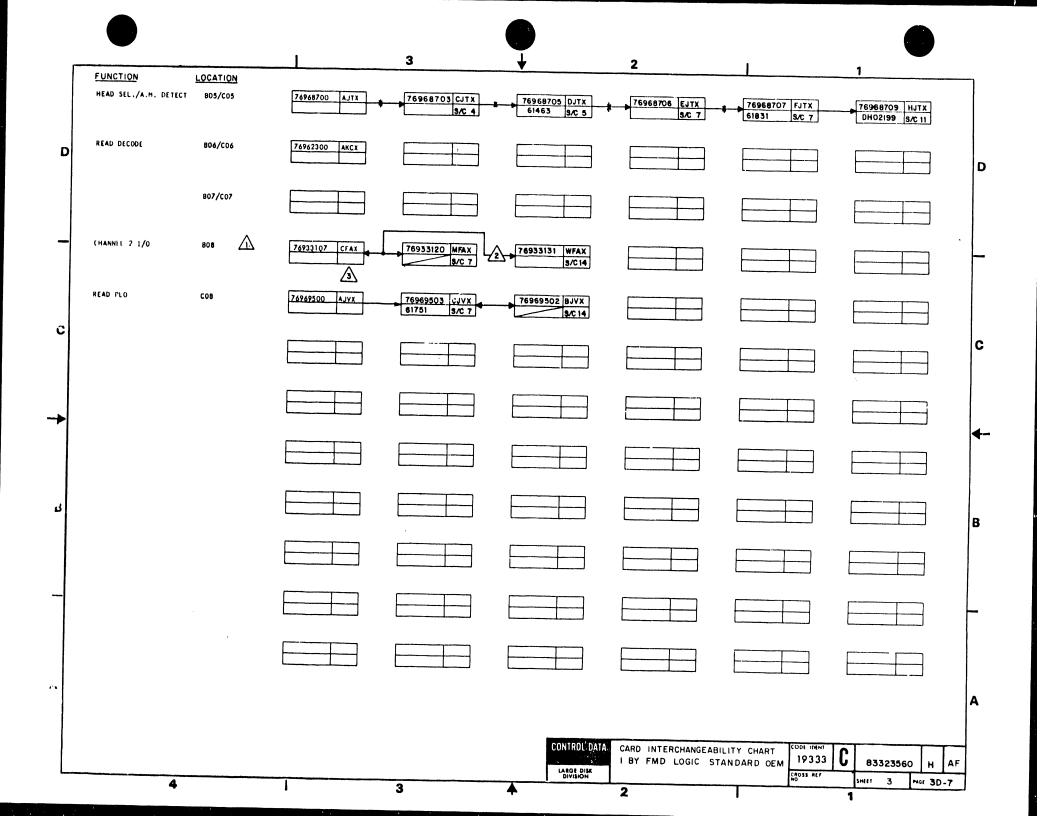
4 3 2 RE VISIONS ECO REVISION STATUS OF SHEETS DESCRIPTION DAFT DATE CHED A PE23000 RELEASED 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 1 2 8 14 59971 3 INCORP HEW CARD C PE 61216 DELETE PARTS D PESIASS E PROM CHO E PESISSI ALHE TO BLHE P PE 61281 OFF 9ET FIX O PE 61463 ADD JTU CAPABILITIES H PE 61480 AJSX TO BJSX ВВ В clc J PE 6190 6 CAND AND BIP CHG R P1 61540 DD DITE TO FITE + B/P CHG L PE 815 49 AKAK TO BKAK M PE6745 H PE6159 8 CB 1-18-94 M. () EE CFAF TO MFAX CLOX AND ELHX FF P PE 61751 AJVX -- CJVX R PE 61814 CORRECT DWG CB 3-23-0 MKP 9 PE61775 GG CLOX -- DLOX CHG CARD TYPE DFS 5-27-81 MKP H H U PE61037 ADD NEW CARDS 013 5-27-01 MKP V PE61831 ADD LOCK TO DATA SIGNAL W PE 02027 CHG GATING CB 6-8-81 MKP Y DHO2092 FALLTY ERRORS Dwf 9 29 81

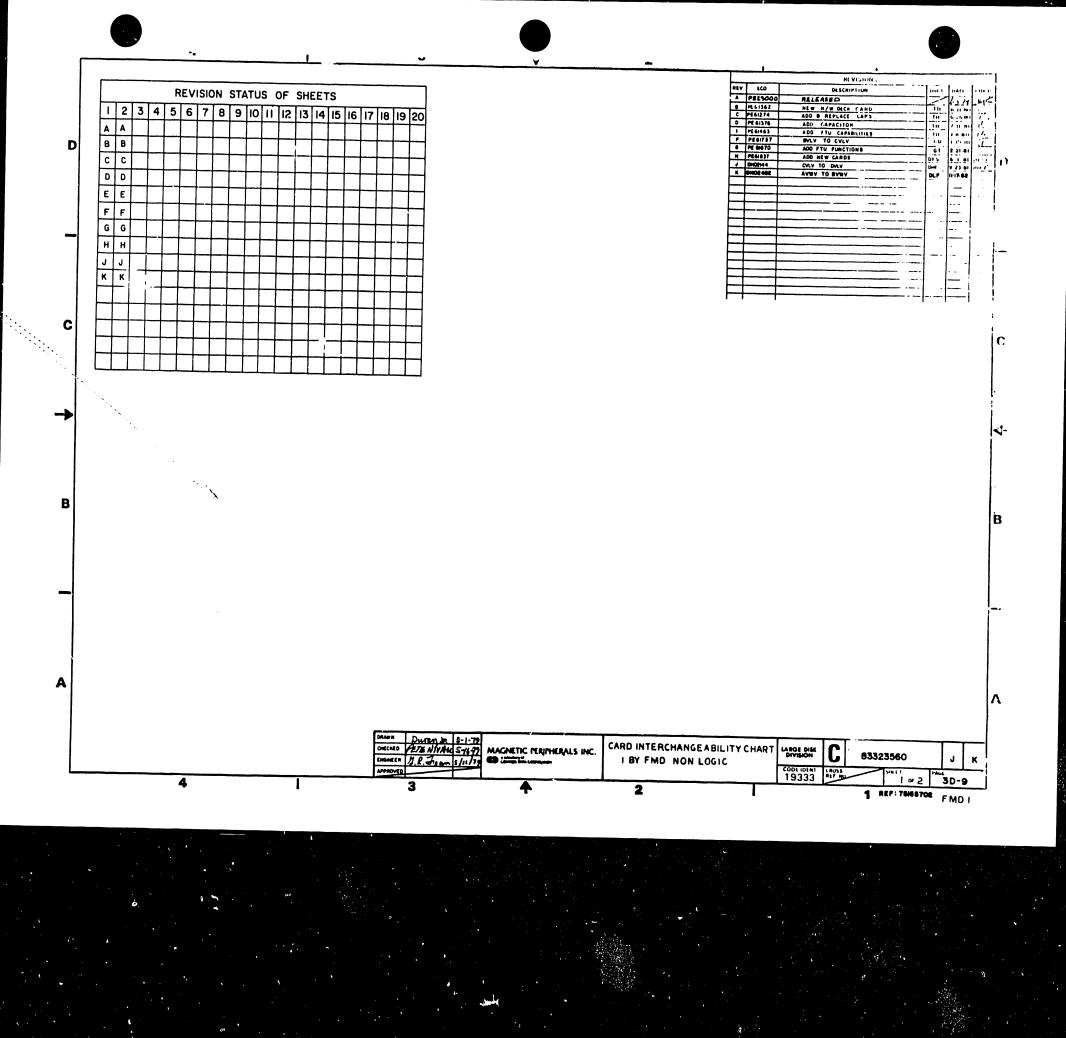
Dwf 9 29 81

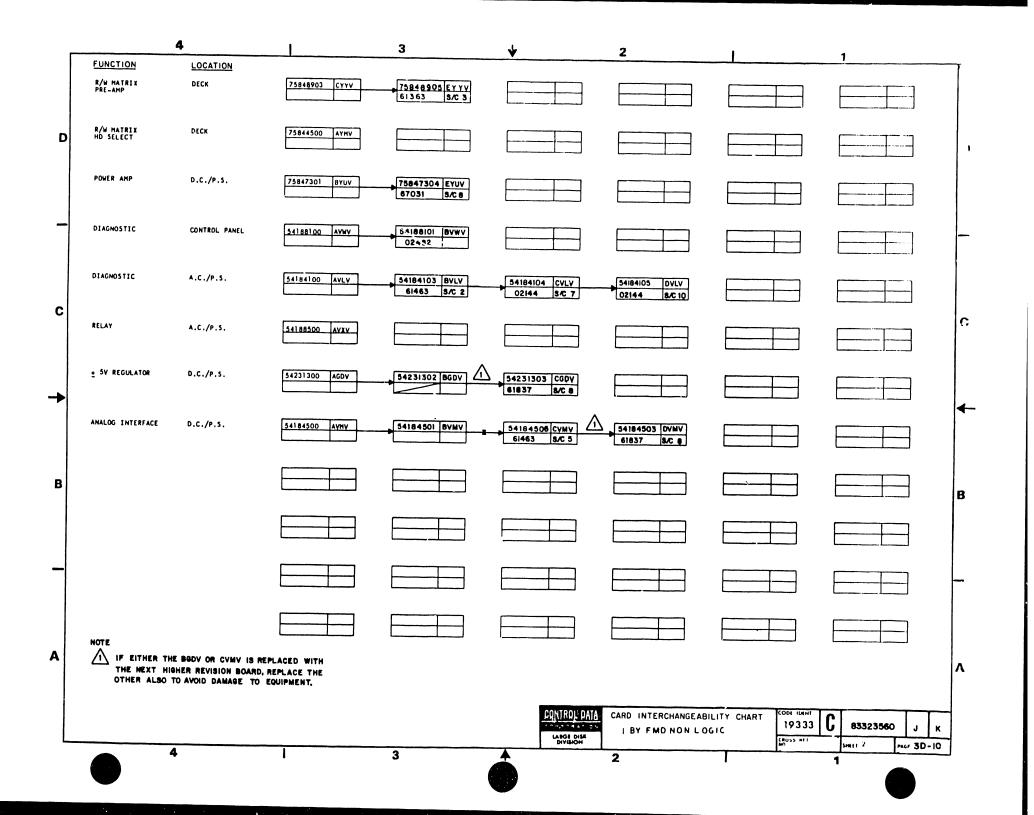
9 A W 11/2/91 31 1

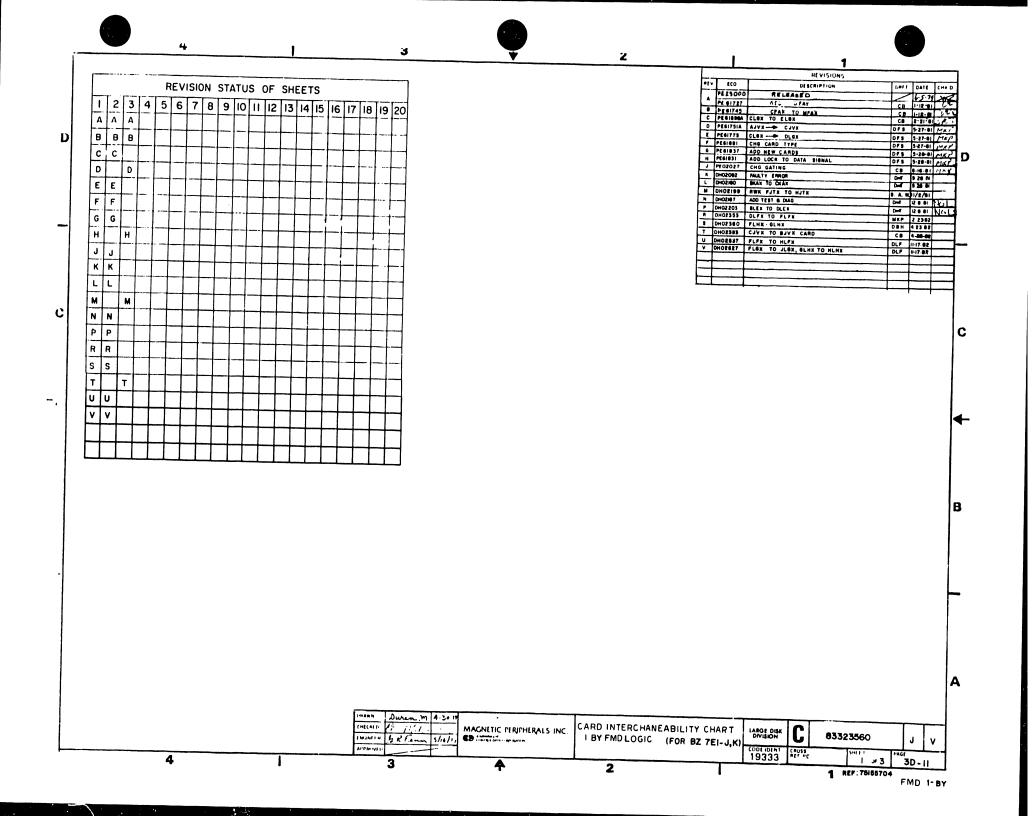
Dwf 12 8 81 1/5 | Z DHOZOIGO BRAN CARD TO CRAN AA DHOZIBB RWN FJIN TO HJIN ĸ AB DHOZIBT ADD TEST & DIAQ AC DHOZZOS BLEX TO DLEX AD DHOZZOS DLFX TO FLFX Des 15 8 81 MGC M M AP DHO2380 FLHX - GLHX DBH 4 22 02 AF DHO2393 CJVX TO BJVX CARD
AS DHO2492 DLEX TO FLEX
AH DH02537 FLEX TO HLEX N N CB 4-22-02 CB 7-28-68 DLF || 17-82 Ρ P AJ DHOZEZ? FLOX TO JLGK, BLHK TO HLHK DLF 11-17-82 R R S S T T υl υ ٧ w w ZZ AA AA AB AB В AC AC AD AD AE AE ΛF AF AG AG AH AH AJ AJ Α DRAWN Duren. M 4.30 T EMBINEER & RESIDENT SIGNAL STATES THE CONTRACTOR OF THE PROPERTY OF THE PROPER CARD INTERCHANGEABILITY CHART 83323560 I BY FMD LOGIC STD OEM AJ APPROVED CODE IDEN 19333 4 ຶ3D - 5 1 or 3 2 1 REF: 75155701 FMD I

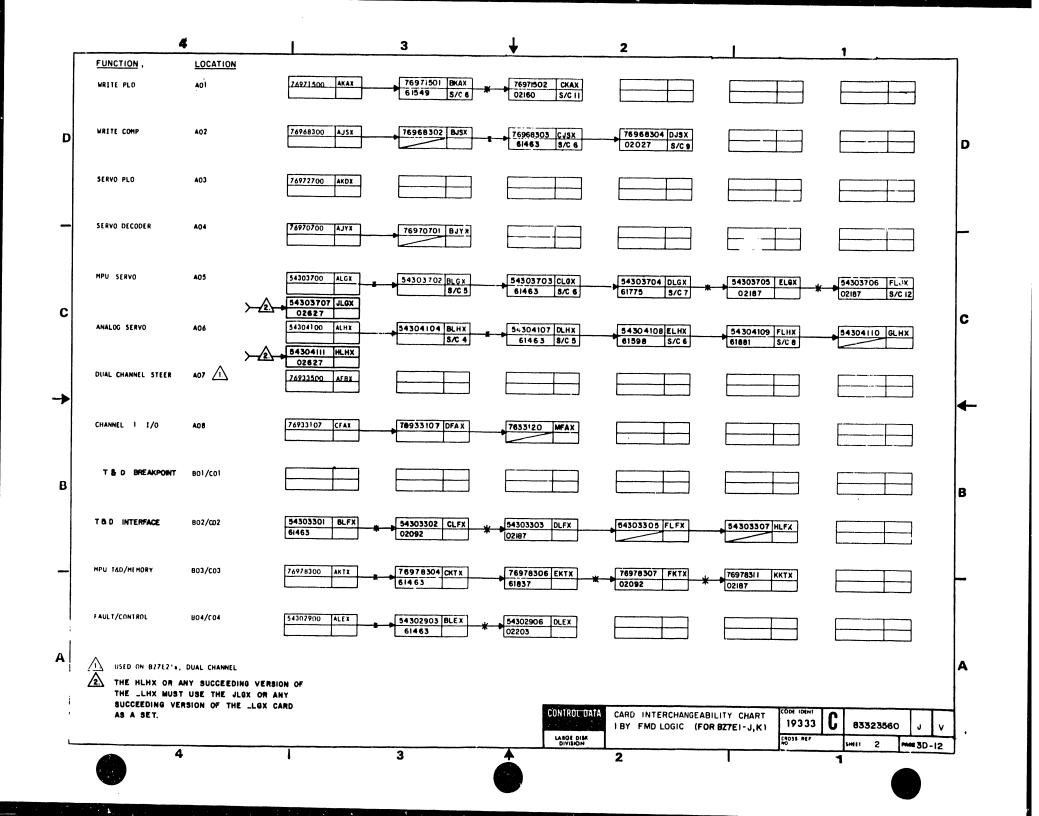


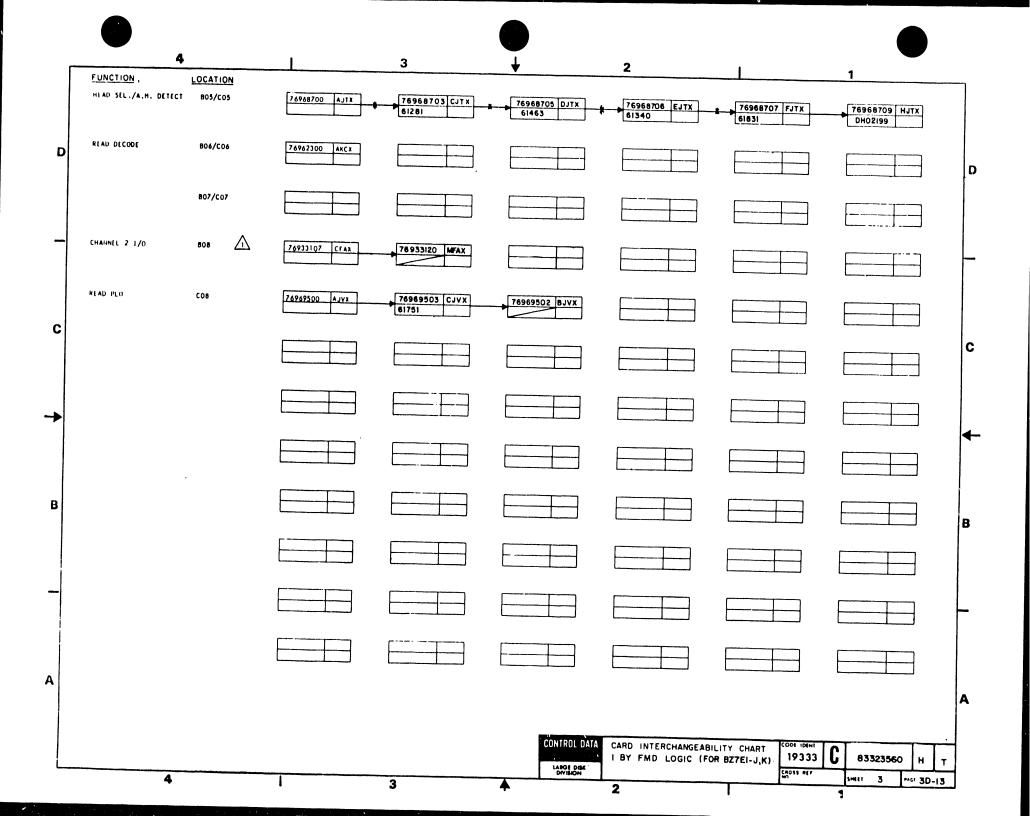


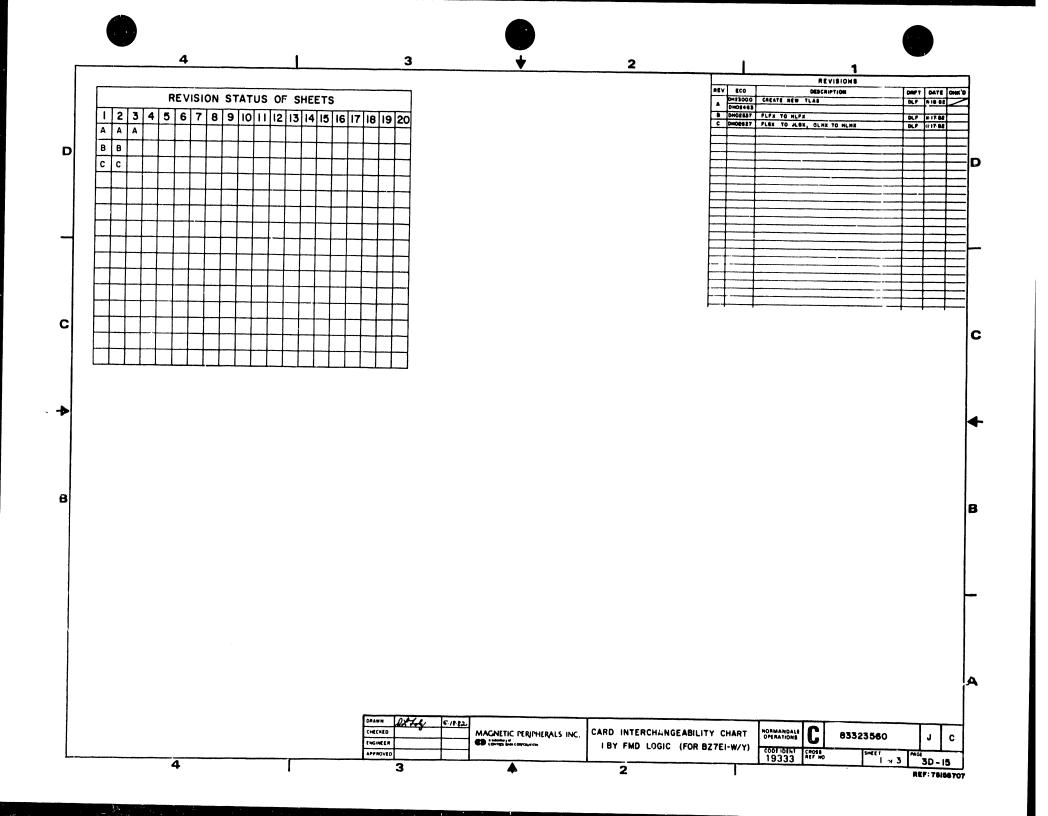


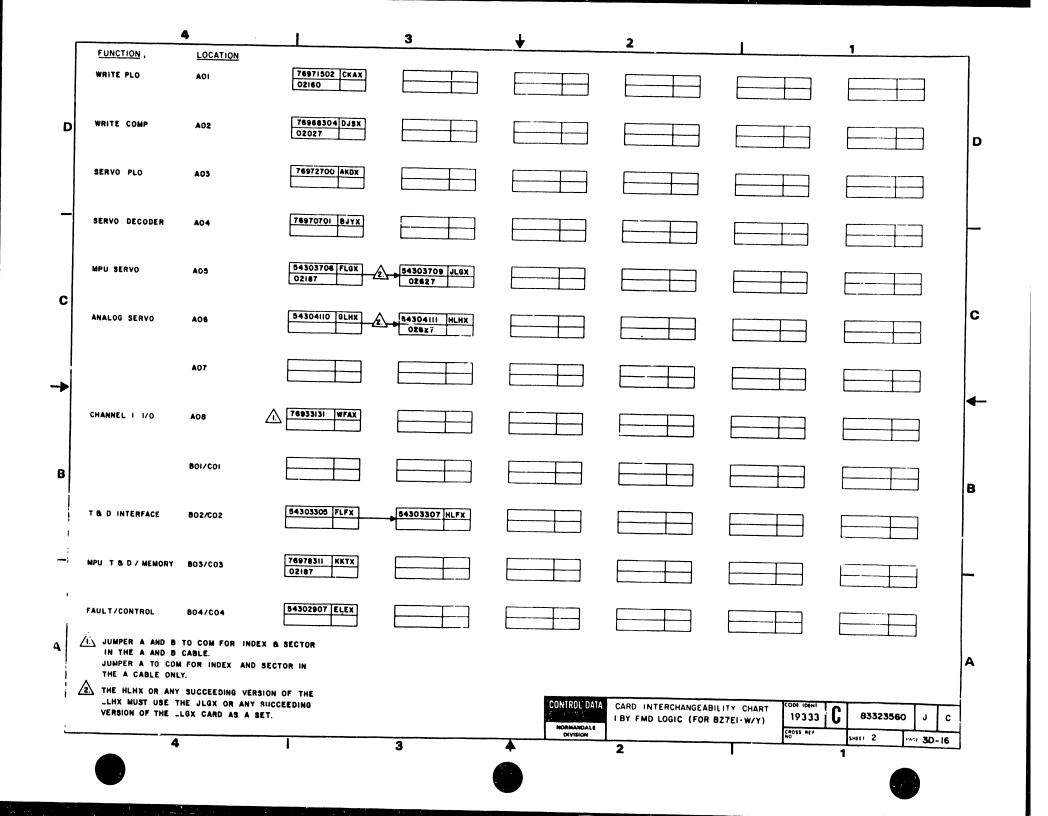


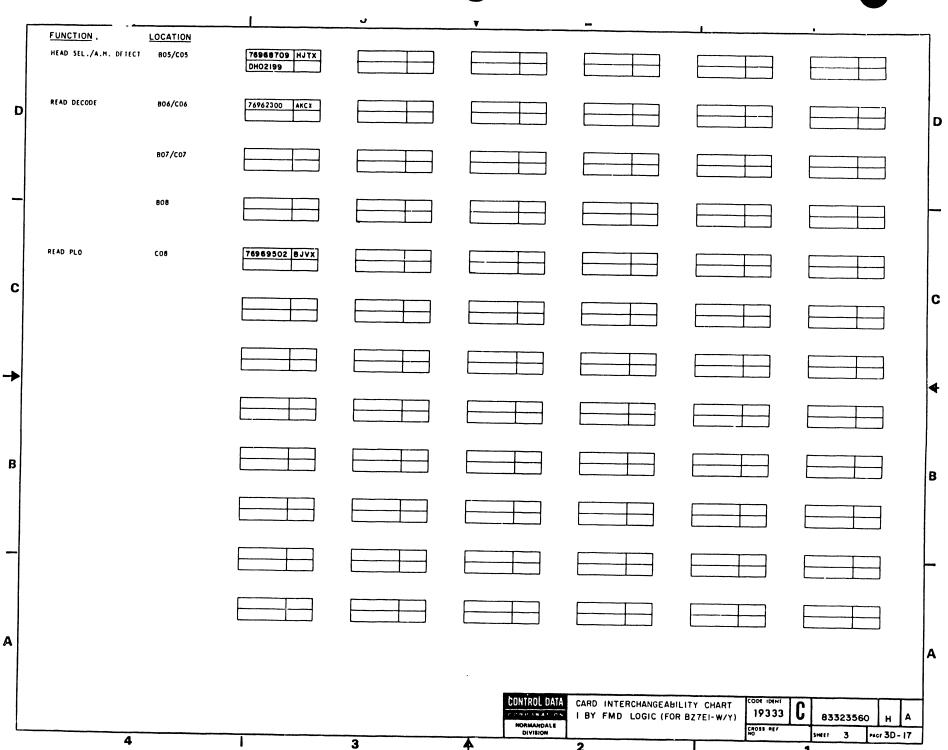


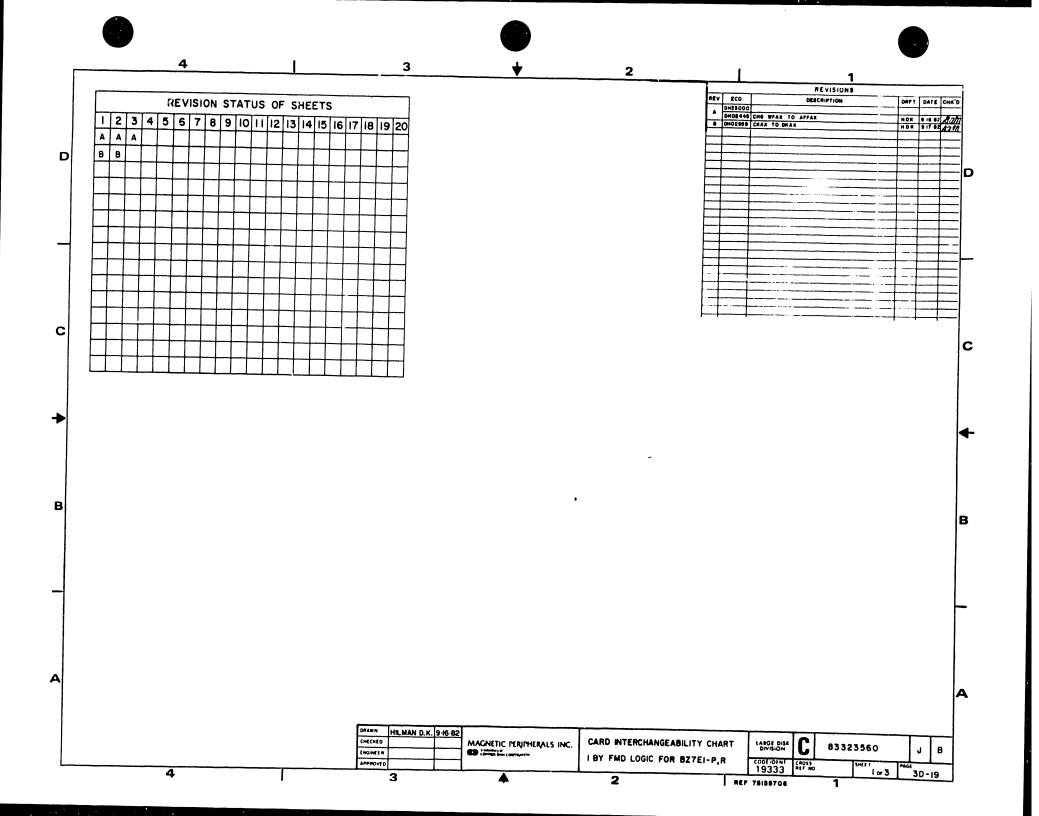


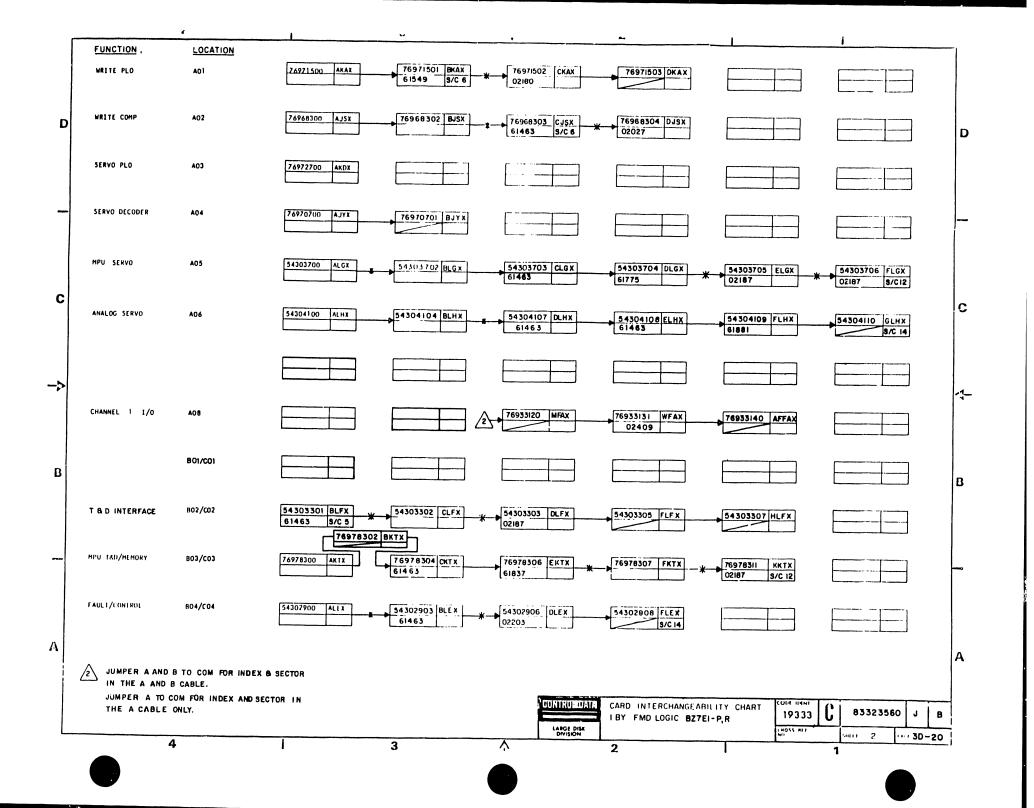


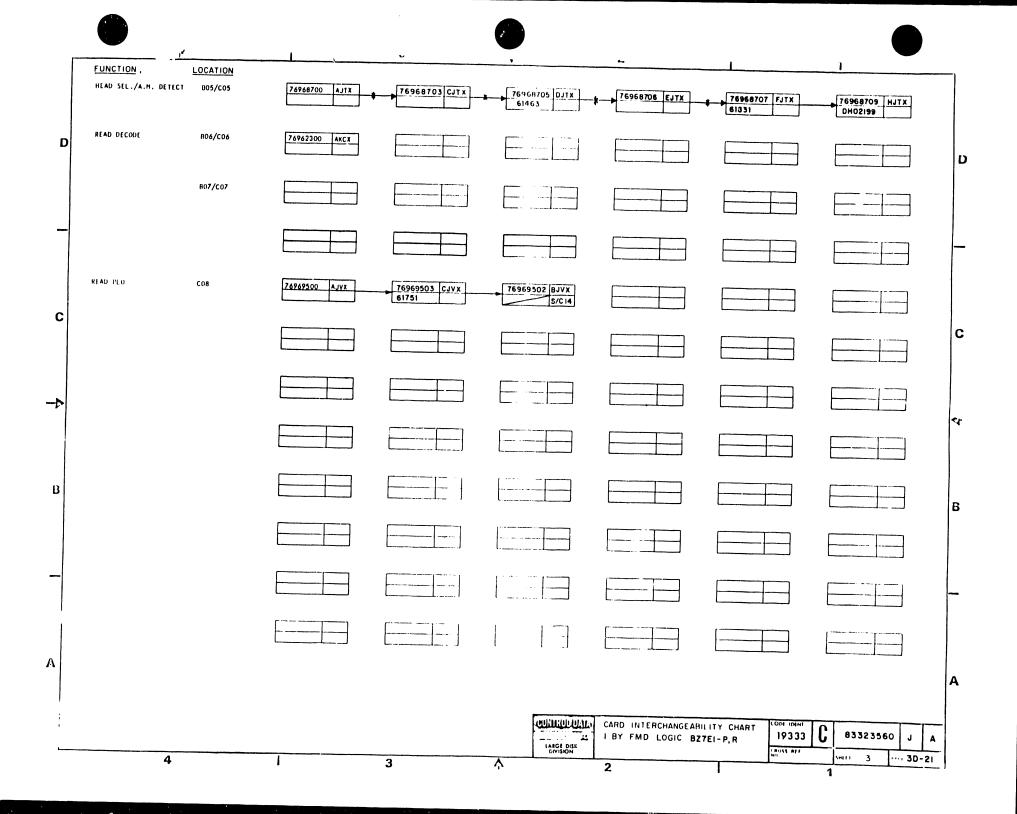














# CDC° FIXED MODULE DRIVE BZ7E1/7E2

LOGIC DIAGRAMS
WIRE LISTS

Volume 2 of 2

HARDWARE MAINTENANCE MANUAL

# **REVISION RECORD**

REVISION	DESCRIPTION
07 03-25-80	ECO's reflected to date are as follows: 56625, 56728, 59435, 59531, 59549, 59575, 59586, 59661, 59669, 59670, 59675, 59680, 59954, 59708, 59714, 59718, 59732, 59733, 59776, 59806, 59819, 59821, 59822, 59864, 59872, 59944, 59954, 59963, 59967, 59971, 59977, 61000, 61013, 61025, 61076, 61105, 61137, 61150, 61179, 61196, 61197, 61216, 61217, 61223, 61224, 61227, 61236, 61321, 61361
A 05-07-80	Manual released. This edition obsoletes all previous editions.
B 11-14-80	Manual revised to include the following ECO's: PE 61274, 61281, 61363, 61364, 61376, 61381, 61446, 61456, 61463, 61480, 61556, 61598, 61626, 61650.
	This edition obsoletes all previous editions.
C 06-18-81	Manual revised to include the following ECO's: PE 61340, 61549, 61727, 61734, 61737 and FCO 61737, 61745, 61751 and FCO 61751, 61775, 61831 and FCO 61831, 61835, 61837 and FCO 61837, 61881 and FCO 61881, and 61932.
	This edition obsoletes all previous editions.

REVISION LETTERS I, O, Q AND X ARE NOT USED.

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# **REVISION RECORD (Contd)**

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   REVISION 	DESCRIPTION
(01-25-82)     	Manual revised to include the following ECO's:   PE 67031 and FCO 67031, DH 02027 and FCO 02027,   02092, 02144 and FCO 02144, 02160 and FCO 02160,   02187 and FCO 02187, 02199 and FCO 02199, 02203   and FCO 02203 and O2277 and other technical
   E   (08-27-82)   	changes.  Correction to list of Publications and add new   models to configuration chart. Manual revised   to include ECOs DH 02353B, 02356, 02380B, 02393A   02409A, 02482, 02492A, 02537 and FCOs DH 02409   and 02482.

### LIST OF EFFECTIVE PAGES

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New features, as well as changes, deletions, and additions to information in this manual are indicated by bars in the margins or by a dot near the page number if the entire page is affected. A bar by the page number indicates pagination rather than content has changed.

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iV	E	1-23	С
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1-155	E	2-14	D
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2-7	D	Cover	-

### **PREFACE**

### INTRODUCTION

This manual contains reference information applicable to the BZ7E1/BZ7E2 Fixed Module Drive (FMD). It has been prepared for field service engineers and other technical personnel involved with maintaining this equipment. The model features and configuration chart shown on the following page identifies the various equipments covered in this manual and lists some of their salient features. This Preface also includes a list of abbreviations used in this Manual.

### MANUAL ARRANGEMENT

Maintenance information is contained in two volumes. Volume 1 contains:

Section 1 - Installation and Checkout;

Section 2 - Corrective Maintenance;

Section 3 - Parts Data.

This manual, which is Volume 2, contains two sections.

Section 1 - Contains logic diagrams and assembly schematic diagrams.

Section 2 - Contains wire lists.

### OTHER MANUALS

For additional information concerning the units described in this manual refer to the following manuals:

PUBLICATION NO.	TITLE
83323560	Hardware Maintenance, Vol 1: Installation and Checkout, Preventive and Corrective Maintenance, Parts Data
83323550	Hardware Reference Manual: Gener- al Description, Operation, Theory of Operation

83323570 D vii

83322440

CDC Microcircuits Manual, Vol 1: IC data sheets classified by CDC identifiers, logic families, IC symbology.

83324440

CDC Microcircuits Manual, Vol 2: ICs identified by industry-recognized vendor type numbers

# **CONFIGURATION CHART**

MODEL	FREQU	JENCY	FIXED HEADS	ROUND/FLAT	SINGLE/DUAL
	60 Hz	50 Hz	INSTALLED	I/O CABLE	CHANNEL
BZ7E1-A -B -C -D -F -G -H -M -N -P -V -W -Y -P -W -V -W -Y	x x x x x x x	x x x x x x x	No No No No No Yes Yes Yes No No No No No No No No No No No No No	Round Round Flat Round Flat Flat Flat Flat Flat Flat Flat Flat	Single

# **CONFIGURATION CHART (Contd)**

MODEL	FREQU	JENCY	FIXED HEADS	ROUND/FLAT	SINGLE/DUAL
	60 Hz	50 Hz	INSTALLED	I/O CABLE	CHANNEL
BZ7E2-A -B -C -D -F -G -H -S -T	X X X X	x x x x	No No No Yes Yes Yes Yes No No	Round Round Flat Round Round Flat Round Flat Round Flat	Dual Dual Dual Dual Dual Dual Dual Dual

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Z Level	2-2

# **TABLES**

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	Contents Of	Contents Of Diagrams	Contents Of Diagrams	Contents Of Diagrams 1-

# **ABBREVIATIONS**

ADRS	Address	FWD	Forward
AGC	Automatic Gain Control	FXD HD	Fixed Head
BA	Bus Available	GND	Ground
CAl	Control Register A, line one	HD SEL	Head Select
СН	Channel	IND	Indicator
CLR FLT	Clear Fault	1/0	Input/Output
CNTR	Counter	IRQ	Interrupt Request
CS	Chip Select	LSI	Large Scale Integration
CTLR	Controller	MEM	Memory
CYL SEL	Cylinder Select	MFM	Modified Frequency Modulation
DAC	Digital to Analog Converter	MPU	Microprocessing Unit
DET	Detector	MR	Memory Ready
DIAG	Diagnostic	MUX	Multiplexer
DRVR	Driver (transmitter)	NMI	Nonmaskable Interrupt
E	Enable (usually	NRZ	Non Return to Zero
15	Buffered Enable)	PIA	Peripheral Interface
ECL	Emitter Coupled Logic		Adapter
EPROM	Erasible Programmable	PLO	Phase Locked Oscillator
	ROM	PWR	Power
FMD	Fixed Module Drive	RAM	Random Access Memory
FREQ	Frequency	RCVR	Receiver

83323570 B xi

RE	Ram Enable	TPC	Triple Programmable counter
REV	Reverse	TTL	Transistor/Transistor
ROM	Read Only Memory		Logic
RS1	Register Select One	VFO	Variable Frequency Oscillator
RTZ	Return to Zero	VMA	Valid Memory Address
R/W	Read/Write	WRT	Wrïte
T&D	Test and Diagnostic		

# 1 DIAGRAMS

### INTRODUCTION

This manual contains diagrams that logically describe the FMD in terms of the functions that it performs. It also contains schematics that show the wiring of the various assemblies. These diagrams follow the logic.

Theory, functional descriptions, flow charts, simplified circuits, and timing diagrams are contained in Publication Number 83323550.

### **CROSS REFERENCE NUMBERS**

The key to using the logic diagrams is the Cross Reference number located in each title block. This number is used as the means of identifying the routing of signals between logic cards. Each slot of the logic chassis has been assigned a cross reference number: the card at location A01 has the number 010X; the "X" is the sheet number. Therefore, a reference to "0103" indicates that the signal origin or destination will be found on sheet 3 of the logic diagrams for the card at A01. The cross reference number increments at each card slot, whether or not a card is actually installed in the slot. Cross reference number 300X and above are used for assembly schematics.

Cross reference numbers reamin the same for each location; they do not change even though a different card type may be installed later.

### MISCELLANEOUS INFORMATION

Each logic diagram sheet has a title description of the primary logic function perfomred on that sheet. Table 1-1 lists the cross reference number, card location where the logic is found, and the title of each sheet.

Many of the signal names are abbreviated. Meanings of these abbreviations are contained in the front matter of this manual.

Descriptions of logic diagrams symbology, integrated and discrete component circuits, and brief theoretical discussions are contained in volume 1 of the Logic Cards Manual, Pub. number 83322440. Volume 2, Pub. number 83324440, contains data sheets with vendor numbers and unique CDC identifiers.

TABLE 1-1. CONTENTS OF DIAGRAMS

Cross Ref.No.	Card Location	Title
0101	A01	WRITE PLO DIAGRAMS
0102		Gated Seek End, FTU Mode, Servo Fast Start, Frequency Clamp
0103		Write Sample, Squelch, Read Gate, Mux Diagnostic Data, Mux 0-5 Select
0104		±1F (9.67 MHz) and ±2F (19.34 MHz) Clocks
0105		PLO Charge Pump
0201	A02	WRITE COMPENSATION DIAGRAMS
0202		MFM Write Data, VCO 1F Clock
0203		Data Window Circuit
0204		Data Input, NRZ Data
0205		Compensated Write Data, Bits 0-3
0301	A03	SERVO PLO DIAGRAMS
0302		Loop 1 Filter Switch, Voltage Regu- lators
0303		Loop 2 Output
0304		Loop 1 Output
0305		Loop 2 Divide Counter
0306		Loop l Divide Counter
	Table	Continued on Next Page

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title
0307		Blanking Window
0308		Loop 2 Filter Switch, ECL to TTL Converter
0401	A04	QUADBIT SERVO DECODER DIAGRAMS
0402		Quadbit Decoder, Timer Gate, Servo Data,
0403		<pre>±Position, (Odd + Even) /2</pre>
0404		Timer Gate, Gated Servo Clock, Ser- vo Data, PLO Clock Counter
0405		Sector Count Pulse, Index Gate, Sync Bit Decoder
0501	A05	MPU SERVO DIAGRAMS
0502		PIA-O, On Cylinder Comparator
0503		PIA-1,
0504		PIA-2, ±DAC
0505		Servo Microprocessor
0506		Programmable Timer
0507		ROM Memories
0601	A06	ANALOG SERVO DIAGRAMS
0602		Seek End, On Track, Tracking Cros- sing Pulse, Linear Region
0603		Power Amp Drive, FWD/REV Offset, Current Sense
	Table	Continued on Next Page

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title	
0604		Fill In Integrator	
0605		Comparator Position DAC	
0606		Diagnostic or I/O Mux, Address Mark Enable, RTZ Seek	
0701	A07	DUAL CHANNEL STEERING DIAGRAMS	
0702		Channel Selected, Reserved, and Busy	
0703		Channel Enable/Disable	
0704		Disable, Interrupt, and Seek End	
0801	80A	CHANNEL I I/O DIAGRAMS (SERIES CODES 01-06)*	
0802		Channel I Receivers and Unit Select	
0803		Channel I Receivers	
0804	·	CH I Receivers and SEQ Power	
0805		CH I Transmitters	
0806		CH I Transmitters	
0901	A09	A-ROW LOGIC CHASSIS TIE POINTS DIAGRAMS	
0902		Logic Chassis Tie Points	
1001	No Card	T & D BREAKPOINT DIAGRAMS	
1002		Backpanel Connections	
*The lo	*The logic set for series code 07 and up follows 0806.		
	Table Continued on Next Page		

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title
1101 1102 1103 1104 1105 1106 1107 1201 1202 1203 1204 1205 1206 1207 1208 1209		TEST AND DIAGNOSTIC INTERFACE DIAGRAMS Simulated I/O Bidirectional Data Port Servo Communication Digital Voltmeter and Analog Signal Sampler Analog Multiplexer Digital Signal Sampler  MPU TEST AND DIAGNOSTIC MEMORY DIAGRAMS Test & Diagnostic Microprocessor Buffered Address Lines Receivers/Transmitters EPROM Memories 3 & 4 EPROM Memories 1 & 2 RAM Memories 1 & 2 Memory Decoders PIA-1, Programmable Timer 1
1210	Table	PIA-2, Programmable Timer 2  Continued on Next Page

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title
1211		Motor Relay and Brake Drivers, Sequence Relay
1212		Test & Diagnostic Read & Write
1213		Diagnostic Read Error, Diagnostic Write Data, Fault Gating
1301	B04/C04	FAULT/CONTROL FUNCTION DIAGRAMS
1302		Write/Head Select/Read and Write Voltage Faults
1303		Seek Error and Fault Indicators
1304		Power On Master Clear, Unit Ready, Fault
1305		Index and Guardband Decoders
1306		Sector Switches and Decoder
1307		Write Enable, Write Protected
1308		Index One Shot, Gated CH I/II Enables
1309		Unit Select Switches, Index Bit Register and Decoder
1310		Motor at Speed Detection
1311		Missing Index Detection
1312		PLO Locked Detector, Guardband One Shots
	Table	Continued on Next Page

1-6

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title
1401	B05/C05	HEAD SELECTION/ADDRESS MARK DETECTION DIAGRAMS
1402		Movable Head Sel Bits 0-5, Fixed Head Sel Bits 0-7, Write Zones 0/1, RTZ or Power On MC
1403		PLO Fast Start, Address Mark Found
1404		Fixed Head Chip Select 5-16, Low Gain Select
1405		Address Mark Found, On Cylinder, Raw Data
1406		Movable Head Chip Select 0-4, Y Se- lect 0-7
1407		Bus or Diagnostic Bits 0-9, Read/Write Gate
1501	B06/C06	READ DECODER DIAGRAMS
1502		High Resolution Pulse Shaper and Preamplifier
1503		Low Resolution Pulse Shaper and Preamplifier
1504		Low Resolution Zero Cross Detectors
1505		High Resolution Zero Cross Detector and Pulse Shaper
1601	No Card	
	Table	Continued on Next Page

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title
1701	B08	CHANNEL II I/O DIAGRAMS (SERIES CODES 01-06)*
1702		Channel II Receivers and Unit Select
1703		Channel II Receivers
1704		Channel II Receivers and Seq Power
1705		Channel II Transmitters
1706		Channel II Transmitters
1801	No Cards	
2401		
2501	C07	READ PLO DIAGRAMS (SERIES CODES 01-13)**
2502		Raw data, Lookahead, Strobe, PLO Fast Start
2503		Read Clock, NRZ Read Data
2504		PLO Ones/Zeros Decode
2505		Phase Lock Oscillator
2601	C09	C-ROW LOGIC CHASSIS TIE POINTS DIAGRAMS
2602		Logic Chassis Tie Points
2701	Deck	READ/WRITE CHASSIS DIAGRAMS
2702		Head Select Fault Lines, Fixed Head Chip Select Lines, Y Select Lines
*The lo	gic set for s	eries code 07 and up follows 1706.

Table Continued on Next Page

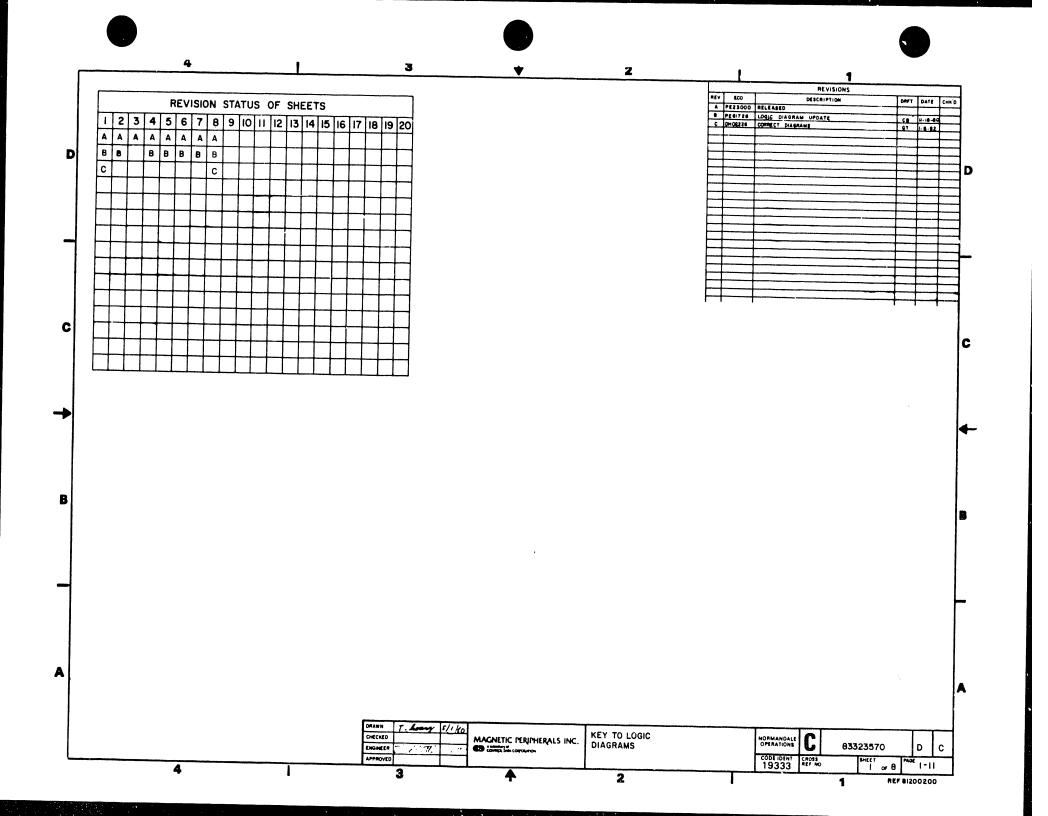
<sup>\*\*</sup>The logic set for series code 14 and up follows 2505.

TABLE 1-1. CONTENTS OF DIAGRAMS (Contd)

Cross Ref.No.	Card Location	Title
2703		Read Preamplifier
2704		Write Zone Compensation
2705		Write Current Sense
2801	Deck	HEAD SELECT DIAGRAMS
2802		Head Select Matrix Decode Heads 0-15
2803		Head Select Matrix Decode Heads 16-31
2804		Head Select Matrix Decode Heads 32-39
2901	Deck	BULKHEAD MATRIX BOARD DIAGRAMS
2902		HDA Interconnecting Wiring
3001	-	AC POWER DIAGRAMS
3002		AC Power Distribution
3003		Drive Motor and Motor Control
3004		+5 V MPU Regulator Board
3101	-	DC POWER DIAGRAMS
3102		DC Power Supply, 60 Hz
3103		DC Power Supply, 50 Hz
3104		DC Circuit Breakers
	Table	e Continued on Next Page

TABLE 1-1. CONTENTS OF DIAGRAMS CONtd)

Cross Ref.No.	Card Location	Title
3105		+5 Volt Regulator
3106		-5 Volt Regulator
3107		Power Amplifier
3108		Power Amplifier
3109		Power Amplifier
3110		Power Supply Diagnostic Interface
3111		PIA -5 Receivers/Transmitters
3112		Power Supply Voltage Monitoring
2201		
3201		CONTROLS AND MISCELLANEOUS DIAGRAMS
3202		Operator Panel
3203		Test and Diagnostic Control Panel
3204		Test and Diagnostic Control Panel
3205		Test and Diagnostic Control Panel
3206		Deck and Frame Wiring
3207		I/O Panel to Logic Cards Wiring



### 1. LOGIC ARRANGEMENT

D

THE LOGIC DIAGRAMS ARE ASSIGNED CROSS REFERENCE NUMBERS. EACH CARD LOCATION AND ASSEMBLY SCHEMATIC IS ASSIGNED A UNIQUE CROSS REFERENCE NUMBER WHERE THE FIRST TWO DIGITS REPRESENT THE LOCATION WHILE THE THIRD AND FOURTH DIGITS ARE THE SHEET NUMBER WITHIN THAT SET. REFER TO SHEET 3 FOR AN EXPLANATION OF INTER-SHEET REFERENCING. CROSS REFERENCE NUMBERS ARE SHOWN BELOW.

CROSS REFERENCE NO.	LOCATION/FUNCTION	COMPONENTS SHOWN
0101	CARD LOC AO1	CARD IN ROW A
0801	CARD LOC AOB	
0901	TIE POINTS	A-ROW LOGIC CHASSIS TIE POINT
1001		NOT USED
1101       1501	CARD LOCS B02/C02	CARDS IN ROWS B AND C. THE CARDS IN THESE SLOTS SPAN BOTH ROW B AND ROW C IN THE LOGIC CHASSIS.
1601		NOT USED
1701	CARD LOC BOS	CARD IN ROW B
1801 1901 2001 2101 2201 2301 2401		NOT USED
2501	CARD LOC COS	CARD IN ROW C
2601	TIE POINTS	C-ROW LOGIC CHASSIS TIE POINTS
2701	DECK AREA	READ/WRITE CARDS
2801	DECK AREA	MOVABLE HEAD SELECT MATRIX
2901	HDA	BULKHEAD MATRIX CARD
3001	AC PWR DIST	MAIN CIRCUIT BREAKER, LINE FILTER, DRIVE MOTOR & BRAKE, BLOWER MOTOR
3101	DC PWR DIST	AC TO DC SUPPLIES, CIRCUIT BREAKERS REGULATOR, POWER AMPLIFIER, DIAGNOSTIC BOARD.
3201	CONTROL & MISC.	OPERATOR PANEL, TEST & DIAG. PANEL, DECK & FRAME WIRING, I/O PANEL

### 2. LOGIC SYMBOLOGY

LOGIC SYMBOLS FOR INTEGRATED CIRCUITS ARE DRAWN AS SHOWN IN THE LOGIC CARDS MANUAL. PUBLICATION NUMBER 83322440.

### 3. ABBREVIATIONS

ABBREVIATIONS ARE DEFINED IN A LIST PROVIDED IN THE FRONT MATTER OF THIS MANUAL.

### 4. LOGIC LEVELS

- A. TTL "1" = +3.6 (±1.6) V "0" = .+0.4 (±0.4) V
- B. ECL "1" = -0.79 (±0.18) V "0" = -1.95 (±0.43) V

### 5. CARD USAGE

CARDS ARE INSTALLED AT LOCATIONS ADT AND BOO ONLY IF THE DUAL CHANNEL OPTION IS PURCHASED. FOR SINGLE CHANNEL OPERATION, A JUMPER PLUG IS INSTALLED ON THE WIRE WRAPPED SIDE OF THE BACKPANEL AT CARD SLOT AD7 (SEE PAGE 1-15).

MAGNETIC PERIPHERALS INC. COMOL LONG CONTRACT

INTRODUCTION

CROSS REF NO

19333

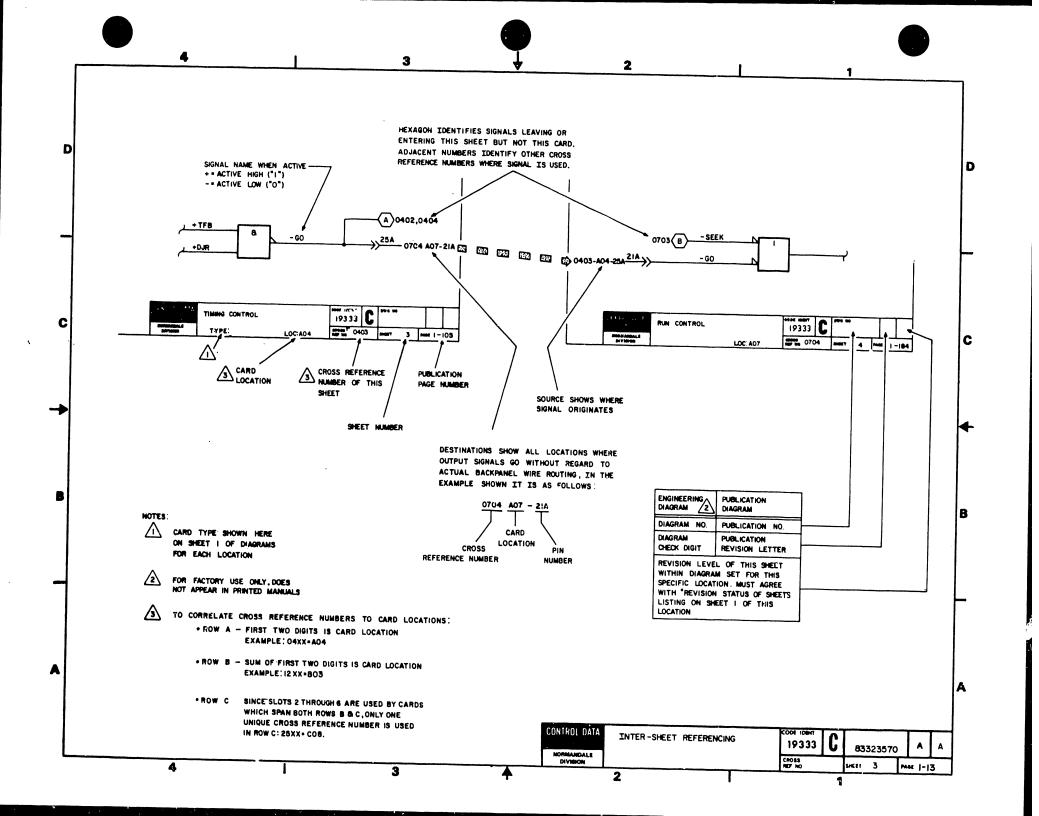
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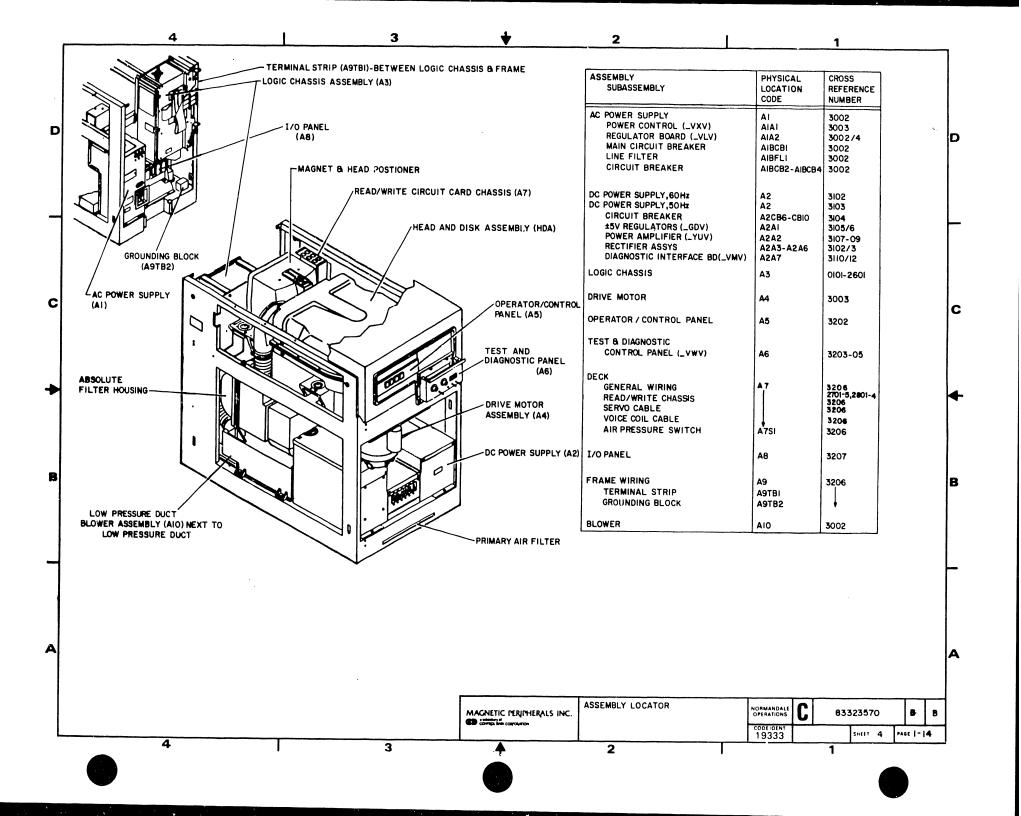
в В PAGE 1-12 SHEET 2

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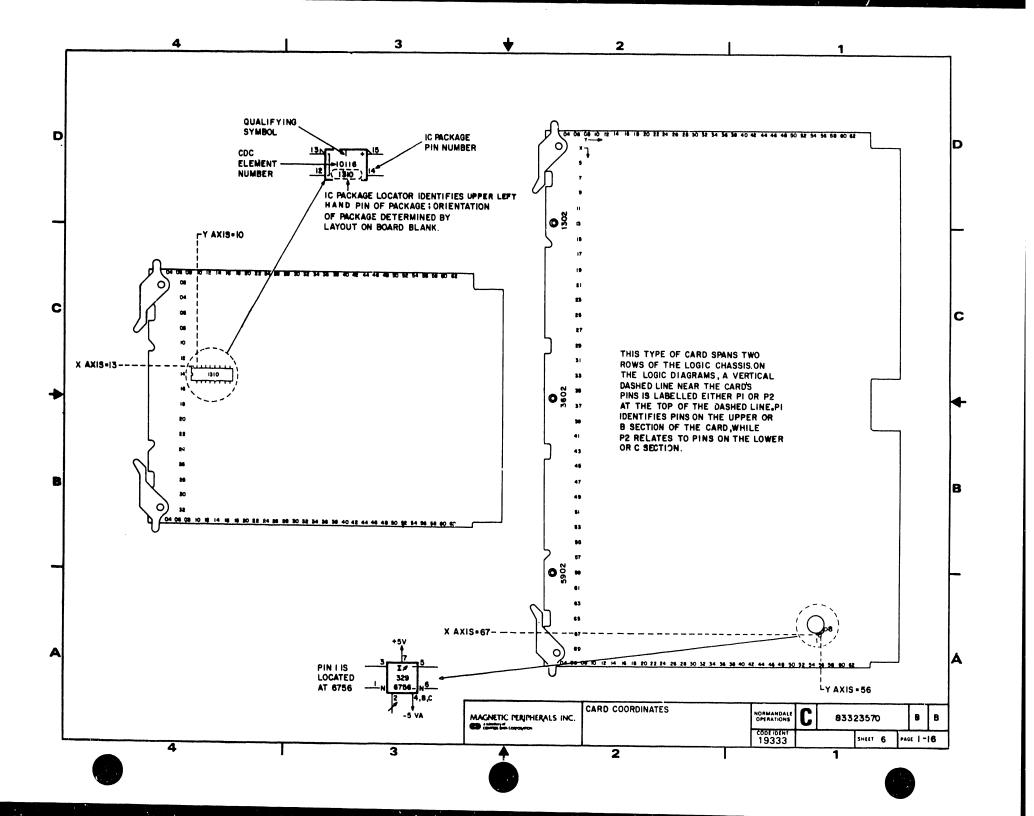
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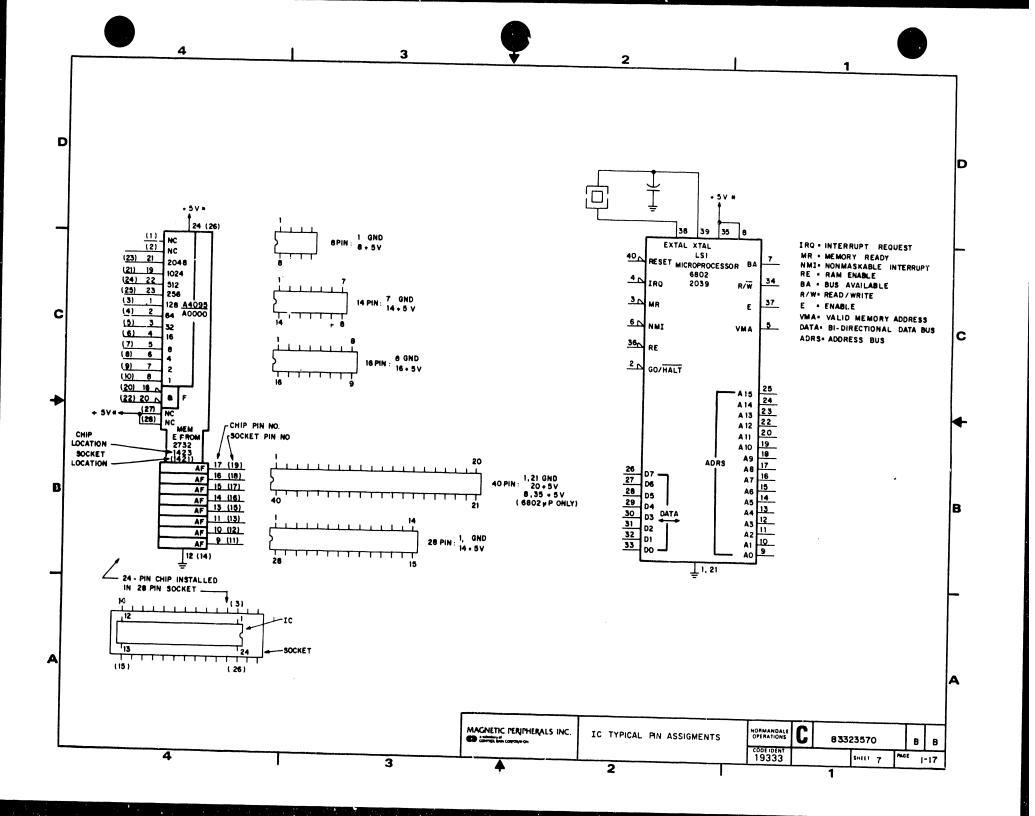
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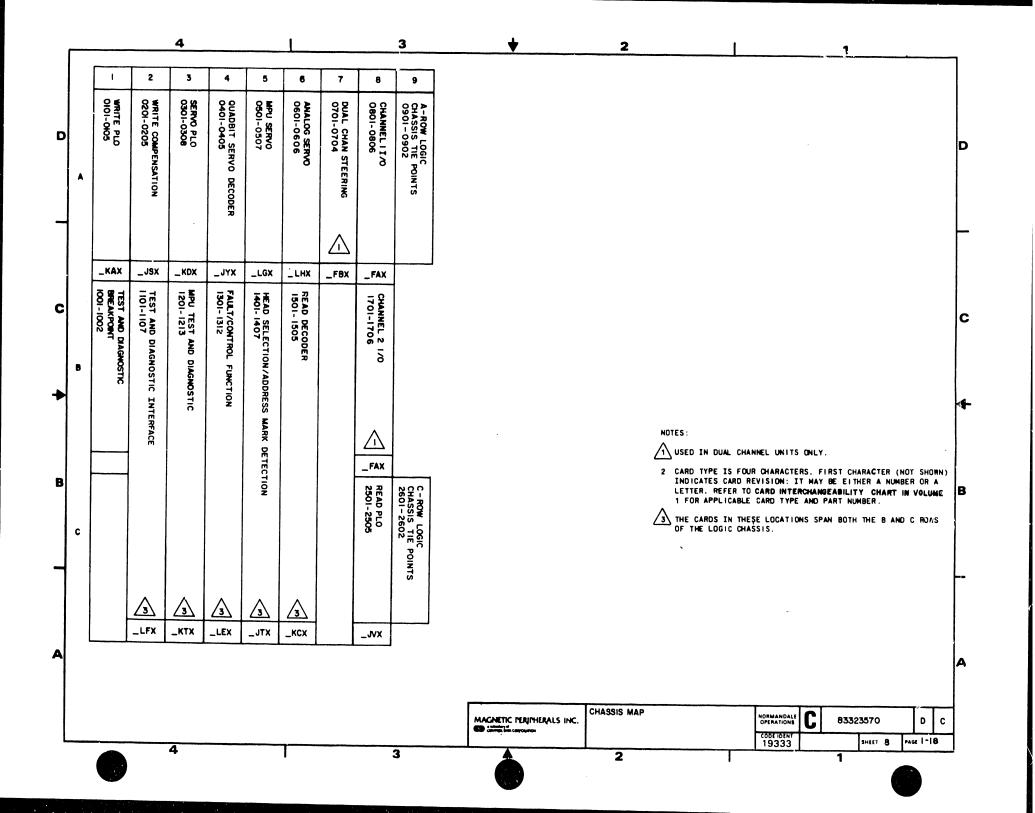


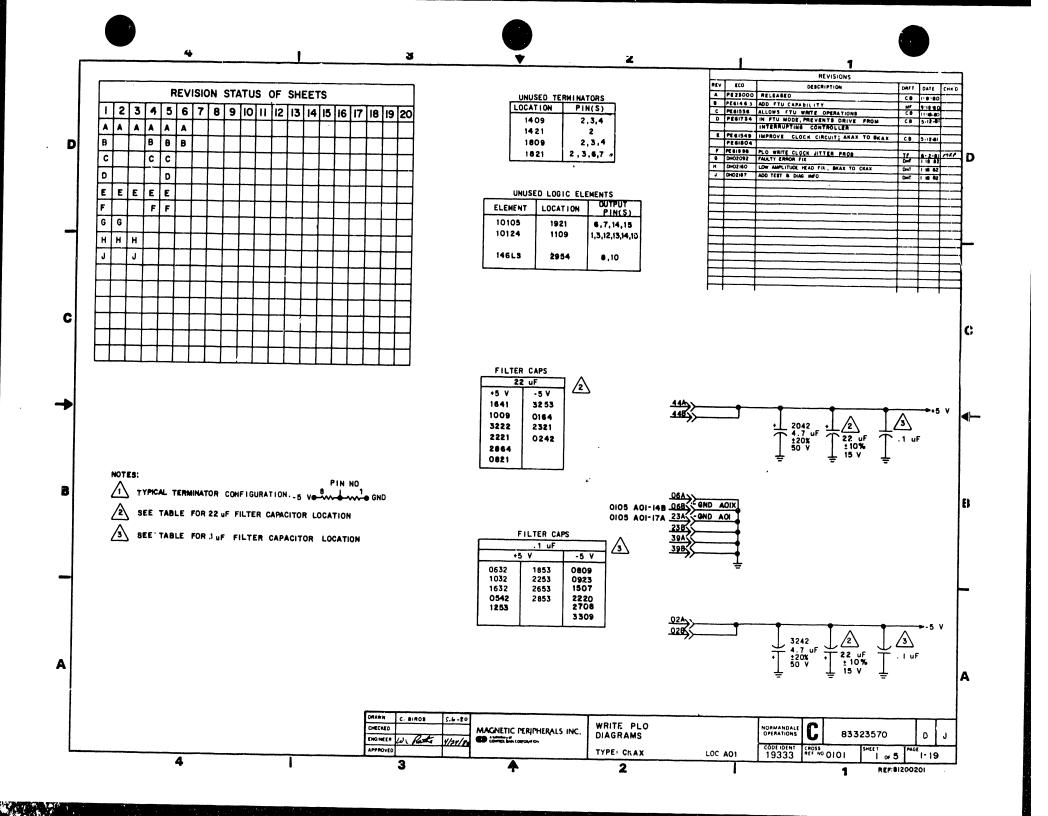


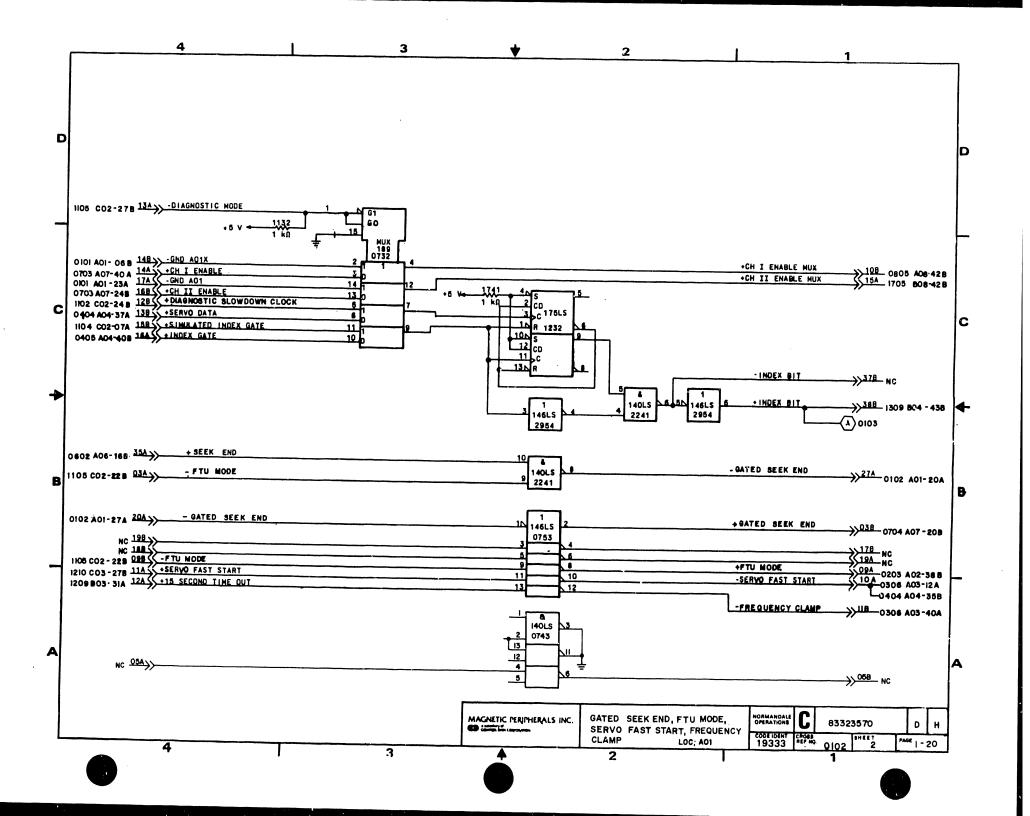
4 2 D D JUMPER PLUG INSTALLED HERE ON SINGLE CHANNEL UNITS ONLY. BACKPANEL CONNECTORS VIEW IS FROM WIREWRAP SIDE PIN COLUMN C C \_PIN \_(OI THRU 45) - SVDC -CARD COLUMN NOTES: 1 VOLTAGES OF 25 V AND 224 V ARE SUPPLIED TO EACH OF THE THREE SECTIONS (DESIGNATED A, B, &C) OF THE BACK-- 24VDC PANEL AND THEN DISTRIBUTED TO VARIOUS LOCATIONS WITHIN A SECTION. 2 LOCATIONS AGG AND COG PROVIDE TIE POINTS FROM CARDS ON THE BACKPANEL TO OTHER EXTERNAL ASSEMBLIES, CARDS ARE NOT INSTALLED IN AOS OR COS. THE SMALL BLACK CONNECTORS COVERING BACKPANEL PINS AT OTHER LOCATIONS ALSO PROVIDE CONNECTIONS TO EXTERNAL ASSEMBLIES: HOWEVER, CARDS ARE INSTALLED IN THESE LOCATIONS. E223 BACKPANEL LOCATOR MAGNETIC PERIPHERALS INC. 83323570 8 В 19333 SHEET 5 PAGE 1- 15 4 3 2 1

