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## Recent Foreign Inventions.

**A NEW CANNON.**—A patent has been obtained by Capt. T. A. Blakely, of the Royal Artillery, England, for making cannon as follows: He takes a tube of cast steel, and then surrounds this with external rings of wrought iron shrunk on. He also employs a buffer or spring of air at the butt of mortars to moderate their recoil. He also claims the method of strengthening old guns, by shrinking wrought iron bands on them.

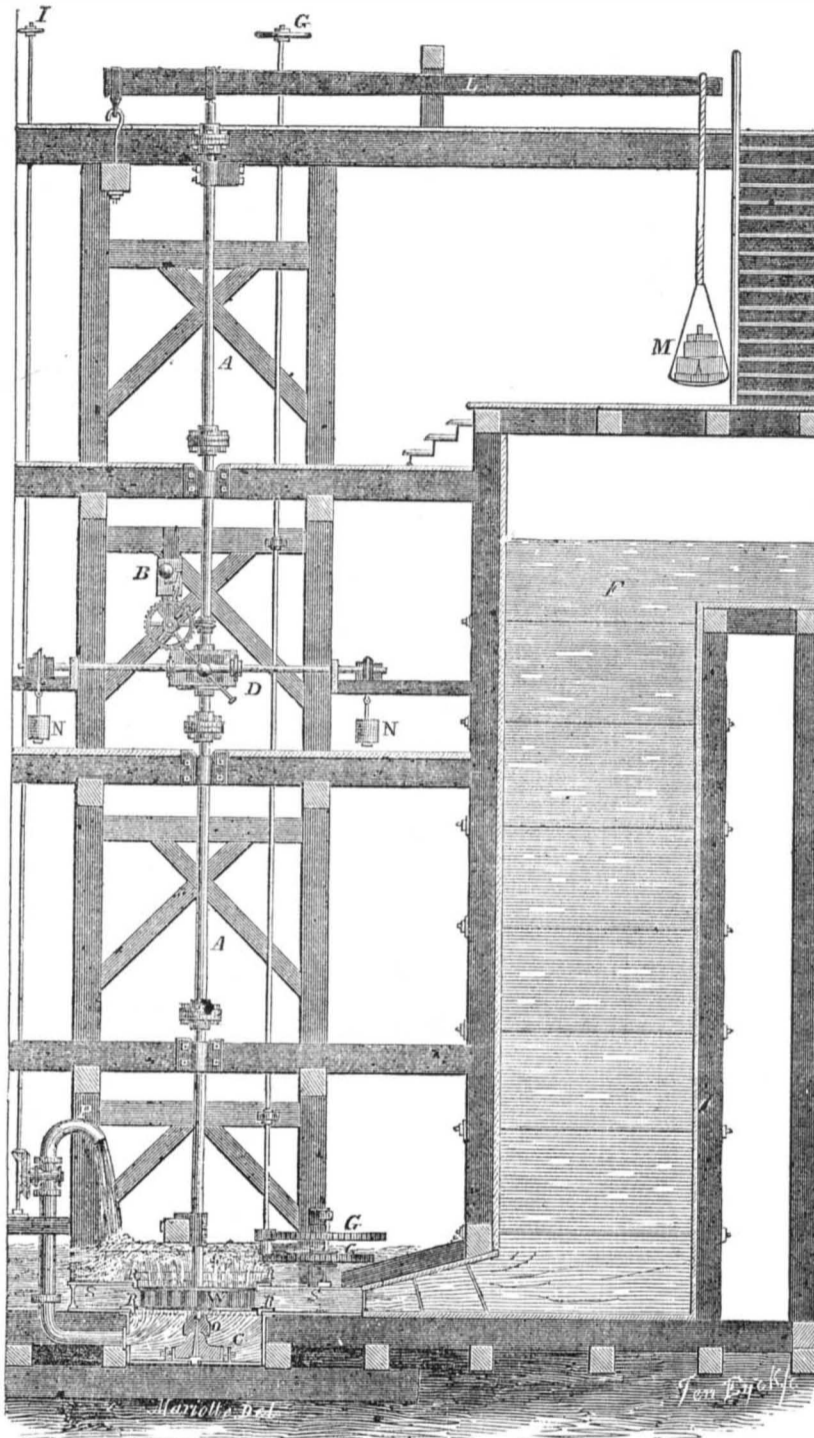
**WOODEN COMPOSITION PIPES.**—B. Blackburn, of Clapham Common, Eng., has obtained a patent for the following method of making pipes. He takes thin strips of wood, and bends them spirally and diagonally, and fills up the interstices with asphalt, or cement.

**NEW MATERIAL FOR PAPER.**—Alex. Brown, of Tarbet, North Britain, has obtained a patent for the use of fern, or the bracken plant, in making fibrous materials to be used in the manufacture of paper. He has also produced a textile fabric from the bracken, (our common brake,) and other plants of the cryptogamic series, and claims the manufacture of cloth from such. Our Patent Office has refused, in times gone past, patents for the application of a well-known material to a new purpose, but it should be generous in such cases when the results produced are improvements.

**PICKERS OF POWER LOOMS.**—Thos. Helliwell & Joseph Barker, of York, Eng., manufacturers, have taken out a patent for preserving pickers and picker-sticks, and for preventing caps coming off the shuttle during the process of weaving. The invention consists in the use of a spring of steel or whale-bone fixed behind the back end of the shuttle-box, such spring being attached at one end to a raw hide, and it has a hole in the other end passing around the sirs spindle of the shuttle-box. The raw hide forms a buffer bringing the shuttle gradually to a state of rest, and preventing it going too far into the box, and it also assists in returning it for the next shot.

**AN IMPROVED SOAP.**—W. A. Armand, of London, has secured a patent for the following method of making a soap called "saponitoline," and which is stated to be of a superior quality. He places in a copper 88 gallons of soft water and mixes with it 112 lbs. of crystal soda, or 79 lbs. of salts of soda, and after two or three hours have elapsed, agitates it, and adds 112 lbs. of common soap. He then heats the whole to 40° or 45° centigrade, and adds 17 lbs. of pearlash, and 17 lbs. of quick lime. When ebullition has commenced in the copper he slowly agitates the heated mass, and pours into it about 5 gallons of mucilage of linseed or marshmallow seed, after which he adds 7 1-2 pounds of borax, or about 2 1-2 pounds of calcined alum. When the whole is well mixed in the copper, and the liquid presents the appearance of being perfectly homogeneous, he leaves it to boil on a slow fire for 3-4 of an hour. The fire is then extinguished, the copper covered over, and the temperature allowed to fall to 55° or 60°. He then pours the liquid into barrels, where it becomes solidified in about 24 hours, (supposing that hard soap has been used,) if otherwise, it remains in a gelatinous state.

## CENTER VENT WHEEL WITH HYDROSTATIC CHAMBER.



The accompanying figure is an elevation of Reuben Rich's patent Center Vent Wheel with a cast iron scroll, to which is applied Winters' Hydrostatic Chamber. This view represents a wheel in successful operation at the cotton mills of the Tallassee Manufacturing Co., at Tallassee, Ala. A "Prony Brake" for ascertaining the power of the wheel, is also represented.

A is the shaft of the wheel, W. R R are adjustable rings in which the wheel revolves. C is the hydrostatic chamber. O is the step and support of the wheel. S S is the section of the cast iron scroll. F is the fore-bay or water flume. P is a discharge pipe, having a stop cock, I, for regulating the upward pressure on the disk of the wheel from the hydrostatic chamber, C. D is the Prony's friction brake or dynamometer. N N are weights suspended on it, and B is a bell to announce the number of revolutions performed by the wheel, it being struck with a hammer operated by a cam, as shown. L is the lever of the dynamometer, and M the weights on the scale. G, at the top, is a wheel lever on a shaft, to open and close the gate of the wheel by the pinions and

wheels, G G, at the foot. These parts are all plain, and will be readily understood.

In this illustration it will be observed that the wheel discharges its water at the top only, its bottom being a solid plate. Between the periphery of the water wheel, W, and the rings, R R, in which it revolves—although the rings and wheel are fitted very accurately to one another—there will still escape a certain quantity of waste water between the lower ring and the wheel, into the hydrostatic chamber, C; this chamber soon fills, and an upward pressure is thereby exerted on the sole or bottom plate of the wheel, proportioned to the head of water employed and the area of the wheel. This pressure is regulated by the valve in the discharge pipe, P, so as to proportion the discharge with the quantity of water that escapes into the chamber, C. In this manner the escaping waste water is made subservient to relieve the wheel of downward pressure on its step, O. In the wheel, at Tallassee, the entire upward pressure of the hydrostatic chamber, with the valve in the discharge pipe closed, is 25,000 lbs; the weight of the shafting, &c., amounts to 22,000 lbs. To balance this, about

three twenty-fifths of the water flowing into chamber C, is allowed to escape by pipe P, and thus twenty-two twenty-fifths of the waste water is saved, by this useful method of applying it.

This hydrostatic chamber, C, is made of iron, but it might be formed in a rocky foundation, excavated in a proper situation for the purpose. Various devices may be employed for the escape of water from the hydrostatic chamber. A wheel put up for the Cartright Manufacturing Co., at Cartright, Ga., has inch holes bored through its disk (the number of such corresponding to the quantity of water,) for the escape of water from the hydrostatic chamber.

In experiments made with this wheel, to test its power, by a Prony brake, we are informed by the inventor that the increased useful effect of the Hydrostatic Chamber amounted to ten per cent. The same principle is alike applicable to the double as the single wheel, and to all water wheels running on vertical shafts, or carrying round a weight of water as they revolve. The invention can be applied by a small elevated tube of water to relieve the friction and pressure on any revolving vertical shaft of an engine or machine, which carries a great weight of machinery. The same principle can be applied to wheels that discharge below instead of above, but that method is not shown in the figure; the inventor, however, will explain the plan of doing this to those who apply to him.

