

DRY SALTED PICKLED CUCUMBERS

Pickled cucumbers are made throughout the world – in Africa, Asia and Latin America. They are made by mixing cucumber with salt or a brine solution from where they undergo a lactic acid fermentation. The products vary according to the type of cucumber used, the length and type of fermentation and the presence of any additional herbs or spices. Typical products include *Khalpi* which is a cucumber pickle produced in Nepal, *oi sobagi* and *oiji* from Korea and *torshi khiar* from Egypt.

This technical brief should be read together with 'Pickled fruits' which gives an overview of the process of lactic acid fermentation of fruit and vegetables.

Preservation principles

Selected cucumbers are prepared and placed in either dry salt or a brine solution (15-20% salt). With wet fruits such as cucumbers, dry salt is usually used (brine is more often used for less juicy fruit and vegetables). The salt draws moisture out of the cucumbers to form a brine. Lactic acid producing bacteria thrive in the salty environment and begin to grow and multiply. As they do so they produce lactic acid as a by-product, which increase the acidity of the pickle and gives it its distinctive sour taste. The increased acidity preserves the cucumber and prevents the growth of other food poisoning bacteria. The fermentation continues until all the nutrients are used up and the acidity is so high it destroys the lactic acid bacteria.

The dry salting method is used for pickling many vegetables and fruits including limes, lemons and cucumbers. For dry salt pickling, any variety of common salt is suitable as long as it is pure. Impurities or additives can cause the following problems:

- Chemicals to reduce caking should not be used as they make the brine cloudy.
- Lime impurities can reduce the acidity of the final product and reduce the shelf life of the product.
- Iron impurities can result in the blackening of the vegetables.
- Magnesium impurities impart a bitter taste.
- Carbonates can result in pickles with a soft texture

Raw material preparation

Select the raw material. Only use fully ripe cucumbers without bruising or damage. Wash the cucumbers in potable cold water and drain. It is important that the water used for washing is clean – boiled water is ideal – to avoid contamination of the brine by water-borne bacteria. Chlorinated water should not be used for washing the fruit as this could prevent the natural fermentation taking place. The cucumbers can be pickled whole or sliced - this depends on their size. The very small cucumbers (less than 10 cm long) are often left whole while the larger ones are sliced. For *khalpi* the cucumbers are washed, sliced and cut into 5-8cm pieces.

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Processing

Place the cucumbers and salt in alternating layers in a suitable fermentation bucket. A large food-grade plastic bucket with a lid is ideal. The proportions of salt to cucumbers are 1 kg of salt to every 20kg of small cucumbers or 15kg of large cucumbers. Close the bucket. Add a heavy weight such as a clean plate to the top of the cucumbers to weight them down and aid the formation of the brine. Place the bucket in a warm place (20°C) to allow the brine to form by osmosis (water is drawn out of the cucumber and mixes with the salt to make a brine). This takes about 24 hours depending on the temperature. If the brine formed by osmosis does not cover the cucumbers, add additional brine (made to a strength of 40° Salometer) up to the required level. One or two days after the brine has formed, stir the mixture to equalise the concentration of salt throughout the mass.

As soon as the brine is formed, fermentation starts and bubbles of carbon dioxide appear. Fermentation takes between one and four weeks depending on the ambient temperature. Fermentation is complete when no more bubbles appear.

During fermentation the brine becomes cloudy for the first few days due to the growth of bacteria. Later if the brine is not covered, a filmy yeast growth will often occur on the surface.

Flow diagram

Process	Quality assurance
Selection ↓	Only ripe cucumbers should be selected
Wash ↓	In clean water
Mix with salt ↓	1kg salt for 15-20kg of cucumbers
Ferment ↓	For between one and four weeks at 21°C
Package	

Packaging and storage

Pack the pickle into clean glass or plastic jars that are sterilised prior to filling. Cucumber pickle keeps well if stored in a cool place. Due to the high acid level of the final product, the risk of food poisoning is low. With *khalpi* in Nepal, oil is added to the surface of the pickle to prevent spoilage and further fermentation.

Equipment required

Fermentation bucket – plastic bucket with lid Thermometer Weighing scales Salometer (optional)

Equipment suppliers

Note: This is a selective list of suppliers and does not imply endorsement by Practical Action

Cutting and slicing equipment

A range of manual and powered cutting and slicing machinery is available.

Eastend Engineering Company

173/1 Gopal Lal Thakur Road Calcutta 700 035 India Tel: +91 33 2553 6397

Gardners Corporation

158 Golf Links New Delhi 110003 India Tel: +91 11 2334 4287/2336 3640 Fax: +91 11 2371 7179

Weighing machines

It is important to have accurate weighing machines. Quite often more than one machine is required - -a large one to weigh the fruit and a small one for weighing out the dry ingredients such as pectin and spices.