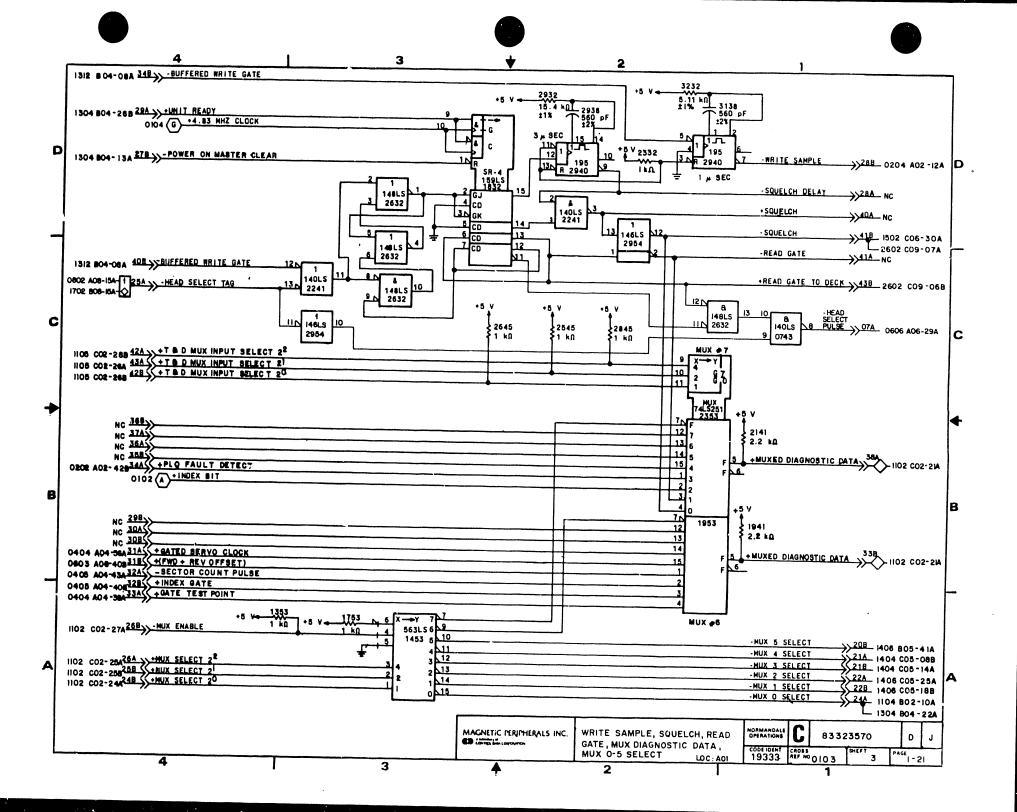


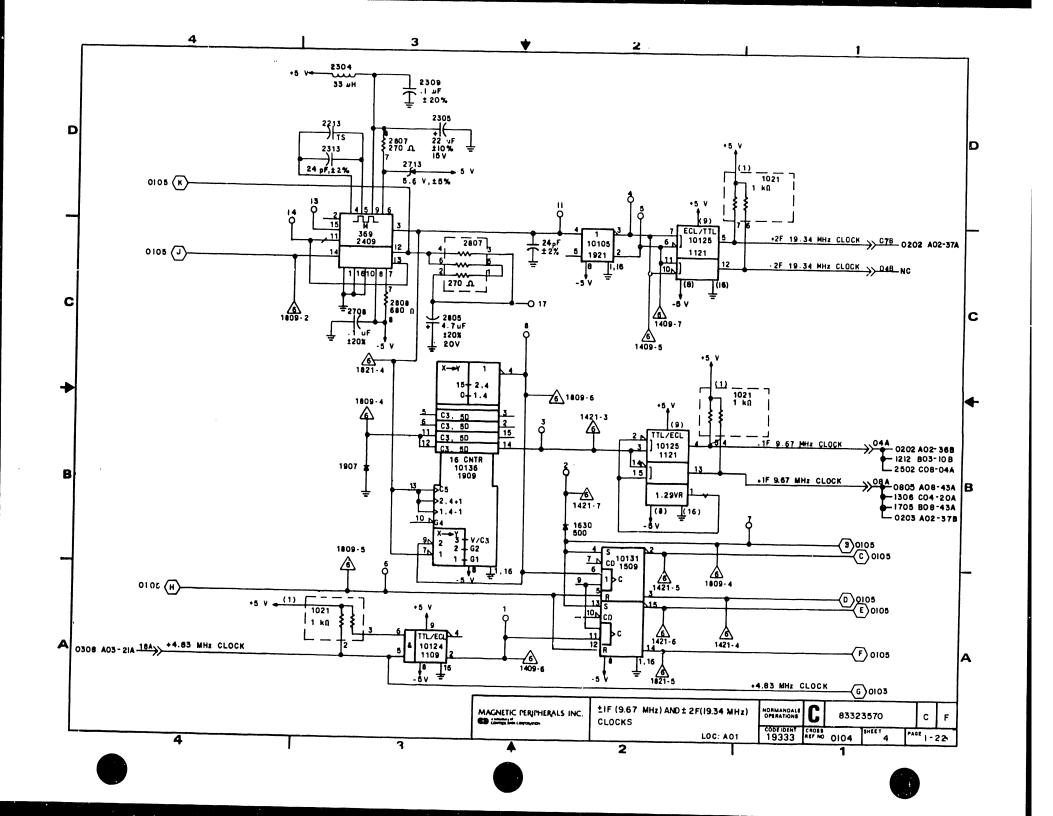


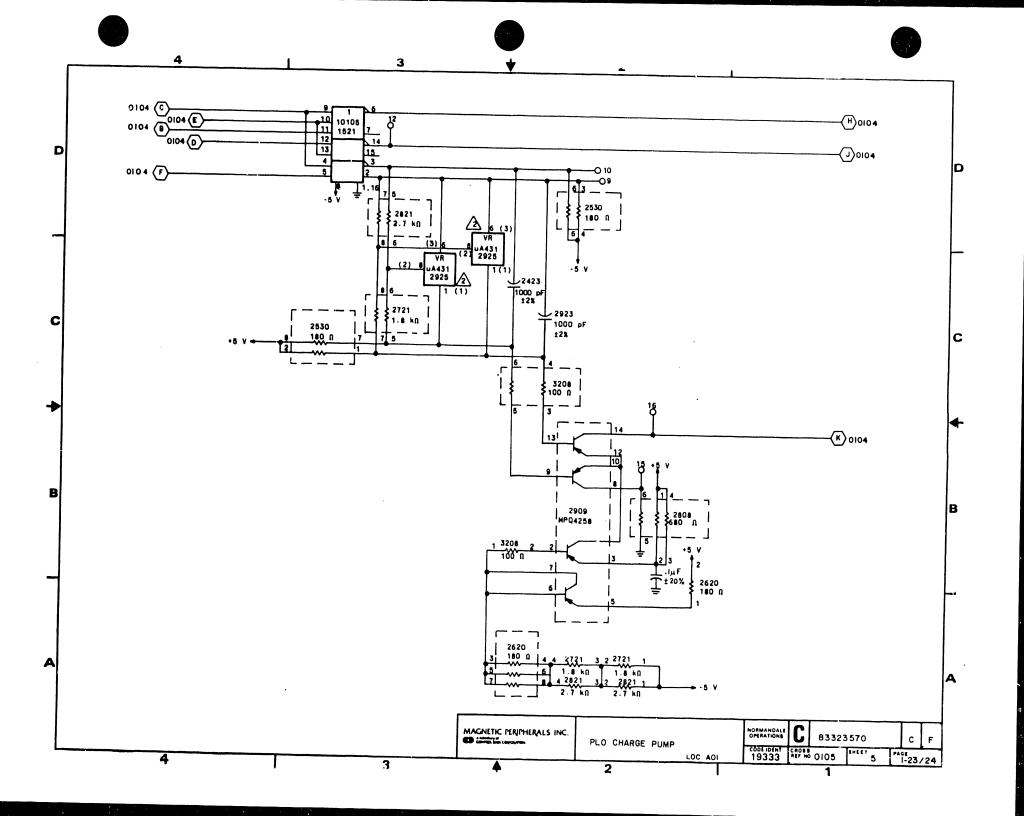


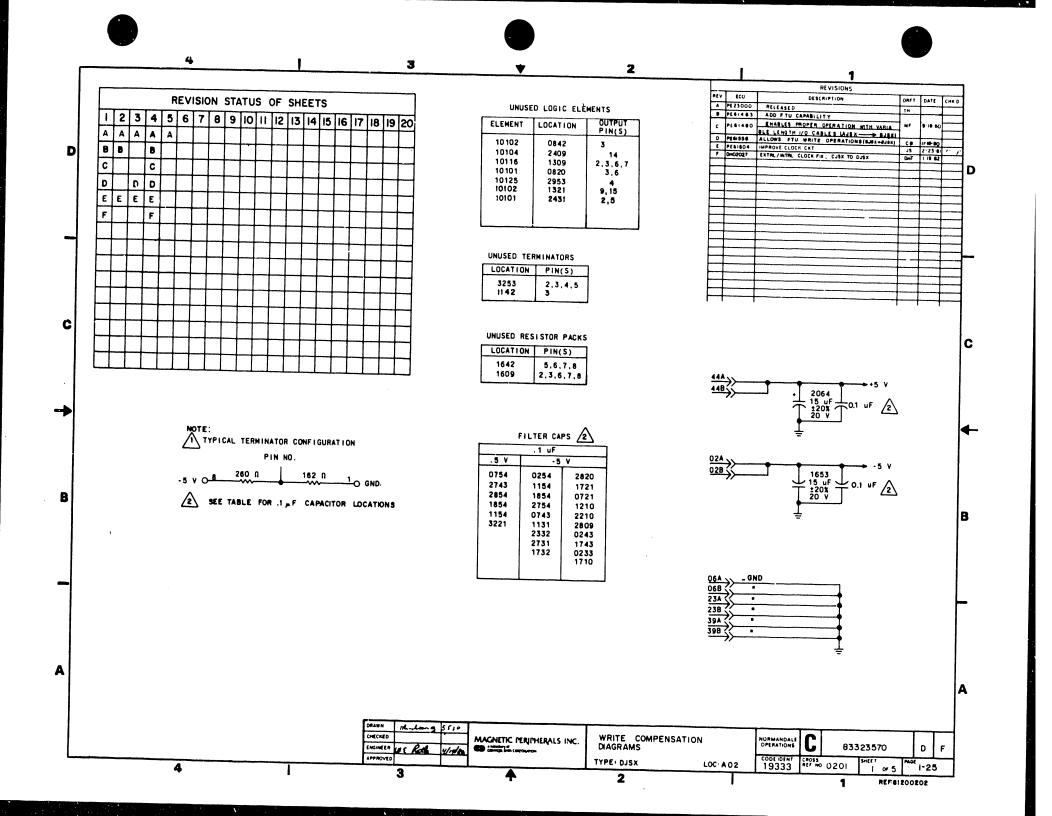


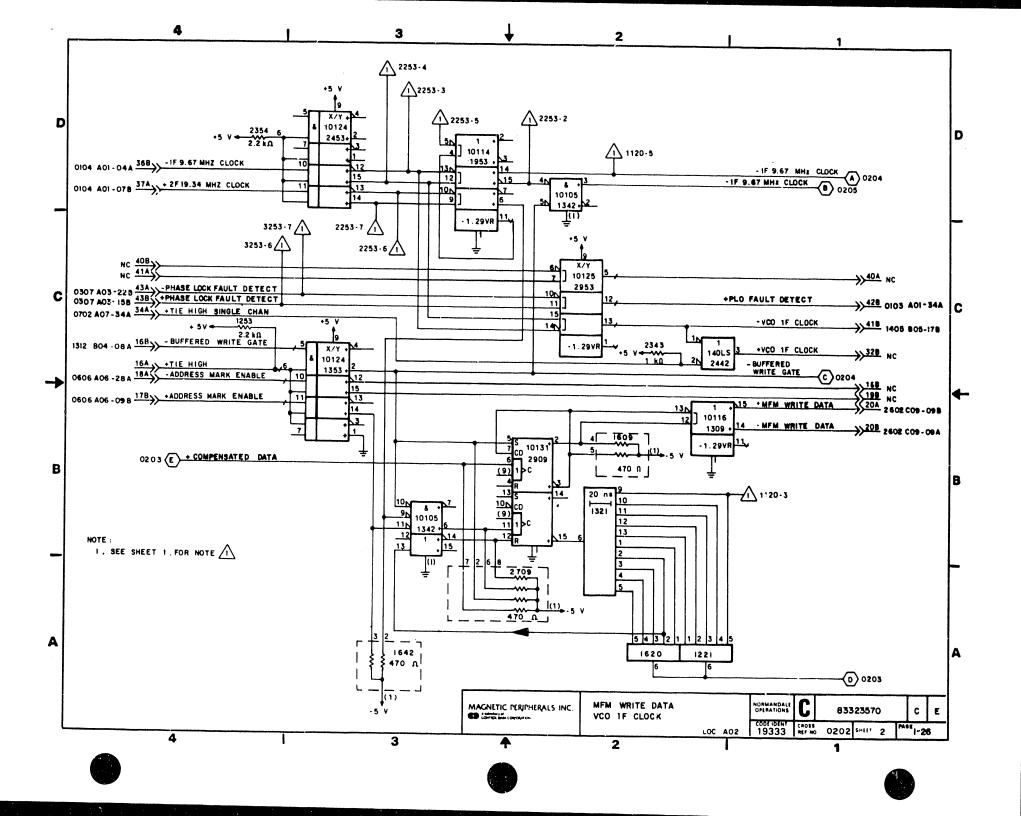


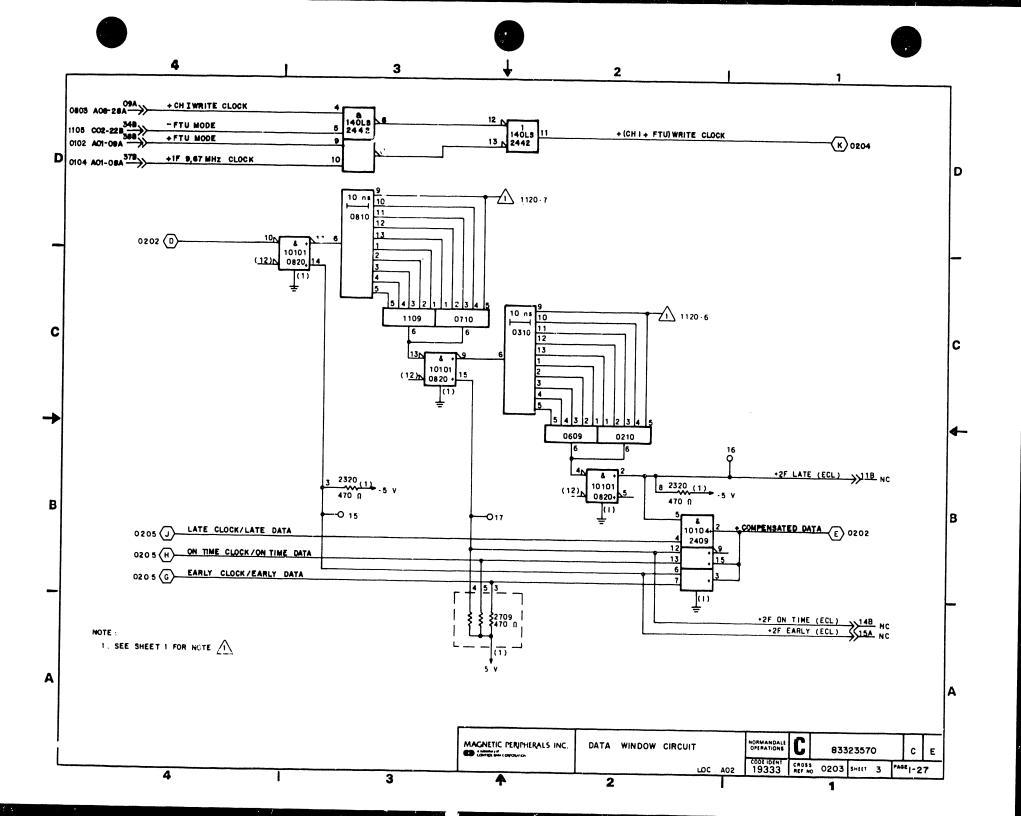


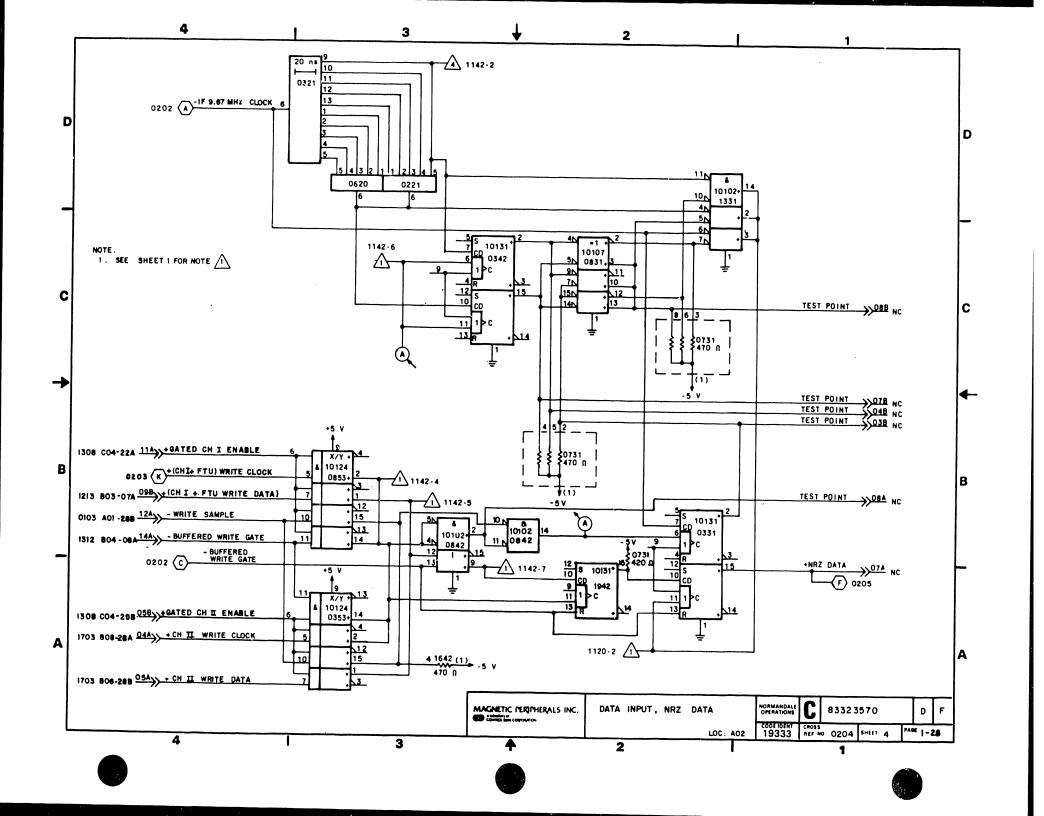


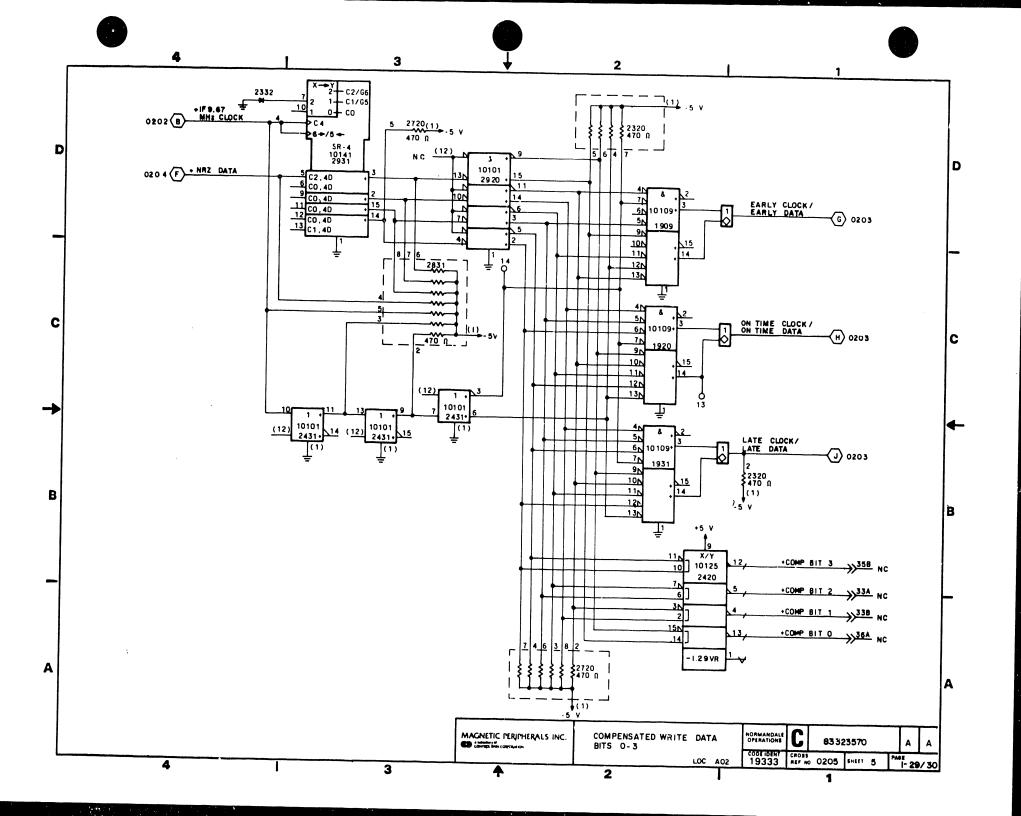


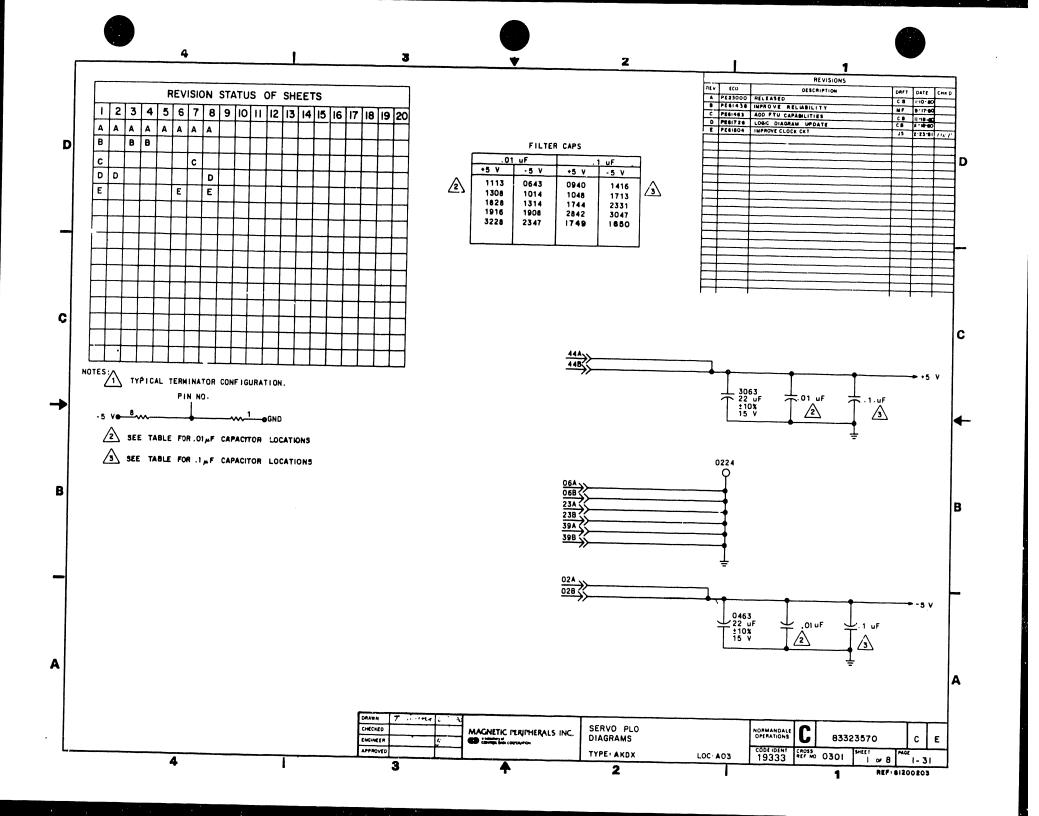


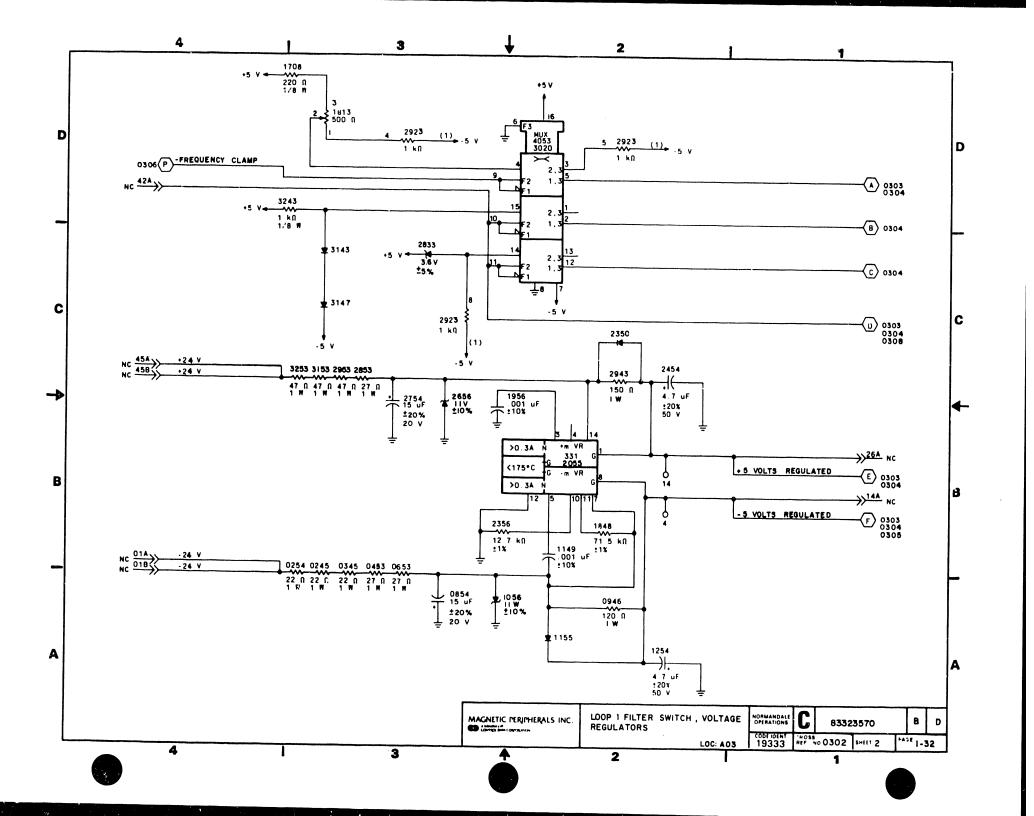


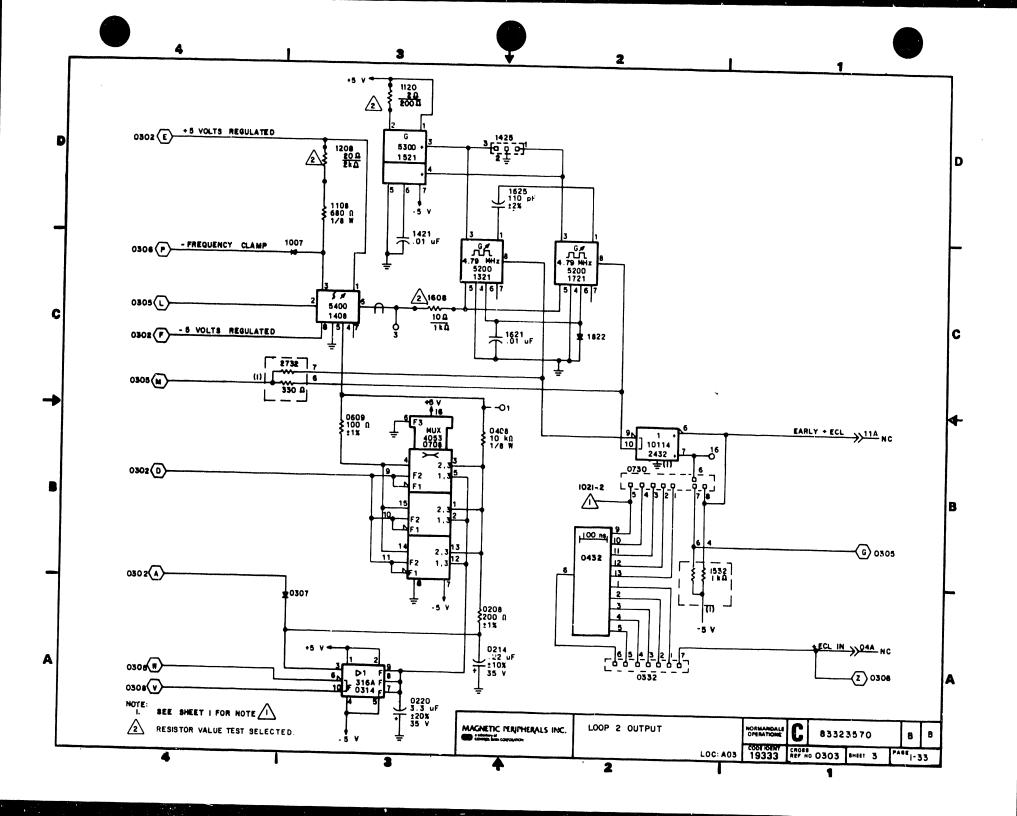


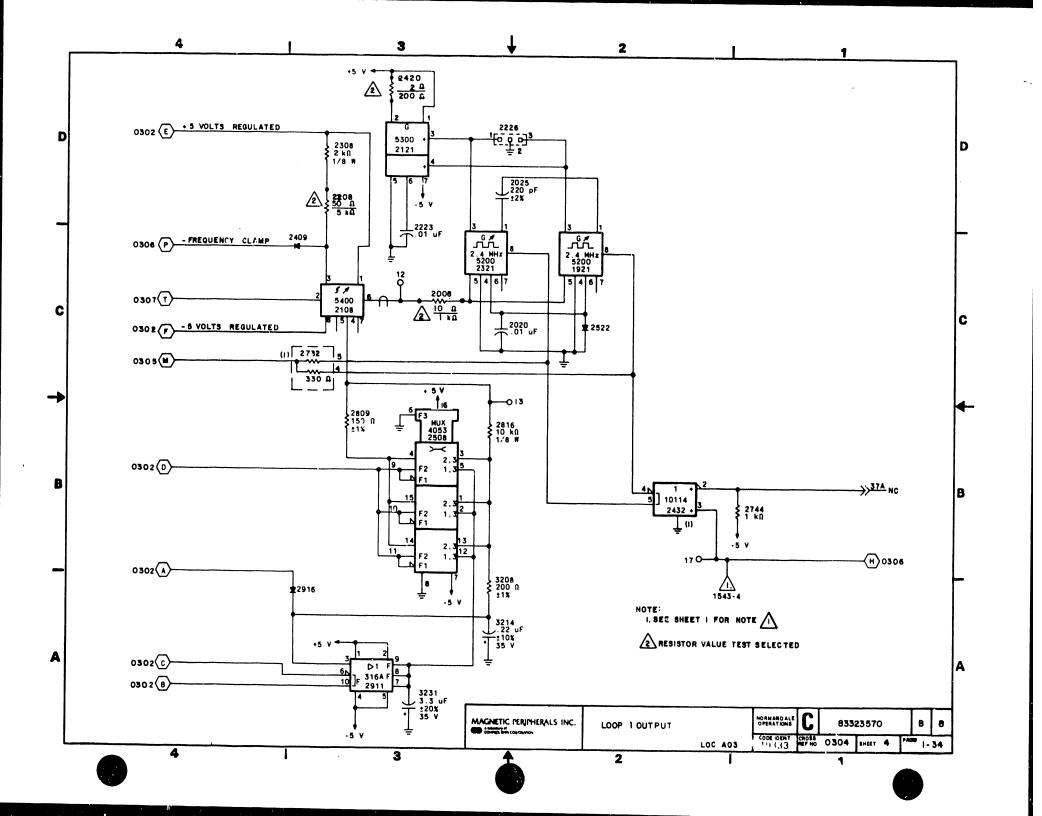


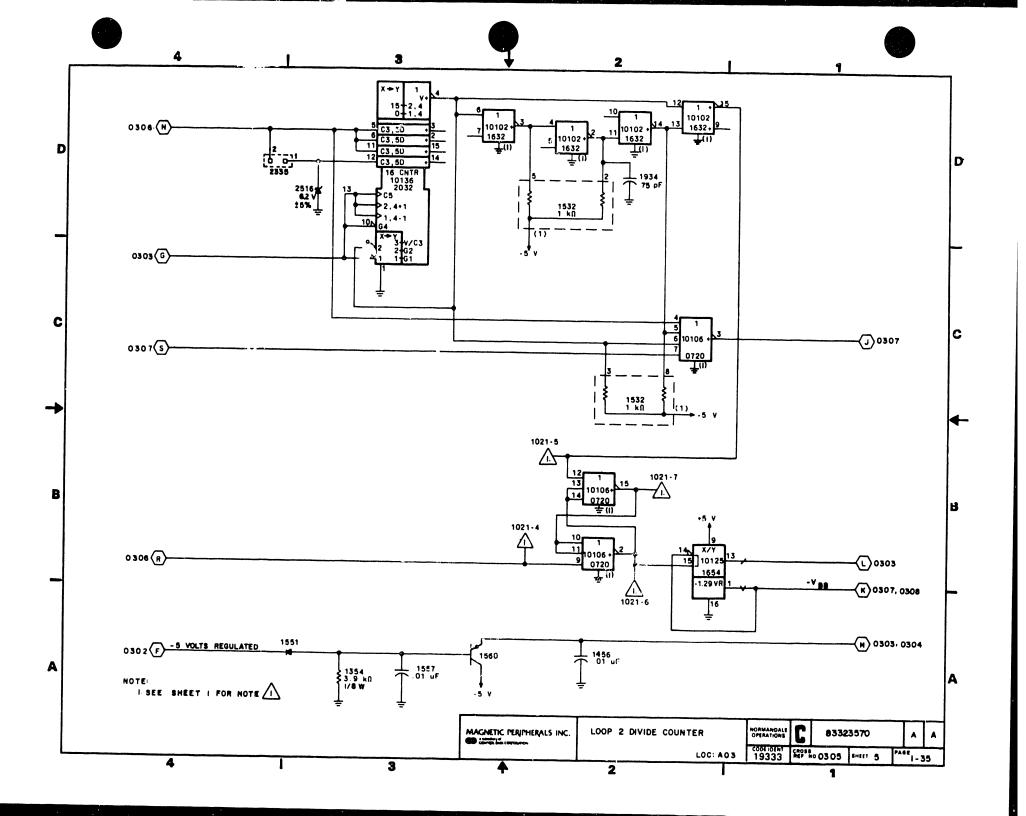


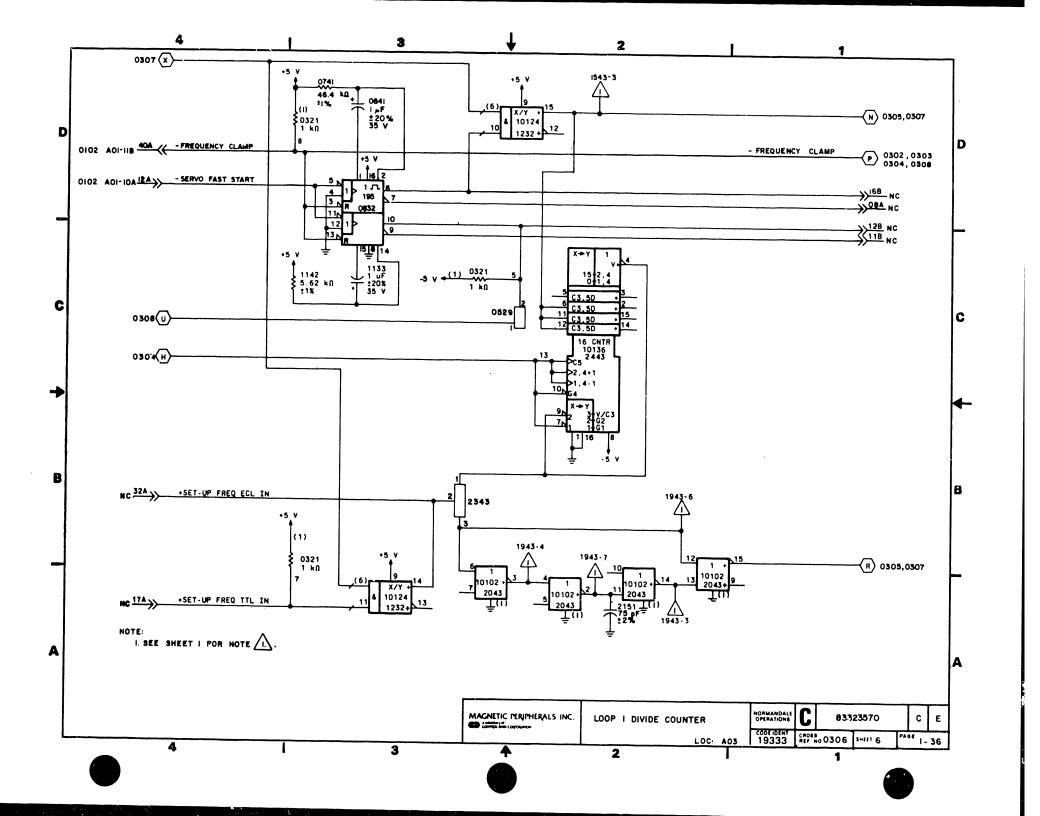


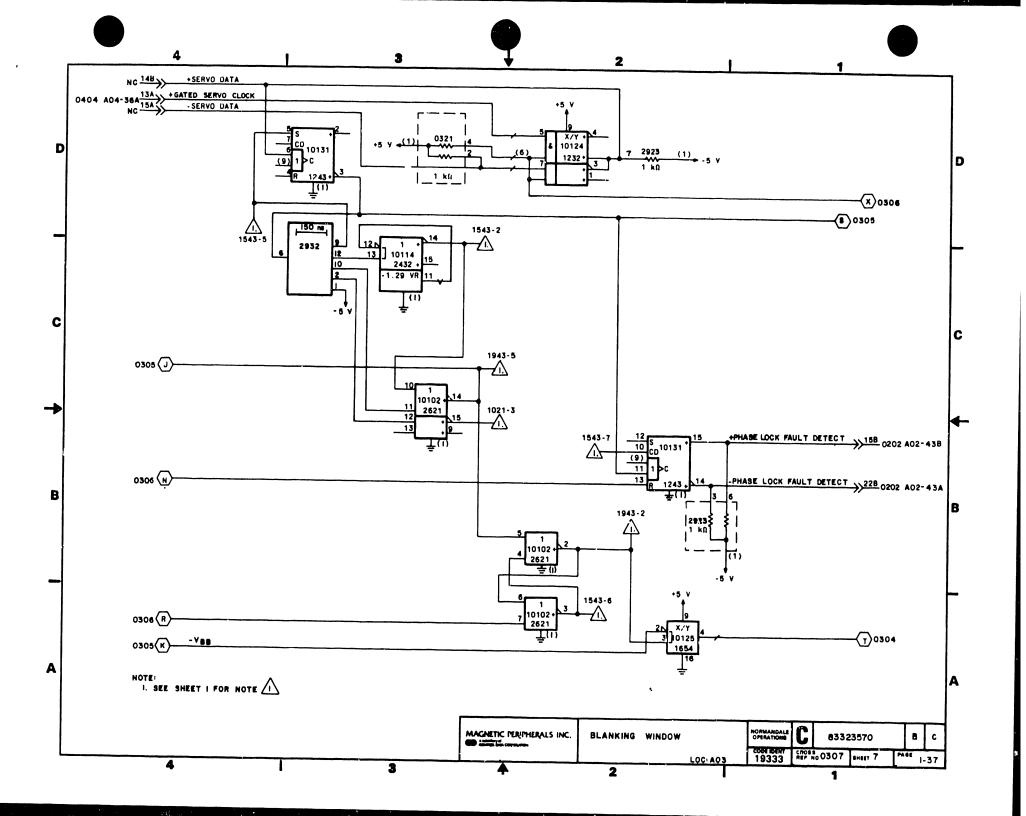


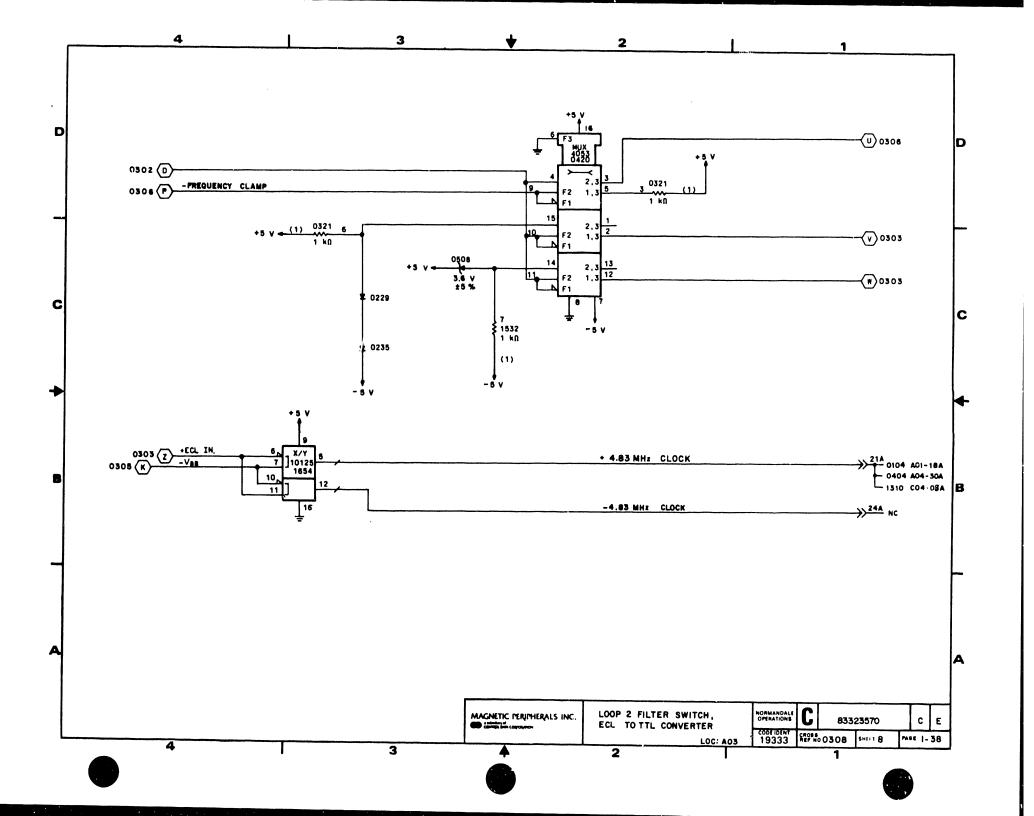


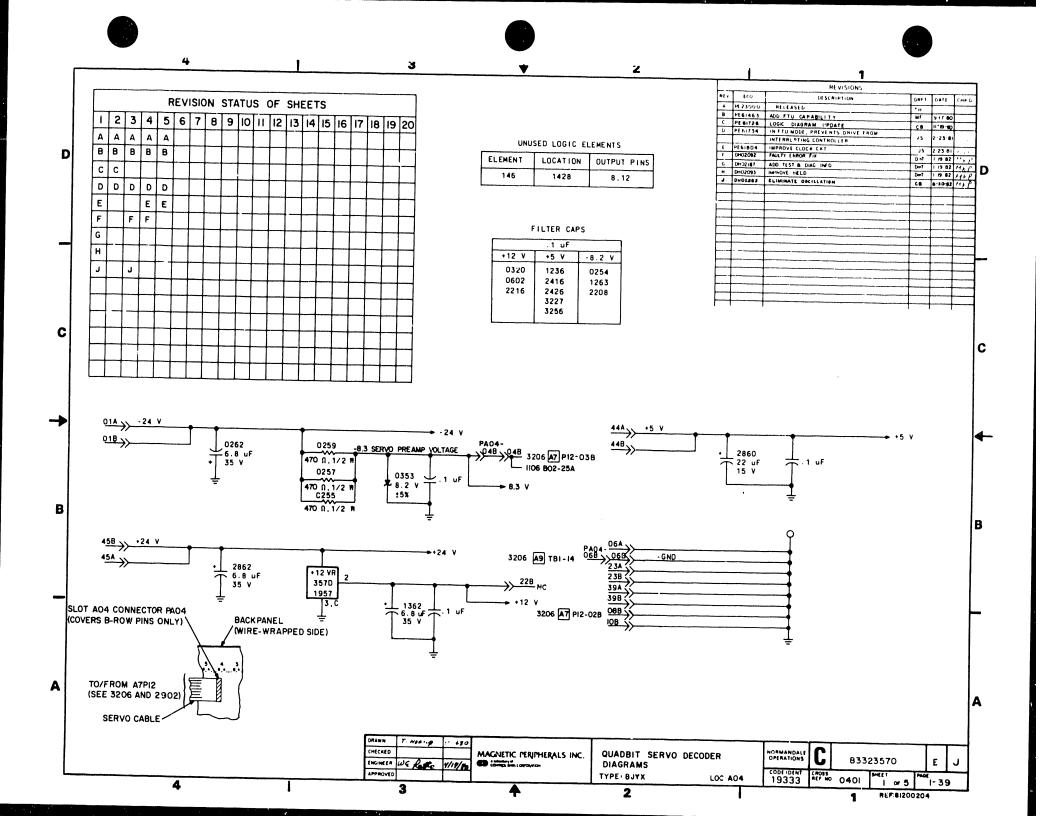


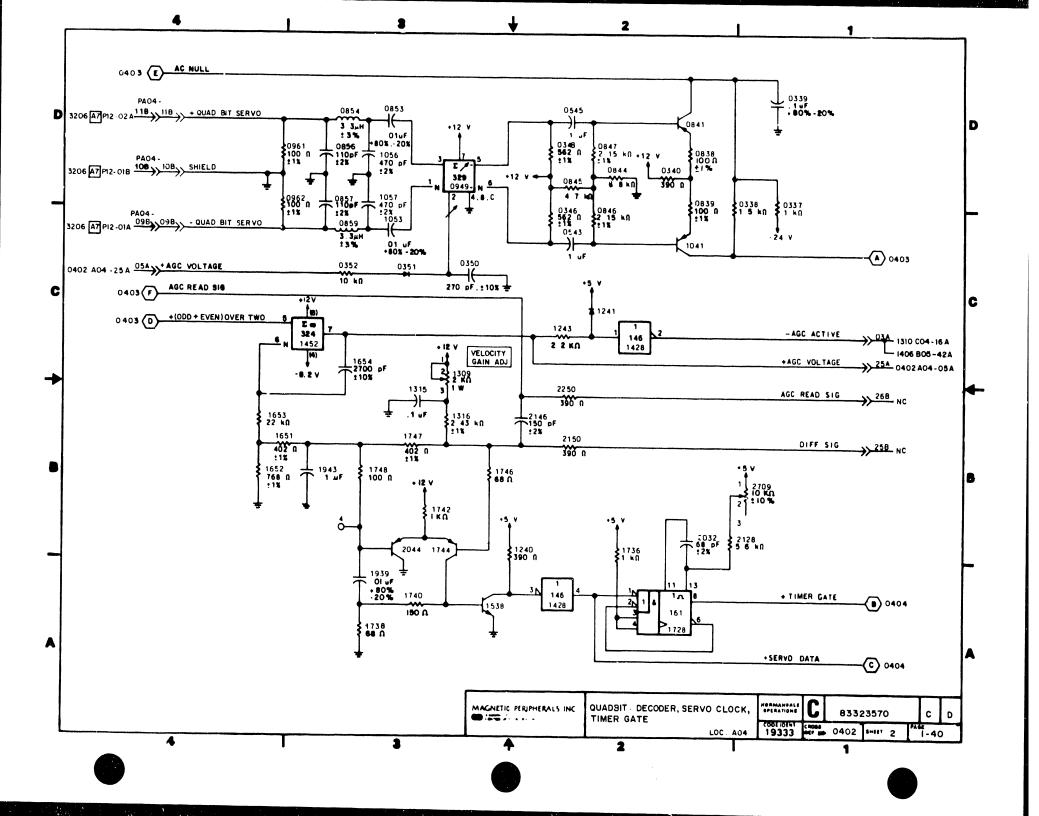


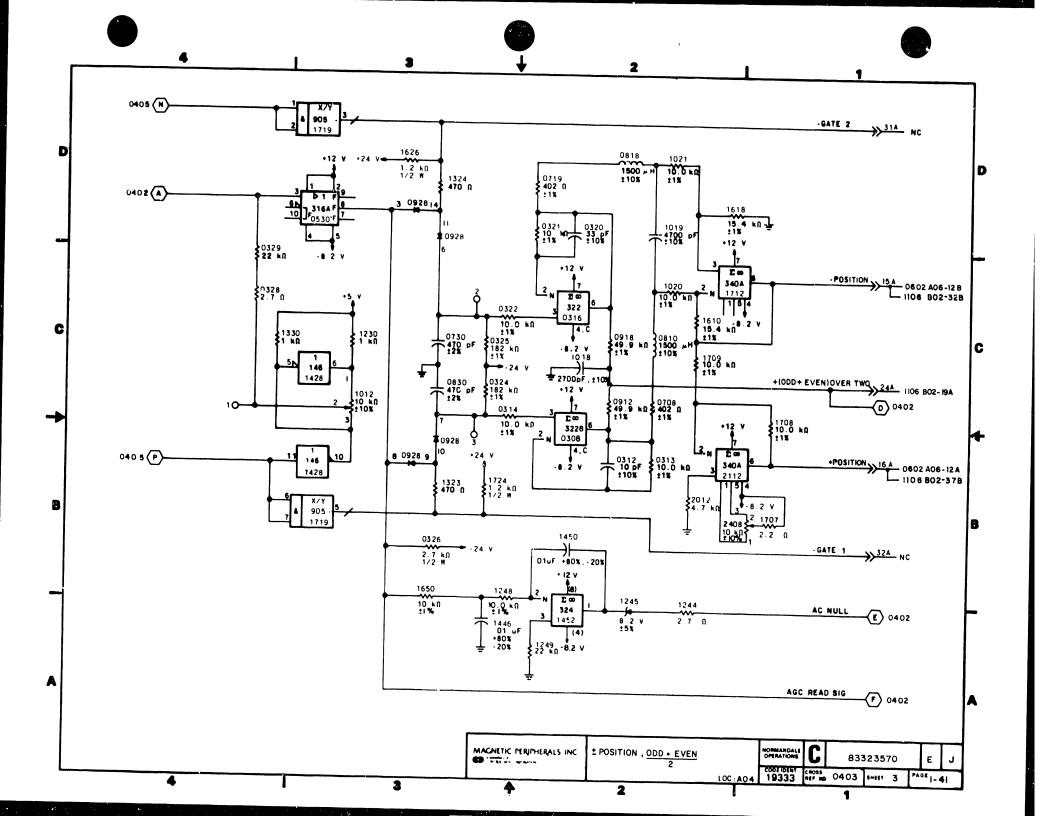


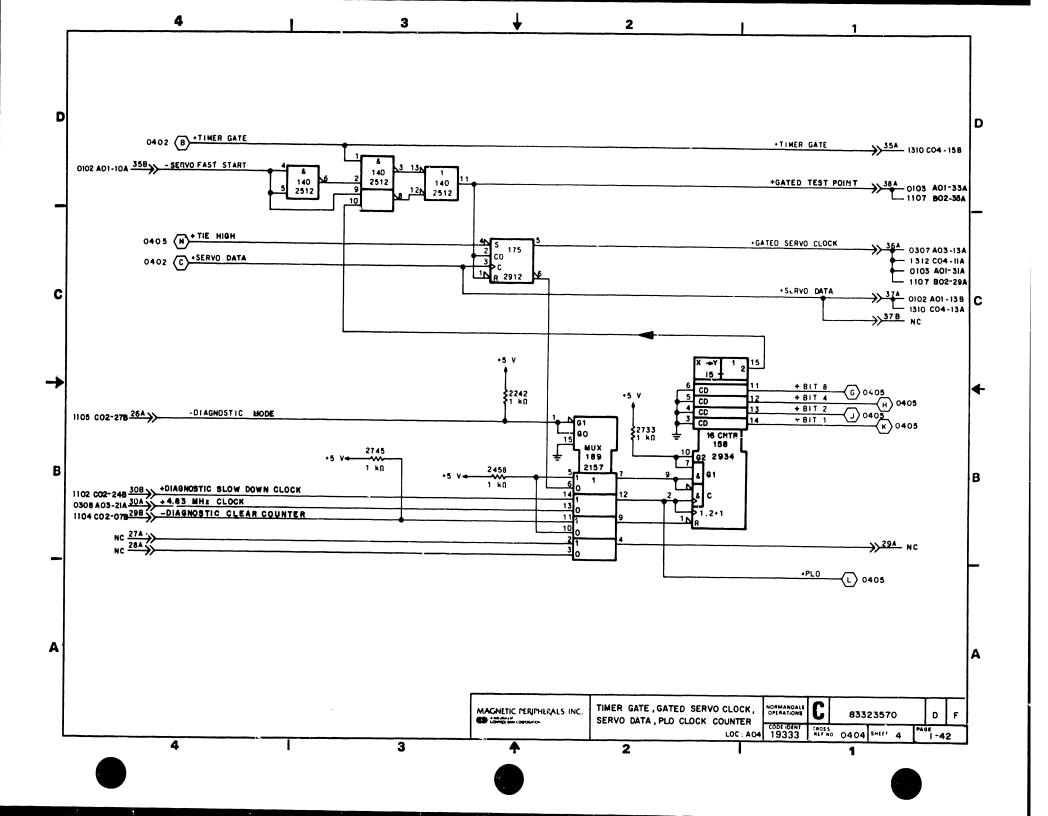


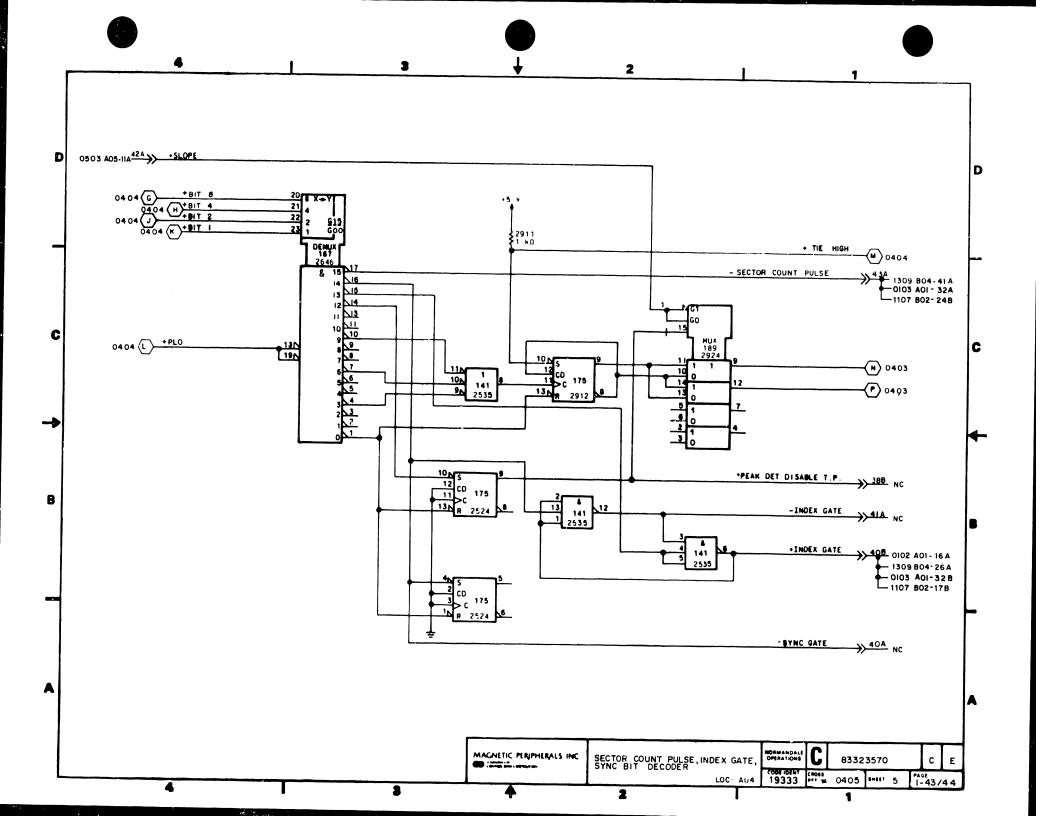


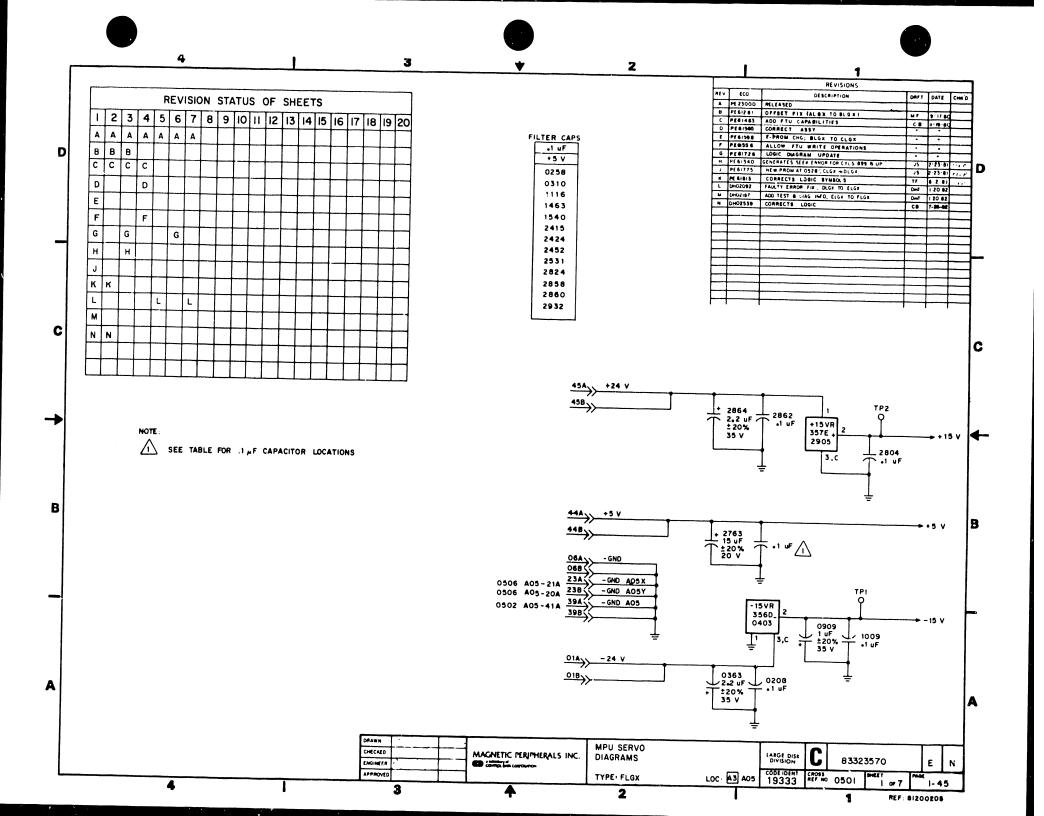


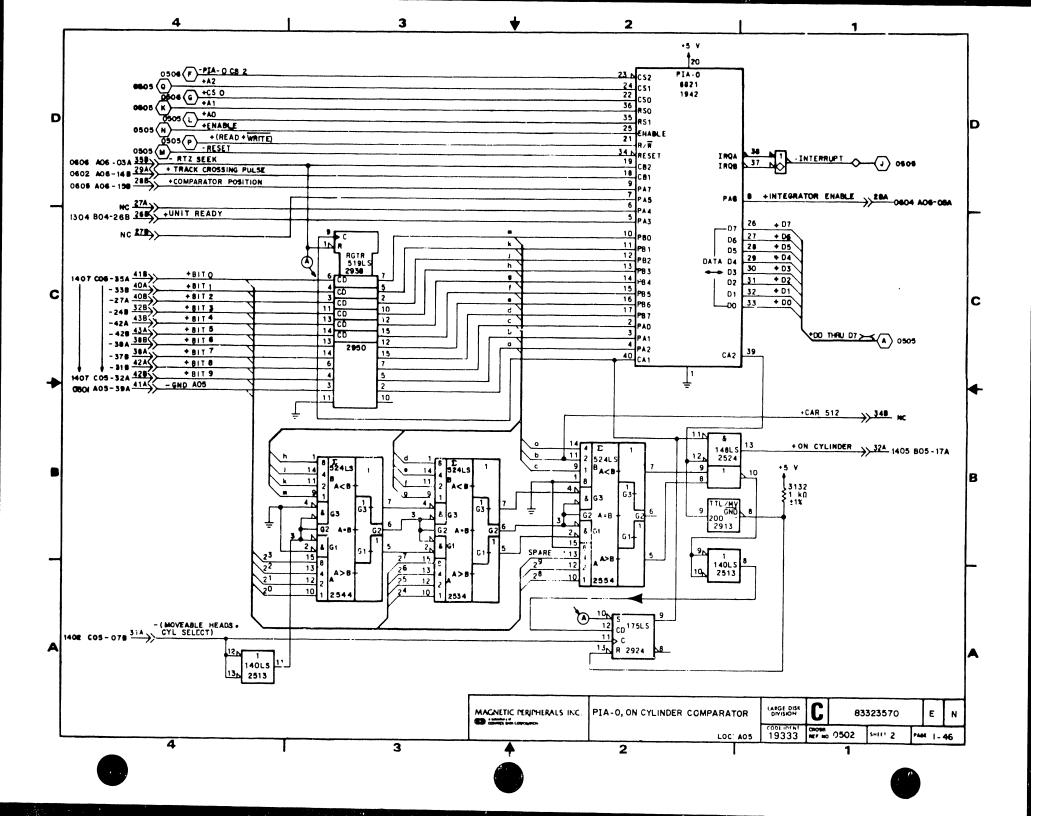


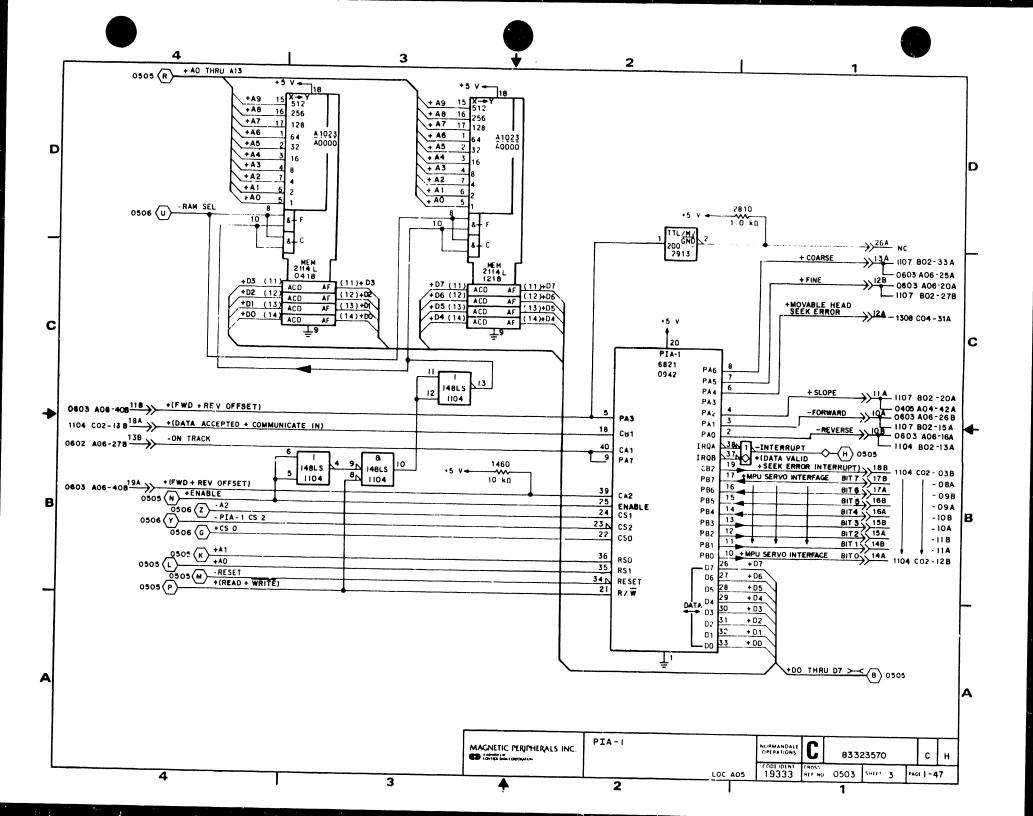


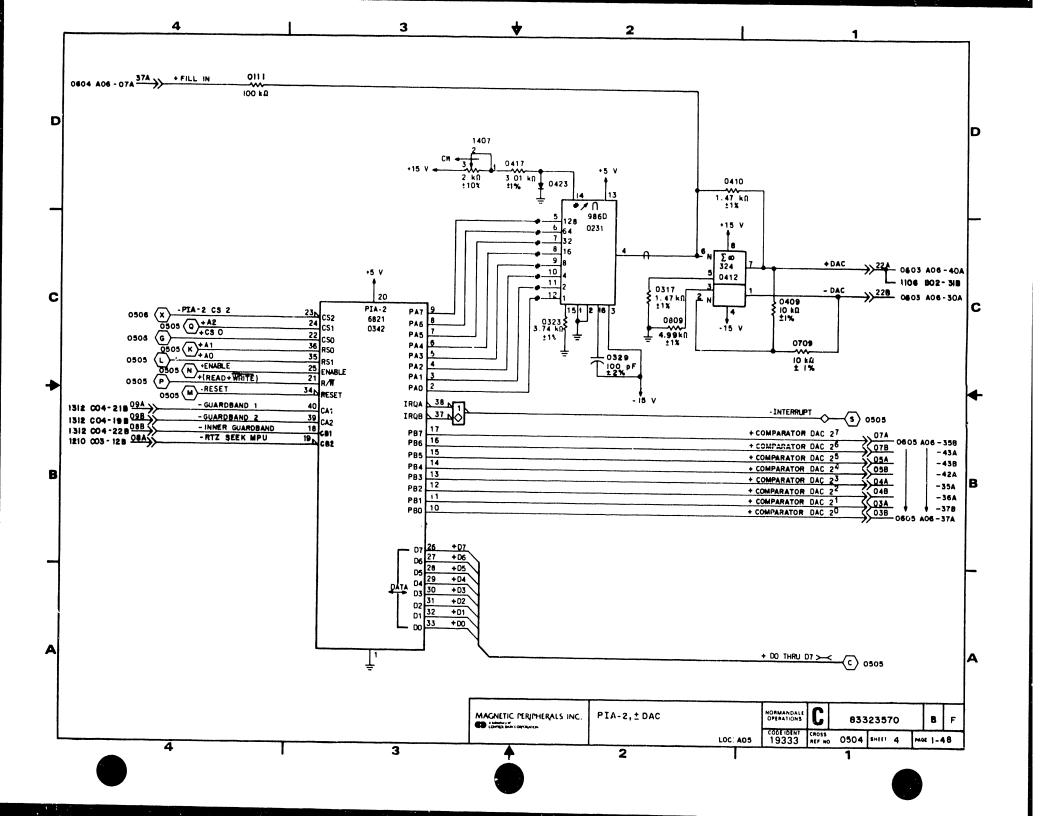


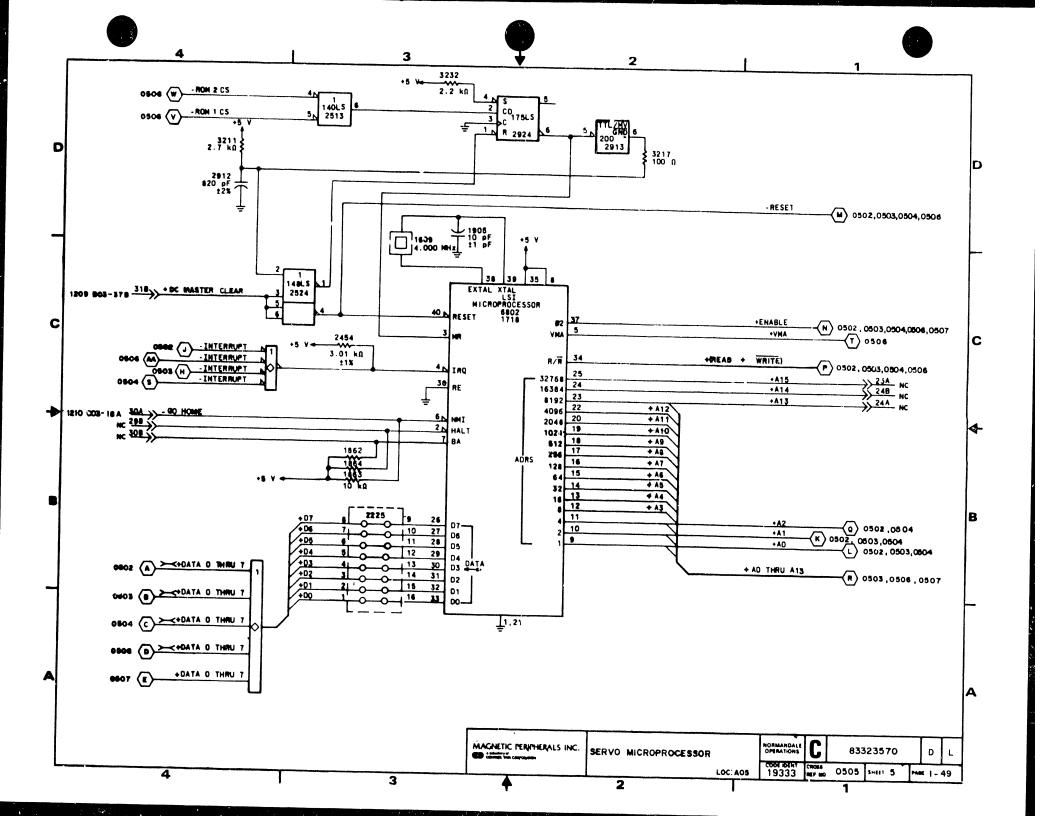


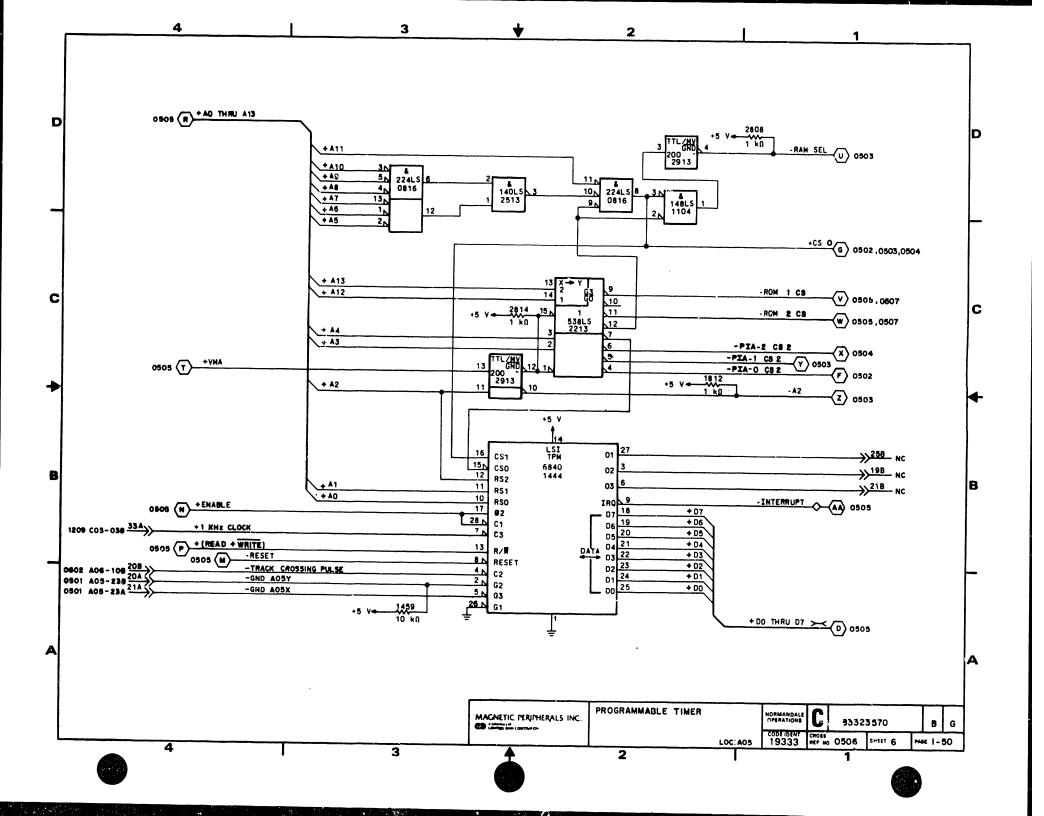


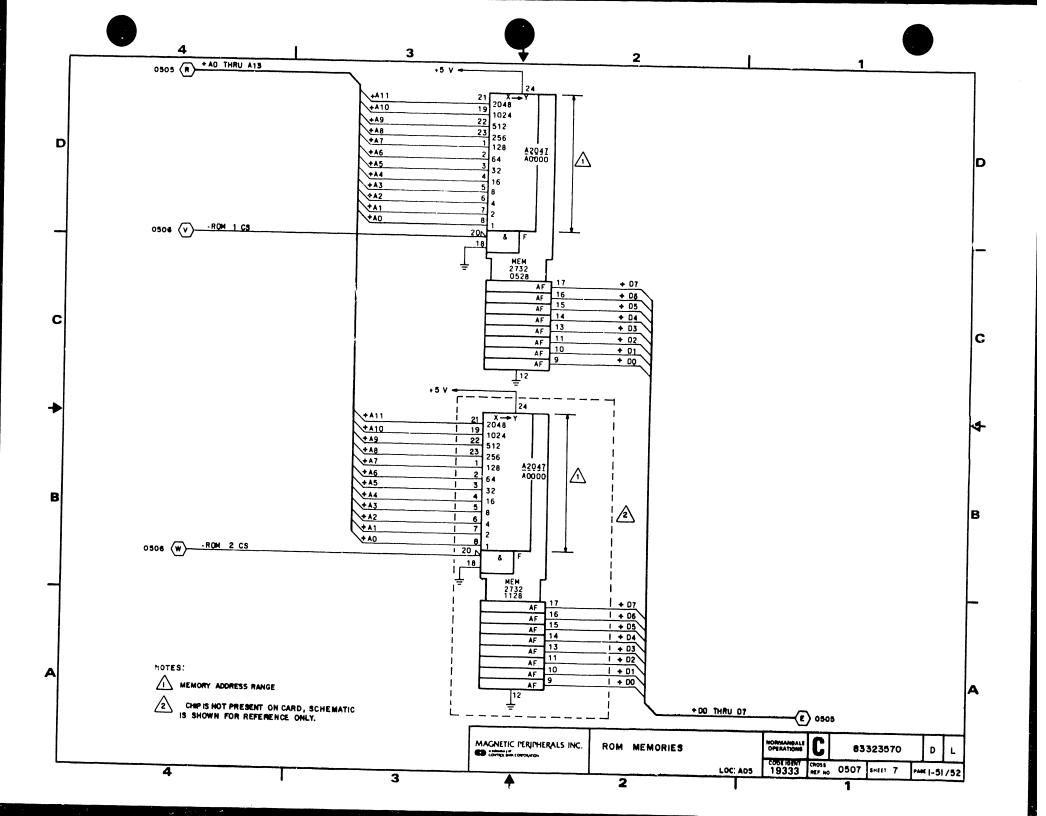