It is evident that the Hydrostatic Chamber is a very useful improvement, that it nearly annihilates all the friction incident to the weight of the wheel, and its shafting on step O. Devices heretofore applied to relieve the friction on heavy vertical shafts, have rather aimed at disseminating than reducing the friction, so as to reduce or equalize the wear of the rubbing surfaces. The improvement is an exceedingly simple one,—its qualities and merits are apparent at a glance. This Hydrostatic Chamber, on Reuben Rich's wheels, is employed by the Cartright Manufacturing Co., Ga., and Tallassee Manufacturing Co., Ala. Daniel Keith, Esq., is Superintendent of the former, and Z. Phillips, Esq., of the latter—who can be referred to for opinions respecting its value.

The inventor of the Hydrostatic Chamber is J. S. Winter, Esq., who has applied for a patent, and from whom more information respecting its use and application may be obtained by letter addressed to him at his residence, Montgomery, Ala.

## American Ship-Building.

During last winter and spring the docks of New York were crowded with ships for which no cargoes could be obtained, and, as a consequence, ship-building was almost suspended in all our dock yards. Things have taken an entire change within the past two months. Freights are now very high—a sure sign of abundant employment to our shipping—and in all the ship yards the sounds of hammer, mallet, and adze ring merrily from morning till night. There has been a partial failure of the crops in France and England during the present season, while there never was such a great surplus raised in our country. We are therefore able to supply the foreign demand, and this calls into activity the immense amount of capital invested in our commercial navy, which is stated to be larger now than that of any other country.

The Camden and Amboy Railroad Company, N. J., on whose road so many lives were lately lost by accident, have attached to some of their engines small whistles connected with exhaust pipes, through which the waste steam issues, making a continual succession of short shrill sounds, audible to a considerable distance.



**Plows**—Harrison Norton, of Farmington, Me.: I claim attaching the share, B, to the mold board, C, and "land side," D, of the plow by a hinge or joint, and moving said share by means of the bar, G, and lever, H, or their equivalents, substantially as shown and described.

[This improvement consists in a novel means of regulating the depth of the furrow. The plow point is hinged, and there is a rod extending down to it from the plow beam. By raising or depressing this rod the plow point will, in like manner, be moved up or down, and the plow will accordingly cut a shallow or a deep furrow, as may be desired. The rod is operated by means of a lever which runs along the beam to the rear part of the plow, within convenient reach of the plowman. In the tilling of rough and rocky soils, where it is requisite to have some means of instantly altering the depth of the furrow, this improvement will be found valuable. The expense of its attachment is trifling.]

**SASH FASTENER**—Wm. Patton, of Towanda, Pa.: I claim the arrangement of the self-acting catch or holder, with its staples on the outside of the window frame and sash, so that it may be more easily placed upon any window, without taking it out of the frame, or be readily repaired, and to prevent the cutting away or mortising of the frame or sash, as represented.

**MUTUAL ARRANGEMENT OF VINEGAR ROOMS AND WHITE LEAD CORRODING CHAMBERS**—Robert Rowland, of St. Louis, Mo.: I claim arranging the room where the metallic lead is placed, immediately above the room, where the manufacturing vinegar is going on, and perforating the floor between the two rooms, so that the acetic acid, which is generated in the manufacturing of vinegar, may pass from the lower room, through said perforations, into the upper rooms, and there, in combination with carbonic acid produced in the upper room, by the fermentation of wort, or other similar substances, for introduced into the upper room by pipes, act upon the metallic lead, for the purpose of converting the metallic lead into the carbonate of lead.

**DOUBLE SEAMING CANS**—Elliot Savage and Noah C. Smith, of East Berlin, Conn.: We claim the arrangement of the periphery of the bearing roller, L, that of the roller, I, the cylindrical portion, shoulder, and conical part of the roller, K, substantially as specified, and so as to operate together, in manner and effect advantages as stated. We also claim the arrangement and application of two sets of conical rollers, so as to receive and work against the rim of a pan or vessel, and support it as explained.

**OPERATING FARM GATES**—J. K. Weber, of Seneca Falls, N. Y.: I claim the arrangement of the levers, a, a', b, b', cords, a2, a3, b2, b3, in combination with the spring bolt, for opening and closing a gate, which opens and shuts both ways, the whole operated and operating, substantially in the manner set forth.

**ARGAND LAMPS**—J. G. Webb, of New York City: I claim the arrangement of the button, S, and deflector or button, G, as described and shown, when used in combination with the draft space, I and J, on each side of the burner or flame, having the relative proportions set forth, for the purposes and as specified.

**WASHING AND BLEACHING FIBROUS AND TEXTILE SUBSTANCES**—Julius A. Jilison, of Poughkeepsie, N. Y., and Henry Winfield, of New York City: We claim combining with the washing, extracting, or receiving chamber, the double-acting force pump, and the disinfector or bleaching vessel, operating substantially as and for the purposes set forth.

**WIRE DISH COVERS**—Wm. Lincoln, of Oakham, Mass.: I claim the combination of rotary forming and holding dies, A and B, with bedding mechanism applied to operate therewith substantially as described.

I also claim the guide spindle, C, in combination with the cup die, A, and follower, B, substantially as described. I also claim the carriage, D, the guide, H, the gearing, a, o, and shaft, K, as combined with the dies and the bedding mechanism. I also claim combining with the cup die, A, the movable gauge top, I, the same being in the manner and for the purpose as specified.

**LARD LAMPS**—J. S. Brown, of Washington, D. C., assignor to Jos. Kent, of Baltimore County, Md.: I claim the combination and arrangement of the open bowl, A, with its hollow support, B, the inverted cup, C, with its air space, H, and enlarged mouth, h, and the piston, I, constructed and operating substantially in the manner and for the purposes set forth.

DESIGNS.

**METALLIC COVERS FOR JUGS**—Orrin Newton, of Pittsburgh, Pa.

**ORNAMENTING DAGUERRETYPE AND OTHER MATS**—Hiram W. Hayden, of Waterbury, Conn.

**BURIAL CASES**—Martin H. Crane, assignor to Crane, Breed, & Co., of Cincinnati, Ohio.

[For the Scientific American.]

Machine for Peeling Willows.

I have taken much pleasure in the perusal of your valuable paper from time to time, and have been in the habit of looking to your columns for any new and useful invention, as I see you take much interest in any new thing that promises to be of value to the world. But there is a new thing which I believe has not yet appeared in your columns, viz., a machine for peeling basket willows.

The cultivation of willows is a subject which has excited a good deal of attention in this country for a number of years, and many farmers have tried it on a small scale, and found it very profitable; but owing to the great amount of labor required at one time to peel them, while the bark is loose, it was found that there could be but very few raised in this country, where labor is so scarce and high, without there could be a power machine for peeling them.

Here was a fair field for "Yankee ingenuity," and in this instance said ingenuity has accomplished its object in a most perfect manner. Mr. Geo. J. Colby, a young man in this village, is the inventor. He commenced the cultivation of willows some three years ago, and last winter he got up this machine for peeling them by horse power, and it works beautifully. I had often heard of the machine, but had my doubts of its being very valuable, for I imagined that a machine that would adapt itself to the different sized willows and effectually remove the bark from the large and small ones, and not injure the rod, must be a complicated affair. But I have lately witnessed a trial of it and have become satisfied that it is a valuable invention. Its operation is very simple, the willows being passed through between two or

three sets of India rubber rollers, one set of which have a vibrating motion which rubs the bark off very effectually; the others mainly separating the willows from the loose bark. The rollers being made of india rubber, there is no possible chance for the willows to be injured, and it will adapt itself to all sizes, so that from twenty to thirty rods can be passing through at the same time.

With one horse, and two men to attend it, it will peel from one to two tons per day, while to do the same amount of work by hand it would require 30 or 40 men and boys. In short I think this is one of the greatest labor-saving machines of the age, and if farmers only understood it they would soon plant willows enough, so that we should not be obliged to send to Europe for them as we now do.

Mr. Colby has published a circular giving directions for cultivating the European willow and preparing it for market, which he offers to send free to any one wishing to engage in the business, which, from his account of it, and from what I have learned from other sources, I think is the most profitable business that farmers can engage in when they have suitable land for this purpose. I remain, yours, very truly, Jonesville, Vt. A. L. JONES.

[For the Scientific American.]  
On Preserving Fruit.

The following article on the subject of preserving apples, pears, grapes, &c., has been prepared by Mr. Parker, the patentee of the Fruit Preservatory, illustrated on page 356, Vol. 10, SCIENTIFIC AMERICAN. The information contained in it is collated and condensed from the Penny, Rural, and London's Cyclopedias; from Downing, Barry, Prof. DuRill, of Paris, Liebig's Organic Chemistry, &c. All the sources of information on the subject up to the present date have been examined, and to these the author, who is an extensive fruit dealer of many years standing, adds his own experience and practical knowledge.—[Ed.]

**GATHERING FRUIT**—No precise time can be specified when it should be plucked; those kinds that ripen or mature early, should be gathered before they are quite ripe. Slight frosts will assist many valuable kinds of winter pears and apples in collecting all they can of grape sugar, which not only improves the flavor, but is the most important element for preservation. Fruit should be gathered when the trees and fruit are perfectly dry (this rule holds good for all kinds.) The best time, as a general rule, is when the fruit stalk separates easily from the spur. Apples and pears for preserving should have their stalks separated from the tree, but never from themselves. This should be done carefully by the hand, catching the stalk so that the bloom will not be disturbed. Such fruit as are the least defective or bruised when gathering should be rejected. Improved fruit ladders, and baskets two feet long, eighteen inches wide, not more than twelve deep, with carpet inside, will be found useful, so that the fruit may not receive the slightest bruise till placed in the Preservatory, or packed in good oak barrels so that they shall not shake inside while being conveyed. In the Preservatory they should not be laid more than four tiers deep; this should be done before the fruit is the least moist; a few hours with the slightest change of temperature will cause this. Some are of the opinion that fruit should be placed in heaps and covered with straw or flannel till they perspire thoroughly, say for three weeks, then opened when the air is dry, so that the evaporation may be removed. Any that remains on the fruit is wiped off with flannel before they are put away in the fruit room or in barrels.

