# Accurate sales forecasting increases efficiency and results

Business Intelligence IBM COGNOS TM1

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# Alliance Laundry Systems



- Established in 1908
- The #1 commercial laundry manufacturer: washing machines, dryers and ironers
- \$690m turnover with 2,500 employees
- Used in laundromats, multi-housing laundries and on-premises laundries
- US (HQ), Belgium, France, Norway, Spain,
   Czech Rep., Brazil, Hong Kong and China







# Need for change



- Excel driven
- Time consuming
- Changing product mix
- Moving to a multi-brand offering
- Make-to-order business model
- Sales ownership to increase
- Increasing reporting and analysis requirements



### Forecast process

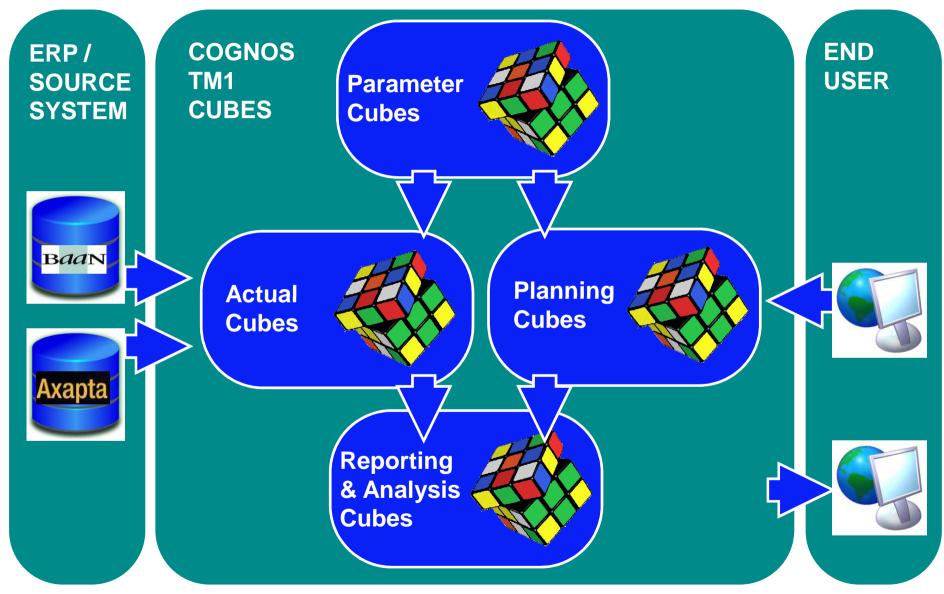


- Rolling monthly sales forecast
- Worldwide customer base
- Sales force geographically dispersed
- Online input by Regional Sales Managers
- Workflow to monitor progress and approvals
- Forecast reviewed
- Forecast reliability measured
- Key input for demand planning, capacity planning, material resource planning, staffing requirements and the financial forecast