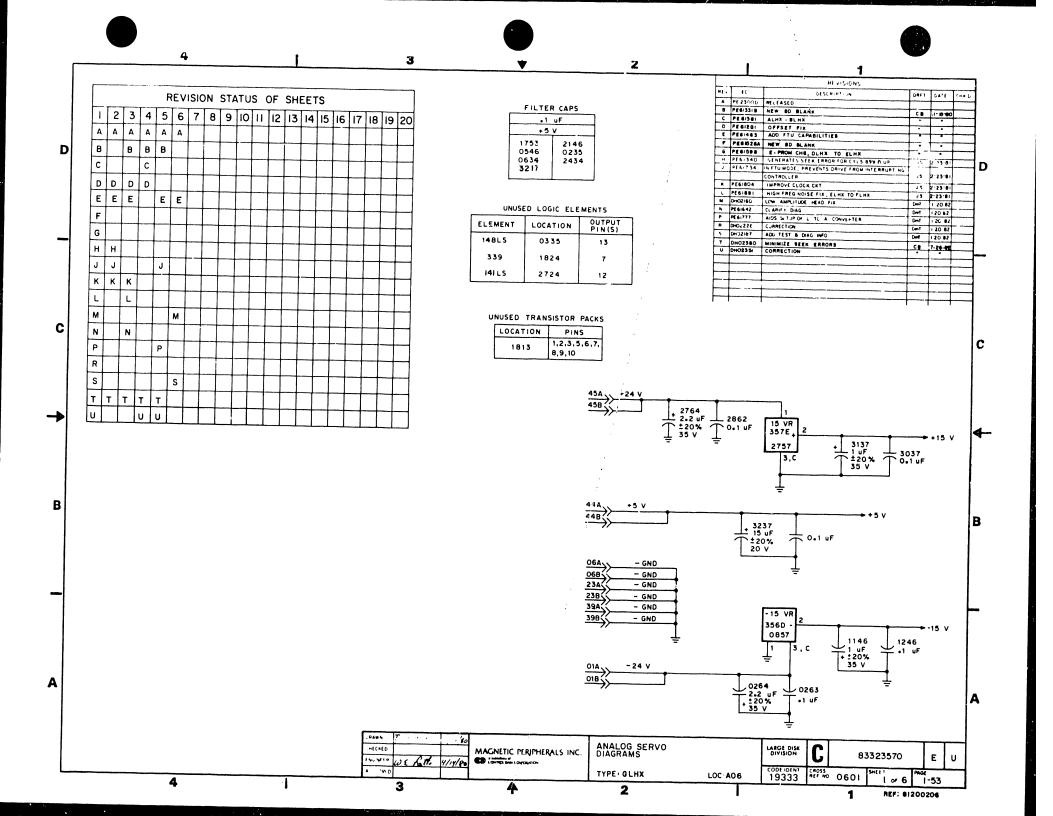


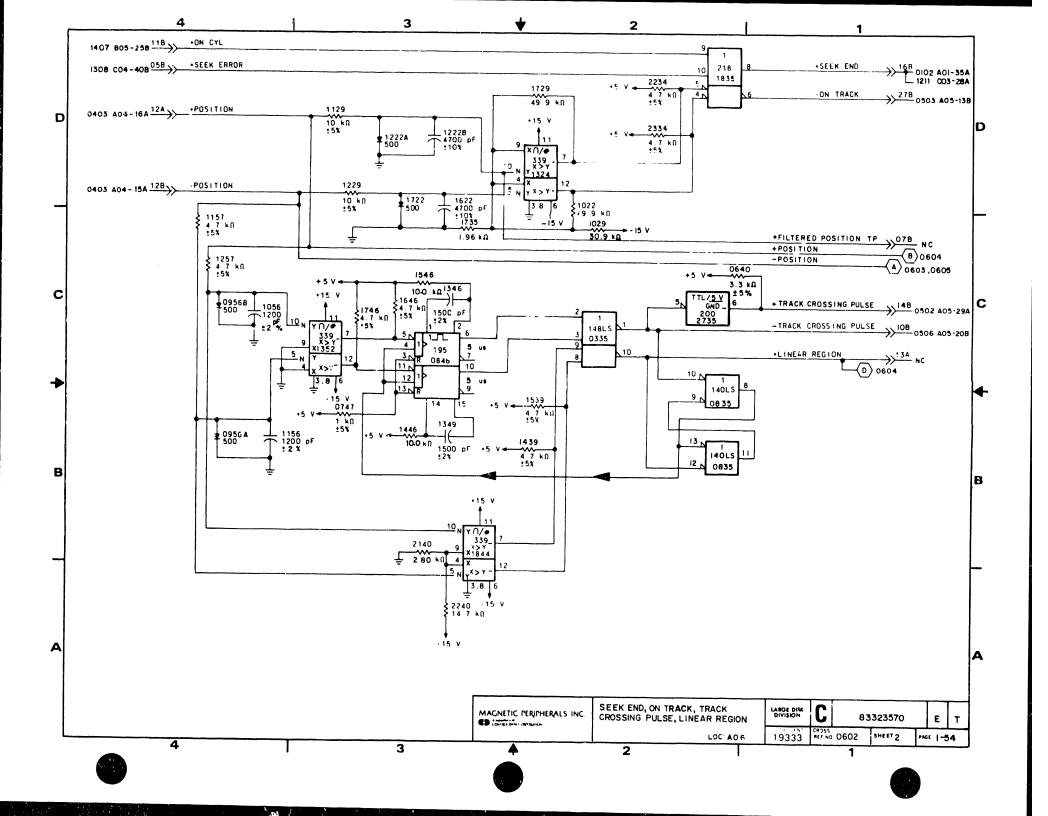


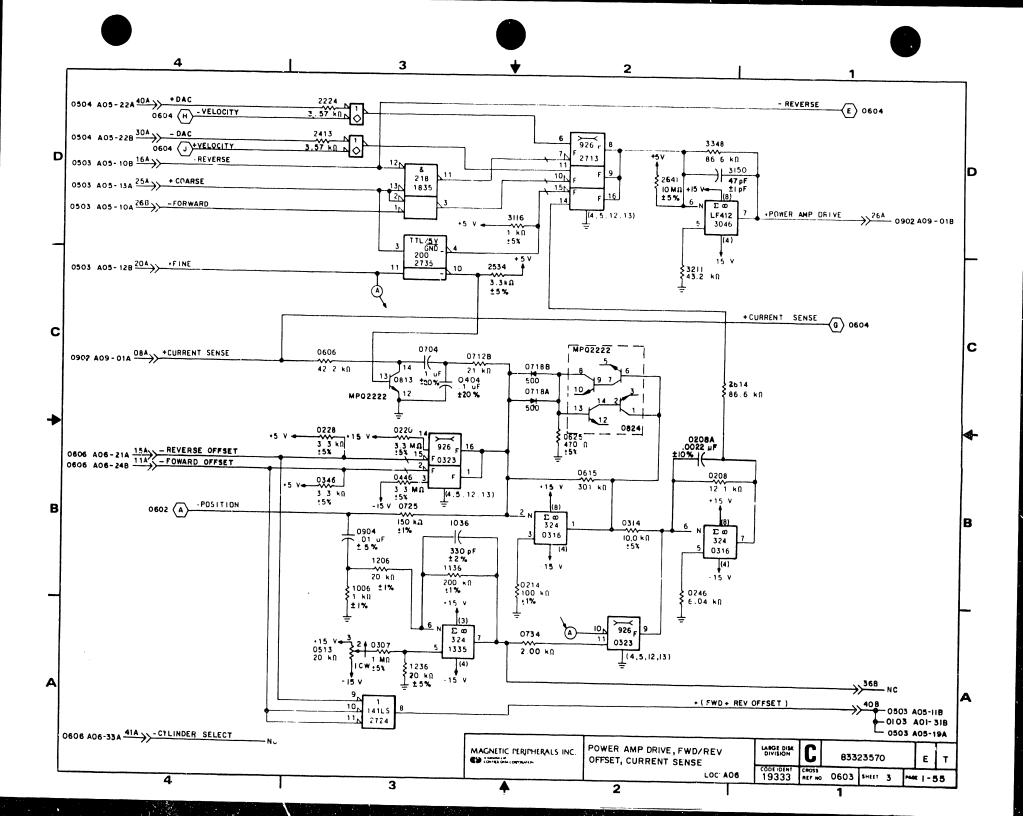


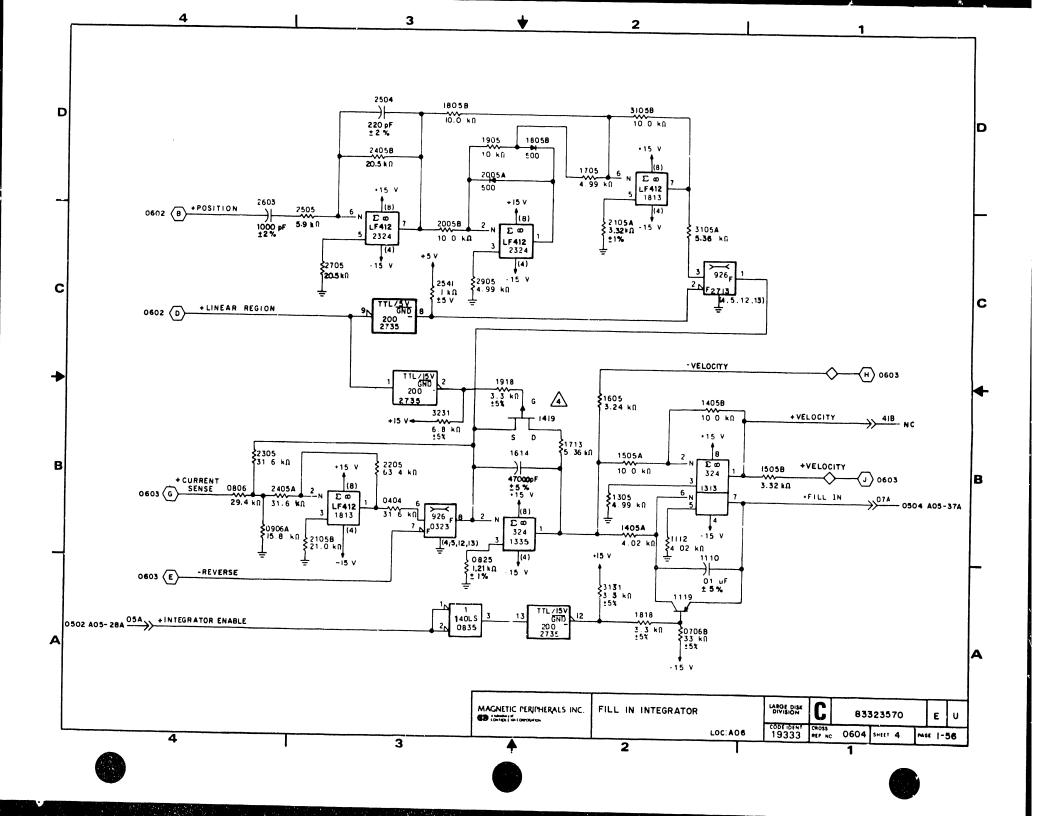


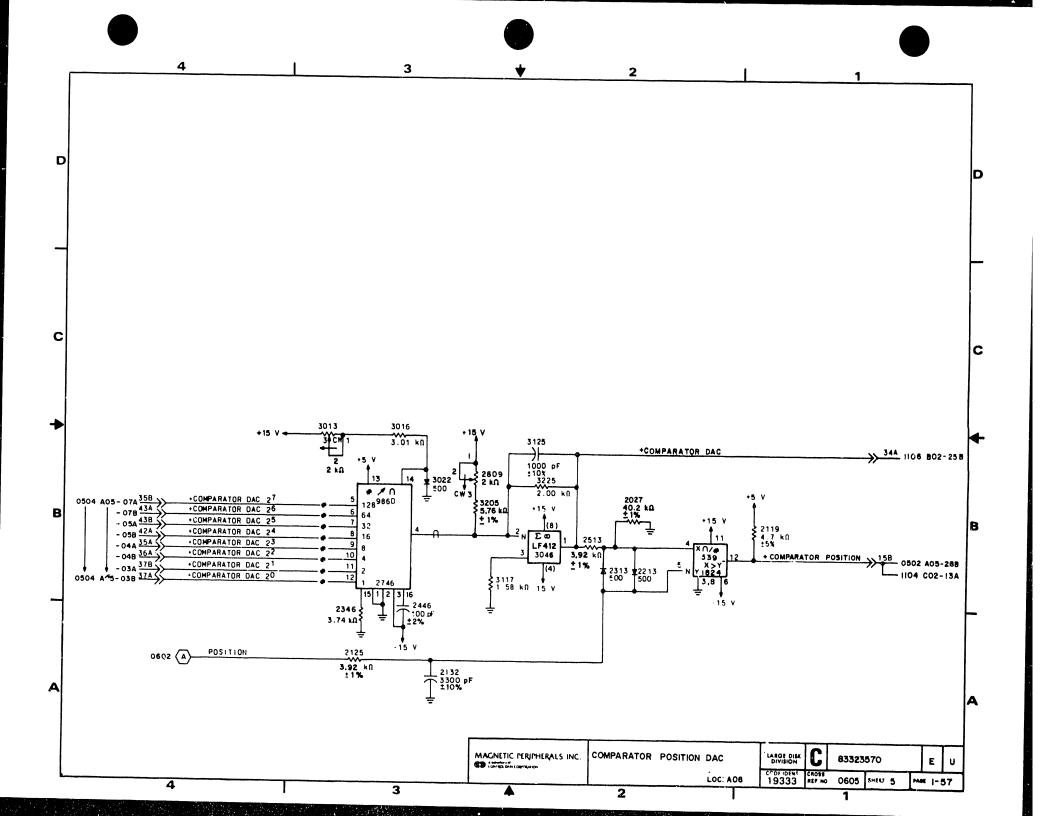


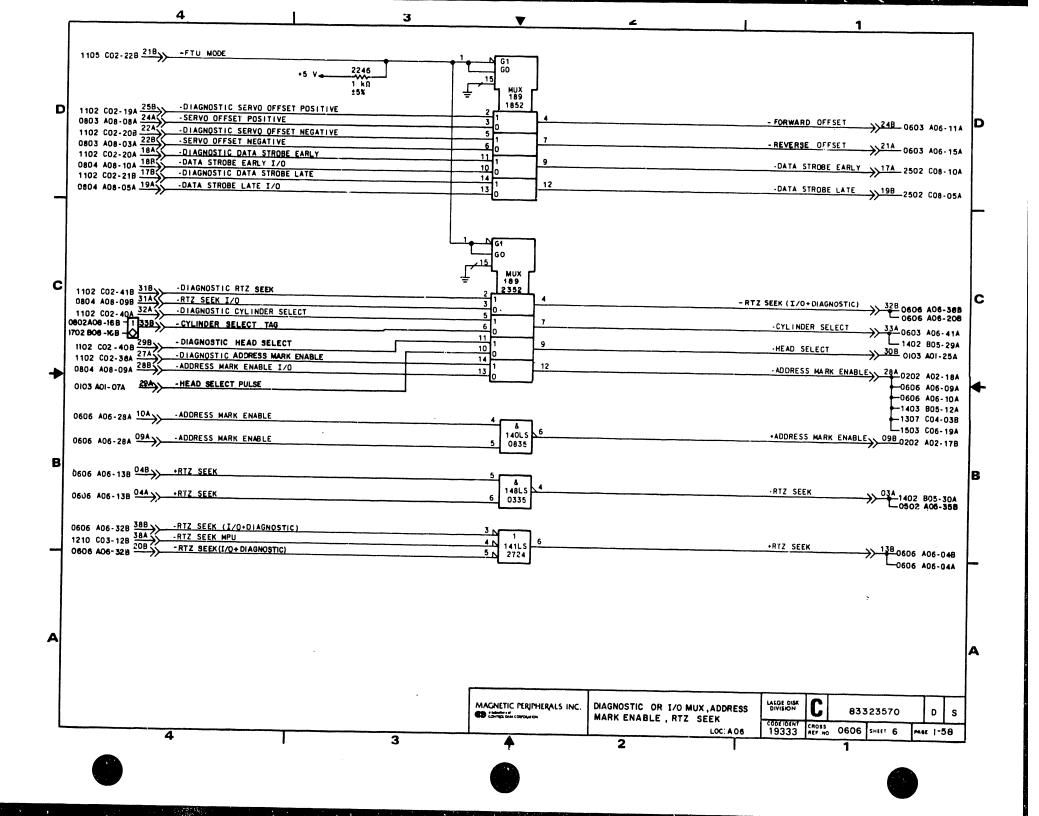


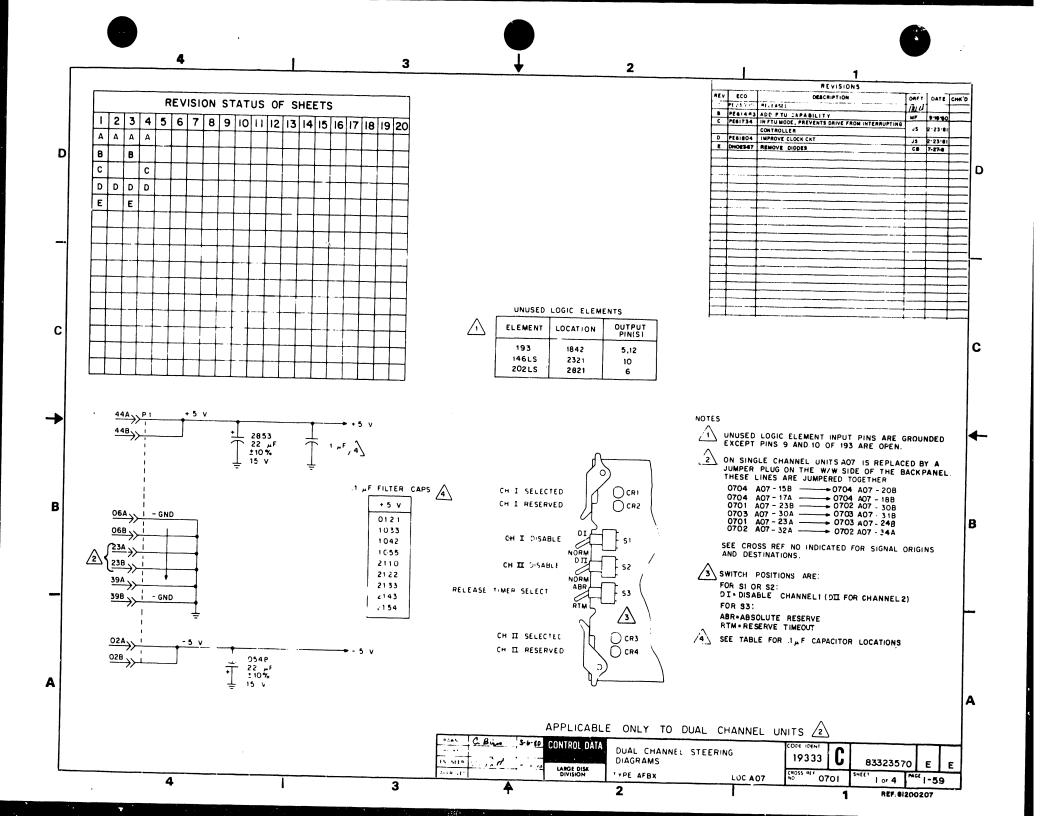


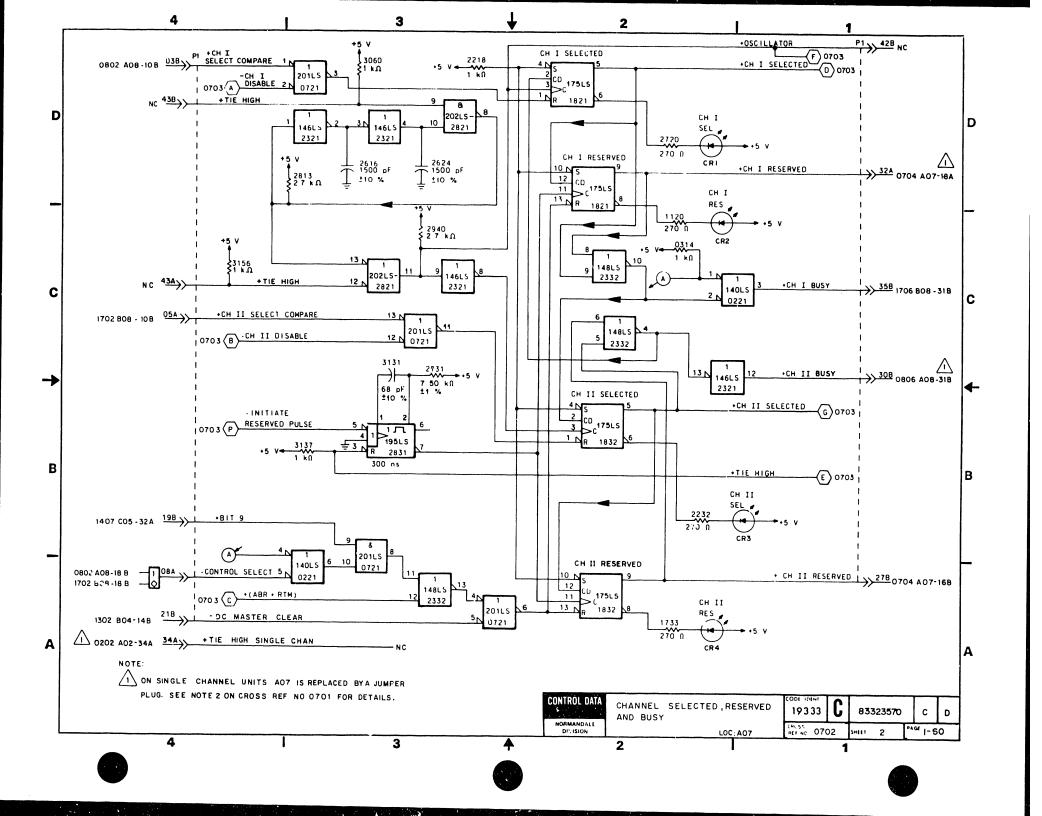


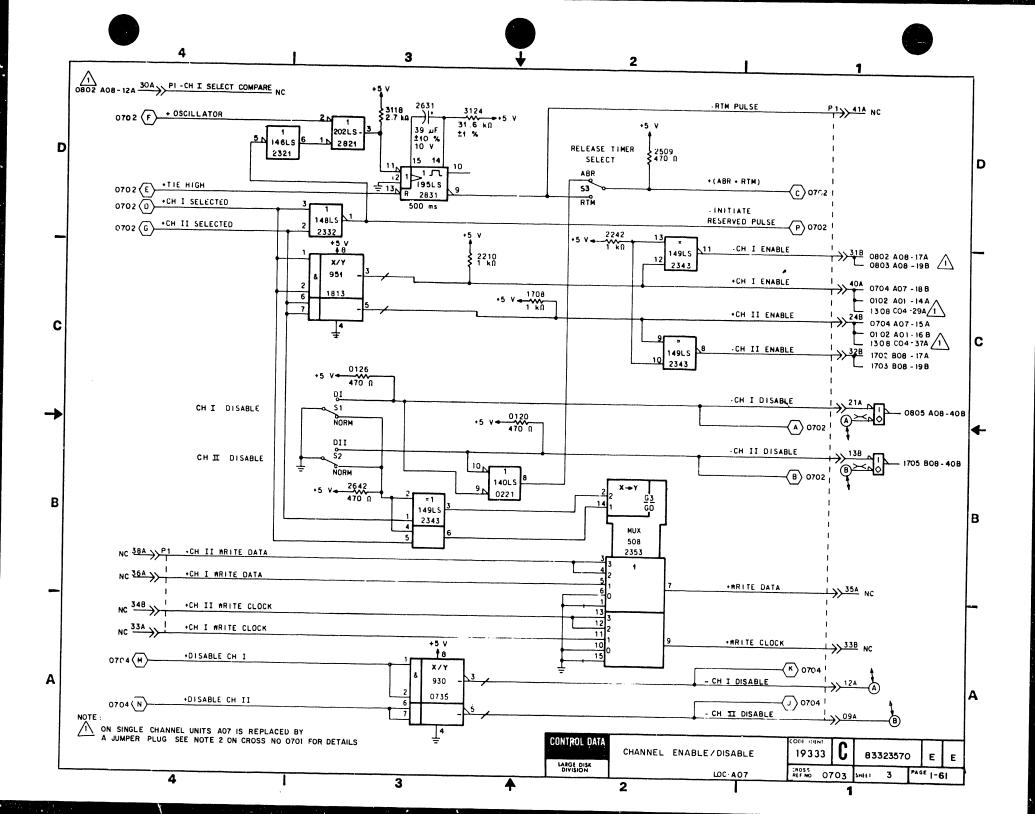


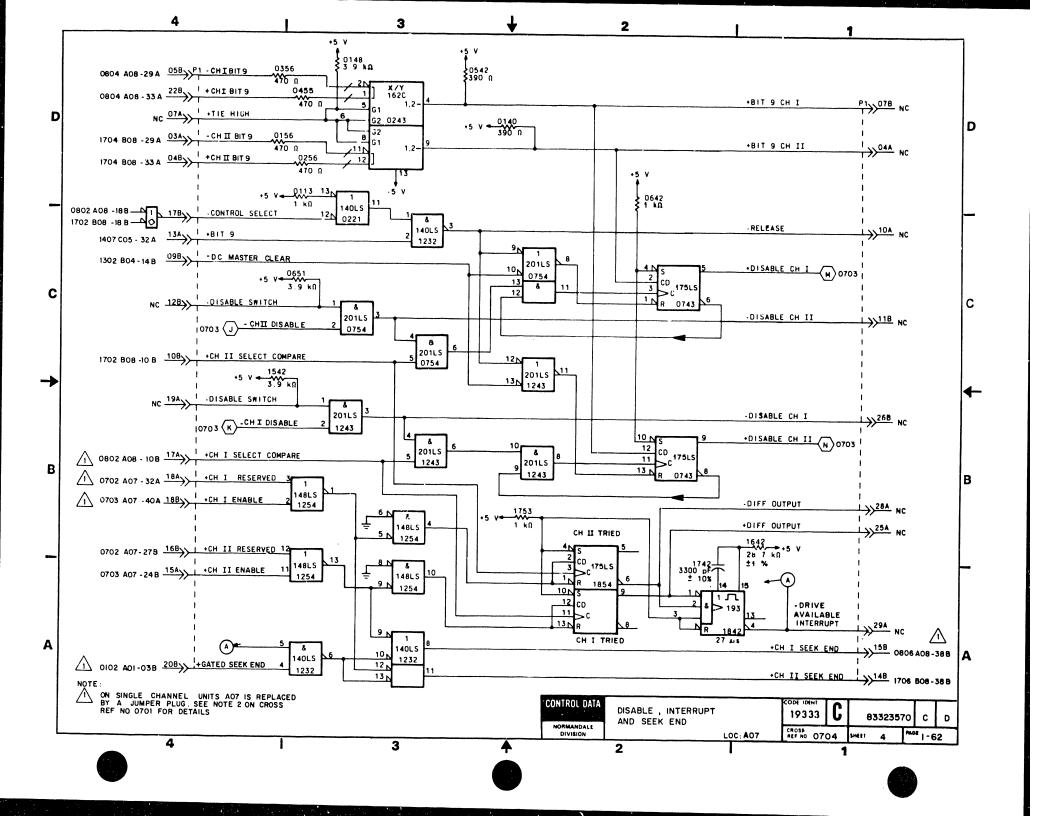


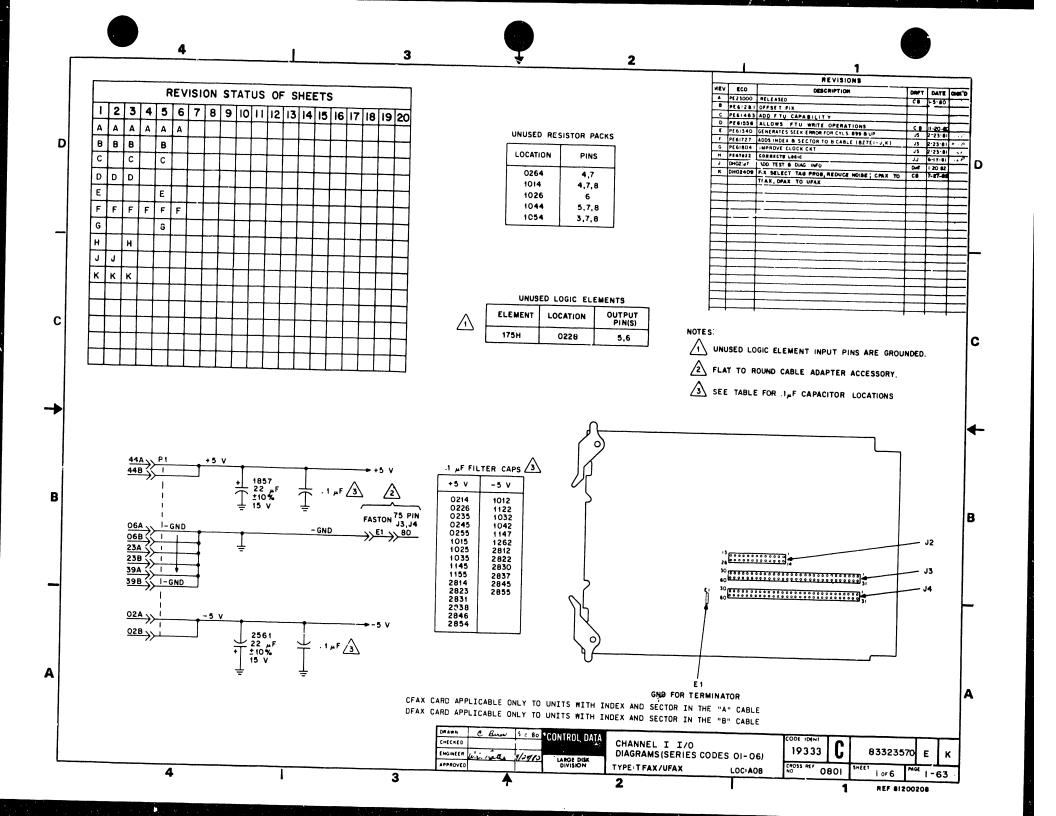


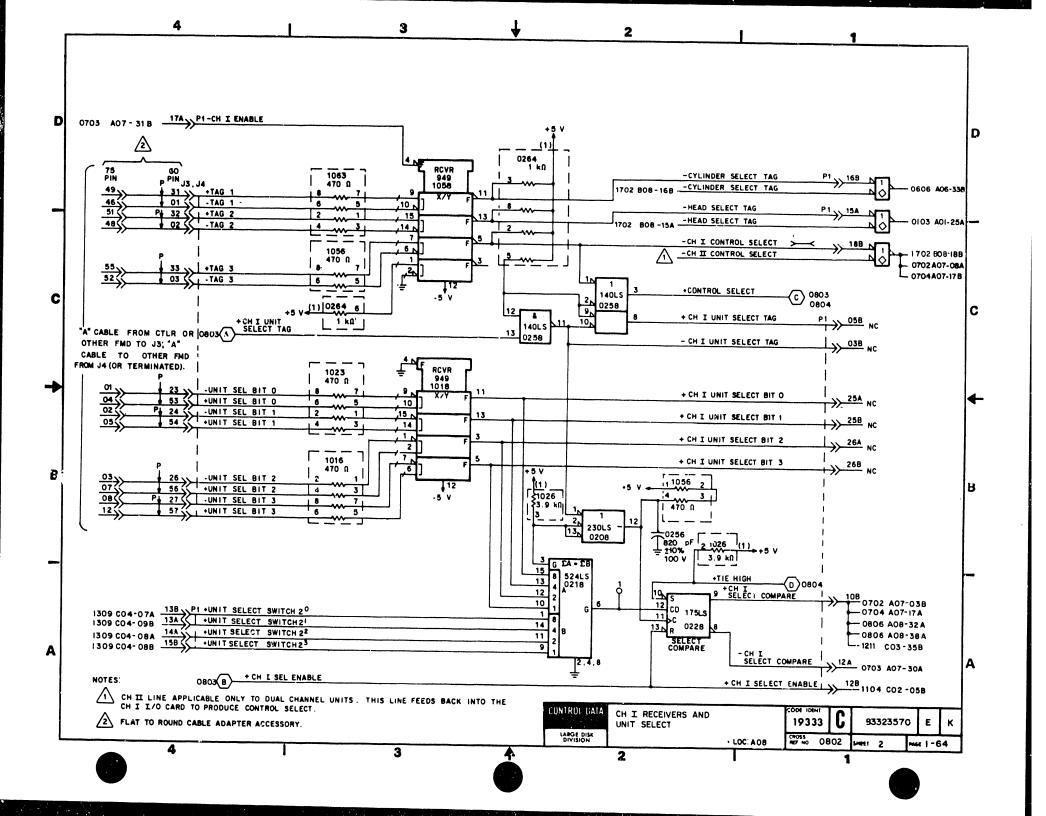


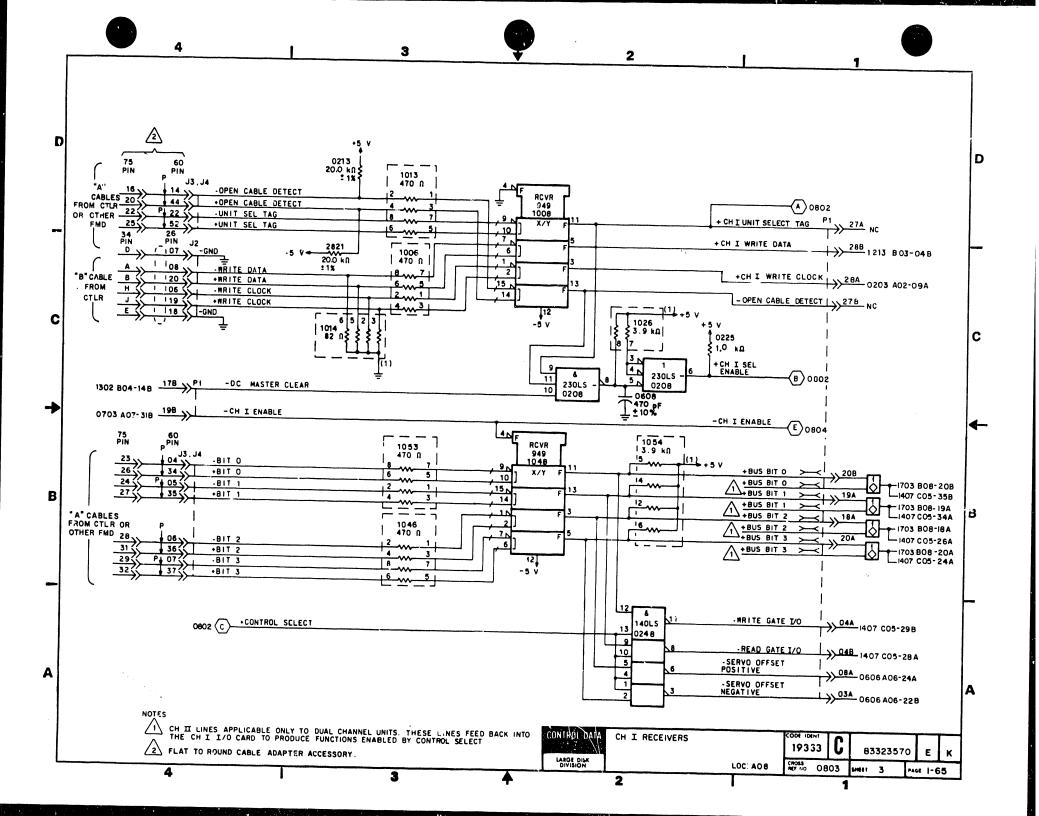


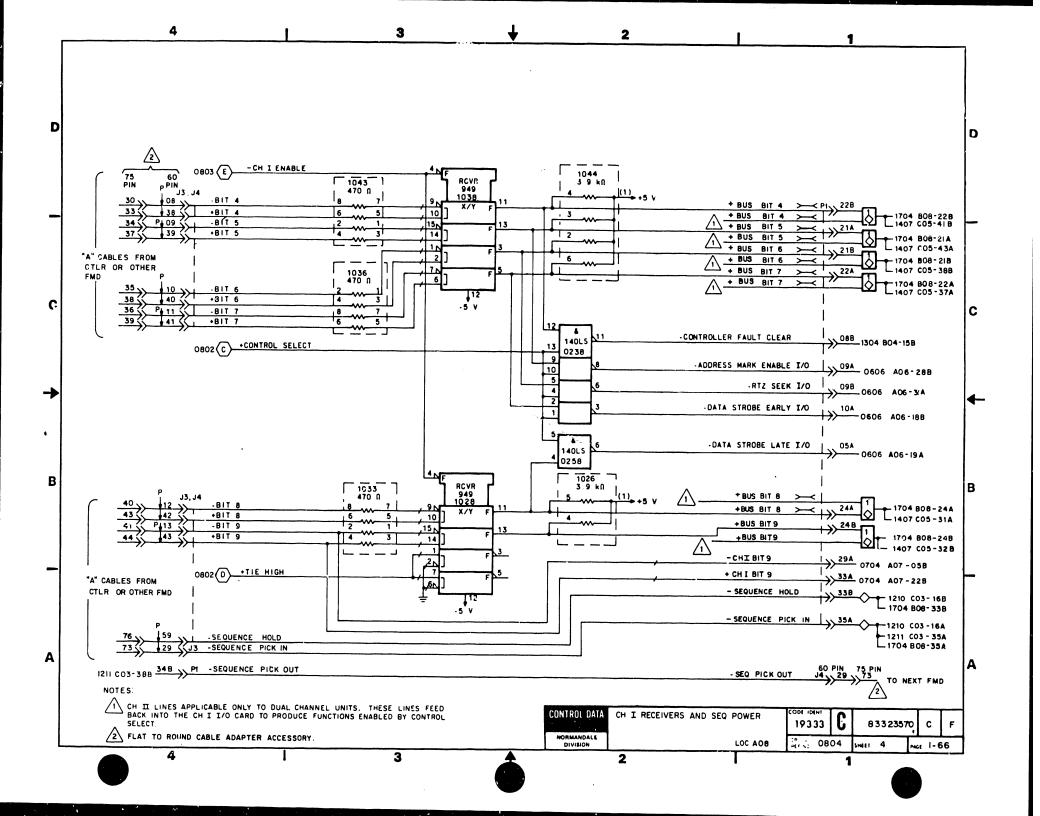


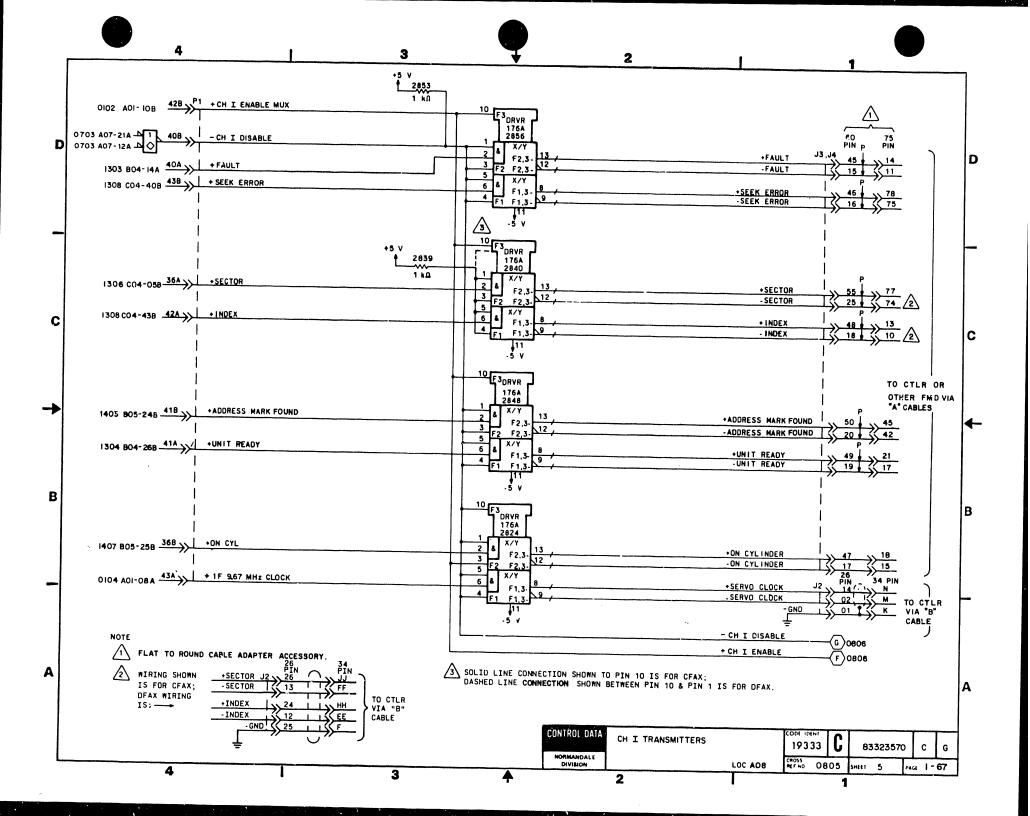


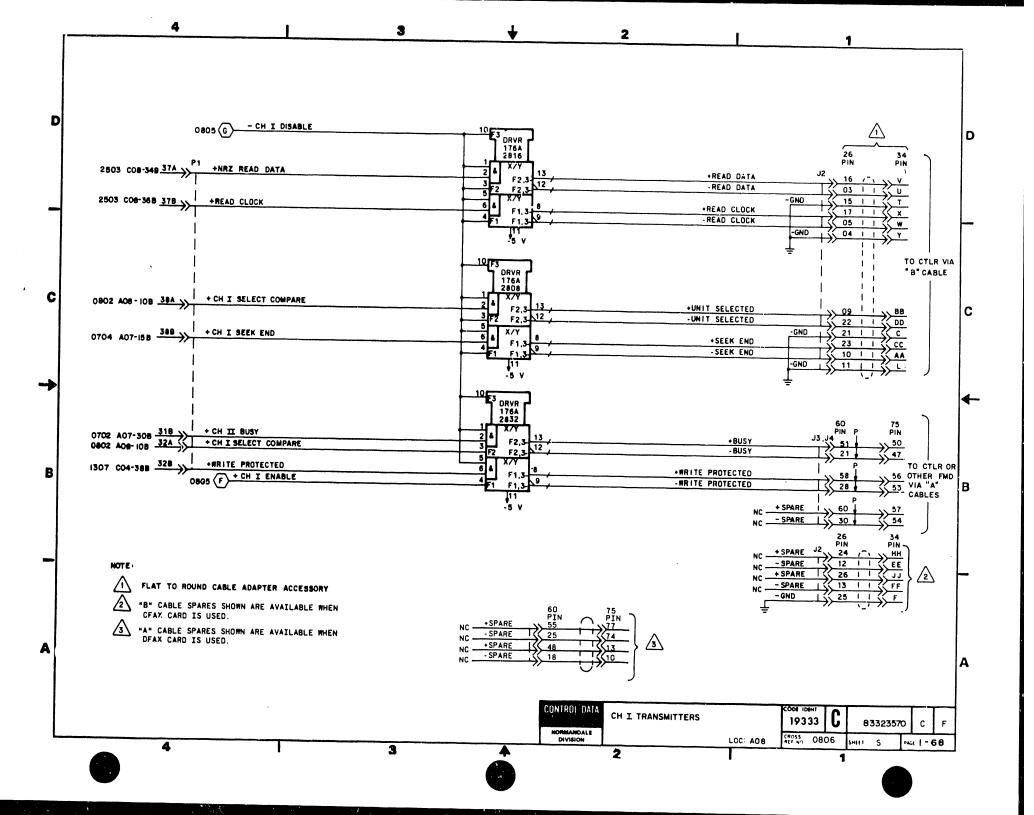


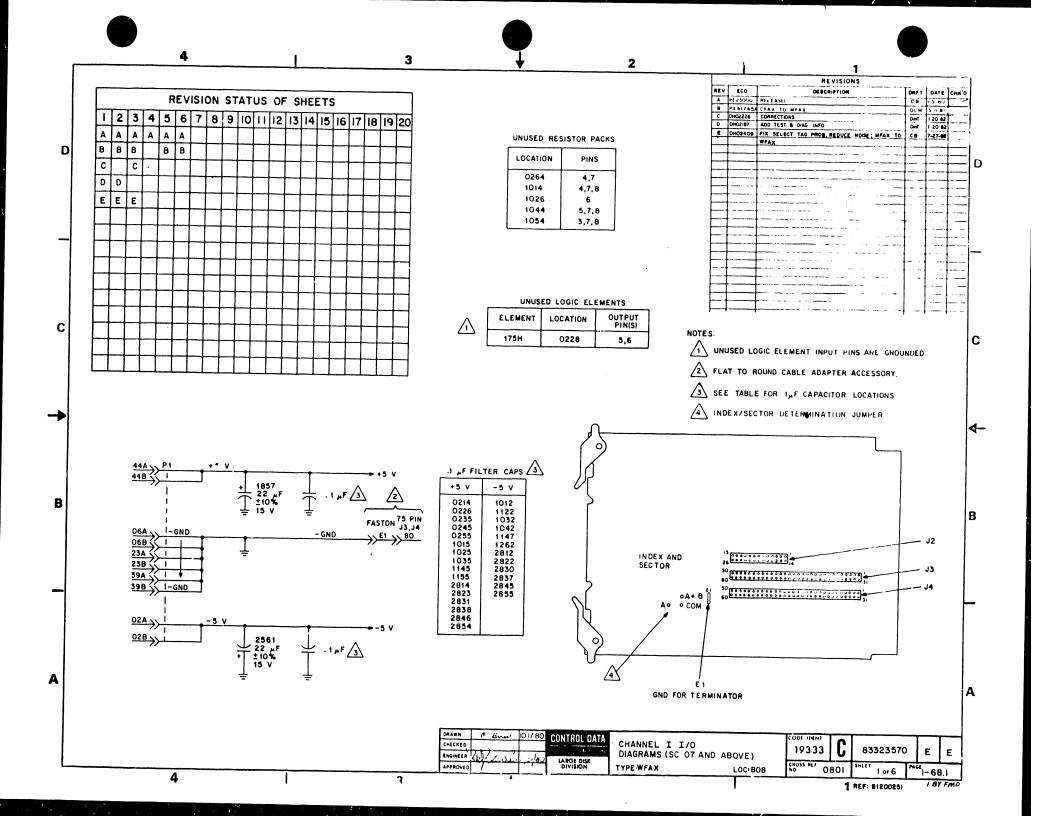


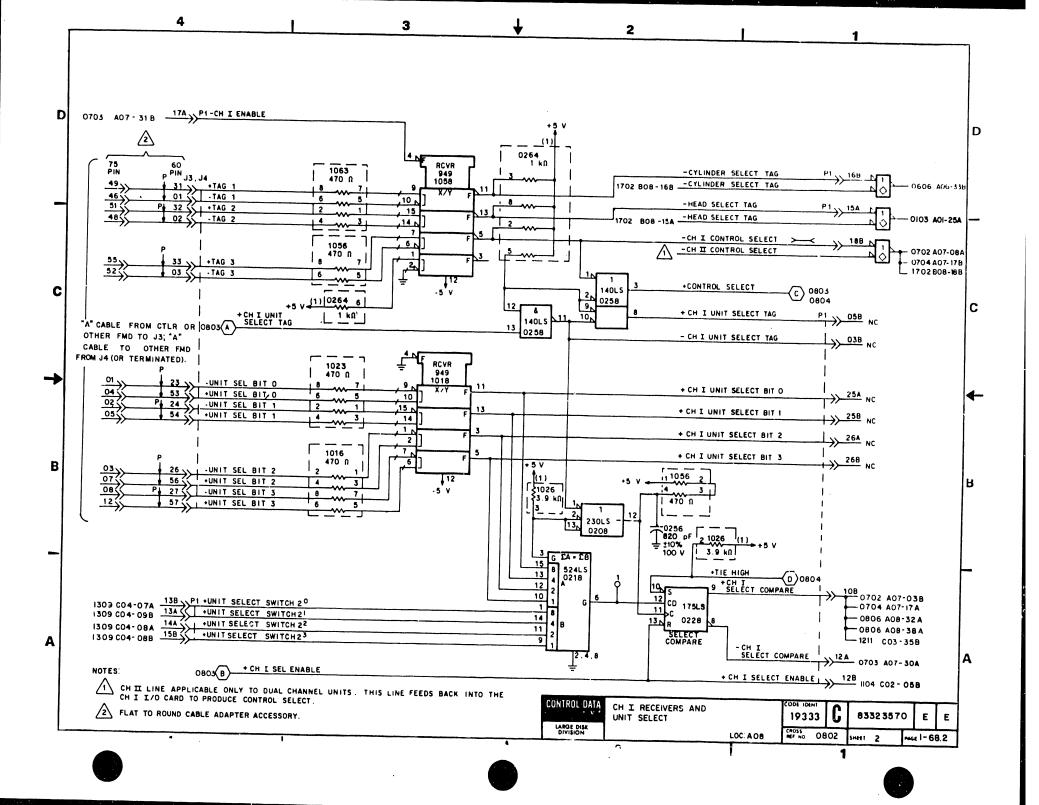


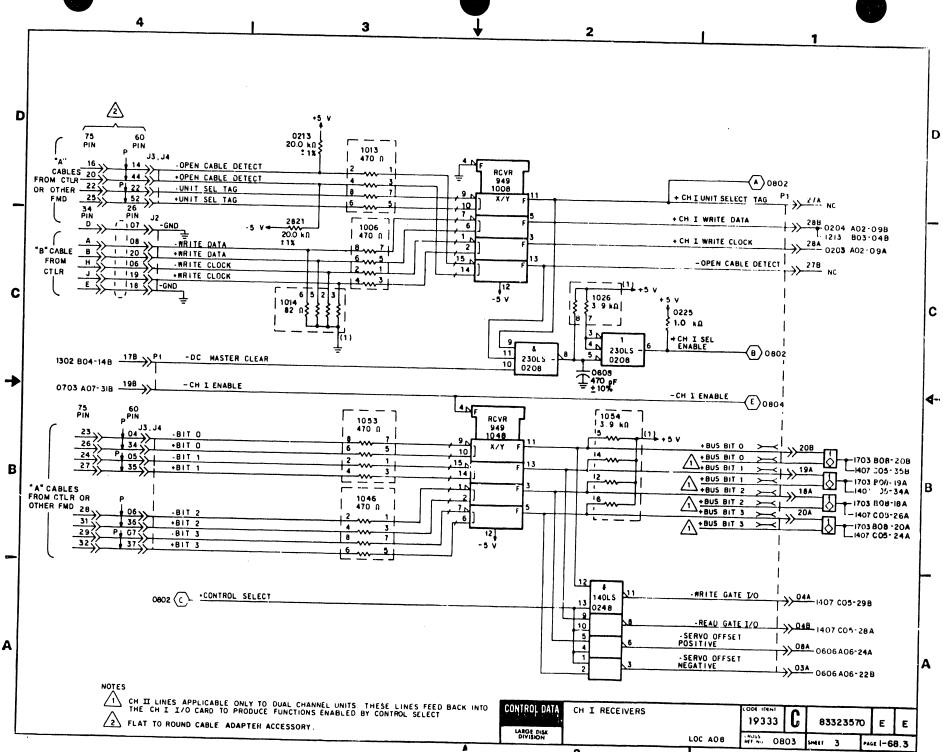


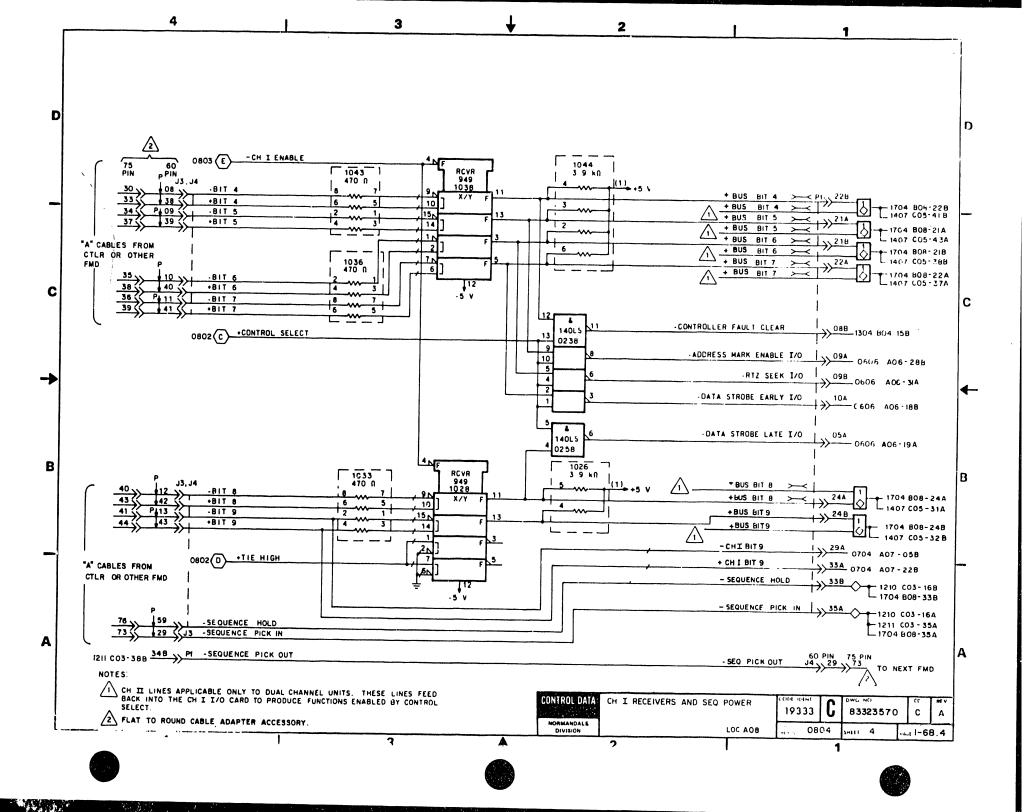




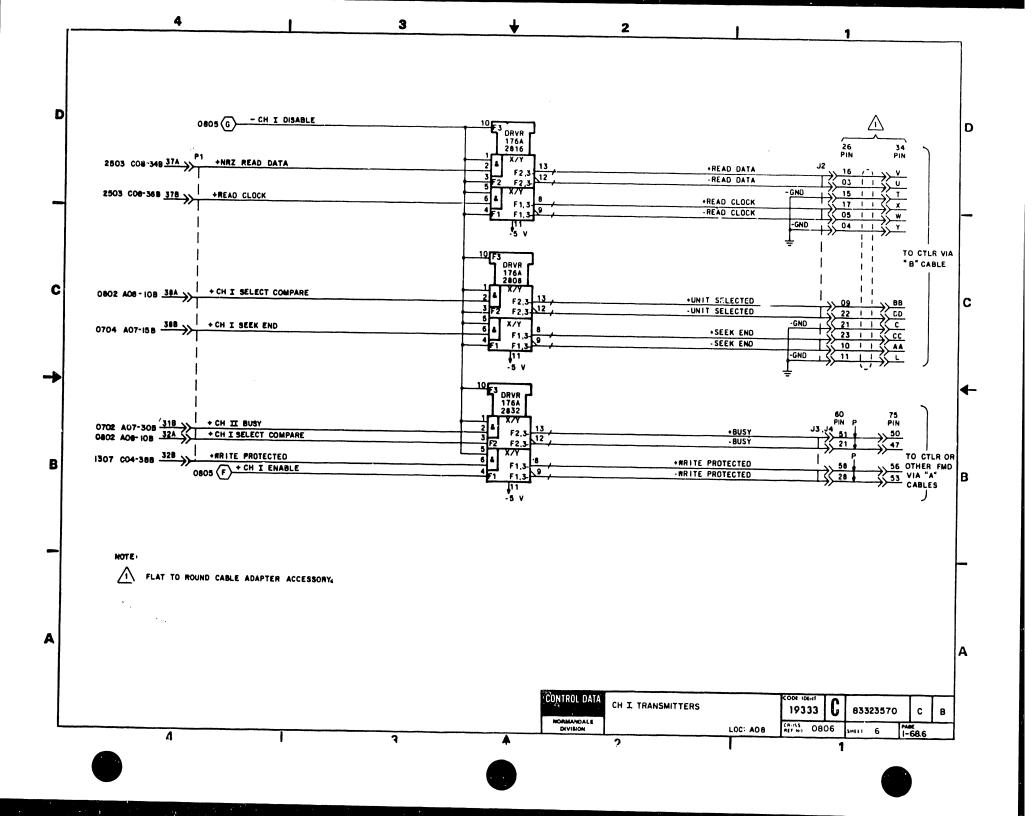


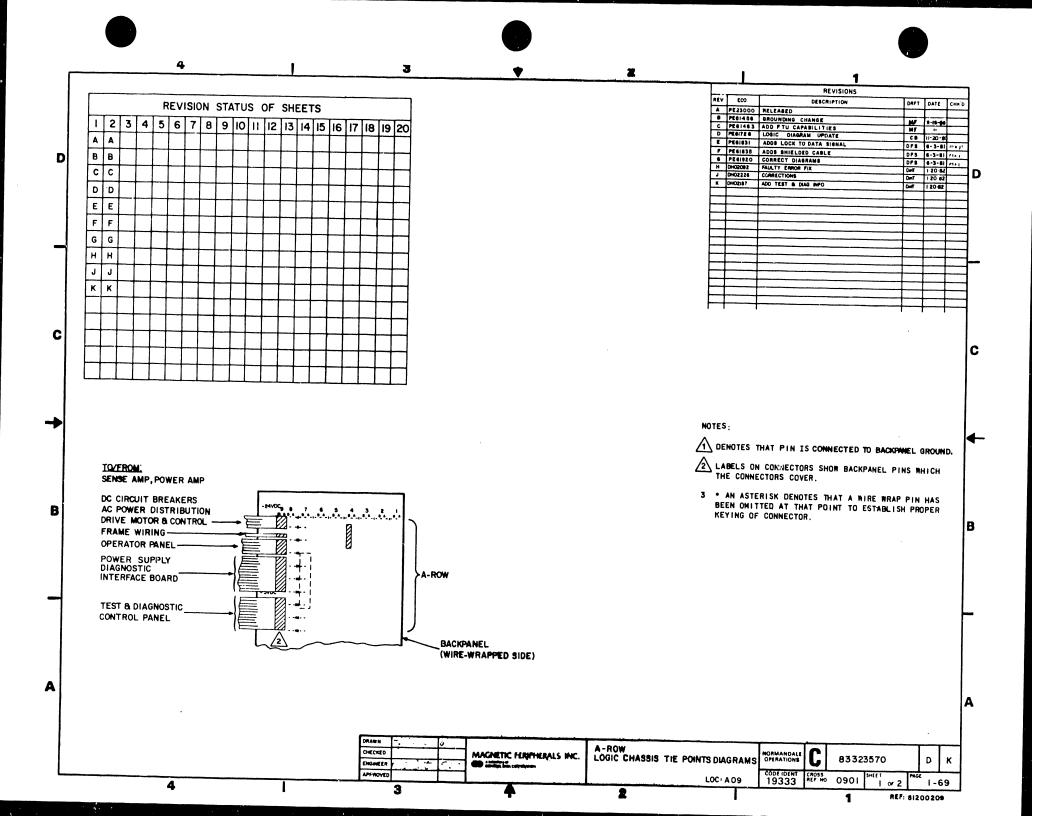


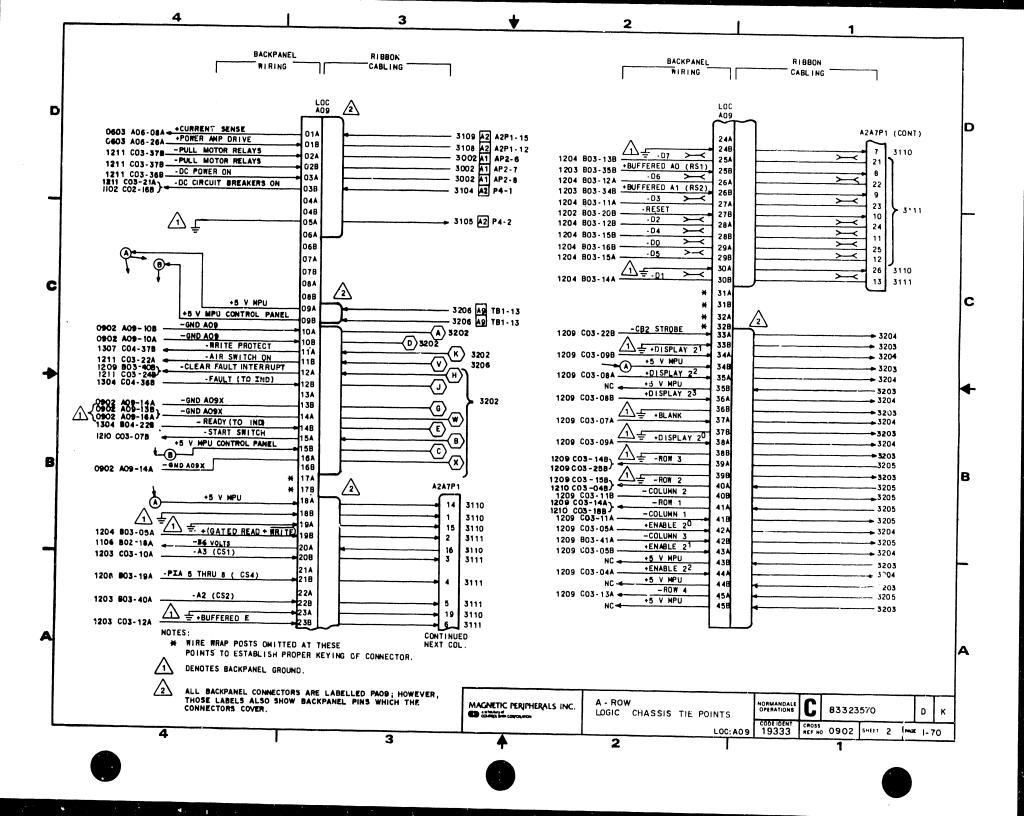


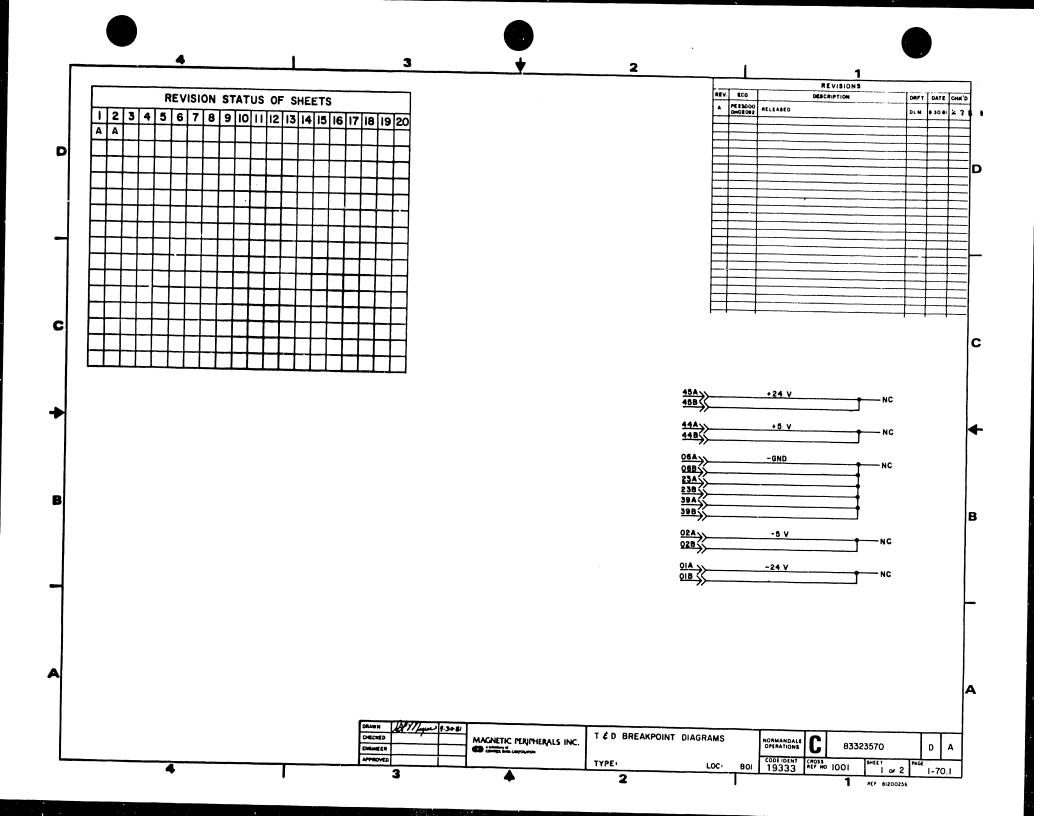


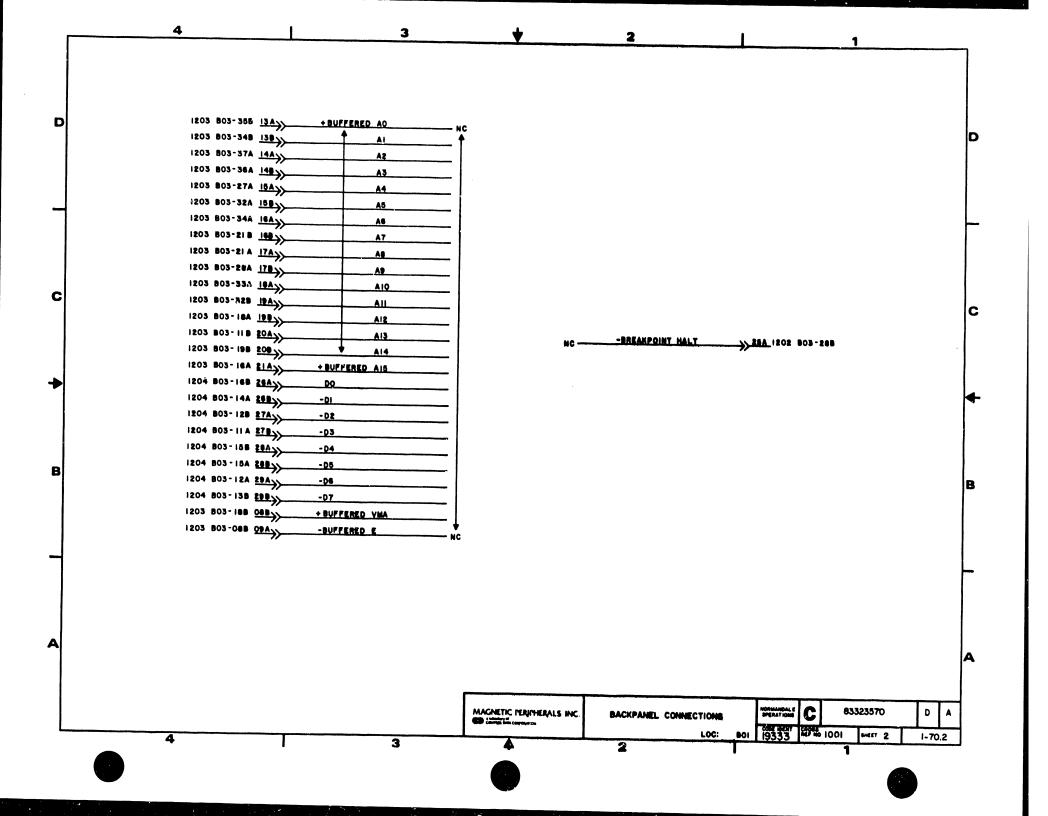
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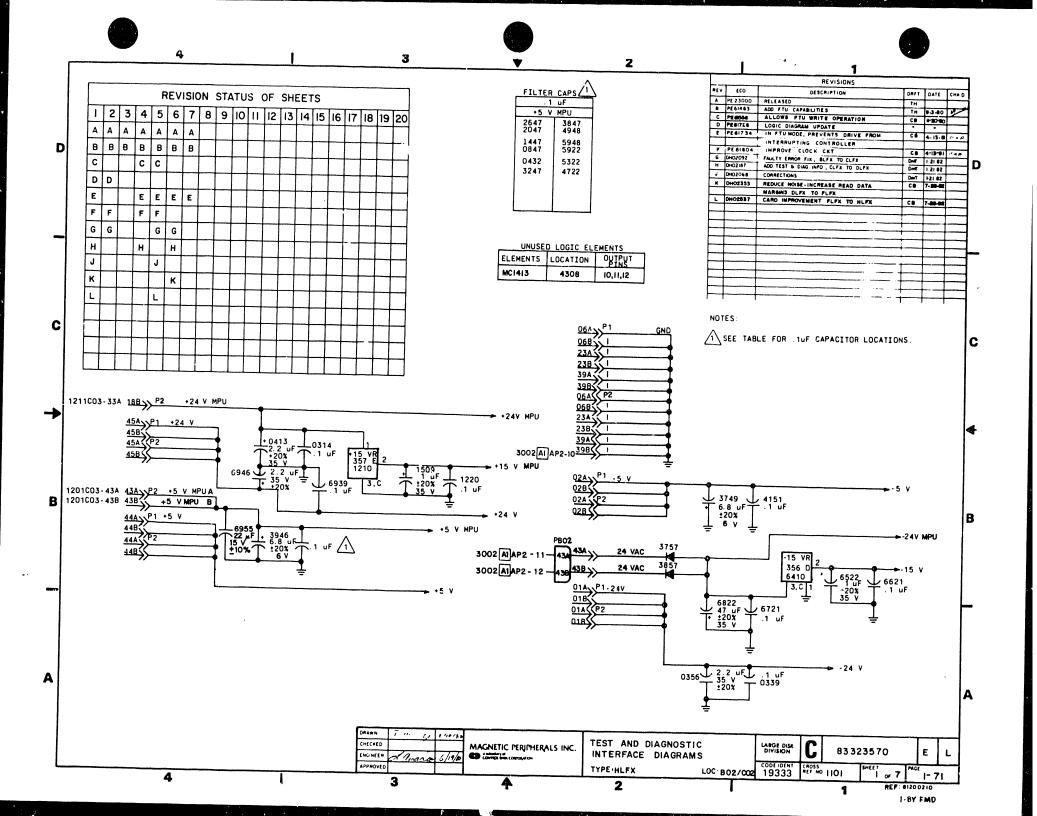