I object to this mode of sweating; it not only spoils the flavor, but the wiping removes the bloom—that which nature supplies for protection from damp should not be foolishly taken off. If we would study nature, and patronize and read good periodicals, we would know and practice better methods. "Prove all things." Apples and pears have been deposited for winter use in the following methods: First, in single layers on the bare shelves of a fruit room; second, in the same manner, but covered with light canvas, which must be dried occasionally, as it absorbs the moisture. Third, in drawers, one layer or several layers in depth. Fourth, in oak casks without any interposing material; a few weeks after they are put in, they require

to be carefully picked over, the casks made perfectly dry, and re-filled, the heads closely fitted, and the fruit on no account disturbed till unpacked for use. Fifth, in boxes, casks, large garden pots or jars, with pure and dry sand interposed between the layers of fruit. Sixth, in jars in which no sand or other substance is allowed to come in contact with the fruit, the mouths of the jar being covered with a piece of slate, and the whole plunged into a quantity of dry sand, several inches from the free atmosphere. The sand being a slow conductor of caloric, the sudden changes of temperature, and their powerful effects in causing the decay of fruits is avoided. Seventh, in heaps in a dry airy loft, a slight covering of straw being given to prevent the frost from injuring the fruit. Eighth, in close cellars excluded from the light which is in all cases injurious. Ninth, in dark but airy vaults. Tenth, on a small scale under a bell glass, cemented down air tight, this must be done on wood free from resin, else it will communicate its flavor to the fruit by the confined and accumulating exhalation. Eleventh, buried in a box placed on four bricks, under another box inverted, in an excavation so deep that the upper portion of the fruit may be 1-2 or 2 feet below the surface of the earth. Twelfth, in thrashed grain or straw, with or without a covering of the same. Thirteenth, in chaff of wheat or oats. Fourteenth, in flaxseed chaff. Fifteenth, in powdered charcoal; this, if it cannot prevent, will in no degree contribute to decay, internally or externally. In this substance the Newtown Pippins sent to England are frequently packed; were it not for the bruises they receive before they are put aboard, they would arrive in better condition. Sixteenth, in dried fern leaves packed in baskets. To keep preserved fruits, glass jars, or salt glazed earthenware are considered better than tin cans. The acids of the fruit act on the solder, producing sugar of lead. Much has been said and written respecting how preserved fruit should be cooked, what proportion of sugar used, the method of expelling the air, then sealing the cans so that they may be kept from atmospheric influence. The best mode consists substantially in expelling the air from the jars by placing them in hot water so long till the fixed air is dislodged then hermetically sealing them. In all this there are so many minute particulars to be attended to, not only the right time when, but the proper manner. If these are neglected or improperly done, the fruit will be worthless—experience is indispensable.

To construct a fruit room, choose a dry soil, somewhat elevated, facing the north, and completely shaded from the sun by high plantations of evergreen trees. The dimensions of it must be determined by the quantity of fruit to be preserved: this fruit room is inclosed by two walls, leaving between them an open space about ten inches wide. This stratum of air interposed between the two walls is the surest means of protecting the interior from the exterior temperature. In sunken fruit rooms some are so constructed that natural currents of dry air are made to pass through them; some use a stove, the air from which is intended to take off the damp which may accumulate. A subterranean cave or grotto in a rock, if perfectly dry, would make a good fruit room.

Loudon, page 2308, affirms that he kept apples at a temperature from 32 to 42 degs. for a whole year; their flavor was good, and they were in perfect order for eating. He does not say how so low a temperature was attained. M. Paquet, of Paris, received from the Royal Society of Horticulture a medal when he presented, on 12th June, 100 apples and pears, fresh and of good flavor. The building used by him consisted of an inner and outer house; this depository of the fruit was kept at a temperature of 50 degs. Fah.,—as low as 39 degs. would not be injurious; but 66 to 73 degrees proved destructive. He employed eight parts of sawdust—not pine—and one of charcoal highly dried in an oven, interspersed with the fruit, and kept in drawers several layers in depth. He says fruit should be gathered with the greatest care, and not in the least bruised, the fairest and finest specimens selected, and on no account to be wiped previous to being deposited in the fruit room.

[The remainder of this article will be given next week.]

Return of the Kane Arctic Expeditions.

On the 31st of May, 1853, Dr. Kane left this port, with seventeen bold companions, in the brig *Advance*, on his second Arctic Expedition in search of the unfortunate Sir John Franklin. For nearly two years no intelligence had been received from the party, and the fear became general that the vessel was destroyed, and that this Exploring band were perhaps cooped up in some Arctic wild, suffering for the means of escape. An expedition consisting of two vessels, named the *Rescue* and the *Arctic*—the latter a small propeller—was therefore fitted out to go in search of Dr. Kane, and left New York on the 4th of last June. No news having been heard of it for some time, our citizens were electrified on the evening of the 11th inst. with the thrilling intelligence of the arrival here of Dr. Kane, and his party, and the whole Expedition that went in search of him. Their arrival produced a universal feeling of delight among all our citizens.

Dr. Kane has discovered a new northern land, which he named "Washington," and a new channel which he named "Kennedy," also an open polar sea, and some other interesting geographical discoveries. The *Advance* became frozen in a pack of ice, in September, 1853, and had, finally, to be abandoned. The party made many expeditions from it on the ice, and at last effected their escape to Greenland, with Francis' metallic lifeboats and sledges, from which place they took their passage to England in a Danish ship, but were so fortunate as to meet with the American Rescuing Expedition sent in search of them at Discoe Island. With grateful hearts, they immediately embarked, and sailed for home on the 10th of August last, and here they have arrived, having lost but three of their crew during the two years and four months cruise, amid dangers of a most appalling nature, and sufferings almost unparalleled. All had the scurvy at one time except Dr. Kane and Mr. Bonsall, the daguerreotypist. The cold was 50 degs. below zero for months—last winter being very severe. Dr. Kane states that Gail Borden's Meat Biscuit, with which the Expedition was well supplied, "was an excellent article, much used by them all."

We feel thankful and overjoyed at the safe and fortunate return of both Expeditions. The great discovery of Dr. Kane is an open Polar Sea, into which there is an open channel. He predicted the existence of such a sea before he started, and like Columbus, he has been fortunate in realizing one object of his expectations. We hope, however, that no more Arctic expeditions will be fitted out, for this very open Polar Sea found by him, may be entirely closed next season.

The hazard of such undertakings overleap entirely all the practical advantages that accrue from them. Men may perform bold and praiseworthy acts to rescue the unfortunate; but with the sad fate of Sir John Franklin's Expedition and the bitter experience of Dr. Kane's search for him, we hope to find no one sufficiently foolhardy to again undertake the navigation of this dangerous and inhospitable Northern Ocean.

For all the purposes of commerce, the Northwest passage is entirely sealed, and must always remain so, until the nature of things is reversed by the Great Architect. Then why persist in impossibilities?

In connection with this gratifying announcement of Dr. Kane's return we will make a dash at that superlative humbug of the 19th century called "Spiritualism." On page 363, Vol. 10, we published the lugubrations of a Baltimore correspondent, in which he says: "Dr. Kane has lost about thirty of his men, and is at present near Sir John Franklin. He will soon meet him, and return with him to New York—a triumph and pride to every truly American heart," and so on. The facts connected with Dr. Kane's Expedition and return, and the prognostications embodied in our correspondent's letter are strikingly at variance; and go to show the fallacy and deception that will work upon human understanding. Our readers will be amused by referring again to the article from which the above extract is made.

Dr. Kane was officially received by President Pierce on the 15th inst. The interview was very cordial.

New Inventions.

Improvement in Screw Fastenings.

The accompanying engravings represent new and useful improvements in expanding screw fastenings, for which a patent was granted to John Loudon and Otto Ahlstrom, of this city, on the 3rd of July last.

The invention relates to expanding screw fastenings, to be used under conditions in which bolts and nuts of the common construction are not applicable. It consists in a method of constructing either a bolt head or a nut, as the case may require, whereby the screwing up of the nut or the bolt causes it to expand, and makes it fit tightly within any opening or hole in which it is inserted, and so wedges it in that it cannot be directly drawn out. The figures represent various modifications, applications, and views of the expanding fastening.

Fig. 1 is a view of a screw bolt, A, with wedges, *a a*, on its head, but its nut and expanding jaws are removed. The form of the wedges, *a a*, are shown in figs. 1, 2, 3, and 6, the latter being an end view of fig. 1. A, fig. 2, is a common screw bolt, the nut, B, being its head. The wedge, *a*, is a hollow piece with a thread inside forming a nut, and the end of the bolt works in it, so that by turning round the head of the bolt, the wedge, *a*, will be forced up into the wedge recess in the jaws, *b b*, as the screw of the bolt is forced down. The expanding jaws, *b b*, form a centrally divided small cylinder, and when drawn close together, they fit so as to work freely on the bolt. They are cut away beveling on opposite sides, as shown in fig. 4, to fit the wedges, *a a*. The wedges extend up the sides of the bolt far enough to terminate in a point, and thus allow the head to be made small and give a great breadth of bearing to the expanding pieces. A small groove is formed around the expanding pieces, *b b*, to receive a thin steel split ring, *c*, for confining them together, and yet allow them to expand, as shown in fig. 4—an outside view—and fig. 5, a section. When the nut is unscrewed and the collar or jaw loosened, this ring contracts the collar, and allows it to be removed. This would be very difficult to accomplish without this ring. The application of this ring is shown in fig. 7, which is a section in the line, *x x*, fig. 3. B, figs. 3, 4, and 5, is a nut of the common kind. The expanding jaws, *b b*, form a collar to the screw bolt, and they must be of a proper size to fit the opening in which it (the fastening) is to be placed.

