Smarter, safer Pharmaceuticals

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Supply Chain Visibility and Optimization for a smarter planet





The Business Drivers for Supply Chain Visibility of Pharmaceuticals



8-10% of worldwide drug supply is counterfeit → \$7.5 billion lost per year by 2010



Industry participants carry significant excess inventory due to lack of downstream visibility

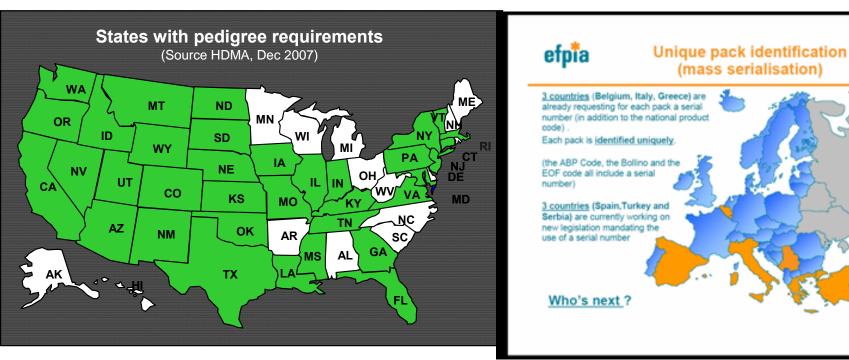


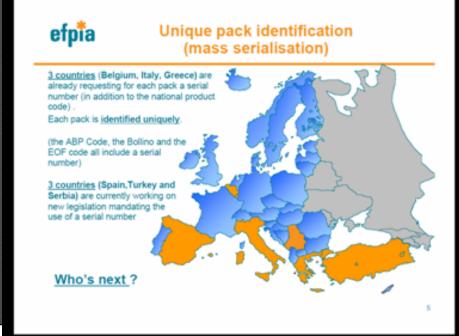
4.5% of revenue is lost due to supply chain inefficiencies.



Governments & Industry are concerned for patient safety

Legislation mandating serialization is emerging worldwide





This broad array of emerging regulation requires a Global Compliance Strategy and serves as a catalyst Supply Chain modernization.



Technology Components

Serialization Standard Data Capture

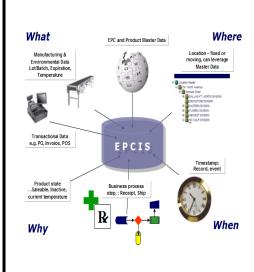


2D Barcode Data Matrix

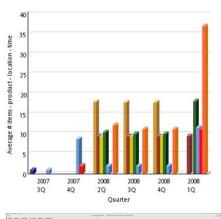
WebSphere Sensor Events



InfoSphere Traceability Server



Reports/Alerts & Event Notification



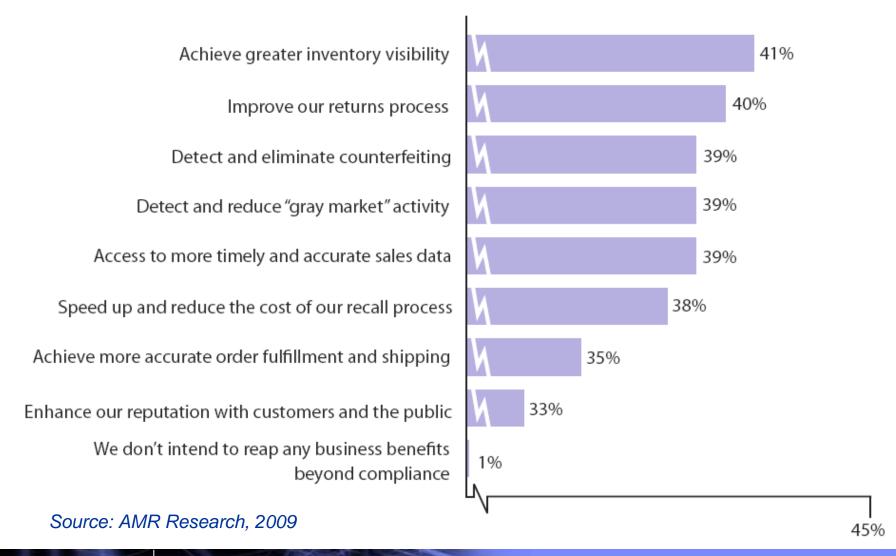




IBM Solution supports Authentication or Track & Trace Government Reimbursement **Central Store** EPCIS Data capture BI integration for **EPCIS Query Services** InfoSphere dashboard and Traceability Audit logging Server analytics Security of data and communications Cognos BI Support for EPCIS and non-EPCIS (current WS API) WebSphere Sensor Events model. All data is sent to TS as EPCIS based messages Sends pharmacy Share pharmacy distribution info Sends Barcode Info distribution info of the product **Pharmacy** Manufacturer Wholesaler