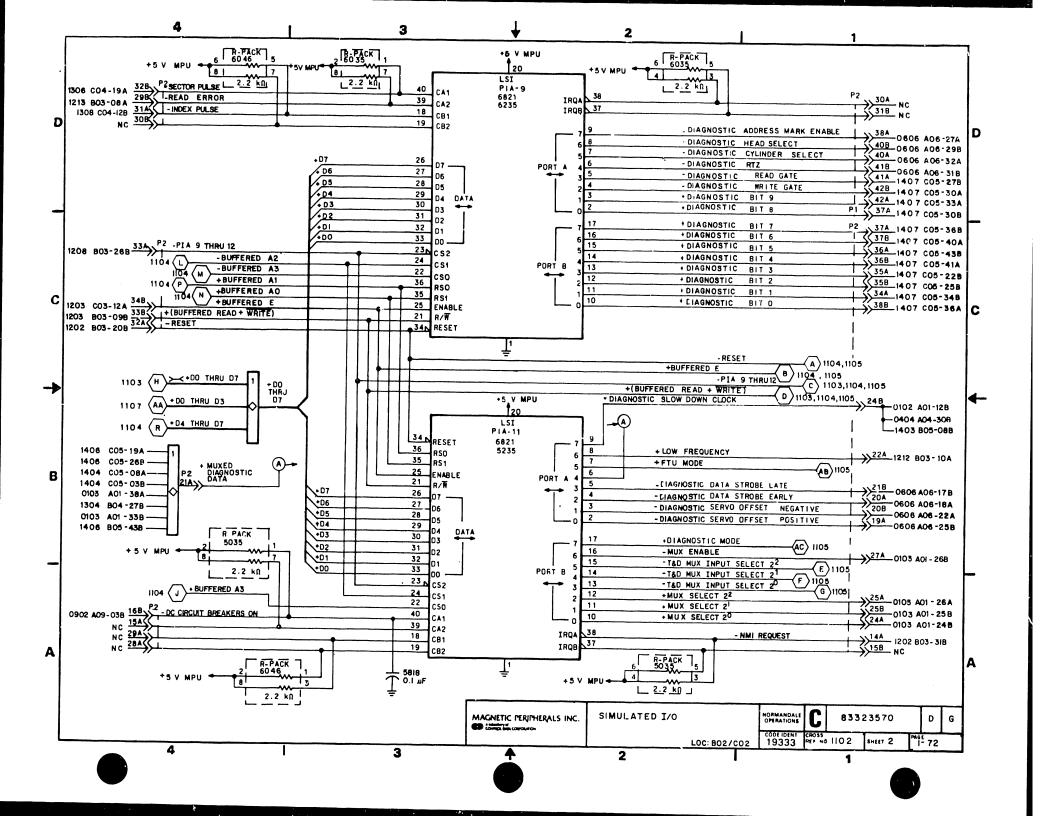


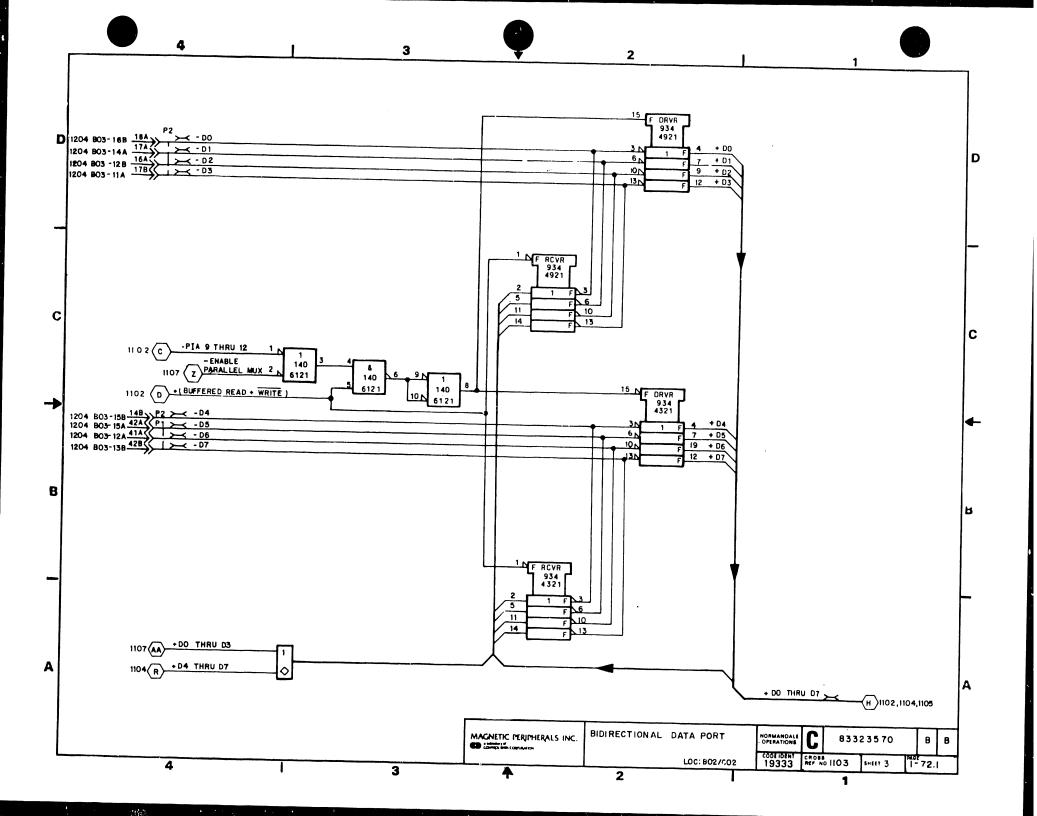


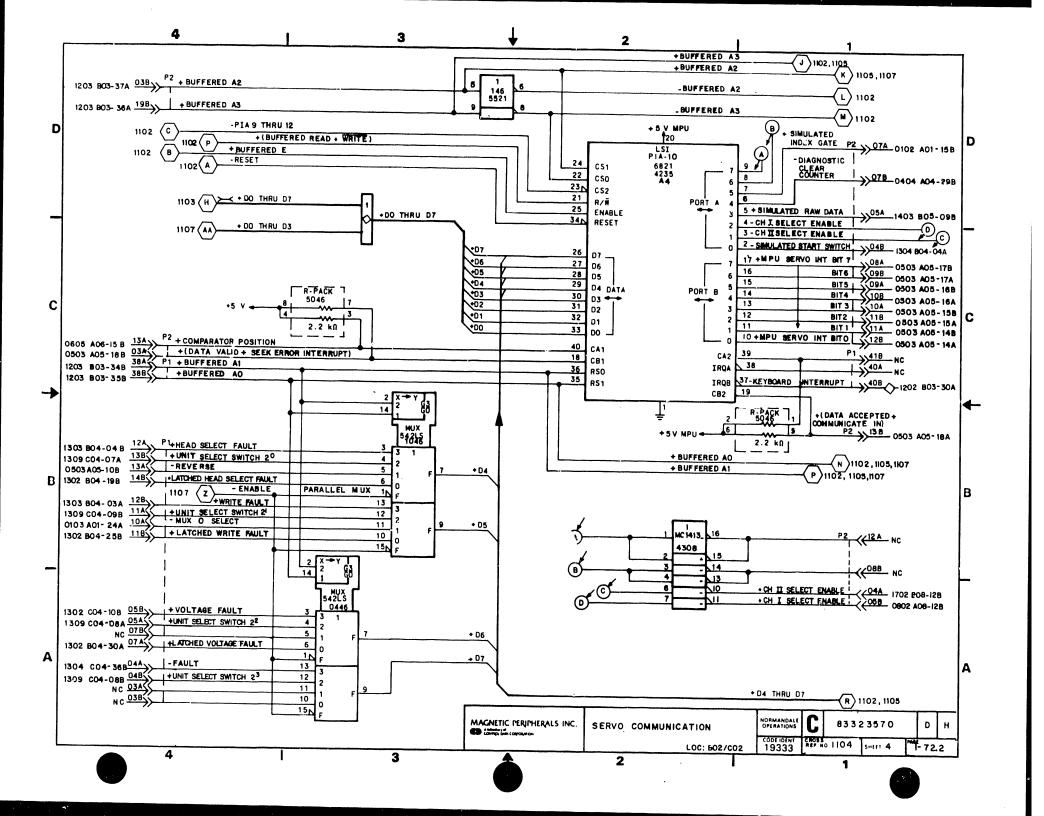


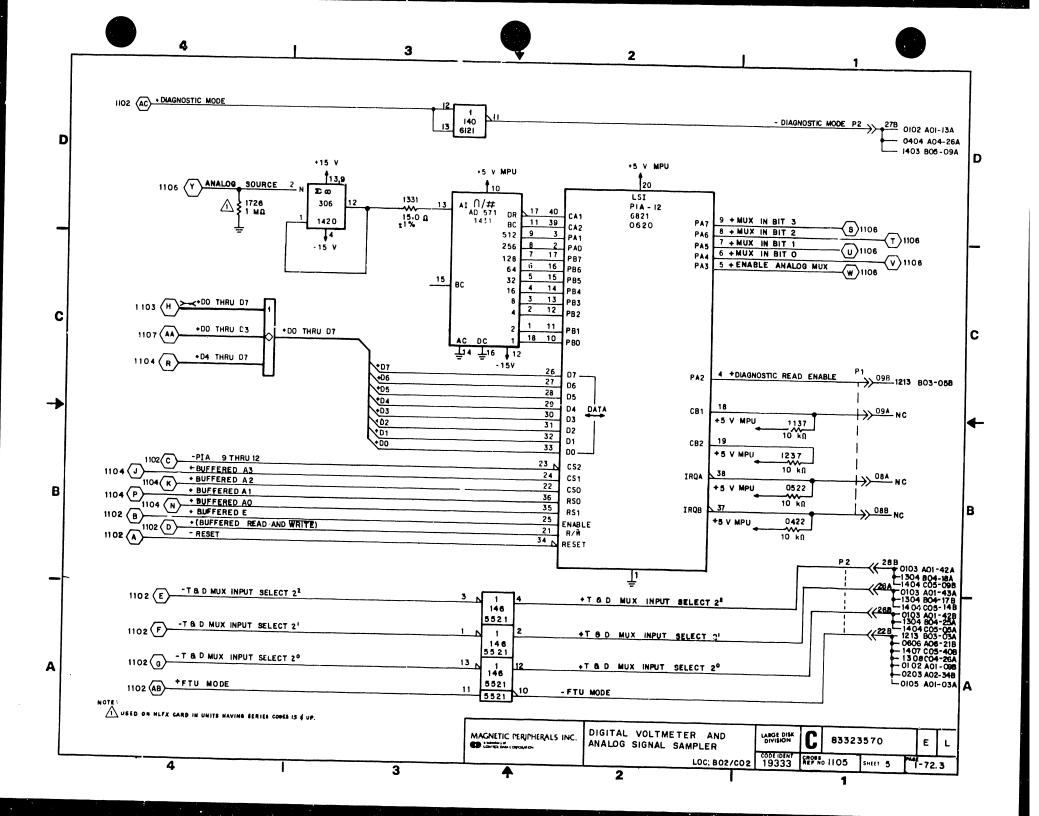


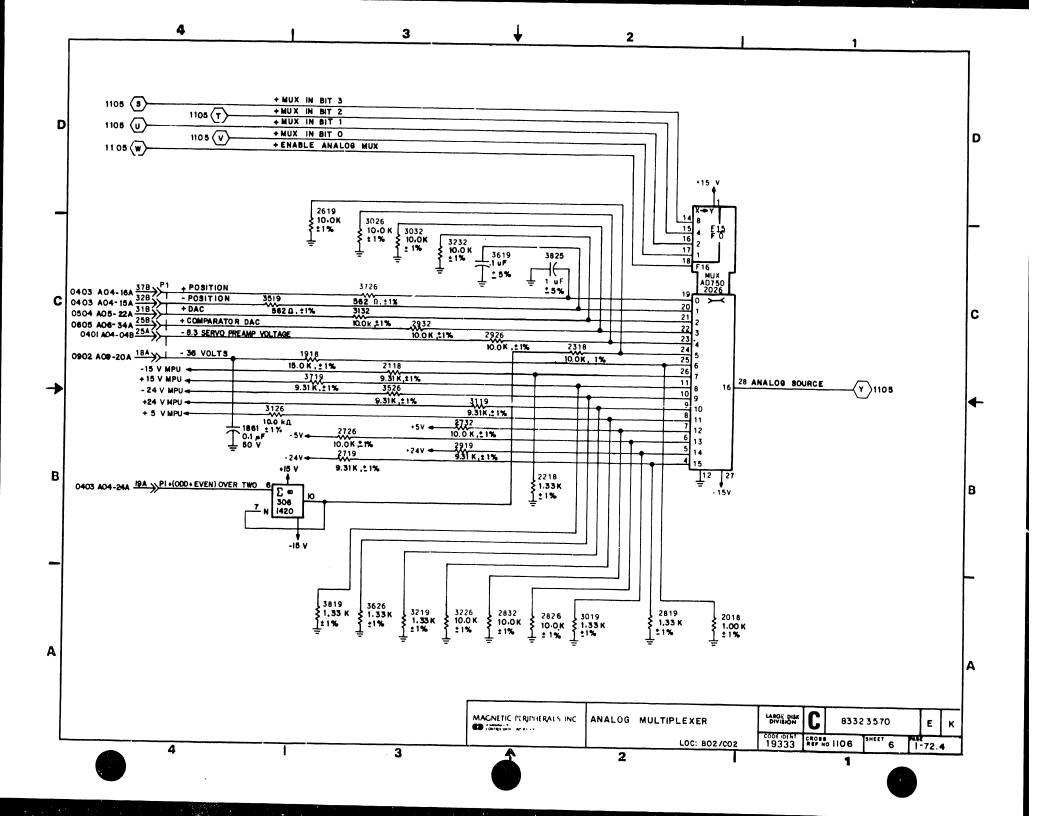


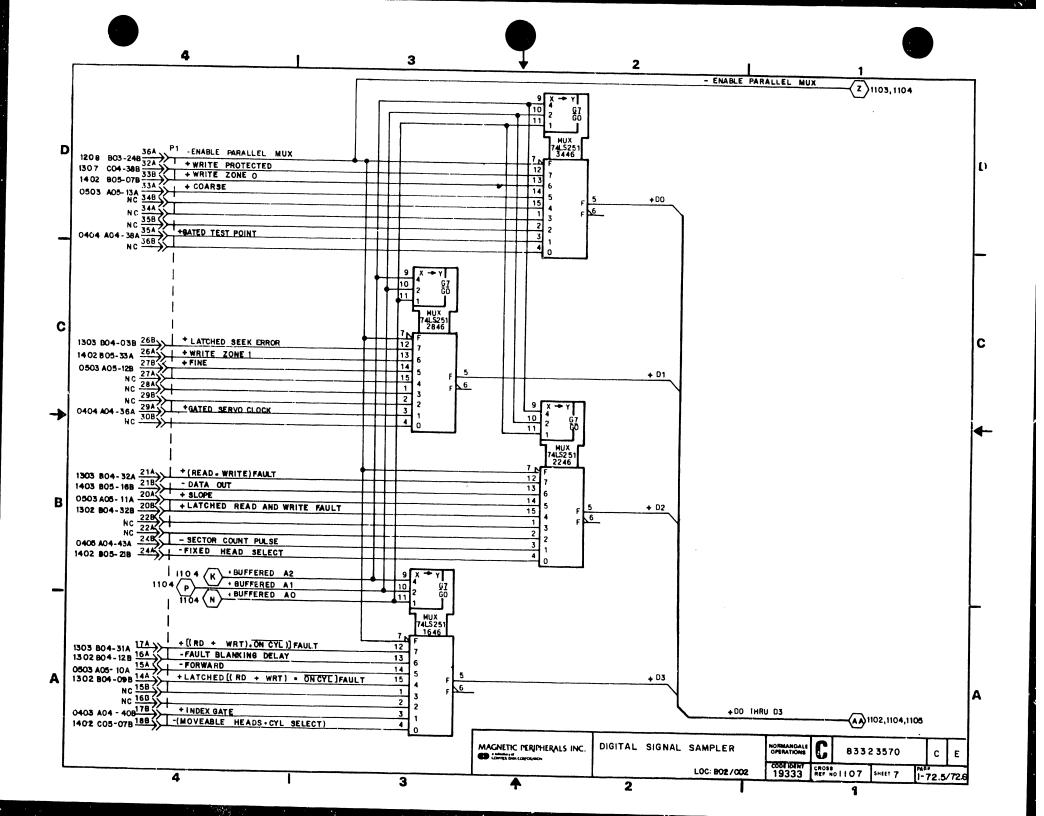


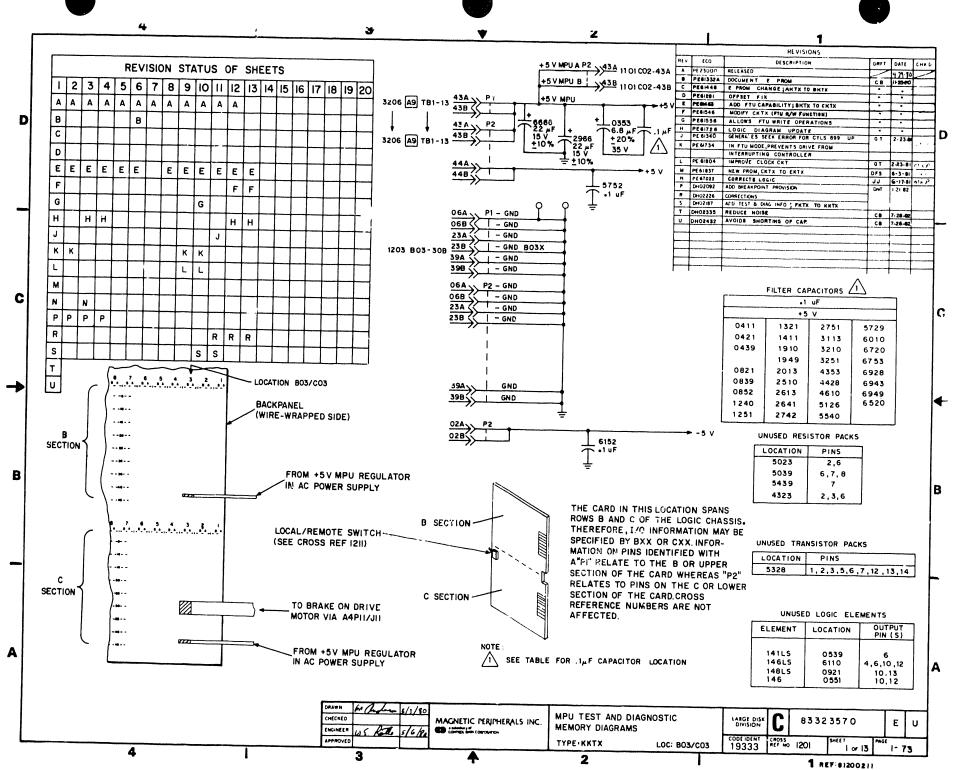




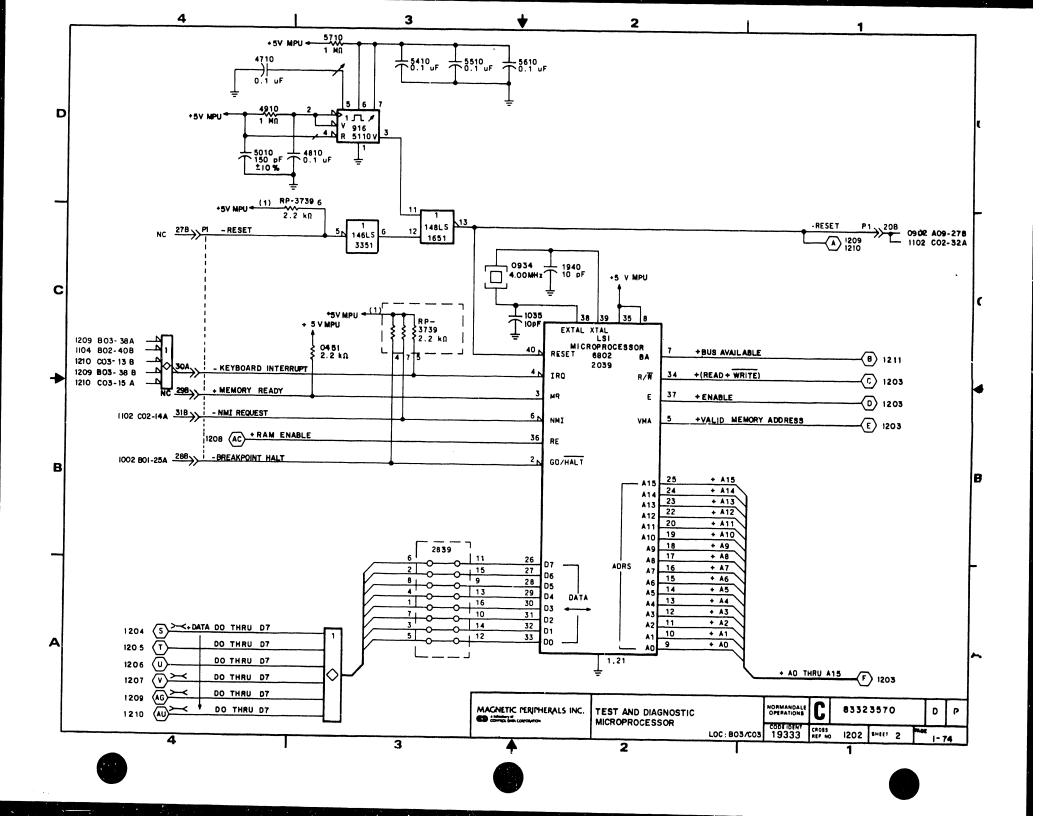


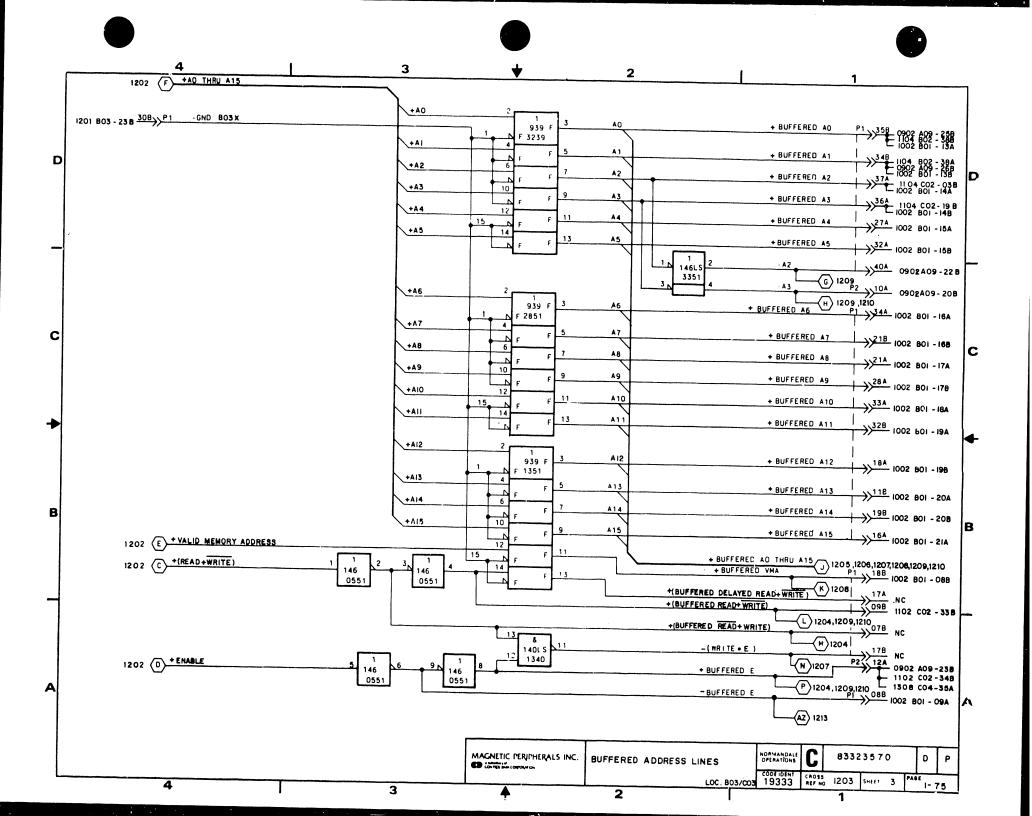


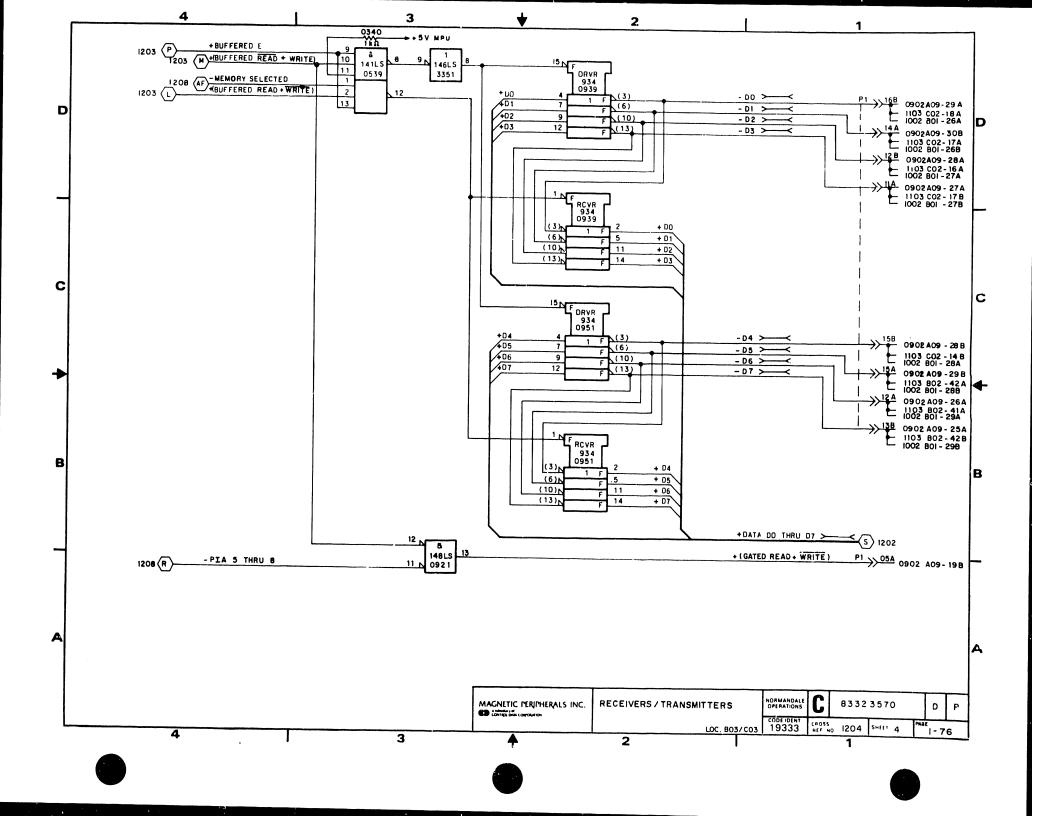


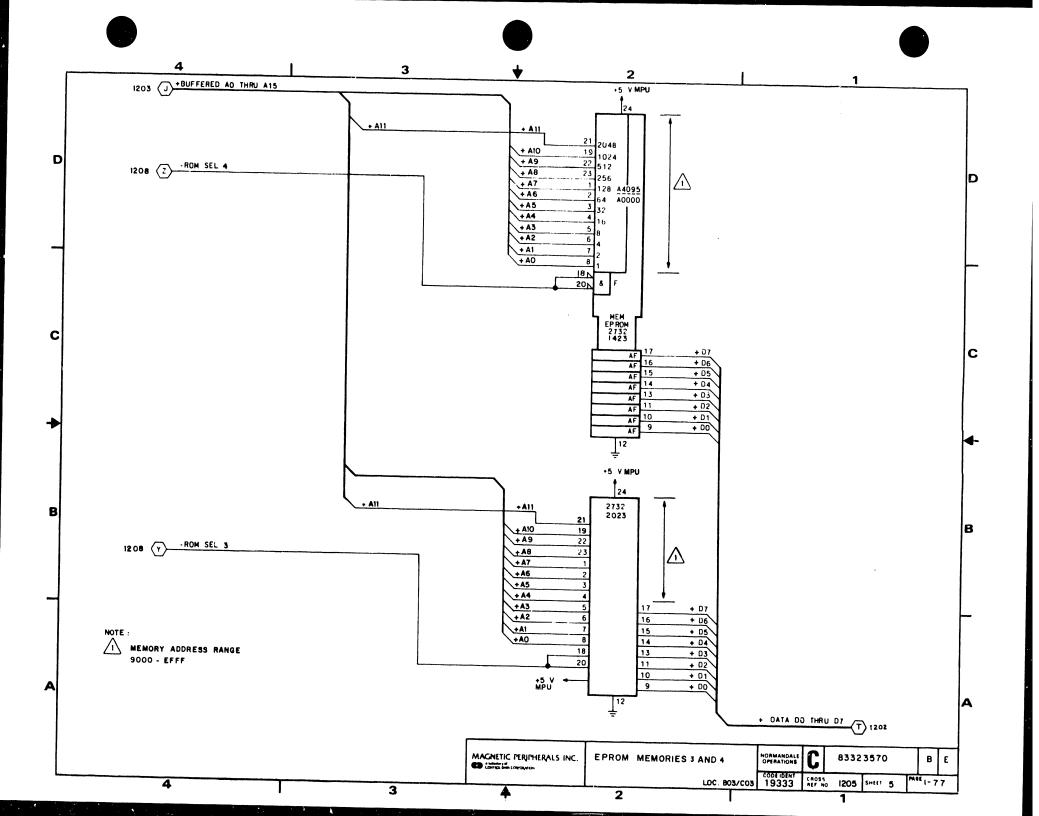


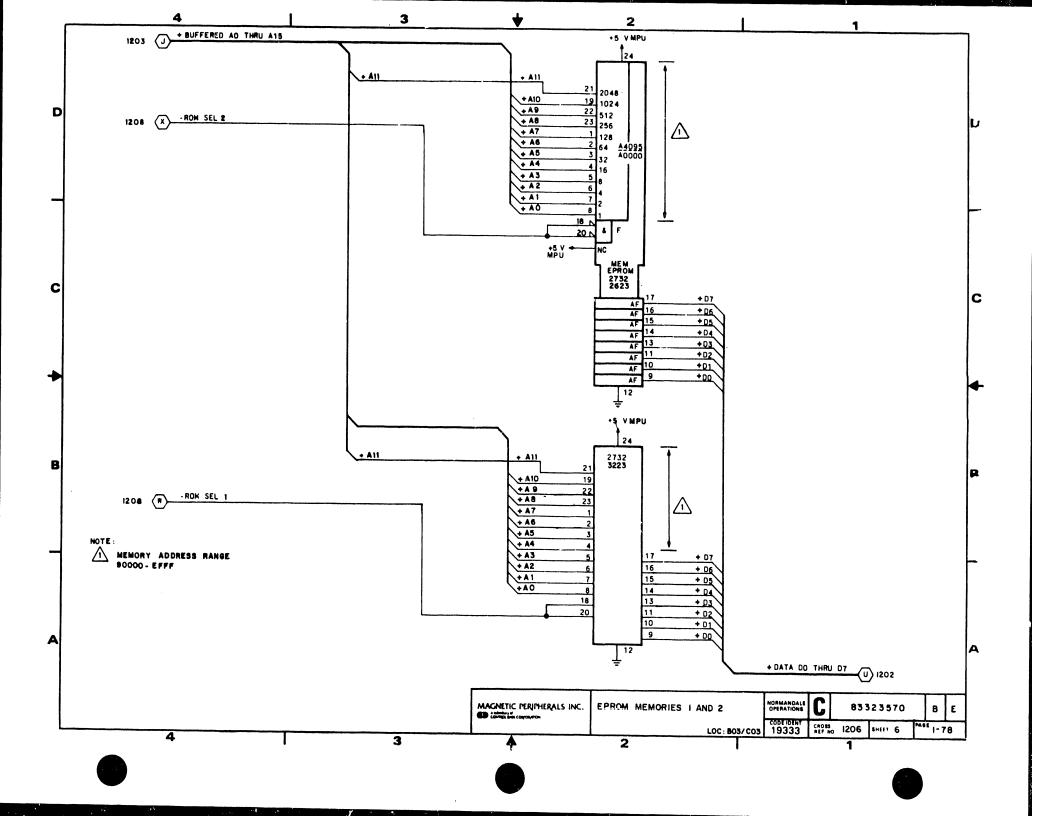
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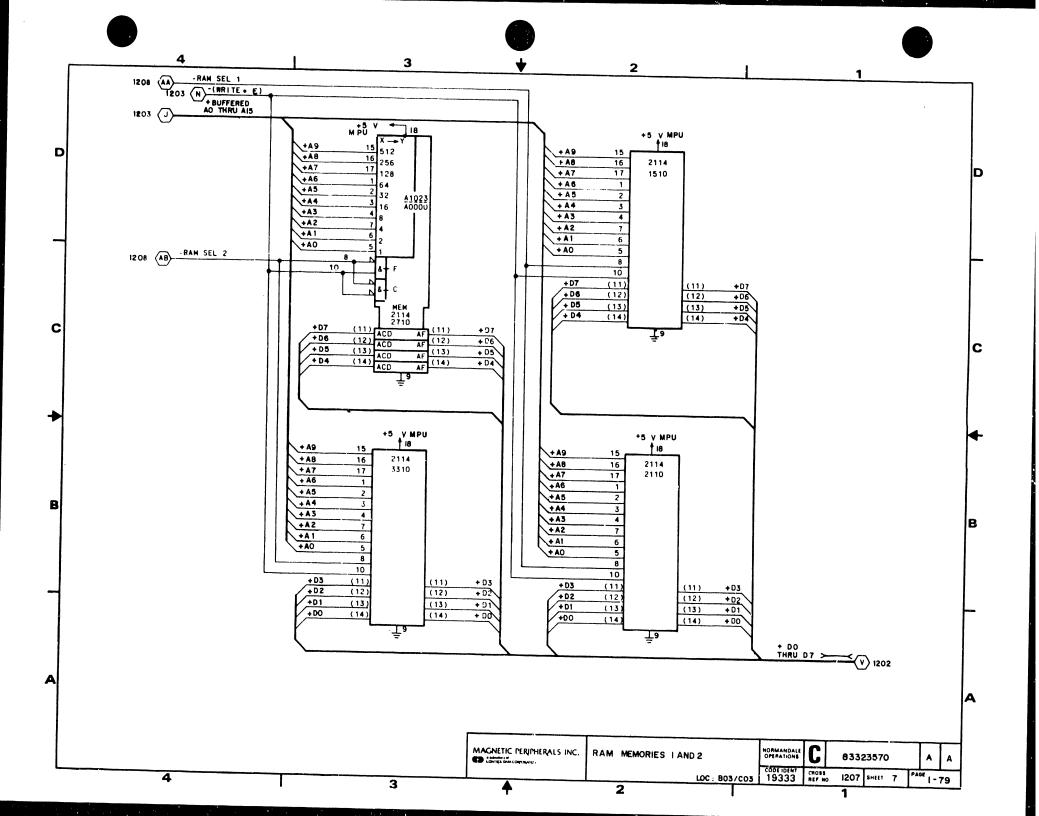