Fig. 13 illustrates the application of this screw fastening, set into a stone wall to support and screw up an iron bracket. The bracket, G, has holes drilled or cast in it, and the masonry of the wall has also two holes drilled in it to correspond with those in the bracket. These holes must only be of sufficient size to let the bolt pass snugly in. The bolts, A, with the expanding pieces, *b b*, pressed tight by the ring, *c*, are first placed in the holes with the wedge heads, *a*, first or at the bottom, and the screw parts protruding outside. The bracket is then put on and held up, and the nuts, B, placed on the bolts, and screwed up with a wrench. The act of screwing the nut close up, draws the wedges, *a a*, into the expanding jaws or collars, *b b*, and forces them apart, thus wedging them perfectly tight in the holes. The harder the nuts, B, are screwed down, the tighter becomes the fastenings, making a perfect fit, and supporting the bracket in the most firm and substantial manner. Instead of making the bolt with only two wedge pieces, *a a* on its head, three or more may be used, and the expanding collar pieces, *b b*, must consist of a corresponding number of pieces.—Fig. 8 represents an end view of a bolt head, with three wedge pieces, *a a a*; and fig. 9 is an end view of three separate collar pieces, *b b b*, confined by the ring, *c*. In fig. 13 the upper supporting fastening is thus formed: the lower fastening in the same has but two wedges and collar pieces. By making the nut in the form of a handle, as represented in fig. 15—an outside view and a section—this expanding bolt becomes a lifting apparatus, exceedingly convenient to be inserted into a hole drilled in a block of granite or metal, to be hooked by a

chain, and elevated to any part of a building in the course of erection. This principle of application of the expanding bolt does not require a perfect round hole to fit into; the hole may be square, and the expanding head may be of a square form, as represented by the end view, fig. 11—A representing the bolt, *a a* the wedge projections, and *b b* the expanding jaws.

In employing the bolt for lifting purposes, however, it is preferred to use the fastening represented by fig. 15, as there will be no danger by the slacking of the nut during the lifting operation.

Figs. 12 and 14 show the expanding principle of this fastening applied to the nut instead of the bolt—fig. 12 being an end view of the nut, E, having wedges, *a a*, at opposite sides, like the head of the bolt, A, and having the expanding pieces, *b b*, applied to it with a ring, *c*, fig. 14, in the same manner as a bolt. The bolt is a common screw, F, with a slit in its head to be driven by a screw driver. The nut is inserted in the hole drilled in the wall, and by turning the screw bolt, F, with a driver, the nut is drawn up, and its wedges force apart the expanding pieces, *b b*, until they are per-

utility. The claims for the improvements embraced in these fastenings will be found on page 353, Vol. 10, SCIENTIFIC AMERICAN. They are broad and strong, and their merits have been acknowledged by all who have had the opportunity of seeing the fastenings applied. Patents have been secured in France and England, as it is one of those inventions which has for its field of application "no pent up Utica," but the whole globe.

More information may be obtained by letter addressed to the patentees, at their works No. 276 Bowery, this city, where numerous specimens can be shown, to all who wish to examine them.

Improvement of Railroads.

The *Railroad Times* (Boston), of the 4th inst., in a brief and sensible article, directs the attention of our railroads to the economy of good railroads. "The very first thing needed," it says, "to economical operation, is a good permanent way." It then quotes and endorses Clark's opinion on this point, that "the great element for improvement is the permanent way," and adds: "The extra cost for tear and wear of machinery, and the extra cost of fuel on some of our badly constructed and managed roads would go some way in paying a respectable dividend. The first thing is to put your road in a condition to be operated cheaply and safely."

How true all this is. Numerous accidents have taken place from having railroads in bad repair, thereby causing losses amounting to vast sums for damage to persons and property.

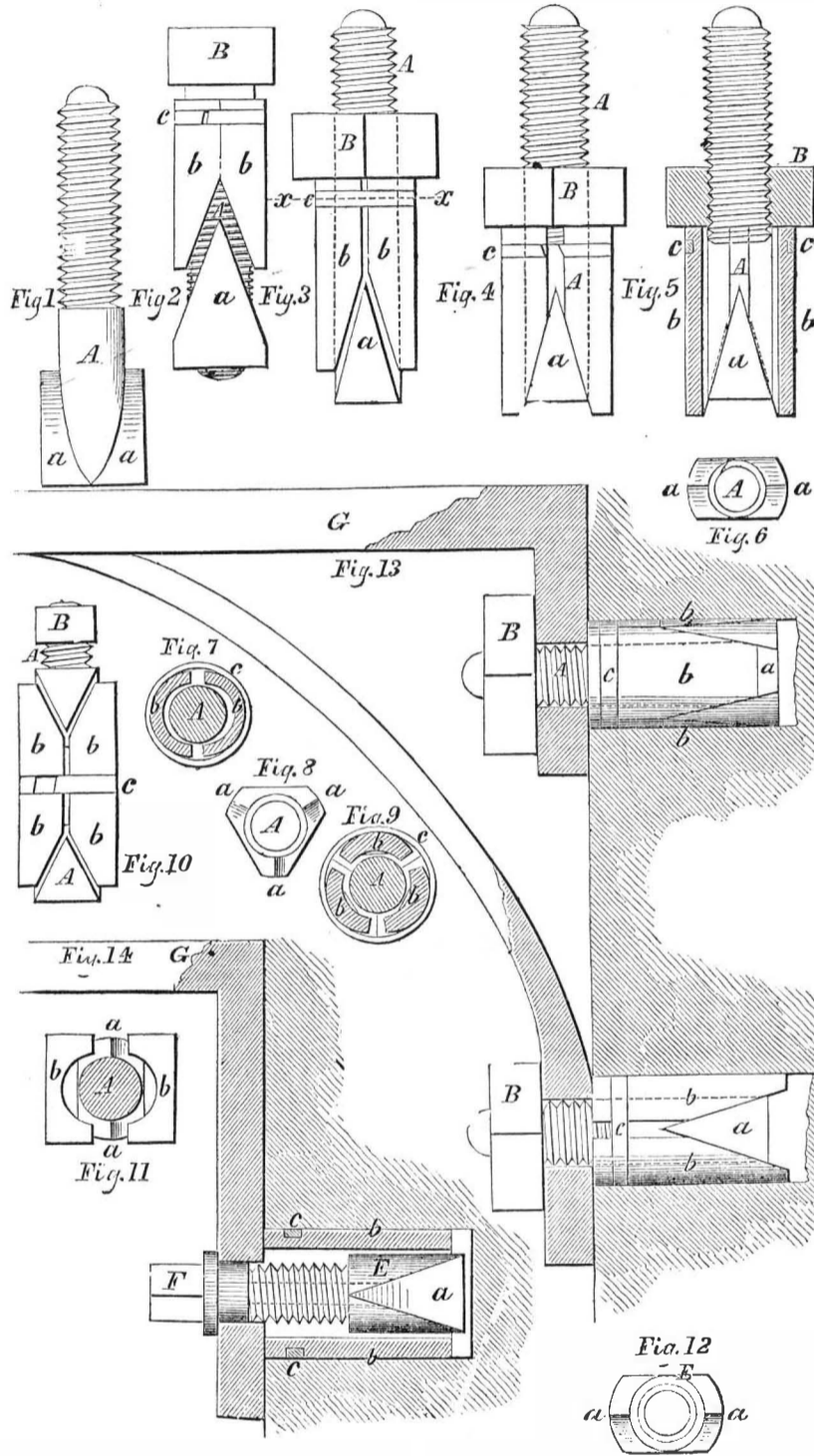
The permanent way is no doubt "the grand element of improvement," and those who take opposite views misunderstand the subject. The railroad itself, as a modern element of progress, is but an improvement of the permanent way. Were this not the case, it would be the height of absurdity to construct railroads. But could such loads be drawn or speed obtained with steam carriages on common roads as are now on railroads? No. The speed of passenger cars on the railroads in this State is double that which prevailed ten years since, and with greater economy to the stock-holders. This has been accomplished principally by improvements in the permanent way. The first railroad built in New York was the "Mohawk and Hudson." It had two inclines operated by stationary engines, and the rail was the old "flat." It never paid expenses, and the stock was about the lowest in the market until new cuts were made, and the permanent way improved. The speed on it, fifteen years since, was but fifteen miles an hour; it is now thirty miles, and the expenses of running are much less. It was the same with the whole of the sections of what is now known as the "Central Railroad." The speed on all them is about doubled for passenger trains since 1845, when the flat rail was used on a great portion of it, and the working expenses are much less in proportion to the results obtained. In the winter of 1846, when there was such an uncommon freight traffic over this road, all the machine shops belonging to it were converted into great locomotive hospitals, owing to the bad permanent way. We do not know the amount of reduction in the cost for repairs since the permanent way was improved, but it must be very great.

We are surely not at the end of improvements in railroads yet, both with regard to speed and economy. Those who take the view that the limit of speed has been obtained, and that further improvements in the "permanent way" cannot alter the results, excepting by the removal of atmospheric resistance, and traveling in a vacuum or by adopting "Bessemers'" hoods for the locomotive and cars, place themselves in an awkward conservative position.

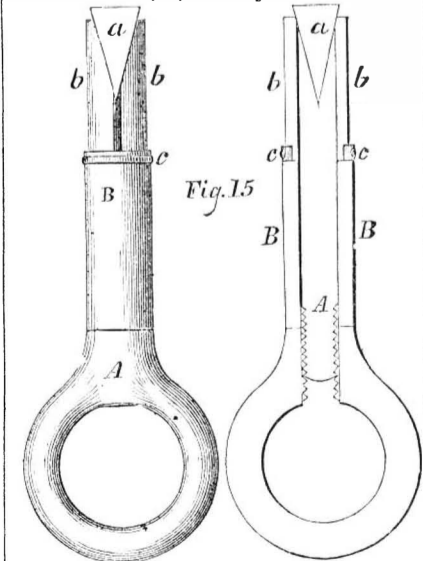
Great improvements have, no doubt, been made in the engines and cars as well as in the railroads themselves, and still greater improvements may be expected; but in giving utterance to the foregoing we place ourselves in the position of advocates of engineers and all concerned, for the fact is incontrovertible, that we shall never know all that our engineers can accomplish in the building and running of locomotives until the limit of perfection has been arrived at in the "permanent way."