Expected Business Benefits from Track and Trace





IBM's Solution for Pharmaceutical Track & Trace can address multiple business use cases

Supply Chain Visibility

- Cold Chain Management
- Shipment Verification
- Sales Information
- InventoryManagement

Reverse Logistics

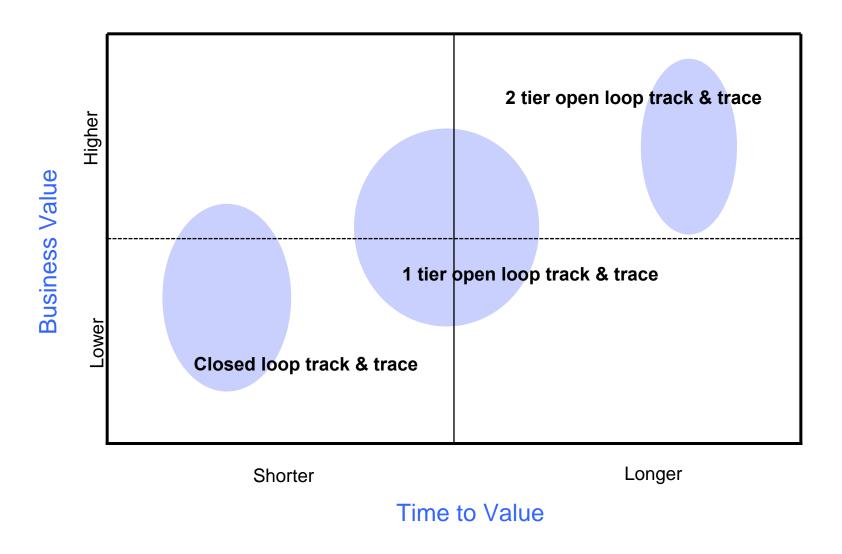
- Returns verification
- Targeted Recall
- Chargeback Resolution

Supply Chain Integrity

- DiversionDetection
- Electronic Pedigree
- Product Authentication

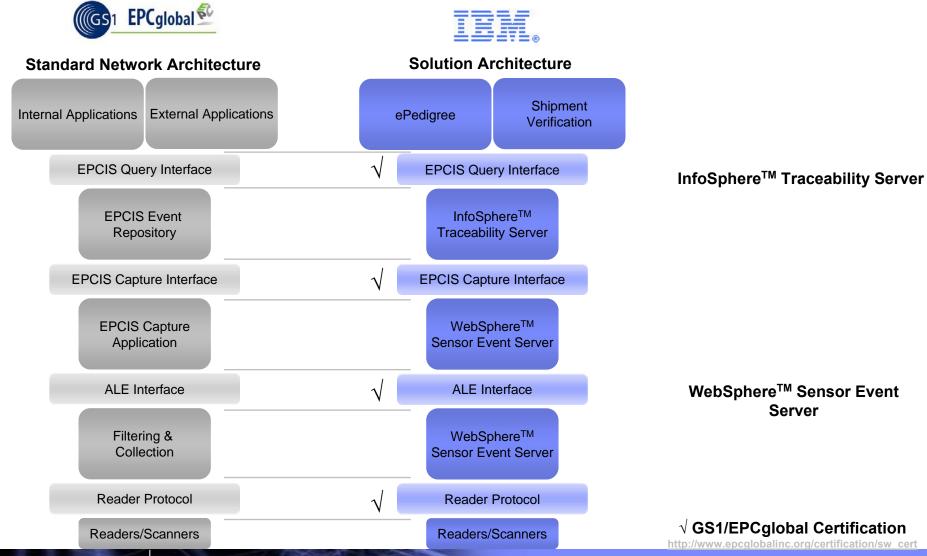


Open Loop vs. Closed Loop in Use Case Selection Criteria





IBM Solution for Pharmaceutical Track & Trace



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Summary

- Serialization mandates have emerged globally as an important means to protect patient safety.
 - Item Level Serialization is here to stay.
- Industry leaders are leveraging their serialization infrastructure to drive competitive advantage.
 - New analytics and business eventing capabilities help customers drive significant value
- IBM's Track and Trace solution can help achieve both of these objectives based on industry standards