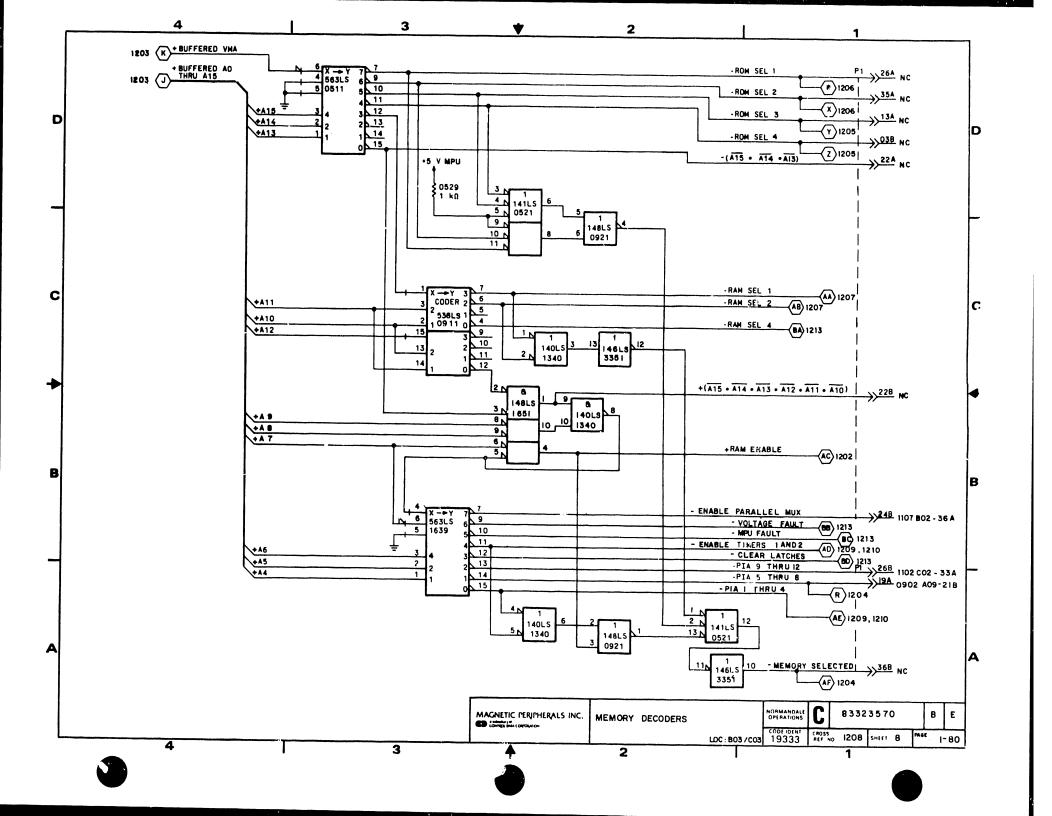


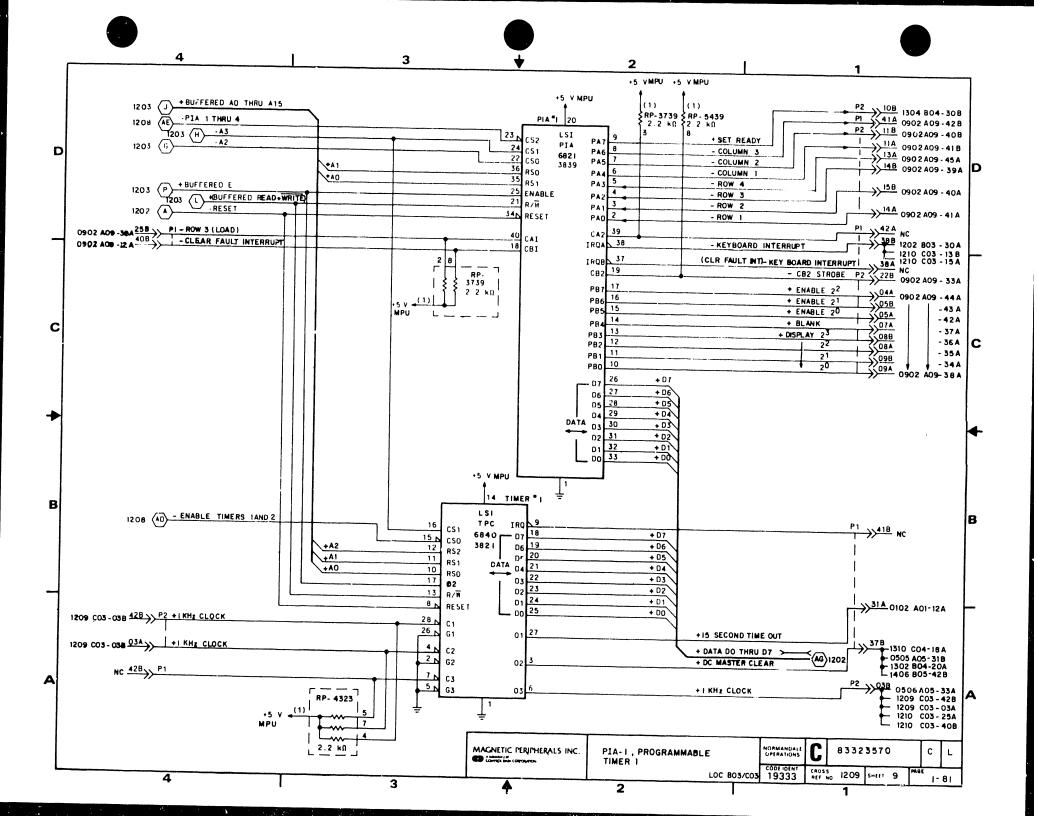


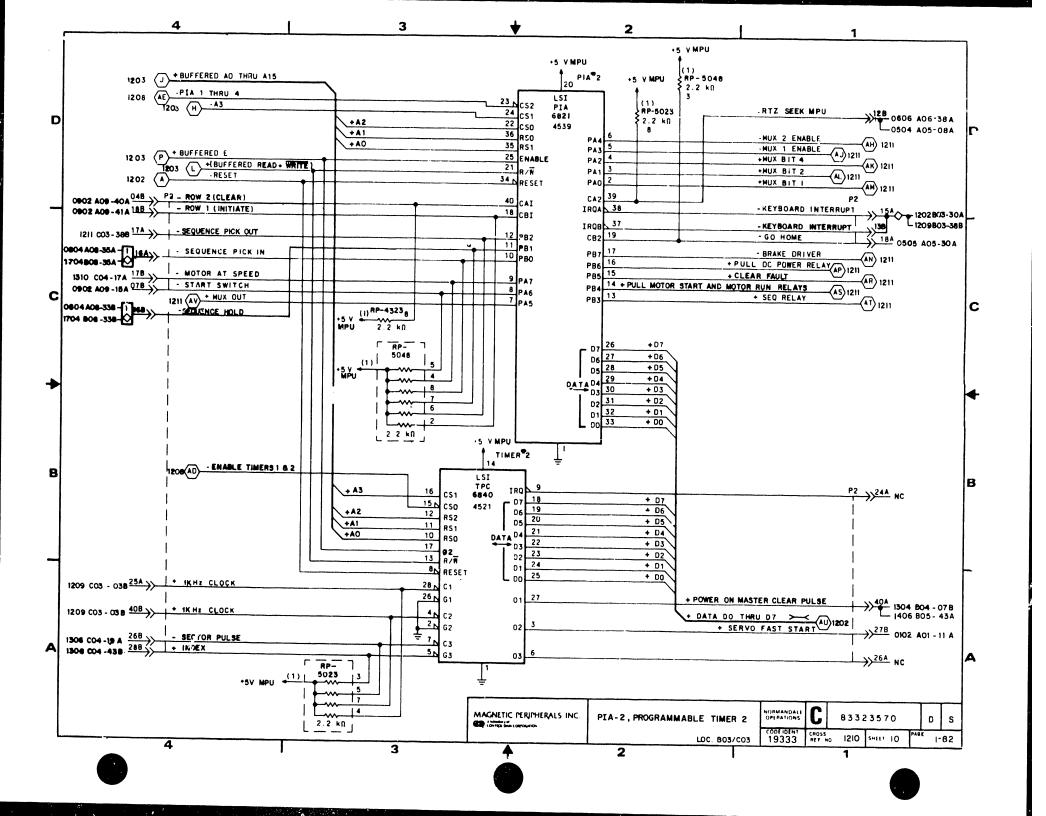


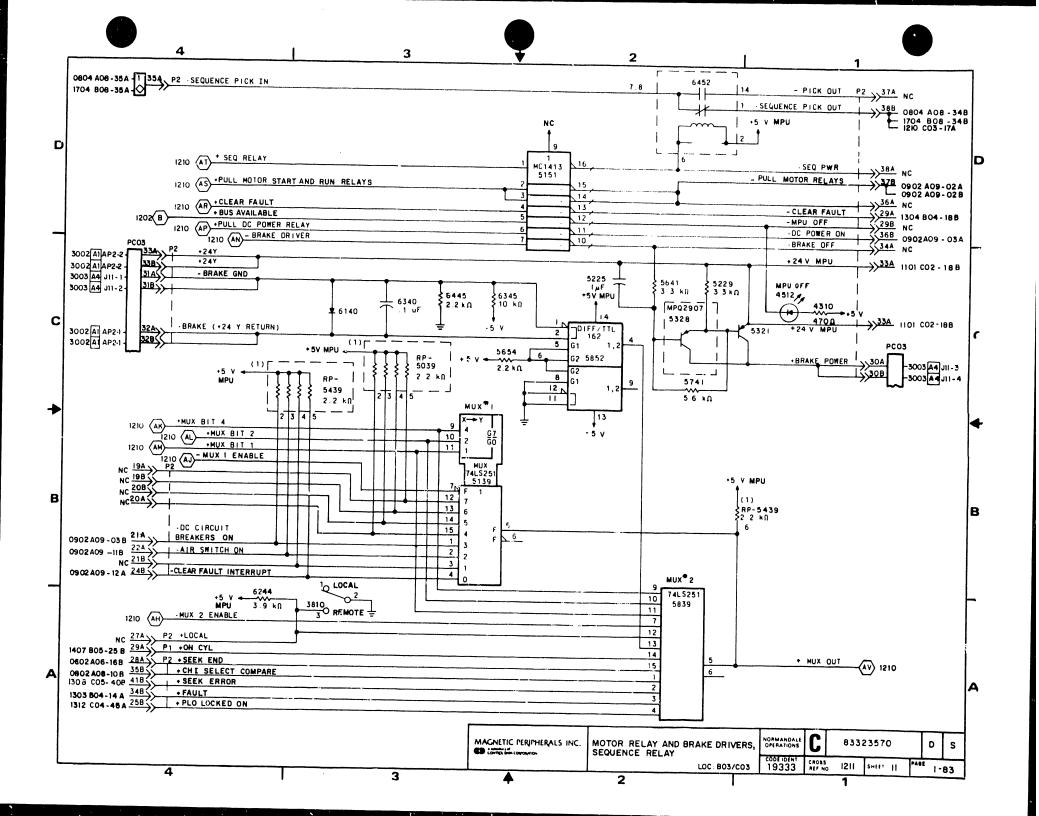


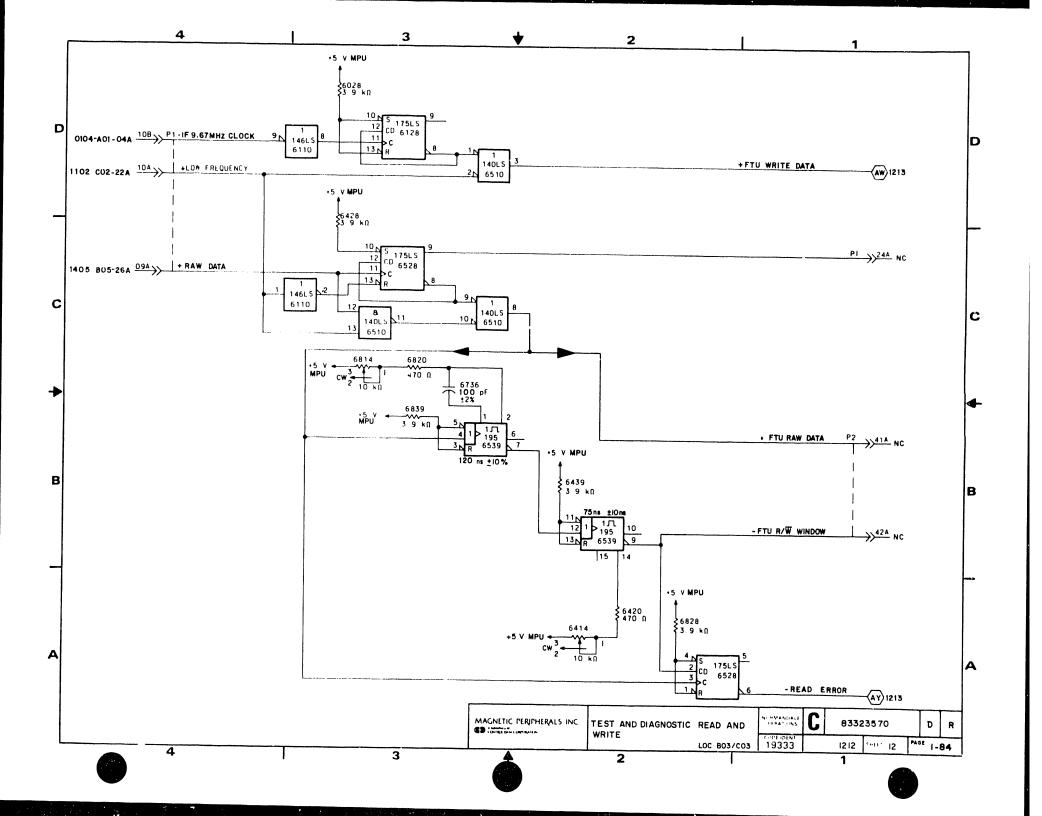


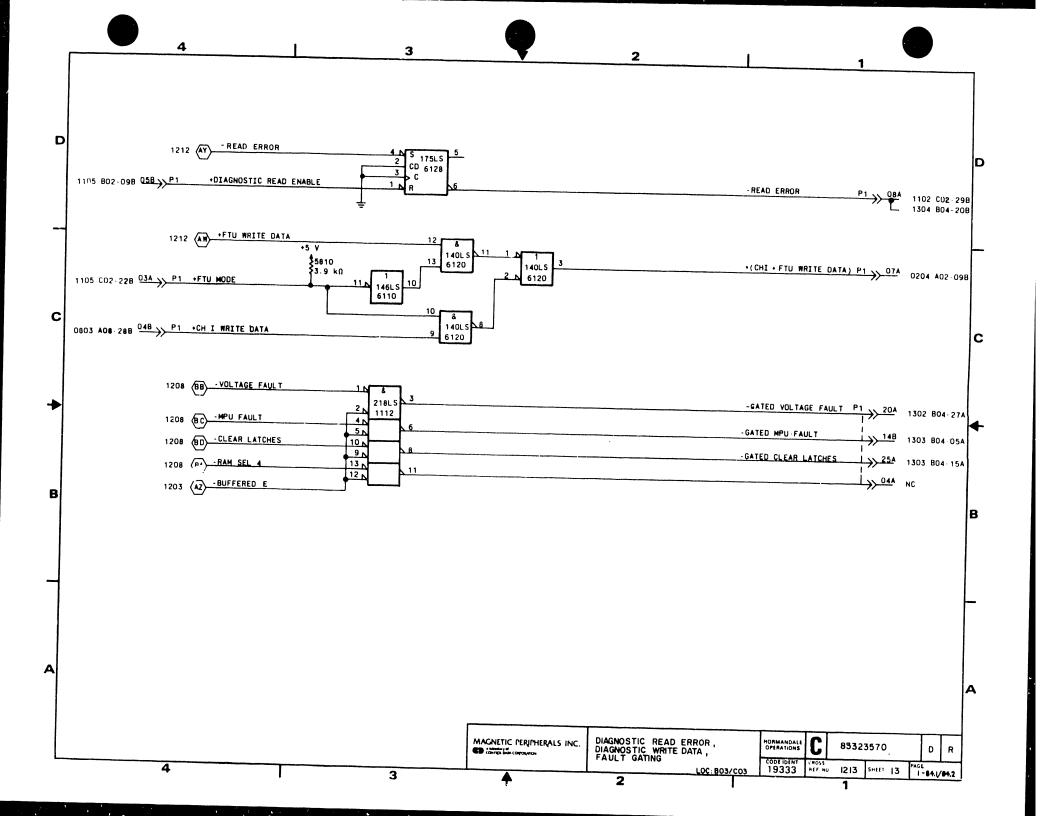


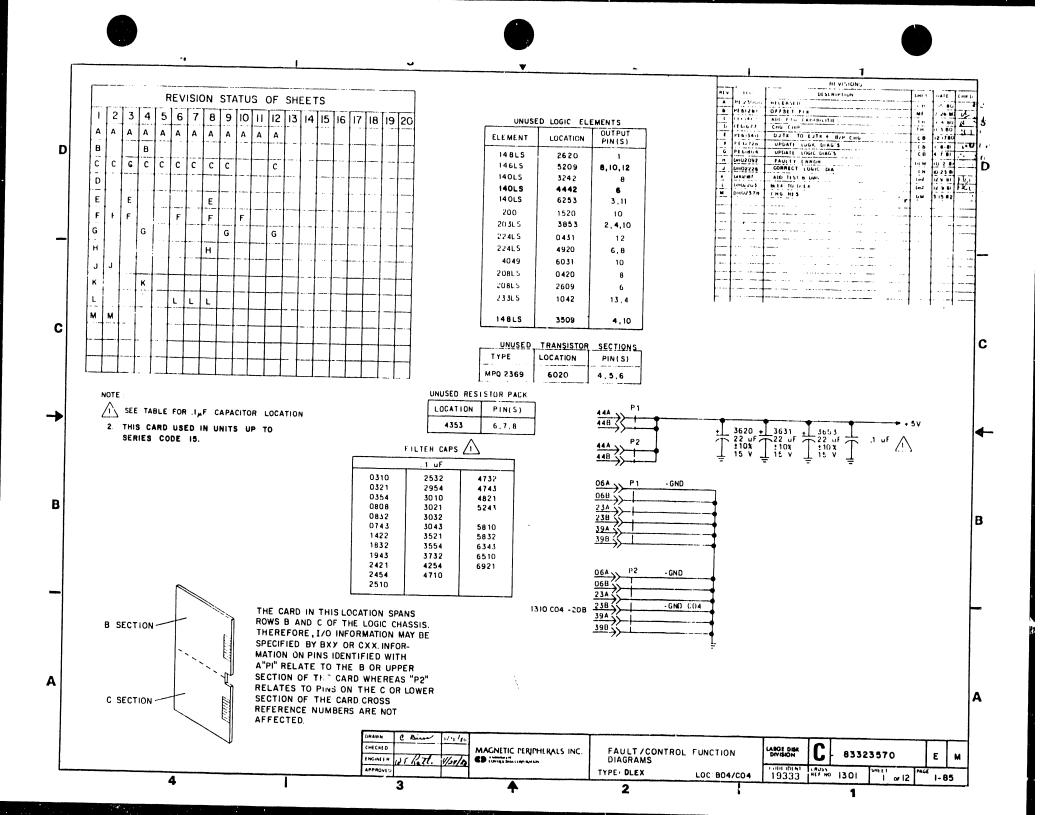


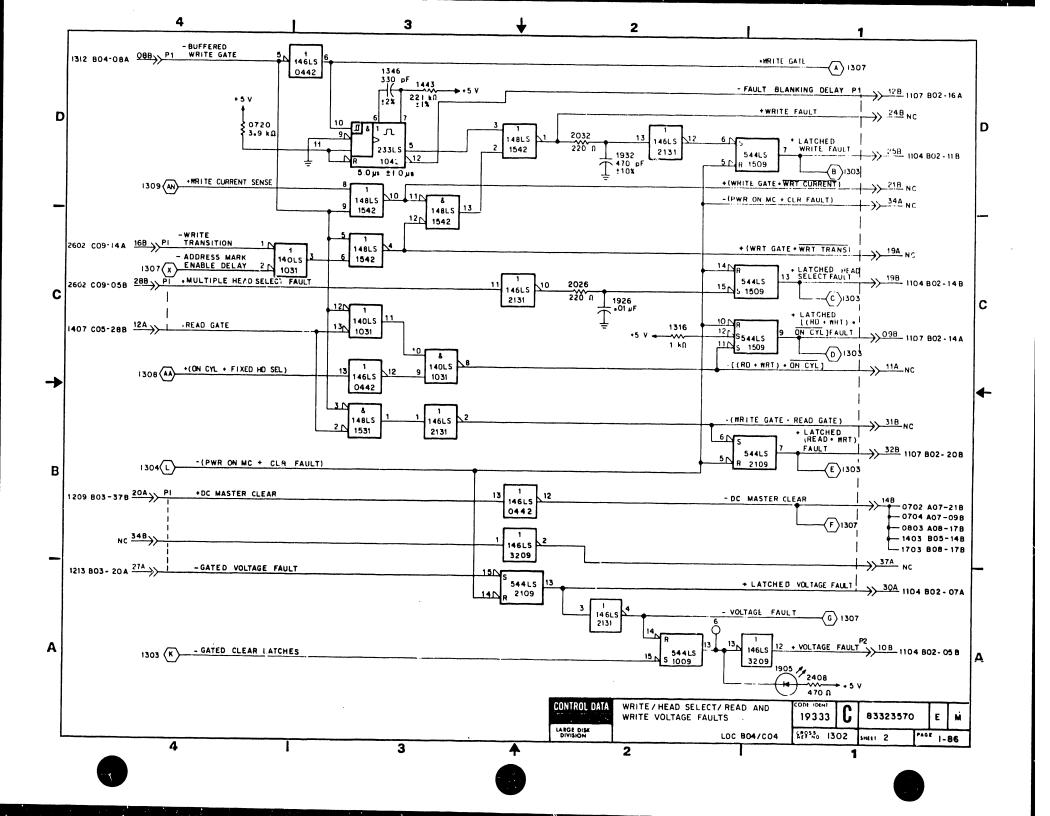


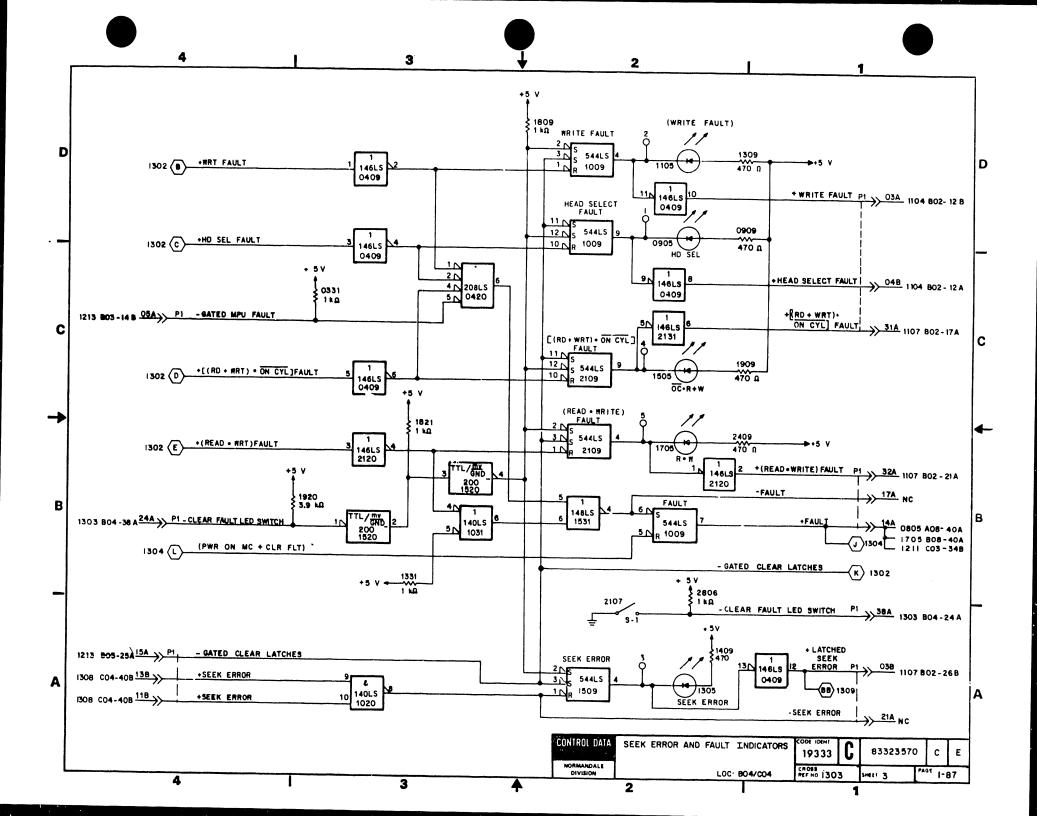


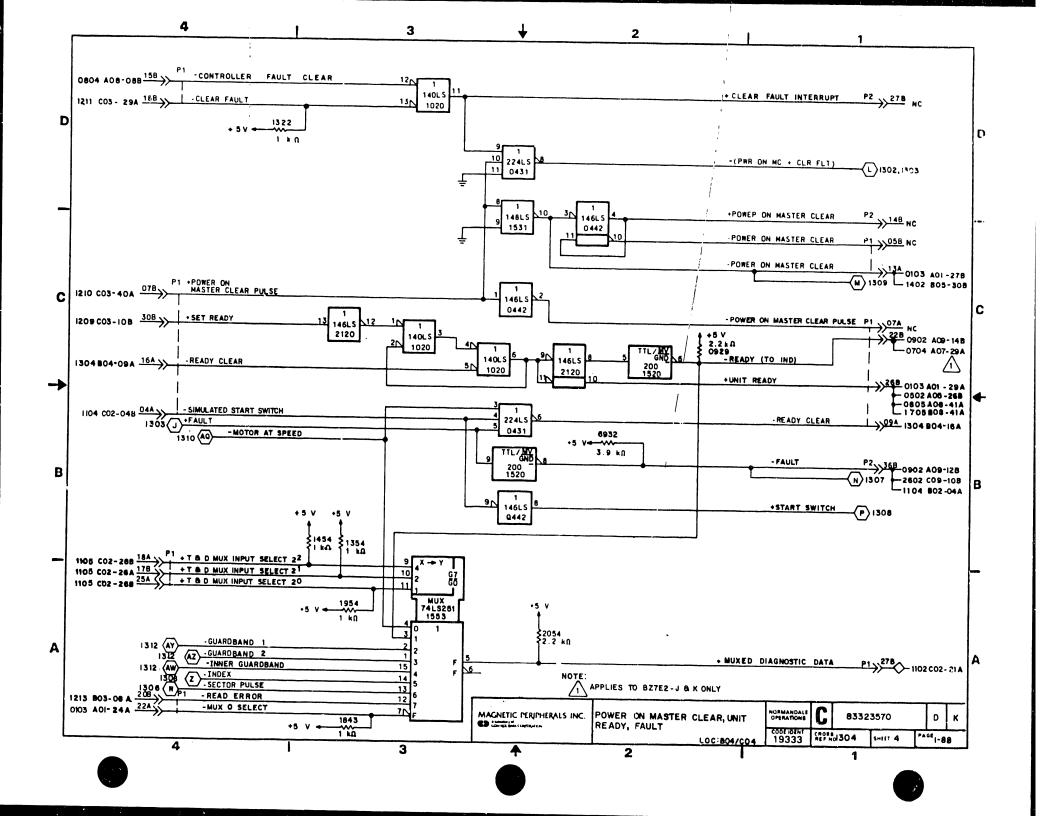


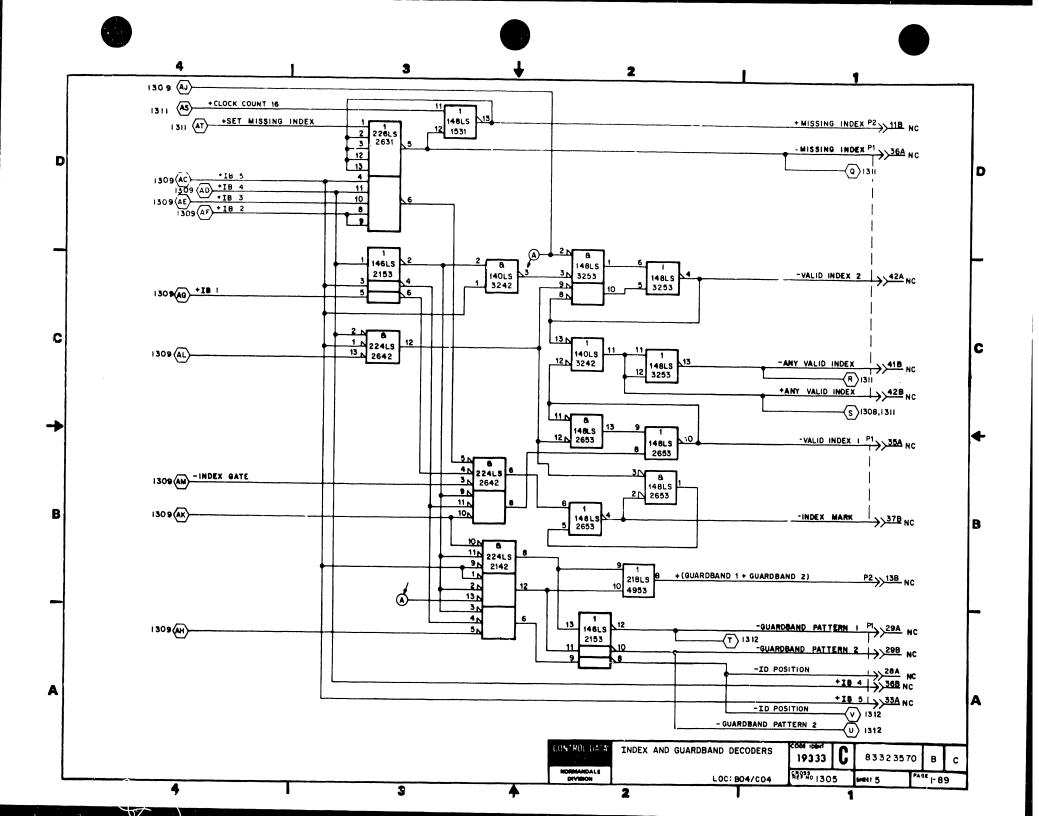


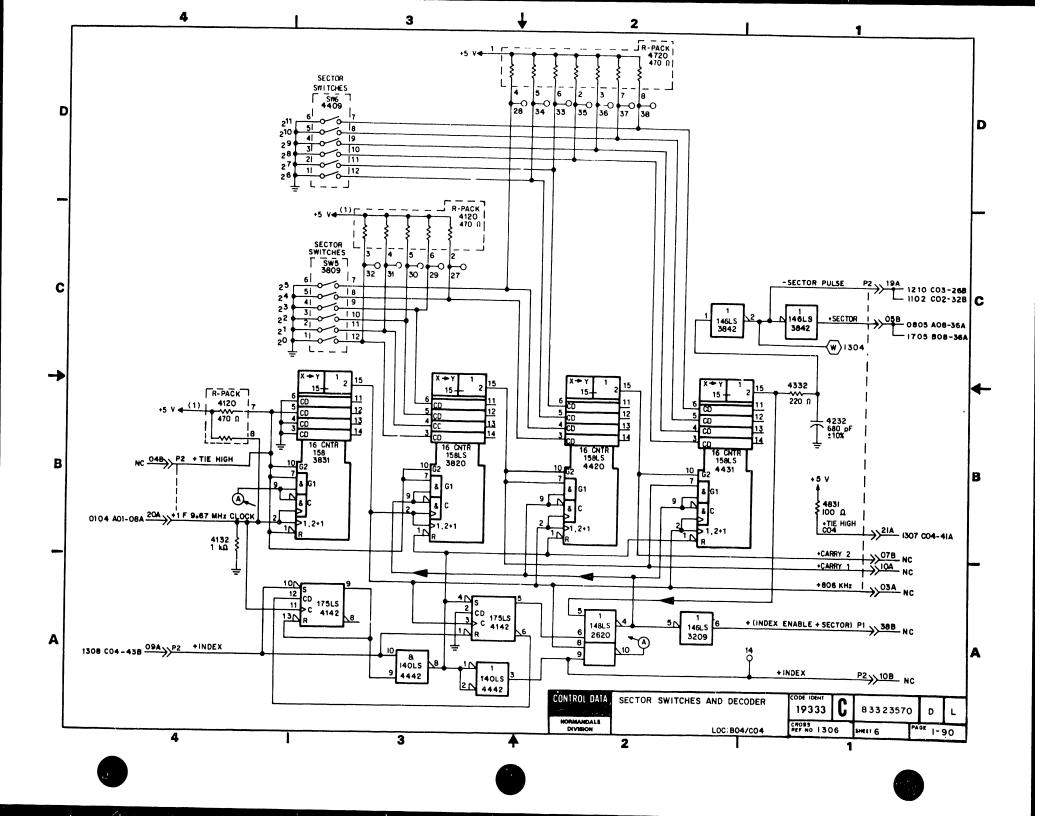


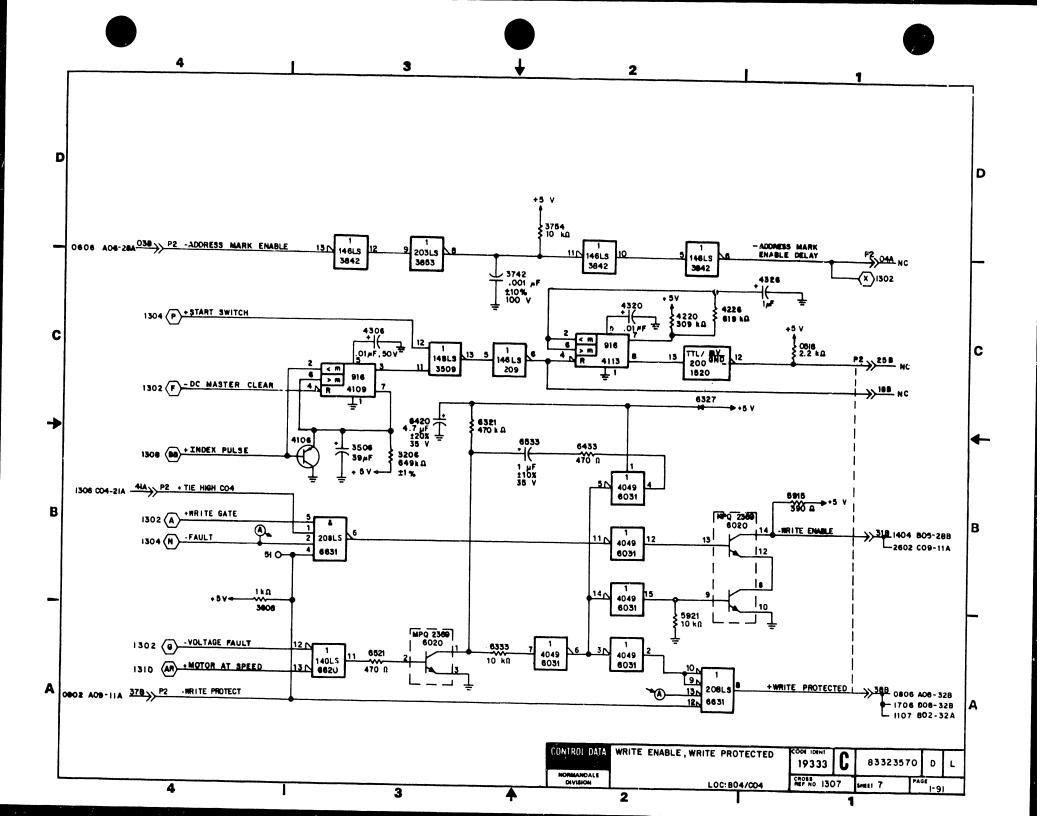


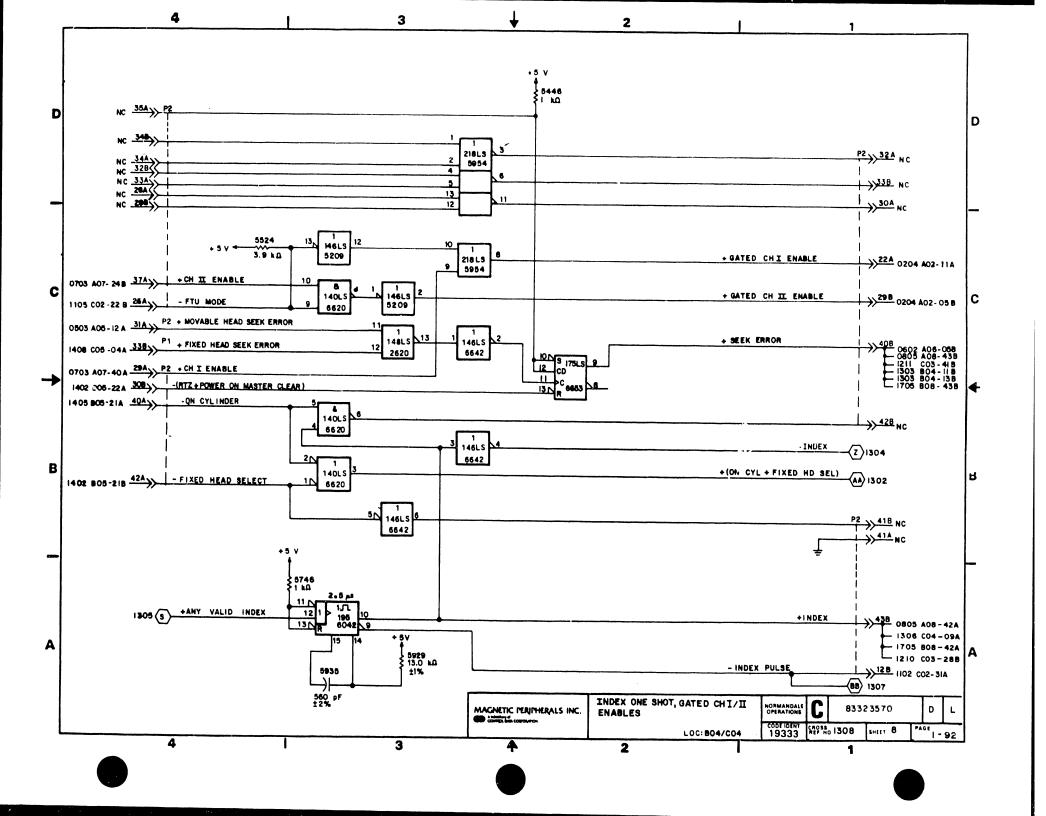


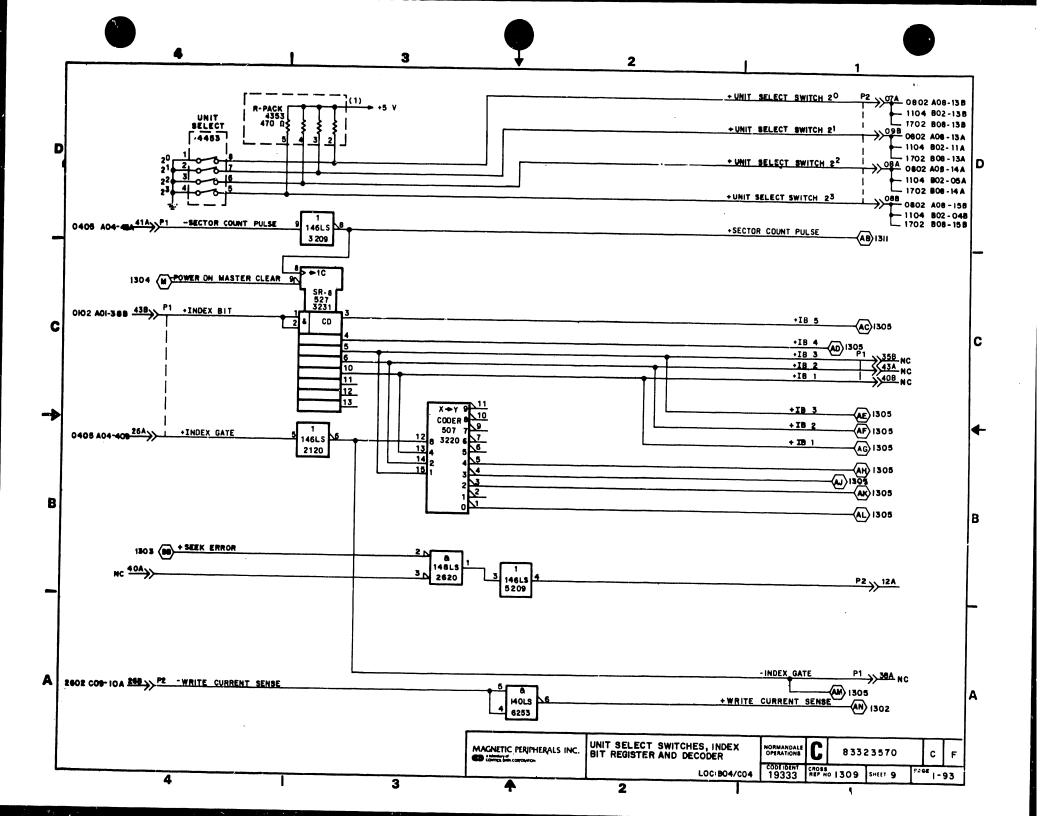


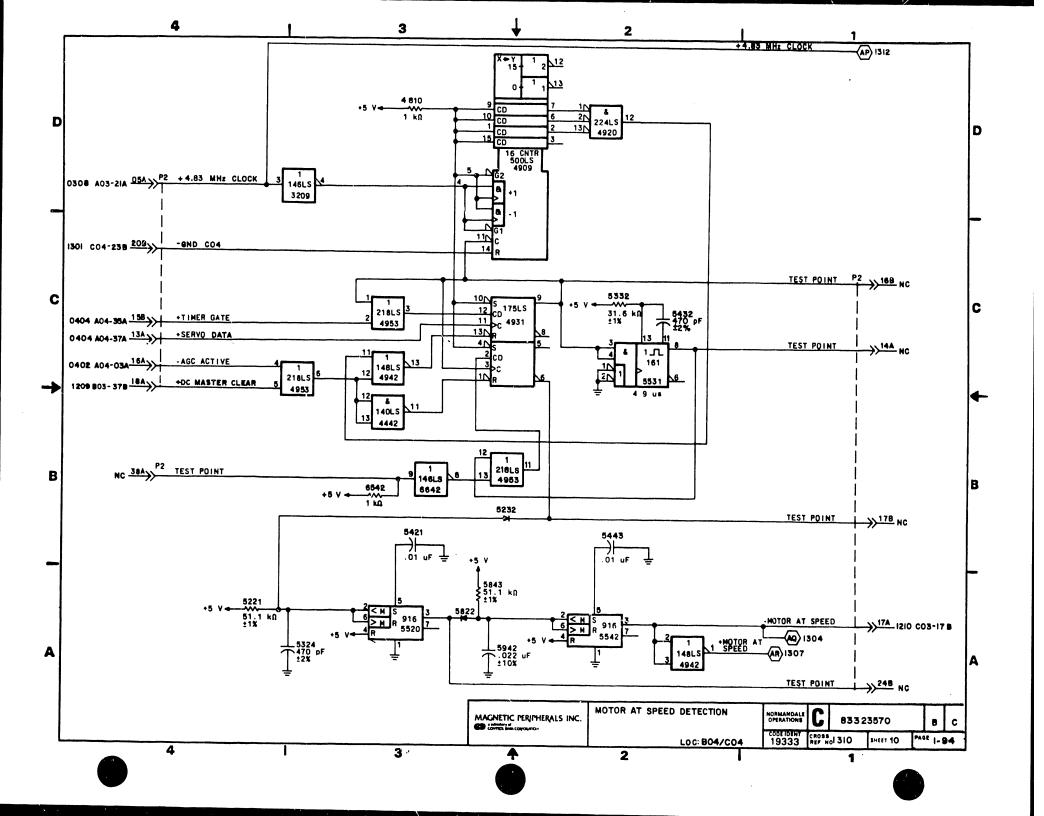


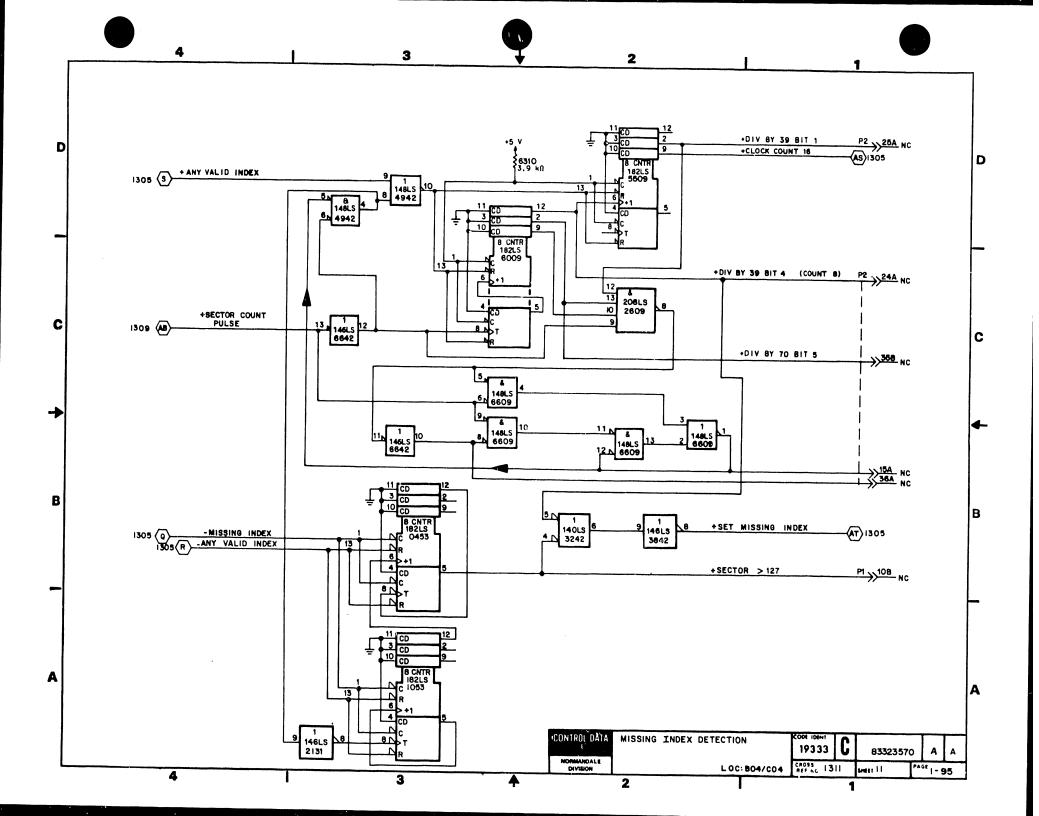


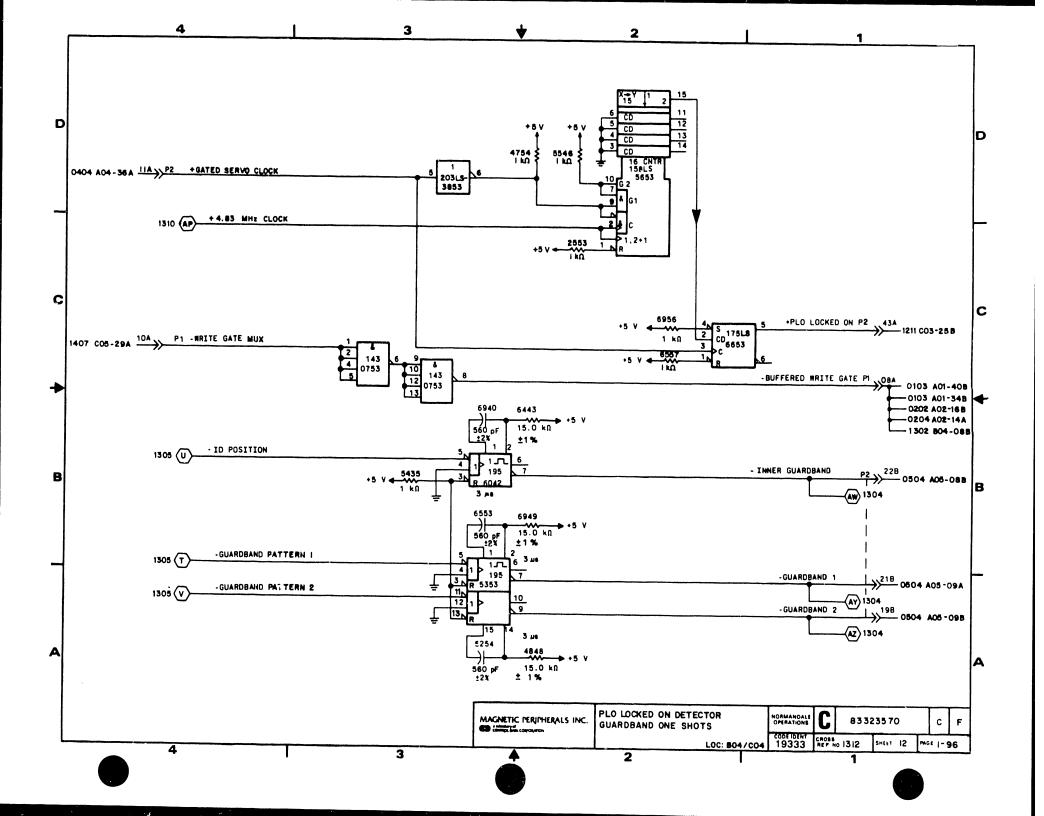


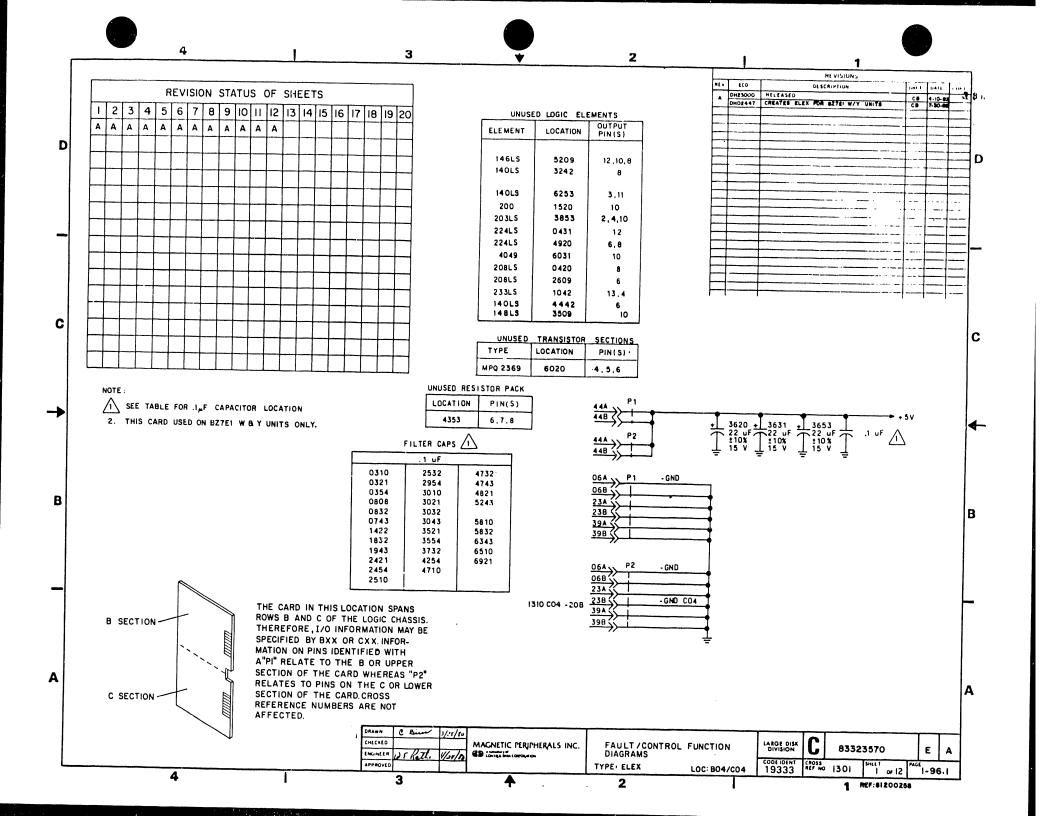


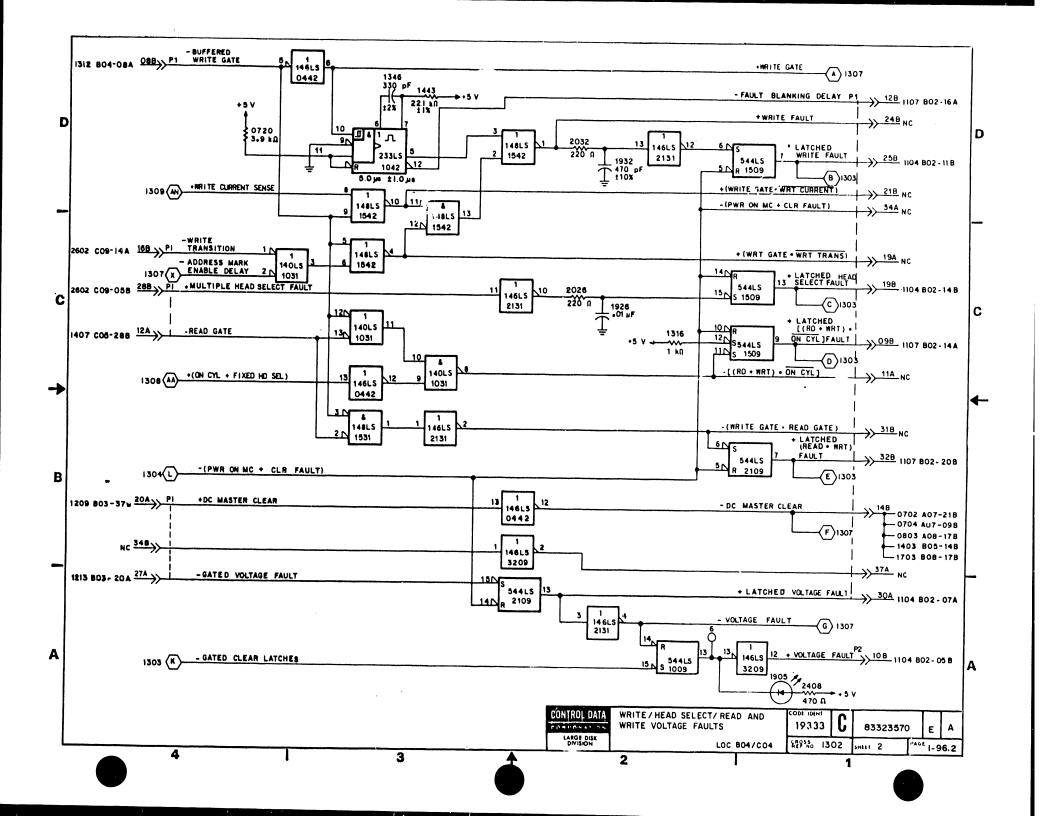


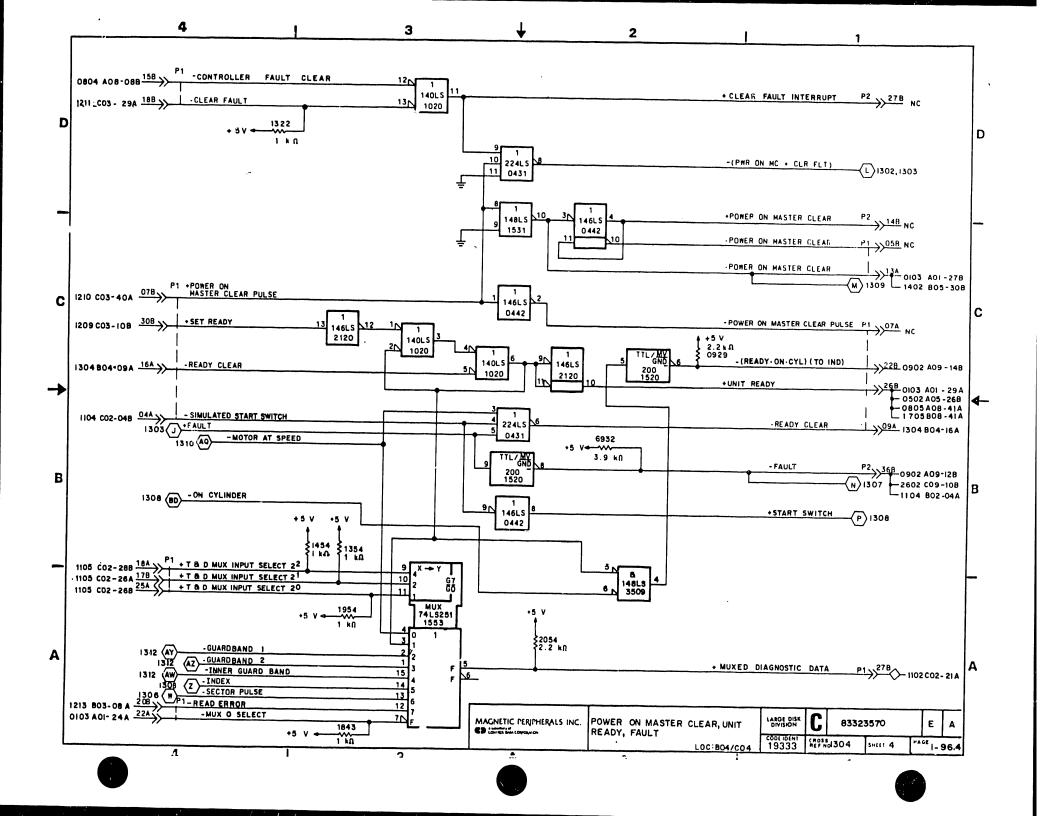


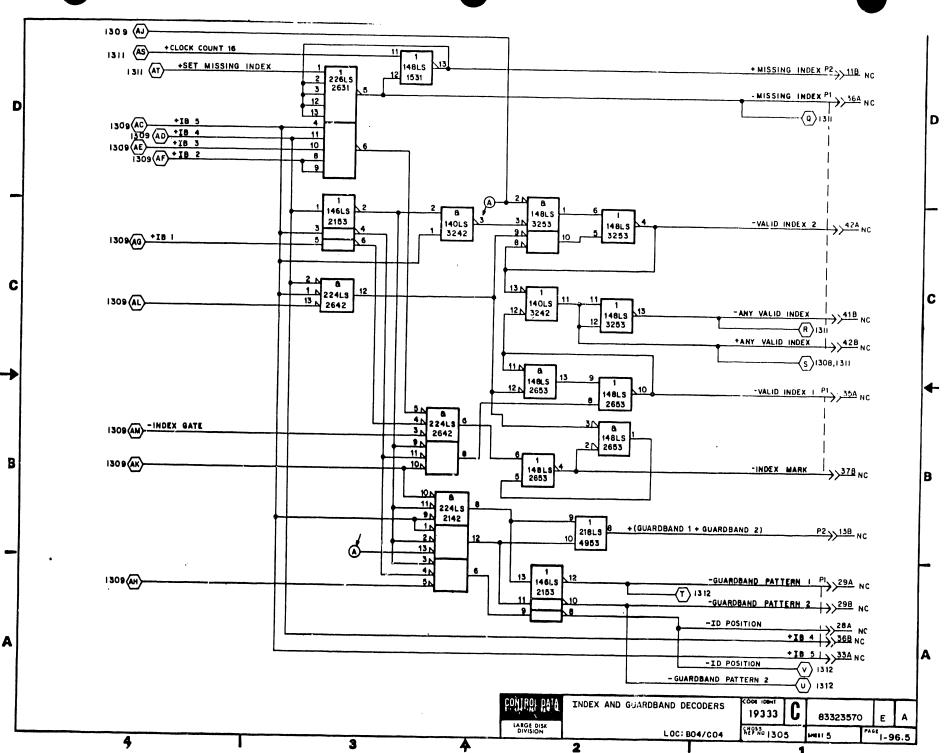


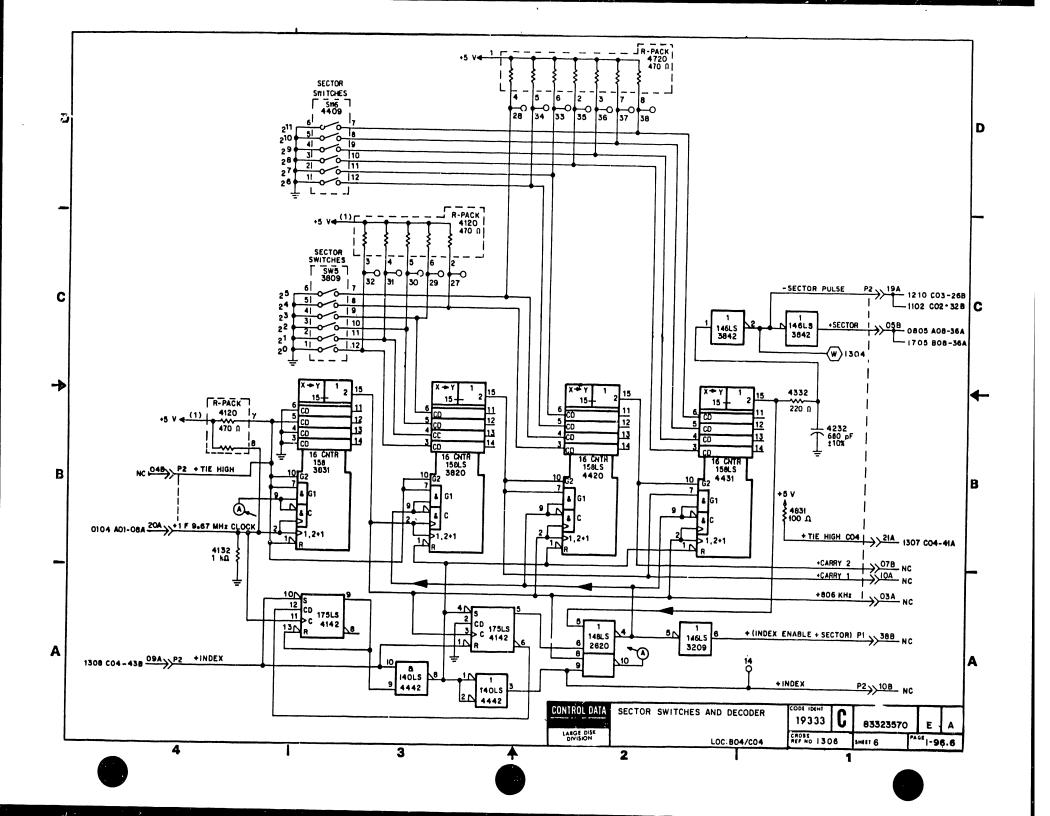


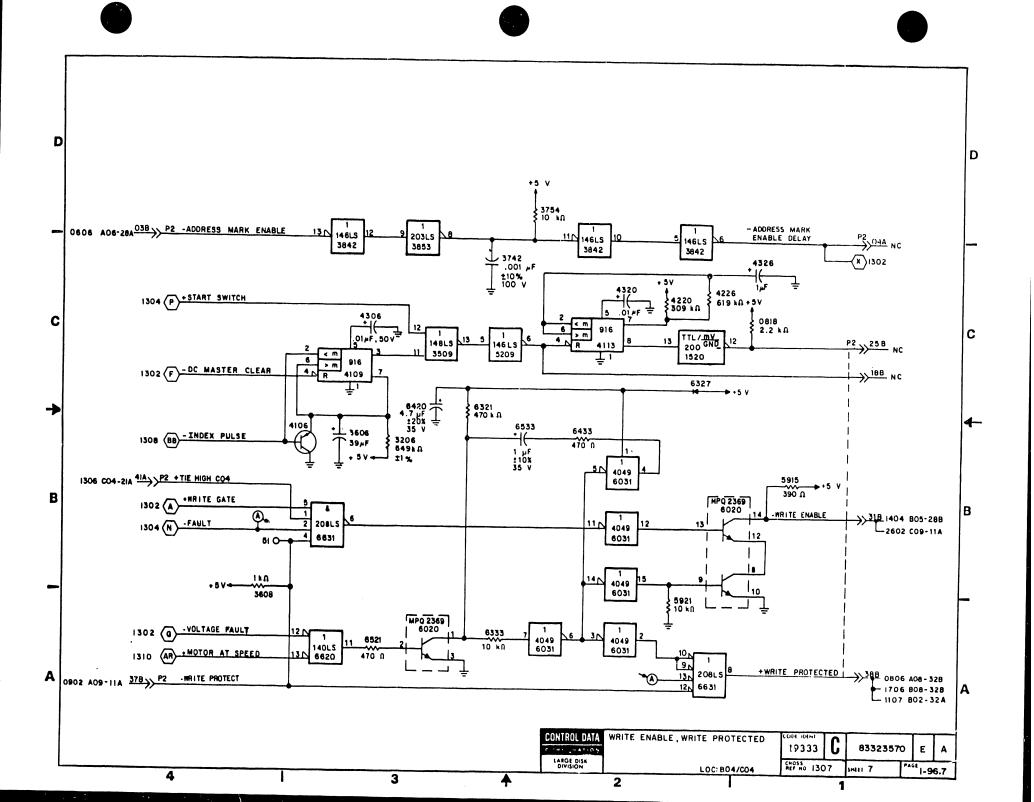


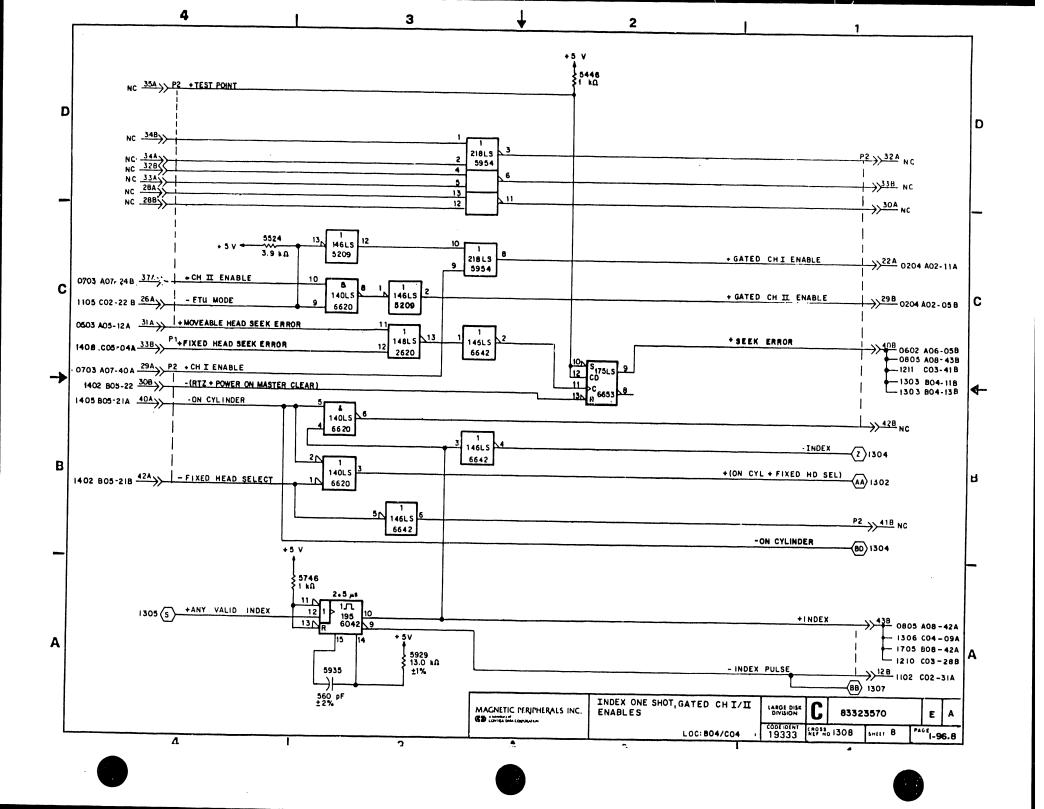


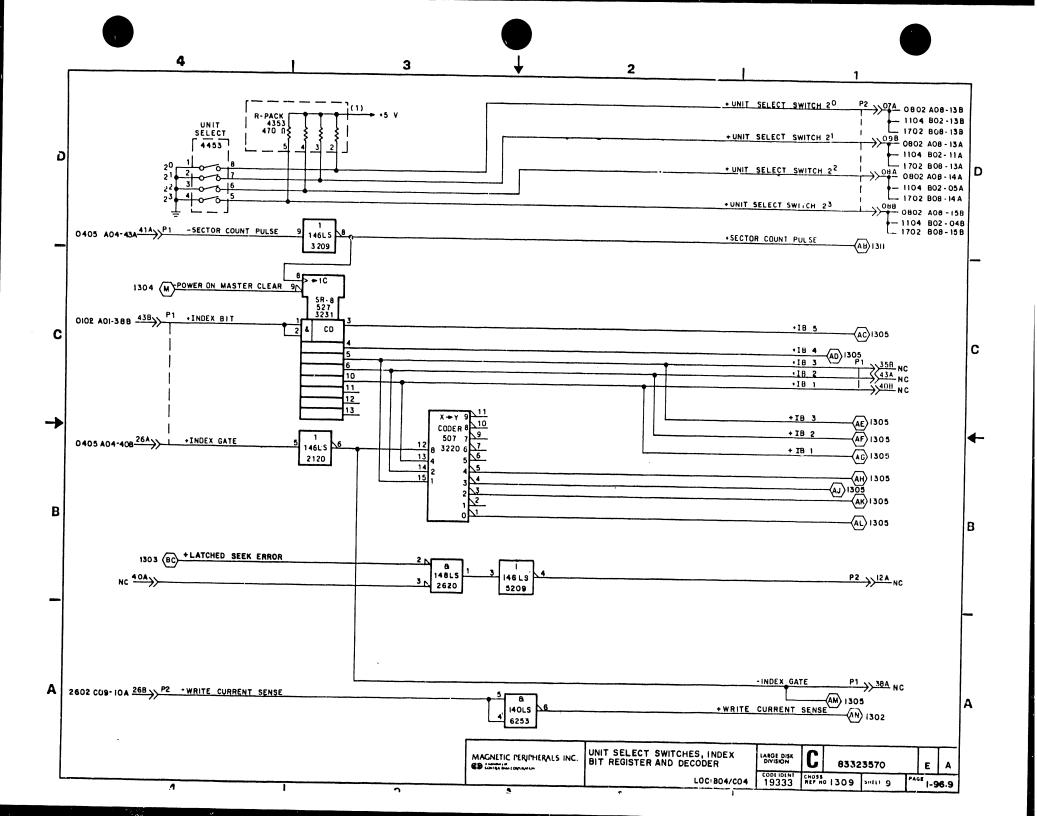


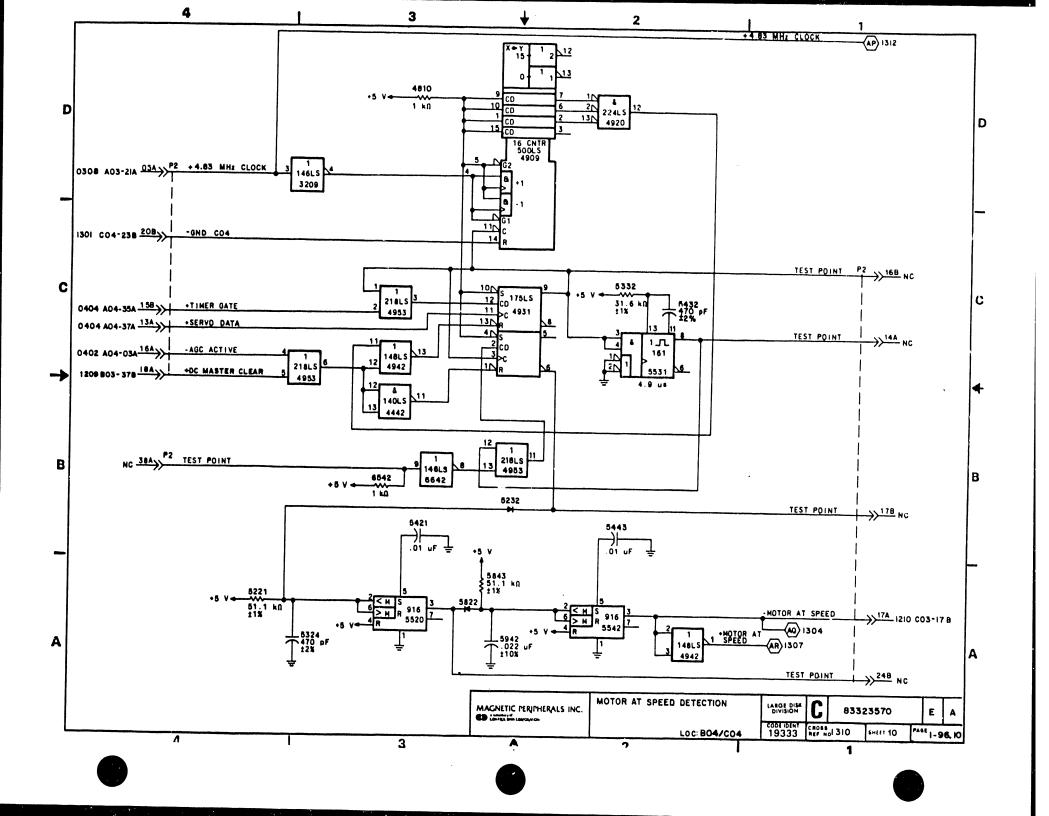


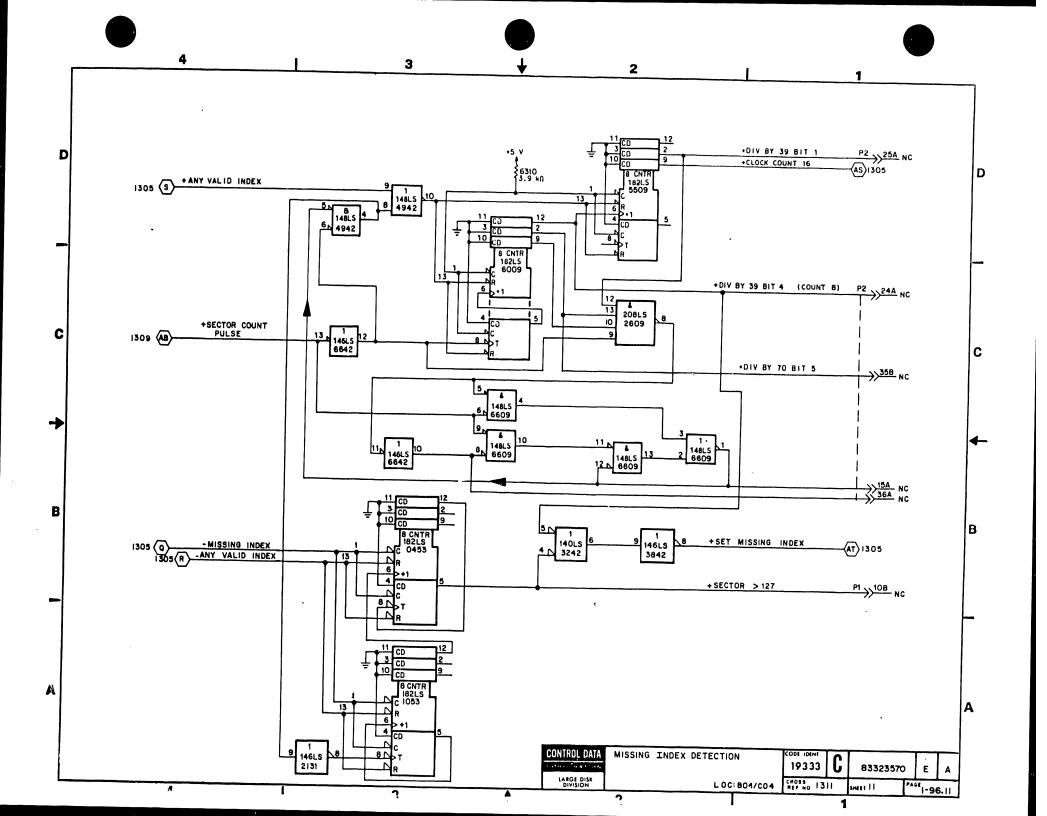


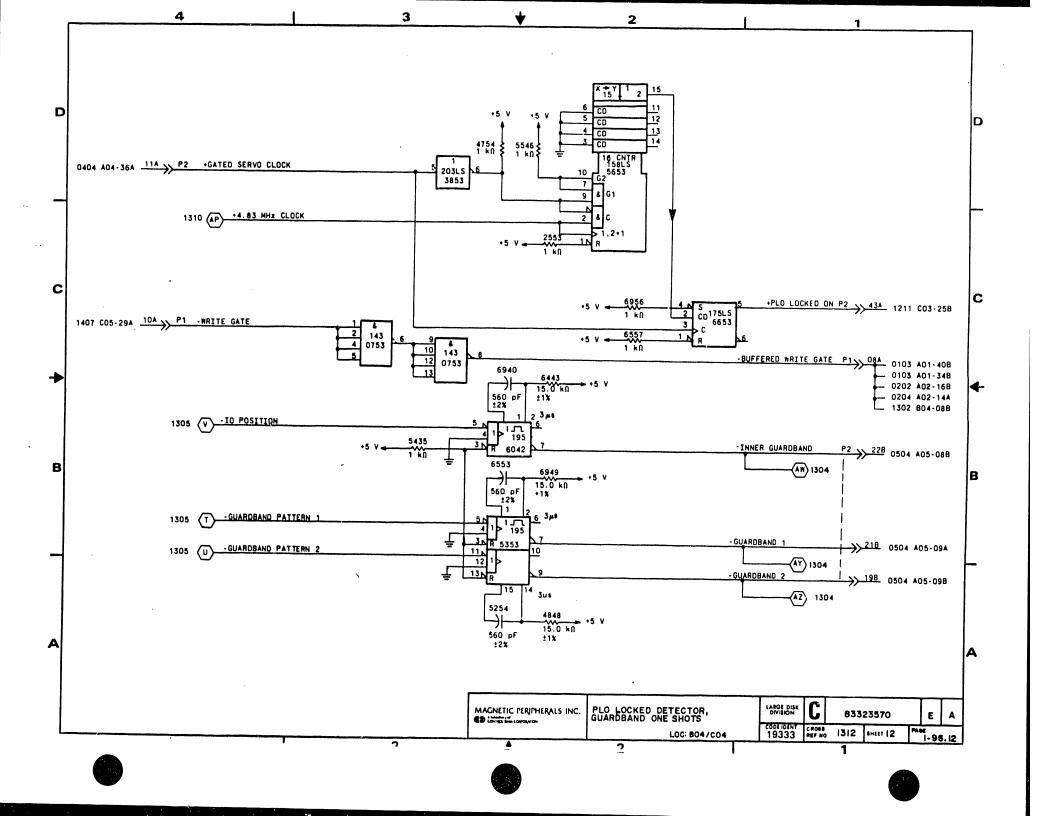


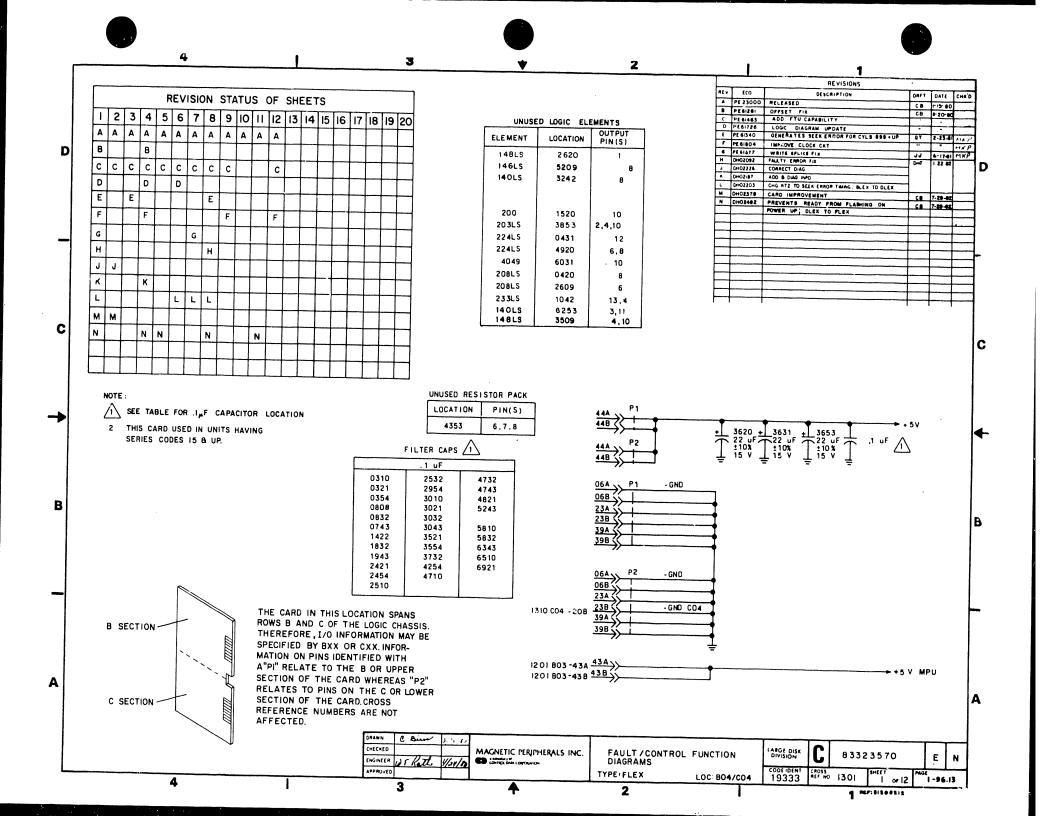


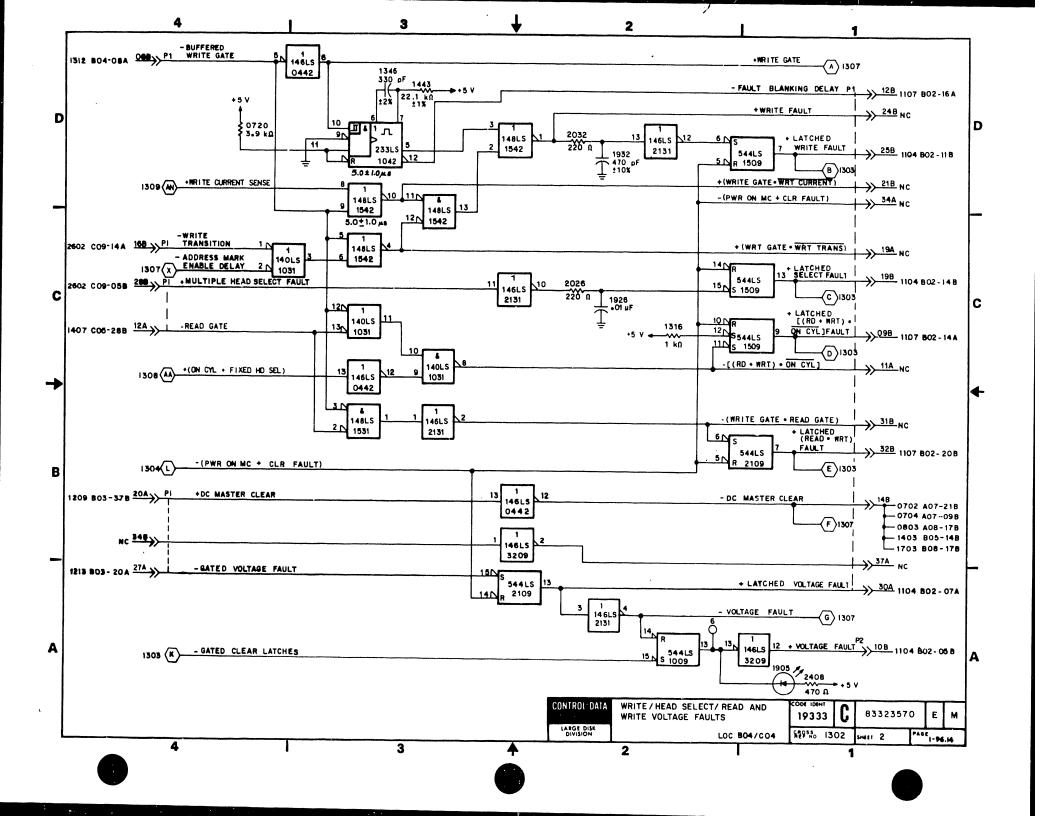


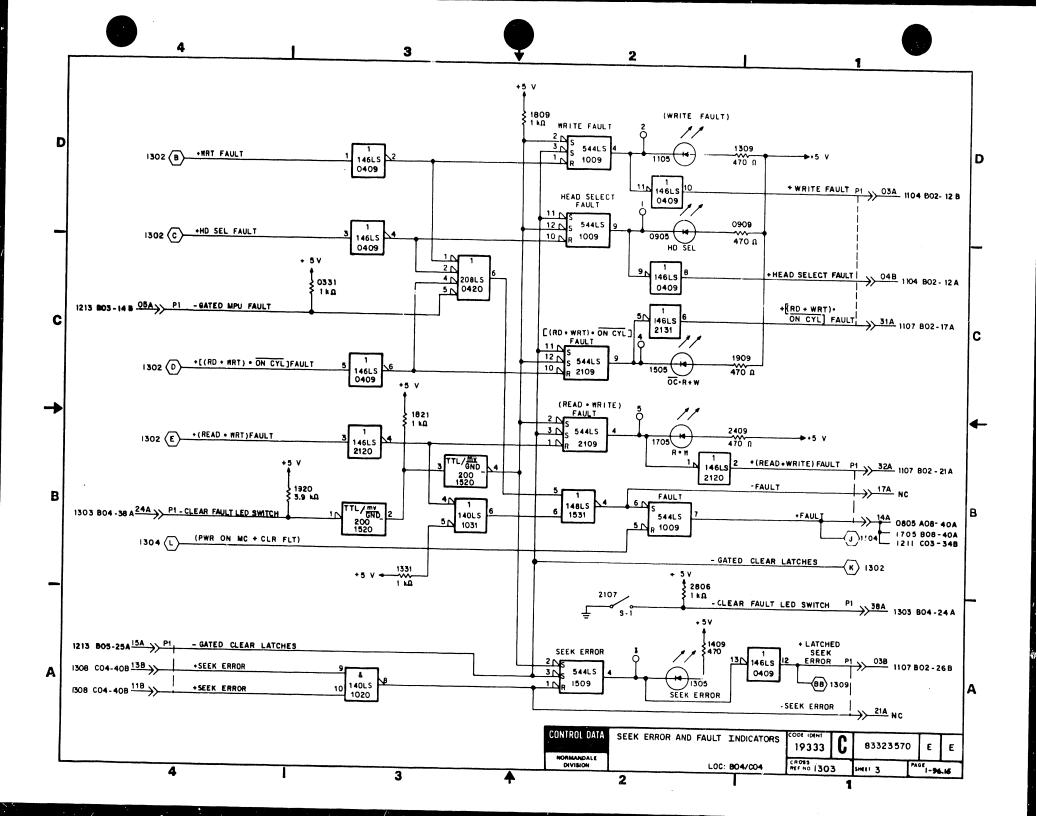


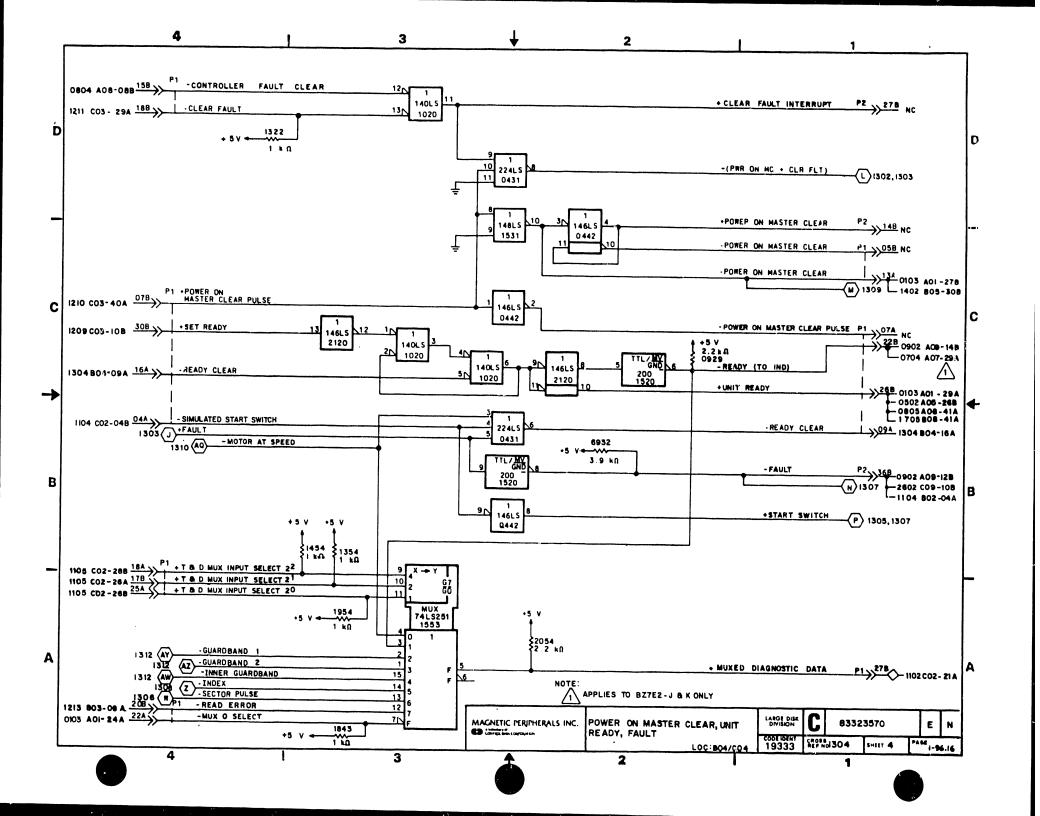


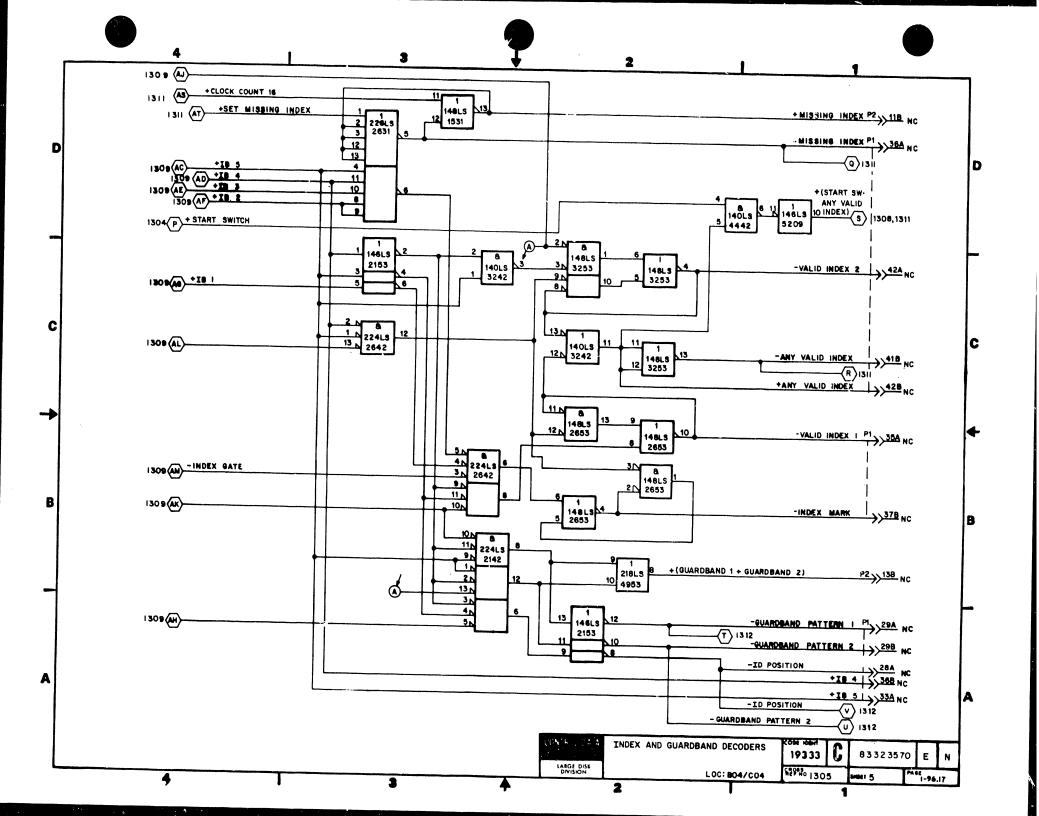


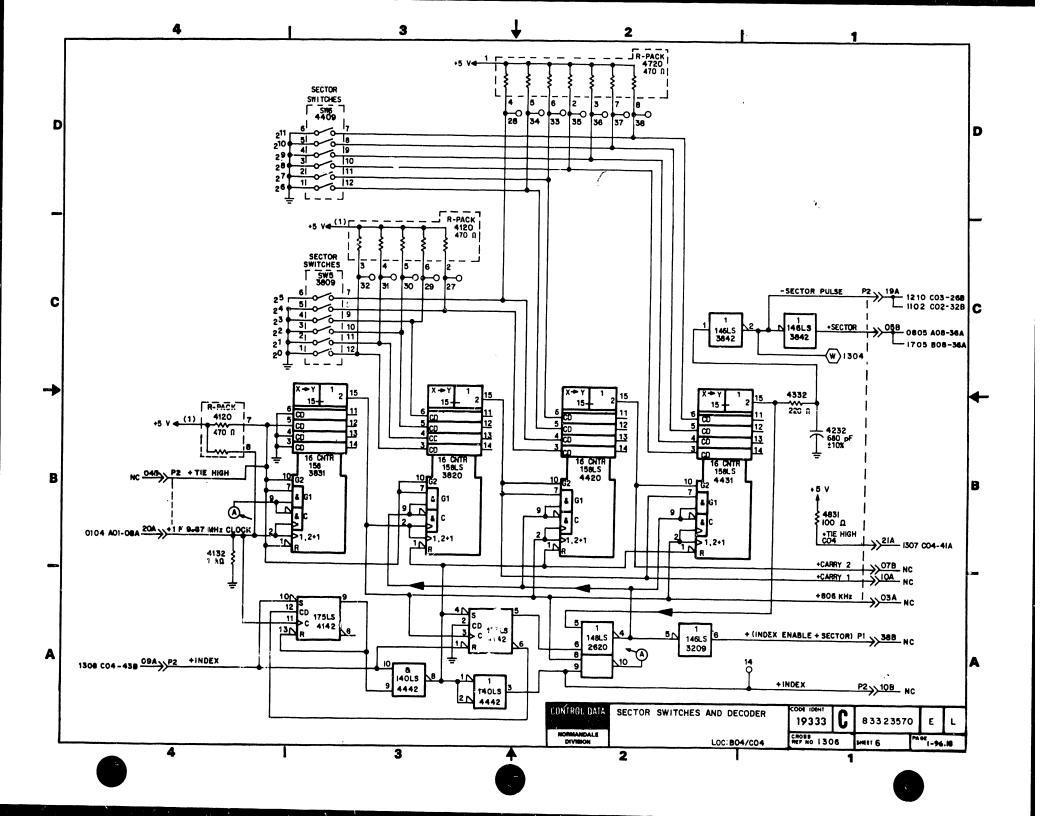


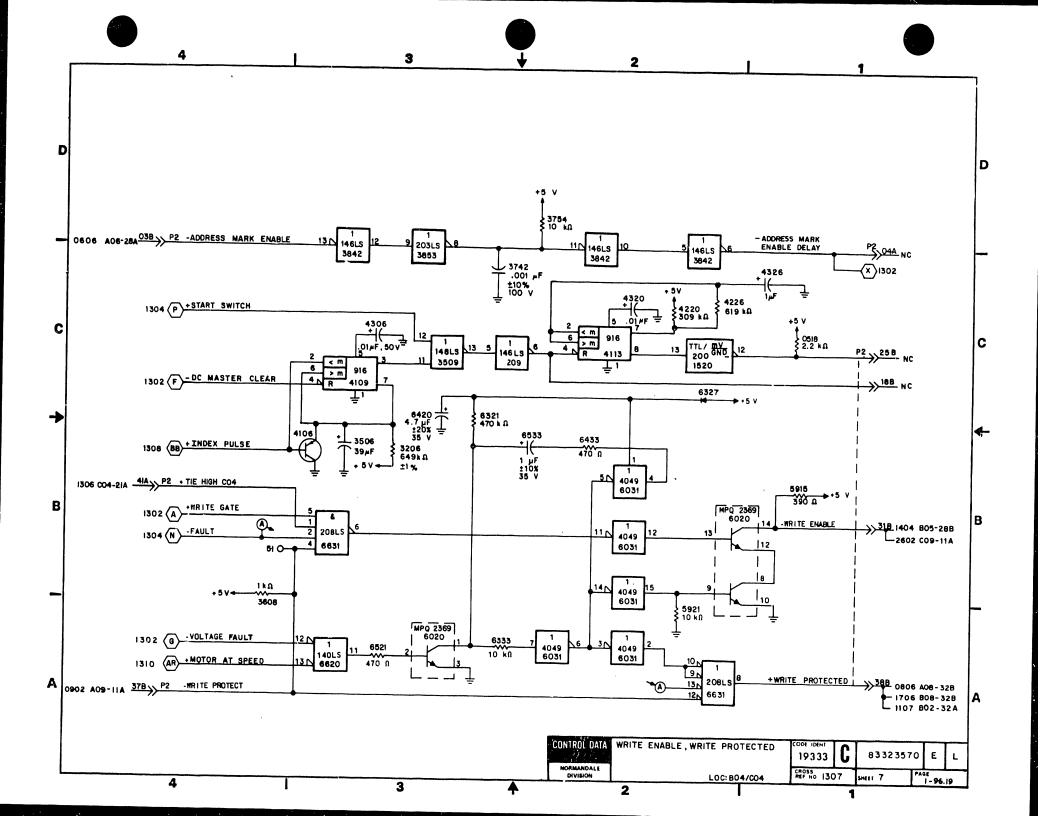


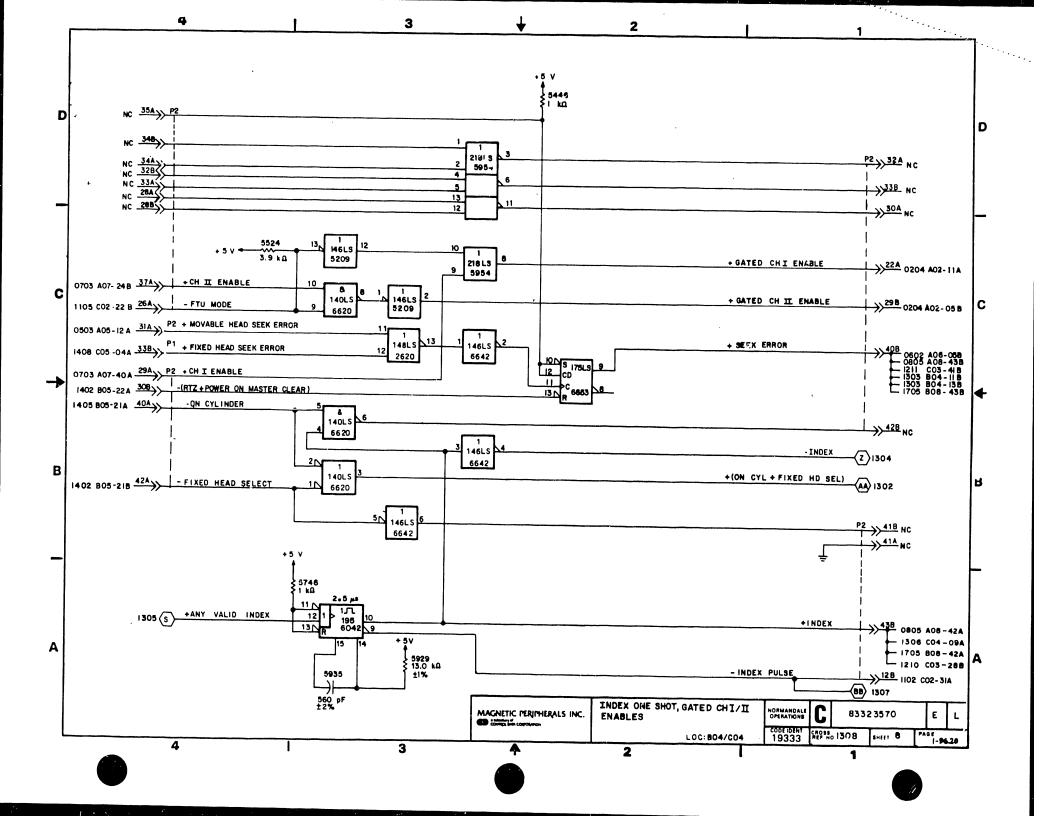


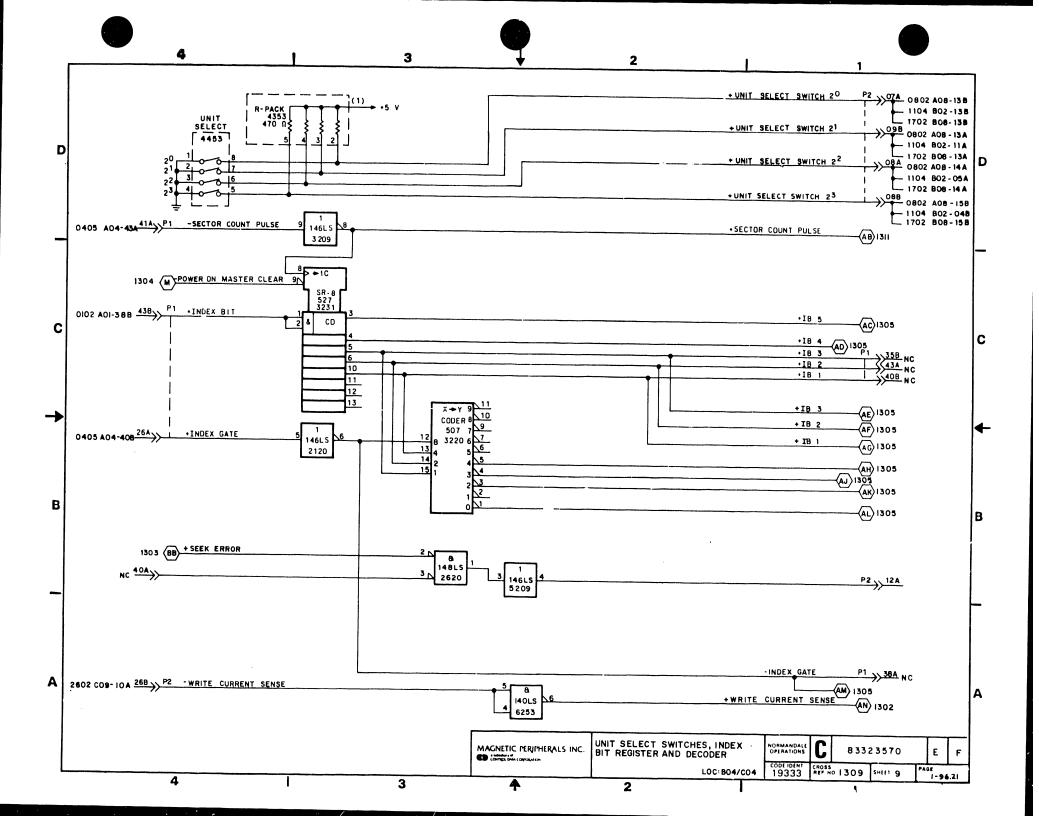


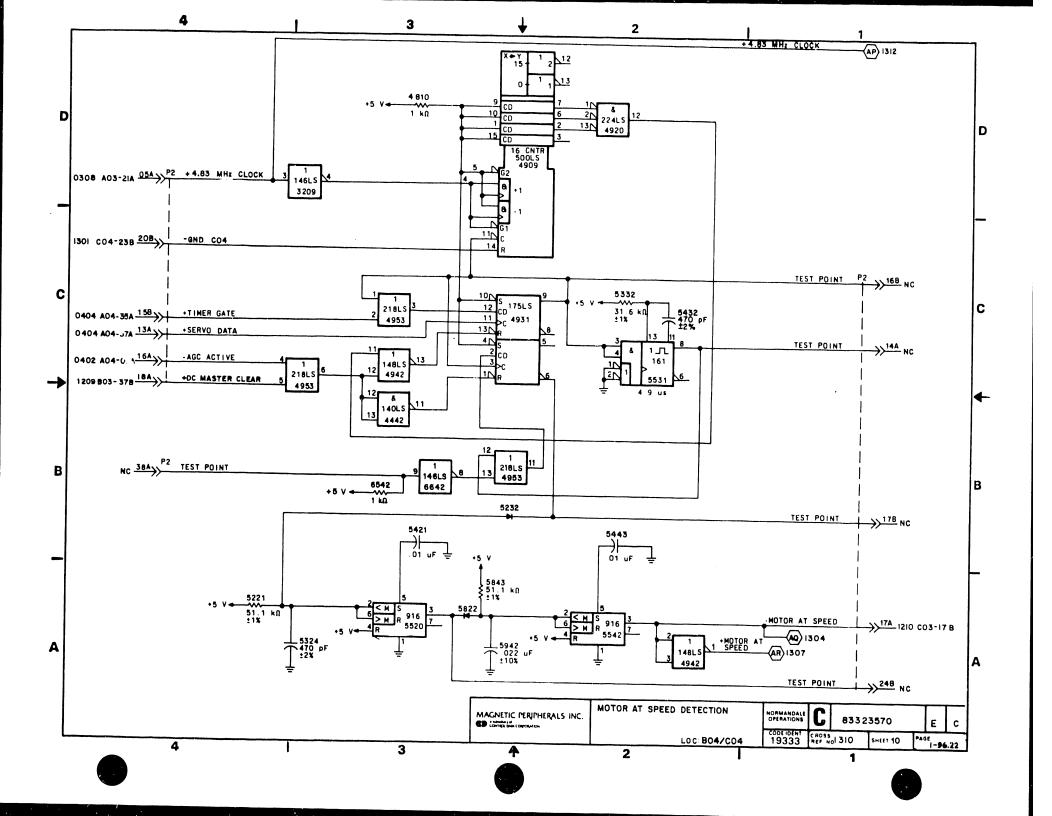