The carbonate of iron is stated to be excellent to stop obstinate bleeding from leech bites.

PATENT EXPANDING SCREW FASTENINGS.



fectly wedged in the opening, and thus secure the iron bracket, G, as firmly to the wall as



the bolts represented in fig. 13. Fig. 10 shows a double set of wedges, with a screw bolt pass-

ing through the upper one, to force down one wedge, and draw up the other, and thus expand the pieces, *b b*, in both directions.

All the expanding fastenings represented can be withdrawn by unscrewing the bolt, like any other method of screw bolting, as the bolt, A, may be unscrewed, and thus the expanding pieces become loose, so that in their very nature they are exceedingly convenient, both in the method of securing and releasing them, according to the circumstances, and the purposes for which they are applied. Stone and cast iron cornices may be secured to a back wall with these fastenings, and the head of the bolt left flush with or below the surface, so as to leave a smooth, unbroken face. For securing iron brackets to a stone wall, or cornices to a solid back wall, or for a key to hold stones, or masses of metal to be grasped with a hook, to be elevated to any height, this expanding screw bolt is a most beautiful, useful, and effectual improvement. It is applicable to many purposes besides those named. The civil and mechanical engineer, and the architect, will at once perceive the variety of uses to which it can be applied, and can appreciate its real

Scientific American.

NEW-YORK, OCTOBER 20, 1855.

More Encroachments on the Patent Office.

We learn from good authority, that, on the 22nd ultimo, the President of the United States, under the escort of the Secretary of the Interior, paid an official visit of inspection to the Patent Office building. The wily Secretary took advantage of the occasion to descant upon the pressing requirements of the Interior, the Land, and the Indian Departments, and then grew eloquent upon the unnecessary space occupied by the Patent Office, proposing to lop off a branch here, another there, &c., &c. The President is stated to have replied, in his bland and modest manner, that as far as he saw, the Patent Office appeared to need an extension rather than a restriction.

To this sensible view, we are sorry to say, he did not adhere. Yielding to the solicitations of the Secretary, and the plea that fire-proof space, for the preservation of certain important Indian papers, *must* be had, the President assented to the absorption of six of the Patent Office rooms, and they have, we are informed, been accordingly transferred. Thus was consummated another of those official outrages on the rights of inventors and the interests of the country, regarding which we have felt it our duty, of late, so bitterly to complain. New movements by the Secretary, placing the Patent Office more completely than ever under his thumb, and adding insult to injury, are now, we understand, in progress.

Under the laws of the Republic, the Patent Office, as it now stands, is almost an independent Department. Its chief is required to report the state of its affairs directly to Congress. It has ever been the desire of our statesmen to isolate it, as far as practicable, from politics, to relieve it from outside subservience, to promote its dignity, to increase its facilities, and in every way to encourage its growth. In its first organization it was nominally attached to the State Department, but was never regarded by any of the Secretaries of that branch of government as subject to their interference or control.

The law which created the Secretaryship of the Interior, merely transferred the nominal connection then existing between the Patent Office and the State Department to the Interior Department. The Secretary of the Interior has never received, by statute, a single iota more of authority over the Patent Office than the Secretary of State formerly held. But, in the absence of a Commissioner of Patents, the Secretary of the Interior becomes his own law-maker, and aspires to self-constituted powers. Ignorant of the wants of the Patent Office, and disregarding the views of its officers, he assumes a control over it for which he is utterly unqualified by nature, and unjustified by right.

There is but one permanent remedy for this miserable state of affairs, and it consists in the absolute separation of the Patent Office from the Interior Department. If inventors will but rouse up, appeal to their Representatives, and show a determined spirit in the matter, this much-needed reform may, we doubt not, be triumphantly carried through the next Congress.

The Weight of Coal.

It is rather remarkable that the price of coal this season is about one dollar less per ton than it was last year. If it had been cheaper then it would have proven a greater blessing, because of the great numbers who were suffering for want of employment in all our cities, and were, consequently, less able to purchase winter fuel. We do not understand how one coal dealer can sell coal for half a dollar (and in some cases more) per ton less than another, but such is the fact. The dealer who charges the high price asserts that those who sell for less must cheat in the weight, and thus he makes an excuse for himself. This may be so, we cannot say; but we take this opportunity to tell our readers the same story we did last year, viz., that a ton of coal is not 2,000 lbs. merely, but 2,240 lbs., and every person should receive this weight, as it is the legal amount provided by law, and any seller giving less can be sued

for fraudulent dealing. We are afraid that many dealers sell 2,000 lbs. for a ton; and we think that some high-priced sellers of coal are no more scrupulous about the exact weight than those who sell at lower prices. Last fall we directed the attention of our city authorities to this matter, and demanded some means for the public weighing of coal, in order to impose a healthy check upon those who might presume to deceive by false weights. Nothing has been done to carry out the reform in our city, but in Boston, on the other hand, as we have been informed, the city authorities have provided means whereby every buyer of coal can easily have even-handed and exact justice done to him, by demanding his coal to be weighed at public scales if he suspects he has not received the full amount.

Reminiscences of the Paris Industrial Exhibition. No. 2.

CLOCKS, ELECTRIC APPARATUS.—It is now about five hundred years (according to the best information we can gather upon the subject) since the first clock was invented and put into operation; and for more than two hundred years their manufacture was carried on only upon a very limited scale. The kings and nobles of Europe were the only ones, during this period, who were able to support the luxury of a clock.

The invention is not due to a single mind. On the contrary, a great many men of genius have been successively engaged in rendering the clock what it is to-day, an almost unerring recorder of the passing moments.

The old mummy-looking wooden clock, "that ticked behind the door" when we were boys, made its appearance in Holland about 200 years ago; and within the past quarter of a century the clock has been reduced and simplified till it is no longer regarded as a curious machine. The farmer with his jack-knife and tweezers is no longer afraid to perform a surgical operation upon his diseased time-keeper; and that ghost of a "clock fixer" has disappeared from the public highway.

The clock has become an article of such common use for the dwelling and the office that we forget its value and importance. And it is interesting to reflect what great improvements have been made in this branch within a few years; and so cheap are they now that every family can support one or more institutions of this kind; and its tickings are suggestive monitors of man's mortality.

In the great French Exhibition the display of clocks was very grand, and we were surprised to find so many large clock manufactories in Paris. The traffic in this branch is immense; and no matter how poor or how rich a Frenchman happens to be, he is sure to have a good looking clock in almost every room in his house. The Yankees beat the French "all hollow" for cheap clocks. For fifty cents we can supply ourselves with time enough to last from 20 to 24 hours every day; but for beauty of finish and good style of casing, the French are in advance of us. The leading clockmaker in Paris is Paul Garnier. His workshops are a model of neatness and good order, and his skill as a manufacturer is unsurpassed; his clocks are used by nearly all the continental railway companies. Among his beautiful collection on exhibition we were particularly well pleased with some small traveling clocks of a parallelepiped form, having four crystal faces to show the time on all sides, and so constructed as to stand the roughest usage. The finest monumental clock we ever beheld was one placed over the American Department. It was encased in a splendid glass cover where every part of its works could be readily examined. It presented no special novelty in its arrangement of mechanism, but it exhibited the highest order of skill in workmanship.

Collin & Wagner exhibited some beautiful clocks, embracing a peculiar uniform movement, which was obtained by a differential pendulum and two friction cones. The escapement consisted of pallets actuating a horizontal ratchet wheel, and the regulating movement was produced by the friction cones. This clock was provided with a style which traced out a straight line on the co-ordinates and abscissa of a cylinder, thus giving evidence of its uniform movement.

Electric clocks were exhibited in great abundance, but they were more remarkable for

beauty of construction than for anything specially novel. No essential improvements seem to have been added to them since 1852. In that year the beautiful electric clock of De-touche & Gobert, in the Exhibition, was illustrated in the Sci. Am., Vol. 8, page 24.

The Electric Telegraph is now becoming very generally employed in Europe, and it is gratifying to our countrymen to know that Morse's American system is generally adopted. Certain restrictions, unknown in this country in the use of this wonderful invention, exist on many parts of the European continent, and it is thus made an instrument in the hands of Governments, and not as a means of social and commercial promotion. In France, all messages to be sent by telegraph must be submitted to the Government authorities at the stations, who have full power to refuse or permit their transmission. In Prussia there are special signs for the use of the officers of the army, and also for civil functionaries, differing from each other, and understood only by them.

Paul Garnier, of Paris, exhibited a telegraph "commutator" of very ingenious construction, intended to be used with Morse's telegraph. Instead of operating the key by hand for sending messages in the common way, the message was composed beforehand, and disposed helically along a cylinder, which is provided with two thousand keys, made of some non-conducting substance, and according as they are arranged on the cylinder they effect the breaking and closing of the circuit and write the message. The operator turns a small winch, and his message is written a thousand miles distant, in dots, dashes, and spaces, with the greatest rapidity. We witnessed a dispatch of two hundred and ten words transmitted by this apparatus in one minute. The mere idea thus ingeniously carried out by M. Garnier, as applied to the Morse telegraph, is undoubtedly new; but it was substantially applied to Bain's telegraph in 1847, as published in the Sci. Am. Vol. 3, page 273.