# System architecture

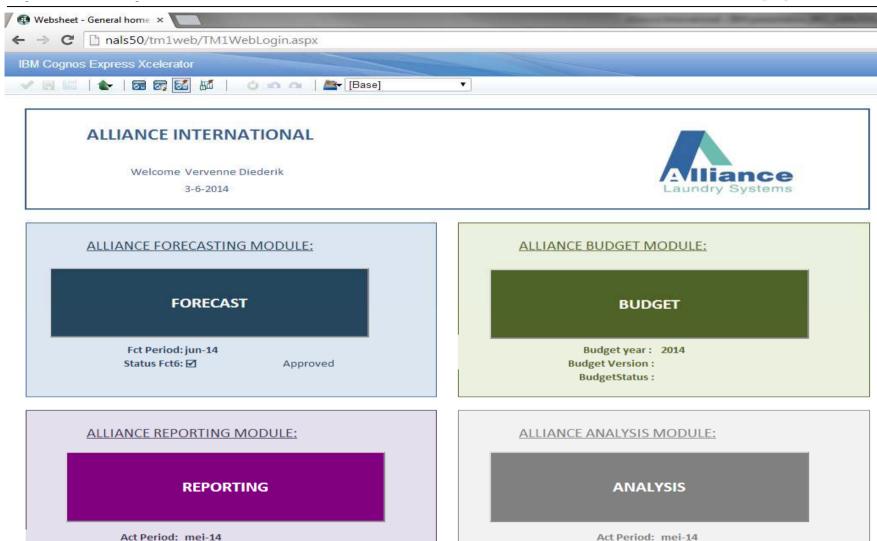




### Online tool for sales force









### Workflow



#### ALLIANCE INTERNATIONAL - SALES INPUT TEMPLATE (QUANTITIES)

Customer overview

Actual - 00 product

Actual - 00 Customer



Home Refresh

Subject: Forecasts June 2014 were submitted

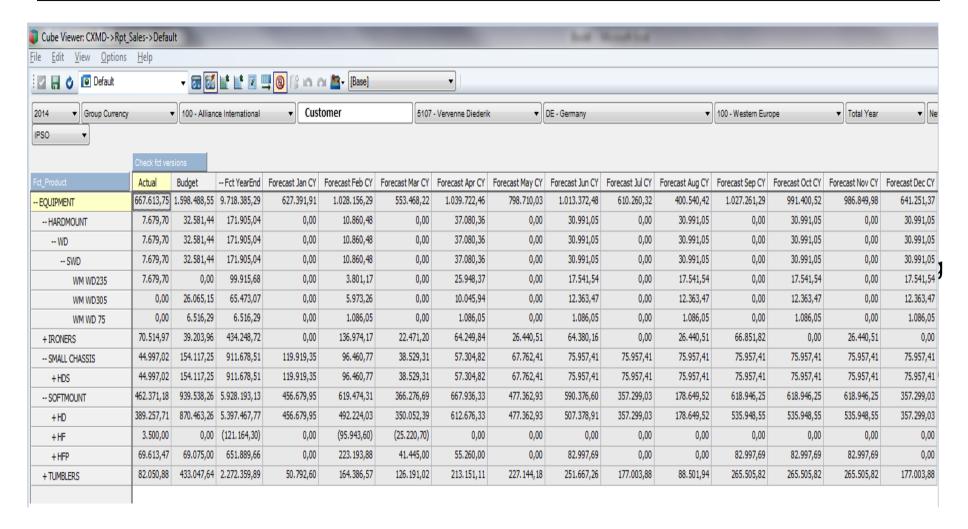
All RSM forecasts for sales director SD5102 have been approved

	YTD Actuals	Op mei/14	pen Orders	jul/14	Budget Total Year	FC Tot YR	FCT jun/14	FCT jul/14	FCT aug/14	FCT sep/14	FCT okt/14	FCT nov/14	FCT dec/14	FCT jan/15	FCT feb/15	FCT mrt/15	FCT apr/15	FCT mei/15
TOTAL NET SALES EUR	718.279	86.406	86.428	40.740	2.154.581	1.988.778	147.501	149.461	127.483	180.224	229.906	151.958	149.998	181.941	161.610	122.024	149.533	179.431
NET SALES EUR	Subject:	FC	Subject:	v	our June 20	1.4 forces		20000	rad.				49.998	181.941	161.610	122.024	149.533	179.431
NET SALES USD	Forecasting J	ur I 👝	-		Balman did					proval.			0	0	0	0	0	0
EQUIPMENT	205												56	69	59	46	57	63
SOFTMOUNT	139	18	20	10	387	353	24	24	18	32	40	25	25	30	25	16	24	26
HD-washers (new model 60L-305L)	134	18	20	10	387	348	24	24	18	32	40	25	25	30	24	16	24	25
HF-washers (old model 185L)	1	0	0	0	0	1	0	0	0	0	0	0	0	0	1	0	0	0
HFP-washers (455L - 900L)	4	0	0		Subject:	5107							e 2014		st 0	0	0	1
HARDMOUNT	7	0	0		5107 - Die										1	1	1	1
WD-washers (new model 65L - 400L)	7	0	0	Ĺ	business	oportuni	ties wi	in a Po	iisn cu	stomer	101 100	wasnii	ng maci	nines	1	1	1	1
TUMBLERS	56	9	9	4	150	144	10	10	8	12	16	10	10	18	12	8	12	15
T-Tumblers ALS	56	9	9	4	150	144	10	10	8	12	16	10	10	18	12	8	12	15
IRONERS	8	0	0	1	13	12	0	1	0	1	2	1	0	0	1	1	0	1
Cl-ironers	5	0	0	1	6	_	_		_					0	1	0	0	1
RI - RI ironers	3	0	0	0	3	Subject:	Your	June 201	4 forecas	t was reje	cted			0	0	1	0	0
SFF - Flatwork Finisher	0	0	0	0	4	SD 5102	- John Ba	lman add	ed a comr	nent to th	e reject: W	hy did yo	u	0	0	0	0	0
SMALL CHASSIS	55	2	5	0	240	decrease	the sale:	s for our F	rench cus	tomers?				20	20	20	20	20
HDS-CWDS8/DD8	55	2	5	0	240	208	20	20	20	20	20	20	20	20	20	20	20	20
SPARES	105.279	9.093	221	18	492.000	419.604	40.000	40.000	40.000	40.000	40.000	40.000	40.000	40.000	40.000	40.000	40.000	40.000



### Workflow





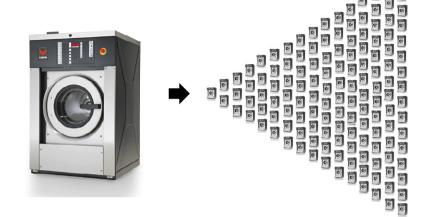


# Increase accuracy, reduce input





- Limited input by sales force:
  - Aggregated product level
  - By customer
  - Quantities only



- Detailed output to the organization by exploding aggregated data using historical reference period
- Centrally managed forecast drivers including exchange rates, selling prices and product cost
- Helps sales force focus on core business
- Increases ownership and improves sales forecast accuracy



# More dedicated sales support



- Daily sales report including open orders
- Sales and margin variances per product, customer, region, sales manager,...
- Waterfall analysis including price, volume and mix impact
- Forecast reliability measures per sales manager
- Exception reporting:
  - negative margins
  - largest price increases and decreases
  - most significant margin variances



### How does TM1 work for us?



- Open system
- Scalable
- Import capabilities
- Fast response times
- Intuitive interface
- Excel add-in (but linked to database!)
- Easy to maintain



# Accurate forecasting increases results

- Secure database environment
- Less time consuming data gathering resulting in more dedicated sales support
- Able to capture complexity of multi-currency, produced vs. buy and resale, make-to-order and multi-branding strategy
- Overall improvement of forecast accuracy throughout the organization
- Fulfilling organizational needs for actionable information enabling us to make better decisions aimed at meeting company's objectives