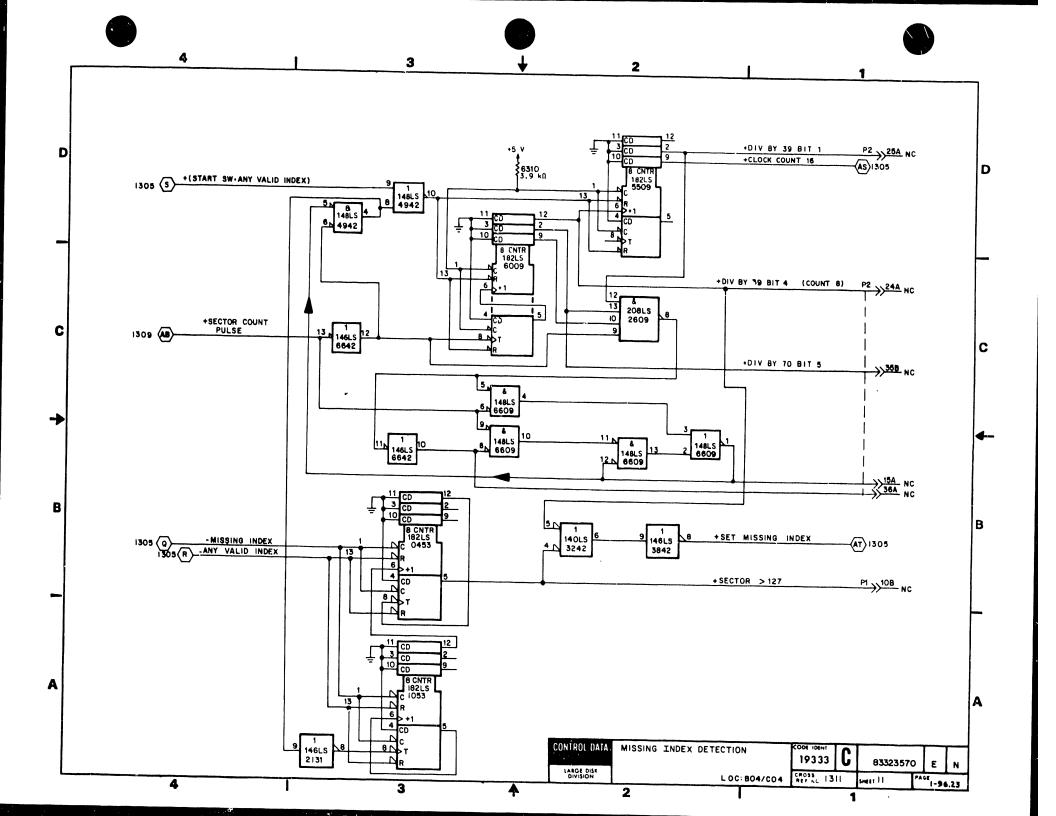


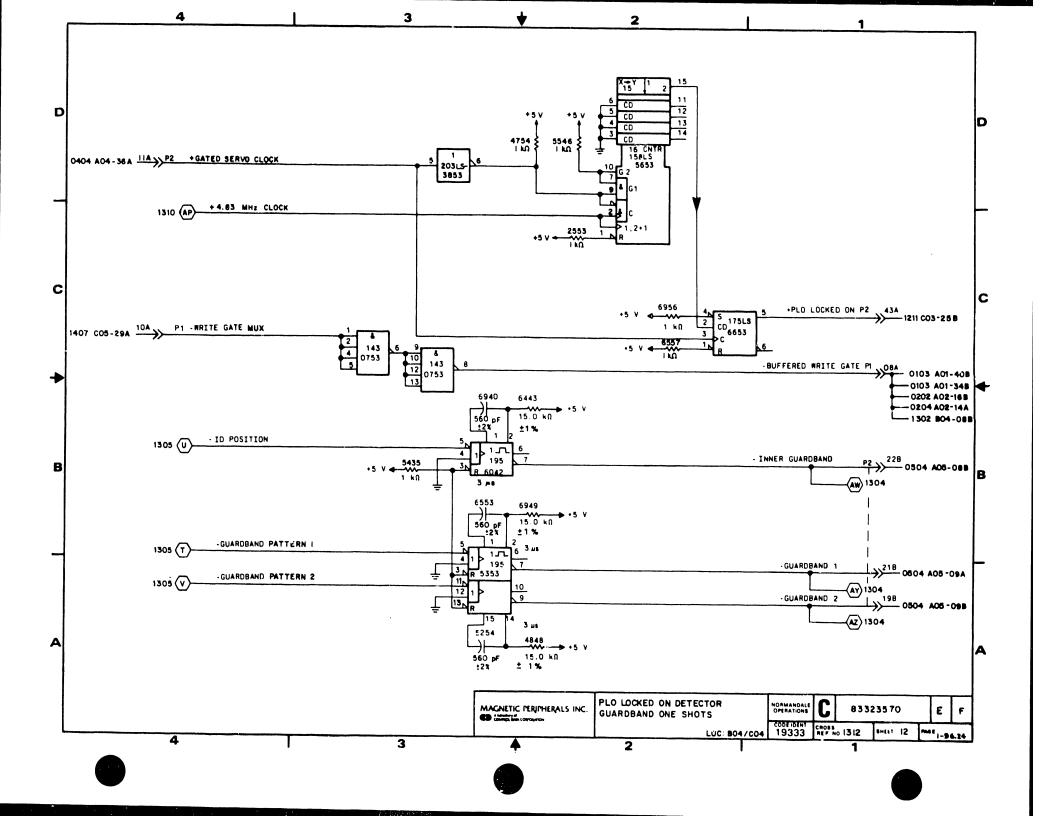


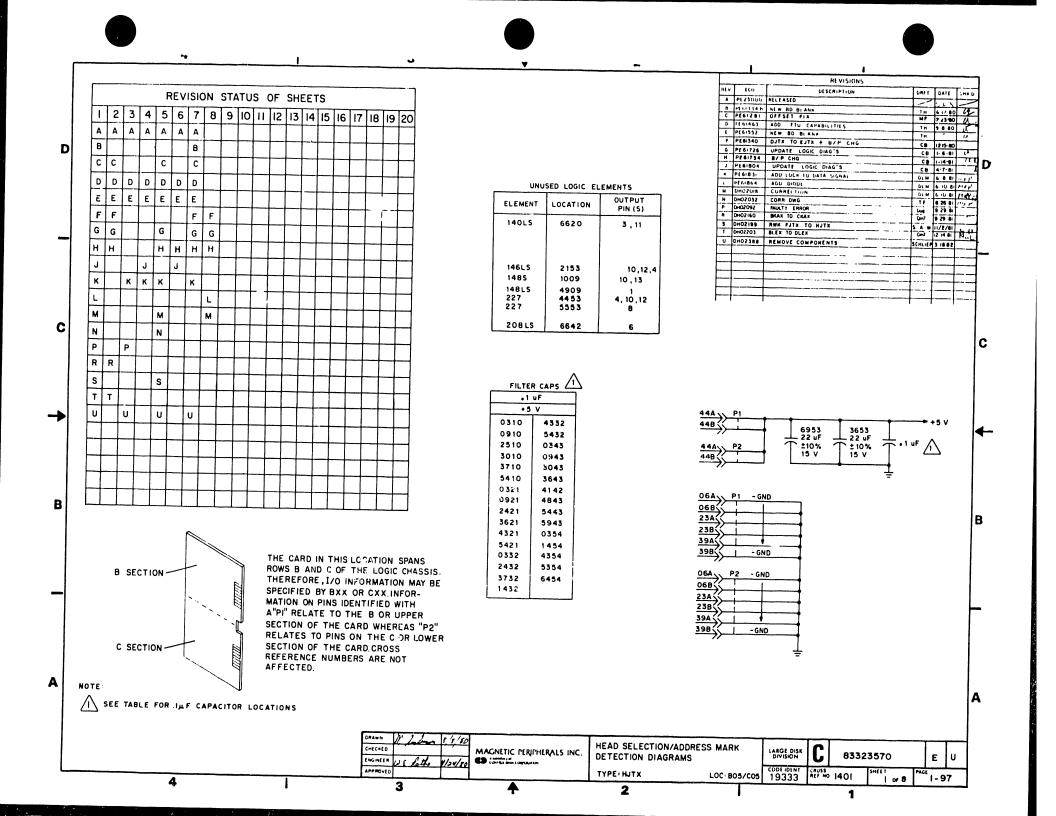


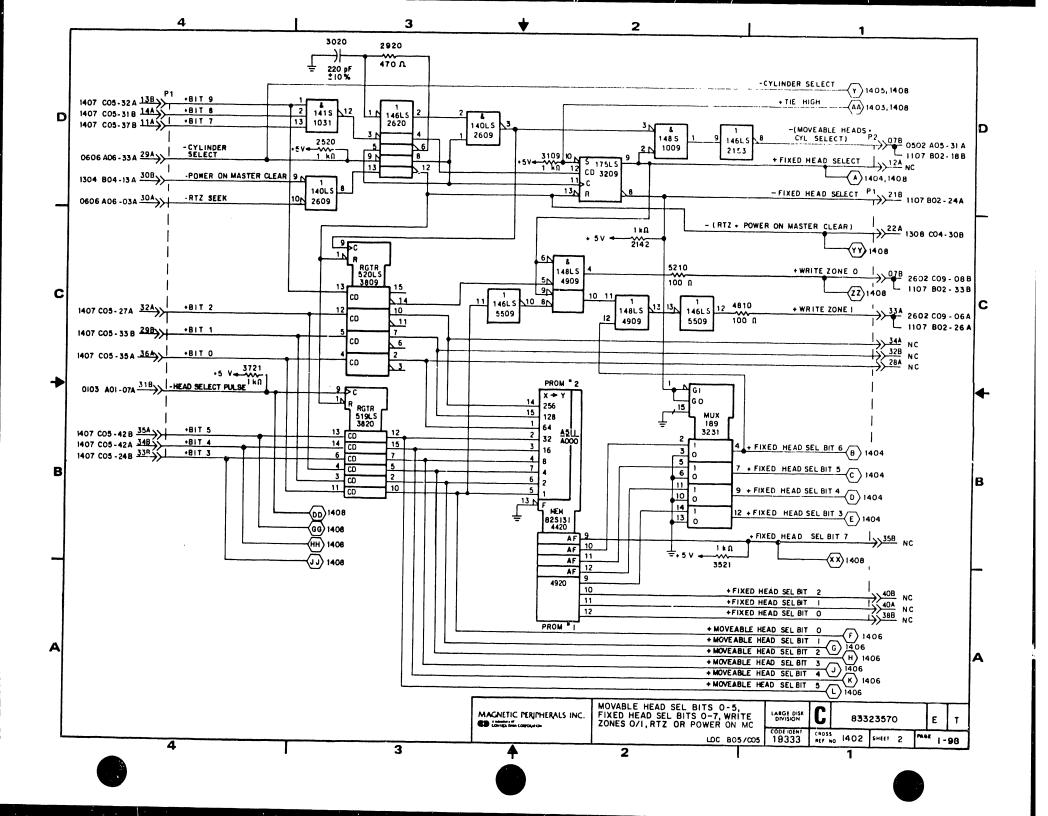


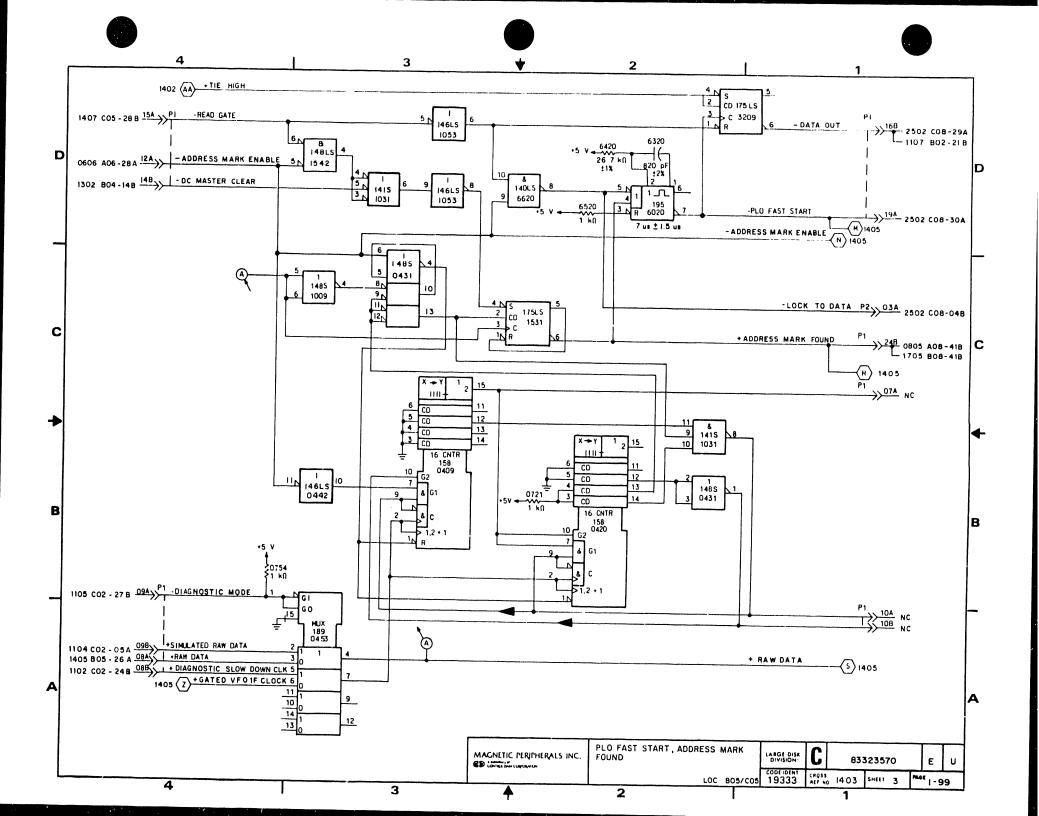


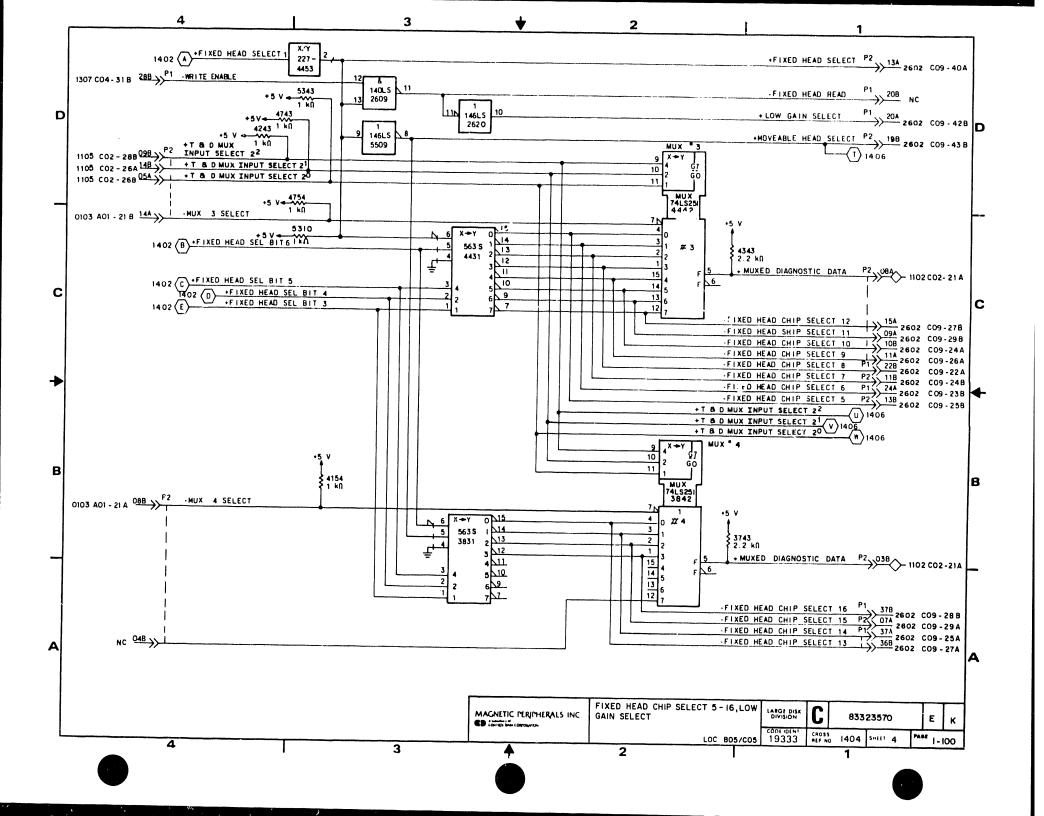


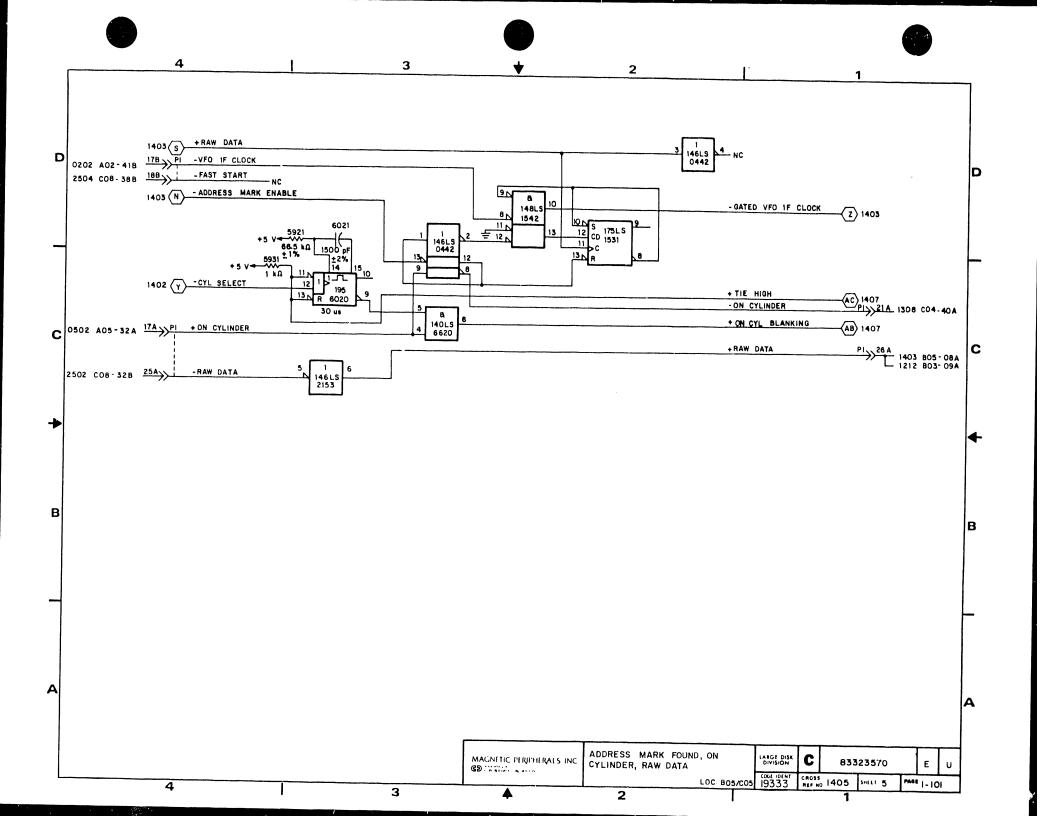


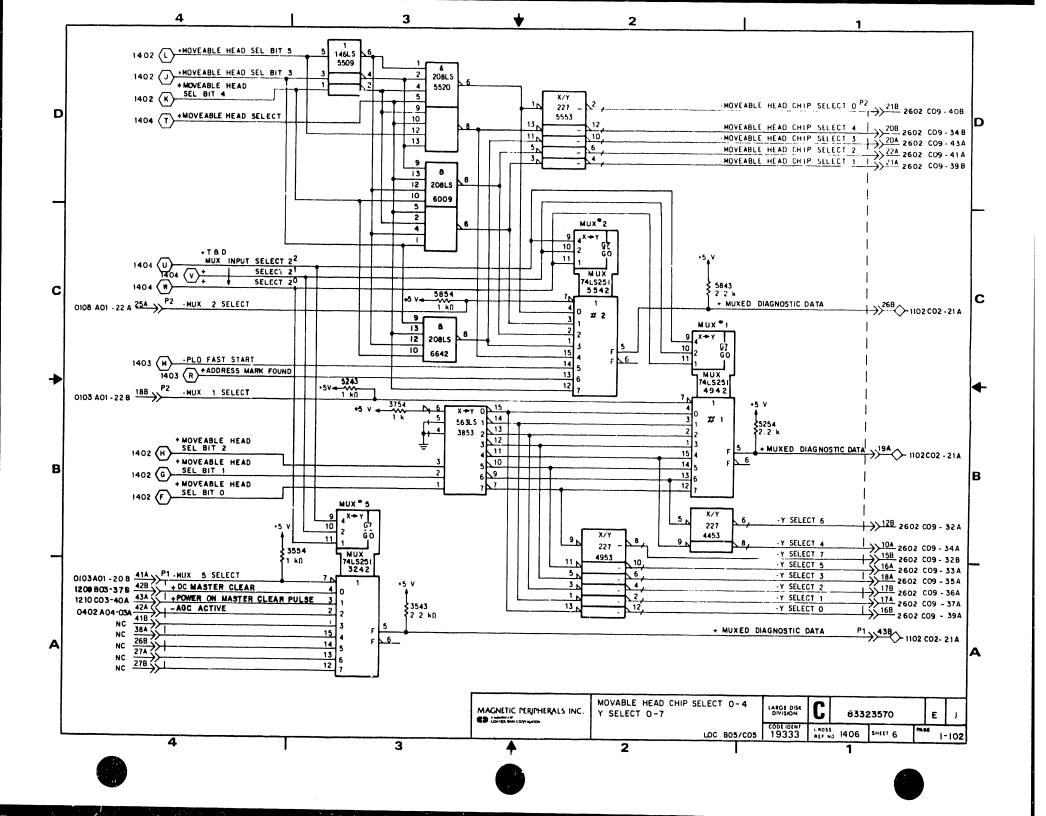


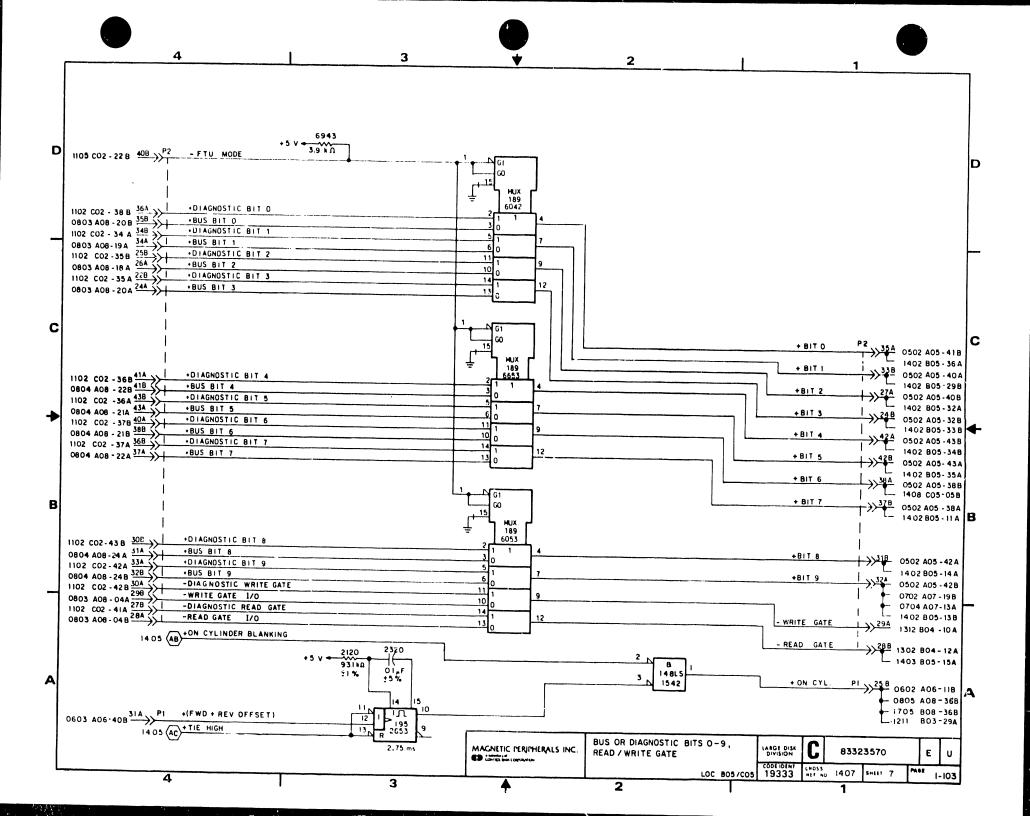


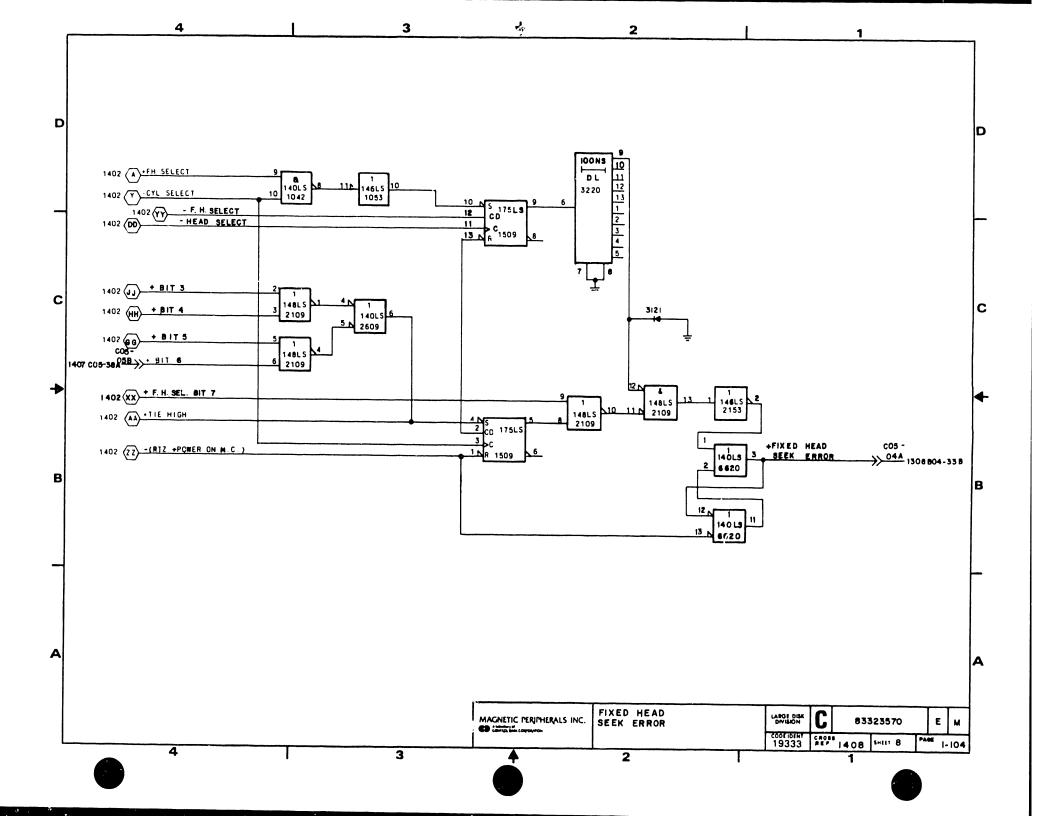


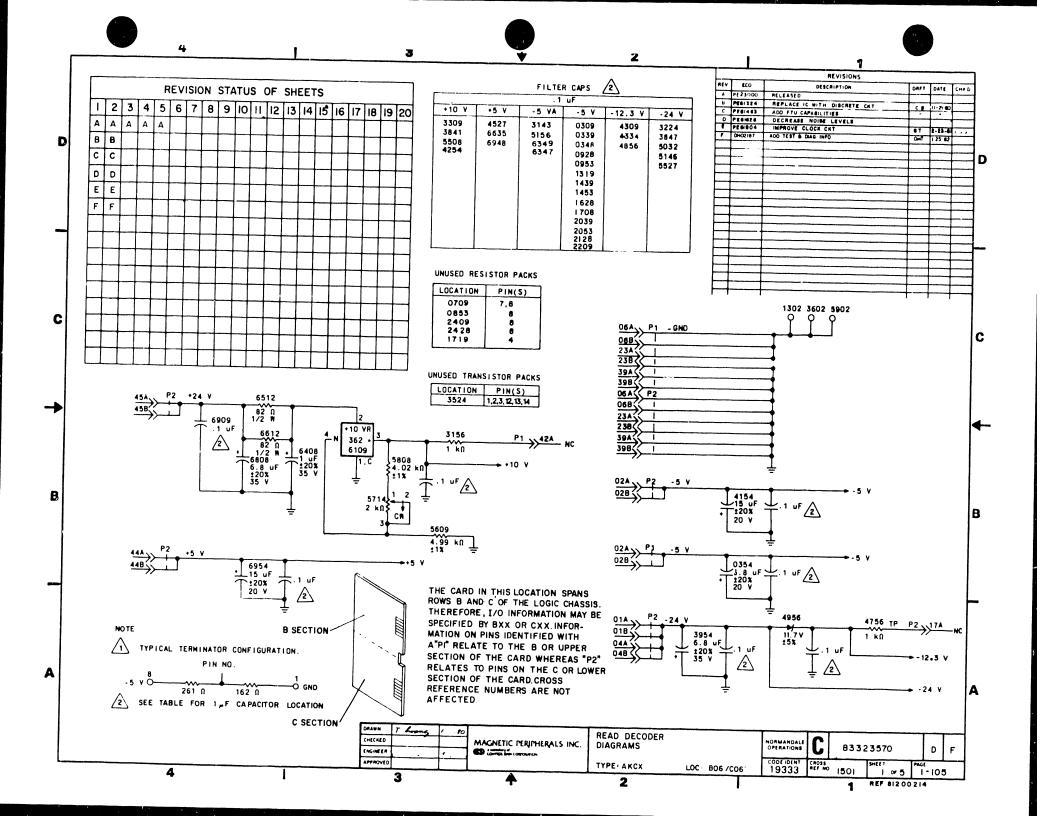


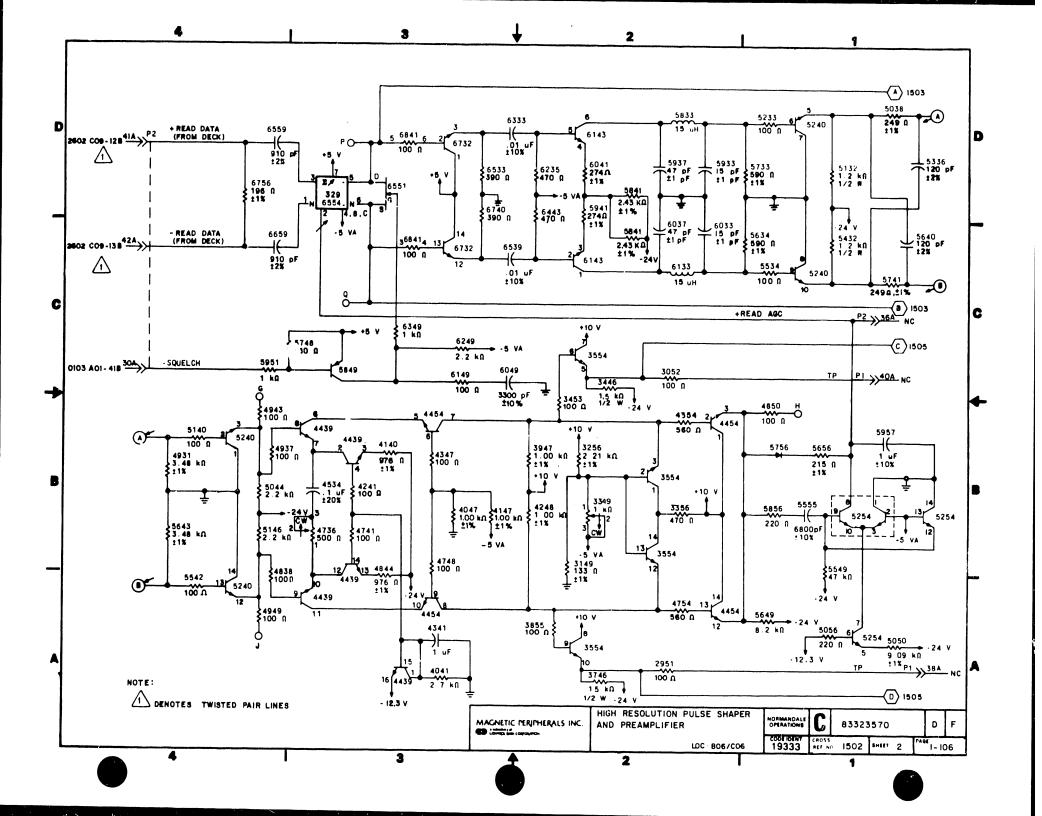


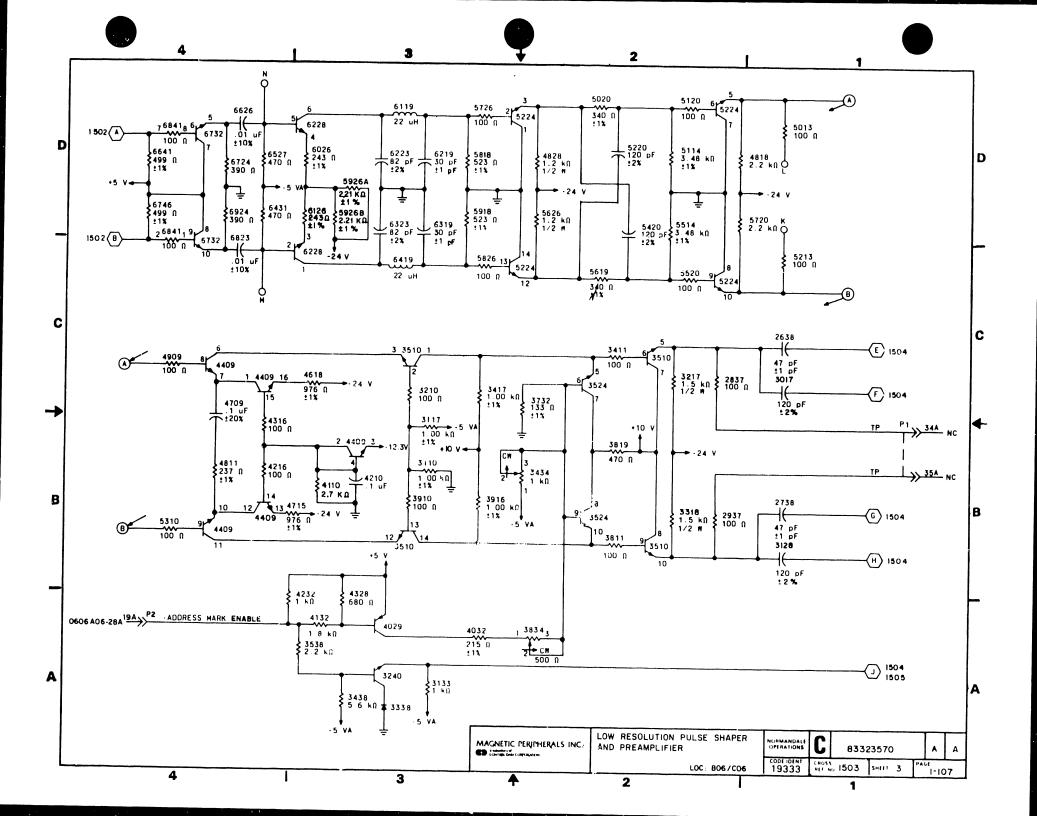


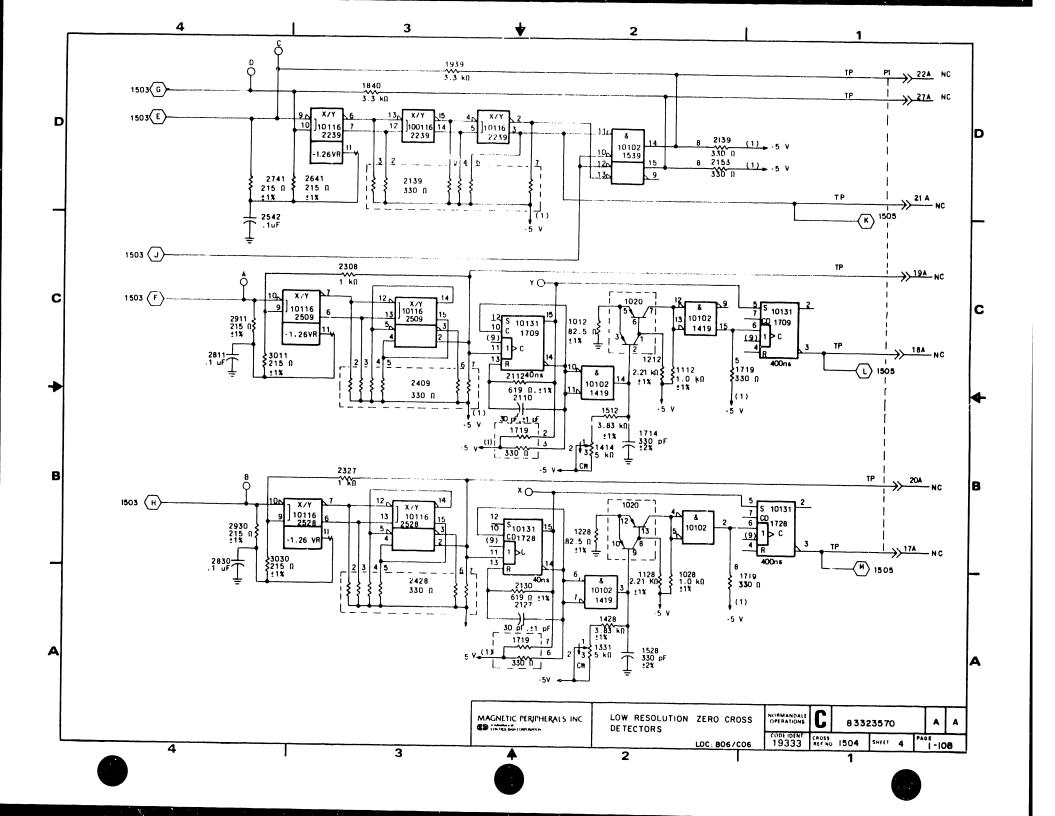


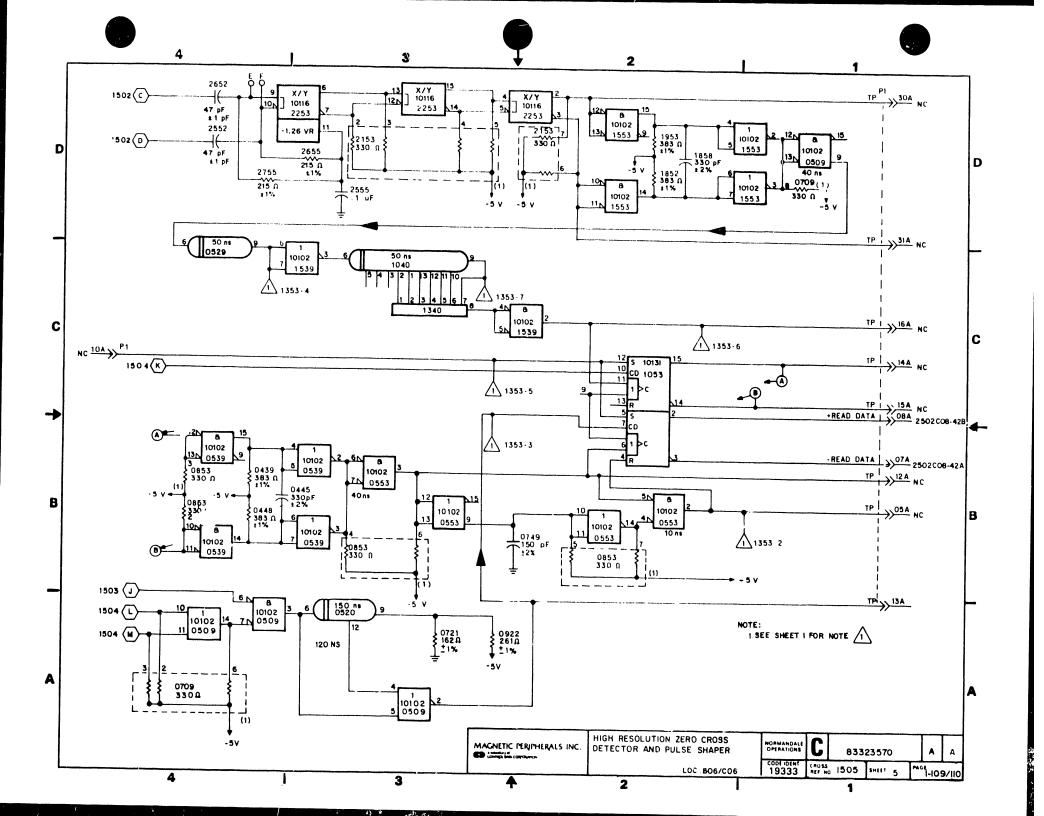


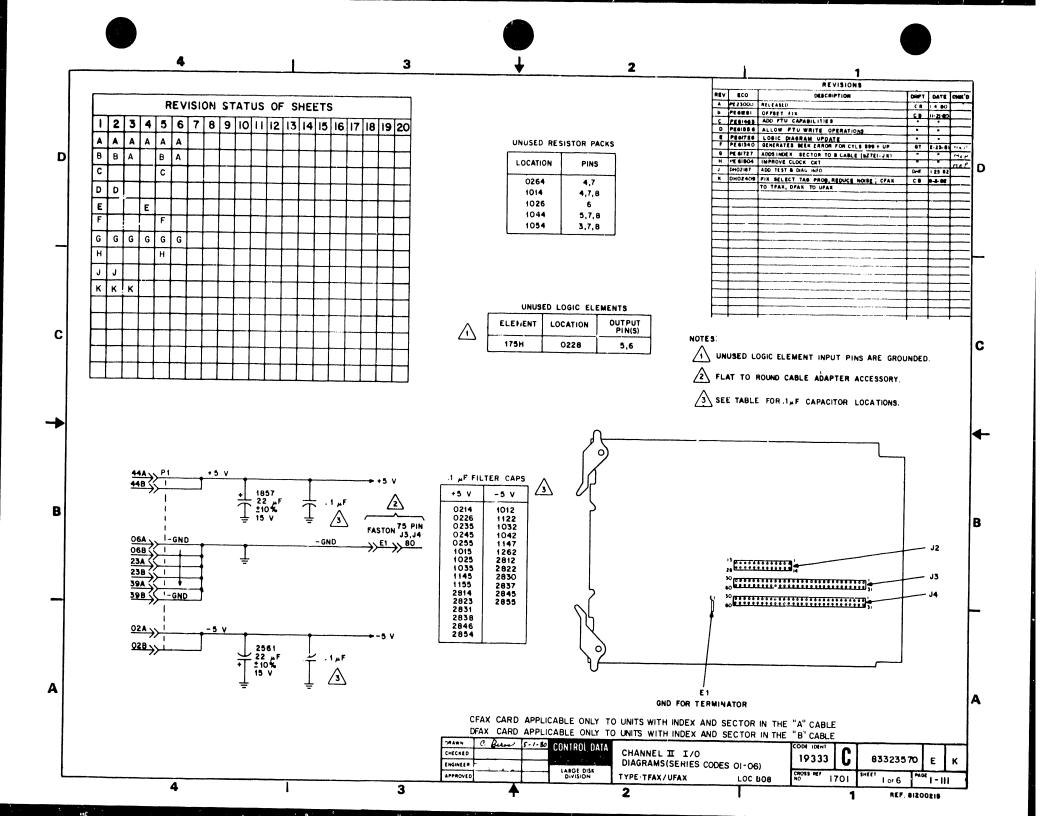


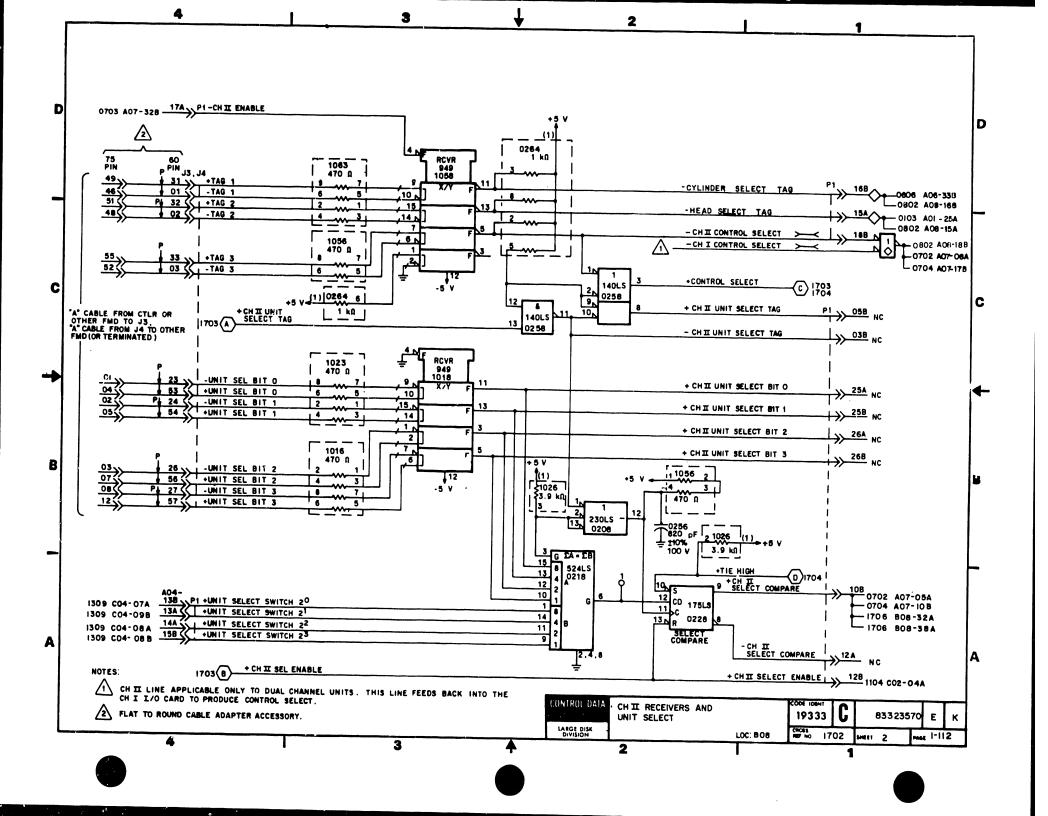


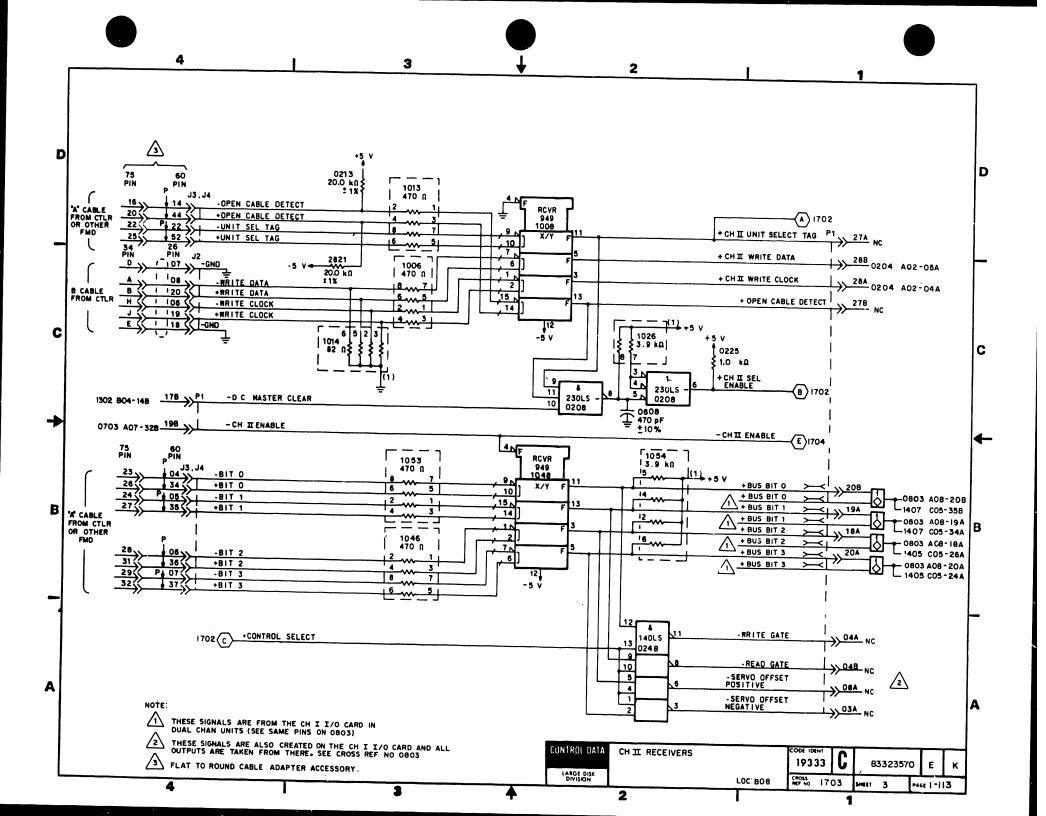


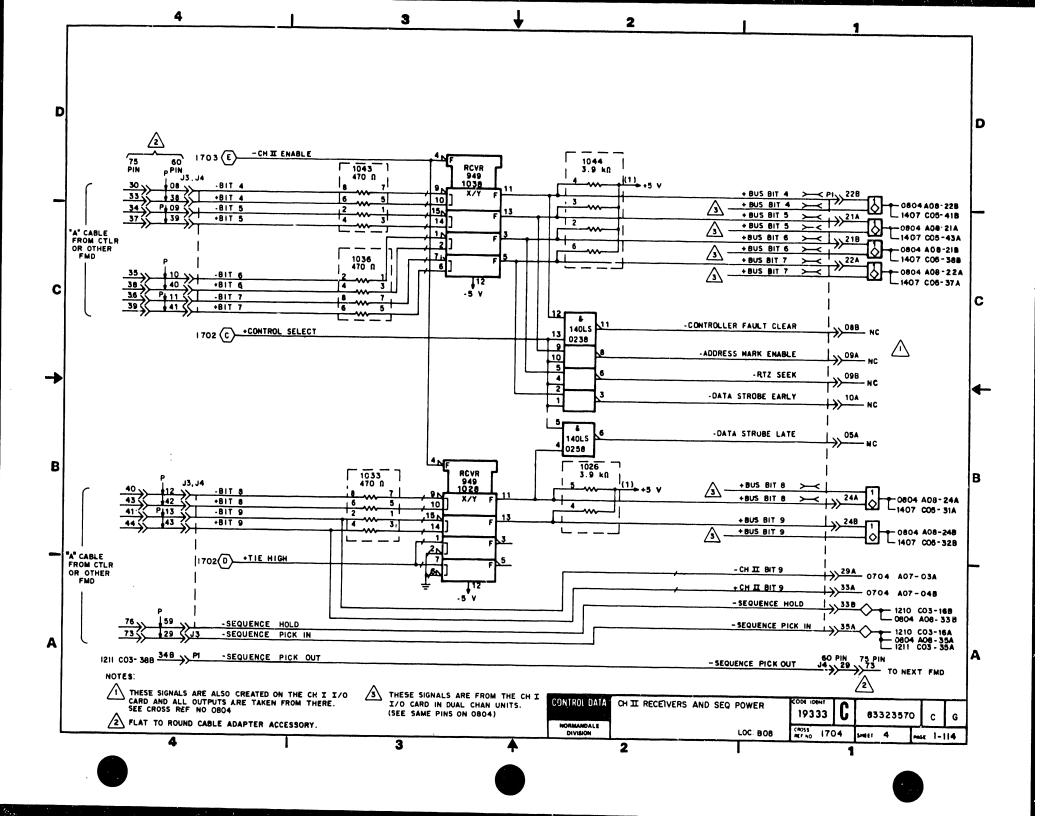


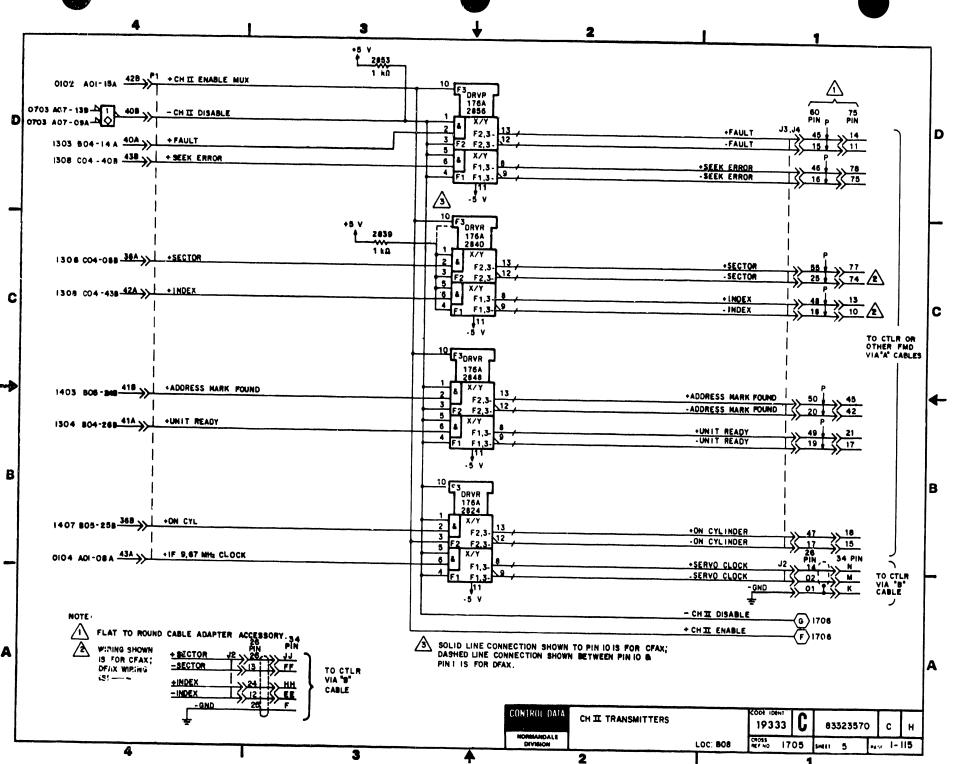


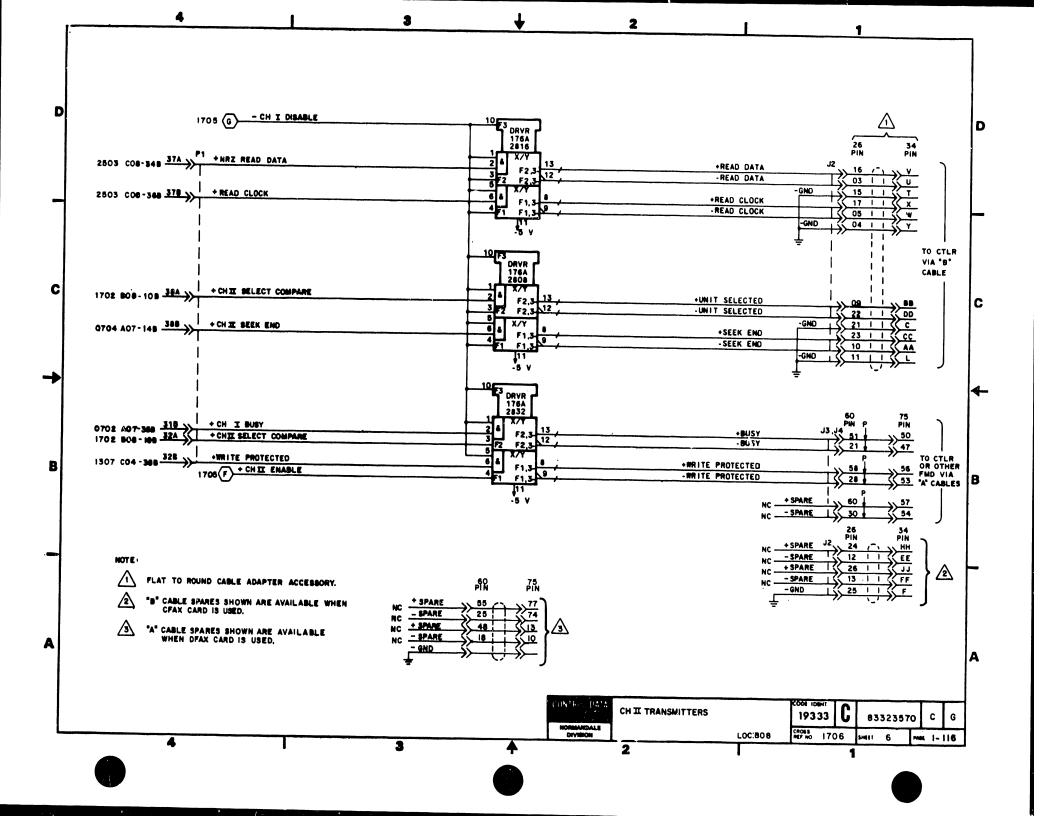


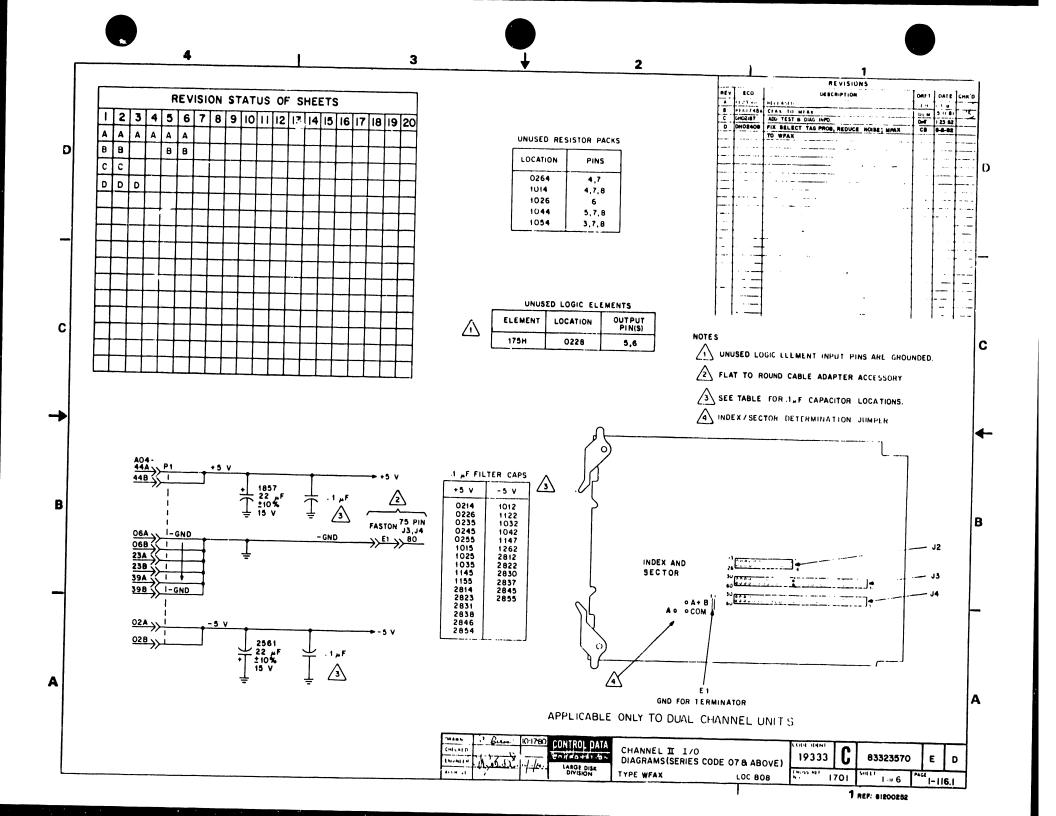


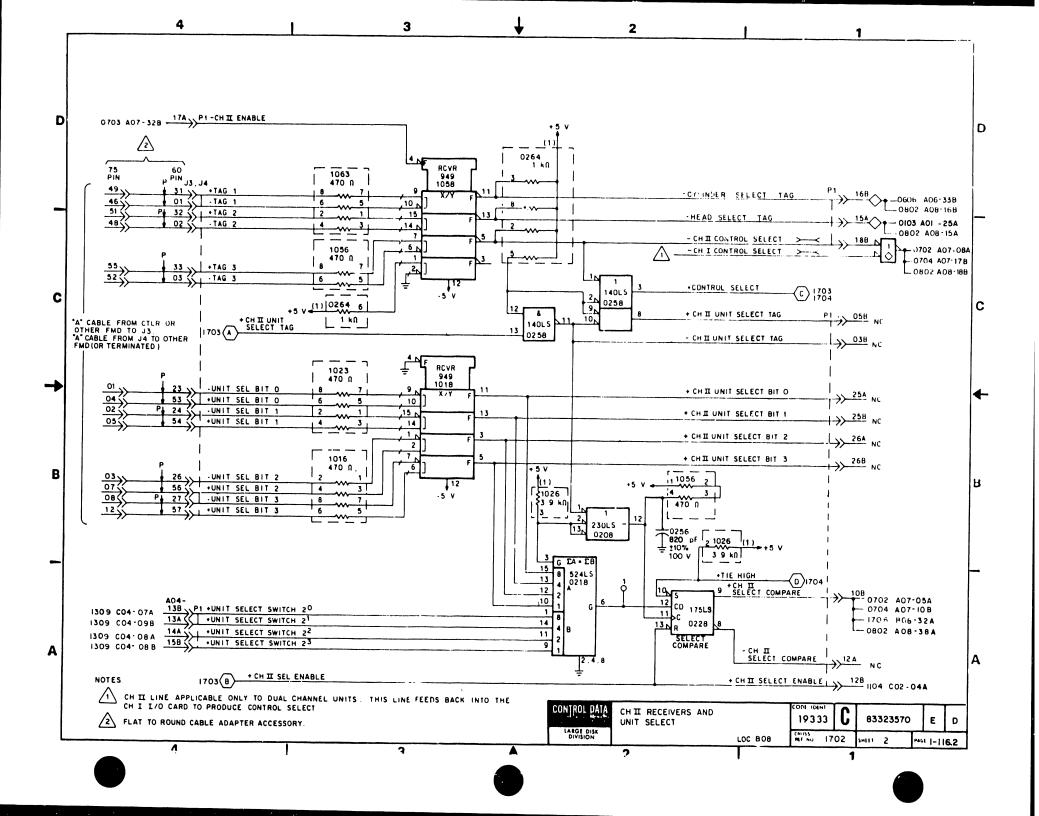


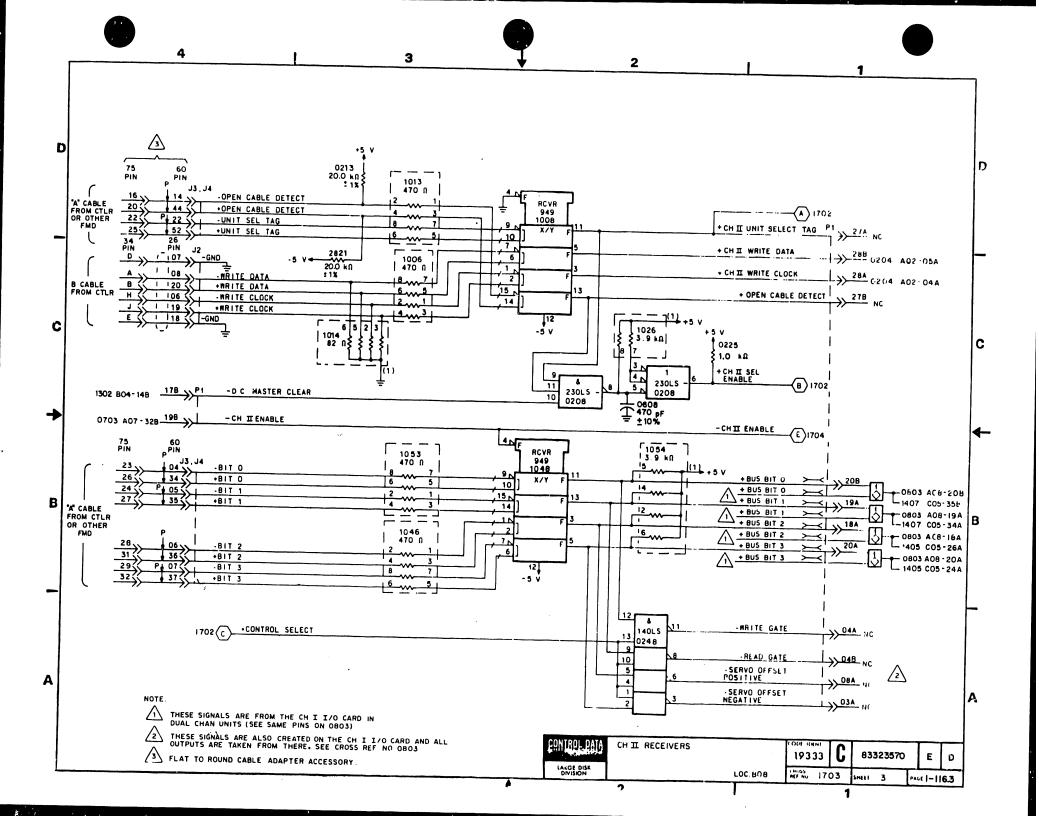


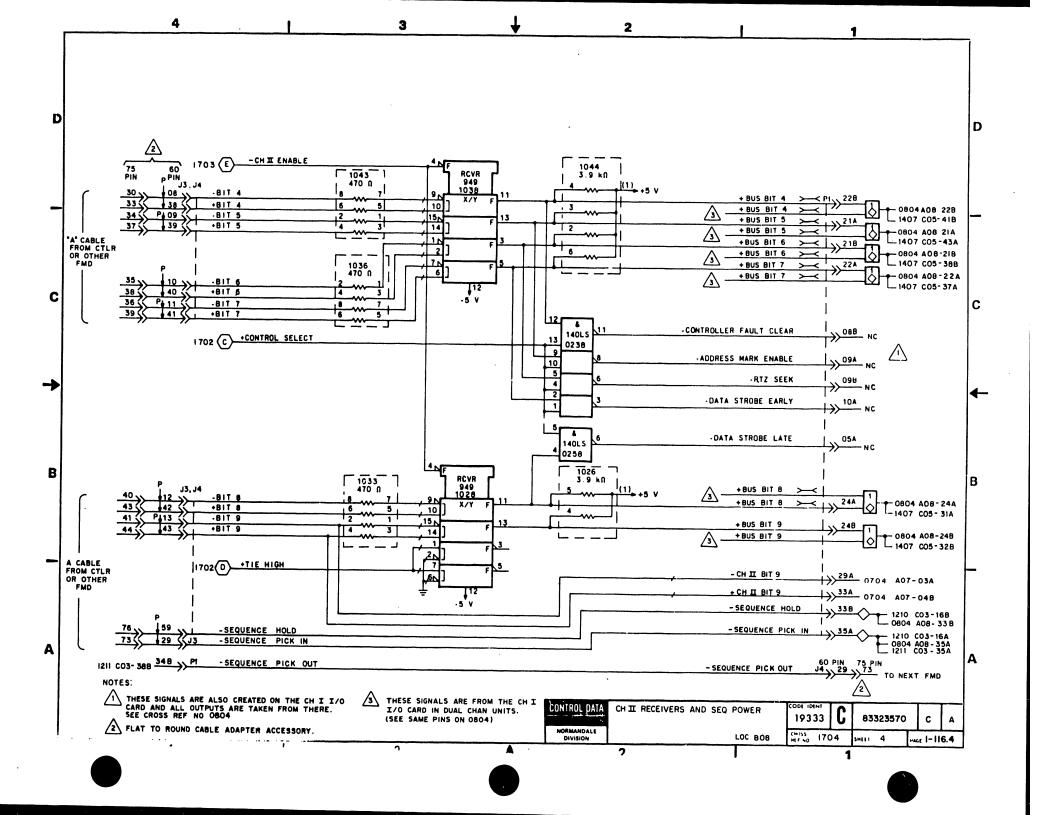


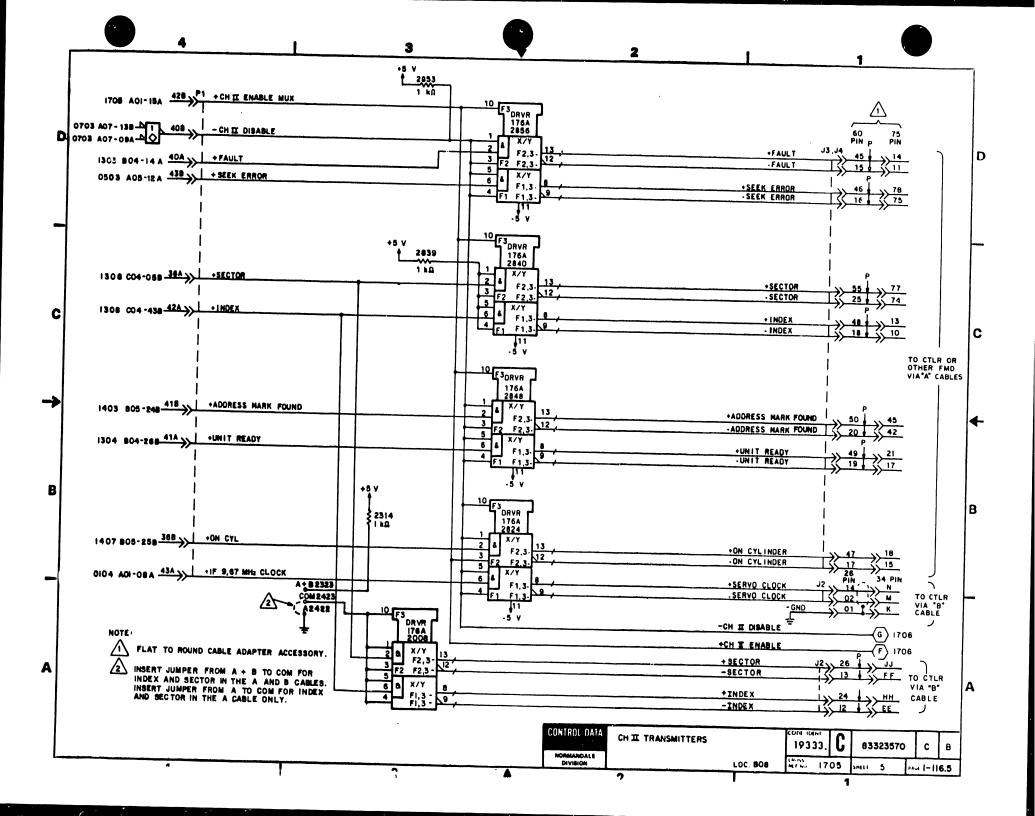


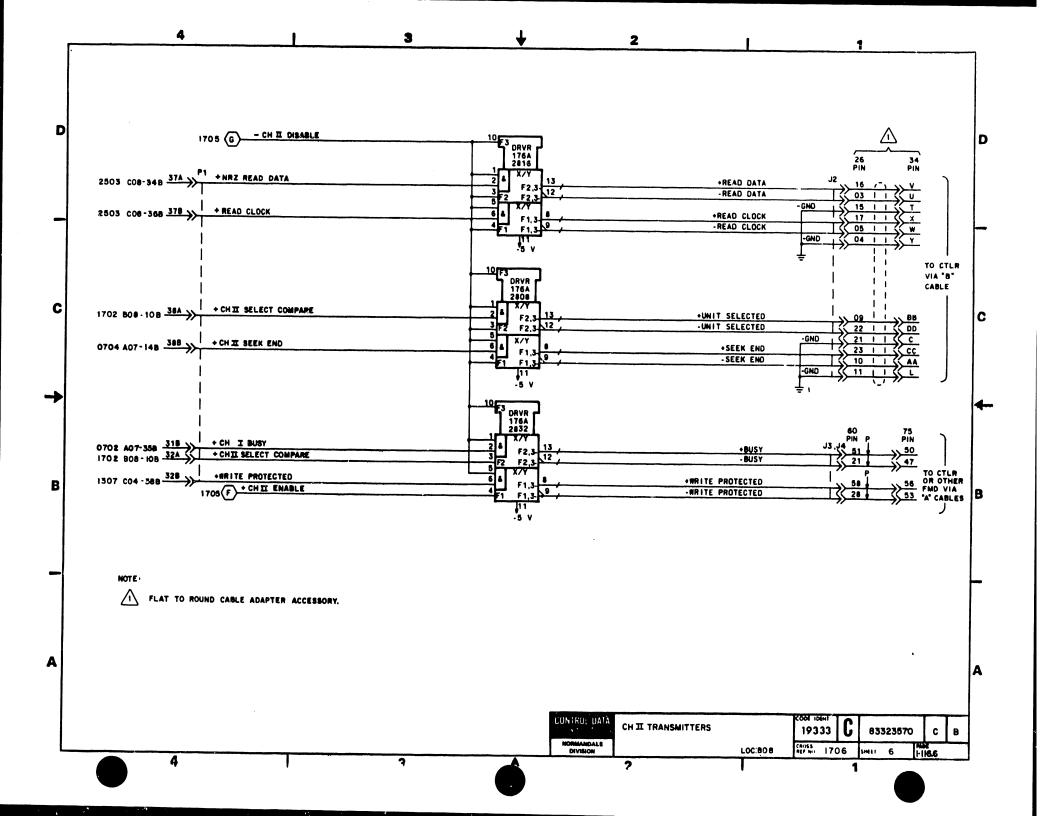


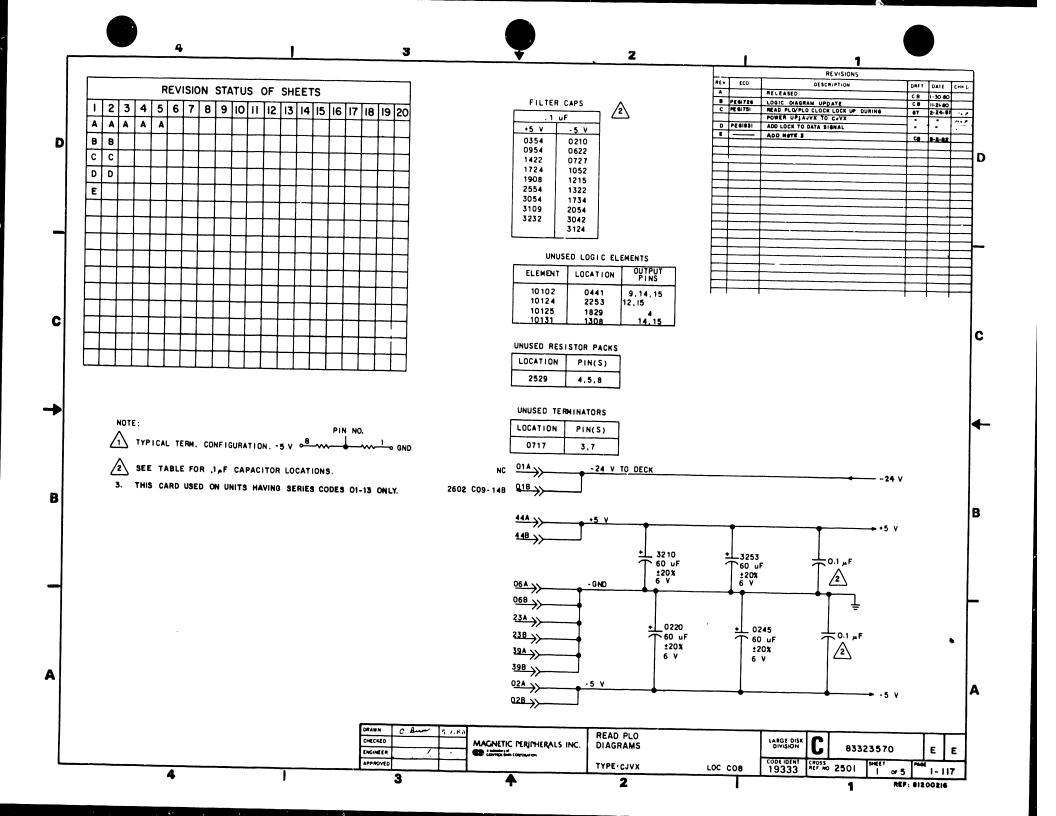


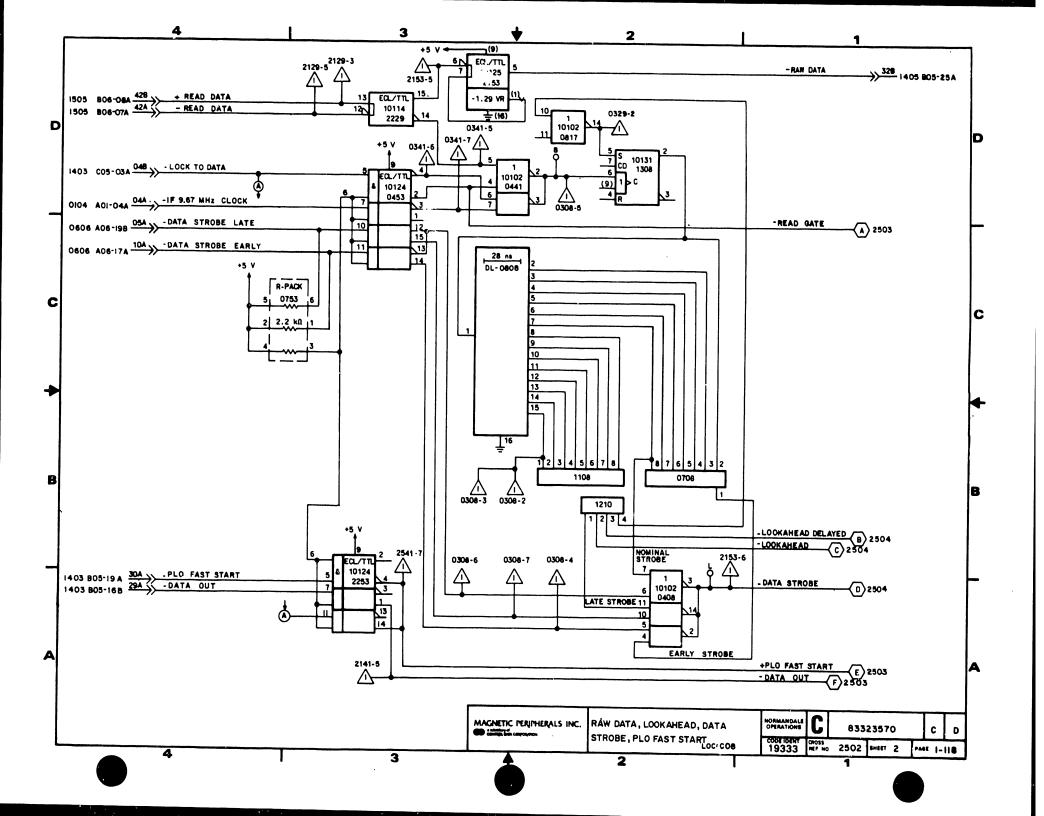


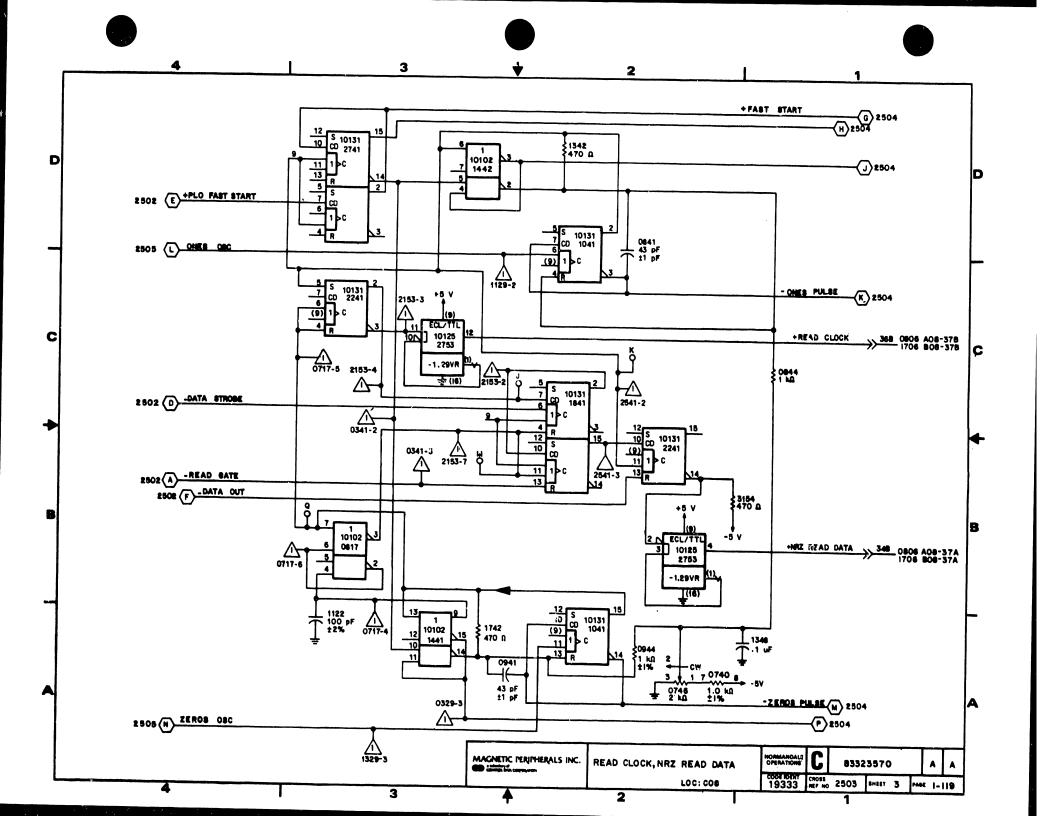


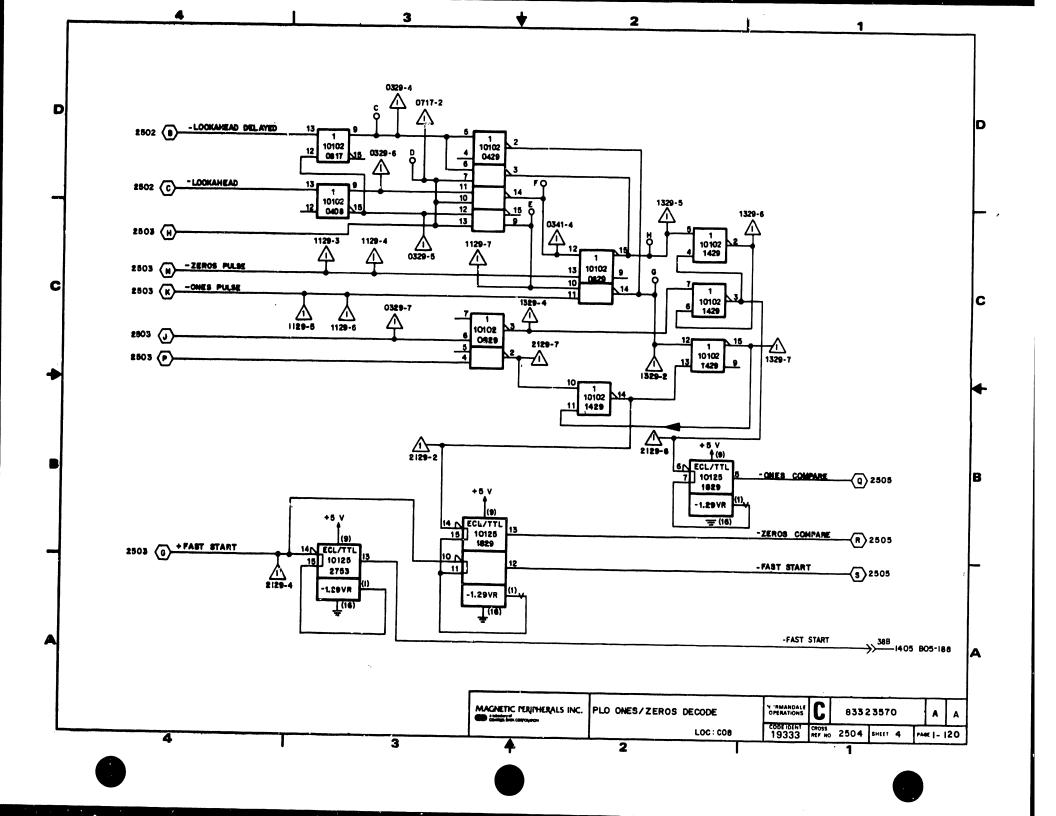


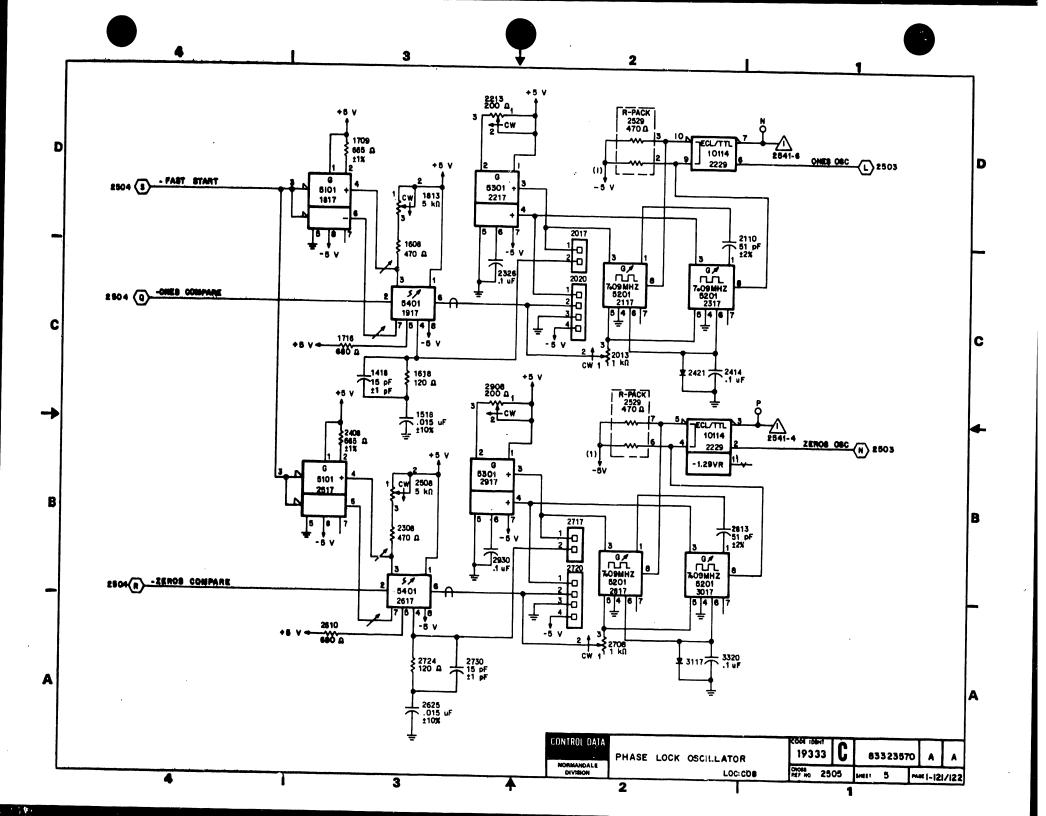


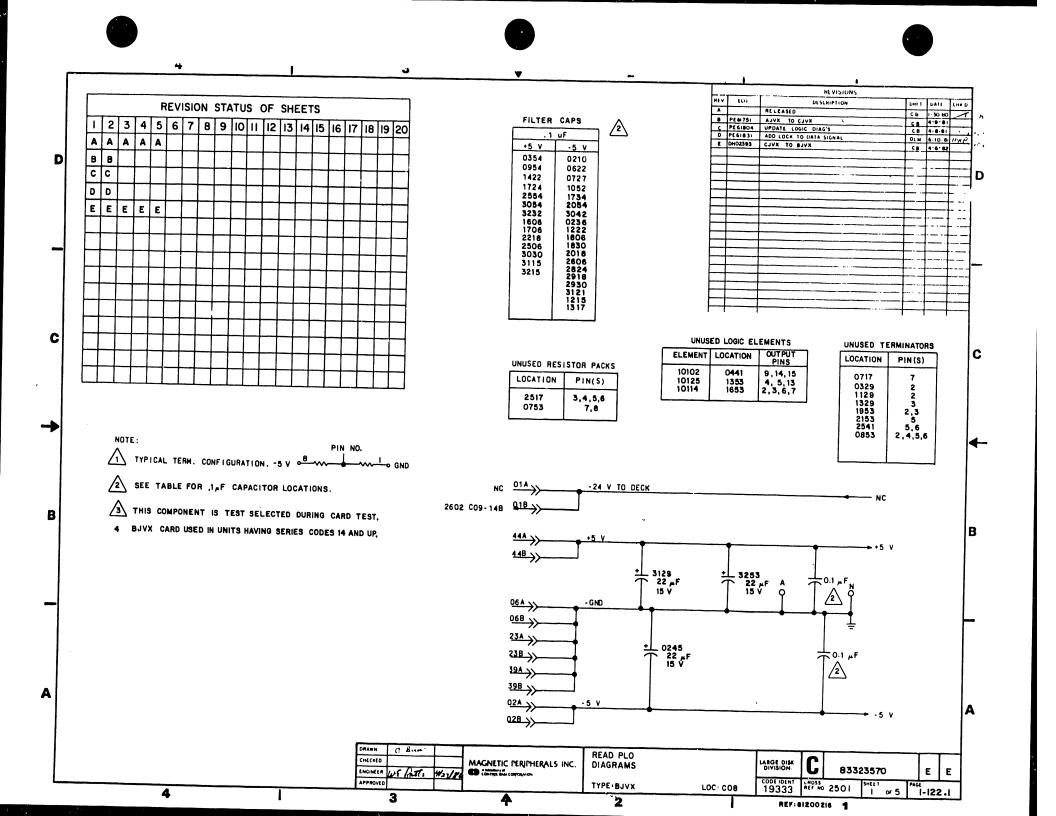


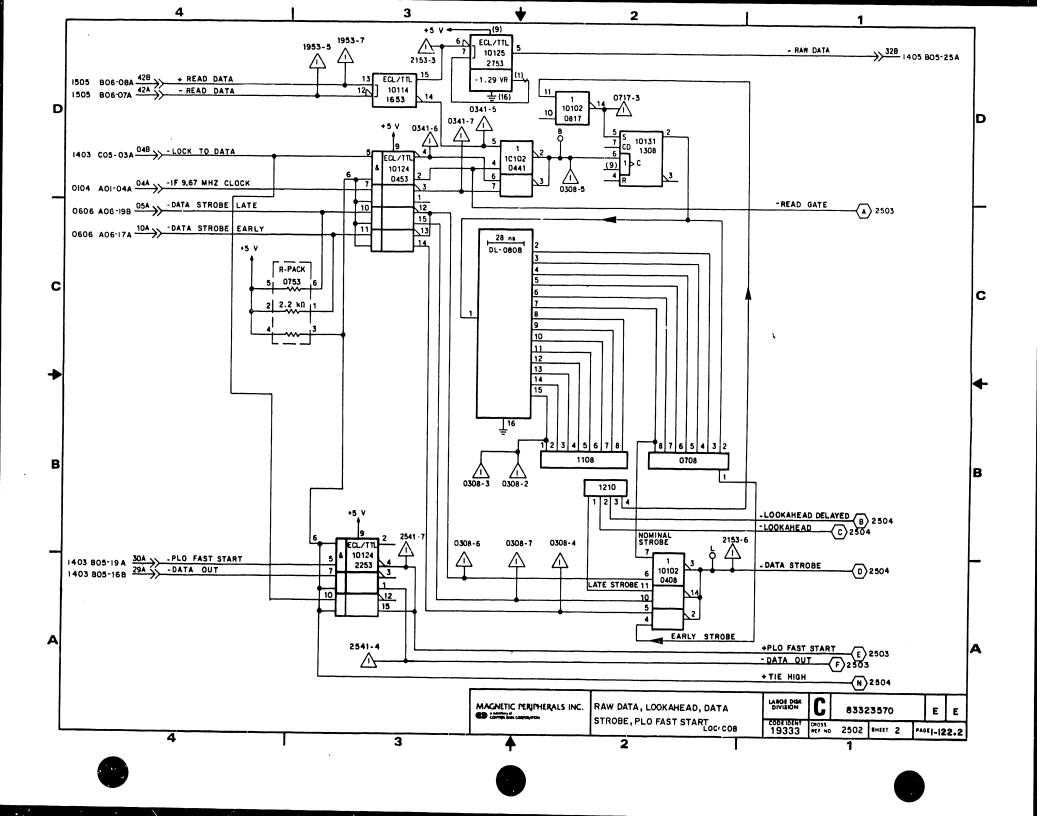


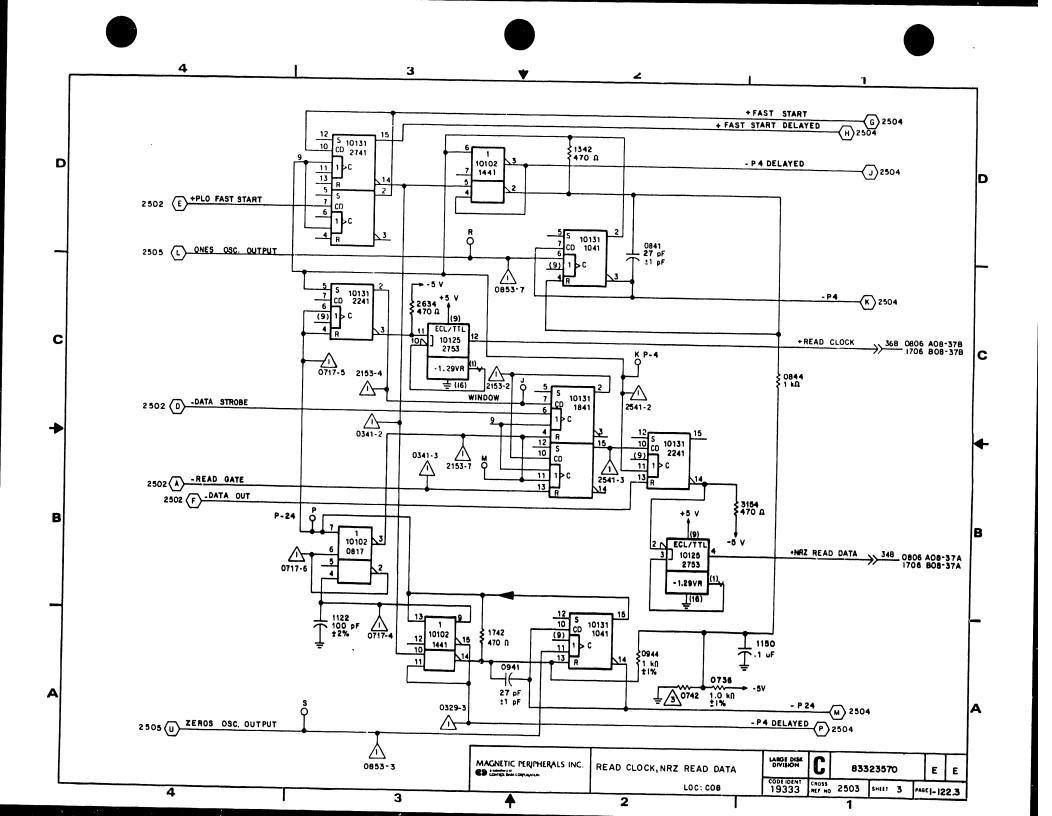


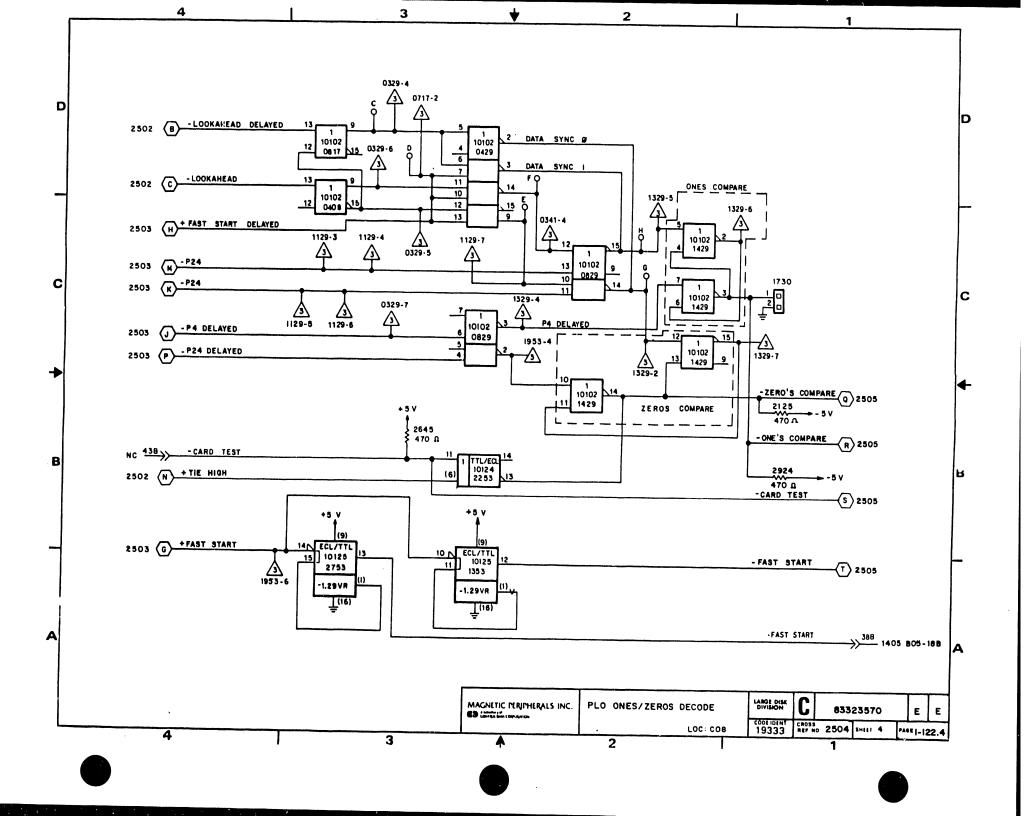


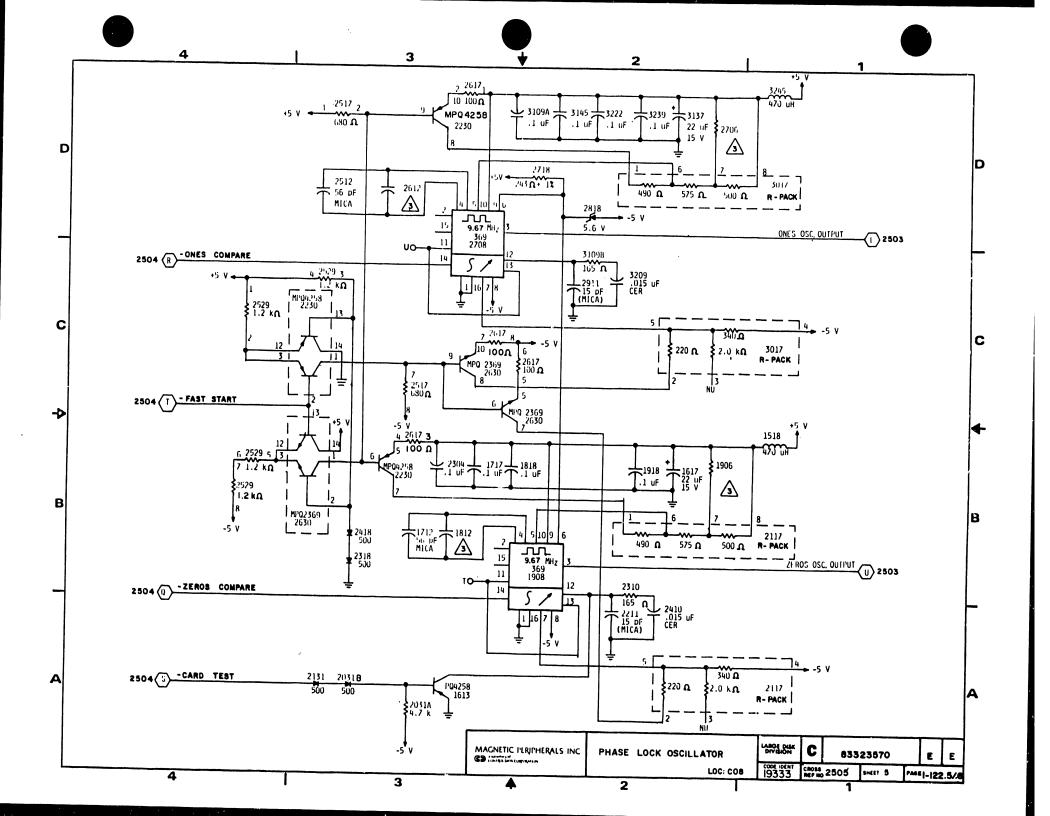


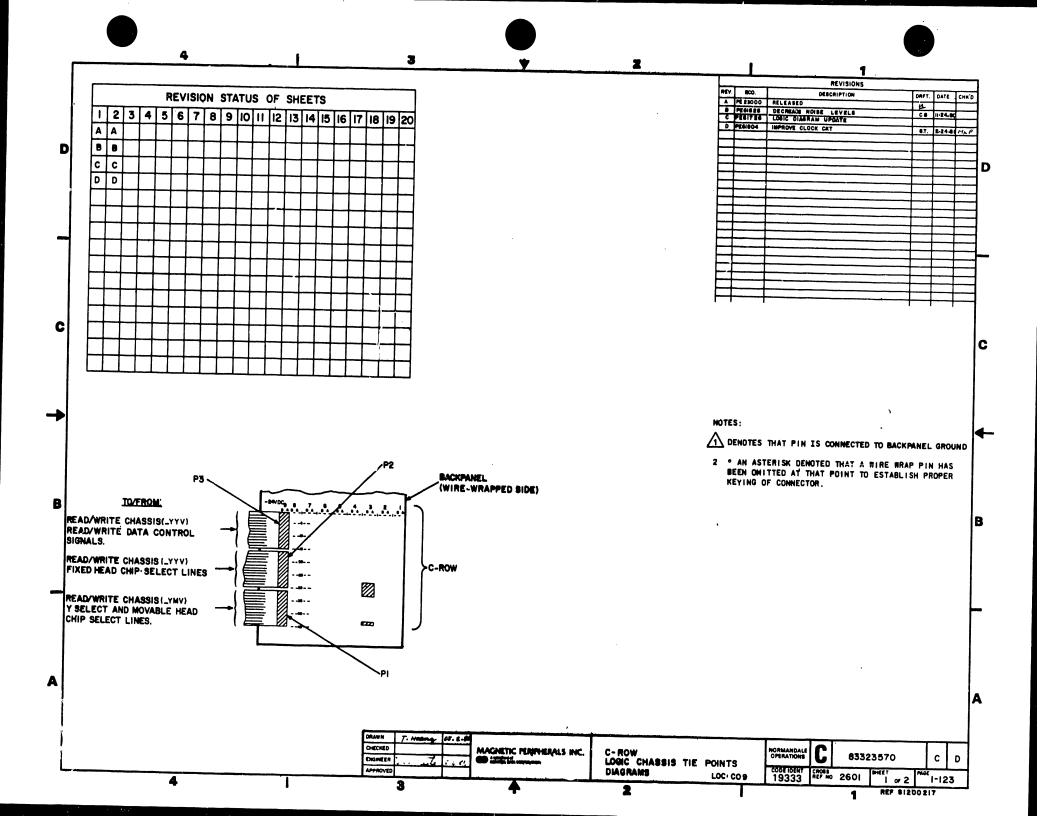


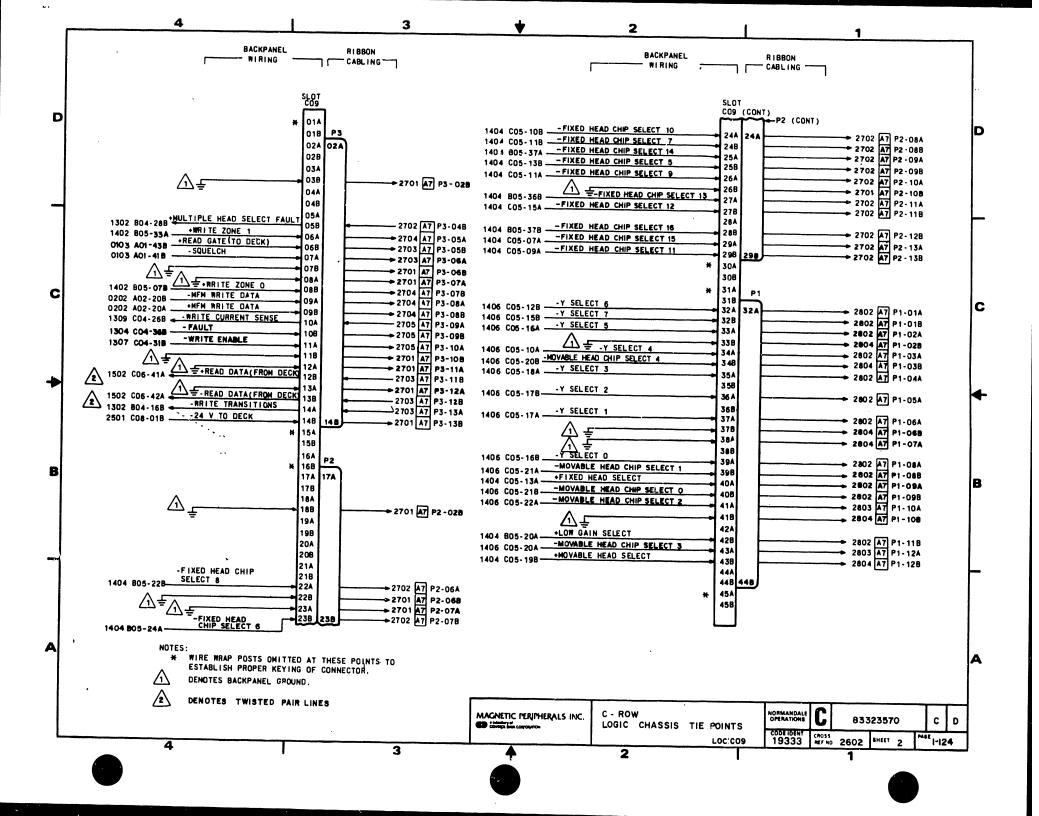


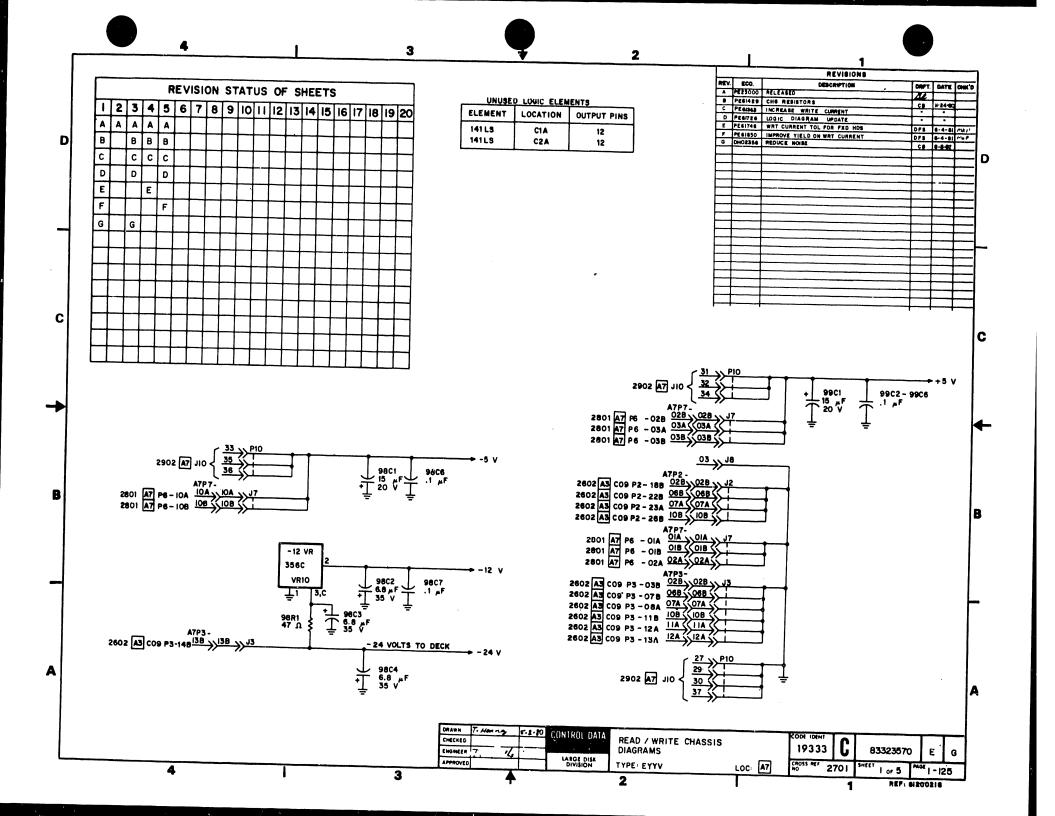