Bain composed his messages on strips of perforated dry paper, which opened and closed the circuit. These strips were run between rollers by simply turning a small winch, and thus the message was sent buzzing through the wires at a great rate. We are very glad the same principle has been applied to the Morse telegraph. Like the famous revolver, the commutator is previously supplied with a number of charges ready for action at the moment required.

Perhaps the most distinguished maker of telegraph apparatus in France is M. Breques. He exhibited quite a number of beautiful signal dial telegraphs, such as were in general use in Europe a few years since, but are now bending before the superior American system. M. Garnier had an eye, no doubt, to the future of the Morse telegraph in Europe, when he applied his genius to the construction of his "commutator."

Express Charges on Models.

We would advise inventors who are shipping models to us by express, to send us their receipts of pre-payment of freight charges. We are often called upon to pay charges on boxes when they are delivered, and upon informing the inventor of this fact he has sent us a receipt showing that the charges were prepaid.

Express companies ought to be more careful or honest in their accounts. This attempting to collect the freight charges the second time is a very mean business, and is carried on to a great extent, it is time it was abandoned.

Machine for Re-sawing Boards.

Pearson Crosby, of Fredonia, N. Y., has applied to the Commissioner of Patents for an extension of the above important patent for seven years from the original date, which expires on the 2d of November next. The case is to be heard on the 22d of this month. Parties who have opposition to make to the extension must appear at the Patent Office at that time.

The art of gilding, plating, and electrotyping is practiced in this country with great perfection. P. J. Clark, 14 Fifth street, Pittsburg, Pa. has sent us a medalion likeness of Henry Clay. It is an elegant piece of work, and reflects great credit upon Mr. Clark's skill in this beautiful electrotyping art. We thank him for his highly prized gift.

Great Fair of the American Institute.

The Twenty-seventh Annual Exhibition of the American Institute opened at the Crystal Palace, New York, on the 4th inst., and is now in the highth of its glory.

The old Institute has done well this year. Young go-ahead America has ruled in her councils. Dropping from her Committee lists some of her oldest old fogies, and appointing in their places younger men, of energy and discrimination, she has taken a stride far in advance of any of her previous achievements.

The display this season is a splendid one, creditable, in the highest degree, to all the parties concerned in its realization. It is true that the Palace building, stripped of its many partitioned compartments, with their rich and splendid linings, and their crowds of rare and wonderful objects, products of every clime, does not present such a vast and diverse array of attractions as were once gathered within its walls; it is true that the present display by no means fills up its allotted space, and that the visitor has ample room to walk around each particular object without the least danger of being jostled by the crowd; still, the collection of industrial specimens is a very large one, and possesses peculiar interest from the fact that the whole, or nearly the whole, is of American production.

The success of the present exhibition leads us to believe that, if proper steps were taken, there would be no difficulty in annually filling an edifice as large as the Crystal Palace, from top to bottom, with magnificent specimens of home industry and genius. Would that there were some national organization of this sort, whereby each State might be separately represented, and the manufacturers, mechanics, and artisans of all might assemble to vie with each other in honorable contests for superiority of skill and perfection of results.

The Mechanical Department.

The mechanical department of the exhibition will first claim our attention. In glancing over it we were struck with the general novelty of the machines there shown, and the large number of recently patented inventions now, for the first time, publicly developed. There is a marked absence of several of the old stereotyped features of former Fairs, to wit—steam engines of common construction, noted only for beauty of polish; iron planing machines and lathes, with which everybody is familiar; dusty grist mills, having no special novelty, &c. Such-like articles, that have hitherto usurped the most conspicuous places, are made to stand one side, and in their lieu we have fresh improvements, of novel form and peculiar characteristics.

Motive Power.

The motive power which gives life to the whole machine room is derived from six engines, of which four are driven by steam, one by gas, and one by a combination of steam and air, called by its inventor the Cloud Engine. The two last are intended as substitutes for steam. Of the four steam engines, the larger one is of the horizontal kind—12 horse power—exhibited by Tyler & Co., of Springfield, Mass. Its only peculiarity is in its truss frame, which has great strength, with a comparatively small weight of metal.

Oscillating Engines.

There are three portable steam engines and locomotive boilers, the engines being constructed on the oscillating plan, and placed on top of the boilers. They look, for all the world, like monkeys on horseback. Notwithstanding their odd appearance they are very effective. Two of them are from the well known manufactory of Geo. Vail & Co., Morristown, N. J. The other is a new invention, by Mr. J. A. Reed, of this city, and is now for the first time exhibited in this country. It is called the "Chronometer Oscillator," owing to the perfect regularity with which it moves. This improvement was illustrated in the last number of the SCIENTIFIC AMERICAN; it was also patented in Europe through the Scientific American Patent Agency. One of these engines is at work in the Parisian Exhibition, where it has greatly attracted the notice of European engineers. It seems to be a highly valuable invention.

Gas Engine.

Our attention is next fixed upon the "Ignition Engine," invented and patented by

Alfred Drake, M. D., of Philadelphia, Pa. This is the first exhibition of the machine; the apparatus consists of a horizontal cylinder of 16 inches diameter, with piston, crank and a large fly-wheel—the whole resembling in size and appearance a steam engine of say 25 horse power.

Everybody has heard how gas accidents sometimes occur in great cities like New York,—how the pipes in apartments are sometimes accidentally left with their stop-cocks open,—how unwitting persons enter with lighted candles, and explosions ensue,—how vaults under the street, becoming thus charged with gas, have blown up with tremendous force, attended with loss of life and property.

Mr. Drake is a philosopher after the Franklin school. He proposes to harness up this rampant power, and put it to a useful service. He admits a mixture of gas and air into his cylinder, and then touches it off with a hot iron. An explosion is the result, and the piston is driven to the other end of the cylinder. This operation constantly repeated gives rotary motion to the fly-wheel. "It is well known," says the inventor, with correctness, "that certain gases and vapors, when mixed with definite proportions of atmospheric air, form inflammable compounds, which burn rapidly or explosively when fired, the heat evolved occasioning a large increase of bulk, or an expansion.

When a mixture of one part of coal or illuminating gas with nine or ten times its bulk of atmospheric air is confined, as in the cylinder of an engine, and then ignited, a great pressure is exerted by the expanded products of the combustion in every direction. This," continues Mr. Drake, "is the power which actuates the 'Ignition Engine,' which may be described, in fact, as an air engine, using fuel in a gaseous form in its cylinder, and dispensing with a separate heater, furnace, smoke-pipe, &c."

We should need an engraving to convey a clear idea of the internal parts of the machine. As a mechanical curiosity, it is certainly interesting to look upon. But so far as economy or practical utility is concerned, it is to be classed with Ericsson's chimera.

Mr. Henry Meigs, Recording Secretary of the Institute, in his address at the opening of the Exhibition, delivered a dreadful broadside against our old friend Steam, and at the same time heralded, with a loud blast, the advent of this new gaseous substitute. Only hear him:—"Look at the Ignition Engine, sought for these hundred years, to be rid of that terrible boiler, whose burstings have killed more human beings than were killed at the capture of Sevastopol. The inventor, Dr. Alfred Drake, of Philadelphia, now here with his engine, forms the gas as fast as it wanted, and injects regular measured charges of it into his cylinder, where it ignites by means of a small piece of iron, which is kept hot. The ignition of the gas forms the requisite vacuum, giving the weight of the atmosphere only for power, and not by expansion, so that the danger from explosion is nothing. Space is saved, and in all things a saving is made of probably forty per cent. Here is a great triumph of mechanical skill, entirely subject to your will. Not like that tremendous steam boiler which has so often struck horror into the minds of men, like the destroying angel?"

It is barely possible that if the inventor employs for his attendants a few aeriform individuals like Mr. Meigs, he may be able to secure a supply of gas so cheap as to effect, with his engine, a saving, as claimed, of forty per cent. over steam. But should he be reduced to the necessity of distilling his gas from coal, he will find that all his savings are overbalanced by loss. Our city gas companies, we opine, will never have occasion to enlarge their capacities in consequence of the introduction of the above contrivance.

#### The Cloud Engine.

This is a patented invention by Wm. Mount Storms, of this city, and is now for the first time publicly exhibited. Its peculiarity consists in the introduction of a portion of cold air with the steam in the cylinder, whereby it is claimed that a saving of 73 per cent is gained over the use of simple steam. The engine exhibited at the Palace is a small one on the horizontal plan, having a cylinder of 6 inches diameter

and 14 inches length. Estimated power, six horses. It has nothing externally to distinguish it from the common steam engine, except that on one side there is an extra pump which forces in the required supply of air. This pump is surrounded with a water jacket to keep it cool. It is a matter of importance to have the air cold when it enters the cylinder; hence the air passes from the pump into a reservoir, where its temperature is further reduced, and then to the steam cylinder. The proportion of air employed to steam is one-third. The air is first let in, and its valves closed, then the steam. There is no change in the exhaust.

The name Cloud Engine is given from the fact that the steam, when it combines with the air in the cylinder, instantly assumes the form and color of fog—the same, in short, as steam when it is discharged into the atmosphere.

The inventor claims, as stated, a gain of seventy-three per cent. over simple steam. This we are told is a proven fact, of which there is abundant witness; the tests having been carefully made with a 30-horse engine.

The inventor's theory as to the *why* and *wherefore* of this gain is said to be, briefly, as follows:—Between cold air and hot steam there is a strong affinity, electrical in its nature. The globules of simple steam are solid, that is to say they are not hollow. When air is introduced, as in the engine, a sudden change takes place, and hollow vesicles are formed, occupying greater relative space—in other words, increased expansion takes place.

The engine at the Palace had only been running for a short time when these notes were made, and no opportunity had been given to test the economy or power of the machine.—We shall, hereafter, examine it more critically. If it will accomplish all that the inventor claims, it is certainly a remarkable discovery. Several times while we were looking at it, and when it was working at a pretty rapid pace, the air valve was opened, so that no air passed into the cylinder, but discharged into the atmosphere. The result, in every case, was an immediate falling off in the speed.

