

LAL		Revisions			216	B
Rev.	Description	Chk.	Date	Approved		
A	ENGRG RELEASE	<i>[Signature]</i>	<i>[Date]</i>	<i>[Signature]</i>		
B	M/L ITEM 6 WAS QTY 2, M/L ITEM 7 WAS QTY 2, ADDED ITEM 9 & 10.	<i>BN</i>	<i>4-19/76</i>	<i>[Signature]</i>		

**ENGINEERING
RELEASE**

Dist. Code ALT

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	<p>1. Tolerances .XX ±.030 Angular ±½° .XXX ±.010</p> <p>2. Break All Sharp Edges .010 Approx.</p> <p>3. Mach. Surfaces ✓</p> <p>4. All Dim. In Inches</p>		Check <i>[Signature]</i>	ALTO II ASSEMBLY, CABLE- ETHERNET (EXTERNAL)		
			Appr. <i>[Signature]</i> 3/15/76			
			Material			
Model No. ALTO II First Use EWO 7YF92	Finish	Code Ident. 18338	Size A	Dwg. No. 216411	Charge Letter B	
Next Assy. First Use 216362		Scale NONE	Do Not Scale Drawing		Sheet 1 OF 5	

NOTES: UNLESS OTHERWISE SPECIFIED

1. FABRICATE PER XEROX SPEC 209154.
2. MARK CHARACTERS .12 HIGH "NEWS GOTHIC".
3. MAY BE PURCHASED FROM BELDEN CORP, RICHMOND, INDIANA, VENDOR PART NUMBER.
4. MAY BE PURCHASED FROM CANNON ELECTRIC, SANTA ANA, CALIF, VENDOR PART NUMBER.

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Title
ALTO II
ASSEMBLY, CABLE - ETHERNET (EXTERNAL)

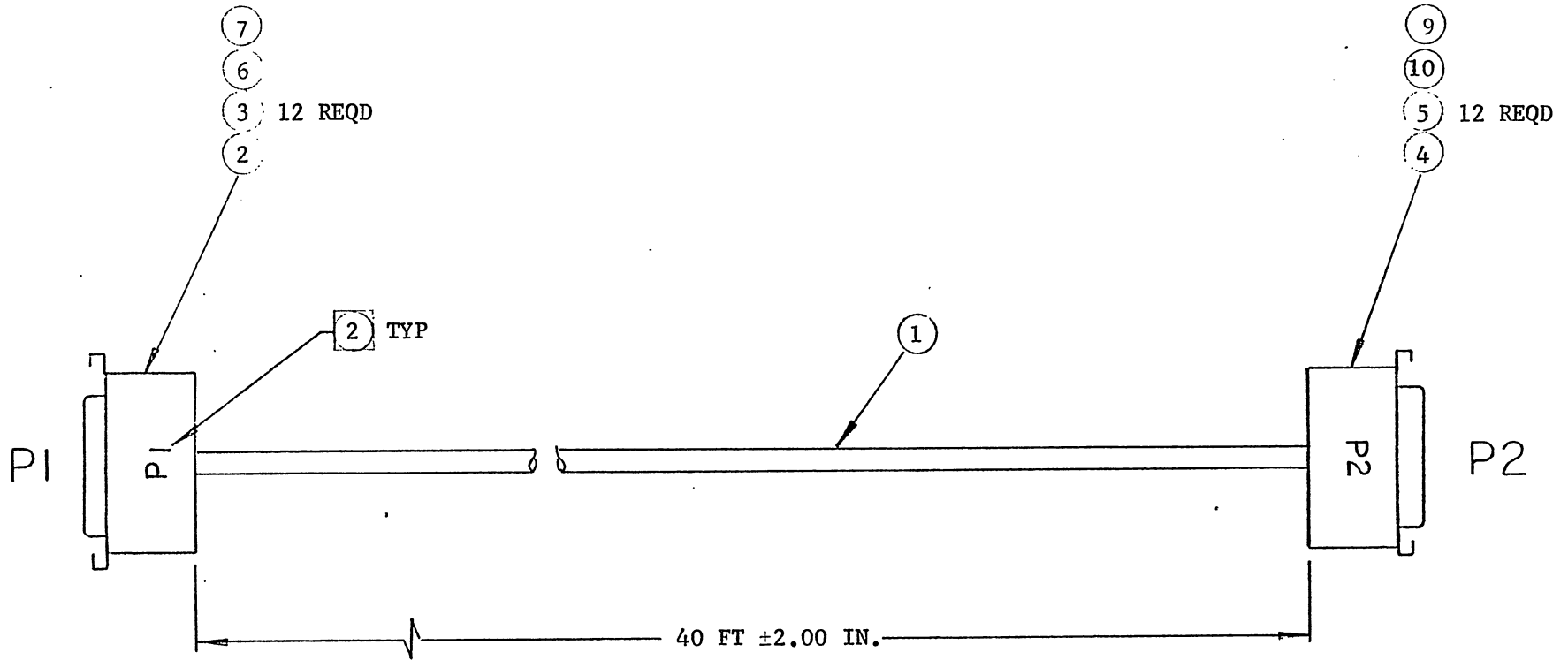
Xerox Corporation
El Segundo, California

XEROX

216411

B

Sheet 2 of 5



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Title
 ALTO II
 ASSEMBLY, CABLE - ETHERNET (EXTERNAL)

Xerox Corporation El Segundo, California		XEROX	
216411		B	
Sheet	3	Of	5

ALTO II ETHERNET TO ALTO I ADAPTER CABLE

DBC-25S	TO DAC-15P	SIGNAL	COLOR
12	9	SPARE	BRN
24	1	SPARE GND	BLK
13	3	XDATA'	GRN
25	4	XDATA' GND	BLK
16	5	TRDATA	WHT
3	6	TRDATA GRN	BLK
8	7	TROTHER	BLU
20	15	TROTHER GND	BLK
11	10	+5V	RED
23	11	+5V GND	BLK
19	13	+15V	YEL
6	14	+15V GRN	BLK

MATERIAL LIST

QTY	PART	
1	SHELL	DBC-25S
1	SHELL	DAC-15P
12	PINS	030-1952-000
12	PINS	030-1953-000
1	HOOD	DB51212-1
1	HOOD	DA51210-1
1	RETAINER	DB51221-1
1	RETAINER	DA51220-1
12"	CABLE	BELDEN 8747

ALTO I ETHERNET TO ALTO II ADAPTER CABLE

DBC-25P	TO DAC-15S	SIGNAL	COLOR
12	9	SPARE	BRN
24	1	SPARE GND	BLK
13	3	XDATA'	GRN
25	4	XDATA' GND	BLK
16	5	TRDATA	WHT
3	6	TRDATA GRN	BLK
8	7	TROTHER	BLU
20	15	TROTHER GND	BLK
11	10	+5V	RED
23	11	+5V GND	BLK
19	13	+15V	YEL
6	14	+15V GRN	BLK

MATERIAL LIST

QTY	PART
1	SHELL DBC-25P
1	SHELL DAC-15S
12	PINS 030-1952-000
12	PINS 030-1953-000
1	HOOD DB51212-1
1	HOOD DA51210-1
1	RETAINER DB51221-1
1	RETAINER DA51220-1
12"	CABLE BELDEN 8747