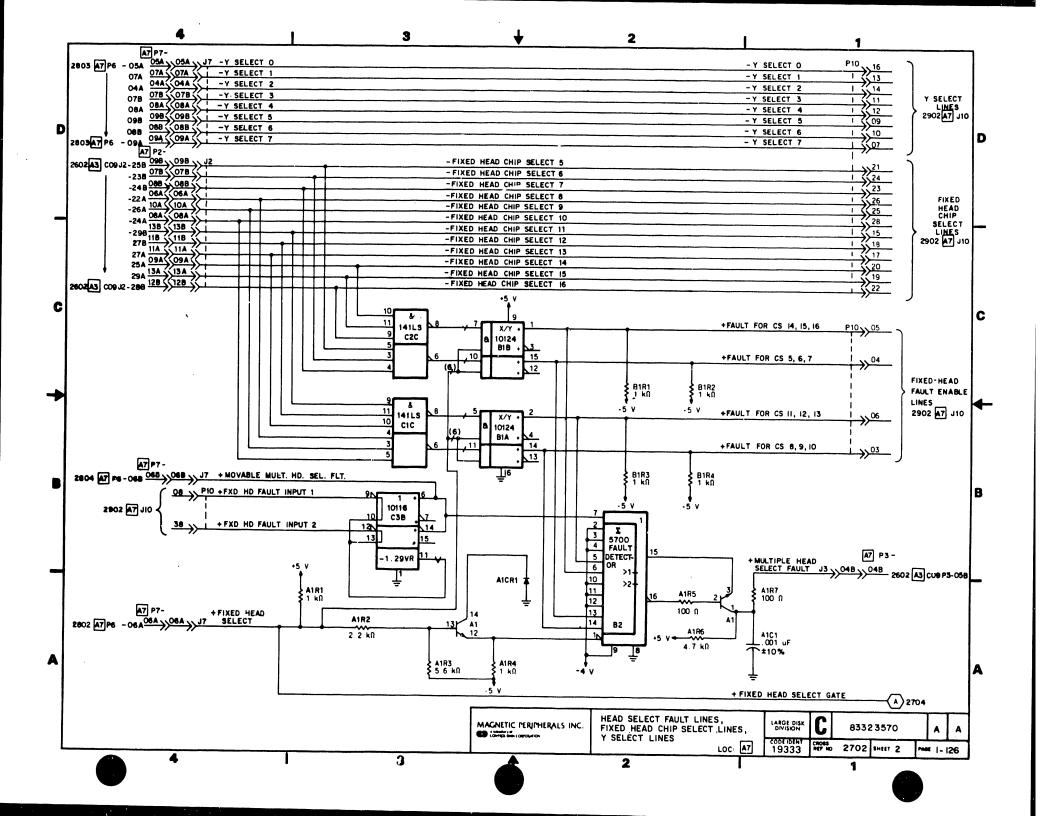


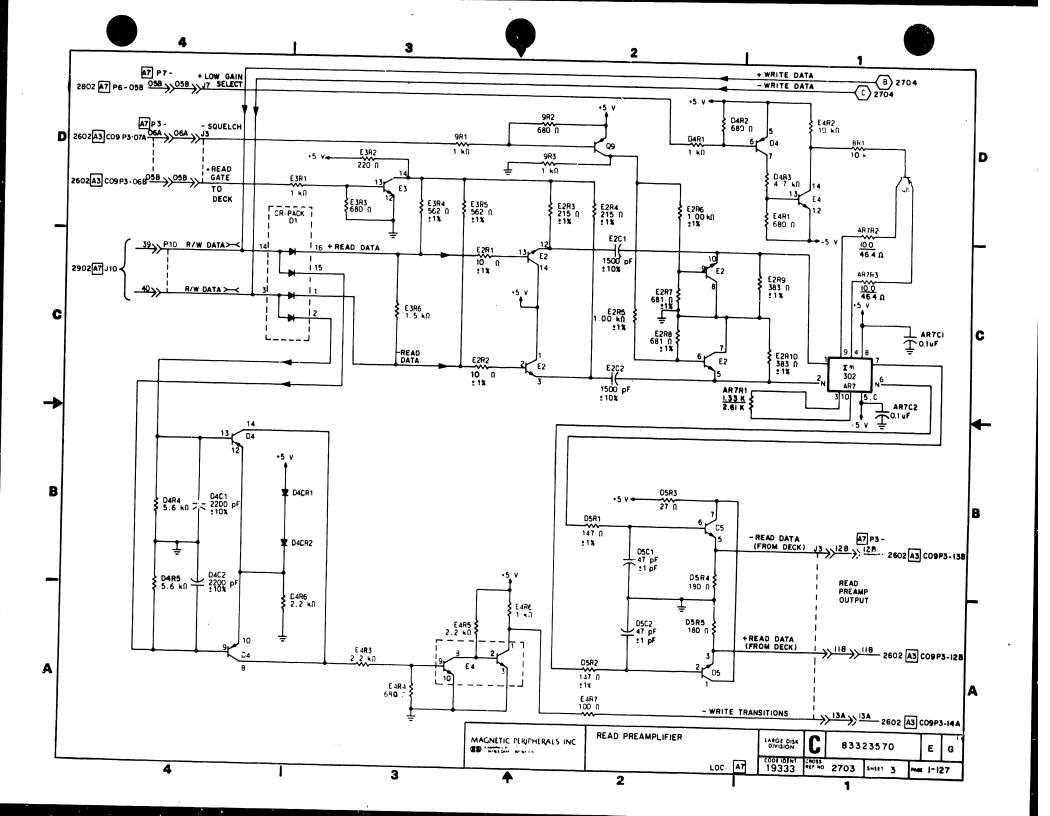


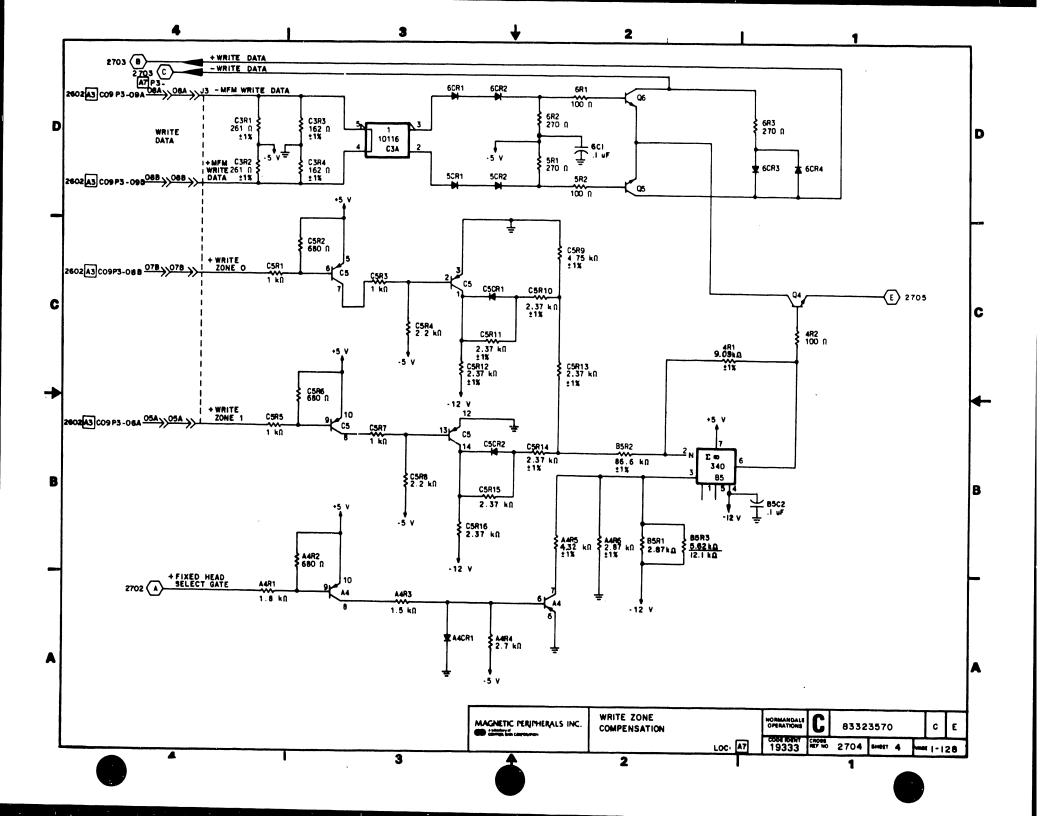


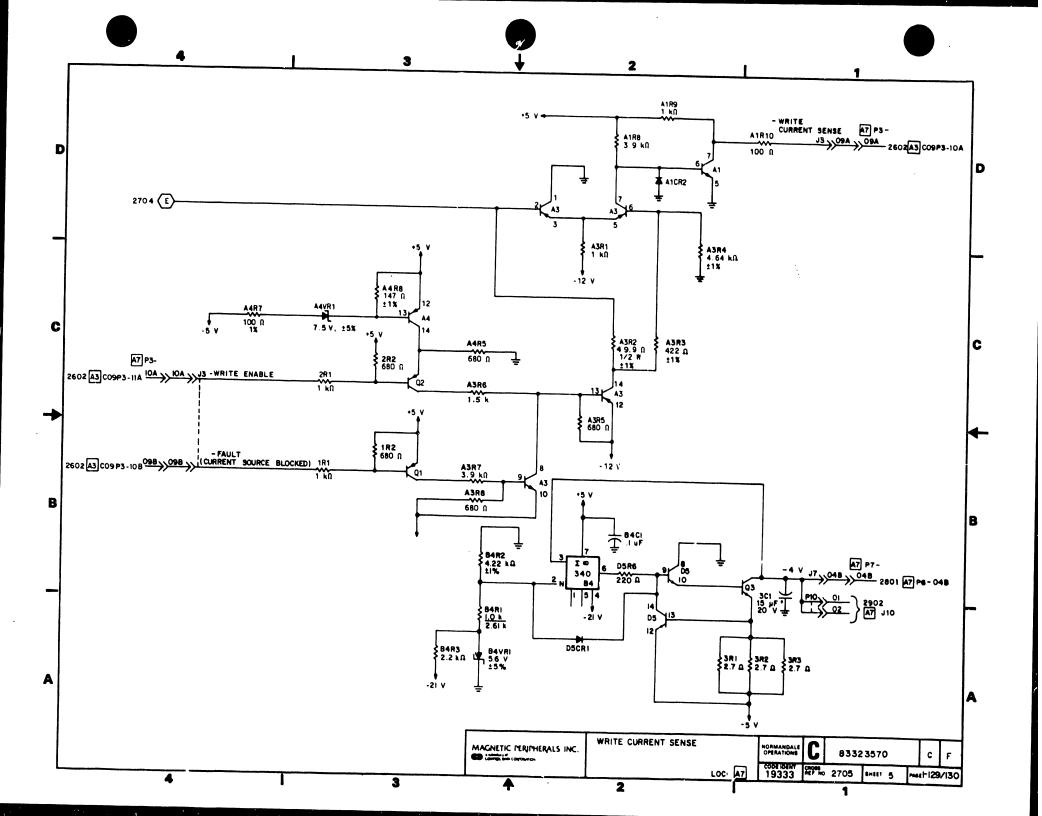


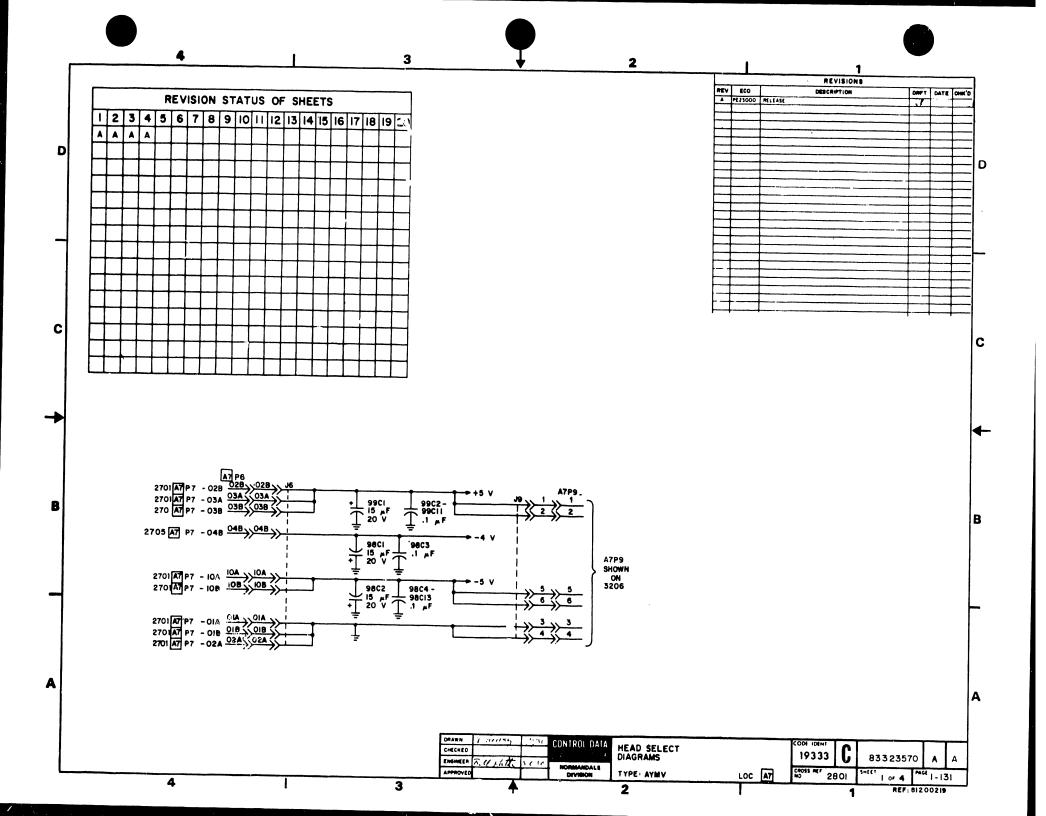


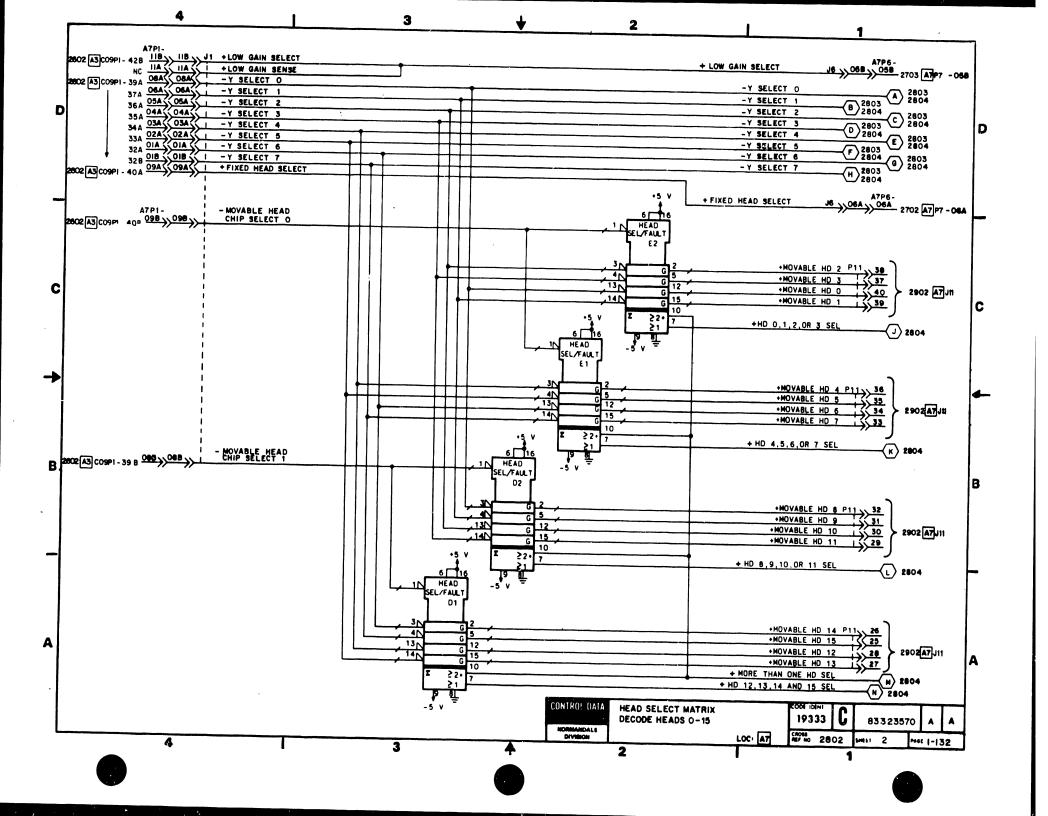


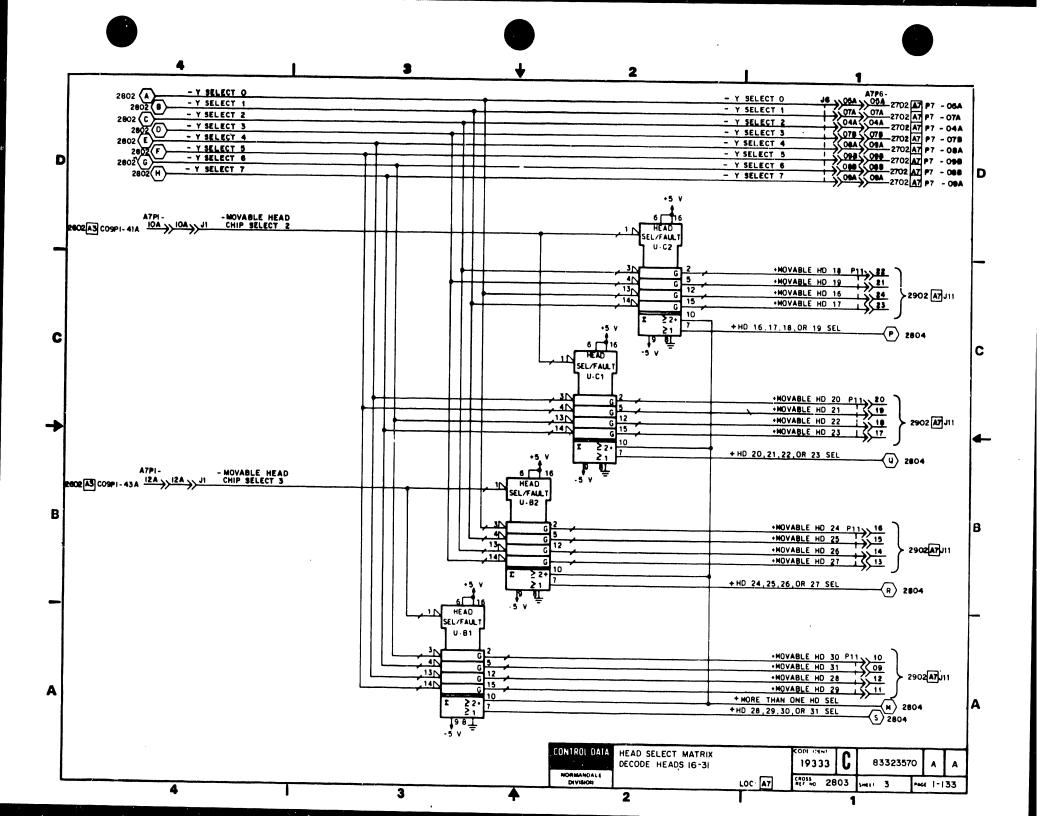


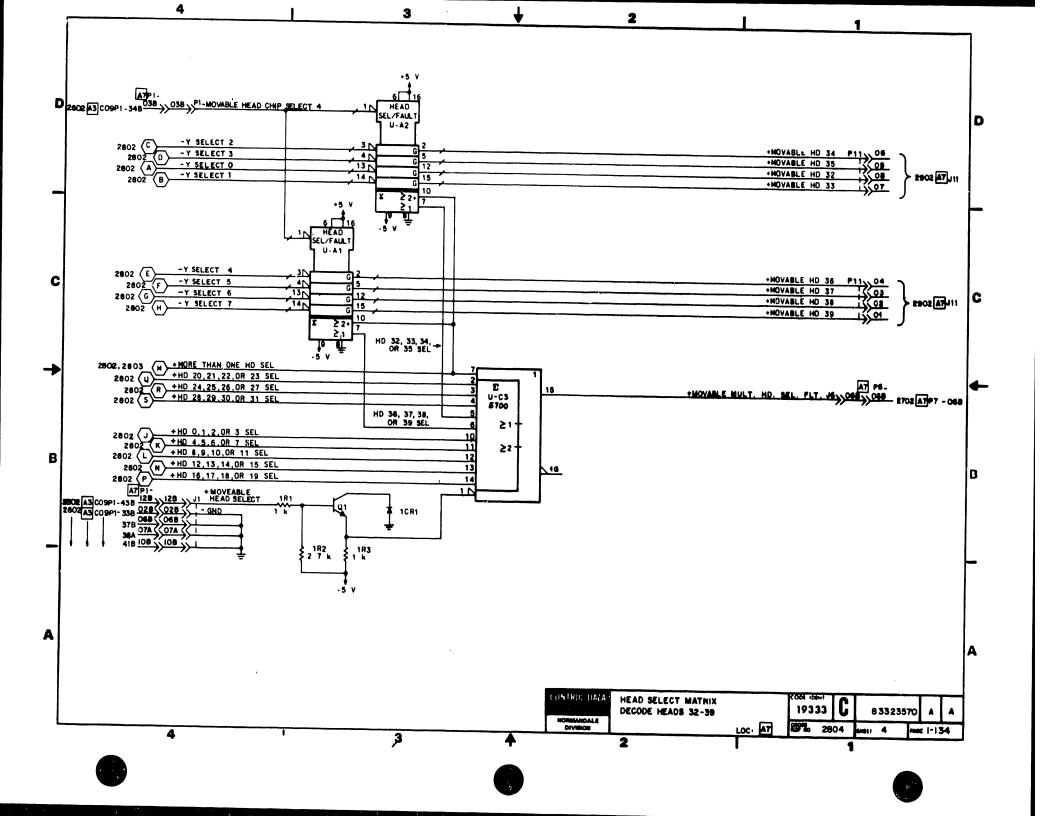


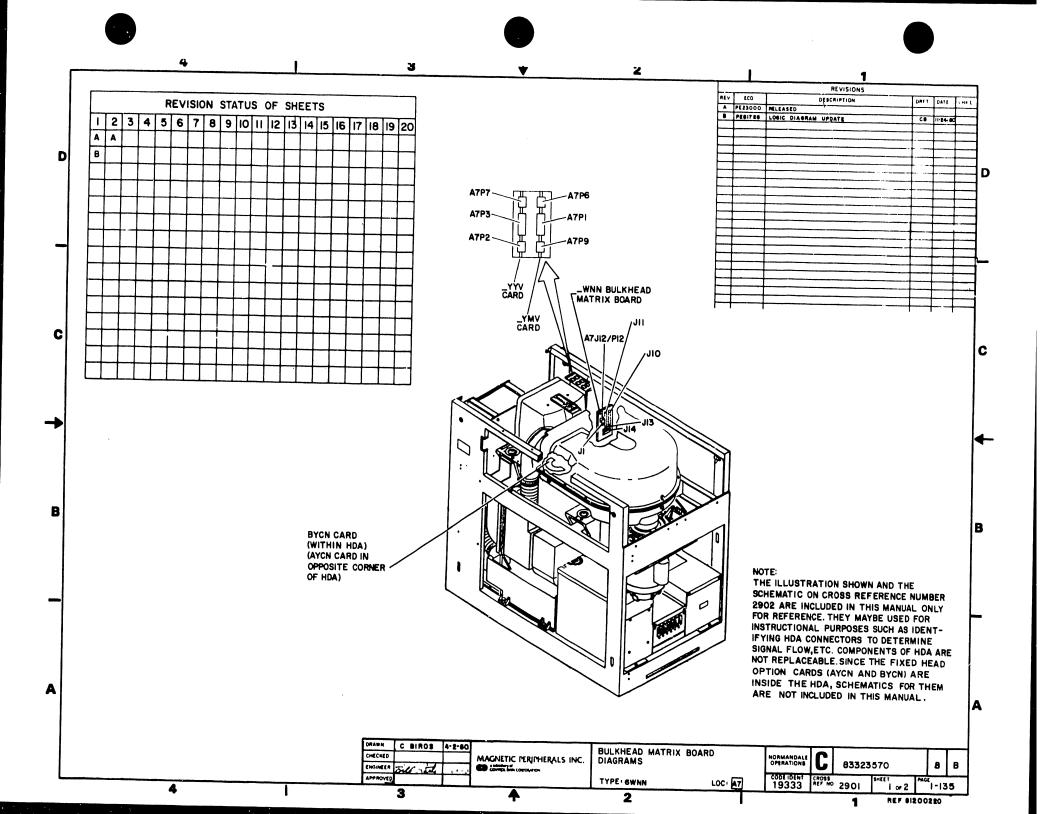


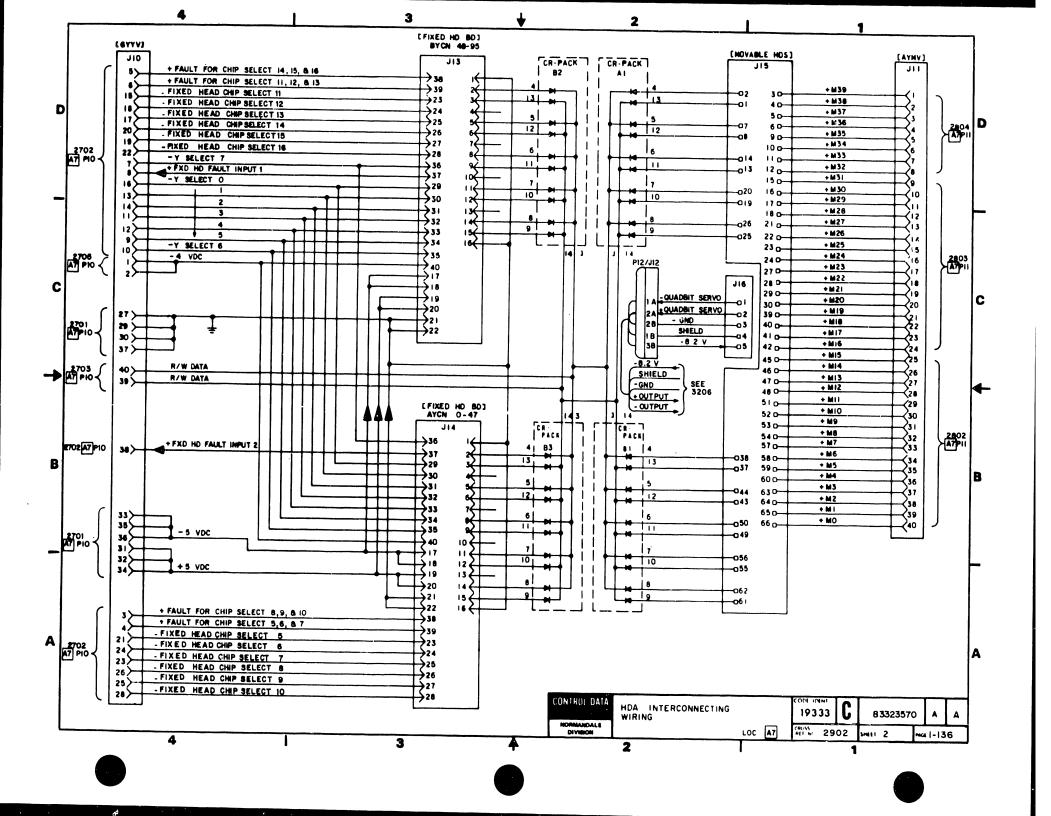


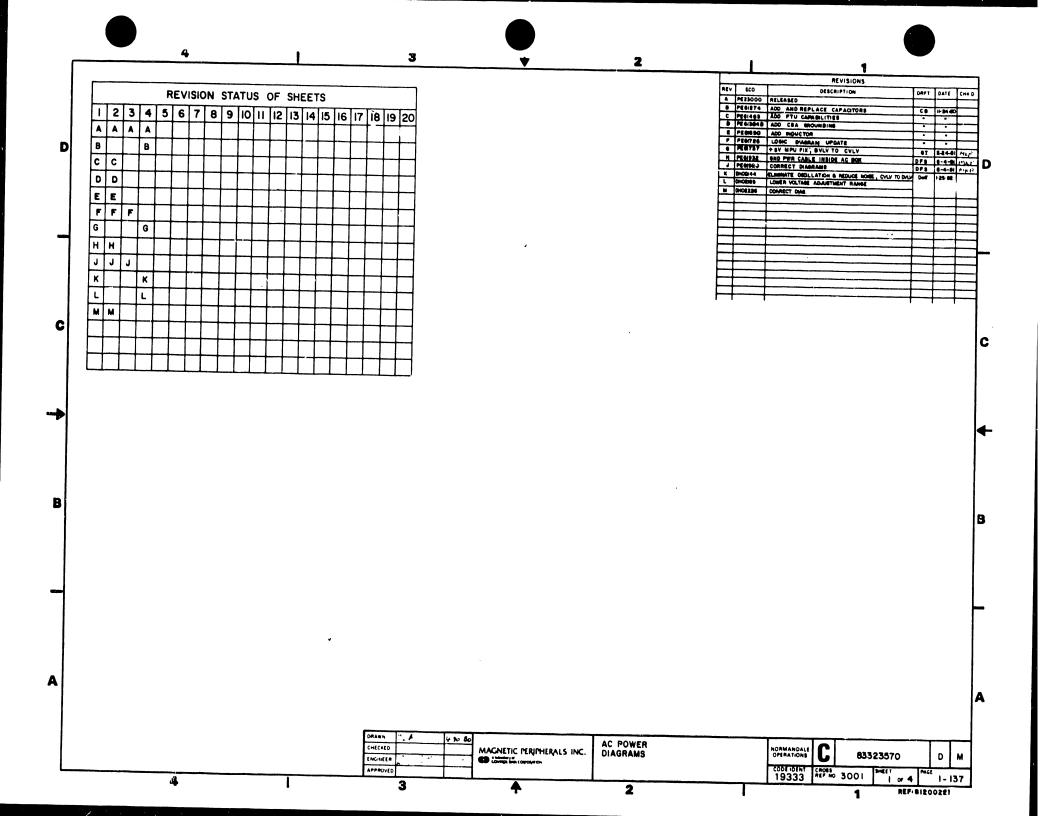


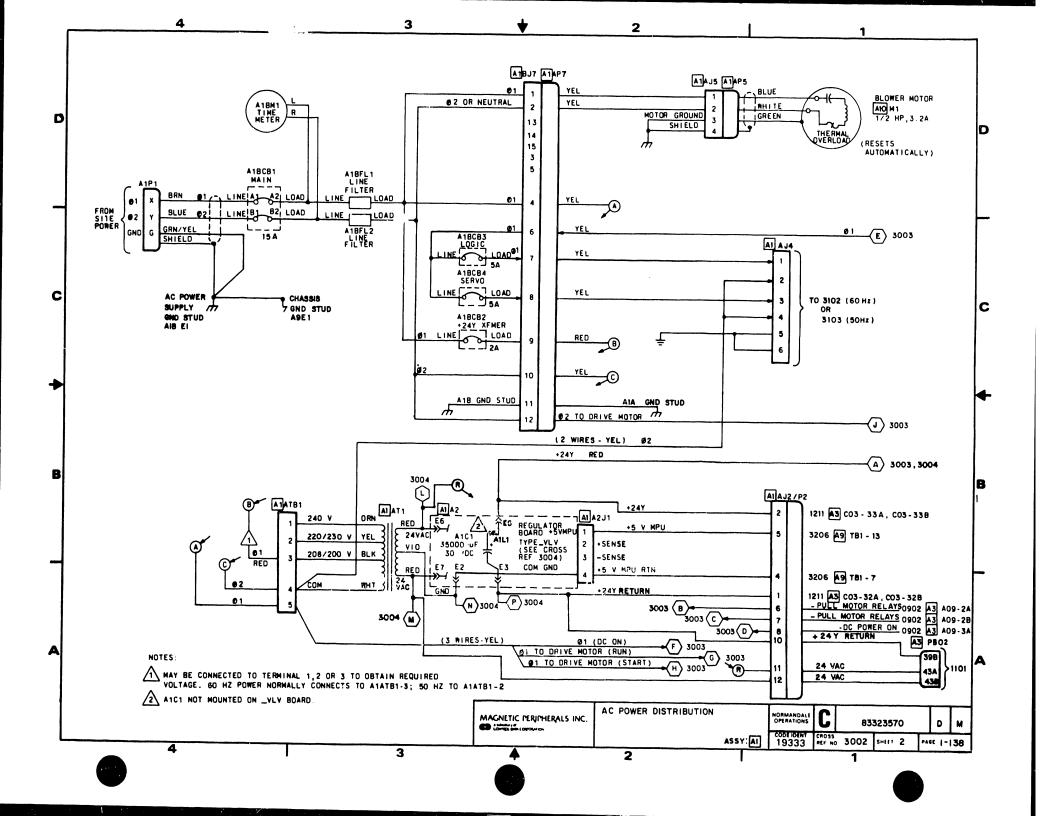


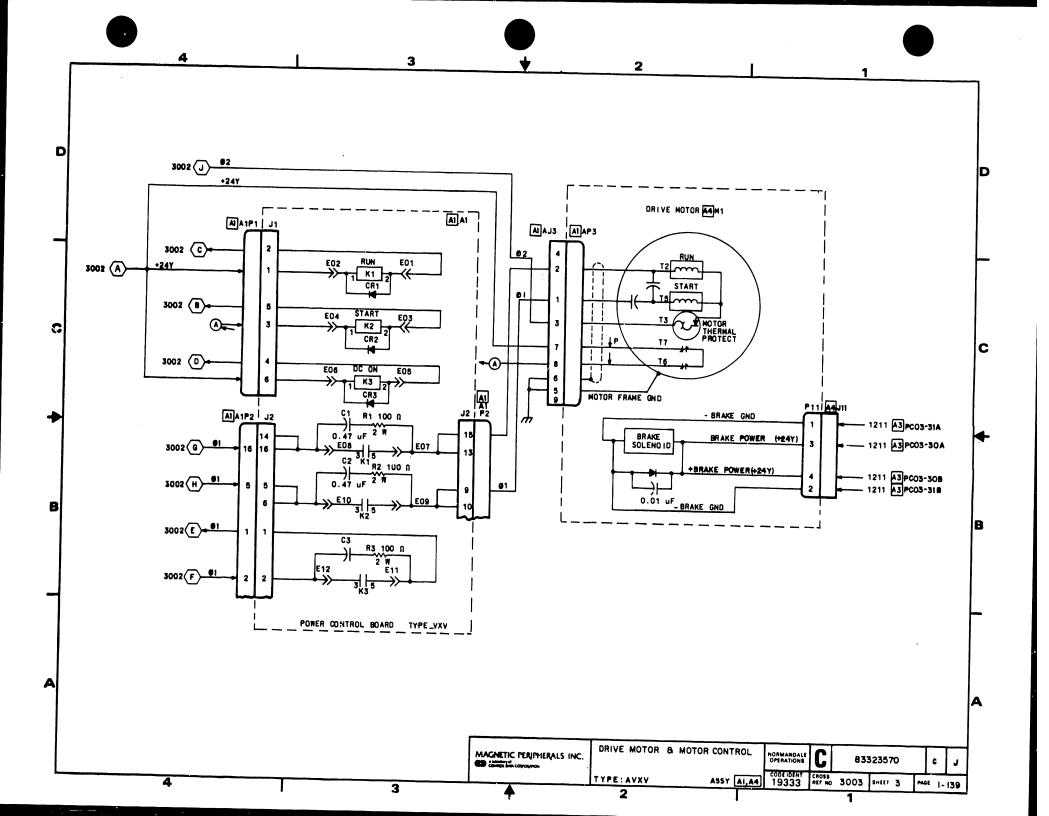


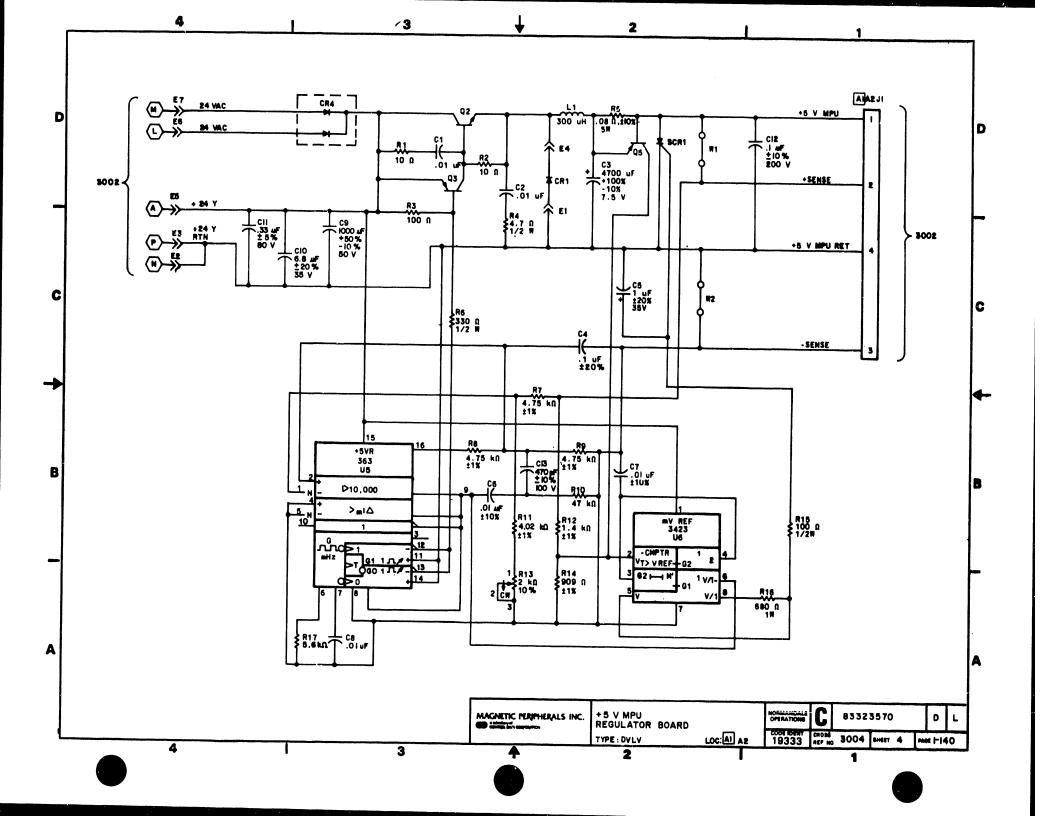


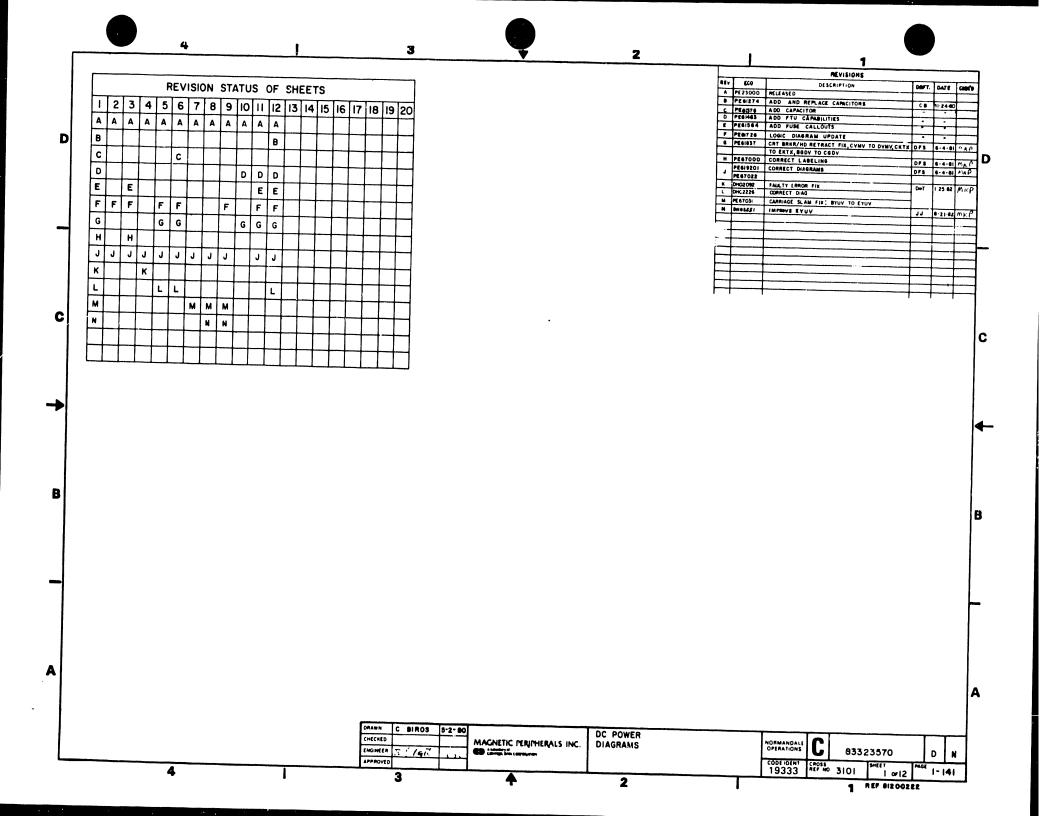


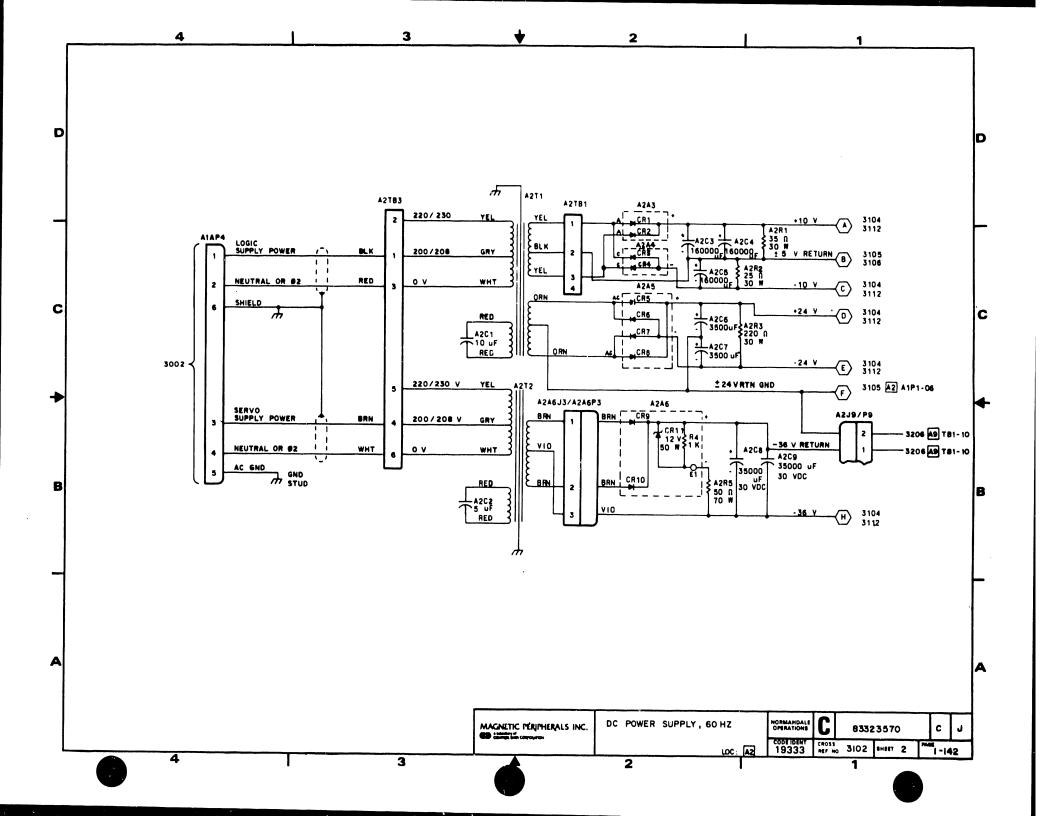


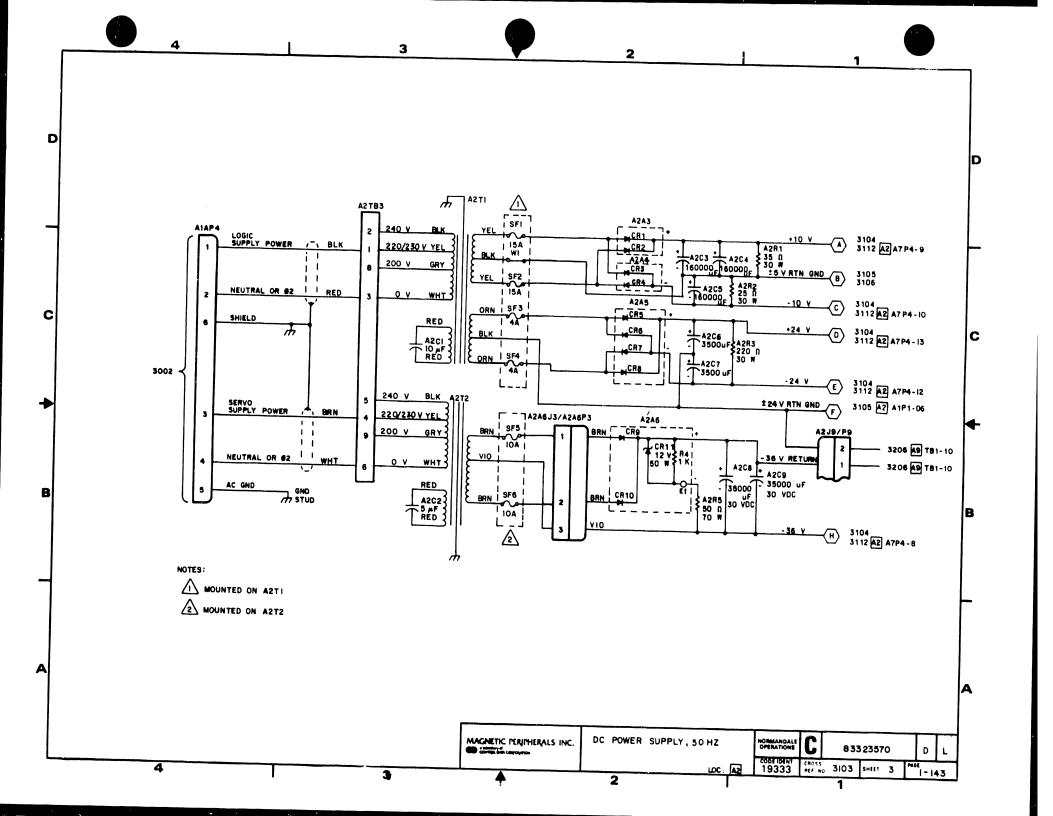


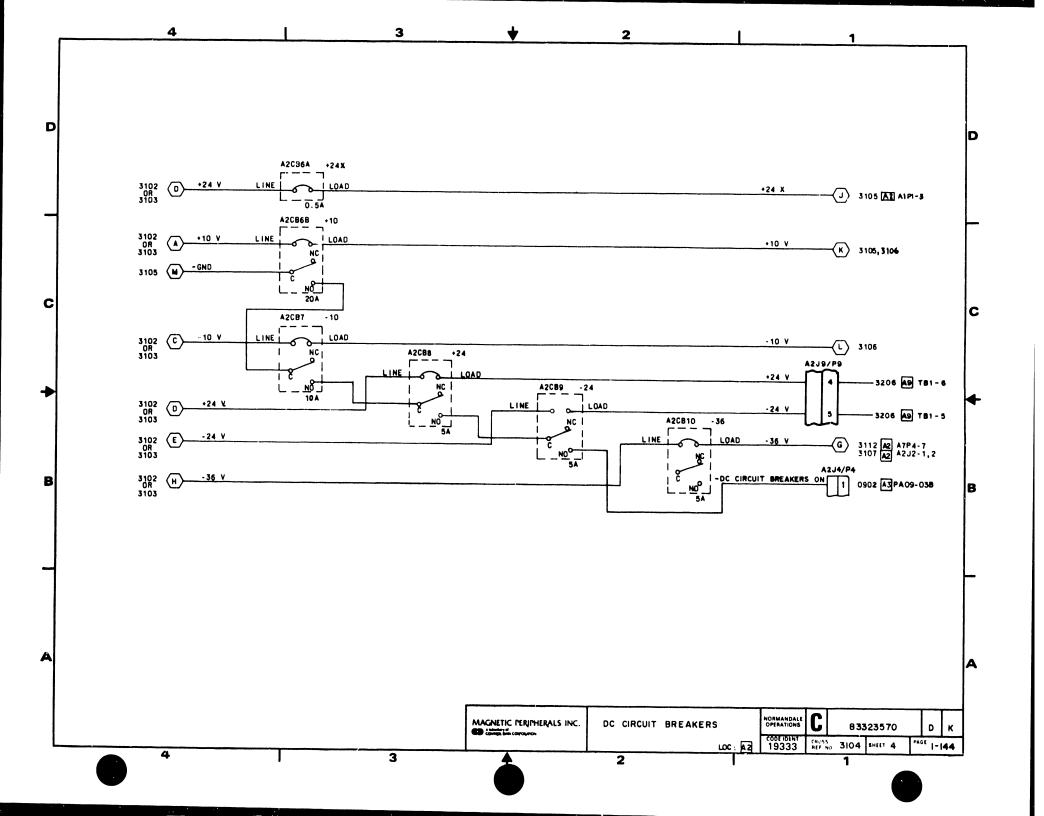


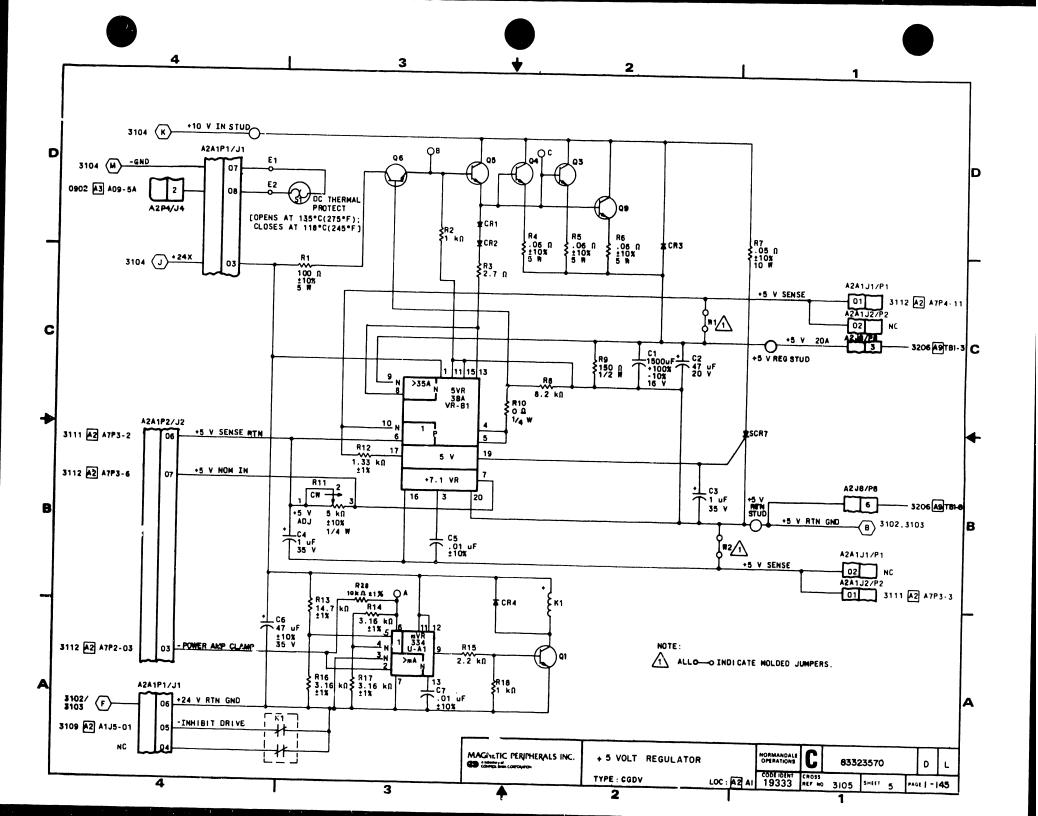


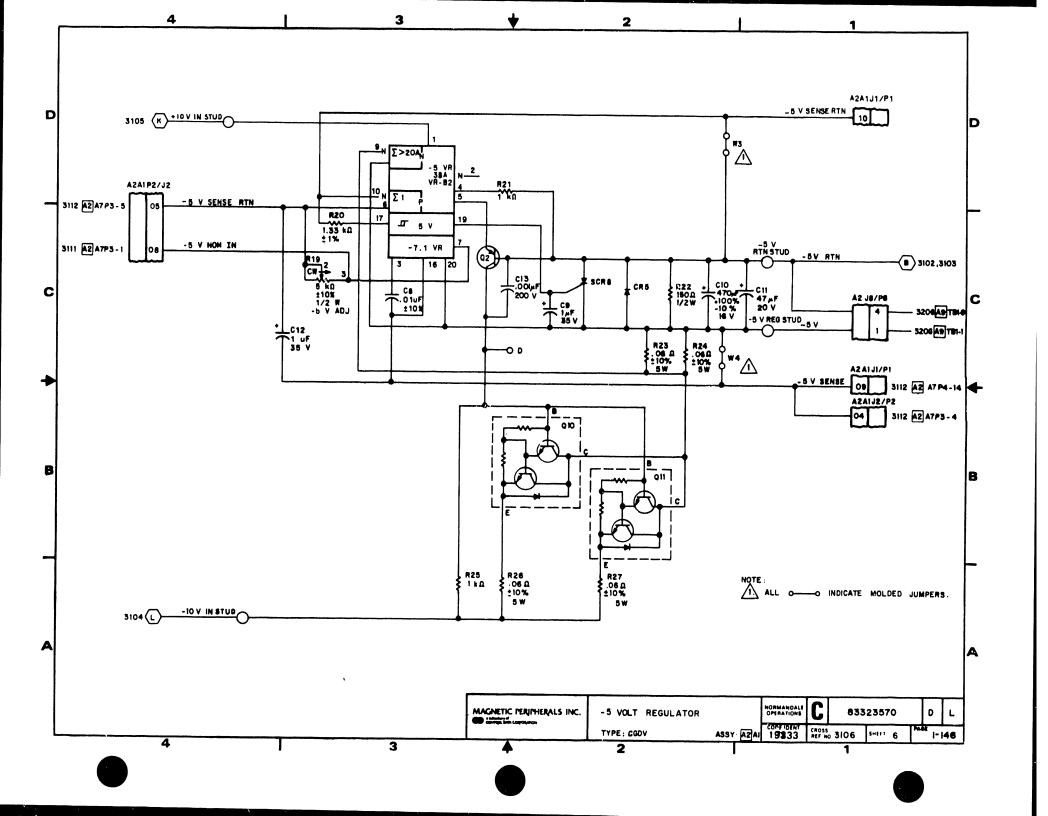


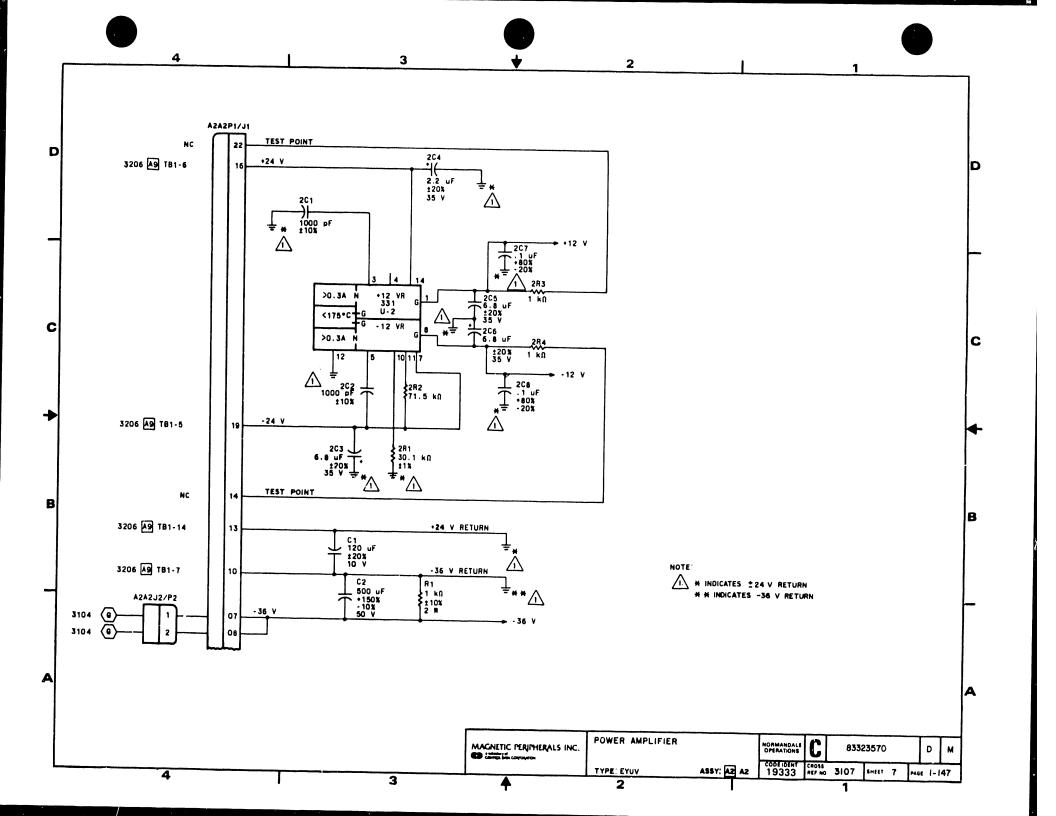


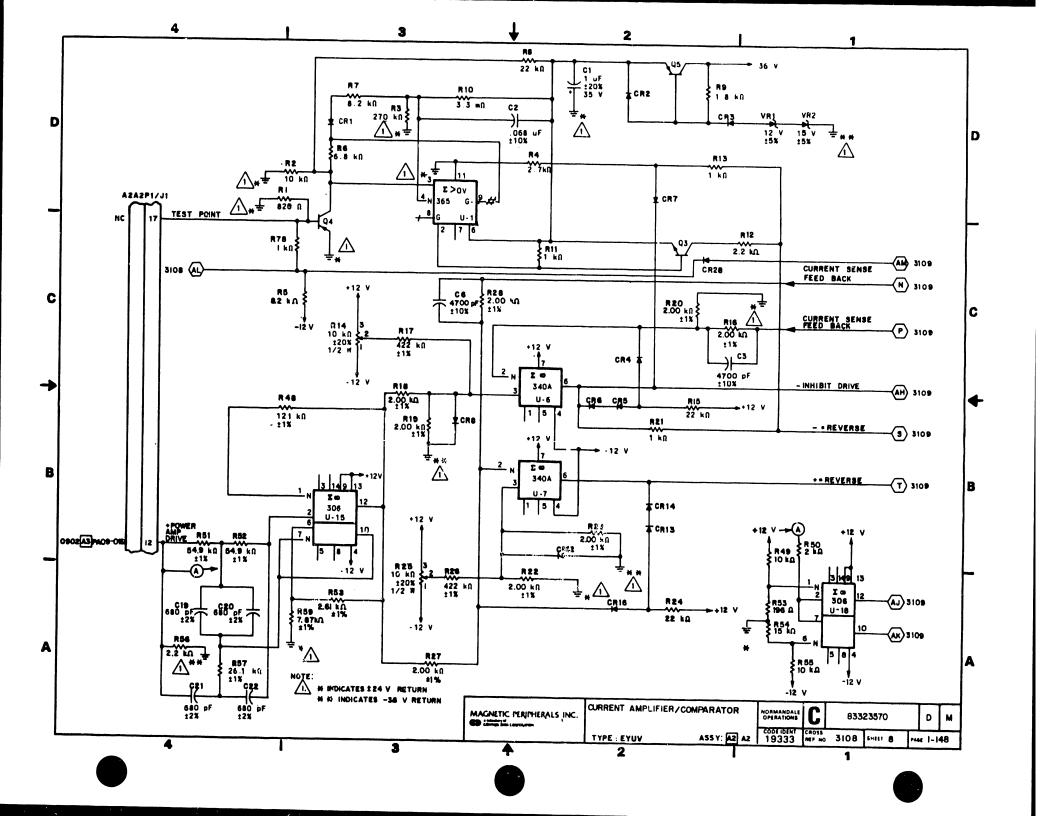


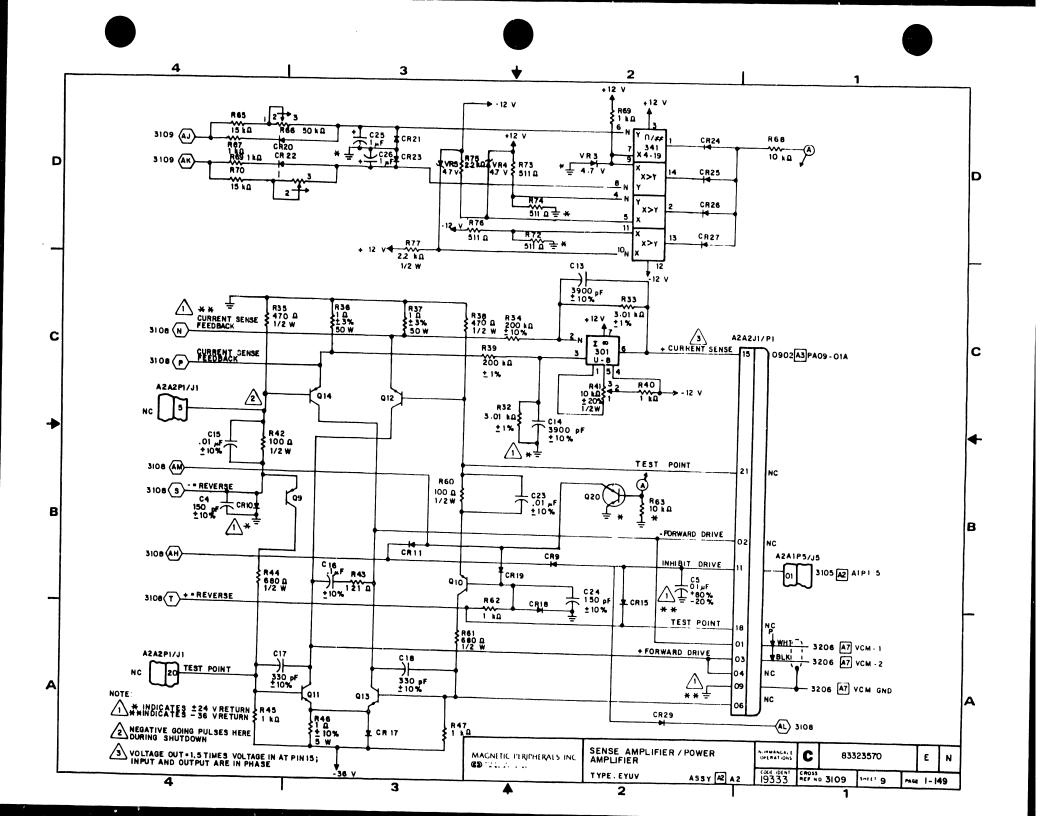


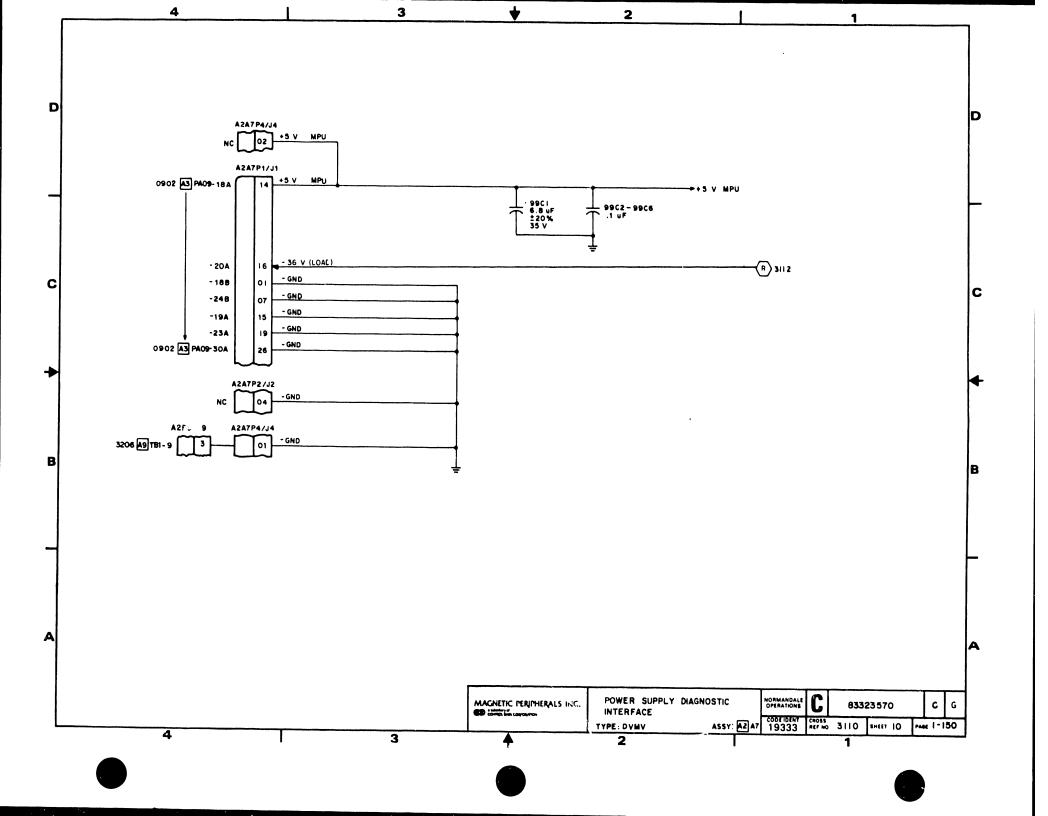


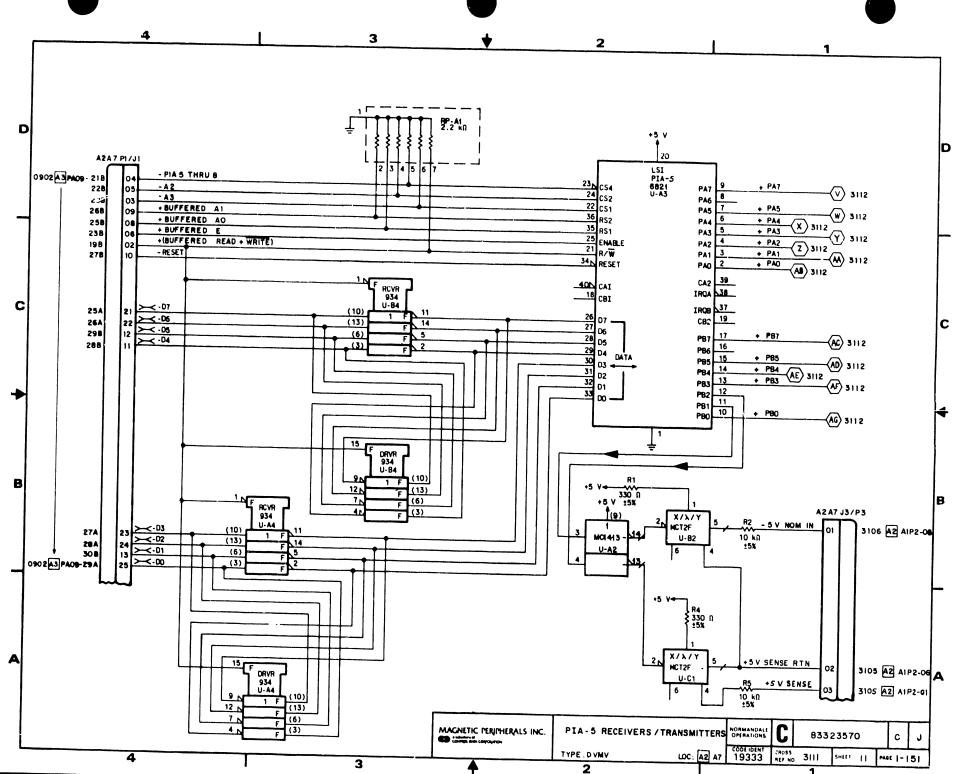


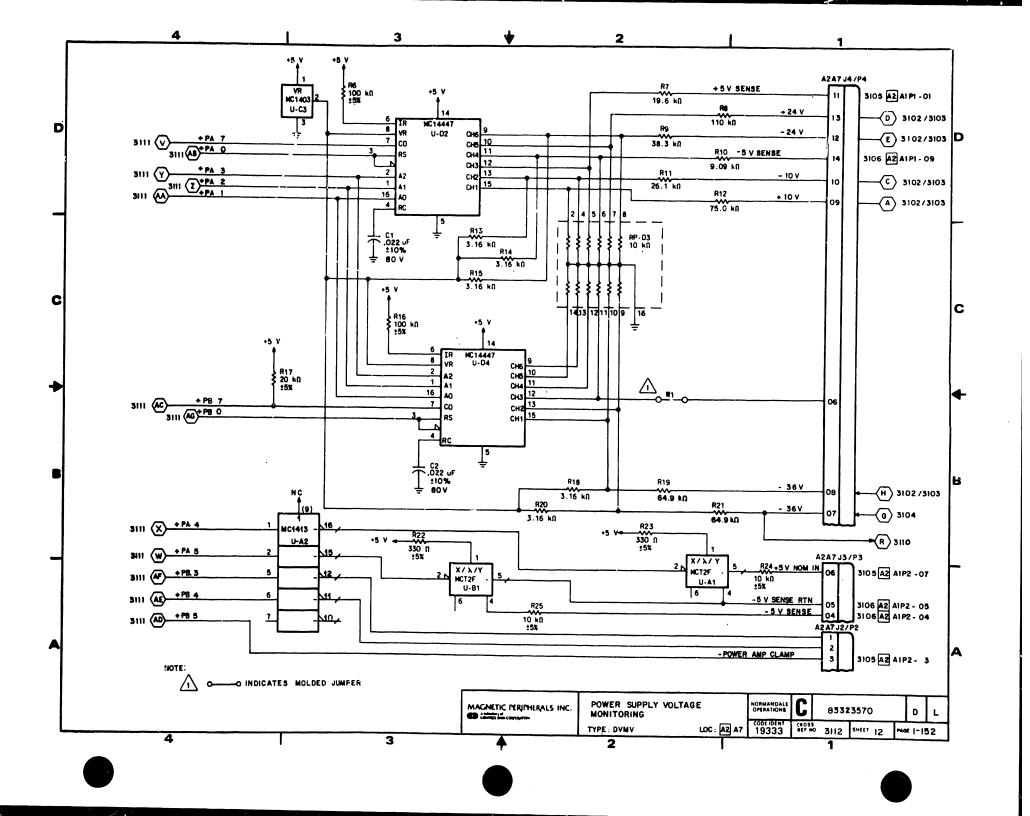


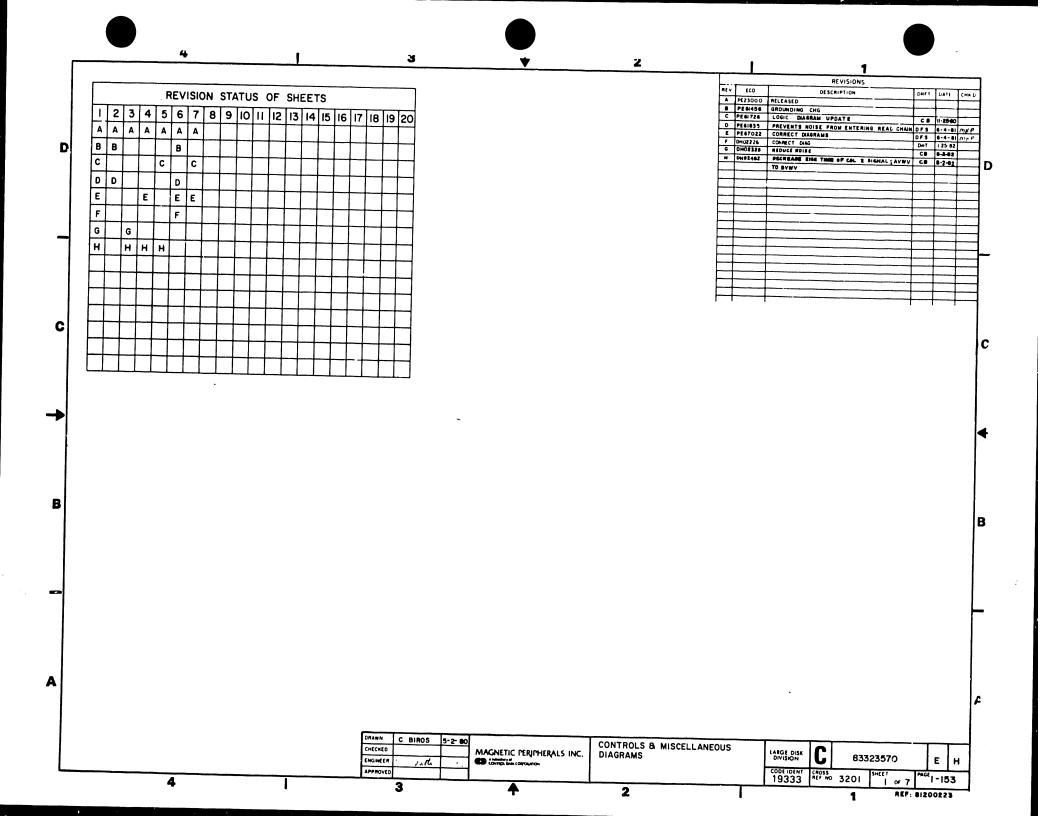


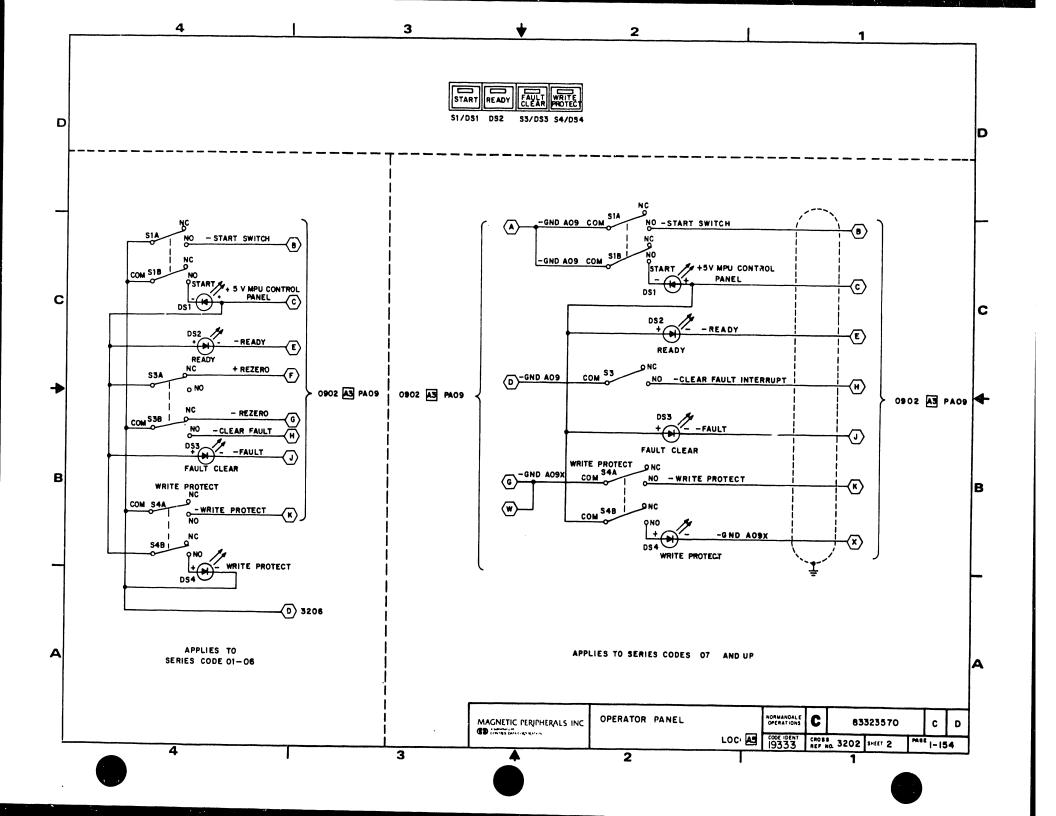


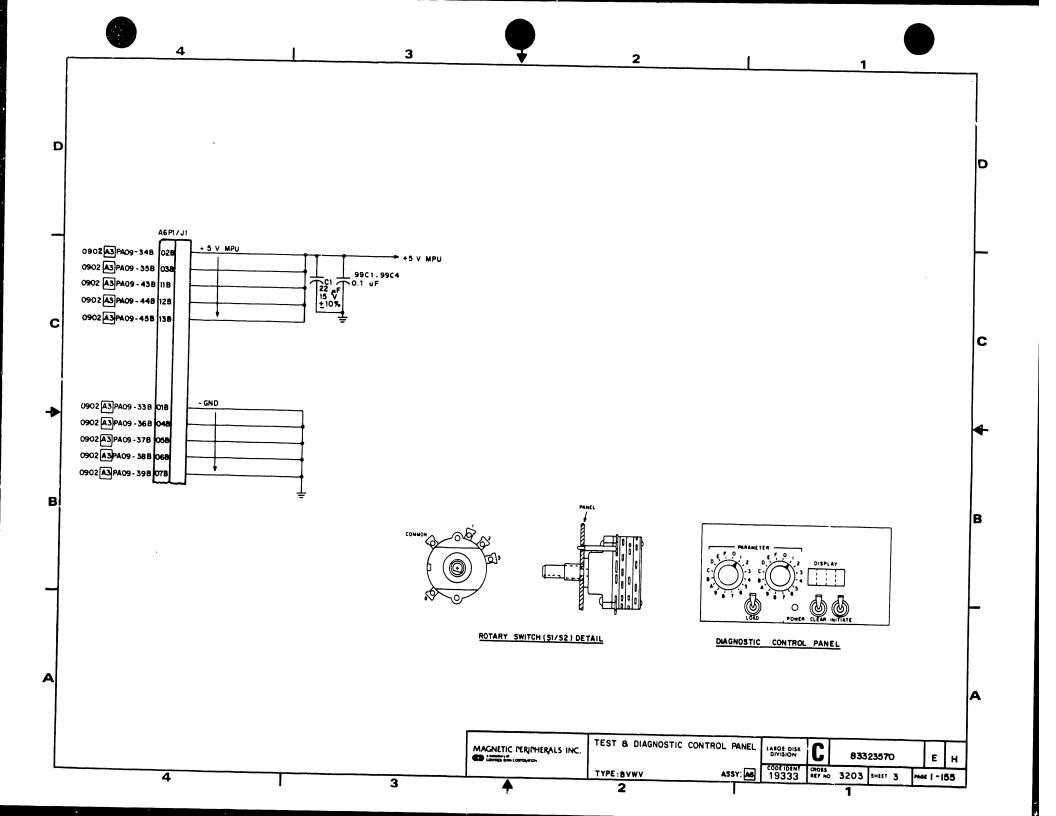


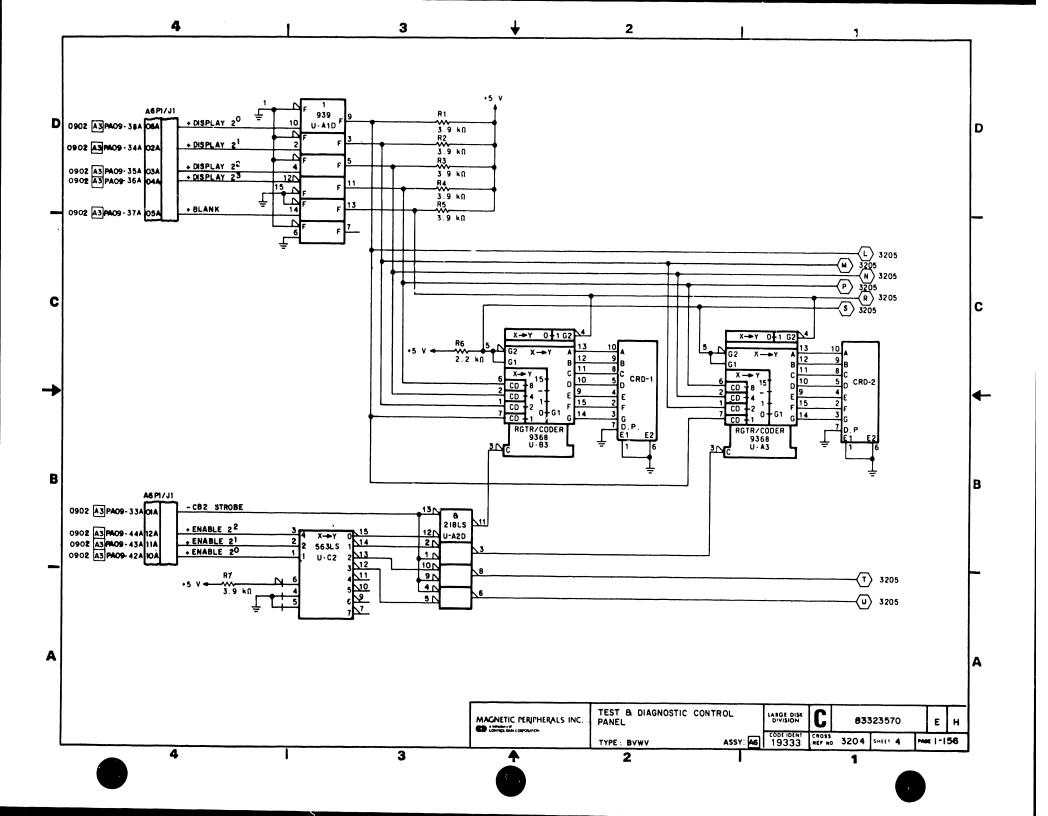


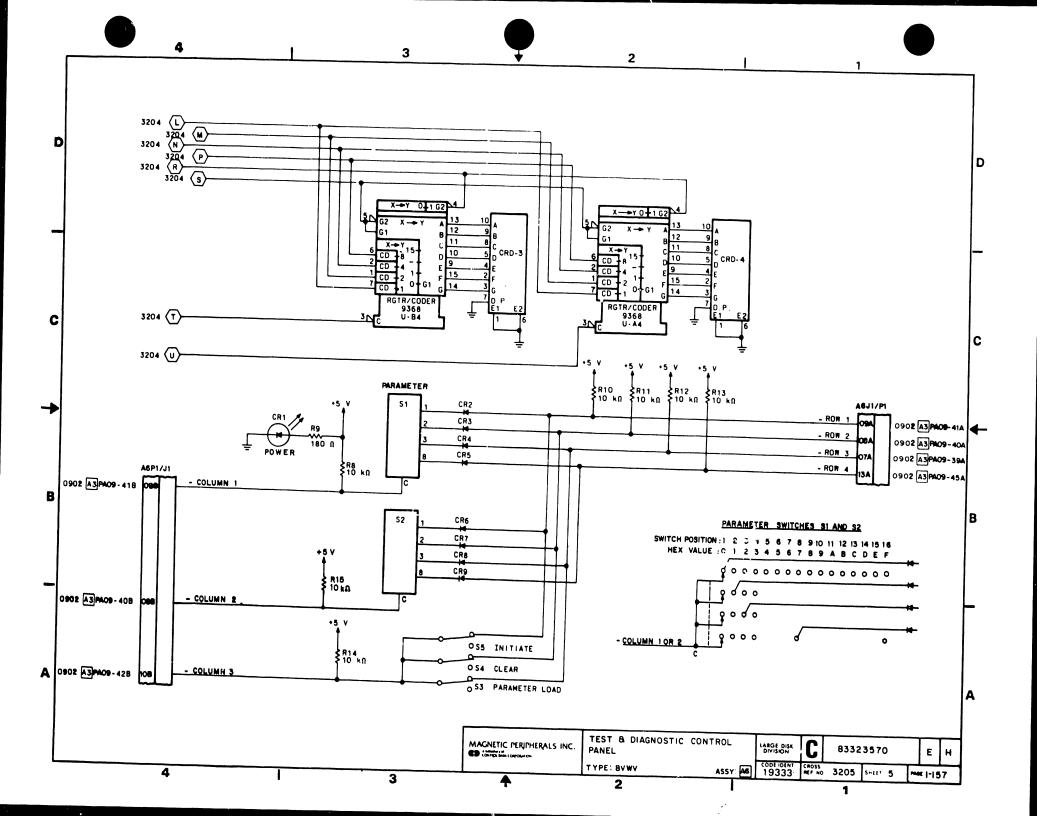


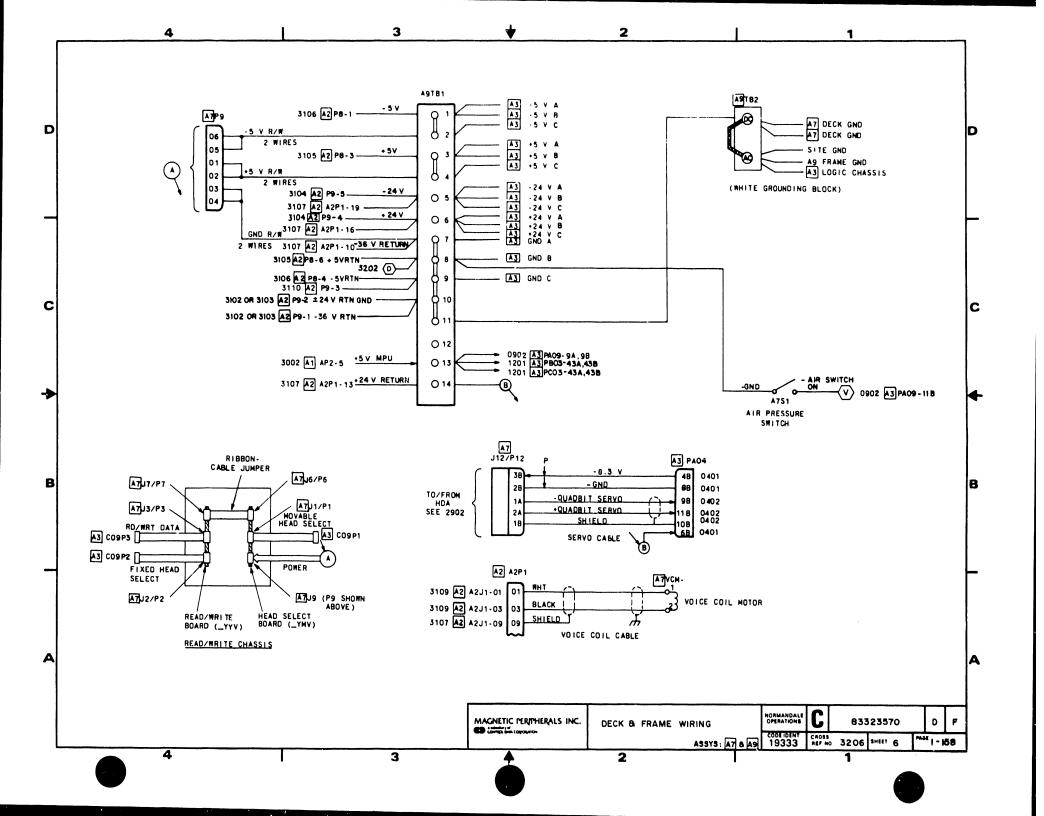


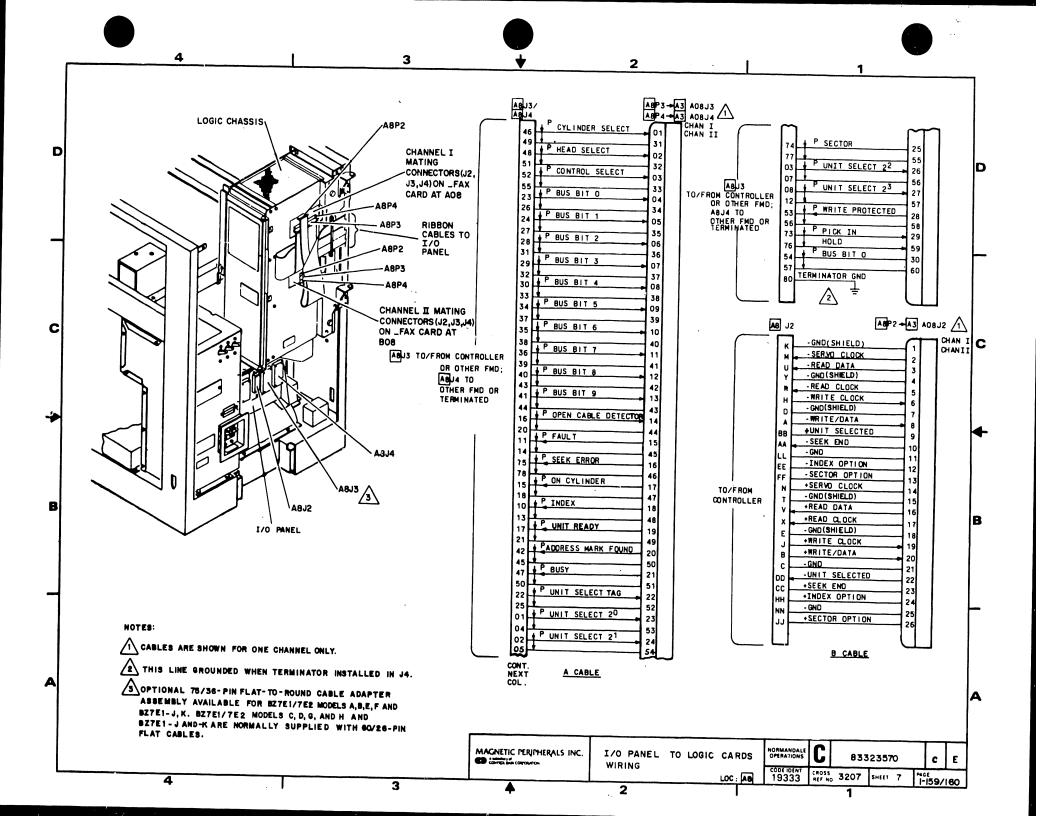












# 2 WIRE LISTS

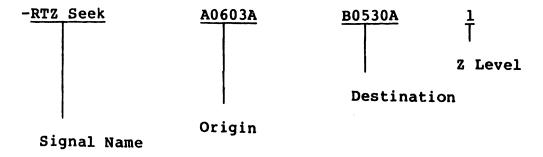
### **BACKPANEL WIRE LIST**

### INTRODUCTION

The backpanel wire list provides wire connecting points for all wires that are automatically machine-wired on rows A, B, and C of the logic chassis.