#### Stone Dressing Machine.

The American Stone Dressing Co., of this city exhibit, for the first time, one of their full-sized Steam Stone Dressing Machines—Eyre's patent. The reader will find engravings illustrative of this invention in Vol. 9, SCIENTIFIC AMERICAN. Its operations at the Palace attract large crowds of spectators, who evince astonishment at the rapidity of its movements and the excellence of its work. In outward appearance the machine resembles an iron planing machine, the stone being moved on a traveling bed. The cutting is done by means of series of chisels held above the stone at an angle to its surface, just as a workman holds the same tool when at labor. Behind the chisels there is a strong cylinder, having projections upon its periphery, similar to the barrel of a hand organ. As the cylinder revolves, these projections, like so many hammers, play upon the butts of the chisels, and drive them on to the stone with great force. Ornamental work, such as cornices, fluted columns, &c., may be done with the same facility as plain dressing. The machine shown at the Palace, although not of the largest dimensions, strikes, we are told, 28,000 blows upon the chisels per minute, dresses 1000 superficial feet of stone per diem, and saves the labor of fifty or more men. Larger machines have correspondently increased advantages.

#### Rope Machine.

A very interesting and curious specimen of mechanism is the patented rope machine of Harris, Stott, Richmond & Dutcher. This apparatus condenses the long old-fashioned rope walks into a space five feet square, makes ropes of every kind and variety, from every species of material, of every size, from bed cords to men-of-war cables. One of these machines, attended by a boy, turns out, we are informed, the ordinary inch manilla rope of commerce at the rate of some thousands of feet per diem, accomplishing the labor of seven or eight operatives. Nor is this all.—The quality of the article produced is superior to the hand made, since the tension of each thread and strand is more even. Some of the finest specimens of rope we have ever seen were done by this invention. The improve-

ment is now on exhibition for the first time. The patent is owned by the Troy Rope and Cordage Co., Messrs. Briggs, Draper & Church, agents, Troy, N. Y.

[Our notices of the Fair, and its many interesting objects, will be continued in our next issue.

#### Gunpowder, Percussion Powder, and their Substitutes.

[Concluded from last week.]

There are, however, certain detonating compounds which contain no oxygen, nor any other supporter of combustion, but which are easily caused to undergo an internal change, and to resolve themselves into gaseous products. The most remarkable of these are certain substitution products of ammonia—the so-called ammoniurets of gold and other noble metals, and the so-called iodide and chloride of nitrogen. The iodide is a black powder, which, when dry, will explode on the slightest touch of a hard substance, and even sometimes by a sudden concussion of the air near it. Its composition has been examined and found to be always N.H.I.2. The chloride is a still more dangerous substance, since it explodes with the greatest facility under water. It is an oily liquid, discovered simultaneously, in 1811, by M. Dulong, in France, and by a young English chemist, Mr. Burton, of Tonbridge. Mr. Gladstone's analyses gave as its composition N.2, H, Cl.5. The qualities requisite to render an explosive practically useful depend, of course, on the purpose to which the explosive is to be applied. If it be merely for the production of an instantaneous flame, in order to ignite some other body, those compounds which are exploded by percussion have a great advantage. Percussion caps of various kinds were exhibited—those intended for muskets being filled with a mixture of equal parts of fulminating mercury and chlorate of potash, fixed by a varnish; those made use of for cannon being charged with two parts of chlorate of potash, two of native sulphuret of antimony, and one of powdered glass, which last appears to be practically a beneficial ingredient, although it takes no part in the chemical action. Caps made of fulminating mercury and collodion, bronzed over, were also shown. Explosives, however, are generally intended for blasting. Most of the compounds previously described explode too rapidly, and produce a very powerful local effect. If employed in fire-arms they would tear or strain the gun, and not propel the ball any great distance. Gunpowder, if tightly compressed, as in a fuse, or a port-fire, burns comparatively slowly; the necessary rapidity of explosion is given to it by granulation; and this can be modified according as the different purposes for which it is manufactured require. Supposing an explosive to have the necessary propulsive power, a very important quality is safety—safety in the process of manufacture, and in its subsequent keeping and handling. This practically excludes the use of all those compounds which are exploded by a blow. Gunpowder requires a temperature of 600 deg. Fah. to ignite it; and this gives it a great advantage over gun-cotton, which is fired by a heat not much exceeding that of boiling water.

It is a desideratum that the explosive should not be injured by wetting. In this respect gunpowder fails, while gun-cotton, and several of the substances previously mentioned, suffer no injury by being soaked in water and dried again. Good gunpowder, however, is not materially affected by the ordinary damp of the atmosphere. Nitrate of soda, though it contains a much larger amount by weight of gas-forming constituents, cannot be substituted for nitrate of potash in the manufacture of gunpowder, partly because the resulting mixture is hygroscopic. The complete combustion of an explosive is another desideratum. In firing cannon a considerable portion of the charge of gunpowder is always lost, by being blown out unburnt; but this is the case to a much greater extent with gun-cotton. It is important, also, in respect to fire-arms, that the products of combustion should not foul nor corrode the piece. Gunpowder leaves a considerable residuum, which has to be sponged out afterwards, but it is an alkaline salt, and has little effect upon metal. Gun-cotton, on the contrary, leaves no residuum; but the piece remains filled with the highly corrosive red nitrous

fumes, which have an acid re-action. Cheapness is, of course, an important element in comparing the practical value of different explosives; but the calculation must be made not according to the weight, but according to the propulsive force of the various substances. This review of the qualities requisite in an explosive shows that gunpowder is admirably suited to such a purpose, on account of its great propulsive power with little local strain, its great safety, both in manufacture and use and its cheapness. It has two disadvantages its being spoiled if wetted, and its leaving after explosion, a quantity of solid matter. It is evident that most of the fearfully explosive substances with which chemistry has made us acquainted, are perfectly inapplicable to the projection of balls. Mixtures containing chlorate of potash, though good in some respects, are dangerous. Gun-cotton is the only substance that puts forth, just now, any great pretensions as a substitute for gunpowder. Its propulsive force is somewhat about three times that of an equal weight of powder, and it has some other advantages, coupled, however, with serious disadvantages. The Austrian Government has lately put it very fully to the test of experiment; and that they have been to some extent satisfied of its value, is attested by the fact that a considerable number of cannon, of great thickness of metal about the breech, have been formed expressly with the object of employing it. It is said to be a modification of gun-cotton which is used. In England, experiments have sometimes been made with this material, and it is said to have been employed with advantage for filling shells; but on account of the many accidents that have occurred with it, it finds little favor at present with our military authorities.

#### Economy of Oil on Railroads.

We have received from Edward H. Jones, Master Mechanic on the Albany and Utica Division of the New York Central Railroad, his monthly report, giving the quantity of oil used and the miles run by engines during the past month (Sept.) The saving of oil during the past month is wonderful, amounting to nearly one-eighth over the previous month. In Aug. 46,675 miles were run, using 2904 pints of oil—16 miles to the pint. In September 48,305 miles were run, using only 2,554 pints, or 18 91-100 miles with one pint. One engineer of a freight train, D. Apps, has increased his run seven miles to the pint of oil; another, John V. H. Beech, has increased the run 17 41-100 over last month. These are certainly astonishing results, and exhibit what carefulness can do in one line of economy.

#### Singular Robbery and Large Reward.

Some time last month the American Express Company was employed to convey certain boxes of specie, each alleged to contain \$25,000, from the Land Office, Dubuque, Iowa, to the U. S. Sub-Treasury in New York. The boxes were of peculiar shape, iron hooped, and sealed with the Government stamp. They were duly delivered at New York, the seals apparently untouched, and the whole without the least indication of having been meddled with; two of them were found, on opening, to contain leaden balls instead of specie. The Government demands the restoration of \$50,000 by the Express Company. The latter declares that the boxes were delivered in the exact condition received but it is willing to pay the loss on the substantiation of contrary proof. In the meantime the Company has offered a reward of fifteen thousand dollars for information that will throw light upon the fraud.

#### New Locomotives.

The Central Railroad Company has just ordered up six more locomotives. They will be built at Schenectady, and will have a sufficiency of power to go forty miles an hour "with one hand." These machines will cost twelve thousand dollars each; a large expenditure, but one warranted by the immense business which comes to this, the greatest thoroughfare in America. The Hudson River Railroad Company is also getting four new engines built for the passenger business. The Albany and Boston Company is getting three new machines at Lowell. These orders speak well for the fall trade, and show that the anticipations made in July, are being very rapidly realized.—[Albany Knickerbocker.]



## Science and Art.

## A Moon of the Moon.

We have received a letter from E. B. Kenrick, of Cambridgeport, Mass., in which he states he has discovered, by "unentranced clairvoyance," a *lunagen*—composed wholly of gas—revolving round the moon. He announces this discovery now, because there is to be a lunar eclipse on the 25th of this month, during some part of which he supposes a bright spot of solar light may be reflected through the center of the *lunagen's* disk, and discoverable by a telescope, thus affording evidence of the *lunagen* being located about two degrees from the moon's disk. This *lunagen* is a mass of gas, having a diameter three-fifths that of the moon, and a period of revolution amounting to thirty-one hours.

It is our opinion that Mr. Kenrick must have mistaken some flitting cloud in the upper regions for a gaseous attendant of our venerable globe's satellite. The astronomers of the present day are great on gas; the most of them can see far back into the time when the whole universe was nothing but gas; and some of them can see a ring of gas round the earth. We must, however, give the palm to Mr. Kenrick for subtle examinations of the heavens, he having been able to discover such a minute gas bag in a part where no such thing was expected. This *lunagen*, however, may be composed of gas projected from some recent eruption of Tycho—the great burning mountain of the moon—and as we have no telegraph to these regions, no surprise should be felt at the general ignorance prevailing on the subject.