Fischer Scientific

Bishop Meadow Road Loughborough LE11 5RG UK Tel: +44 1509 231166 Fax: +44 1509 231893 Email: <u>fisher@fisher.co.uk</u> Web: <u>www.fisher.co.uk</u>

Alvan Blanch

UK (see above)

Gardners Corporation India (see above)

Bottle filling and packaging equipment

H Erben Limited

Lady Lane Hadleigh Suffolk IP7 6AS United Kingdom Tel: +44 (0)1473 823011 Fax: +44 (0)1473 828252 Website: http://www.erben.co.uk

Sussex and Berkshire Machinery Company PLC

Blacknest Alton, Hants GU34 4PX United Kingdom Tel: + 44 (0)1420 22669 Fax: + 44 (0)1420 22687 E-mail: <u>technical@sabplc.uk</u> Website: <u>http://www.sabplc.co.uk/</u>

Narangs Corporation

P-25 Connaught Place New Delhi 110001 India Tel: +91 11 2336 3547 Fax: +91 11 2374 6705

Essae-Teraoka Ltd 377/22 6th Cross Wilson Garden Bangalore 560027 India Tel: =91 80 2216185/2241165

Narangs Corporation India (see above)

Orbit Equipments Pvt Ltd

175 - B, Plassy Lane Bowenpally Secunderabad - 500011, Andhra Pradesh India Tel: +91 40 32504222 Fax: +91 40 27742638 Website : http://www.orbitequipments.com

Pharmaco Machines

Unit No. 4, S.No.25 A Opp Savali Dhaba, Nr.Indo-Max Nanded Phata, Off Sinhagad Rd. Pune – 411041, India Tel: +91 20 65706009 Fax: +91 20 24393377



Acufil Machines

S. F. No. 120/2, Kalapatty Post Office Coimbatore - 641 035 Tamil Nadu, India Tel: +91 422 2666108/2669909 Fax: +91 422 2666255 Email : acufilmachines@yahoo.co.in, acufilmachines@hotmail.com http://www.indiamart.com/acufilmachines/#products

Autopack Machines Pvt Ltd

101-C Poonam Cambers A Wing, 1st Floor Dr Annie Besant Road, Worli Mumbai 400018 India Tel: +91 22 2493 4406/2497 4800/2492 4806 Fax: +91 22 2496 4926 E-mail: <u>autopack@bom3.vsml.net.in</u> www.autopackmachines.com

Bombay Engineering Industry

R NO 6 (Extn) Sevantibai Bhavan Chimatpada Marol Naka Andheri (East) Mumbai 400059 India Tel: +91 22 2836 9368/2821 5795 Fax: +91 22 2413 5828

MMM Buxabhoy & Co

140 Sarang Street 1st Floor, Near Crawford Market Mumbai, India Tel: +91 22 2344 2902 Fax: +91 22 2345 2532 yusufs@vsnl.com; mmmb@vsnl.com; yusuf@mmmb.in

Gardners Corporation

India (see above)

Gurdeep Packaging Machines

Harichand Mill compound LBS Marg, Vikhroli Mumbai 400 079 India Tel: +91 22 2578 3521/577 5846/579 5982 Fax: +91 22 2577 2846

Eastend Engineering Company India (See above)

Narangs Corporation India (see above)

Rank and Company

A-p6/3, Wazirpur Industrial Estate Delhi – 110 052 India Tel: +91 11 27376101 Fax: +91 11 7234126 <u>Rank@poboxes.com</u>

Banyong Engineering

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Alfa Technology Transfer Centre

301 Cach Mang Thang 8 Tan Binh District Ho Chi Minh City Vietnam Tel: +84 8 9700868 Fax: +84 8 8640252

Technology and Equipment Development Centre (LIDUTA)

360 Bis Ben Van Don St District 4 Ho Chi Minh City Vietnam Tel: +84 8 9400906 Fax: +84 8 9400906

Mark Industries (Pvt) Ltd Bangladesh (See above)

John Kojo Arthur University of Science and Technology Kumasi Ghana

Alvan Blanch UK (see above)

Thermometers

Bellingham + Stanley Ltd.

Longfield Road, North Farm Industrial Estate Tunbridge Wells, Kent TN2 3EY United Kingdom Tel: +44 1892 500400 Fax: +44 1892 543115 E-mail: <u>sales@bs-ltd.com</u> Website: <u>http://www.bs-ltd.com</u>

Fisher Scientific UK Ltd

UK (see above)

International Ripening Company

1185 Pnieridge Road Norfoplk Virginia 23502-2095 USA Tel: +1 757 855 3094 Fax: +1 757 855 4155 Email: <u>info@QAsupplies.com</u> Web: <u>www.gasupplies.com</u>

Gardners Corporation India (see above)

References and further reading

Practical Action Technical Briefs Pickled fruit and vegetables Pickled cabbage (kimchi) Pickled dry salted limes Pickled fruits Labelling

This document was produced by Dr. S Azam Ali for Practical Action March 2009. Dr. S Azam-Ali is a consultant in food processing and nutrition with over 15 years experience of working with small-scale processors in developing countries.

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