All wires are listed even though a card may not be installed in the referenced slot or the signal may not be used.

The columns are arranged as follows:



### SIGNAL NAME

The signal name is the name assigned to the logic signal carried by this wire. The name is often abbreviated. In the example, the full name is -Return to Zero Seek. Abbreviations are listed in the front matter of this manual.

A + or - symbol indicates the signal polarity when active. A + defines the signal to be active when true or high (logical "1" or +3 V in TTL lines). A - defines the signal to be active when false or low (logical "0" or ground in TTL lines).

## ORIGIN/DESTINATION

Although two columns are labelled Origin and Destination, they really provide just the two connecting points of a piece of wire.

The wire list is called double-ended because each wire is listed twice in the wire list.

83323570 A 2-1

The Origin column in the wire list is sorted alphanumerically. Since the wire list is double-ended, the same signal name will be listed at A0603A and again at B0530A (both locations shown in the Origin column).

The identification is decoded as follows:

- The first character is always an A, B, or C; an A indicates the A row, a B indicates the B row, and C the C row.
  - In chassis locations B02 thrugh B06, references to C locations mean the pin will be found on the lower portion of the card that spans both the B and C rows.
- The second and third characters are the logic chassis location of the card. In the example, one end of the wire is connected to the backpanel at location A06 and the other end at B05.
- The remaining characters are the specific pin number. In this example, the connecting pins are 03A and 30A.

### Z LEVEL

The Z level indicates the separation between the backpanel and the wire. Z level 1 is closest to the board; Z level 2 indicates the connection is halfway up the pin; Z level 3 (if used) is the farthest from the board.

#IF 9,67 MMZ CLOCK #FTU MODE #FTU MO	TITLE DEVICE LOGIC WIREWRAP LISTIN	NG		WL	DOCUMENT NO. 47492010	SHEET NO.	REV.
### ### ### ### ### ### ### ### ### ##	SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN		Z LEVE	L	NOTES	
-LF 9,47 MH7 CLICK A0134A 0234B 1 -FF 9,47 MH7 CLICK A0137A A0236B 1 -FR 9,47 MH7 CLICK A0137A A0236B 1 -FR 9,47 MH7 CLICK A0137A A0237B 2 -FF 9,47 MH7 CLICK A0138 A0237A 1 -FF 9,47 MH7 CLICK A0138 A0237B 2 -FF 9,47 MH7 CLICK A0138 A0234B 1 -FF 9,47 MH7 CLICK A0138 A0340A 1 -FF 9,47 MH7 CLICK A0138 A0426A 2 -FF	-FTU MODE	A)103A	A0109	B 2			
-IF 9,67 MHZ CLOCK A013A A0136B A0114B 1 -NEAD SELECT PULSE A0137A A0237A 1 -42F 19,34MH7 CLOCK A0107B A0237A 1 -41F 9,67 MHZ CLOCK A0108A A0237B 2 -41F 9,67 MHZ CLOCK A0108A A0237B 1 -51F 9,67 MHZ CLOCK A0108B A0237B 1 -51F 9,67 MHZ CLOCK A0108B A0238B 1 -51F 9,67 MHZ CLOCK A0110B A0343B 1 -51F 9,67 MHZ CLOCK A0110B A0234B 1 -51F 9,67 MHZ CLOCK A012B A0234B 1 -51F 9,67 MHZ CLOCK A012B A0234B 1 -51F 9,67 MHZ CLOCK A012B A0		A0103B	A0720	8 1			
#2F 19-34MH7 CLOCK A0138A A0237R 2 #1F 9-67 MHZ CLOCK A0138A A0237R 2 #1F 9-67 MHZ CLOCK A0138A A0237R 2 #1F 9-67 MHZ CLOCK A0108A A0238B 1 #FTU MODE A0109B A0138A 2 #FTU MODE A0109B A0133A 2 #FTU MODE A0109B A0133A 2 #FTU MODE A0109B A0234B 1 #FTU MODE A0113B A0462B 1 #FTU MODE A0113B A0463B A0463B 1 #FTU MODE A0113B A0463B A0463B 2 #FTU MODE	· · · · · ·		_				
#LF 9-67 MHZ CLICK A0138A A02378 2 #FTU MODE A0109A A0238B 1 #FTU MODE A0109A A0238B 1 #FTU MODE A0109B A0133A 2 #FTU MODE A0109B A0133A 2 #FTU MODE A0110B A0123B 1 #FTU MODE A0110B A0128B 1 #FTU MODE A0110B A0128B A0236B 1 #FTU MODE A0110B A0238B 1 #FTU MODE A0110B A023B 1							
** ** ** ** ** ** ** ** ** ** ** ** **	+1F 9.67 MHZ CLDCK						
-FTU MODE -SERVO FAST STAPT -SOLUTION -SERVO FAST STAPT -SERVO FAST START -FREQUENCY CLAMP -SERVO FAST START -FREQUENCY CLAMP -SERVO FAST START -FREQUENCY CLAMP -VOILE AND DUN CLOCK -DIAGNOSTIC SLOW DUN CLOCK -DIAGNOSTIC SLOW DUN CLOCK -DIAGNOSTIC MODE -DIAGNOS	+1F 9.67 MHZ CLUCK				1		
-FTU MODE -SERVO TAST START +CH I ENARLE MUX +SERVO FAST START +CH I ENARLE MUX +SERVO FAST START +THE MODE -SECOND TIME MUT -DIAGNISTIC MODE -DIAGNISTIC MODE -DIAGNISTIC MODE -DIAGNISTIC MODE -DIAGNISTIC MODE -DIAGNISTIC MODE -SERVO DATA -CH I ENARLE	+FTU MONE	AU109A	AU23 8	B 1			
-SERVO FAST START +CCH I ENARLE MUY +SERVO FAST START -FREQUENCY CLAMP +SERVO TAST START -FREQUENCY CLAMP +DIAGNOSTIC SLOW DOWN CLOCK -DIAGNOSTIC SLOW DOWN CLOCK -DIAGNOSTIC MODE -DIAGNOSTIC MO			A0103	A 2	,		
**CH I ENABLE MUX		7.			Į.		
**SERVO FAST START -FREQUENCY CLAMP -15 SECOND TIME OUT -16 SECOND TIME OUT -17 SECOND TIME OUT -18 SECOND TIME OUT -18 SECOND TIME OUT -19 SECOND TIME OUT -19 SECOND TIME OUT -10 SECOND							
-FREQUENCY CLAMP  *15 SECOND TIME OUT  *01AGNOSTIC SLOW DOWN CLOCK  *01128 A04308 1  *01AGNOSTIC MODE  *01AGNOSTIC MODE  *01AGNOSTIC MODE  *0278 1  *05ERVU DATA  *01138 A0426A 2  *06H I FNABLE  *06H I FNABLE  *0114A A0740A 1  *0740A 1							
**************************************	-FREQUENCY CLAMP						
*DIAGNOSTIC MODE	+15 SECOND TIME OUT						
-DIAGNISTIC MODE -DIAGNISTIC MODE -SERVO DATA -SOLIBAR -SOLIBAR -SOLIBAR -SOLIBAR -SOLIBAR -SOLIBAR -SIMULATED INDEX GATE -SIMULATED INDEX GATE -SIMULATED INDEX GATE -SIMULATED INDEX GATE -SIMULATED INDEX -SIMUL	+DIAGNOSTIC SLOW DOWN CLOCK				·		
SERVU DATA +CH I FNAGLE +CH I FNAGLE -GNALE -GNALE -GNALE -GNA ADIX +CH II ENARLE -GNALE -GN	-DIAGNOSTIC MODE	A0113A					
+CH I FNAGLE +CH I ENABLE -GHO ADIX +CH IJ ENABLE MUX +CH IJ ENABLE MUX +CH IJ ENABLE MUX +SIMULATED INDEX GATE +INDEX GATE +INDEX GATE +INDEX GATE +INDEX GATE +INDEX GATE +INDEX GATE -CH II ENABLE							
-GHD ADIX -GHO ADI -GH							
-GND AJ1X AU114B A0116B 1 4CH II ENARLE MUX A0115A B0842B 1 +SIMULATED INDEX GATE A0115B C0207A 1 +INDEX GATE A0116A AU440B 1 +INDEX GATE A0116A AU32B 2 +CH II ENARLE A0116B A0715A 2 -GND A01 A017A A0123A 1 +4-83 MH7 CLOCK A0118A A0321A 2 -GATED SEEK END A0120A A0127A 1 -MUX 5 SELECT A0121B C0514A 1 -MUX 3 SELECT A0121B C0514A 1 -MUX 3 SELECT A0121B C0514A 1 -MUX 1 SELECT A0122B C0518B 1 -GND A01 A0123A A0117A 1 -MUX 1 SELECT A0122B C0518B 1 -GND A01 A0123A A0117A 1 -MUX 0 SELECT A0122B C0518B 1 -GND A01 A0123A A0117A 1 -MUX 0 SELECT A0124B C0225A 1 -MUX SELECT 20 A0124B C0224A 1 -MEAD SELECT TAG A0125B C0225B 1 -MUX SELECT 21 A0125B C0225B 1 -MUX SELECT 22 A0126B C0225B 1 -MUX SELECT 20 A0127B B0413A 2 -MRITE SAMPLE A0127B B0413A 2 -WRITE SAMPLE A0127B B0420A 1 -POWER ON MASTER CLEAR A0127B B0420A 2 -WRITE SAMPLE A0128B A0212A 1 -WNIT READY A0129A B0426B 2 -FATED SERVII CLOCK A0131A A03313A 2							
# CH II ENABLE MUX # A0115A # B084 2B 1   # SIMULATED INDEX GATE # A0116B # C0207A 1   # HINDEX GATE # A0116A # A0440B 1   # HINDEX GATE # A0116A # A0432B 2   # CH II ENABLE # A0116B # A0715A 2   # CGND A01 # A0117A # A0123A 1   # CH # CH # CH # CK # A0118A # A0321A 2   # CGATED SEEK END # A0120A # A0227A 1   # CHUX 5 SELECT # A0120B # B0541A 1   # CHUX 5 SELECT # A0121B # C0508B 1   # CO508B 1   # CHUX 2 SELECT # A0121B # C0508B 1   # CO508B							
*SIMULATED INDEX GATE							
*INDEX GATE	+SIMULATED INDEX GATE						
**INDEX GATE	+INDEX GATE						
-GND AD1 +4.83 MH7 CLNCK -GATED SEEK END A0118A A0321A 2 -MUX 5 SELECT A0120B B0541A 1 -MUX 6 SELECT A0121B C0514A 1 -MUX 2 SELECT A0121B C0514A 1 -MUX 2 SELECT A0122A C0525A 1 -MUX 1 SELECT A0122A C0525A 1 -MUX 1 SELECT A0124B C0518B 1 -MUX 0 SELECT A0124B C0224A 1 -MUX SELECT 20 A0124B C0224A 1 -MEAD SELECT TAG A0125A A0815A 1 -MUX SELECT 21 A0125B C0225B 1 -MUX SELECT 22 -MUX SELECT 22 -MUX ENABLE -GATED SFEK END A0126B C0227A 1 -POWER ON MASTER CLEAR A0127B B0413A 2 -WRITE SAMPLE A0129A B0526B 1 -WUNT READY A0129A B0526B 1 -WOUTT READY A0129A B0526B 1 -WOUTT READY A0129A B0526B 2 -GATED SERVO CLOCK A0131A A0313A 2	+INDEX GATE	A0116A					
#4.83 MH7 CLNCK A0118A A0321A 2  -GATED SEEK END A0120A A0127A 1  -MUX 5 SELECT A0120B B0541A 1  -MUX 4 SELECT A0121B C0514A 1  -MUX 3 SELECT A0122B C0514A 1  -MUX 2 SELECT A0122B C0518B 1  -MUX 1 SELECT A0122B C0518B 1  -GND A01 A0123A A0117A 1  -MUX 0 SELECT A0124A B0422A 1  -MUX 0 SELECT A0124B C0224A 1  -MUX SELECT 20 A0124B C0224A 1  -MUX SELECT 1AG A0125B C0225B 1  -MUX SELECT 21 A0125B C0225B 1  -MUX SELECT 22 A0126A C0225B 1  -MUX SELECT 22 A0126A C0225B 1  -MUX SELECT 22 A0126B C0227A 1  -MUX ENABLE A0126B C0227A 1  -GATED SEEK END A0127A A0120A 1  -PUWER ON MASTER CLEAR A0127B B0413A 2  -WILT READY A0129A B0426B 2  -WONIT READY A0129A B0426B 2  -GATED SERVO CLOCK A0131A A0313A 2				-			
-GATED SEEK END -MUX 5 SELECT -MUX 4 SELECT -MUX 3 SELECT -MUX 3 SELECT -MUX 2 SELECT -MUX 2 SELECT -MUX 1 SELECT -MUX 1 SELECT -MUX 1 SELECT -MUX 1 SELECT -MUX 0 SELECT	· =						
-MUX 5 SELECT							
-MUX 4 SELECT							
-MUX 3 SELECT	-MUX 4 SELECT						
-MUX 1 SELECT	-MUX 3 SELECT						
-GND A01 -MUX O SELECT -MUX SELECT 20 -MEAD SELECT TAG -MUX SELECT 21 -MUX SELECT 21 -MUX SELECT 22 -MUX SELECT 22 -MUX SELECT 22 -MUX SELECT 22 -MUX ENABLE -GATED SFEK END -POWER UN MASTER CLEAR -WRITE SAMPLE -WRITE SAMPLE -WRITE SAMPLE -WINIT READY -MUX SELECT 21 -MUX ENABLE -WILTA A0120A 1 -PUWER UN MASTER CLEAR -WILTA A0127A -WILTA A0120A 1 -WILTA ENABLE -WILTA EN	-MUX 2 SELECT	A0122A					
-MUX O SELECT 20 A0124A B0422A 1 -MUX SELECT 20 A0124B C0224A 1 -HEAD SELECT TAG A0125A AU815A 1 -MUX SELECT 21 A0125B C0225B 1 -MUX SELECT 22 A0126A C0225A 1 -MUX ENABLE A0126B C0227A 1 -GATED SFEK END AU127A A0120A 1 -POWER ON MASTER CLEAR A0127B B0413A 2 -WRITE SAMPLE A0128B AU212A 1 -UNIT READY A0129A B0426B 2 -MUNIT READY A0129A B0426B 2 -MOMENTAL AU127A A0131A A0313A 2			C0518	B 1			
MUX SELECT 20 A0124B C0224A 1 -HEAD SELECT TAG A0125A AU815A 1 -MUX SELECT 21 A0125B C0225B 1 -MUX SELECT 22 A0126A C0225A 1 -MUX ENABLE A0126B C0227A 1 -GATED SFEK END AU127A A0120A 1 -POWER ON MASTER CLEAR A0127B B0413A 2 -WRITE SAMPLE A0128B A0212A 1 -UNIT READY A0129A A0526B 1 -UNIT READY A0129A B0426B 2 -GATED SERVO CLOCK A0131A A0313A 2							
-HEAD SELECT TAG  A0125A AU815A 1  HUX SELECT 21  A0125B C0225B 1  HUX SELECT 22  A0126A C0225A 1  A0126B C0227A 1  -GATED SFEK END  -POWER ON MASTER CLEAR  A0127A A0120A 1  -POWER ON MASTER CLEAR  A0127B B0413A 2  -WRITE SAMPLE  A0128B A0212A 1  FUNIT READY  A0129A A0526B 1  FUNIT READY  A0129A B0426B 2  FGATED SERVO CLOCK  A0131A A0313A 2					ł		
#MUX SELECT 21 A0125B C0225B 1 #MUX SELECT 22 A0126A C0225A 1 -MUX ENABLE A0126B C0227A 1 -GATED SFEK END AU127A A0120A 1 -POWER ON MASTER CLEAR A0127B B0413A 2 -WRITE SAMPLE A0128B AU212A 1 #UNIT READY A0129A A0526B 1 #UNIT READY A0129A B0426B 2 #GATED SERVO CLOCK A0131A A0313A 2					İ		
-MUX ENABLE A0126B C0227A 1 -GATED SFEK END AU127A A0120A 1 -POWER ON MASTER CLEAR A0127B B0413A 2 -WRITE SAMPLE A0128B AU212A 1 -UNIT READY A0129A A0526B 1 -UNIT READY A0129A B0426B 2 -GATED SERVO CLOCK A0131A A0313A 2	+MUX SELECT 21						
-GATED SFEK END AU127A A0120A 1 -POWER ON MASTER CLEAR A0127B B0413A 2 -WRITE SAMPLE A0128B AU212A 1 -UNIT READY A0129A A0526B 1 -UNIT READY A0129A B0426B 2 -GATED SERVO CLOCK A0131A A0313A 2	+MUX SELECT 22	A0126A	C0225	ĀĪ	ļ		
-POWER ON MASTER CLEAR A01278 B0413A 2 -WRITE SAMPLE A0128B A0212A 1 -UNIT READY A0129A A0526B 1 -UNIT READY A0129A B0426B 2 -GATED SERVO CLOCK A0131A A0313A 2	-HUX ENABLE	A0126B	C0227	A 1	1		
-WRITE SAMPLE A0128B A0212A 1 •UNIT READY A0129A A0526B 1 •UNIT READY A0129A B0426B 2 •GATED SERVO CLOCK A0131A A0313A 2							
OUNIT READY A0129A A0526B 1 OUNIT READY A0129A B0426B 2 OFFICE A0131A A0313A 2		•					
OUNIT READY A0129A B0426B 2 GATED SERVO CLOCK A0131A A0313A 2	_ ·						
GATED SERVO CLOCK A0131A A0313A 2	+UNIT READY			-			
CUO DO OCU DEPOSE	+GATED SERVO CLOCK						
	+FWD OR REV OFFSET			-			

LE DEVICE LOGIC WIREWRAP LISTING	G		WL	DOCUMENT NO.	SHEET NO.	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI	Z		NOTES	<del></del>
SOLUTE TO THE ON THOMBER DESTRUCTION	OMORY	NATION	LEVE	l l	NOILS	
-SECTOR COUNT PULSE	A0132A	A044	3 A 2			
INDEX GATE	A0132B	A011				
INDEX GATE	A0132B	B021				
GATE TEST POINT	A0133A	A043				
HUXED DIAGNOSTIC DATA	A0133B	A013				
PLO FAULT DETECT	A0134A	A024	2B 1			
-BUFFERED WRITE GATE	A0134B	A021	6B 2			
-BUFFERED WRITE GATE	A0134B	A014				
SEEK END	A0135A	A061				
MUXED DIAGNOSTIC DATA	A0138A	A013				
MUXED DIAGNOSTIC DATA	A0138A	B042				
PINDEX BIT	A0138B	B044				
-BUFFERED WRITE GATE -BUFFERED WRITE GATE	A0140B A0140B	A013 B040				
-SOUELCH	A0141B					
T AND D MUX INPUT SELECT 22	A0142A					
T AND D MUX INPUT SELECT 20	A0142B	B042				
T AND D HUX INPUT SELECT 21	A0143A	8041	_			
READ GATE TO DECK	A0143B	C093	6B 1			
CH II WRIJE CLOCK	A0204A	8082				
CH II WRITE DATA	A0205A	B082	8B 1			
GATED CH II ENABLE	A0205B	C042	9B 1			
CH I WRITE CLOCK	A0209A	AU82				
CH I OR FTU WRITE DATA	A02J9B	8033				
GATED CH I ENABLE	A0211A	-		1		
-WRITE SAMPLE -Buffered write gate	A0212A	A012		İ		
-BUFFERED WRITE GATE	A0214A A0216B	A021				
-BUFFERED WRITE GATE	A02168	A013				
ADDRESS MARK ENABLE	A0217B	AUGJ		1		
-ADDRESS MARK ENABLE	A0218A	A060		1		
MFM WRITE DATA	A0220A	C090		i		
-MFM WRITE DATA	A0220B	C093	9A 1			
TIE HIGH SINGLE CHAN	A0234A	A073				
-FTU MODE	A0234B	A010	9B 1			
FTU MODE	A0234B	A062				
-1F 9.67 MHZ CLOCK	A0236B	COBO				
-1F 9.67 MM2 CLOCK P2F 19.34MHZ CLOCK	A0236B	AOlo		1		
)1F 9.67 MHZ CLOCK	A0237A A0237B	A010		İ		
FTU MODE	A0238B	A010 A010				
-VCO 1F CLOCK	A0241B					
PLO FAULT DETECT	A0242B					
PHASE LOCK FAULT DETECT	A0243A		_			
PHASE LOCK FAULT DETECT	A0243B					
SERVO FAST START	A0312A		_			
SERVO FAST START	A0312A					
GATED SERVO CLOCK	A0313A					
GATED SERVO CLOCK	A0313A					
PHASE LOCK FAULT DETECT	A0315B					
)4.83 MHZ CLOCK )4.83 MHZ CLOCK	A0321A A0321A	A011				
TOUS WITE GENER	MASCIA	AUTO	VA 1			
			•			
				1		

ITLE DEVICE LOGIC WIREWRAP LISTIN	G		WL	DOCUMENT NO.	SHEET NO.	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z		NOTES	
-PHASE LOCK FAULT DETECT	A0322B	A024	_			
-FREQUENCY CLAMP	A0340A	A0111				
-AGC ACTIVE -8.3 SERVO PREAMP VOLTAGE	A0403A	C0416	-			
+AGC VOLTAGE	A0404B	B022				
-POSITION	A0405A	A042				
-POSITION	A0415A A0415A	A061 2				
+POSITION	A0416A	B023 2 B023 7		-		
+PI:SITION	A0416A	A0612				
+(ODD OR EVEN) OVER TWO	A0424A	B021 9				
+AGC VOLTAGE	A0425A	AU405				
-DIAGNOSTIC MODE	A0426A	BU504				
-DIAGNOSTIC MODE	A0426A	A0113	_			
-DIAGNOSTIC CLEAR COUNTER	A0429B	C0207				
+4.83 MHZ CLOCK	A0430A	A0321	A 1	ĺ		
+4.83 MHZ CLOCK	A0430A	C0405	A 2			
+DIAGNOSTIC SLOW DOWN CLOCK	A0430B	B 0 5 0 8	_			
+DIAGNOSTIC SLOW DOWN CLOCK +TIMER GATE	A0430B	A011 2				
-SERVO FAST START	A0435A	C0415				
+GATED SERVO CLOCK	A0435B	A0312				
+GATED SERVO CLOCK	A0436A	B0229				
+SERVO DATA	A0436A A0437A	A0313 C0413				
+SERVO DATA	A0437A	AU113				
+GATE TEST POINT	A0438A	A0133	-			
+GATE TEST POINT	A0438A	B0235				
+INDEX GATE	A0440B	80426				
+INDEX GATE	A0440B	A0116				
+SLOPE	A0442A	A0511	A 1			
+SLOPE	A0442A	B0220	A 2			
-SECTOR COUNT PULSE	A0443A	B0441	_	1		
-SECTOR COUNT PULSE +COMPARATOR DAC 21	A0443A	A0132			,	
+COMPARATOR DAG 20	A0503A	A0637				
+COMPARATOR DAC 23	A0503B	A0637				
+COMPARATOR DAG 22	A0504A A0504B	A0635				
+COMPARATOR DAC 25	A0505A	A0636 A0643	_			
+COMPARATOR DAC 24	AU505B	A064 2				
+COMPARATOR DAC 27	A0507A	AU635		ļ		
+COMPARATOR DAC 26	A0507B	A0643				
-RTZ SEEK MPN	A050BA	A0638				
-INNER GUARDBAND	A0508B	CU422				
-GUARDBAND PATTERN 1	A0509A	C0421				
-GUARDRAND PATTERN 2	A0509B	C0419	B 1			
-FORWARD	A0510A	B0215	A 2			
−FORWARD −REVERSE	AU510A	A0626				
-REVERSE	A0510B	B0213				
+SLOPE	A0510B	A0616				
+FWD OR REV OFFSET	A0511A A0511B	A044 2				
+FWD OR REV OFFSET	A0511B	A051 9				
+MOVEABLE HEAD SEEK ERROR	A0512A	C0431		1		
		- · · · · · · · · · · · · · · · · · · ·	-			

T T	i i	<u>_</u>	T		A	 
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	l	Z EVEL	NOTES	
FINE	A0512B	A062	Λ.	1		
FINE	A0512B	8022				
COARSE	A0513A	A062				
COARSE On Track	A0513A	B023				
MPU SERVO INTERFACE BIT O	A0513B A0514A	A062 CU21				
MPU SERVO INTERFACE BIT 1	A0514B	CU21				
MPU SERVO INTERFACE BIT 2	A0515A	C021		_		
MPU SERVO INTERFACE BIT 3 MPU SERVO INTERFACE BIT 4	A0515B A0516A	C021				
MPU SERVO INTERFACE BIT 5	A0516B	C020				
MPU SERVO INTERFACE BIT 6	A0517A	C020				
MPU SERVO INTERFACE BIT 7 DATA ACCEPTED OR COMMUNICATE IN	A0517B	C020		_		
DATA VALID OF SEEK ERROR INTERR	A0518A A0518B	C021	-	-		
FWD OR REV OFFSET	A0519A	A064				
FWD OR REV OFFSET	AU519A	AU51				
GND AD5Y Track crossing pulse	A0520A	A052				
GND A05X	A0520B A0521A	A061				
DAC	A0522A	B023		_		
DAC	A0522A	A064		_		
DAC GND AO5X	A0522B A0523A	A063	-			
GND AOSY	A0523B	A052		-		
UNIT READY	A0526B	AU12		_		
INTEGRATOR ENABLE Comparator position	A0528A	A060				
TRACK CROSSING PULSE	A05288 A0529A	A061				
GU HOME	A0530A	C031		_		
MOVEABLE HEADS AND CYL SELECT		COSU				
MOVEABLE HEADS AND CYL SELECT DC Master Clear	A0531A A0531B	B021				
ON CYLINDER	A0532A	B051				
BIT 3	A05328	8053				
1 KHZ CLOCK RTZ SFEK	A0533A A0535B	C0303				
FILL IN	A0537A	A060				
BIT 7	A0538A	B051	LA	2		
BIT 6 GND A05	A0538B	C053				
BIT 1	A0539A A0540A	A0541 B0529				
BIT 2	A0540B	B053	2 A	2		
GND A05	A0541A	A053 9				
BIT O BIT 8	A0541B A0542A	B053 (		-		
BIT 9	A05428	B0514				
BIT 9	A0542B	80513	3 8	2		
BIT 5 BIT 4	A0543A	8053		-		
RTZ SEEK	A0543B A0603A	B0534				
RTZ SEEK	A0603A	A053	-	_		

LE DEVICE LOGIC WIREWRAP LISTIN	G		WL	DOCUMENT NO.	SHEET NO. 5	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z LEVI	EL	NOTES	
•RTZ SEEK	A0634A	A0634	B 2			
PRTZ SEEK	A0604B	A0604				
♦RTZ SEEK ♦Integrator enable	A0604B A0605A	A0613				
SEEK ERROR	A0635B	AU843				
FILL IN	ADOUTA	AU537	A 1			
CURRENT SENSE	A0608A	A0901				
-ADDRESS MARK ENABLE -ADDRESS MARK ENABLE	A0609A A0609A	AU21 6				
ADDRESS MARK ENABLE	A0609B	AU217				
-ADDRESS MARK ENARLE	A0610A	A062 8	_			
-ADDRESS MARK ENARLE	A0610A	A0609				
-TRACK CROSSING PULSE -FORWARD OFFSET	A0610B A0611A	A0520	_			
ON CYL	A0611B	BU32 9				
POSITION	A0612A	A0416	A 1			
-POŞITION	A0612B	AU415				
PRTZ SEEK PTRACK CROSSING PULSE	A0613B A0614B	A0604 A0529				
REVERSE OFFSET	A0615A	A0621	_			
COMPARATOR POSITION	A0615B	A0528				
COMPARATOR POSITION	A0615B	C0213				
-REVERSE Pseek end	A0616A A0616B	A0510				
SEEK END	A0616B	A0135				
DATA STRORE EARLY	A0617A	C081 9				
DIAGNOSTIC DATA STROBE LATE	A0617B	C0221	_			
DIAGNOSTIC DATA STROBE EARLY DATA STROBE EARLY IO	A0618A A0618B	C0220	_			
DATA STRORE LATE 10	A0619A	A0805				
DATA STROBE LATE	A0619B	CU805				
FINE FRTZ SEEK IO OR DIAG	A0620A	A0512				
REVERSE OFFSET	A0620B A0621A	A0638 A0615				
FTU MODE	A0621B	B0303				
FTU MODE	A0621B	AU234				
DIAGNUSTIC SERVO OFFSET NEGAT SERVO OFFSET NEGATIVE	A0622A A0622B	CÚ220				
SERVO OFFSET POSITIVE	A0624A	A0803 A0808				
FORWARD OFFSET	A0624B	A0611				
COARSE	A0625A	A0513				
DIAGNOSTIC SERVO OFFSET POSIT POWER AMP DRIVE	A0625B A0626A	CO219				
FORWARD	A0626B	A0510				
DIAGNOSTIC ADDRESS MARK ENABLE	A0627A	CO238	_			
ON TRACK Address Mark Enable	A0627B A0628A	A0513	-			
ADDRESS HARK ENABLE	A0628A	A0610 B0512				
ADDRESS MARK ENABLE TO	A0628B	A08J9				
HEAD SELECT PULSE	A0629A	A0107	_			
DIAGNOSTIC HEAD SELECT	A0629B A0630A	CO240				
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TLE DEVICE LOGIC WIREWRAP LIST	ING		WL	DOCUMENT NO.	SHEET NO.	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z LEVE	L	NOTES	
-HEAD SELECT	A0630B	B053	1B 1			
-RTZ SEEK IO	A0631A	A080	9B 1			
-DIAGNOSTIC RTZ -DIAGNOSTIC CYLINDER SELECT	A0631B A0632A	C024				
-RTZ SEEK IO OR DIAG	A0632B	C024				
-CYLINDER SELECT	A0633A	A064				
-CYLINDER SELECT TAG	A0633B	A081				
+COMPARATOR DAC +COMPARATOR DAC 23	A0634A A0635A	8022 8050	_			
+COMPARATOR DAG 27	A0635B	A050				
COMPARATOR DAC 22	A0636A	A050		İ		
+COMPARATOR DAC 20 +COMPARATOR DAC 21	A0637A	A050				
-RTZ SEEK MPN	A06378 A0638A	A050				
-RTZ SEEK MPU	A0638A	C031				
-RTZ SEEK IO OR DIAG	A0638B	A062				
-RTZ SEEK IO OR DIAG •DAC	A0638B	A063				
FWD OR REV OFFSET	A0640A A0640B	A052				
FWD OR REV OFFSET	A064 JB	8053				
-CYLINDER SELECT	A0641A	A063	3 A 1			
-CYLINDER SELECT •Comparator dac 24	A0641A	8052				
COMPARATOR DAG 26	A0642A A0643A	A0501				
COMPARATOR DAC 25	A0643B	A050				
-CH II BIT 9	A0703A	B082 9	PA 1			
PCH I SELECT COMPARE PCH II BIT 9	A0703B	A081 (				
CH II SELECT COMPARE	A07048 A0705A	B0833	DR 1			
-CH I BIT 9	A0705B	A0829				
-CONTROL SELECT	A0708A	A0717				
-CH II DISABLE -DC MASTER CLEAR	A0709A A0709B	A0713				
-DC MASTER CLEAR	A07098	A072				
CH II SELECT COMPARE	A0710B	B081				
OCH II SELECT COMPARE -CH I DISABLE	A0710B	A070	_			
BIT 9	A0712A A0713A	A0721				
-CH II DISABLE	A0713B	B0840				
-CH II DISABLE	A0713B	A0739	PA 1			
PCH II SEEK END PCH II ENAPLE	A0714B A0715A	B0836		ļ		
CH II ENABLE	A0715A	A0116				
CH I SEEK END	A0715B	A0838	_			
CH II RESERVED	A0716B	A0727		l		
CH I SELECT COMPARE CH I SELECT COMPARE	A0717A A0717A	A081 0				
CONTROL SELECT	A07178	A070 6				
CONTROL SELECT	A0717B	A081 8	B 1	1		
CH I RESERVED CH I ENABLE	A0718A	A0732	_	j		
BIT 9	A0718B A0719B	A0740		1		
		-4776	-			

TITLE DEVICE LOGIC WIREWRAP LIST:	ING		WL	DOCUMENT NO.	SHEET NO.	REV.
CICNIAL NAME OF NUMBER OF THE PROPERTY.		DESTL	<del>T,</del>	T		
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	NATION	LEVE	L	NOTES	
+BIT 9	AU719B	AU713	. 2			
+GATED SEEK END	A0720B	A0103				
-CH I DISABLE	A0721A	A0840				
-CH I DISARLE	A0721A	A071 2				
-DC MASTER CLEAR	A0721B	A0709				
+CH I RIT 9	A0722B	AU83 3	1			
+CH II ENABLE	A0724B	A0715				
+CH II ENABLE	A0724B	C0437/	1 2			
+CH II RESERVED	A0727B	A0716				
-CH I SELECT COMPARE +CH II BUSY	A0730A	A081 27				
-CH I ENARLE	A0730B A0731B	AU8316				
+CH I RESERVED	A0732A	AU8198 A0718/	-	i		
-CH II ENAPLE	A0732B	B0817				
TIE HIGH SINGLE CHAN	A0734A	AU234/				
+CH I RUSY	A0735B	B0831				
+CH I ENARLE	A0740A	A0114				
+CH I ENABLE	A0740A	A0718				
-SERVO OFFSET NEGATIVE	ACBOSA	A06228				
-WRITE GATE IN	A0834A	C05298				
-READ SATE IO	AU8048	C0528A				
-DATA STROBE LATE IN	A0805A	A061 9A	1			
-SERVO OFFSET POSITIVE	ABCBOA	A0624A	1			
-CONTROLLER FAULT CLEAR	A0808B	BU415B				
-ADDRESS MARK ENABLE IO	A0809A	A06288				
-RTZ SEEK ID -DATA STROBE EARLY IO	A0809B	A0631A				
+CH I SELECT COMPARE	AOSLOA	A06188				
+CH I SELECT COMPARE	A0810B	A07338				
-CH I SELECT COMPARE	A0810B	AU717A				
+CH I SELECT ENABLE	A0812A A0812B	A0730A C0235B				
UNIT SELECT SWITCH 21	A0813A	B0813A	_			
ONIT SELECT SWITCH 20	A0813B	808138				
UNIT SELECT SWITCH 22	A0814A	B0814A				
-HEAD SELECT TAG	A0815A	A0125A				
-HEAD SELECT TAG	A0815A	B081 5A	_			
UNIT SELECT SWITCH 23	A0815B	B0815B				
-CYLINDER SELECT TAG	A0816B	B0816B				
-CYLINDER SELECT TAG	A0816B	A06338				
-CH I ENABLE	A0817A	A0819B	2			
-DC MASTER CLEAR	A0817B	80817B	1			
-DC MASTER CLEAR	A0817B	A0739B				
PBUS BIT 2 -CONTROL SELECT	A0818A	B0818A				
-CONTROL SELECT	A0818B	A0717B	-			
BUS BIT 1	A0818B	808188	-			
CH I ENABLE	A0819A A0819B	B0819A A0817A				
CH I ENARLE	A0819B	A0731B				
BUS BIT 3	A0820A	BUSZOA				
BUS BIT O	A0820B	B0820B				
BUS BIT 5	A0821A	BU821A				
BUS BIT 6	A08218	B0821B	_			
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LE DEVICE LOGIC WIREWRAP LISTIN	G		W	L	DOCUMENT NO.	SHEET NO.	8	REV.
		DESTI	T	Z				
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	NATION		ĒĒι		NOTES		
+BUS BIT 7	A0822A	8082	2 A	1				
+BUS BIT 4	A0822B	8082						
+BUS BIT 8 +BUS BIT 9	A0824A	B082						
+CH I WRITE LLOCK	A0824B A0828A	8082 A020						
+CH I WRITE DATA	A0828B	B030						
-CH I RIT 9	A0829A	A070	5 B	ī				
+CH II BUSY	A08318	A073		-				
◆CH I SELECT COMPARE ◆CH I SELECT COMPARE	ASE80A	A071						
+WRITE PROTECTED	A0832A A0832B	A083 B083						
+CH I BIT 4	A0833A	AU72						
-SEQUENCE HOLD	A0833B	B083						
-SEQUENCE PICK OUT	A0834B	BU83						
-SEQUENCE PICK IN +SECTOR	A0835A	BO 83		_	1			
+ON CYL	A0836A A0836B	B083 B083		_	}			
+NR7 READ DATA	A0837A	BU 83						
+READ CLOCK	A0837B	8083						
+CH I SELECT COMPARE	A0838A	A083						
+CH I SELECT COMPARE +CH I SEEK END	A0838A	C033						
+FAULT	A0838B A0840A	A071	-		İ			
-CH I DISABLE	A0840B	B084 A072						
+UNIT READY	A0841A	B084		_				
ADDRESS MARK FOU D	A0841B	B084		_				
+INDEX +CH I ENABLE MUX	A0842A	B084						
+1F 9.67 MHZ CLOCK	A0842B A0843A	A011	-	_				
+1F 9.67 MHZ CLOCK	A0843A	8084 A010			1			
+SEEK ERROR	A0843B	B084			Ì			
SEEK ERROR	A0843B	A060						
+CURRENT SENSE +POWER AMP DRIVE	A0901A	A060						
-PULL MOTOR RELAYS	A09018 A0902A	A062		_	_			
-PULL MOTOR RELAYS	A0902B	C033						
-PULL MOTOR RELAYS	A0902B	A093	2 A 3	2				
-DC POWER ON	A0903A	C033						
-DC CIRCUIT RREAKERS ON +5V MPU	A0903B	C032						
SV MPU CONTROL PANEL	A0909A A0909B	A091						
-GND A09	A0910A	A091						
-GN DAP	A0910B	A091						
-WRITE PROTECT	A0911A	C043						
-AIR SWITCH ON -CLEAR FAULT INTERRUPT	A09118 A0912A	C032		_				
-FAULT	A09128	B034(						
-FAULT	A09128	8020						
-GND A09X	A0913B	A091		_				
XPCA GND- XPCA GND-	A0914A	A091		_				
-GNU ADYX -Ready	A0914A A0914B	A091			l			
	VAATAB	B042	. 0 1					

TITLE DEVICE LOGIC WIREWRAP LISTIN	G		WL	DOCUMENT NO.	SHEET NO.	9 REV.
CICNIAL NIALAT OR NILLIARDER PENTERCATION		DESTI	Τz			
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	NATION	LEVE	il .	NOTES	
-START SWITCH	A0915A	C0307	R 1		The second secon	
+5V MPU CONTROL PANEL	AJ915B	A0909				
-GND AOGY	A0916A	AU914				
+5V MPIJ	A0918A	A0909				
+5V MPU	A0918A	AU934	B 2			
+GATED READ AND WRITE NOT	A0919B	B0305	A 1			
-36 VOLTS	A0920A	B021 8	-			
-PIA 5 THRU 8	A0920B	CU31 V				
-A2	A09218	B031 9				
+BUFFERED E	A0922B A0923B	B0340 C0312				
-07	A0925A	B03131				
+BUFFERED AO	A0925B	B03351	_			
-06	A0926A	80312				
+BUFFERED AL	8956B	B03341				
-03	A0927A	B0311/				
-RESET	A09278	B03208	3 2			
-D4	A0 92 8A	B0312				
-00	A09288	B03156	_			
-05	A0929A	B0316	_	1		
-01	A0929B A0930B	BU315/	_			
-CB 2 STPORE	A0933A	80314A CU3228				
+DISPLAY 21	A0934A	C032 98				
+5V MPU	A0934B	AU918A				
+DISPLAY 22	A0935A	C0308A	_			
+DISPLAY 23	A0936A	C03088	1			
+BLANK	A0937A	C0307A	1			
+DISPLAY 20 -RON 3	A0438A	C0309A	_			
-ROW 2	A0939A	B03258	_			
-COLUMN 2	A0940A	C0304B	_			
-ROW 1	A0940B A0941A	C03118	_			
-COLUMN 1	109418	C0314A				
+ENABLE 20	A0942A	CU335A				
-COLUNY 3	A0942B	B0341A				
+ENABLE 21	A0943A	C0315B				
+ENABLE 22 -Row 4	A0944A	C0334A		ļ		
+BUFFERED VMA	A0945A	C0313A				
-BUFFERED F	B0108B	B0316B				
+BUFFERED AO	B0109A B0113A	803J88 802388				
+BUFFERED Al	B0113B	B0238A				
BUFFERED AZ	B0114A	BU337A				
+BUFFERED A3	B0114B	B0336A				
+BUFFERED A4	B0115A	B0327A	1			
◆BUFFERED A5 ◆Buffered A6	B0115B	B0332A	_			
BUFFERED AT	B0116A	B0334A	_			
BUFFERED AB	B0116B	B0321B		1		
BUFFERED A9	B0117A B0117B	B0321A	_			
+BUFFERED A10	B01178	B0328A B0333A	_			
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DEVICE LOGIC WIREWRAP LISTING			٦	ᆛ	1	<u></u>	10	
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	D <u>ESTI-</u> NATION		<u>Z</u> LEVEI		NOTES		
BUFFEPED All	B0119A	B033	2 A	1				······································
BUFFERED A12	B01198	B031						
BUFFERED A13	B0120A	8031		_				
BUFFERED A14	B0120B	B031			1,			
BUFFERED A15	B0121A	B031						
-BREAKPOINT HALT -Du	B0125A B0126A	B032 C021			•			
·D1	B0126B	C021		_				
-02	B0127A	C021						
-03	B0127B	C021	7 B	Ž				
-04	B0128A	CO21	4 B	2	İ			
-05	B0128B	8024	-	_				
-D6 -D7	B0129A	B024		_	1			
-FAULT	801298	8024	_	_				
UNIT SELECT SWITCH 23	B0204A B0204B	A091		_				
UNIT SELECT SWITCH 22	B0205A	C040			1			
VOLTAGE FAULT	B0205B	C041						
LATCHED VOLTAGE FAULT	B0207A	B043			ļ			
DIAGNOSTIC READ ENABLE	B0209B	B030		_				
MUX O SELECT	B0210A	B042						
UNIT SELECT SWITCH 21 LATCHED WRITE FAULT	B0211A	C040	_	_				•
HEAD SELECT FAULT	B0211B B0212A	B0429	_					
WRITE FAULT	802128	B040		_				
REVERSE	B0213A	A051		_				
UNIT SELECT SWITCH 20	B0213B	C040						
LATCHED PD OR WET AND NOT ON CY	B0214A	B043	9 B	1				
LATCHED HEAD SELECT FAULT FORWARD	B0214B	B041						
FAULT BLANKING DELAY	B0215A	A051 (						
RD OR WRT AND NOT ON CYL FAULT	B0216A B0217A	B041 a		_				
INDEX GATE	B0217B	A013						
36 VOLTS	B0218A	A092						
MOVEABLE HEADS AND CYL SELECT	B0218B	A0531						
(ODD OR EVEN) OVER TWO	B0219A	A0424		_				
SLOPE LATCHED READ AND WRITE FAULT	B0220A	A0442			İ			
READ AND WRITE FAULT	B0220B B0221A	B0432						
DATA DUT	B0221B	B0432 B0516						
FIXED HEAD SELECT	B0224A	B0521	_	_				
SECTOR COUNT PULSE	B0224B	B0441						
8.3 SERVO PREAMP VOLTAGE	B0225A	A0404						
COMPARATOR DAC Write Zone 1	B0225B	A0634			I			
LATCHED SEEK ERROR	B0226A B0226B	B0533 B0403			1			
FINE	B0227B	A0512	_	_				
GATED SERVO CLOCK	B0229A	A0436	_	_				
GATED SERVO CLOCK	B0229A	C0411						
DAC	B0231B	A0522	A:	2				
WRITE PROTECTED Position	B0232A	C0436		_				
ruja ( A UN	802328	A0415	A	2				
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TLE DEVICE LOGIC WIREWRAP LISTIN	iG		WL	DOCUMENT NO.	SHEET NO.	11	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z LEVE	ι	NOTES		
+CDARSE	B0233A	AU513	A 2				<b>,</b>
+WRITE ZONE O	B0233B	80507		1			
+GATE TEST POINT	B0235A	A043 8	_				
-ENABLE TIMERS 7 AND 8 •Diagnostic bit 0	B0236A B0237A	B0324		1			
POSITION	802378	CO530 A0416	_				
BUFFERED A1	B0238A	B0113					
BUFFERED A1	B0238A	B0334					
BUFFERED AO	B 0 2 3 8 B	B0113.					
-KEYBOARD INTERRUPT	B0238B B0240B	B03351					
-06	BU241A	CO315					
<b>-</b> D6	B0241A	B0129					
-05	80242A	B0315				•	
-05 -07	B0242A	B0128					
-0 <i>7</i> -0 <i>7</i>	BU242B	B03131					
FTU MONE	B0242B B0303A	801291 A0621					
-FTU MODE	60303A	C022 2	_				
CH I WRITE DATA	B0304B	A08281	_				
GATED READ AND WRITE NOT	BC305A	A091 96					
DIAGNOSTIC READ ENABLE CH I OR FTU WRITE DATA	B03058	B0209					
READ ERROR	B0307A B0308A	A02398 B04208					
BUFFEREN E	B03088	801)94		İ			
RAW DATA	B0309A	805484					
BUFFERED READ OR WRITE NOT LOW FREQUENCY	80309B	CO233E					
1F 9.67 MH7 CLOCK	B0310A	C022 2 A					
03	B0310B B0311A	A0104A C0217B					
D3	803114	A0927A					
BUFFERED A13	803118	BUIZUA					
D6 D6	B0312A	A0926A					
D2	B0312A	80241A					
D2	80312B 80312B	AU928A CO216A					
07	B0313B	B0242B					
D7	803138	A0925A					
D1 D1	B0314A	CU217A	1				
GATED MPU FAULT	B0314A	A0930B					
05	B0314B B0315A	80405A 80242A					
05	B0315A	A0924B	,				
04	803158	CO21 4B	ī				
D4 Buffered A15	B0315B	A09288	2				
DO MIS	B0316A	B0121A					
00	B0316B B0316B	A0929A C0218A	2				
BUFFERED A12	B0318A	80119B					
BUFFERED VMA	B0316B	801388					
PIA 5 THRU 8 Bufferen a14	B0319A	A0921B					
PAT	803198	B0120B	1				

TLE DEVICE LOGIC WIREWRAP LISTING		**	WL	.  '	DOCUMENT NO.	SHEET NO.	12	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION		Z Vel		NOTES		
-GATED VOLTAGE FAULT	BOSEDA	B0427	A 1					
-RESET	B0320B	C 0 2 3 2						
-RESET	B0320B	A0927	-		Ī			
BUFFERED AS	B0321A	B0117			1			
BUFFERED A7	B0321B	80116	_		l .			
-GND BO3X	B0323B	B0330	_		1			
-ENABLE TIMERS 7 AND 8 -GATED CLEAR LATCHES	B0324B B0325A	B0236	_		İ			
-ROW 3	B0325B	B0415 .A0939						
-ROW 3	B0325B	C0314						
-PIA 9 THRU 12	B0326B	C0233	_					
+BUFFERED A4	B0327A	BU115			ì			
+BUFFERED A9	B0328A	80117	B 1					
-BREAKPOINT HALT	BU328B	B0125						
ON CYL	B0329A	A061 1						
ON CYL	B0329A	B0525	-					
-KEYBOARD INTERRUPT -KEYBOARD INTERRUPT	B0330A	B 0 3 3 8						
-GND BO3X	B0330A B0330B	80323	_		1			
+15 SECOND TIME OUT	B0331A	A0112			1			
-NMI REQUEST	B0331B	C0214	_					
BUFFERED A5	B0332A	80115	_					
BUFFERED All	803328	80119			<u> </u>			
BUFFERED A10	B0333A	80118	A 1					
BUFFERED A6	B0334A	80116						
+BUFFERED Al	B0334B	A0926						
øBUFFERED Al ♦BUFFERED AQ	B0334B B0335B	B0238						
BUFFERED AD	80335B	B023 8 A092 5						
BUFFERED A3	B0336A	B0114						
BUFFERED A3	B0336A	C0219						
BUFPERED A2	B0337A	C0203			1			
BUFFERED A2	B0337A	80114	A 2		ł			
DC MASTER CLEAR	B0337B	B0420	_					
+DC MASTER CLEAR	B0337B	CO418						
-KEYBOARD INTERRUPT -KEYBOARD INTERRUPT	80338A	B0330						
-KEYBOARD INTERRUPT	B0338B B0338B	CO313 BO330			İ			
-A2	B0340A	AU 92 2						
-CLEAR FAULT INTERRUPT	B0340B	C0324						
-CLEAR FAULT INTERRUPT	80340B	A0912						
-COLUMN 3	B0341A	A0942	B 1					
WRITE FAULT	B0403A	80212						
LATCHED SEEK ERROR	B0403B	BU226						
-SIMULATED START SWITCH	B0404A	C0204						
PHEAD SELECT FAULT -GATED MPU FAULT	B0404B B0405A	80212	_		1			
POWER ON MASTER CLEAR PULSE	B0407B	B0314 B0543						
POWER ON MASTER CLEAR PULSE	B0407B	CO340			1			
-BUFFERED WRITE GATE	B0408A	B0408	_		1			
-BUFFERED WRITE GATE	BO408A	A0140	-		1			
-BUFFERED WRITE GATE	B0408B	B0408	_		1			
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TITLE DEVICE LOGIC WIREWRAP LISTING			WL	DOCUMENT NO.	SHEET NO.	13	REV.
		0.505:	T_			13	<u></u>
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	LEVE	ı.	NOTES		
-READY CLEAR	0.04004	00414					
+LATCHED RD DR WRT AND NOT ON CY	B0409A B04J9B	B0416 B0214					
-WRITE GATE	BO41UA	CU529					
+SEEK ERROR	B0411B	B0843		1			
+SEEK ERROP	B0411B	80413					
-READ GATE	B0412A	B0515	A 1	.			
-FAULT BLANKING DELAY -POWER ON MASTER CLEAR	B0412B	80216					
-POWER ON MASTER CLEAR	B0413A	80530	_	İ			
+SEEK ERROR	BU413A BU413B	AU127 BU411					
+SEFK ERROR	B0413B	CU341		İ			
+FAULT	B0414A	B0840					
+FAULT	B0414A	C0334	B 2				
-DC MASTER CLEAR	B0414B	BU514					
-GATED CLEAR LATCHES -CONTROLLER FAULT CLEAR	B0415A	Bu325					
-READY CLEAR	80415B 80416A	A08J6 B0409					
-WRITE TRANSITIONS	B0416B	CU914	_				
+T AND D MUX INPUT SELECT 21	804178	CO514					
+T AND D MILY INPUT SELECT 21	B0417B	AU143					
+T AND D MUX INPUT SELECT 22	B0418A	C0509	B 2				
+T AND D MUX INPUT SELECT 22 -CLR FAULT	B0418A	A0142	_				
+LATCHED HEAD SELECT FAULT	B0418B B0419B	C0329	_				
+DC MASTER CLEAR	B0420A	B0214 A0531	_	ļ			
+DC MASTER CLEAR	B0420A	B0337					
-READ ERROR	BO42JB	B0338					
-READ ERROP	B0420B	CU229					
-MUX O SELECT	B0422A	A0124					
-READY	B0422A	B0210		· ·			
-CLEAR FAULT LED SWITCH	B0422B B0424A	A0914 B0438					
+T AND D MUX INC SELECT 20	B0425A	A0142	_	ŀ			
+T AND D MUX IN US SELECT 23	BU425A	C0535			**		
+LATCHED WRITE FAULT	B0425B	B0211	B 1				
+INDEX GATF +UNIT READY	B0426A	AU44 3					
+UNIT READY	B0426B	A0129					
-GATED VOLTAGE FAULT	B0426B B0427A	B0841	-				
+MUXED DIAGNOSTIC DATA	B0427B	80543					
+MUXED DIAGNOSTIC DATA	BJ427B	A0138					
+MULTIBLE HEAD SELECT FAULT	B0428B	C0905					
+LATCHED VOLTAGE FAULT +SET READY	B0430A	BU237	_				
+RD OR WRT AND NOT ON CYL FAULT	B0430B	C031 0					
+READ AND WRITE FAULT	B0431A B0432A	B0217/ B0221/	_				
+LATCHED READ AND WRITE FAULT	B0432B	802201	_				
♦FIXED MEAD SEEK ERRGR	B0433B	CO504/					
-CLEAR FAULT LED SWITCH	B0438A	B0424					
-SECTOR COUNT PULSE -SECTOR COUNT PULSE	B0441A	A0443/					
+INDEX BIT	B0441A	802246					
Tanwen Hal	BG443B	A0138	1				
						•	

TLE DEVICE LOGIC WIREWRAP LISTIN	G		WL	DOCUMENT NO.	SHEET NO.	14	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z	L .	NOTES		
WRITE ZONE O	B0507B	C0908	B 1				
WRITE ZONE O	805078	80233	B 2				
RAW DATA	B0508A	B0309					
•RAW DATA •Diagnostic slow down clock	B0508A B05J8B	B0526 AU430	_				
DIAGNOSTIC SLOW DOWN CLOCK	B0508B	CO224					
-DIAGNOSTIC MODE	B0509A	A0426		1.			
SIMULATED RAW DATA	B0509B	C0205		<b>1</b>			
BIT 7	B0511A	A0538					
BIT 7 -ADDRESS MARK ENABLE	B0511A B0512A	C0537 C0433					
-ADDRESS MARK ENABLE	B0512A	8 290V					
BIT 9	B0513B	C0532					
BIT 9	805138	AU542					
BIT 8	B0514A	A0542					
BIT 8 -DC MASTER CLEAR	B0514A B0514B	C0531 80817					
-DC MASTER CLEAR	B0514B	B0414					
READ GATF	B0515A	C052 8		l			
-READ GATE	B0515A	B0412	A 1	1			
-DATA DUT	B0516B	C0829		1			•
-DATA OUT Don Cylinder	80516B	80221					
-VCO 1F CLOCK	B0517A B0517B	A0532 A0241					
FAST START	805188	C083 8	_				
PLO FAST START	B0519A	C0830					
LOW GAIN SELECT	B0520A	C0942					
-ON CYLINDER -FIXED HEAD SELECT	B0521A	C0440					
FIXED HEAD SELECT	80521B 80521B	- C044 2					
RTZ OR POWER ON MASTER CLEAR	BU522A	C0430					
FIXED HEAD CHIP SELECT B	B0522B	C0922	_	ļ			
FIXED HEAD CHIP SELECT 6	B0524A	C0923					
PADDRESS MARK FOUND Praw data	B0524B B0525A	B08411	_				
ON CYL	B0525B	C08321					
ON CYL	80525B	B0329	_				
RAW DATA	B0526A	B0508					
·WRITE ENABLE ·Cylinder select	B0528B	C0431	_				
BIT 1	B0529A B0529B	A0641		<u> </u>			
BIT 1	B0529B	A0540	_				
RTZ SEEK	80530A	A0603					
POWER ON MASTER CLEAR	B0530B	B0413	. –				
FWD OR REV OFFSET HEAD SELECT	B0531A	A06401	_				
BIT 2	B0531B B0532A	A06301	_				
BIT 2	BU532A	A05401	. –				
WRITE 70NE 1	B0533A	C0906/	_				
WRITE ZONE 1	B0533A	B0226/					
B( T 3 B1T 3	B0533B	C05246	_				
<b>41</b>	B0533B	A05326	5 2				

TILE DEVICE LOCIC WIDEWRAD LICETING	•	İ	WL	DOCUMENT NO.	SHEET NO.		REV.
DEVICE LOGIC WIREWRAP LISTING	· 	<u> </u>		<u> </u>		15	
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z LEVE		NOTES		
ADIT 4	0.05340	C054.3					
+BIT 4 +BIT 4	B O 534B B O 534B	CO5427					
+BIT 5	B0535A	A0543					
+BIT 5 +BIT 0	B0535A	C05426					
*BIT 0	B0536A B0536A	C05357					
-FIXED HEAD CHIP SELECT 13	BJ536B	CU927/					
-FIXED HEAD CHIP SELECT 14	B0537A	C0925/					
-FIXED HEAD CHIP SELECT 16 -MUX 5 SELECT	805378 80541A	C 0 9 2 8 6 A 0 1 2 0 6		1			
-AGC ACTIVE	B0542A	C04167					
+DC MASTER CLEAR	BU542B	CU418/					
♦POWER ON MASTER CLEAR PULSE	B0543A	B0407E					
♦MUXED DIAGNOSTIC DATA ♦MUXED DIAGNOSTIC DATA	BU543B B0543B	CU533E BO427E					
-READ DATA	B0637A	C0842	_	1			
READ DATA	B0638A	C0842					
+CH II SELECT COMPARE +CH II SELECT COMPARE	80810B 80810B	AU7108 BU832					
+CHII SELECT ENAPLE	B0812B	C0204/					
ONIT SELECT SWITCH 21	B0813A	AU813/	2				
OUT T SELECT SWITCH 21	B0813A	C0409E					
OUNIT SELECT SWITCH 20 OUNIT SELECT SWITCH 20	B0813B B0813B	A08136					
+UNIT SELECT SWITCH 22	B0814A	A0814					
+UNIT SELECT SWITCH 22	B0814A	C0408A					
-HEAD SELECT TAG +UNIT SELECT SWITCH 23	B0815A	A0815/					
ONIT SELECT SWITCH 23	B0815B B0815B	A0815					
-CYLINDER SELECT TAG	B0816B	AU8166					
-CH II ENABLE	B0817A	808198					
-CH II ENARLE -DC master clear	B0817A B0817B	A07328					
-DC MASTER CLEAP	B0817B	805148					
+BUS BIT ?	B0818A	C05264					
◆BUS BIT 2 CONTROL SFLECT	80818A	A08187					
+BUS BIT 1	B0818B B0819A	A J 81 8 E					
+BUS BIT 1	B0819A	A0819					
-CH II ENARLE	B0819B	B08174					
◆BUS BIT 3 ◆BUS BIT 3	B0820A B0820A	AU820A C0524A					
+BUS BIT 0	B0820B	C05358					
+BUS BIT O	B0823B	A0820E					
+BUS BIT 5 +BUS BIT 5	B0821A B0821A	A0821/	-				
OBUS BIT 6	B0821B	C05434					
BUS BIT A	808218	A08218	-				
+BUS BIT 7	B0822A	A0822A					
◆BUS BIT 7 ◆BUS BIT 4	BU822A B0822B	C05374					
+BUS BIT 4	B0822B	A08228					

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TLE DEVICE LOGIC WIREWRAP LISTING	•		WL	DOCUMENT NO.	SHEET NO.	17	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI	Z		NOTES		
SIGNAL TO THE OR HOUSER DESTRUCTION	ORIGIN	NATION	LEV	EL	NOTES		
MPU SERVO INTERFACE BIT 5	C0209A	A0516	B 1				
+MPU SERVO INTERFACE BIT 6 +MPU SERVO INTERFACE BIT 3	C0239B	A0517	-				
MPU SERVO INTERFACE BIT 4	C0210A C0210B	A0515					
MPU SERVO INTERFACE BIT 1	C0211A	AU51 4					
MPU SERVO INTERFACE BIT 2	C0211B	A0515					
MPU SERVO INTERFACE PIT Ú •COMPARATOP POSITION	C0212B	AU514 A0615					
DATA ACCEPTED OR COMMUNICATE IN	C0213B	AU51 8					
-NMI REQUEST	C0714A	B0331	_				
-04 -04	C0214B	B0128	_				
-02	C0214B C0216A	B0315 B0312					
-0 ?	C0216A	80127					
DC CIRCUIT BREAKERS ON	C0216B	C0321	-				
-01 -D1	CO217A	B0314 B0126					
03	CO2178	B0127					
-03	C0217B	B0311					
-D3 -D0	COZIBA	B0316	_				
24 VOLT MPU	CO218A CO218B	B0126 C0333					
DIAGNOSTIC SERVO OFFSET POSIT	C0219A	A0625					
BUFFERED A3	CO219B	BJ336					
DIAGNOSTIC DATA STRUBE EARLY DIAGNOSTIC SERVO OFFSET NEGAT	C0220A	A061 B	-				
MUXED DIAGNOSTIC DATA	C0220B	A0622 C0526	_				
DIAGNOSTIC DATA STROBE LATE	C0221B	AU617					
LOW FREQUENCY	C0222A	B0310					
·FTU MODE ·FTU MODE	C0222B	B 0 3 0 3					
MUX SELECT 20	C0224A	C0540					
DIAGNOSTIC SLOW DOWN CLOCK	C0224B	80508	B 1				
MUX SELECT 22 MUX SELECT 21	C0225A	A0126		1			
T AND D MUX INPUT SELECT 21	C0225B C0226A	AU125 CO514	-				
T AND D MUY INPUT SELECT 20	C0226B	C0535					
MUX ENABLE	C0227A	AU126	_				
DIAGNOSTIC MODE T AND D MUX INPUT SELECT 22	C02278 C02288	A0113		i			
READ ERROR	C0229B	80420					
INDEX PULSE	C0231A	C0412	-				
RESET Sector Pulse	C0232A	B0320					
PIA 9 THRU 12	C0232B C0233A	C 0 3 2 6					
BUFFERED READ OR WRITE NOT	C02338	80309	_				
DIAGNOSTIC BIT 1	C0234A	C 0 5 3 4					
BUFFERED E Diagnostic bit 3	C0234B C0235A	CO312					
DIAGNOSTIC RIT 2	CQ2358	C0525	_				
DIAGNOSTIC BIT 5	CQ236A	C0543	3 1				
DIAGNOSTIC BIT 4	C0236B	C0541	1				
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TITLE DEVICE LOGIC WIREWRAP LISTING			WL	DOCUMENT NO.	SHEET NO.	18	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z LEVE	ı	NOTES		
+DIAGNUSTIC BIT 7	C0237A	C0536	B 1				
+DIAGNOSTIC BIT 6 -DIAGNOSTIC ADDRESS MARK ENABLE	C0237B	C0540					
+DIAGNOSTIC BIT O	CO238A CO238B	A0627					
-DIAGNOSTIC CYLINDER SELECT	C0240A	A0632					
-DIAGNOSTIC HEAD SELECT -DIAGNOSTIC READ GATE	C0240B	AU629					
-DIAGNOSTIC RT7	CO241A CO241B	C0527					
+DIAGNOSTIC BIT 9	C0242A	C0533	A 1				
-DIAGNOSTIC WRITE GATE +5 VOLT MPU A	C0242B C0243A	C0530	_				
45 VOLT MPU B	C0243R	C0343	_				
+1 KHZ CLOCK	C0303A	C0303	B 1				
+1 KHZ CLOCK +1 KHZ CLOCK	C0303A	C0325					
+1 KHZ CLOCK	C 0 3 0 3 B C 0 3 0 3 B	C0303	_				
+ENABLE 22	C0304A	A0944	A 1				
-ROW 2 -ROW 2	C0304B C0304B	C03151					
+ENABLE 20	C0305A	A0940					
+ENABLE 21	C0305B	A0943	A 1				
+BLANK -START SWITCH	C0307A C0307B	A0937					
+DISPLAY 22	C03078	A0915	_				
+DISPLAY 23	C03088	A0936	A 1				
+DISPLAY 20 +DISPLAY 21	C0309A	A0938					
-A3	C03J98 C0310A	A0934/					
+SET READY	C03108	B0430					
-COLUMN 1 -COLUMN 2	C0311A C0311B	A0941	_	Ì			
+BUFFERED E	C03118	A09401		]			
+BUFFERED E	C0312A	C02341	3 1				
-RTZ SEEK MPU -ROW 4	C0312B C0313A	A063 B	-				
-KEYBJARD INTERPUPT	C0313R	C0315					
-KEYBOARD INTERRUPT	C0313B	80338	3 2				
-ROW 1 -ROW 1	CO314A CO314A	C03181					
-ROW 3	C0314B	B0325					
-KEYBOARD INTERRUPT	C0315A	B0240					
-KEYBDARD INTERPUPT -ROW 2	C0315A Cu315B	C03136					
-SEQUENCE PICK IN	C0316A	B0835/					
-SEQUENCE PICK IN	C0316A	C0335/	1				
-SEQUENCE HOLD -SEQUENCE PICK DUT	CO316B CO317A	80833E					
-MOTOR AT SPEED	C0317B	C0417A					
-GO HDME -ROW 1	COSIBA	A053 U					
-DC CIRCUIT BREAKERS ON	CO318B CO321A	C0314A					
-DC CIRCUIT BREAKERS ON	C0321A	C02168					
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SIGNAL NAME OR NUMBER IDENTIFICATION						4	19	1
	ORIGIN	DESTI		Z		NOTES		
		NATION	ı ju	VEL				
-AIR SWITCH ON	C0322A	A091						
-CB 2 STRORE -CLEAR FAULT INTERRUPT	C0322B	A093						
1 KHZ CLOCK	C0324B	BU34	-	_				
1 KHZ CLNCK	C0325A	C030		_				
PLO LOCKED ON	C0325B	C044		_				
SECTOR PULSE	C0326B	C023	2B 2	2				
SECTOR PULSE	C0326B	C041						
SERVO FAST START SEEK END	C03278	A011		-				
INDEX	C0328A C0328B	AU61 (			l			
CLR FAULT	C0329A	BU41						
24 VOLT MPU	C0333A	C021		_				
FAULT	C0334B	8041		_				
SEQUENCE PICK IN	C0335A	C031	6A 1	L				
CH I SELECT COMPARE	C0335B	EBUA						
DC POWER ON PULL MOTOR RELAYS	C0336B	A090						
SFOUENCE PICK OUT	C0337B C0338B	A090		-				
SEQUENCE PICK OUT	C0338B	CU317		_				
POWER ON MASTER CLEAR PULSE	C0340A	80437		_				
1 KHZ CLOCK	C0340B	C034 2						
1 KHZ CLOCK	C0340B	CU32 5						
SEEK ERROR	C0341B	C044 (						
SEEK FRROR 1 KHZ CLOCK	C0341B	B0413						
5 VOLT MPU A	C0342B C0343A	C034 C						
5 VOLT MPU B	C03438	C0243		- 1				
ADDRESS MARK ENABLE	C0403B	C0619	-	- 1				
ADDRESS MARK ENABLE	C0403B	B051 2		- 1				
4.63 MHZ CLNCK	C0405A	A0430	) A 2	2				
SECTOR Unit Select Switch 20	C0435B	B0836	_					
UNIT SELECT SWITCH 20	C0407A	B0213			•			
UNIT SELECT SWITCH 22	C0407A C0408A	B0813 B0814	-					
UNIT SELECT SWITCH 22	C0408A	B0205						
UNIT SELECT SWITCH 23	C0408B	BU234						
UNIT SELECT SWITCH 23	C04088	B0815						
INDEX	C0409A	B0842						
INDEX UNIT SELECT SWITCH 21	C0409A	C 0443						
UNIT SELECT SWITCH 21	C0409B	B0813	_					
VOLTAGE FAULT	C0409B C0410B	80211 80205						
GATED SERVO CLOCK	C0411A	80229						
INDEX PULSE	C0412B	C0231						
SERVO DATA	C0413A	A0437						
TIMER GATE	C0415B	A0435	_					
AGC ACTIVE	C0416A	B054 2						
MOTOR AT SPEED	C0416A C0417A	A0403						
DC MASTER CLEAR	C0418A	CO317 BO337						
DC MASTER CLEAR	C0418A	B0542						
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TLE DEVICE LOGIC WIREWRAP LISTING			WL	DOCUMENT NO.	SHEET NO.	20	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI- NATION	Z LEVE		NOTES		
-SECTOR PULSE	C0419A	C0326	B 1				
-GUARDRAND PATTERN 2	C04198	A0509		l			
11F 9.67 MHZ CLOCK	C0420A	B0843		ĺ			
-GUARDHAND PATTERN 2 PIF 9.67 MHZ CLOCK -GND CO4 -TIE HIGH CO4 -GUARDHAND PATTERN 1 -GATED CH I ENABLE -INNER GUARDBAND -GND CO4 -FTU MODE -WRITE CURRENT SFNSE -GND CO4	C0420B	C0423					
-GHARDRAND DATTERN 1	C0421A	C0441		İ			
GATED CH I ENABLE	C04218	A0509					
INNER GUARDBAND	C0422B	A0538					
-6ND CO4	C0423B	C0420					
GND CO4	C0423B	C0427	_	İ			
FTU MODE	C0426A	C0540	_				
CND COT AKTIF COKKENI 2EN2E	C0426B	C0910	_	l			
CH I FNARLF	C0427A	C04231		j.			
-PIU HUDE -WRITE CURRENT SENSE -GNO CO4 -CH I ENABLE -GATED CH II ENABLE -RTZ OR POWER ON MASTER CLEAR -MOVEABLE HEAD SEEK ERROR -WRITE ENABLE -FAULT -FAULT -CH II ENABLE -WRITE PROTECT -WRITE PROTECTED -WRITE	C0429P	A0114/					
RTZ OR POWER ON MASTER CLEAR	CO43OB	BU52 2	-				
MOVEABLE HEAD SEEK ERROR	C0431A	A0512					
WRITE ENABLE	C0431B	B05281	3 1				
WRITE ENABLE	C0431B	C0911/					
PAULI EAULT	C0436B	A0912					
THUL! CH II ENABIE	C0436B	C09101	3 Z				
WRITE PROTECT	C0437A	A07241					
WRITE PROTECTED	C04378	A0911/ B0832	_				
WRITE PROTECTED	C04388	B0232					
ON CYLINDER	C0440A	B0521/					
SEEK ERROR	C0440B	C0341	_				
TIE HIGH CO4	C0441A	C0421/	_				
BIU IUCKED UN Liver mewr zefefi	C0442A	B05218					
INDEX	CO4438	C 0 3 2 5 E					
INDEX	C0443R	C 040 9A	-				
LOCK TO DATA	C0503A	C0804B	_				
HUXED DIAGNOSTIC DATA	C0533B	B05438	_	ĺ			
MUXED DIAGNOSTIC DATA	C0503B	C 0 5 0 8 A	_				
L THE WEAR OFFE FRECE 33	C0504A	B0433B	_				
I AND D HOW INDUIT CELECT 20	COSOSA	B0425A	_	ł			
BIT 6	C0505B	CO2268	_				
FIXED HEAD CHIP SELECT 15	C0507A	C 0 9 2 9 A					
MOVEABLE HEADS AND CYL SELECT MUXED DIAGNOSTIC DATA	C0507B	AU531A	_				
MUXED DIAGNOSTIC DATA	C0508A	CO51 9A	_				
ANYER DIVENDELIC DATA	C0508A	CU503B					
MUX 4 SELECT FIXED HEAD CHIP SELECT 11	C0508B	A0121A					
T AND D MUX INPUT SELECT 22	C0509A C0509B	C0929B	_				
F AND D MUX INPUT SELECT 22	C U 5 U 9 B	C0228B B0418A					
SELECT 4	C0510A	C0934A					
FIXED HEAD CHIP SELECT 10	C0510B	C0924A	_				
FIXED HEAD CHIP SELECT 9	C0511A	C0926A					
FIXED HEAD CHIP SELECT 7 V SELECT 6	CO511B	C0924B		ļ			
JEECT 0	CO512B	C0932A	1				

TITLE DEVICE LOGIC WIREWRAP LISTIN	1G		WL	DOCUMENT NO.	SHEET NO.	21	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI	Z		NOTES		
		NATION	LEVE	L	110163		
+FIXED HEAD SELECT	C0513A	C0940	A 1				
-FIXED HEAD CHIP SELECT 5	C 0 5 1 3 B	00925					
-MUX 3 SELECT +T AND D MIIX INPUT SELECT 21	CO514A CO514B	A0121 BU417					
+T AND D MUX INPUT SELECT 21	C05148	C0226	_				
-FIXED HEAD CHIP SELECT 12	C0515A	CU927	B 1				
-Y SELECT 7 -Y SELECT 5	C0515B	C 0 9 3 2					
-Y SELECT O	CO516A CO516B	CU933 CU939					
-Y SELECT 1	C0517A	CU937	-				
-Y SELECT 2	CO517B	C0936					
-MUX 1 SELECT	CO518A CO518B	C0935					
+MUXED DIAGNOSTIC DATA		C0526	3 1				
+MUXED DIAGNOSTIC DATA	C0519A	CU508					
+MUXED DIAGNOSTIC DATA +MOVEABLE HEAD SELECT -MOVEABLE HEAD CHIP SELECT 3	CO519B CO520A	C 0 9 4 3 1	_				
-MUNCABLE HEAD CHIP SELECT 4	C0520B	C0934	_				
-MOVEABLE HEAD CHIP SELECT 1	C0521A	C 0 9 3 9	3 1				
-MOVEABLE HEAD CHIP SELECT O -MOVEABLE HEAD CHIP SELECT 2	CO521B CO522A	C09401					
+DIAGNOSTIC RIT 3	C05228	C0941					
+BUS BIT 3	C0524A	B0820					
+BIT 3 -MUX 2 SELECT	C0524B	B05331	_				
+DIAGNOSTIC BIT 2	CO525A CO525B	A01227					
+BUS BIT 2	C0526A	80818	_				
+MUXED DIAGNOSTIC DATA +MUXED DIAGNOSTIC DATA	C05268	C 0 5 1 9 /	_				
+BIT 2	C0526B C0527A	CO221/ BO532/					
-DIAGNOSTIC READ GATE	C0527B	C0241/					
-READ GATE IN -READ GATE	C0528A	A0834					
-WRITE GATE	CO5288 CO529A	B0515/					
-WRITE GATE ID	C0529B	A0804					
-DIAGNUSTIC WRITE GATE +DIAGNUSTIC RIT B	C0530A	C024 2 E	_				
+BUS BIT 8	C O 5 3 O B C O 5 3 1 A	B02371	_				
+BIT 8	C0531B	B 0 51 4 A		1			
+BIT 9	C0532A	B05138	_				
+BUS BIT 9 +DIAGNOSTIC BIT 9	C0532B C0533A	B08248					
◆BIT 1	C05338	C 0 2 4 2 A B 0 5 2 9 B					
BUS BIT 1	C0534A	B0819A	2				
+DIAGNUSTIC BIT 1 +BIT 0	C05348	CÚ23 4 A		•			
t TIB 2UB+	C0535A C0535B	B 0 5 3 6 A B 0 6 2 0 B	_				
+DIAGNOSTIC BIT O	C0536A	CO2388	_				
ODIAGNOSTIC BIT 7 BUS BIT 7	C0536B	C0237A					
+BIT 7	C0537A C0537B	B0822A B0511A					
BIT 6	CU538A	C05058					
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TILE DEVICE LOGIC WIREWRAP LISTIN	G		WL		DOCUMENT NO.	SHEET NO.	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI: NATION		Z VEL		NOTES	
+BIT 6	C0538A	AQ53 8	B 1				
+BUS BIT 6	C0538B	B045 1					
+DIAGNOSTIC BIT 6 -FTU MODE	C0540A C0540B	C0237					
-FTU MODE	C0540B	C0222					
+DIAGNOSTIC BIT 4	C0541A	C0236					
+BUS BIT 4	C0541B	B0822					
+BIT 4 +BIT 5	C0542A C0542B	B0534 B0535					
+BUS BIT 5	C0543A	B 3 8 2 1					
+DIAGNOSTIC BIT 5	CJ543B	C0236					
-ADDRESS MARK ENABLE	C0619A	C0403					
-SQUELCH	C0630A	C0907					
+READ DATA FROM DECK	C0641A	C 391 2					
-READ DATA FROM DECK	C0642A	C0913					
-24 VOLTS TO DECK -1F 9.67 MH7 CLOCK	C08018	C0914					
-LOCK TO DATA	C0804A C0804B	A0236					
-DATA STROBE LATE	COBOSA	AU61 9					
-DATA STROPE EARLY	C0810A	AU617			1		
-DATA DUT -PLO FAST START	C0829A	B0516					
-RAW DATA	C0830A C0832B	80519 80525					
+NRZ READ DATA	C08348	BU837					
+READ CLOCK	C08368	B0837	-				
-FAST START -READ DATA	C0838B	80518					
+READ DATA	C0842A C0842B	80637 80638	-				
+MULTIBLE HEAD SELECT FAULT	C09J5B	B0428					
+WRITE ZONE 1	C0906A	B0533					
+READ GATE TO DECK -SOUELCH	C0906B	A0143					
+WRITE ZONE O	C0907A C0908B	C 0 6 3 0 B 0 5 0 7					
-MFM WRITE DATA	C0909A	A0220	_				
+MEM WRITE DATA	C0939B	A0220	_				
-WRITE CURRENT SENSE	COSLOA	CU426				•	
-WRITE ENABLE	C0910B C0911A	C0436					
+READ DATA FROM DECK	C0912B	CU641					
-READ DATA FROM DECK	C0913B	C0642					
-WRITE TRANSITIONS -24 VOLTS TO DECK	CO914A CO914B	80416 C0801		-			
-FIXED HEAD CHIP SELECT 8	C0922A	80522		-			
-FIXED HEAD CHIP SELECT 6	C0923B	B0524	_				
-FIXED HEAD CHIP SELECT 10 -FIXED HEAD CHIP SELECT 7	CU924A	C0510		ļ			
-FIXED HEAD CHIP SELECT 14	CU924B CO925A	CU511 BO537		-			
-FIXED HEAD CHIP SELECT 5	C0925B	C U 5 L 3	_				
-FIXED HEAD CHIP SELECT 9	C0926A	C0511	A 1	-			
-FIXED HEAD CHIP SELECT 13 -FIXED HEAD CHIP SELECT 12	C0927A	B0536					
TARGO HEND GHAF SELECT 12	C0927B	C 0 5 1 5	A l				
				1			

DEVICE LOGIC WIREWRAP LISTING			WL	. [	DOCUMENT NO.	SHEET NO.	REV.
SIGNAL NAME OR NUMBER IDENTIFICATION	ORIGIN	DESTI NATION		Z VEL		NOTES	
-FIXED HEAD CHIP SELECT 16 -FIXED HEAD CHIP SELECT 11 -Y SELECT 7 -Y SELECT 5 -Y SELECT 5 -Y SELECT 2 -Y SELECT 2 -Y SELECT 1 -Y SELECT 0 -MUVEARLE HEAD CHIP SELECT 1 +FIXED HEAD SELECT -MOVEARLE HEAD CHIP SELECT 0 -MUVEARLE HEAD CHIP SELECT 2 +COMMOVEARLE HEAD CHIP SELECT 2 +LOW GAIN SELECT -MOVEARLE HEAD CHIP SELECT 3 +MOVEARLE HEAD SELECT -MOVEARLE HEAD SELECT	C U 9 2 8 B C O 9 2 9 B C O 9 3 2 A C O 9 3 5 A C O 9 3 5 A C O 9 3 7 A C O 9 3 7 A C O 9 3 9 B C O 9 4 1 A C O 9 4 2 B C O 9 4 3 B	B 0 5 3 3 C 0 5 0 5 1 6 C 0 5 1 6 C 0 5 1 6 C 0 5 1 7 C	7A 1 7A 1				

## END