## Apples as Food.

This fruit is exceedingly abundant this year, and, as a consequence, the price of it is reasonable. The working people in our cities do not, as a general thing, regard apples as food, but merely as a luxury; this is especially the case with our foreign population. But apples are not estimated according to their real value as an article of food; they hold a low rank in the estimation of most persons in comparison with potatoes, so far as it relates to their nutritive qualities, whereas the best qualities of apples are perhaps superior. In Cornwall, England, the peasantry consider ripe mellow apples superior to potatoes as food, and nearly equal to wheaten bread. In many parts of Europe the laboring people eat sliced apples with their daily bread, and make a hearty healthy meal of them. The finest apples in the world are raised in the United States, and the working people in our cities would do well to use more of them for food, especially during the fall and winter seasons, when they can be obtained cheap. We hope yet to be able to eat apples during the midst of summer (at fair and reasonable prices,) as sweet in flavor and rich in nutriment as when plucked from the tree. Much attention is now directed to their perfect preservation during summer's heat and winter's cold.

## Rendering Teeth Insensible to Pain.

The *Dublin Hospital Gazette* states that diseased teeth have been rendered insensible to pain by a cement composed of Canada balsam and slacked lime, which is to be inserted in the hollow of a tooth, like a pill. It is stated that such pills afford immediate relief in all toothaches but chronic cases of inflammation. This remedy for toothache is simple, safe, and can easily be tried by any person.

## A Polar Coal Region.

E. Meriam, the Brooklyn meteorologist, states that the Arctic Zone is not a barren waste. It will in time be found one of the richest mineral districts of the globe. Coal is abundant there as far north as beyond latitude 75 degs.

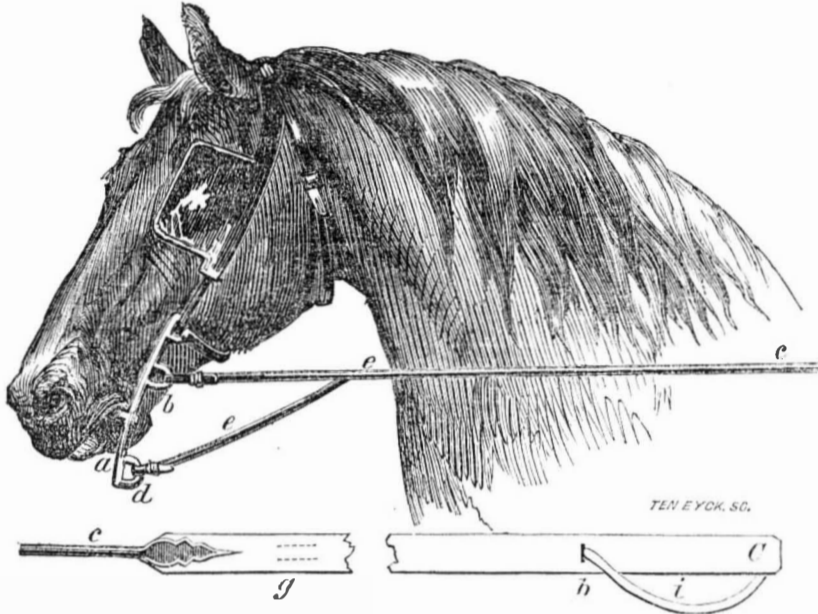
## Gold in the Crimea.

It is asserted by a Dr. F. Maynard, of Paris that there is an abundance of gold in the Crimea, and that in ten years it will become the "El Dorado" of the "Old World."

E. Meriam states that a number of earthquakes must have taken place at various points on the earth's surface this season.

## GODDARD'S PATENT BRIDLE REIN.

The accompanying figure illustrates the improvement in bridle reins for the better management of horses, for which a patent was granted to Kingston Goddard, of Philadelphia, Pa., on the 24th of July last. The figure represents the curb bridle applied to a snaffle bridle—compound snaffle and curb bit. The curb and snaffle bits have long since been combined with a separate and independent bridle for each, but this involves a mass of reins in the hand, which is very troublesome to the rider or driver, producing confusion when a horse takes a sudden start.

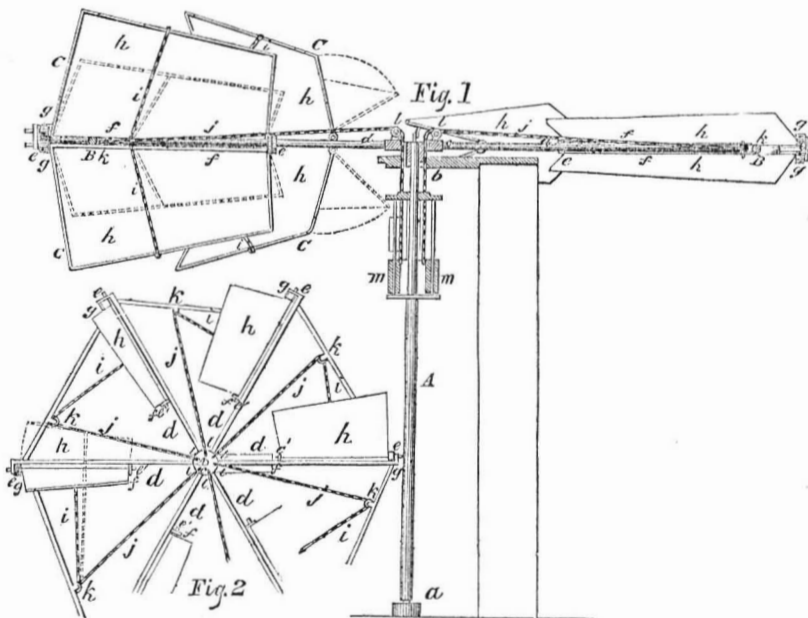


lower end of the lever is another ring, *d*, to which is secured the curb rein, *e*. The opposite side of the bridle and reins is the same as the nigh side. The snaffle rein, *c*, is made tubular from about nine inches from the bit, as shown at *g*, in the detached open rein, *C*. The rein, *c*, receives the curb rein at the junction, *e*, as shown, and it (the curb rein) comes out again at *h*, in the detached rein, near the place where the snaffle rein is grasped by the hand. The curb rein forms a loop, *i*, near the hand of the driver or rider, and it is thus ready to be grasped in case of danger, to rein up the ani-

mal. The tubular part of the snaffle rein is made sufficiently large to allow the curb rein, *e*, to pass through it; the latter should be of a cord, or round form, and of sufficient strength. For ordinary riding or driving, one rein only is grasped by the hand, but in case of the horse starting off, or when an accident occurs requiring him to be instantly stopped, the curb rein at *i* is convenient for the hand to control the animal suddenly and effectually.

More information may be obtained by letter addressed to Mr. W. B. Goddard, at Knorr & Nece's, Sadlery Warehouse, Philadelphia.

## MORGAN'S PATENT WINDMILL.



The accompanying engravings represent an improvement in Windmills for which a patent was granted to J. S. Morgan, of Highland, Madison Co., Ill., on the 17th of July last. Fig. 1 is a side elevation of the windmill, and fig. 2 is a top view of it. Similar letters refer to like parts.

The nature of the invention consists in having the sails or wings attached to the ends of horizontal radial arms or wings, and arranged in pairs, one above and one below the end of each arm, the sails or wings being connected by pinions, so that they will rise and fall simultaneously. The sails or wings have cords attached to them, to which weights are connected and arranged so that a greater or less area of the wings or sails will be presented to the action of the wind according to its velocity, and the mill will be made to receive uniform motion therefrom, however variable it may be.

A represents a vertical shaft. The lower end of it runs in a suitable step, *a*, and its upper end is fitted in a suitable bearing, *b*, attached to proper frame-work. To the top of the shaft there is attached a hub or boss, *c*, to which horizontal radial arms, *d*, are connected, any suitable number being employed. The ends of these arms are connected to a rim, *B*, which serves to brace them. At the ends of the arms, *d*, there are attached small plates, *e*, and center plates, *e'*, two plates on each arm. These plates form bearings for two shafts, *f, f'*, that is, two shafts to each arm, one being directly over the other, and connected by pinions, *g, g'*, which gear into each other. To the shafts, *f, f'*, there are attached wings or sails, *h, h'*, one to each shaft. The wings or sails may be formed of cloth, wood, sheet metal, or any proper material. If constructed of cloth, the cloth, of course, will be stretched over frames,

*c*. To each wing or sail there is attached a cord or chain, *i*, at about the center of their edges, as shown in fig. 1. These cords or chains are connected to cords or chains, *j*, which pass through pulleys, *k*, attached to the rim, *B*, and through pulleys, *l*, in the hub or boss, *c*. The lower ends of the cords or chains, *j*, have weights, *m*, attached to them, as shown in fig. 1. In consequence of each pair of shafts, *f, f'*, being connected by pinions, *g, g'*, one shaft will move simultaneously with the other, and also the sails or wings, *h, h'*, but in opposite directions, that is, towards or from each other.

When the mill is in operation, the wind will open or expand the sails or wings, and cause the wind wheel to rotate, the wings or sails being in a vertical position, but the wind cannot throw the wings or sails over or beyond a vertical position without raising the weights, *m*, the cords or chains, *j*, being of such a length to allow this. The weights when not raised by the action of the sails or wings, rest upon a circular plate attached to the vertical shaft, *A*. Thus it will be seen that a light or moderate breeze will expand the sails so that they will be in a vertical position, and present their whole surface or area to the action of the wind; but if the wind increases, the wings or sails will be thrown over or beyond a vertical position, raising the weights, *m*, and presenting a less area or surface to the wind, and consequently equalizing the speed of the mill. The wings or sails, of course, close when moving in the face, or towards the wind, as the weights only act upon them when moved in one direction.

This is another windmill presented to the attention of the public. The object of the improvement is to obtain a simple means of self-regulating the sail surface, to be exposed to the wind according to the force of the latter.

More information respecting it may be obtained by letter addressed to the patentee at Highland, Ill. See advertisement on another page.



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