

Revisions				217166		A
LAL	Rev	Description	Chk	Date	Approved	
	A	ENGRG RELEASE				

keybrd-do3

Dist Code **SPG**

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- Notes Unless Specified
- Tolerances
 .xx \pm .03 Angular
 .xxx \pm .010 $\pm 1/2^{\circ}$
 - Break All Sharp Edges
 .010 Approx —
 - Mach. Surfaces \surd
 - All Dim. in Inches

Drawn **E.WAKIDA**

Check

Appr.

Material

Xerox Corporation
 El Segundo, California **XEROX**

ASSEMBLY, PW-KEYBOARD

(LOW PROFILE)

Model No. First Use	ALTO II/DO	Finish	Code Ident	Size	Dwg. No.	Change Letter
Next Assy. First Use	217172		18338	A	217166	A
			Scale	Do Not Scale Drawing	Sheet	1 OF 7

MATERIAL LIST keybrd-do4

ML	Drawing No. 217166	Rev. A
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v. A Dwg. No. 2 1 7 1 6 6	Drawing Title		These drawings and specifications, and the data contained therein, are the exclusive property of Xerox Corporation and or Rank Xerox, Ltd. issued in strict confidence and shall not, without the prior written permission of Xerox Corporation Rank Xerox, Ltd., be reproduced, copied or used for any purpose whatsoever, except the manufacture of articles for Xerox Corporation or Rank Xerox, Ltd.		
	ASSEMBLY, PW-KEYBOARD (LOW PROFILE)		Model No. ALTO II/DO	Date 2/6/78	Sheet 5 Of 7
ML	Item No.	Drawing Title	Drawing No.	No. Req.	Remarks
	1	BOARD PW KEYBOARD	217167	1	
	2	SPEC, PROC. KEYBOARD BUTTON	217164-060	1	
	3	SWITCH MODULE, MOMENTARY MICRO-SWITCH	1001SD4B3A	61	
	4	SWITCH MODULE, ALT ACTON MICRO-SWITCH	1001SD5B3A	1	
	5	SUPPORT MODULE MICRO-SWITCH	1001SD6B1D	5	
	6	MICROCIRCUIT SN74153 TI		8	
	7	RESISTOR PACK 8 PIN 3.3K CTS	750-81-3.3K	6	
	8	RESISTOR PACK 6 PIN 3.3K CTS	750-61-3.3K	5	
	9	RESISTOR PACK 8 PIN 1K CTS	750-81-1.0K	1	
	10	RESISTOR PACK 6 PIN 1K CTS	750-61-1.0K	1	
	11	CAPACITOR CED. .01UF 50V	188483-001	8	
	12	CAPACITOR TANT. 22UF 15V	114491-226	2	
	13	PIN, RETAINER-PLASTIC MICRO-SWITCH	SD10381	9	
	14	PANEL, GRID-KEYBOARD SWITCH	217171	1	